

Viega Product Guide
Catalog 2021



Shaping the future of press technology

Engineered for you

Viega pioneered press technology in North America in 1999 with Viega ProPress. Now more than 20 years later, Viega press technology makes consistent, secure connections possible on copper, stainless, carbon steel, copper nickel and PEX. No other manufacturer can offer similar press technology across multiple materials. Viega press systems also offer proven security through innovations like Viega Smart Connect technology, which is only available on genuine Viega press fittings. Installers can trust a Viega connection and finish a job without worrying, because Viega Smart Connect technology provides installers added confidence in their ability to ensure secure connections.

Integrated system solutions

Viega offers products including copper, stainless steel, carbon steel and copper nickel press fittings, along with a complete PEX plumbing system including water-distribution manifolds, tubing and press fittings. Our primary press solutions for metals are Viega ProPress and Viega MegaPress. Manufactured with different sealing elements, our fittings are for plumbing, mechanical and gas applications. The Viega PureFlow System is a complete PEX plumbing system that works seamlessly for potable water installations. Many Viega fittings are equipped with Viega Smart Connect technology, providing installers added confidence in their ability to ensure secure connections. System-matched tools and jaws make it simple and easy to install the full line of Viega press technology for several applications on the same project.

Energy-efficient heating and cooling

Radiant heating systems have been around since 10,000 B.C., but Viega has made them more efficient and reliable, as well as easier to install. With options suitable for any application, Viega radiant panels and Climate Mats are perfect for new or remodel construction.

Viega. Connected in quality.

The term Viega as used in this publication does not apply to a specific company within the various separate and distinct companies comprising the Viega group of companies. The term Viega as used in this publication refers to the Viega brand itself or generally to the Viega group of companies. References to activities in North America specifically refer to activities of Viega LLC.

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Superior Performance with Viega System Solutions

Viega introduced press technology to North America in 1999 with Viega ProPress. Now more than 20 years later, Viega press technology has made consistent, secure connections possible on copper, stainless, carbon steel, copper nickel and PEX. No other manufacturer can offer the same press technology across multiple piping systems. Viega press systems also offer security through innovations like Viega Smart Connect technology, which is available on many genuine Viega press fittings. Installers can trust a Viega connection and finish a job without worrying, because Viega Smart Connect technology provides installers added confidence in their ability to ensure secure connections.

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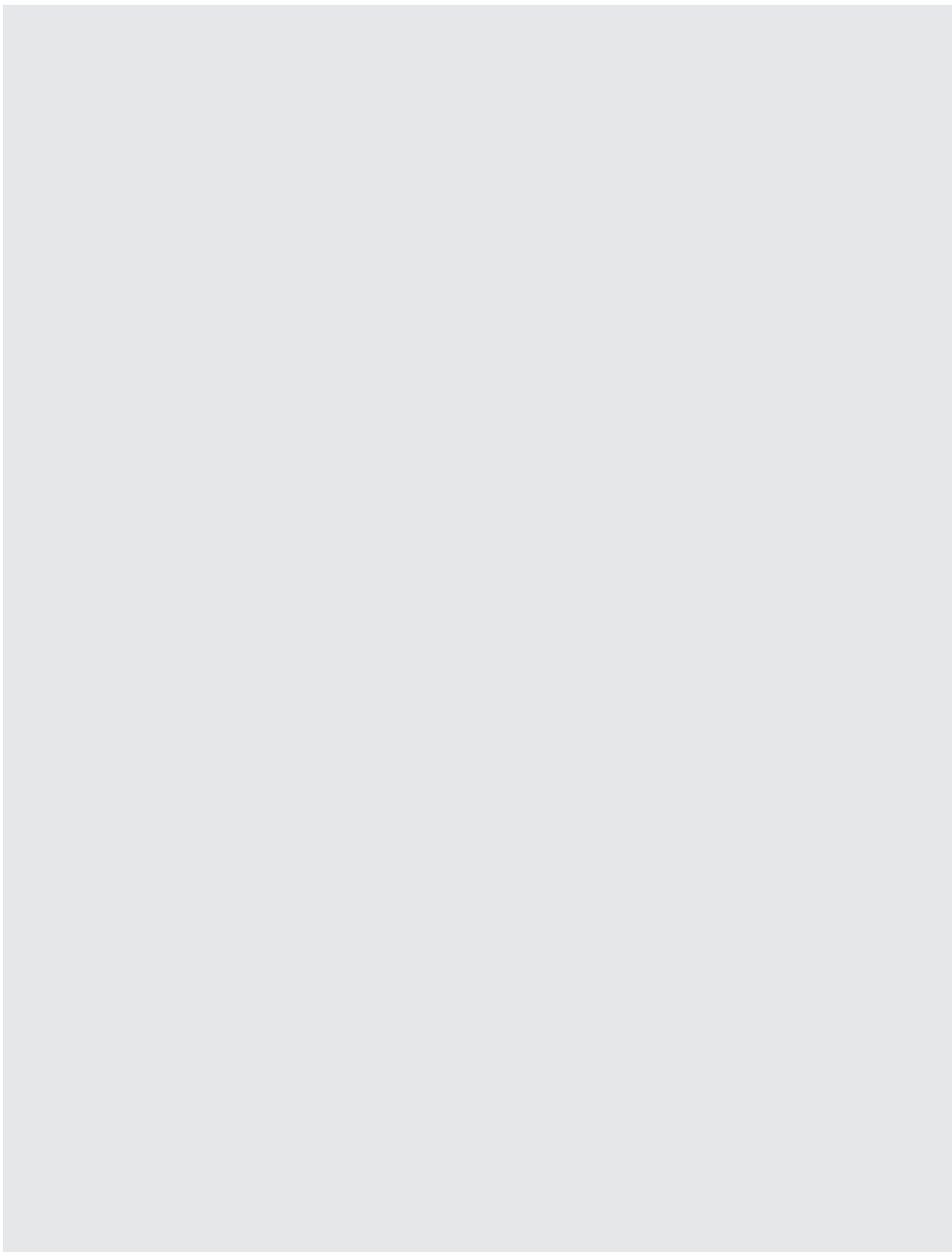
Websites: www.viega.us
www.viega.mx
www.viega.ca







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Table of Contents



New	New products from Viega	pg. 9		New
Viega ProPress	Copper press fitting system for a wide variety of applications, including potable water	pg. 17		1.1
Viega ProPress 304 FKM	304 stainless steel press CTS fittings for a wide variety of applications, including corrosive chemicals	pg. 37		1.2
Viega ProPress 316	316 stainless steel press CTS fittings for a wide variety of applications, including corrosive chemicals	pg. 49		1.3
Viega SeaPress	Copper nickel press fitting system specifically for marine market, for use in a variety of applications from potable water to fuel to fire sprinkler	pg. 61		1.4
Viega MegaPress	Carbon steel press fitting system for a wide variety of applications, including water, excluding gas	pg. 71		2.1
Viega MegaPressG	Carbon steel press fitting system for gas applications	pg. 79		2.2
Viega MegaPress FKM	Carbon steel press fittings with an FKM sealing element, now in more sizes, for a variety of applications	pg. 91		2.3
Viega MegaPress 304 FKM	304 for stainless steel press IPS fittings for a wide variety of commercial and industrial applications	pg. 103		2.4
Viega MegaPress 316	316 stainless steel press IPS fittings for a wide variety of applications, including potable water	pg. 113		2.5
Viega MegaPress 316 FKM	316 for stainless steel press IPS fittings with an FKM sealing element for a wide variety of applications	pg. 123		2.6



Viega MegaPress CuNi	Copper nickel fittings for use in marine applications	pg. 133		2.7
Viega PureFlow Press	Complete plumbing systems for residential and commercial applications	pg. 143		3.1
Viega PureFlow Crimp	Complete plumbing systems for residential applications	pg. 169		3.2
Viega Heating and Cooling Solutions	Complete heating and cooling systems for residential, commercial and industrial applications	pg. 189		4.1
Viega GeoFusion	Geothermal heating and cooling systems for residential, commercial and industrial applications	pg. 221		4.2
Viega Valves	Variety of choices to use with ProPress, MegaPress or PureFlow systems	pg. 227		5.1
Viega Flushing Systems	A wide range of flushing systems that utilize multiple materials and finishes	pg. 241		6.1
Tools	Battery-powered and hand tools, plus jaws and rings, to securely press Viega fittings	pg. 257		7.1
Index – Model	Search for products by model number	pg. 273		MODEL NO.
Index – Part	Search for products by part number	pg. 277		PART NO.

Legend

Abbreviation	Definition
AFM	Asbestos-Free gasket Material
BA	Insulated Hydronic Mixing Equipment Outlet Connection
BP	Bolt Pattern
BPd	Bolt Pattern Diameter
BSP	British Standard Pipe
BW (IPS)	Butt Weld (Iron Pipe Size)
C	Female Copper Tube Size
Closet	Closet Connection
Comp	Compression
Crimp	PEX Crimp Connection
CTS	Copper Tube Size
D	Depth
d	Diameter
d1	Diameter 1
d2	Diameter 2
d3	Diameter 3
DG	Discount Group
EPDM	Ethylene Propylene Diene Monomer
EVOH	Ethylene Vinyl Alcohol
F BSP	Female Union BSP
FKM	Fluorocarbon elastomer
FNT	Female Nominal Thread
FPT	Female Pipe Thread
FTG	Street
Flare	Flare Connection
G (IPS)	Groove (Iron Pipe Size)
gpm	Gallons Per Minute
H	Height
HDPE	High Density Polyethylene
HNBR	Hydrogenated Nitrile Butadiene Rubber
Hose	Hose Connection
IPS	Iron Pipe Size
J.D.	Jacket Diameter
L	Length
Lav	Lav Connection

Abbreviation	Definition
Lbs	Pounds
LDPE	Low Density Polyethylene
MNT	Male Nominal Thread
MPT	Male Pipe Thread
NPT	National Pipe Thread for Imperial Connections
OC	On Center
OD	Outside Diameter
P	Press Connection
P1	Press Connection 1
P2	Press Connection 2
P3	Press Connection 3
PB	Polybutylene Connection
pc	Piece
PE	Polyethylene Connection
PEX	Cross-linked Polyethylene
PEX / AL / PE	Cross-linked Polyethylene / Aluminum / Polyethylene
PFC	ProGeo Female Connection
PLS	Polysulfone
PP	Polypropylene
PTFE	Polytetrafluoroethylene
Part No	Part Number
R	British Standard External Thread (tapered)
SMA	Stainless Manifold Connection
SVC	Standard Viega Connection
Rp	British Standard Internal Thread (straight)
s	Wall thickness
Stub	Connection end that is the same size as pipe OD; similar to a street fitting
Supply	Viega ManaBloc Supply Connection
Swivel	Fitting connection that attaches with a nut that has an integral flat gasket to make a seal
V	Volt
W	Width
Wt	Weight
XL	Extra Large
WC	Water Closet

How to Read Dimensions of a Fitting or a Product



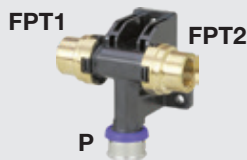
Viega ProPress tee
Smart Connect feature
- For use with ASTM B88 tubing
- Copper
- Press connection
Components

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.202	10	77377	8
1/2	1/2	3/4	0.287	10	77382	8
1/2	1/2	1	0.320	5	15493	8
3/4	1/2	1/2	0.278	10	77392	8
3/4	1/2	3/4	0.326	5	77397	8



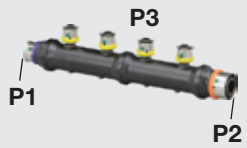
Viega ProPress vent elbow
Smart Connect feature, Zero Lead
- For use with ASTM B88 tubing
- Bronze
- Press connection, female pipe thread

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/8	0.154	2	79635	8
3/4	3/4	1/8	0.234	2	79640	8



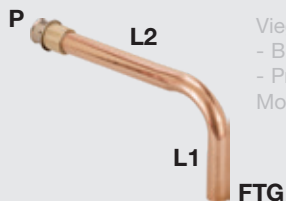
Viega PEX Press wall tee
Smart Connect feature, Zero Lead
- For fire sprinkler systems
- Polymer
- Female pipe thread, press connection
Note
For use with black ViegaPEX Ultra only.

FPT1	FPT2	P	Wt [lb]	Quantity	Part No	DG
1/2	1/2	3/4	0.309	5	49100	6
1/2	1/2	1	0.366	5	49110	6



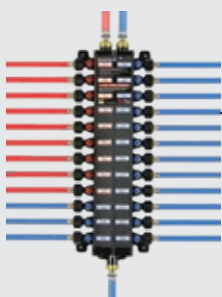
Viega PEX Press manifold
Smart Connect feature
- Only use with lock clip Part No 58075
- Polymer
- Press connection
- Flow through

Outlet(s)	P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2	3/4	3/4	1/2	0.202	10	49152	6
3	3/4	3/4	1/2	0.255	10	49153	6
4	3/4	3/4	1/2	0.318	10	49054	6
4	1	3/4	1/2	0.330	10	49254	6
6	1	1	1/2	0.455	10	49256	6



Viega PEX Press 90° tub elbow
- Brazed copper
- Press connection, street
Model 2820.0ZL

P	FTG	L1 [in]	L2 [in]	Wt [lb]	Quantity	Part No	DG
1/2	1/2	3	6	0.245	25	92221	6



Viega ManaBloc distribution manifold
Smart Connect feature
- Press connection
- Color coded ports for hot and cold water
Components
1/4 turn valves, T-handle valve key
Note
Does not include supply connections

d = Diameter of tubing

Hot Water Ports
↓
Cold Water Ports
↓

Adapter	Port(s)	d	hot	cold	Wt [lb]	Quantity	Part No	DG
polymer	14	3/8	6	8	5.121	1	49142	2



Manifold cabinet
- Suitable for manifold Model 2804, 2879
- Galvanized steel, epoxy powder-coated finish
Model 2879.6US

W [in]	H [in]	D [in]	Wt [lb]	Quantity	Part No	DG
21	30	4 1/2	29.492	1	15800	4
27	30	4 1/2	29.992	1	15801	4
45	30	4 1/2	45.987	1	15802	4

Continued on next page

How to Read Dimensions of a Fitting or a Product, continued



SeaPress tee
 - CuNi 90/10
 - Press connection
Components
 EPDM sealing elements

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
15	15	15	0.178	10	453 473	7
22	22	22	0.347	10	453 480	7
28	28	28	0.422	4	453 497	7
35	35	35	0.590	4	453 503	7

Applies to SeaPress only.



SeaPress tee
 - CuNi 90/10
 - Press connection, male pipe thread

P1	NPT	P2	Wt [lb]	Quantity	Part No	DG
35	3/4	35	0.410	1	461 072	7
42	3/4	42	0.847	1	461 089	7
54	3/4	54	1.144	1	461 096	7

Applies to SeaPress only.



SeaPress tee
 - CuNi 90/10
 - Press connection, Rp-thread
Components
 EPDM sealing elements

P1	Rp	P2	Wt [lb]	Quantity	Part No	DG
35	3/4	35	0.544	1	453 749	7
42	3/4	42	0.820	1	453 756	7
54	3/4	54	0.998	1	453 763	7

Applies to SeaPress only.



