

## PRO-SET® FLARING & SWAGING TOOLS

Efficiently connect gas pipes and copper tubing with premium Pro-Set branded flaring and swaging tools.

PRO-SET® FLARING TOOLS, KITS, REPLACEMENT PART SPECIFICATIONS

ITEM	DESCRIPTION
FS226	Tube Cutting/Double Flaring Set 1/8" - 3/4"
FS226M	Metric Tube Cutting/Double Flaring Set 4.75, 6, 8, 10mm
FS275	45° Flaring & Swaging Kit 1/8" - 3/4"
FS275M	45° Flaring & Swaging Kit Metric
FSX501	FS275 Bar 7/16", 1/4", 1/8", 3/16", 5/16", 3/8"
FSX502	FS275 Short Bar 1/2", 5/8", 3/4" O.D
FSX503	FS275 5/16" Swaging Adapter
FSX504	FS275 3/16" Swaging Adapter
FSX505	FS275 1/2" Swaging Adapter
FSX506	FS275 5/8" Swaging Adapter
FSX507	FS275M 8, 12, 14, 16, 22 MM Swaging Adapter
FSX508	FS275 3/4" Swaging Adapter
FSX509	FS275 Yoke Assembly
FSX511	FS275M 15, 16mm Flaring Bar Metric
FSX512	FS275M 4, 18, 22mm Flaring Bar Metric
FSX513	FS275 Compressor Cone
FT195	45° Flaring Tool 3/16" to 5/8"
FT500	45° Flaring/Burning Tool Metric 3/16" TO 5/8"
FT500M	45° Flaring/Burning Tool Metric 6mm to 16mm
FT525	Adjustable Flaring Tool 3/16" to 5/8" / 5 to 16mm
FT800FN	R-410A Imperial Concentric Flaring Tool w/Ratchet 3/16", 1/4", 5/16" 3/8", 1/2", 5/8", 3/4"
FT806A	Imperial Eccentric Flaring Tool w/Ratchet 3/16", 1/4", 5/16", 3/8", 1/2", 5/8", 3/4"
FT806M	Metric Eccentric Flaring Tool w/Ratchet 6, 8, 10, 12, 15, 16, 18mm
FTX500	FT195 Yoke Assembly
FTX501	FT195 Flaring Bar 5/16", 3/8", 7/16"
FTX509	FT195 Compressor Cone
FTX510	FT195 Wing Nut
FTX513	FT500 Yoke Assembly
FTX514	FT500 Die Holder Assembly
FTX515	FT500M Die Holder Assembly
FTX516	FT525 Yoke Assembly
FTX517	FT525 Tube Holding Assembly
FTX518	FS275 Yoke Assembly
FTX800B410	FT800FN R410A Imperial Flaring Bar
FTX800BA	FT806A Imperial Flaring Bar
FTX800BM	FT806M Metric Flaring Bar
FTX800R	Ratchet for FT800FN/FT806A/FT806M
FTX800Y	Yoke Assembly FT800FN/FT806A/FT806M



### FT800FN

- Engineered specifically to create stronger flare joints for higher pressure R-410A systems.
- Unique clutch driven feed screw and eccentrically mounted cone produces uniform, clean flare walls without galling.
- Exclusive 3/8"sq drive incorporated directly in yoke handle for use with ratchet (included).
- Rugged polyethylene storage case included.



### FT525

Universal/Adjustable Flaring Tool 3/16" to 5/8" (5mm to 16mm)

### FT195

45° Flaring Tool 3/16" to 5/8"

### FT203

Flaring Tool 5/8", 3/4", 7/8", & 1 1/8" O.D



### FEATURES OF THE FT500

- Slot in yoke is used for tube height gauge.
- Sliding dies with lever clamping action.
- Yoke slips over top of bar, then locks into position with slight turn.

### FS275

45° Flaring & Swaging Kit 1/8" - 3/4"



\*All flaring tools listed are recommended for softer thin-walled materials such as copper, aluminum, and brass