Viega MegaPress press-in branch connector
 - For use with Sch.10 carbon steel pipe only
 - Carbon steel
 - Press connection, female pipe thread
Components
 EPDM sealing element
 Model 4812.2

for d	FPT	Wt [lb]	Quantity	Part No	DG
1½	3/4	0.454	1	26800	12
2	3/4	0.452	1	26805	12
2½	3/4	0.458	1	26810	12
3	3/4	0.452	1	26815	12
4	3/4	0.445	1	26820	12
6	3/4	0.441	1	26825	12

New products from Viega



New products from Viega

New products at Viega

We know that staying connected with our customers and listening to their needs helps us lead the way in the industry with innovative solutions. Every day, we open our doors and create products that change the way engineers and contractors do business. It's our job to engineer forward-thinking products. That's our commitment to the trades: understanding what is needed for the future.

Industry connection and product innovation is as important today as it was for our founders more than 120 years ago. That's why Viega remains the global leader in residential, commercial and industrial press-fitting technology. We continually bring new products to market.

ManaBloc Sweep Adapter

The new ManaBloc Sweep Adapters allow for an easy retrofit of past models that featured an external hard/soft water divider plate. Current ManaBlocs have an internal divider, reducing the length between outlet ports toward the lower end of the ManaBloc. The angled configuration of the new ManaBloc sweep outlet ports allows for an as-is installation with existing pipe and drilled holes.

Valves

ProPress, MegaPress FKM, MegaPress 304 and 316 now offer valves in sizes ranging from 2½" to 4", allowing you to make the same reliable valve connections as previously made with smaller diameter sizes. These valves will carry the same listings and body types as their smaller counterparts and can be used in all of the same applications. MegaPressG valves have also been introduced to complement the extensive fitting offerings. These valves will come with PxP, PxFTP, PxMPT, and PxGround Joint connections. These valves will carry the same listings as the fittings and can be used in the same applications. Viega also now offers a shower valve with copper stub-outs, which can be used with ProPress or PureFlow systems with a transition coupling. These valves can also come with screwdriver stops for service at the unit.

Radiant Auto-Balancing System

The new Radiant Auto-Balancing System (RABS) allows for quick installation and convenient operation, and it improves the efficiency of the most comfortable space-conditioning system on the market. The system gives users the ability to independently control each zone in a radiant system via an end device and wireless thermostats.

Index

2.4 MegaPress 304 FKM	12
2.5 MegaPress 316	12
3.1 PureFlow Press	12
3.2 PureFlow Crimp	12
4.1 Heating and Cooling Solutions	13
5.1 Valves	13
7.1 Tools	15

2.4 MegaPress 304 FKM



New

Viega MegaPress transition coupling
Smart Connect technology

- For transitioning between IPS and CTS systems
- 304 stainless steel
- Press connection

Components
FKM sealing elements
Model 4113

P (IPS)	P (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.218	1	95465	14
3/4	3/4	0.284	1	95470	14
1	1	0.430	1	95475	14
1 1/4	1 1/4	0.619	1	95840	14
1 1/2	1 1/2	0.804	1	95485	14
2	2	1.042	1	95490	14

2.5 MegaPress 316



New

Viega MegaPress transition coupling
Smart Connect technology

- For transitioning between IPS and CTS systems
- 316 stainless steel
- Press connection

Components
EPDM sealing elements
Model 5113

P (IPS)	P (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.214	1	90465	14
3/4	3/4	0.280	1	90470	14
1	1	0.425	1	90475	14
1 1/4	1 1/4	0.626	1	90890	14
1 1/2	1 1/2	0.804	1	90485	14
2	2	1.031	1	90490	14

3.1 PureFlow Press



New

Viega PureFlow Press port adapter
Sweep

- Smart Connect technology
- For connecting distribution lines to Viega ManaBloc, use when replacing a previous generation ManaBloc (with external divider plate and different port spacing).
 - Polymer
 - Press connection, Viega ManaBloc connection

Model V5613.5

P	Port	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.049	6	50263	2
1/2	1/2	0.051	6	50262	2



New

Viega ManaBloc port adapter
Zero Lead

- For connecting polybutylene (PB) distribution lines to Viega Manabloc
- Brass
- Polybutylene (PB) connection, Viega ManaBloc connection

Note
Does not include ring for PB connection
Model V5613.8

PB	Port	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.093	6	50267	2
1/2	1/2	0.087	6	50266	2

3.2 PureFlow Crimp



New

Viega PureFlow Crimp port adapter
Sweep

- For connecting distribution lines, use when replacing a previous generation ManaBloc (with external divider plate and different port spacing).
- PolyAlloy
- Crimp connection, Viega ManaBloc connection

Model V5039.2

Crimp	Port	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.041	6	50261	2
1/2	1/2	0.041	6	50260	2

4.1 Heating and Cooling Solutions



RABS - Control unit
 - Use only with Radiant Auto-Balancing System
 - Supports up to 8 thermostats and 12 powerheads

Components
 Supply sensor, ribbon cable (large)
Model 1250US

New

V	Wt [lb]	Quantity	Part No	DG
120 VAC	1.112	1	17040	4



RABS - Thermostat
 - Use only with Radiant Auto-Balancing System
 - Up to 8 per control unit
Model 1250.5US

New

V	Version	Wt [lb]	Quantity	Part No	DG
3 VDC	black	0.356	1	17060	4
3 VDC	white	0.356	1	17065	4



RABS - WLAN Module
 - Use only with Radiant Auto-Balancing System
 - One per control unit

Note
 Enables wireless communication to RABS control unit
Model 1250.4US

New

	Wt [lb]	Quantity	Part No	DG
	0.125	1	17070	4

5.1 Valves



Viega ProPress ball valve
Smart Connect technology
Zero Lead
 - For potable water applications
 - Brass
 - Press connection
 - Full port

Components
 Stainless steel ball, EPDM sealing elements
Model 2971.1XL

New

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	8.706	1	78300 ¹⁾	8
3	3	11.990	1	78305 ¹⁾	8
4	4	17.963	1	78310 ¹⁾	8

¹⁾ Available soon!



Viega MegaPressG ball valve
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Bronze body, carbon steel press ends
 - Press connection

Components
 HNBR sealing elements
Model 6675

New

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.813	1	30600 ¹⁾	12
¾	¾	1.095	1	30605 ¹⁾	12
1	1	1.713	1	30610 ¹⁾	12
1¼	1¼	2.654	1	30615 ¹⁾	12
1½	1½	3.678	1	30620 ¹⁾	12
2	2	5.704	1	30625 ¹⁾	12

¹⁾ Available soon!



New

ViEGA MegaPressG ball valve**Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Bronze body, carbon steel press ends
- Press connection, female pipe thread

Components

HNBR sealing element
Model 6675.1

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.692	1	30630 ¹⁾	12
¾	¾	0.930	1	30635 ¹⁾	12
1	1	1.455	1	30640 ¹⁾	12
1¼	1¼	2.255	1	30645 ¹⁾	12
1½	1½	3.127	1	30650 ¹⁾	12
2	2	4.849	1	30655 ¹⁾	12

¹⁾ Available soon!

New

ViEGA MegaPressG ball valve**Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Bronze body, carbon steel press ends
- Press connection, male pipe thread

Components

HNBR sealing element
Model 6675.2

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.732	1	30660 ¹⁾	12
¾	¾	0.987	1	30665 ¹⁾	12
1	1	1.543	1	30670 ¹⁾	12
1¼	1¼	2.391	1	30675 ¹⁾	12
1½	1½	3.315	1	30680 ¹⁾	12
2	2	5.140	1	30685 ¹⁾	12

¹⁾ Available soon!

New

ViEGA MegaPressG ball valve**Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Bronze body, carbon steel press ends
- Press connection, ground joint

Components

HNBR sealing element
Model 6675.3

P	GJ	Wt [lb]	Quantity	Part No	DG
½	½	1.263	1	30690 ¹⁾	12
¾	¾	1.893	1	30695 ¹⁾	12
1	1	2.585	1	30700 ¹⁾	12
1¼	1¼	4.225	1	30705 ¹⁾	12
1½	1½	4.825	1	30710 ¹⁾	12
2	2	7.566	1	30715 ¹⁾	12

GJ = ground joint

¹⁾ Available soon!

New

ViEGA MegaPress FKM 3-piece ball valve**Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- 316 stainless steel valve/Carbon steel press ends
- Press connection

Components

FKM sealing elements, 304 locking handle
Model 5975.8XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	11.791	1	86680 ¹⁾	12
3	3	17.522	1	86685 ¹⁾	12
4	4	30.614	1	86690 ¹⁾	12

¹⁾ Available soon!

New

ViEGA MegaPress 304 FKM 3-piece ball valve**Smart Connect technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel valve/304 stainless steel press ends
- Press connection

Components

FKM sealing elements, 304 locking handle
Model 4175.8XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	12.453	1	86650 ¹⁾	14
3	3	18.624	1	86655 ¹⁾	14
4	4	31.187	1	86660 ¹⁾	14

¹⁾ Available soon!

New

ViEGA MegaPress 316 3-piece ball valve**Smart Connect technology**

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connections

Components

EPDM sealing elements, 304 locking handle
Model 5175.8XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	12.761	1	86665 ¹⁾	14
3	3	18.800	1	86670 ¹⁾	14
4	4	31.627	1	86675 ¹⁾	14

¹⁾ Available soon!



New

Viega shower valve

Zero Lead

- For potable water applications
- DZR brass
- ½" copper stub outs

Components

Pre-installed flush plug

Note

For use with Viega PureFlow and Viega ProPress
Compatible only with American Standard pressure balance tub/shower, shower only, and valve only trims

Model 2842.5

d	Wt [lb]	Quantity	Part No	DG
½	1.679	1	93516	6



New

Viega shower valve

Zero Lead

- For potable water applications
- DZR brass
- ½" copper stub outs

Components

With screwdriver stops, pre-installed flush plug

Note

For use with Viega PureFlow and Viega ProPress
Compatible only with American Standard pressure balance tub/shower, shower only, and valve only trims

Model 2842.6

d	Wt [lb]	Quantity	Part No	DG
½	1.679	1	93517	6

7.1 Tools



New

Pressgun 6 press tool

- For Viega PureFlow Press connections ½" to 2", Viega ProPress connections ½" to 4", Viega MegaPress connections ½" to 2"
- Not for use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

Pressgun 6, battery, battery charger

Model 2995.4

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	17.434	1	57210	16



New

Pressgun Picco 6 press tool

- For Viega PureFlow Press connections ½" to 1", Viega ProPress connections ½" to 1", Viega MegaPress connections ½" and ¾"
- Not for use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

Pressgun Picco 6, battery, battery charger

Model 2989.3

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	15.234	1	57215	16



New

Ridgid RP 350

Standard press tool kit

- For Viega PureFlow Press connections ½" to 2", Viega ProPress connections ½" to 4", Viega MegaPress connections ½" to 4"

Components

Hard case, Ridgid 350 tool, MegaPress jaw sizes ½" to 1", battery, battery charger

Model 2880.7

for d	Wt [lb]	Quantity	Part No	DG
½, ¾, 1	31.941	1	56092	16



New

Ridgid RP 350 standard press tool kit

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Ridgid 350 tool, ProPress jaw sizes 1/2" to 2", battery, battery charger, hard case

Model 2980.7

for d	Wt [lb]	Quantity	Part No	DG
1/2-2	56.684	1	56091	16



New

Ridgid RP 350 standard press tool

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

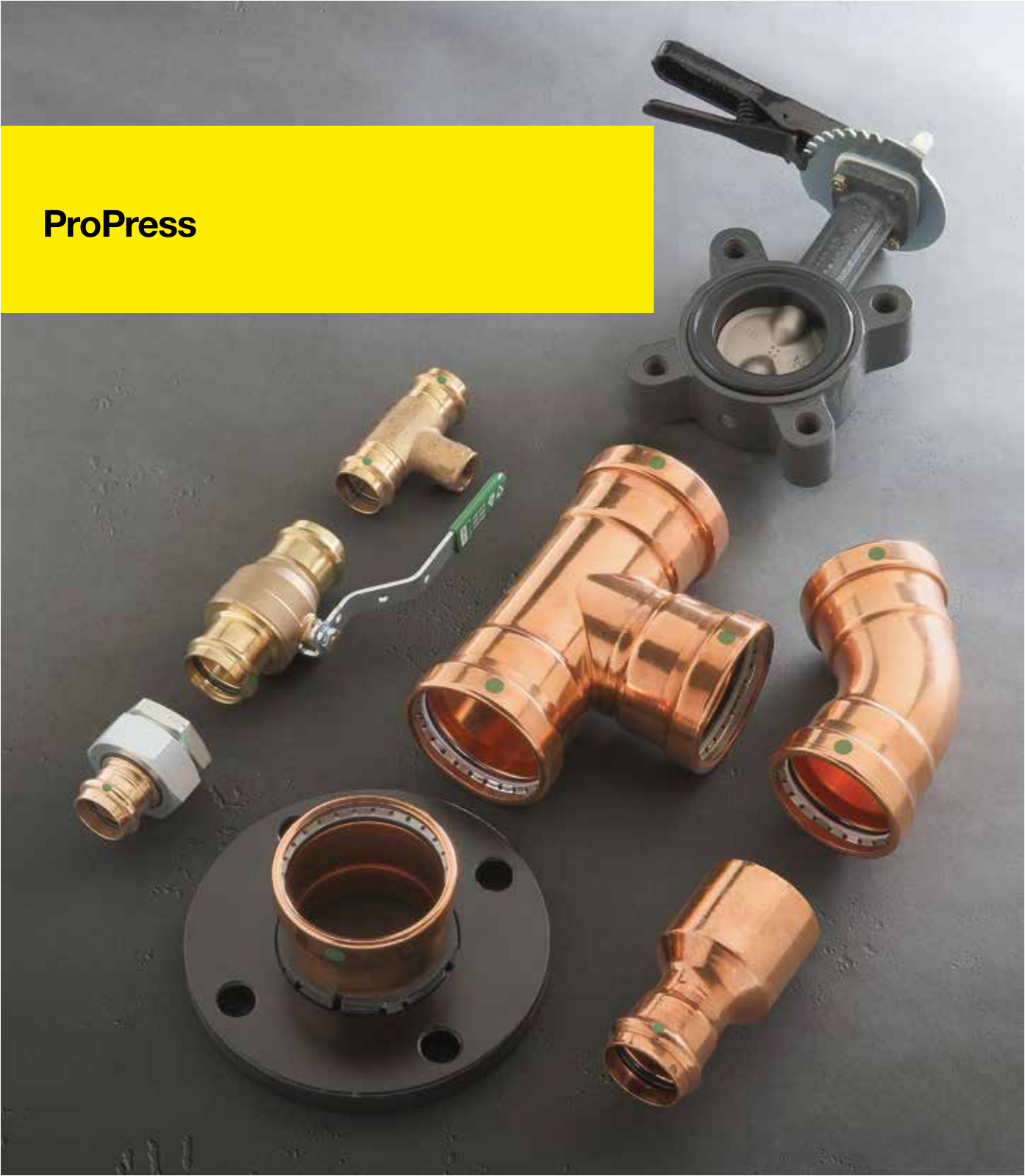
Components

Ridgid 350 tool, battery, battery charger, hard case

Model 2980.71

	Wt [lb]	Quantity	Part No	DG
	22.854	1	56093	16

ProPress



ProPress

Viega ProPress is the trusted copper press joining solution. Since its introduction in 1999, it has reduced overall job costs, saved time, and increased reliability on jobsites across the globe. Viega is the only company with Smart Connect technology, which provides installers added confidence in their ability to ensure secure connections. With system-matched tools, rings and jaws, press connections are made in seconds, making Viega ProPress suitable for virtually any type of project.

FEATURES AND BENEFITS

- Available in sizes ½" to 4"
- Customizable with three sealing elements: EPDM, HNBR and FKM
- More than 400 engineered fitting configurations for copper and Zero Lead bronze from ½" to 4"
- Approved for more than 250 different applications

CODES AND STANDARDS

- ASME B16.51: Copper and Copper Alloy Press-Connect Pressure Fittings
- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Service Piping
- ASTM F3226: Standard Specification for Metallic Press-Connect Fittings
- CGA P-18: Standard for Bulk Inert Gas Systems
- CSA 6853 01: Low Lead Content Certification Program
- CSA B214: Installation code for hydronic heating systems
- IAPMO: California Plumbing Code (CPC)
- IAPMO: National Standard Plumbing Code (NSPC)
- IAPMO: PS-117: Press Connections
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- IACS UR P2: Rules for piping design, construction and testing
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- ICC-ES LC1002: Press-connection Fittings for Potable Water Tube and Radiant Heating Systems
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies
- NFPA 55: Compressed Gases and Cryogenic Fluids Code

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- ASTM B75: Standard Specification for Seamless Copper Tube
- ASTM B88: Standard Specification for Seamless Copper Water Tube
- BV: Bureau Veritas Type Approval
- Canadian Registration Number (CRN): 0A14541.5 A/B/C
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- FM Class 1920: Pipe Couplings and Fittings for Aboveground Fire Protection Systems
- ICC-ES PMG-1037 (ProPress)
- LR: Lloyd's Register Type Approval
- NSF/ANSI/CAN 61: Drinking Water System Components – Health Effects
- NSF/ANSI 372: Drinking Water System Components – Lead Content
- RINA: Registro Italiano Navale
- ANSI/CAN/UL 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service
- United States Coast Guard Acceptance Letter 2019-3650

ZERO LEAD

References to Zero Lead throughout this publication mean products meet the requirements of both NSF/ANSI 372 ($\leq 0.25\%$ maximum weighted average lead content) and NSF/ANSI/CAN 61.

NOTE

A green dot on a Viega ProPress fitting indicates Smart Connect technology with an EPDM sealing element.

Index

Elbows	20
Tees	23
Adapters	25
Flanges	26
Caps	27
Unions	27
Couplings	28
Reducers	29
Venturi	30
Valves	31
Cross-Overs	34
Stub-Outs	34
Sealing Elements and Gaskets	34
Accessories	35

Elbows

1.1



Viega ProPress 90° elbow
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection

Components
 EPDM sealing elements

Note
 Wt (lb) represents individual part weight.
 Quantity represents bag/carton if applicable.

Model 2916

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.116	10	77317	8
3/4	3/4	0.173	10	77022	8
1	1	0.278	5	77027	8
1 1/4	1 1/4	0.364	5	77032	8
1 1/2	1 1/2	0.667	1	77037	8
2	2	1.059	1	77042	8



Viega ProPress 90° elbow
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection

Components
 EPDM sealing elements

Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0916XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	2.101	1	20623	8
3	3	3.031	1	20628	8
4	4	5.724	1	20633	8



Viega ProPress 90° street elbow
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection, street

Components
 EPDM sealing element

Model 2916.1

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.104	10	77347	8
3/4	3/4	0.164	10	77052	8
1	1	0.265	5	77057	8
1 1/4	1 1/4	0.353	5	77062	8
1 1/2	1 1/2	0.644	1	77067	8
2	2	1.025	1	77072	8

FTG (CTS) = TEST



Viega ProPress 90° street elbow
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection, street

Components
 EPDM sealing element

Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0916.1XL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.955	1	20638	8
3	3	2.861	1	20643	8
4	4	5.510	1	20648	8

FTG (CTS) = TEST



Viega ProPress 90° reducing elbow
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection

Components
 EPDM sealing elements

Model 2916.3

P1	P2	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.158	15	77325	8
1	3/4	0.251	10	77330	8



Viega ProPress 90° extended street elbow
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection, street
Components
 EPDM sealing element
Model 2947

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
¾	¾	0.386	5	77353*	8

FTG (CTS) = TEST
 * = Available while supplies last



Viega ProPress 90° elbow
Smart Connect technology
Zero Lead
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM sealing element
Model 2914.2ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
½	⅜	0.136	5	79520	8
½	½	0.181	5	79525	8
½	¾	0.243	5	79530	8
¾	½	0.245	5	79535	8
¾	¾	0.299	5	79540	8
1	½	0.313	1	79545	8
1	1	0.463	1	79550	8
1¼	1¼	0.694	1	79560	8
1½	1½	0.961	1	79565	8
2	2	1.609	1	79570	8



Viega ProPress vent elbow
Smart Connect technology
Zero Lead
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM sealing elements
Model 2917.3ZL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
½	½	⅛	0.154	2	79635	8
¾	¾	⅛	0.250	2	79640	8



Viega ProPress 90° hi ear elbow
Smart Connect technology
Zero Lead
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM sealing element
Model 2925.2ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.221	5	79205	8



Viega ProPress 90° drop ear elbow
Smart Connect technology
Zero Lead
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM sealing element
Model 2925.5ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
½	⅜	0.242	5	79185	8
½	½	0.283	5	79190	8
¾	¾	0.430	5	79195	8



Viega ProPress double drop elbow
Smart Connect technology
Zero Lead
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM sealing elements
Model 2928.7ZL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
½	½	½	0.390	1	78800	8
¾	¾	½	0.544	1	78802	8
¾	¾	¾	0.573	1	78801	8
1	1	½	0.710	1	78803	8



Viega ProPress 45° elbow
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2926

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.094	10	77607	8
3/4	3/4	0.150	10	77023	8
1	1	0.210	5	77028	8
1 1/4	1 1/4	0.292	5	77033	8
1 1/2	1 1/2	0.584	1	77038	8
2	2	0.786	1	77043	8



Viega ProPress 45° elbow
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 0926XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.609	1	20653	8
3	3	2.336	1	20658	8
4	4	4.214	1	20663	8



Viega ProPress 45° street elbow
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection, street
Components
 EPDM sealing element
Model 2926.1

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.085	10	77637	8
3/4	3/4	0.140	10	77053	8
1	1	0.199	5	77058	8
1 1/4	1 1/4	0.274	5	77063	8
1 1/2	1 1/2	0.538	1	77068	8
2	2	0.766	1	77073	8

FTG (CTS) = TEST



Viega ProPress 45° street elbow
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection, street
Components
 EPDM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 0926.1XL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.554	1	20668	8
3	3	2.189	1	20673	8
4	4	3.964	1	20678	8

FTG (CTS) = TEST

Tees



Viega ProPress tee
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2918

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.202	10	77377	8
1/2	1/2	3/4	0.289	10	77382	8
1/2	1/2	1	0.310	5	15493	8
3/4	1/2	1/2	0.277	10	77392	8
3/4	1/2	3/4	0.318	5	77397	8
3/4	3/4	1/2	0.282	10	77402	8
3/4	3/4	3/4	0.331	10	77387	8
3/4	3/4	1	0.400	5	77407	8
1	1/2	3/4	0.400	5	22263	8
1	1/2	1	0.449	5	94767	8
1	3/4	1/2	0.358	5	77417	8
1	3/4	3/4	0.399	5	77422	8
1	3/4	1	0.447	5	77427	8
1	1	1/2	0.370	5	77432	8
1	1	3/4	0.401	5	77437	8
1	1	1	0.443	5	77412	8
1	1	1 1/4	0.580	1	15488	8
1 1/4	1/2	1 1/4	0.538	1	22253	8
1 1/4	3/4	1/2	0.467	1	22243	8
1 1/4	3/4	3/4	0.500	1	22258	8
1 1/4	3/4	1	0.553	1	22268	8
1 1/4	3/4	1 1/4	0.613	1	22248	8
1 1/4	1	1/2	0.450	1	22238	8
1 1/4	1	3/4	0.516	1	94762	8
1 1/4	1	1	0.520	1	14568	8
1 1/4	1 1/4	1/2	0.465	1	94757	8
1 1/4	1 1/4	3/4	0.505	1	77452	8
1 1/4	1 1/4	1	0.536	1	77447	8
1 1/4	1 1/4	1 1/4	0.611	1	77442	8
1 1/2	1	3/4	0.761	1	79660	8
1 1/2	1	1	0.799	1	15458	8
1 1/2	1	1 1/2	1.069	1	15463	8
1 1/2	1 1/4	3/4	0.730	1	22233	8
1 1/2	1 1/4	1	0.801	1	15453	8
1 1/2	1 1/4	1 1/4	0.842	1	15483	8
1 1/2	1 1/2	1/2	0.723	1	15448	8
1 1/2	1 1/2	3/4	0.791	1	77462	8
1 1/2	1 1/2	1	0.833	1	77467	8
1 1/2	1 1/2	1 1/4	0.890	1	77472	8
1 1/2	1 1/2	1 1/2	1.175	1	77457	8
2	1 1/4	1 1/4	1.123	1	15518	8
2	1 1/2	3/4	1.027	1	15513	8
2	1 1/2	1	1.097	1	15498	8
2	1 1/2	1 1/4	1.176	1	15508	8
2	1 1/2	1 1/2	1.386	1	15503	8
2	1 1/2	2	1.528	1	22228	8
2	2	1/2	1.017	1	15538	8
2	2	3/4	1.062	1	94777	8
2	2	1	1.108	1	94772	8
2	2	1 1/4	1.197	1	77487	8
2	2	1 1/2	1.373	1	77482	8
2	2	2	1.492	1	77477	8



Viega ProPress tee

Smart Connect technology

- For use with ASTM B88 and B75 tubing
- Copper
- Press connection

Components

EPDM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0918XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	¾	2½	2.059	1	20684	8
2½	1	2½	2.014	1	20689	8
2½	1¼	2½	2.081	1	20694	8
2½	1½	2½	2.204	1	20699	8
2½	2	¾	1.397	1	20704	8
2½	2	1	1.424	1	20709	8
2½	2	1½	1.670	1	22283	8
2½	2	2	1.840	1	22278	8
2½	2	2½	2.169	1	20714	8
2½	2½	½	1.483	1	22303	8
2½	2½	¾	1.463	1	22298	8
2½	2½	1	1.521	1	22293	8
2½	2½	1¼	1.631	1	22288	8
2½	2½	1½	1.809	1	20803	8
2½	2½	2	1.940	1	20688	8
2½	2½	2½	2.292	1	20683	8
3	¾	3	2.953	1	20719	8
3	1	3	2.885	1	20724	8
3	1¼	3	2.927	1	20729	8
3	1½	3	3.044	1	20727	8
3	2	2	2.330	1	20732	8
3	2	2½	2.605	1	20734	8
3	2	3	2.953	1	20739	8
3	2½	2	2.466	1	20744	8
3	2½	2½	2.865	1	20749	8
3	2½	3	3.183	1	20754	8
3	3	½	1.945	1	20759	8
3	3	¾	1.984	1	22323	8
3	3	1	2.063	1	22308	8
3	3	1¼	2.129	1	22313	8
3	3	1½	2.327	1	20798	8
3	3	2	2.499	1	20698	8
3	3	2½	2.903	1	20703	8
3	3	3	3.251	1	20693	8
4	3	2	4.038	1	20774	8
4	3	3	4.915	1	20784	8
4	4	½	3.372	1	20788	8
4	4	¾	3.399	1	20793	8
4	4	1	3.652	1	20794	8
4	4	1¼	3.665	1	20795	8
4	4	1½	3.791	1	20808	8
4	4	2	4.020	1	20713	8
4	4	2½	4.534	1	20718	8
4	4	3	4.853	1	20723	8
4	4	4	5.841	1	20708	8



Viega ProPress tee

Smart Connect technology

Zero Lead

- For use with ASTM B88 and B75 tubing
- Bronze
- Press connection, female pipe thread

Components

EPDM sealing elements

Model 2917.2ZL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
½	½	½	0.233	5	79580	8
¾	¾	¼	0.253	5	79585	8
¾	¾	½	0.304	5	79590	8
¾	¾	¾	0.348	5	79595	8
1	1	½	0.414	5	79760	8
1	1	¾	0.492	5	79765	8
1¼	1¼	½	0.529	1	79770	8
1¼	1¼	¾	0.625	1	79775	8
1½	1½	½	0.809	1	79780	8
1½	1½	¾	0.900	1	79785	8
2	2	½	1.150	1	79790	8
2	2	¾	1.300	1	79795	8



Viega ProPress tee
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection, female pipe thread

Components
 EPDM sealing elements

Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0917.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	1.541	1	20883	8
2½	2½	2	2.149	1	20878	8
3	3	¾	2.043	1	20893	8
3	3	2	2.777	1	20888	8
4	4	¾	3.474	1	20873	8
4	4	2	4.293	1	20868	8

Adapters



Viega ProPress adapter
Smart Connect technology
Zero Lead
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, male pipe thread

Components
 EPDM sealing element

Model 2911ZL

P	MPT	Wt [lb]	Quantity	Part No	DG
½	¾	0.091	10	79210	8
½	½	0.107	10	79215	8
½	¾	0.150	10	79220	8
¾	½	0.146	10	79225	8
¾	¾	0.155	10	79230	8
¾	1	0.237	10	79235	8
1	¾	0.235	10	79240	8
1	1	0.256	10	79245	8
1	1¼	0.448	10	79250	8
1¼	1	0.322	1	79255	8
1¼	1¼	0.452	1	79260	8
1¼	1½	0.522	1	79265	8
1½	1¼	0.597	1	79270	8
1½	1½	0.540	1	79275	8
1½	2	0.934	1	79280	8
2	1½	0.844	1	79285	8
2	2	0.841	1	79290	8



Viega ProPress adapter
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection, male pipe thread

Components
 EPDM sealing element

Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0911XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.585	1	20823	8
3	3	2.314	1	20828	8
4	4	3.643	1	20838	8



Viega ProPress adapter
Zero Lead
 - For use with Viega ProPress fittings
 - Bronze
 - Street, male pipe thread

Model 2911.1ZL

FTG (CTS)	MPT	Wt [lb]	Quantity	Part No	DG
½	¾	0.066	5	79375	8
½	½	0.103	5	79380	8
½	¾	0.137	5	79385	8
¾	½	0.101	5	79390	8
¾	¾	0.152	5	79395	8
1	¾	0.166	5	79400	8
1	1	0.245	5	79405	8
1¼	1¼	0.502	1	79410	8
1½	1½	0.563	1	79415	8
2	2	0.895	1	79420	8

FTG (CTS) = TEST



Viega ProPress adapter
Smart Connect technology

Zero Lead

- For use with ASTM B88 and B75 tubing
- Bronze
- Press connection, female pipe thread

Components

EPDM sealing element

Model 2912ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.083	10	79295	8
1/2	1/2	0.121	10	79300	8
1/2	3/4	0.156	10	79305	8
3/4	1/2	0.147	10	79310	8
3/4	3/4	0.177	10	79315	8
1	1/2	0.179	10	79320	8
1	3/4	0.208	10	79325	8
1	1	0.277	10	79330	8
1	1 1/4	0.370	10	79335	8
1 1/4	1/2	0.220	1	79340	8
1 1/4	1	0.302	1	79345	8
1 1/4	1 1/4	0.391	1	79350	8
1 1/4	1 1/2	0.466	1	79355	8
1 1/2	1 1/4	0.465	1	79360	8
1 1/2	1 1/2	0.560	1	79365	8
2	2	0.781	1	79370	8

1.1



Viega ProPress adapter
Smart Connect technology

- For use with ASTM B88 and B75 tubing
- Copper
- Press connection, female pipe thread

Components

EPDM sealing element

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0912XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.821	1	20819	8
3	3	2.923	1	20829	8
4	4	4.404	1	20839	8



Viega ProPress adapter
Zero Lead

- For use with Viega ProPress fittings
- Bronze
- Street, female pipe thread

Model 2912.1ZL

FTG (CTS)	FPT	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.069	5	79425	8
1/2	1/2	0.102	5	79430	8
1/2	3/4	0.140	5	79435	8
3/4	1/2	0.111	5	79440	8
3/4	3/4	0.148	5	79445	8
1	1/2	0.172	1	79455	8
1	1	0.262	1	79450	8
1 1/4	1/2	0.267	1	79460	8
1 1/4	1 1/4	0.402	1	79465	8
1 1/2	1 1/2	0.519	1	79470	8
2	2	0.825	1	79475	8

FTG (CTS) = TEST

Flanges



Viega ProPress adapter flange

2 - pc

Smart Connect technology

Zero Lead

- For use with ASTM B88 and B75 tubing
- Bronze
- Press connection

Components

EPDM sealing element

Model 2959.5ZL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
1	4	3 1/8	3.292	1	79680	8
1 1/4	4	3 1/2	3.196	1	79685	8
1 1/2	4	3 7/8	4.069	1	79690	8
2	4	4 3/4	5.867	1	79695	8

BP = bolt pattern
BPd = bolt pattern diameter



Viega ProPress adapter flange

2 - pc

Smart Connect technology

- For use with ASTM B88 and B75 tubing
- Copper
- Press connection

Components

EPDM sealing element

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0959.5XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	6.762	1	20853	8
3	4	6	8.309	1	20858	8
4	8	7½	11.835	1	20863	8

BP = bolt pattern
BPd = bolt pattern diameter

Caps



Viega ProPress cap

Smart Connect technology

- For use with ASTM B88 and B75 tubing
- Copper
- Press connection

Components

EPDM sealing element

Model 2956

P	Wt [lb]	Quantity	Part No	DG
½	0.057	10	77712	8
¾	0.088	10	77717	8
1	0.122	5	77722	8
1¼	0.175	1	77727	8
1½	0.326	1	77732	8
2	0.431	1	77737	8



Viega ProPress cap

Smart Connect technology

- For use with ASTM B88 and B75 tubing
- Copper
- Press connection

Components

EPDM sealing element

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0956XL

P	Wt [lb]	Quantity	Part No	DG
2½	0.738	1	20833	8
3	1.025	1	20843	8
4	1.851	1	20848	8

Unions



Viega ProPress union

Smart Connect technology

Zero Lead

- For use with ASTM B88 and B75 tubing
- Bronze
- Press connection
- Ground joint

Components

EPDM sealing elements

Model 2960ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.330	1	79125	8
¾	¾	0.506	1	79130	8
1	1	0.885	1	79135	8
1¼	1¼	1.092	1	79140	8
1½	1½	1.754	1	79145	8
2	2	2.824	1	79150	8



Viega ProPress union

Smart Connect technology

Zero Lead

- For use with ASTM B88 and B75 tubing
- Bronze
- Press connection, female pipe thread
- Ground joint

Components

EPDM sealing element

Model 2962ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.304	1	79700	8
¾	¾	0.439	1	79705	8
1	1	0.822	1	79710	8
1¼	1¼	1.013	1	79715	8
1½	1½	1.675	1	79720	8
2	2	2.829	1	79725	8



Viega ProPress union
Smart Connect technology

Zero Lead

- For use with ASTM B88 and B75 tubing
- Bronze
- Press connection, male pipe thread
- Ground joint

Components

EPDM sealing element

Model 2965ZL

P	MPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.326	1	79730	8
3/4	3/4	0.510	1	79735	8
1	1	0.901	1	79740	8
1 1/4	1 1/4	1.139	1	79745	8
1 1/2	1 1/2	1.670	1	79750	8
2	2	2.824	1	79755	8



Viega ProPress di-electric union
Smart Connect technology

Zero Lead

- For transitioning between copper and steel
- Bronze
- Press connection, female pipe thread

Components

EPDM flat gasket, EPDM sealing element

Model 2967ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.815	1	79155	8
3/4	3/4	1.143	1	79160	8
1	1	1.047	1	79165	8
1 1/4	1 1/4	1.558	1	79170	8
1 1/2	1 1/2	1.821	1	79175	8
2	2	2.865	1	79180	8



Viega ProPress tailpiece
Smart Connect technology

Zero Lead

- For use with ASTM B88 and B75 tubing
- Bronze
- Press connection, female union BSP

Components

EPDM sealing element, EPDM flat gasket

Model 2957ZL

P	F BSP	Wt [lb]	Quantity	Part No	DG
1/2	1	0.220	1	79800	8
3/4	1	0.248	1	79805	8
1	1	0.304	1	79810	8
1	1 1/4	0.386	1	79815	8

Couplings



Viega ProPress coupling

With stop

Smart Connect technology

- For use with ASTM B88 and B75 tubing
- Copper
- Press connection

Components

EPDM sealing elements

Model 2915

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.080	10	78047	8
3/4	3/4	0.131	10	78052	8
1	1	0.163	5	78057	8
1 1/4	1 1/4	0.216	5	78062	8
1 1/2	1 1/2	0.468	1	78067	8
2	2	0.604	1	78072	8



Viega ProPress coupling

With stop

Smart Connect technology

- For use with ASTM B88 and B75 tubing
- Copper
- Press connection

Components

EPDM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0915XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.210	1	20728	8
3	3	1.668	1	20733	8
4	4	2.881	1	20738	8



Viega ProPress coupling
No stop
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2915.3

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.080	10	78172	8
3/4	3/4	0.131	10	78177	8
1	1	0.163	5	78182	8
1 1/4	1 1/4	0.216	5	78187	8
1 1/2	1 1/2	0.472	1	78192	8
2	2	0.604	1	78197	8



Viega ProPress extended coupling
No stop
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2915.5

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.136	5	79005	8
3/4	3/4	0.212	5	79010	8
1	1	0.284	5	79015	8
1 1/4	1 1/4	0.400	1	79020	8
1 1/2	1 1/2	0.688	1	79025	8
2	2	0.906	1	79030	8



Viega ProPress coupling
No stop
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 0915.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.201	1	20743	8
3	3	1.664	1	20748	8
4	4	2.865	1	20753	8



Viega PureFlow Press transition coupling
Smart Connect technology
Zero Lead
 - For transitioning between Viega PureFlow Press and Viega ProPress
 - Bronze
 - Press connection
Components
 EPDM sealing elements
Note
 ProPress and PureFlow tool and jaws required
Model 2813PZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.076	10	99620	6
1/2	3/4	0.115	10	99626	6
3/4	1/2	0.078	10	99630	6
3/4	3/4	0.115	10	99640	6
1	3/4	0.136	10	99645	6
1	1	0.184	10	99660	6
1 1/4	1	0.236	5	99665	6
1 1/4	1 1/4	0.287	5	99670	6
1 1/2	1	0.276	5	99675	6
1 1/2	1 1/2	0.447	5	99680	6
2	1	0.459	5	99685	6
2	2	0.723	5	99690	6

Reducers



Viega ProPress reducer
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2915.2

P1	P2	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.126	10	78147	8
1	1/2	0.165	10	15603	8
1	3/4	0.175	10	78152	8
1 1/4	3/4	0.248	1	15593	8
1 1/4	1	0.250	1	78157	8
1 1/2	3/4	0.426	1	18473	8
1 1/2	1	0.410	1	15588	8
1 1/2	1 1/4	0.402	1	78162	8
2	3/4	0.596	1	18468	8
2	1	0.584	1	15608	8
2	1 1/4	0.549	1	22328	8
2	1 1/2	0.640	1	78167	8



Viega ProPress reducer

Smart Connect technology

- For use with ASTM B88 and B75 tubing
- Copper
- Press connection

Components

- EPDM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0915.2XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	1	0.827	1	20685	8
2½	1¼	0.851	1	20690	8
2½	1½	0.985	1	20695	8
2½	2	1.047	1	20700	8
3	1½	1.245	1	20705	8
3	2	1.289	1	20710	8
3	2½	1.510	1	20715	8
4	2	2.089	1	20720	8
4	2½	2.332	1	20725	8
4	3	2.482	1	20730	8



Viega ProPress reducer

Smart Connect technology

- For use with ASTM B88 and B75 tubing
- Copper
- Street, press connection

Components

- EPDM sealing element

Model 2915.1

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.097	10	78077	8
1	½	0.127	10	78082	8
1	¾	0.144	10	78087	8
1¼	½	0.171	5	22333	8
1¼	¾	0.195	5	78092	8
1¼	1	0.190	5	78097	8
1½	¾	0.277	1	14543	8
1½	1	0.284	1	78102	8
1½	1¼	0.304	1	78107	8
2	1	0.406	1	78112	8
2	1¼	0.418	1	78117	8
2	1½	0.596	1	78122	8

FTG (CTS) = TEST



Viega ProPress reducer

Smart Connect technology

Zero Lead

- For use with ASTM B88 and B75 tubing
- Bronze
- Street, press connection

Components

- EPDM sealing element

Model 2915.1ZL

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
1½	½	0.318	5	79850	8
2	½	0.527	1	79855	8
2	¾	0.521	1	79860	8

FTG (CTS) = TEST



Viega ProPress reducer

Smart Connect technology

- For use with ASTM B88 and B75 tubing
- Copper
- Street, press connection

Components

- EPDM sealing element

Model 0915.1XL

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
2½	1	0.754	1	20814	8
2½	1¼	0.791	1	20815	8
2½	1½	0.880	1	20813	8
2½	2	0.815	1	20758	8
3	1¼	1.008	1	20817	8
3	1½	1.157	1	20818	8
3	2	0.886	1	20763	8
3	2½	1.190	1	20768	8
4	2	1.884	1	20773	8
4	2½	2.116	1	20778	8
4	3	2.295	1	20783	8

FTG (CTS) = TEST

Venturi



Viega ProPress venturi insert

Zero Lead

- For use with Viega ProPress tees
- Bronze
- Street

Model 2911.5ZL

FTG1	FTG2	Wt [lb]	Quantity	Part No	DG
1¼	1¼	0.300	1	78810	8
1½	1½	0.468	1	78811	8
2	2	0.671	1	78812	8

Valves



Viega ProPress ball valve
Smart Connect technology
Zero Lead
 - For potable water applications
 - Bronze
 - Press connection
 - Full port
Components
 Stainless steel ball, EPDM sealing elements
Model 2971.1ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.463	1	79920	8
3/4	3/4	0.659	1	79925	8
1	1	0.992	1	79930	8
1 1/4	1 1/4	1.512	1	79935	8
1 1/2	1 1/2	2.587	1	79940	8
2	2	3.910	1	79950	8



New

Viega ProPress ball valve
Smart Connect technology
Zero Lead
 - For potable water applications
 - Brass
 - Press connection
 - Full port
Components
 Stainless steel ball, EPDM sealing elements
Model 2971.1XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	8.706	1	78300¹	8
3	3	11.990	1	78305¹	8
4	4	17.963	1	78310¹	8

¹) Available soon!



Viega ProPress ball valve
Smart Connect technology
Zero Lead
 - For potable water applications
 - Bronze
 - Press connection
 - Full port
Components
 Lockable metal handle, stainless steel ball and stem, EPDM sealing elements
Model 2971.3ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.458	1	79923	8
3/4	3/4	0.648	1	79928	8
1	1	1.014	1	79933	8
1 1/4	1 1/4	1.508	1	79938	8
1 1/2	1 1/2	2.204	1	79943	8
2	2	3.901	1	79948	8



Viega ProPress ball valve
Smart Connect technology
Zero Lead
 - For potable water applications
 - Bronze
 - Press connection, female pipe thread
 - Full port
Components
 Lockable metal handle, stainless steel ball, EPDM sealing element
Model 2971.4ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.463	1	79970	8
3/4	3/4	0.630	1	79975	8
1	1	1.031	1	79980	8



Viega ProPress ball valve
Smart Connect technology
Zero Lead
 - For potable water applications
 - Bronze
 - Press connection, hose connection
 - Full port
Components
 Lockable metal handle, stainless steel ball, EPDM sealing element
Note
 NH threads (garden hose)
Model 2971.6ZL

P	Hose	Wt [lb]	Quantity	Part No	DG
1/2	3/4	0.549	1	79875	8
3/4	3/4	0.719	1	79876	8



Viega ProPress ball valve

Smart Connect technology

- For non-potable application
- Bronze/brass
- Press connection
- Full port

Components

EPDM sealing elements

Model 2973

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.595	1	24000	8
3/4	3/4	0.945	1	24005	8
1	1	1.390	1	24010	8
1 1/4	1 1/4	2.199	1	24015	8
1 1/2	1 1/2	3.049	1	24020	8
2	2	5.234	1	24025	8



Viega ProPress ball valve

Smart Connect technology

- For non-potable application
- Bronze/brass
- Press connection, female pipe thread
- Full port

Components

EPDM sealing element

Model 2973.1

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.580	1	24030	8
3/4	3/4	0.910	1	24035	8
1	1	1.430	1	24040	8



Viega ProPress ball valve

Smart Connect technology

- For non-potable application
- Bronze/brass
- Press connection, hose connection
- Full port

Components

EPDM sealing element

Note

NH threads (garden hose)

Model 2973.3

P	Hose	Wt [lb]	Quantity	Part No	DG
1/2	3/4	0.695	1	24090	8
3/4	3/4	0.992	1	24095	8



Viega ProPress check valve

Smart Connect technology

Zero Lead

- For potable water applications
- Bronze
- Press connection
- Inline

Components

EPDM sealing elements

Model 2974ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.180	1	79035	8
3/4	3/4	0.280	1	79040	8
1	1	0.454	1	79045	8
1 1/4	1 1/4	0.639	1	79050	8
1 1/2	1 1/2	0.961	1	79055	8
2	2	1.873	1	79060	8



Viega automatic recirculation balancing valve

Zero Lead

- For automatic balancing of hot water recirculation
- Suitable for Viega PureFlow Press tailpiece Model 2893ZL, Viega ProPress tailpiece Model 2957ZL
- Bronze
- Male BSP

Components

Stainless steel ball

Technical Data

Operating pressure 150 psi

Operating temperature 180° F

Note

- Integrated isolation
- Adjustable setpoint
- Adjustable bypass

Model 2981.3ZL

BSP Thread	Wt [lb]	Quantity	Part No	DG
1 x 1	1.159	1	79901	8



Viega drain valve and temperature port Zero Lead
 - Suitable for Viega bimetallic thermometer Part No 23460, Viega temperature sensor 2-wire Part No 23470
 - Use with Viega automatic recirculation balancing valve Model 2981.3ZL
 - Bronze
Model 2934.8ZL

BSP Thread	Wt [lb]	Quantity	Part No	DG
1/4	0.168	1	79902	8



Viega powerhead cartridge Zero Lead
 - Suitable for powerhead Model 2877.7, 2877.8
 - Use with Viega automatic recirculation balancing valve Model 2981.3ZL
 - Bronze
Model 2913.8ZL

	Wt [lb]	Quantity	Part No	DG
	0.220	1	79903	8



Viega temperature sensor 2-wire
 - Use with Viega drain valve and temperature port Model 2934.8ZL
Note
 Only for use with Viega ProPress drain valve and temperature port
Model 2913.9

	Wt [lb]	Quantity	Part No	DG
	0.203	1	23470	8



Viega bimetallic thermometer Note
 Only for use with Viega ProPress drain valve and temperature port
Model 2876.8US

	Wt [lb]	Quantity	Part No	DG
	0.056	1	23460	8



Viega valve insulation shell
 - Use with Viega automatic recirculation balancing valve Model 2981.3ZL
 - Expanded polypropylene
Model 2910.50

	Wt [lb]	Quantity	Part No	DG
	0.047	1	23450	8



Viega ProPress butterfly valve
 - For non-potable application
 - Suitable for Viega ProPress bolt set Model 2873.89
 - Ductile iron
 - Lug style
Components
 Stainless steel disc and stem, EPDM liner
Model 2873.81

d	BP	Wt [lb]	Quantity	Part No	DG
2 1/2	4	8.283	1	22074	8
3	4	8.887	1	22075	8
4	8	14.656	1	22076	8

BP = bolt pattern



New

**Viega shower valve
Zero Lead**

- For potable water applications
- DZR brass
- 1/2" copper stub outs

Components

Pre-installed flush plug

Note

For use with Viega PureFlow and Viega ProPress
Compatible only with American Standard pressure balance tub/shower, shower only, and valve only trims

Model 2842.5

d	Wt [lb]	Quantity	Part No	DG
1/2	1.679	1	93516	6



New

**Viega shower valve
Zero Lead**

- For potable water applications
- DZR brass
- 1/2" copper stub outs

Components

With screwdriver stops, pre-installed flush plug

Note

For use with Viega PureFlow and Viega ProPress
Compatible only with American Standard pressure balance tub/shower, shower only, and valve only trims

Model 2842.6

d	Wt [lb]	Quantity	Part No	DG
1/2	1.679	1	93517	6

Cross-Overs



**Viega ProPress cross-over
Smart Connect technology**

- For use with ASTM B88 and B75 tubing
- Copper
- Press connection

Components

EPDM sealing elements

Model 2928

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.237	10	77742	8
3/4	3/4	0.413	10	77747	8

Stub-Outs



Viega ProPress 90° stub-out

- For use with Viega ProPress fittings
- Copper

Components

Wall plate

Model 2975.2

d	Wt [lb]	Quantity	Part No	DG
1/2	0.279	10	19786	8
3/4	0.453	10	19791	8

Sealing Elements and Gaskets



**Viega ProPress sealing element
EPDM**

- For Viega ProPress CTS size fitting
- Model 2989**

d	Version	Wt [lb]	Quantity	Part No	DG
1/2	shiny black	0.001	10	78242	8
3/4	shiny black	0.002	10	78247	8
1	shiny black	0.005	10	78252	8
1 1/4	shiny black	0.003	10	78257	8
1 1/2	shiny black	0.005	10	78262	8
2	shiny black	0.007	10	78267	8



Viega ProPress sealing element
 - For Viega ProPress CTS XL size fitting
 - EPDM
Model 2989XL

d	Version	Wt [lb]	Quantity	Part No	DG
2½	shiny black	0.012	1	78268	8
3	shiny black	0.014	1	78269	8
4	shiny black	0.017	1	78270	8



Viega ProPress sealing element FKM
 - For Viega ProPress CTS size fitting
Model 2986

d	Version	Wt [lb]	Quantity	Part No	DG
½	dull black	0.004	5	17768	8
¾	dull black	0.005	5	17778	8
1	dull black	0.006	5	17788	8
1¼	dull black	0.001	5	17803	8
1½	dull black	0.010	5	17818	8
2	dull black	0.012	5	17823	8



Viega ProPress sealing element FKM
 - For Viega ProPress CTS size fitting
Model 0186XL

d	Version	Wt [lb]	Quantity	Part No	DG
2½	dull black	0.017	5	85995	9
3	dull black	0.021	5	85996	9
4	dull black	0.027	5	85997	9



Viega ProPress sealing element HNBR
 - For Viega ProPress CTS size fitting
Note
 HNBR sealing elements may NOT be installed in ProPress systems that require ANSI/CSA LC-4 approval for natural gas or propane gas applications.
Model 0687

d	Version	Wt [lb]	Quantity	Part No	DG
½	yellow	0.002	10	21023	8
¾	yellow	0.003	10	21028	8
1	yellow	0.004	10	21033	8
1¼	yellow	0.005	10	21038	8
1½	yellow	0.106	10	21043	8
2	yellow	0.009	10	21048	8



Viega ProPress flat gasket
 - For Viega ProPress di-electric unions
 - EPDM
Model 2963.9

d	Wt [lb]	Quantity	Part No	DG
½	0.004	10	15559	8
¾, 1	0.003	10	15569	8
1¼	0.005	10	15549	8
1½	0.005	10	15544	8
2	0.009	10	15564	8

Accessories



Viega ProPress test plug
 - For Viega ProPress fittings
 - Bronze
Model 2969

d	Wt [lb]	Quantity	Part No	DG
½	0.536	1	78202	8
¾	0.700	1	78207	8



Viega ProPress SmartLoop set
Smart Connect technology
Zero Lead
 - For hot water main with internal circulation
 - Bronze
Components
 (1) 1" FTG x ½" P adapter, (1) 1" FTG x ¾" PureFlow Press adapter, (1) ½" FTG x ¾" PureFlow Press adapter, (2) 316 stainless steel press sleeves, EPDM sealing element
Note
 Does not include tubing
Model 2976.1ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1	½	0.429	1	79000	8



Viega ProPress bolt set

- For butterfly valve
- Suitable for Viega ProPress butterfly valve Model 2873.81
- Galvanized steel

Components

Bolt, washer

Model 2873.89

L [in]	W [in]	Bolts	Valve Size	Wt [lb]	Quantity	Part No	DG
1½	5/8	4	2½	0.830	1	19768 ¹	8
15/8	5/8	4	3	1.035	1	19773 ²	8
1¾	5/8	8	4	1.799	1	19778 ³	8

¹) Suitable for Viega ProPress butterfly valve Part No 22074

²) Suitable for Viega ProPress butterfly valve Part No 22075

³) Suitable for Viega ProPress butterfly valve Part No 22076



Flange bolt set

- For adapter flange
- Galvanized carbon steel

Components

Bolt, nut, washer

Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2½	½	4	½, ¾, 1, 1¼, 1½	0.871	1	19748	8
2¾	5/8	4	2, 2½, 3	1.572	1	19758	8
2¾	5/8	8	4	3.141	1	19763	8



Viega replacement handle

- For Viega ProPress Zero Lead ball valves and for Viega MegaPressG ball valves
- Suitable for Viega ProPress ball valve Model 2971.1ZL, 2971.3ZL, 2971.4ZL, 2971.6ZL, Viega MegaPressG ball valve Model 6675, 6675.1, 6675.2, 6675.3
- Galvanized carbon steel

Model 2971.8

Valve Size	Wt [lb]	Quantity	Part No	DG
½, ¾	0.119	1	22170	8
1, 1¼	0.185	1	22172	8
1½, 2	0.179	1	22174	8



Viega ProPress non-potable replacement handle

- For Viega ProPress ball valves
- Use with Viega ProPress ball valve Model 2973, 2973.1, 2973.3
- Carbon steel

Model 2973.8

Valve Size	Wt [lb]	Quantity	Part No	DG
½	0.115	1	22176	8
¾, 1	0.200	1	22178	8
1¼, 1½, 2	0.370	1	22180	8



Viega ProPress stem extension

- For Viega ProPress Zero Lead ball valves
- Bronze

Model 2971.96

Valve Size	Wt [lb]	Quantity	Part No	DG
½, ¾	0.207	1	23443 ¹	8
1, 1¼	0.245	1	23445 ²	8
1½, 2	0.276	1	23447 ³	8

¹) Suitable for Viega ProPress ball valve Part No 79875, 79876, 79920, 79923, 79925, 79928, 79970, 79975

²) Suitable for Viega ProPress ball valve Part No 79930, 79933, 79935, 79938, 79980

³) Suitable for Viega ProPress ball valve Part No 79940, 79943, 79948, 79950



Viega ProPress stem extension

- For Viega ProPress non-potable ball valves
- Brass

Model 2973.96

Valve Size	Wt [lb]	Quantity	Part No	DG
½	0.240	1	23449 ¹	8
¾, 1	0.325	1	23451 ²	8
1¼, 1½, 2	0.590	1	23453 ³	8

¹) Suitable for Viega ProPress ball valve Part No 24000, 24030, 24090

²) Suitable for Viega ProPress ball valve Part No 24005, 24010, 24035, 24040, 24095

³) Suitable for Viega ProPress ball valve Part No 24015, 24020, 24025

ProPress 304 FKM



1.2



ProPress 304 FKM

Viega ProPress 304 FKM is engineered for commercial and industrial environments, such as breweries and other facilities. With applications ranging from fire protection systems to compressed air, Viega ProPress 304 FKM is a complete solution with pipe, valves and fittings. Viega ProPress fittings offer Smart Connect technology to provide installers added confidence in their ability to ensure secure connections.

FEATURES AND BENEFITS

- More than 150 different engineered fitting configurations for stainless 304
- Available in sizes ½" to 4"
- Approved for more than 400 different applications

CODES AND STANDARDS

- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Services Piping
- ASTM A312: Standard Specification for Seamless, Welded and Heavily Cold Worked Austenitic Stainless Steel Pipes
- ASTM A554: Standard Specification for Welded Stainless Steel Mechanical Tubing
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO: National Standard Plumbing Code (NSPC)
- IAPMO: PS-117: Press Connections
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Solar, Hydronics, and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC-ES LC1002: Press-connection Fittings for Potable Water Tube and Radiant Heating Systems
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- ANSI/UL 852: Standard for Metallic Sprinkler Pipe for Fire Protection Services
- ANSI/CAN/UL 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service
- Canadian Registration Number (CRN): 13492.5 A/B/C
- IAPMO file 3965: (ProPress 304 FKM)
- ICC-ES PMG-1125 (ProPress 304 FKM)
- LR: Lloyd's Register Type Approval
- United States Coast Guard Acceptance Letter 2019-3650

NOTE

A white dot on a Viega ProPress 304 fitting indicates Smart Connect technology with an FKM sealing element.

Index

Tubing	40
Elbows	40
Tees	42
Adapters	43
Flanges	44
Caps	44
Unions	44
Couplings	45
Reducers	46
Valves	46
Sealing Elements and Gaskets	46
Accessories	47

Tubing



Viega ProPress tubing

- For use with Viega ProPress stainless fittings
- 304 stainless steel

Note

All Viega ProPress stainless tube is copper tube size (CTS).

ASTM A312

Model 0103

d	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	20	7.480	1	87000	9
3/4	20	10.800	1	87005	9
1	20	14.120	1	87010	9
1 1/4	20	17.460	1	87015	9
1 1/2	20	20.740	1	87020	9
2	20	27.380	1	87025	9



Viega ProPress tubing

- For use with Viega ProPress stainless fittings
- 304 stainless steel

Note

All Viega ProPress stainless tube is copper tube size (CTS).

ASTM A312

Model 0107XL

d	L [ft]	Wt [lb]	Quantity	Part No	DG
2 1/2	20	43.580	1	87095	9
3	20	52.120	1	87100	9
4	20	69.240	1	87105	9



Viega ProPress ECO tubing

- For use with Viega ProPress stainless fittings
- 304 stainless steel

Note

All Viega ProPress stainless tube is copper tube size (CTS).

ASTM A554

Model 0108

d	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	20	5.300	1	87050	9
3/4	20	9.000	1	87055	9
1	20	11.720	1	87060	9
1 1/4	20	17.920	1	87065	9
1 1/2	20	21.280	1	87070	9
2	20	28.080	1	87075	9



Viega ProPress ECO tubing

- For use with Viega ProPress stainless fittings
- 304 stainless steel

Note

All Viega ProPress stainless tube is copper tube size (CTS).

ASTM A554

Model 0108XL

d	L [ft]	Wt [lb]	Quantity	Part No	DG
2 1/2	20	46.120	1	87080	9
3	20	51.600	1	87085	9
4	20	68.540	1	87090	9

Elbows



Viega ProPress 90° elbow

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 304 stainless steel
- Press connection

Components

FKM sealing elements

Model 6016

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.126	10	85402	9
3/4	3/4	0.237	10	85407	9
1	1	0.314	5	85412	9
1 1/4	1 1/4	0.385	1	85417	9
1 1/2	1 1/2	0.685	1	85422	9
2	2	1.035	1	85427	9



Viega ProPress 90° elbow

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 304 stainless steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 6016XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.843	1	85432	9
3	3	2.499	1	85437	9
4	4	4.166	1	85442	9



Viega ProPress 90° street elbow
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection, street
Components
 FKM sealing element
Model 6016.1

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
½	½	0.115	10	85492	9
¾	¾	0.230	10	85497	9
1	1	0.315	5	85502	9
1½	1½	0.652	1	85512	9
2	2	0.985	1	85517	9

FTG (CTS) = TEST



Viega ProPress 90° street elbow
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection, street
Components
 FKM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6016.1XL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2½	2½	1.688	1	85522	9
3	3	2.332	1	85527	9
4	4	3.828	1	85532	9

FTG (CTS) = TEST



Viega ProPress 45° elbow
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 6026

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.104	10	85447	9
¾	¾	0.184	10	85452	9
1	1	0.245	5	85457	9
1¼	1¼	0.298	1	85462	9
1½	1½	0.550	1	85467	9
2	2	0.774	1	85472	9



Viega ProPress 45° elbow
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6026XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.446	1	85477	9
3	3	1.913	1	85482	9
4	4	2.969	1	85487	9



Viega ProPress 45° street elbow
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection, street
Components
 FKM sealing element
Model 6026.1

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
½	½	0.087	10	85537	9
¾	¾	0.187	10	85542	9
1	1	0.235	5	85547	9
1½	1½	0.600	1	85557	9
2	2	0.740	1	85562	9

FTG (CTS) = TEST



Viega ProPress 45° street elbow

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 304 stainless steel
- Press connection, street

Components

FKM sealing element

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 6026.1XL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2½	2½	1.340	1	85567	9
3	3	1.785	1	85572	9
4	4	2.848	1	85577	9

FTG (CTS) = TEST

Tees



Viega ProPress tee

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 304 stainless steel
- Press connection

Components

FKM sealing elements

Model 6018

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.165	10	85582	9
¾	¾	½	0.242	10	85632	9
¾	¾	¾	0.264	10	85587	9
1	1	½	0.316	5	85642	9
1	1	¾	0.340	5	85652	9
1	1	1	0.364	5	85592	9
1¼	1¼	½	0.359	1	85662	9
1¼	1¼	¾	0.403	1	85672	9
1¼	1¼	1	0.445	1	85682	9
1¼	1¼	1¼	0.452	1	85597	9
1½	1½	½	0.641	1	85692	9
1½	1½	¾	0.695	1	85702	9
1½	1½	1	0.683	1	85712	9
1½	1½	1½	0.842	1	85598	9
2	2	½	0.753	1	85722	9
2	2	¾	0.755	1	85732	9
2	2	1	0.804	1	85742	9
2	2	1½	0.998	1	85752	9
2	2	2	1.180	1	85607	9



Viega ProPress tee

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 304 stainless steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 6018XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2	1½	1.534	1	85955	9
2½	2	2	1.706	1	85954	9
2½	2½	1½	1.578	1	85934	9
2½	2½	2	1.735	1	85904	9
2½	2½	2½	2.061	1	85612	9
3	3	1¼	1.827	1	85944	9
3	3	1½	1.951	1	85935	9
3	3	2	2.109	1	85905	9
3	3	2½	2.468	1	85914	9
3	3	3	2.691	1	85617	9
4	4	1½	2.821	1	85945	9
4	4	2	3.011	1	85915	9
4	4	2½	3.421	1	85924	9
4	4	3	3.681	1	85925	9
4	4	4	4.201	1	85622	9



Viega ProPress reducing tee

- For use with Viega ProPress stainless tubing
- 304 stainless steel
- Press connection, female pipe thread

Components

FKM sealing elements

Model 6017.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.258	5	85822	9
¾	¾	¾	0.303	5	85832	9
1	1	½	0.337	5	85842	9
1	1	¾	0.379	5	85852	9
1¼	1¼	½	0.399	1	85862	9
1¼	1¼	¾	0.455	1	85872	9
1¼	1¼	1	0.628	1	85882	9
1½	1½	½	0.685	1	85892	9
1½	1½	¾	0.715	1	85902	9
1½	1½	1	0.884	1	85912	9
2	2	½	0.785	1	85922	9
2	2	¾	0.822	1	85932	9
2	2	1	0.864	1	85942	9



Viega ProPress reducing tee
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection, female pipe thread
Components
 FKM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6017.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	1.393	1	85952	9
2½	2½	1	1.585	1	85962	9
3	3	¾	1.750	1	85972	9
3	3	1	1.931	1	85982	9
4	4	¾	2.557	1	85992	9
4	4	1	2.724	1	86002	9

Adapters



Viega ProPress adapter
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection, male pipe thread
Components
 FKM sealing element
Model 6011

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.117	10	85012	9
½	¾	0.171	10	85017	9
¾	½	0.140	10	85022	9
¾	¾	0.179	10	85027	9
¾	1	0.434	5	85032	9
1	¾	0.203	5	85037	9
1	1	0.309	5	85042	9
1¼	1¼	0.584	1	85047	9
1½	1½	0.707	1	85052	9
2	2	1.009	1	85054	9



Viega ProPress adapter
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection, male pipe thread
Components
 FKM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6011XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	2.034	1	85062	9
3	3	2.843	1	85067	9
4	4	3.967	1	85072	9



Viega ProPress adapter
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection, female pipe thread
Components
 FKM sealing element
Model 6012

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.109	10	85082	9
¾	½	0.132	10	85087	9
¾	¾	0.175	10	85096	9
1	½	0.261	5	85094	9
1	¾	0.208	5	85097	9
1	1	0.242	5	85128	9
1¼	1¼	0.417	1	85107	9
1½	1½	0.663	1	85117	9
2	1	1.047	1	85077	9
2	1½	0.719	1	85122	9
2	2	0.714	1	85127	9



Viega ProPress adapter
 - For transitioning between IPS and CTS systems
 - 304 stainless steel
 - Butt weld - iron pipe size, street
Model 0113.3

FTG (IPS)	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
½	½	0.115	10	86003	9
¾	¾	0.177	5	86008	9
1	1	0.269	5	86013	9
1½	1½	0.611	1	86023	9
2	2	0.774	1	86028	9

FTG (CTS) = TEST



Viega ProPress adapter
Smart Connect technology
 - For transitioning between IPS and CTS systems
 - 304 stainless steel
 - Butt weld - iron pipe size, street
Model 0113.1XL

FTG (IPS)	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2½	2½	1.031	1	85135	9
3	3	1.300	1	85145	9
4	4	1.887	1	85155	9

FTG (CTS) = TEST

Flanges



Viega ProPress adapter flange
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Model 6059

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.142	1	86082	9
¾	4	2¾	1.803	1	86087	9
1	4	3⅞	1.895	1	86092	9
1¼	4	3½	2.534	1	86097	9
1½	4	3⅞	2.720	1	86102	9
2	4	4¾	4.324	1	86107	9

BP = bolt pattern
 BPd = bolt pattern diameter



Viega ProPress adapter flange
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6059XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	8.128	1	86067	9
3	4	6	7.661	1	86072	9
4	8	7½	11.020	1	86077	9

BP = bolt pattern
 BPd = bolt pattern diameter

Caps



Viega ProPress cap
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Model 6056

P	Wt [lb]	Quantity	Part No	DG
½	0.038	10	85357	9
¾	0.079	10	85362	9
1	0.105	5	86367	9
1¼	0.145	1	86372	9
1½	0.258	1	86377	9
2	0.355	1	86382	9



Viega ProPress cap
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6056.1XL

P	Wt [lb]	Quantity	Part No	DG
2½	0.787	1	85387	9
3	1.007	1	85392	9
4	1.627	1	85397	9

Unions



Viega ProPress union
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection
 - Ground joint
Components
 FKM sealing elements
Model 6060

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.312	5	86007	9
¾	¾	0.475	5	86012	9
1	1	0.776	5	86017	9
1¼	1¼	1.016	1	86022	9
1½	1½	1.957	1	86027	9
2	2	3.024	1	86032	9

Couplings


Viega ProPress coupling
With stop
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 6015

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.083	10	85267	9
3/4	3/4	0.132	10	85272	9
1	1	0.164	5	85277	9
1 1/4	1 1/4	0.241	1	85282	9
1 1/2	1 1/2	0.417	1	85287	9
2	2	0.575	1	85292	9



Viega ProPress coupling
With stop
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6015XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.095	1	85297	9
3	3	1.396	1	85302	9
4	4	2.136	1	85307	9



Viega ProPress coupling
No stop
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 6015.5

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.076	10	85312	9
3/4	3/4	0.130	10	85317	9
1	1	0.166	5	85322	9
1 1/4	1 1/4	0.242	1	85327	9
1 1/2	1 1/2	0.390	1	85332	9
2	2	0.570	1	85337	9



Viega ProPress coupling
No stop
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6015.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.087	1	85342	9
3	3	1.411	1	85347	9
4	4	2.160	1	85352	9



New

Viega MegaPress transition coupling
Smart Connect technology
 - For transitioning between IPS and CTS systems
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 4113

P (IPS)	P (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.218	1	95465	14
3/4	3/4	0.284	1	95470	14
1	1	0.430	1	95475	14
1 1/4	1 1/4	0.619	1	95840	14
1 1/2	1 1/2	0.804	1	95485	14
2	2	1.042	1	95490	14

Reducers



Viega ProPress reducer
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Street, press connection
Components
 FKM sealing element
Model 6015.1

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.094	10	85162	9
1	1/2	0.121	10	85167	9
1	3/4	0.139	10	85172	9
1 1/4	1/2	0.165	1	85173	9
1 1/4	3/4	0.192	1	85182	9
1 1/4	1	0.216	1	85187	9
1 1/2	1/2	0.278	1	85192	9
1 1/2	3/4	0.295	1	85197	9
1 1/2	1	0.273	1	85202	9
2	1/2	0.395	1	85212	9
2	3/4	0.434	1	85217	9
2	1	0.419	1	85222	9
2	1 1/2	0.476	1	85232	9

FTG (CTS) = TEST



Viega ProPress reducer
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 304 stainless steel
 - Street, press connection
Components
 FKM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6015.1XL

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
2 1/2	2	0.765	1	85237	9
3	2	0.970	1	85242	9
3	2 1/2	1.153	1	85247	9
4	2	1.448	1	85252	9
4	2 1/2	1.607	1	85257	9
4	3	1.673	1	85262	9

FTG (CTS) = TEST

Valves



Viega ProPress 304 3-piece ball valve
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 FKM sealing elements, 304 locking handle
Model 4370.8

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1.433	1	85132	9
3/4	3/4	2.085	1	85133	9
1	1	2.799	1	85134	9
1 1/4	1 1/4	3.714	1	85136	9
1 1/2	1 1/2	5.298	1	85137	9
2	2	7.780	1	85138	9

Sealing Elements and Gaskets



Viega ProPress sealing element
FKM
 - For Viega ProPress CTS size fitting
Model 2986

d	Version	Wt [lb]	Quantity	Part No	DG
1/2	dull black	0.004	5	17768	8
3/4	dull black	0.005	5	17778	8
1	dull black	0.006	5	17788	8
1 1/4	dull black	0.001	5	17803	8
1 1/2	dull black	0.010	5	17818	8
2	dull black	0.012	5	17823	8



Viega ProPress sealing element
FKM
 - For Viega ProPress CTS size fitting
Model 0186XL

d	Version	Wt [lb]	Quantity	Part No	DG
2 1/2	dull black	0.017	5	85995	9
3	dull black	0.021	5	85996	9
4	dull black	0.027	5	85997	9



Viega ProPress sealing element
EPDM
 - For Viega ProPress CTS size fitting
Model 2989

d	Version	Wt [lb]	Quantity	Part No	DG
1/2	shiny black	0.001	10	78242	8
3/4	shiny black	0.002	10	78247	8
1	shiny black	0.005	10	78252	8
1 1/4	shiny black	0.003	10	78257	8
1 1/2	shiny black	0.005	10	78262	8
2	shiny black	0.007	10	78267	8



Viega ProPress sealing element
 - For Viega ProPress CTS XL size fitting
 - EPDM
Model 2989XL

d	Version	Wt [lb]	Quantity	Part No	DG
2½	shiny black	0.012	1	78268	8
3	shiny black	0.014	1	78269	8
4	shiny black	0.017	1	78270	8



Viega ProPress sealing element
HNBR
 - For Viega ProPress CTS size fitting
Note
 HNBR sealing elements may NOT be installed in ProPress systems that require ANSI/CSA LC-4 approval for natural gas or propane gas applications.
Model 0687

d	Version	Wt [lb]	Quantity	Part No	DG
½	yellow	0.002	10	21023	8
¾	yellow	0.003	10	21028	8
1	yellow	0.004	10	21033	8
1¼	yellow	0.005	10	21038	8
1½	yellow	0.106	10	21043	8
2	yellow	0.009	10	21048	8

Accessories



Flange bolt set
 - For adapter flange
 - Galvanized carbon steel
Components
 Bolt, nut, washer
Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2½	½	4	½, ¾, 1, 1¼, 1½	0.871	1	19748	8
2¾	5/8	4	2, 2½, 3	1.572	1	19758	8
2¾	5/8	8	4	3.141	1	19763	8



Viega 3-piece replacement handle
 - Use with Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8, Viega ProPress 304 3-piece ball valve Model 4370.8, Viega MegaPress 3-piece ball valve Model 4875.8, Viega MegaPress 316 3-piece ball valve Model 5175.8, Viega MegaPress FKM 3-piece ball valve Model 5975.8
 - 316 stainless steel
Model 4875.80

Valve Size (CTS)	Valve Size (IPS)	Wt [lb]	Quantity	Part No	DG
¾	½	0.130	1	86625 ¹⁾	14
1	¾	0.256	1	86600 ¹⁾	14
1¼	1	0.454	1	86605 ¹⁾	14
1½, 2	1¼, 1½, 2	0.478	1	86630 ¹⁾	14

¹⁾ Available soon!



Viega ProPress valve repair kit
 - Use with Viega ProPress 304 3-piece ball valve Model 4370.8
 - PTFE
Components
 PTFE stem seals, PTFE ball seats
Model 4370.91

d	Wt [lb]	Quantity	Part No	DG
½		1	85146 ¹⁾	9
¾		1	85147 ¹⁾	9
1		1	85148 ¹⁾	9
1¼		1	85149 ¹⁾	9
1½		1	85150 ¹⁾	9
2		1	85151 ¹⁾	9

¹⁾ Available soon!

ProPress 316



1.3



ProPress 316

Viega ProPress 316 is engineered for commercial and industrial environments, such as breweries and other facilities. With applications ranging from industrial gases to caustic chemicals, Viega ProPress 316 is a complete solution, with pipe, valves and fittings. Viega ProPress fittings offer Smart Connect, a technology that provides installers added confidence in their ability to ensure secure connections.

FEATURES AND BENEFITS

- More than 200 different engineered fitting configurations for stainless 316
- Available in sizes ½" to 4"
- Approved for more than 450 different applications

CODES AND STANDARDS

- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Services Piping
- ASTM A312: Standard Specification for Seamless, Welded and Heavily Cold Worked Austenitic Stainless Steel Pipes
- ASTM A403: Standard Specification for Wrought Austenitic Stainless Steel Pipe Fittings
- ASTM A554: Standard Specification for Welded Stainless Steel Mechanical Tubing
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO: National Standard Plumbing Code (NSPC)
- IAPMO: PS-117: Press Connections
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- IAPMO: Uniform Solar, Hydronics, and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- ICC-ES LC1002: Press-connection Fittings for Potable Water Tube and Radiant Heating Systems
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)
- National Standard Plumbing Code (NSPC)
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- ANSI/CAN/UL 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service
- Canadian Registration Number (CRN): 13492.5 A/B/C
- IAPMO file 3965 (ProPress 316)
- ICC-ES PMG Product Certificate PMG-1125 (ProPress 316)
- LR: Lloyd's Register Type Approval
- NSF/ANSI/CAN 61: (for fittings only)
- NSF/ANSI 372: (for fittings only)
- ANSI/UL852: Standard for Metallic Sprinkler Pipe for Fire Protection Services
- United States Coast Guard Acceptance Letter 2019-3650

ZERO LEAD

References to Zero Lead throughout this publication mean products meet the requirements of both NSF/ANSI 372 ($\leq 0.25\%$ maximum weighted average lead content) and NSF/ANSI/CAN 61.

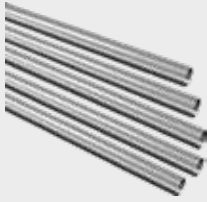
NOTE

A green dot on a Viega ProPress 316 fitting indicates Smart Connect technology with an EPDM sealing element.

Index

Tubing	52
Elbows	52
Tees	53
Adapters	54
Flanges	55
Caps	56
Unions	56
Couplings	57
Reducers	58
Valves	58
Sealing Elements and Gaskets	58
Accessories	59

Tubing



Viega ProPress tubing

- For use with Viega ProPress stainless fittings
- 316 stainless steel

Note

All Viega ProPress stainless tube is copper tube size (CTS).

ASTM A312

Model 4003

d	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	20	7.480	1	82000	9
3/4	20	10.800	1	82005	9
1	20	14.120	1	82010	9
1 1/4	20	17.460	1	82015	9
1 1/2	20	20.740	1	82020	9
2	20	27.380	1	82025	9



Viega ProPress tubing

- For use with Viega ProPress stainless fittings
- 316 stainless steel

Note

All Viega ProPress stainless tube is copper tube size (CTS).

ASTM A312

Model 4007XL

d	L [ft]	Wt [lb]	Quantity	Part No	DG
2 1/2	20	43.580	1	82042	9
3	20	52.120	1	82050	9
4	20	69.240	1	82055	9

Elbows



Viega ProPress 90° elbow

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection

Components

EPDM sealing elements

Model 4016

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.121	10	80400	9
3/4	3/4	0.233	10	80405	9
1	1	0.304	5	80410	9
1 1/4	1 1/4	0.390	1	80415	9
1 1/2	1 1/2	0.694	1	80420	9
2	2	0.972	1	80425	9



Viega ProPress 90° elbow

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection

Components

EPDM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4016XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.847	1	80430	9
3	3	2.535	1	80435	9
4	4	4.099	1	80440	9



Viega ProPress 90° street elbow

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection, street

Components

EPDM sealing element

Model 4016.1

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.104	10	80490	9
3/4	3/4	0.215	10	80495	9
1	1	0.317	5	80500	9
1 1/4	1 1/4	0.485	1	80505	9
1 1/2	1 1/2	0.648	1	80510	9
2	2	0.950	1	80515	9

FTG (CTS) = TEST



Viega ProPress 90° street elbow

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection, street

Components

EPDM sealing element

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4016.1XL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.732	1	80520	9
3	3	2.383	1	80525	9
4	4	3.974	1	80530	9

FTG (CTS) = TEST



Viega ProPress 45° elbow
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 4026

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.101	10	80445	9
3/4	3/4	0.190	10	80450	9
1	1	0.234	5	80455	9
1 1/4	1 1/4	0.305	1	80460	9
1 1/2	1 1/2	0.527	1	80465	9
2	2	0.738	1	80470	9



Viega ProPress 45° elbow
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 4026XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.428	1	80475	9
3	3	1.917	1	80480	9
4	4	3.090	1	80485	9



Viega ProPress 45° street elbow
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection, street
Components
 EPDM sealing element
Model 4026.1

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.092	10	80535	9
3/4	3/4	0.174	10	80540	9
1	1	0.237	5	80545	9
1 1/4	1 1/4	0.353	1	80550	9
1 1/2	1 1/2	0.478	1	80555	9
2	2	0.926	1	80560	9

FTG (CTS) = TEST



Viega ProPress 45° street elbow
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection, street
Components
 EPDM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 4026.1XL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.333	1	80565	9
3	3	1.816	1	80570	9
4	4	2.837	1	80575	9

FTG (CTS) = TEST

Tees



Viega ProPress tee
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 4018

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.154	10	80580	9
3/4	3/4	1/2	0.241	10	80630	9
3/4	3/4	3/4	0.257	10	80585	9
1	1	1/2	0.305	5	80640	9
1	1	3/4	0.340	5	80650	9
1	1	1	0.354	5	80590	9
1 1/4	1 1/4	1/2	0.351	1	80660	9
1 1/4	1 1/4	3/4	0.395	1	80670	9
1 1/4	1 1/4	1	0.483	1	80680	9
1 1/4	1 1/4	1 1/4	0.441	1	80595	9
1 1/2	1 1/2	1/2	0.687	1	80690	9
1 1/2	1 1/2	3/4	0.705	1	80700	9
1 1/2	1 1/2	1	0.721	1	80710	9
1 1/2	1 1/2	1 1/2	0.822	1	80600	9
2	2	1/2	0.957	1	80720	9
2	2	3/4	0.725	1	80730	9
2	2	1	0.785	1	80740	9
2	2	1 1/2	0.948	1	80750	9
2	2	2	1.124	1	80605	9



Viega ProPress tee

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection

Components

EPDM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4018XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2	1½	1.554	1	80753	9
2½	2	2	1.737	1	80752	9
2½	2½	1½	1.573	1	80751	9
2½	2½	2	1.739	1	80760	9
2½	2½	2½	2.056	1	80610	9
3	3	1¼	1.836	1	80782	9
3	3	1½	1.955	1	80781	9
3	3	2	2.151	1	80770	9
3	3	2½	2.471	1	80780	9
3	3	3	2.722	1	80615	9
4	4	1½	2.733	1	80791	9
4	4	2	3.019	1	80790	9
4	4	2½	3.366	1	80800	9
4	4	3	3.659	1	80810	9
4	4	4	4.212	1	80620	9



Viega ProPress reducing tee

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection, female pipe thread

Components

EPDM sealing elements

Model 4017.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.287	5	80820	9
¾	¾	¾	0.342	5	80830	9
1	1	½	0.351	5	80840	9
1	1	¾	0.392	5	80850	9
1¼	1¼	½	0.384	1	80860	9
1¼	1¼	¾	0.451	1	80870	9
1¼	1¼	1	0.564	1	80880	9
1½	1½	½	0.708	1	80890	9
1½	1½	¾	0.757	1	80900	9
1½	1½	1	0.840	1	80910	9
2	2	½	0.745	1	80920	9
2	2	¾	0.782	1	80930	9
2	2	1	1.126	1	80940	9



Viega ProPress reducing tee

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection, female pipe thread

Components

EPDM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4017.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	1.408	1	80950	9
2½	2½	1	1.494	1	80960	9
3	3	¾	1.803	1	80970	9
3	3	1	1.873	1	80980	9
4	4	¾	2.552	1	80990	9
4	4	1	2.667	1	81000	9

Adapters



Viega ProPress adapter

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection, male pipe thread

Components

EPDM sealing element

Model 4011

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.117	10	80010	9
½	¾	0.170	10	80015	9
¾	½	0.152	10	80020	9
¾	¾	0.185	10	80025	9
¾	1	0.441	5	80030	9
1	¾	0.200	5	80035	9
1	1	0.317	5	80040	9
1¼	1¼	0.588	1	80045	9
1½	1½	0.723	1	80050	9
2	2	0.990	1	80055	9



Viega ProPress adapter
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection, male pipe thread

Components
 EPDM sealing element

Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4011XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	2.050	1	80060	9
3	3	2.859	1	80065	9
4	4	3.967	1	80070	9



Viega ProPress adapter
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection, female pipe thread

Components
 EPDM sealing element

Model 4012

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.110	10	80080	9
¾	½	0.155	10	80085	9
¾	¾	0.198	10	80090	9
1	½	0.247	5	80092	9
1	¾	0.207	5	80095	9
1	1	0.307	5	80100	9
1¼	1¼	0.419	1	80105	9
1½	1¼	0.507	1	80110	9
1½	1½	0.688	1	80115	9
2	1	1.047	1	80075	9
2	1½	0.720	1	80120	9
2	2	0.802	1	80125	9



Viega ProPress instrumentation adapter
 - For use with Viega ProPress stainless fittings
 - 316 stainless steel
 - Street, female pipe thread

Model 4012.5

FTG (CTS)	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.191	1	80126	9
¾	¾	0.317	1	80127	9

FTG (CTS) = TEST



Viega ProPress adapter
 - For transitioning between IPS and CTS systems
 - 316 stainless steel
 - Butt weld - iron pipe size, street

Model 4013.1XL

FTG (IPS)	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2½	2½	1.051	1	80081	9
3	3	1.311	1	80082	9
4	4	1.940	1	80083	9

FTG (CTS) = TEST



Viega ProPress adapter
Smart Connect technology
 - For transitioning between IPS and CTS systems
 - 316 stainless steel
 - Groove - iron pipe size, press connection
 - Transition - groove

Components
 EPDM sealing element

Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4013.2XL

G (IPS)	P	Wt [lb]	Quantity	Part No	DG
2½	2½	1.521	1	80064	9
3	3	1.913	1	80061	9
4	4	2.680	1	80063	9

Flanges



Viega ProPress adapter flange
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection

Components
 EPDM sealing element

Model 4059

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.086	1	81035	9
¾	4	2¾	1.555	1	81040	9
1	4	3⅞	1.893	1	81045	9
1¼	4	3⅞	2.535	1	81050	9
1½	4	3½	2.899	1	81055	9
2	4	4¾	5.563	1	81060	9

BP = bolt pattern
 BPd = bolt pattern diameter



Viega ProPress adapter flange

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection

Components

EPDM sealing element

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4059XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	9.014	1	81065	9
3	4	6	10.425	1	81070	9
4	8	7½	14.150	1	81075	9

BP = bolt pattern
BPd = bolt pattern diameter

Caps



Viega ProPress cap

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection

Components

EPDM sealing element

Model 4056

P	Wt [lb]	Quantity	Part No	DG
½	0.040	10	80355	9
¾	0.077	10	80360	9
1	0.108	5	80365	9
1¼	0.152	1	80370	9
1½	0.258	1	80375	9
2	0.361	1	80380	9



Viega ProPress cap

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection

Components

EPDM sealing element

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4056.1XL

P	Wt [lb]	Quantity	Part No	DG
2½	0.780	1	80385	9
3	1.025	1	80390	9
4	1.527	1	80395	9

Unions



Viega ProPress union

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection
- Ground joint

Components

EPDM sealing elements

Model 4060

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.319	5	81005	9
¾	¾	0.487	5	81010	9
1	1	0.793	5	81015	9
1¼	1¼	1.014	1	81020	9
1½	1½	1.913	1	81025	9
2	2	3.000	1	81030	9



Viega ProPress di-electric union

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection, female pipe thread

Components

EPDM sealing element, EPDM flat gasket

Model 4067

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.793	1	80071*	9
¾	¾	1.159	1	80078*	9
1	1	1.049	1	80073*	9
1¼	1¼	1.635	1	80074*	9
1½	1½	1.847	1	80076*	9
2	2	3.196	1	80077*	9

* = Available while supplies last

Couplings



Viega ProPress coupling
With stop
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 4015

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.081	10	80265	9
3/4	3/4	0.131	10	80270	9
1	1	0.165	5	80275	9
1 1/4	1 1/4	0.253	1	80280	9
1 1/2	1 1/2	0.414	1	80285	9
2	2	0.564	1	80290	9



Viega ProPress coupling
With stop
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 4015XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.084	1	80295	9
3	3	1.430	1	80300	9
4	4	2.122	1	80305	9



Viega ProPress coupling
No stop
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 4015.5

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.070	10	80310	9
3/4	3/4	0.133	10	80315	9
1	1	0.156	5	80320	9
1 1/4	1 1/4	0.245	1	80325	9
1 1/2	1 1/2	0.410	1	80330	9
2	2	0.580	1	80335	9



Viega ProPress coupling
No stop
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 4015.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.084	1	80340	9
3	3	1.430	1	80345	9
4	4	2.136	1	80350	9



Viega MegaPress transition coupling
Smart Connect technology
 - For transitioning between IPS and CTS systems
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 5113

P (IPS)	P (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.214	1	90465	14
3/4	3/4	0.280	1	90470	14
1	1	0.425	1	90475	14
1 1/4	1 1/4	0.626	1	90890	14
1 1/2	1 1/2	0.804	1	90485	14
2	2	1.031	1	90490	14

New

Reducers



Viega ProPress reducer
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Street, press connection
Components
 EPDM sealing element
Model 4015.1

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.086	10	80160	9
1	1/2	0.121	10	80165	9
1	3/4	0.135	10	80170	9
1 1/4	1/2	0.193	1	80175	9
1 1/4	3/4	0.196	1	80180	9
1 1/4	1	0.216	1	80185	9
1 1/2	1/2	0.282	1	80190	9
1 1/2	3/4	0.299	1	80195	9
1 1/2	1	0.273	1	80200	9
1 1/2	1 1/4	0.291	1	80205	9
2	1/2	0.409	1	80210	9
2	3/4	0.410	1	80215	9
2	1	0.386	1	80220	9
2	1 1/4	0.397	1	80225	9
2	1 1/2	0.514	1	80230	9

FTG (CTS) = TEST



Viega ProPress reducer
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Street, press connection
Components
 EPDM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 4015.1XL

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
2 1/2	2	0.780	1	80235	9
3	2	0.981	1	80240	9
3	2 1/2	1.159	1	80245	9
4	2	1.455	1	80250	9
4	2 1/2	1.609	1	80255	9
4	3	1.719	1	80260	9

FTG (CTS) = TEST

Valves



Viega ProPress 316 ball valve
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 Lockable metal handle, stainless steel ball and stem, EPDM sealing elements
Model 4070

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.714	1	81080	9
3/4	3/4	0.943	1	81085	9
1	1	1.322	1	81090	9
1 1/4	1 1/4	2.244	1	81095	9
1 1/2	1 1/2	3.496	1	81100	9
2	2	5.400	1	81105	9

Sealing Elements and Gaskets



Viega ProPress sealing element
EPDM
 - For Viega ProPress CTS size fitting
Model 2989

d	Version	Wt [lb]	Quantity	Part No	DG
1/2	shiny black	0.001	10	78242	8
3/4	shiny black	0.002	10	78247	8
1	shiny black	0.005	10	78252	8
1 1/4	shiny black	0.003	10	78257	8
1 1/2	shiny black	0.005	10	78262	8
2	shiny black	0.007	10	78267	8



Viega ProPress sealing element
 - For Viega ProPress CTS XL size fitting
 - EPDM
Model 2989XL

d	Version	Wt [lb]	Quantity	Part No	DG
2 1/2	shiny black	0.012	1	78268	8
3	shiny black	0.014	1	78269	8
4	shiny black	0.017	1	78270	8



Viega ProPress sealing element FKM
 - For Viega ProPress CTS size fitting
Model 2986

d	Version	Wt [lb]	Quantity	Part No	DG
½	dull black	0.004	5	17768	8
¾	dull black	0.005	5	17778	8
1	dull black	0.006	5	17788	8
1¼	dull black	0.001	5	17803	8
1½	dull black	0.010	5	17818	8
2	dull black	0.012	5	17823	8



Viega ProPress sealing element FKM
 - For Viega ProPress CTS size fitting
Model 0186XL

d	Version	Wt [lb]	Quantity	Part No	DG
2½	dull black	0.017	5	85995	9
3	dull black	0.021	5	85996	9
4	dull black	0.027	5	85997	9



Viega ProPress sealing element HNBR
 - For Viega ProPress CTS size fitting
Note
 HNBR sealing elements may NOT be installed in ProPress systems that require ANSI/CSA LC-4 approval for natural gas or propane gas applications.
Model 0687

d	Version	Wt [lb]	Quantity	Part No	DG
½	yellow	0.002	10	21023	8
¾	yellow	0.003	10	21028	8
1	yellow	0.004	10	21033	8
1¼	yellow	0.005	10	21038	8
1½	yellow	0.106	10	21043	8
2	yellow	0.009	10	21048	8



Viega ProPress flat gasket
 - For Viega ProPress di-electric unions
 - EPDM
Model 2963.9

d	Wt [lb]	Quantity	Part No	DG
½	0.004	10	15559	8
¾, 1	0.003	10	15569	8
1¼	0.005	10	15549	8
1½	0.005	10	15544	8
2	0.009	10	15564	8

Accessories



Viega ProPress 316 replacement handle
 - Use with Viega ProPress 316 ball valve
 Model 4070
 - Galvanized carbon steel
Model 2970.80

Valve Size	Wt [lb]	Quantity	Part No	DG
½, ¾, 1	0.194	1	22143	8
1¼, 1½, 2	0.216	1	22163	8



Viega ProPress stem extension
 - For Viega ProPress ball valves
 - Bronze
Model 2970.96

Valve Size	Wt [lb]	Quantity	Part No	DG
½, ¾, 1	0.247	1	23442¹	8
1¼, 1½, 2	0.313	1	23444²	8

¹ Suitable for Viega ProPress 316 ball valve Part No 81080, 81085, 81090

² Suitable for Viega ProPress 316 ball valve Part No 81095, 81100, 81105



Flange bolt set
 - For adapter flange
 - Galvanized carbon steel
Components
 Bolt, nut, washer
Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2½	½	4	½, ¾, 1, 1¼, 1½	0.871	1	19748	8
2¾	⅝	4	2, 2½, 3	1.572	1	19758	8
2¾	⅝	8	4	3.141	1	19763	8

1.3

SeaPress



1.4



SeaPress

Viega LLC offers the Viega SeaPress system for marine and industrial pipe joining applications. The Viega SeaPress system, in metric sizes, can be used in a variety of freshwater and seawater applications.

The Viega SeaPress system is a 90:10 copper nickel alloy that is specifically designed to stand up to the harsh environments of the sea. It is the only metric copper nickel press fitting with a double-sided press connection, making it the strongest press connection on the market.

FEATURES AND BENEFITS

- No fire watches, hot work permits or chemist required
- Only Viega offers press rings for working in tight areas
- Makes secure press connections in sizes ranging from 15mm to 108mm in a matter of seconds
- Installations are completed with a handheld press tool
- Copper nickel alloy (CuNi 90:10), well-suited for marine environments and systems
- Complies with DIN 86019 and with a factory standard governing the accuracy of dimensions and surface quality
- Compatible with existing press tools
- Backed by limited written warranty
- SeaPress product stocked in North America and ready to ship

TYPE APPROVALS

- ABS: American Bureau of Shipping
- ASTM F3226: Standard Specification for Metallic Press-Connect Fittings for Piping and Tubing Systems
- LR: Lloyd's Register
- BV: Bureau of Veritas
- DNV GL: Det Norske Veritas Germanischer Lloyd
- RINA: Registro Italiano Navale
- United States Coast Guard Acceptance Letter 2019-3650

Index

Elbows	64
Tees	65
Adapters	66
Flanges	66
Unions	67
Couplings	67
Reducers	68
Sealing Elements and Gaskets	68

Elbows



SeaPress 90° elbow
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0316

P1	P2	Wt [lb]	Quantity	Part No	DG
15	15	0.099	10	453 169	7
22	22	0.193	10	453 176	7
28	28	0.273	4	453 183	7
35	35	0.421	4	453 190	7
42	42	0.809	2	453 206	7
54	54	1.098	2	453 213	7



SeaPress XL 90° elbow
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0316XL

P1	P2	Wt [lb]	Quantity	Part No	DG
76.1	76.1	2.854	1	556 570	7
88.9	88.9	3.615	1	556 563	7
108.0	108.0	6.281	1	556 556	7



SeaPress 90° elbow
 - CuNiFe 90/10
 - Press connection, street
Components
 EPDM sealing element
Model 0316.1

P	FTG	Wt [lb]	Quantity	Part No	DG
15	15	0.099	10	453 220	7
22	22	0.184	10	453 237	7
28	28	0.262	4	453 244	7
35	35	0.406	4	453 657	7
42	42	0.778	2	453 664	7
54	54	1.080	2	453 671	7



SeaPress XL 90° elbow
 - CuNiFe 90/10
 - Press connection, street
Components
 EPDM sealing element
Model 0316.1XL

P	FTG	Wt [lb]	Quantity	Part No	DG
76.1	76.1	2.634	1	556 525	7
88.9	88.9	3.423	1	556 532	7
108.0	108.0	5.841	1	556 549	7



SeaPress 45° elbow
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0326

P1	P2	Wt [lb]	Quantity	Part No	DG
15	15	0.083	10	453 886	7
22	22	0.156	10	453 893	7
28	28	0.213	4	453 909	7
35	35	0.315	4	453 916	7
42	42	0.622	2	453 923	7
54	54	0.841	2	453 930	7



SeaPress XL 45° elbow
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0326XL

P1	P2	Wt [lb]	Quantity	Part No	DG
76.1	76.1	2.049	1	556 617	7
88.9	88.9	2.480	1	556 624	7
108.0	108.0	4.249	1	556 631	7



SeaPress 45° elbow
 - CuNiFe 90/10
 - Press connection, street
Components
 EPDM sealing element
Model 0326.1

P	FTG	Wt [lb]	Quantity	Part No	DG
15	15	0.084	10	453 947	7
22	22	0.145	10	453 954	7
28	28	0.203	4	453 961	7
35	35	0.307	4	453 978	7
42	42	0.593	2	453 985	7
54	54	0.800	2	453 992	7



SeaPress XL 45° elbow
 - CuNiFe 90/10
 - Press connection, street
Components
 EPDM sealing element
Model 0326.1XL

P	FTG	Wt [lb]	Quantity	Part No	DG
76.1	76.1	1.962	1	556 587	7
88.9	88.9	2.124	1	556 594	7
108.0	108.0	4.011	1	556 600	7

Tees



SeaPress tee
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0318

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
15	15	15	0.178	10	453 473	7
22	22	22	0.357	10	453 480	7
28	28	28	0.422	4	453 497	7
35	35	35	0.611	4	453 503	7
42	35	42	0.904	2	453 534	7
42	42	42	1.136	2	453 510	7
54	35	54	1.206	2	453 541	7
54	42	54	1.385	2	453 558	7
54	54	54	1.537	2	453 527	7



SeaPress XL tee
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0318XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
76.1	35	76.1	1.935	1	453 794	7
76.1	54	76.1	2.314	1	453 800	7
76.1	76.1	76.1	2.859	1	556 228	7
88.9	35	88.9	2.228	1	453 824	7
88.9	54	88.9	2.618	1	453 831	7
88.9	76.1	88.9	3.185	1	453 848	7
88.9	88.9	88.9	3.545	1	556 235	7
108.0	54	108.0	3.930	1	453 862	7
108.0	76.1	108.0	4.606	1	453 879	7
108.0	108.0	108.0	5.741	1	556 242	7



SeaPress tee
 - CuNiFe 90/10
 - Press connections, Rp-thread
Components
 EPDM sealing elements
Model 0317.2

P1	Rp	P2	Wt [lb]	Quantity	Part No	DG
35	¾	35	0.544	1	453 749	7
42	¾	42	0.820	1	453 756	7
54	¾	54	1.124	1	453 763	7



SeaPress XL tee
 - CuNiFe 90/10
 - Press connections, Rp-thread
Components
 EPDM sealing elements
Model 0317.2XL

P1	Rp	P2	Wt [lb]	Quantity	Part No	DG
76.1	¾	76.1	1.865	1	453 770	7

1.4



SeaPress tee
 - CuNiFe 90/10
 - Press connections, female pipe thread
Components
 EPDM sealing elements
Model 0317.5

P1	NPT	P2	Wt [lb]	Quantity	Part No	DG
35	¾	35	0.553	1	461 072	7
42	¾	42	0.847	1	461 089	7
54	¾	54	1.144	1	461 096	7

Adapters



SeaPress adapter
 - CuNiFe 90/10
 - Press connection, R-thread
Components
 EPDM sealing element
Model 0311

P	R	Wt [lb]	Quantity	Part No	DG
15	½	0.112	4	452 971	7
22	¾	0.204	4	452 995	7
28	1	0.284	4	452 988	7
35	1¼	0.436	2	453 008	7
42	1½	0.644	2	453 015	7
54	2	1.067	2	453 022	7



SeaPress adapter
 - CuNiFe 90/10
 - Press connection, male pipe thread
Components
 EPDM sealing element
Model 0311.5

P	NPT	Wt [lb]	Quantity	Part No	DG
15	½	0.120	4	460 792	7
22	¾	0.208	4	460 815	7
28	1	0.296	4	460 822	7
35	1¼	0.445	4	461 157	7
42	1½	0.645	2	461 164	7
54	2	1.080	2	461 171	7



SeaPress adapter
 - CuNiFe 90/10
 - Press connection, Rp-thread
Components
 EPDM sealing element
Model 0312

P	Rp	Wt [lb]	Quantity	Part No	DG
15	½	0.138	4	453 039	7
22	¾	0.184	4	453 046	7
28	1	0.267	4	453 053	7
35	1¼	0.390	2	453 060	7
42	1½	0.666	2	453 084	7
54	2	1.252	2	453 091	7



SeaPress adapter
 - CuNiFe 90/10
 - Press connection, female pipe thread
Components
 EPDM sealing element
Model 0312.5

P	NPT	Wt [lb]	Quantity	Part No	DG
15	½	0.141	4	461 188	7
22	¾	0.176	4	461 195	7
28	1	0.278	4	461 201	7
35	1¼	0.338	4	461 218	7
42	1½	0.637	2	461 225	7
54	2	0.994	2	461 249	7

Flanges



SeaPress flange
 - CuNiFe 90/10
 - Stub end
Model 0359.3

FTG	Wt [lb]	Quantity	Part No	DG
22	0.456	1	454 067	7
28	0.580	1	454 074	7
35	0.849	1	454 081	7
42	1.199	1	454 098	7
54	1.631	1	454 104	7



SeaPress XL flange
 - CuNiFe 90/10
 - Stub end
Model 0359.3XL

FTG	Wt [lb]	Quantity	Part No	DG
76.1	1.946	1	454 111	7
88.9	2.554	1	454 128	7
108.0	3.535	1	454 135	7



SeaPress flange
 - Bronze
 - Press connection
 - ANSI 150lb drilled flange x metric press
Components
 EPDM sealing element
Model 2259.5U

P	Wt [lb]	Quantity	Part No	DG
28	3.086	1	592 011	7
35	3.548	1	592 028	7
42	4.249	1	592 035	7
54	6.127	1	592 042	7



SeaPress XL flange
 - Use with press jaw set standard tool
 Model 2297.3XL
 - Bronze
 - Press connection
 - ANSI 150lb drilled flange x metric press
Components
 EPDM sealing element
Model 2259.5XU

P	Wt [lb]	Quantity	Part No	DG
76.1	8.463	1	592 059	7
88.9	10.026	1	592 066	7
108.0	14.147	1	592 073	7

Unions



SeaPress union
 - CuNiFe 90/10
 - Press connection, R-thread
Components
 EPDM flat gasket, EPDM sealing element
Model 0365

P	R	Wt [lb]	Quantity	Part No	DG
15	½	0.293	1	477 172	7
22	½	0.430	1	477 189	7
22	¾	0.453	1	477 196	7
28	1	0.716	1	477 202	7
35	1¼	0.930	1	477 219	7
42	1½	1.359	1	534 684	7



SeaPress union
 - CuNiFe 90/10
 - Press connection, male pipe thread
Components
 EPDM flat gasket, EPDM sealing element
Model 0365.5

P	NPT	Wt [lb]	Quantity	Part No	DG
15	½	0.295	1	477 226	7
22	½	0.430	1	477 233	7
22	¾	0.458	1	477 240	7
28	1	0.723	1	477 264	7
35	1¼	0.926	1	477 257	7
42	1½	1.379	1	534 691	7

Couplings



**SeaPress coupling
 With stop**
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0315

P1	P2	Wt [lb]	Quantity	Part No	DG
15	15	0.075	10	453 107	7
22	22	0.128	10	453 114	7
28	28	0.165	10	453 121	7
35	35	0.218	4	453 138	7
42	42	0.505	2	453 145	7
54	54	0.628	2	453 152	7



**SeaPress XL coupling
 With stop**
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0315XL

P1	P2	Wt [lb]	Quantity	Part No	DG
76.1	76.1	1.543	1	556 495	7
88.9	88.9	1.722	1	556 501	7
108.0	108.0	2.799	1	556 518	7



**SeaPress coupling
 No stop**
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0315.3

P1	P2	Wt [lb]	Quantity	Part No	DG
15	15	0.075	10	453 299	7
22	22	0.128	10	453 305	7
28	28	0.165	10	453 312	7
35	35	0.218	4	453 329	7
42	42	0.489	2	453 336	7
54	54	0.628	2	453 343	7



SeaPress XL coupling
No stop
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0315.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
76.1	76.1	1.508	1	453 411	7
88.9	88.9	1.740	1	453 428	7
108.0	108.0	2.806	1	453 435	7

Reducers



SeaPress reducer
 - CuNiFe 90/10
 - Street, press connection
Components
 EPDM sealing element
Model 0315.1

FTG	P	Wt [lb]	Quantity	Part No	DG
22	15	0.087	10	452 810	7
28	22	0.134	10	452 827	7
35	22	0.175	4	452 834	7
35	28	0.185	4	452 841	7
42	28	0.287	2	453 251	7
42	35	0.301	2	453 268	7
54	35	0.392	2	453 275	7
54	42	0.563	2	453 282	7



SeaPress XL reducer
 - CuNiFe 90/10
 - Street, press connection
Components
 EPDM sealing element
Model 0315.1XL

FTG	P	Wt [lb]	Quantity	Part No	DG
76.1	42	1.007	1	453 350	7
76.1	54	1.098	1	556 648	7
88.9	54	1.260	1	453 374	7
88.9	76.1	1.633	1	556 198	7
108.0	76.1	2.290	1	556 204	7
108.0	88.9	2.402	1	556 211	7

Sealing Elements and Gaskets



Sealing element
EPDM
 - For drinking water installation, heating installation
 - Temperature stability up to 250° F
Model 2289

VdS	for d	i.d.	s	Wt [lb]	Quantity	Part No	DG
	12	12.1	2.35	0.001	10	288 600	7
	14	14.1	2.5	0.001	10	448 370	7
	15	15.1	2.6	0.001	10	183 400	7
	16	16	2.6	0.001	10	448 387	7
	18	18.2	2.6	0.001	10	281 595	7
✓	22	22.2	3.1	0.002	10	183 523	7
✓	28	28.3	3.1	0.002	10	184 452	7
✓	35	35.4	3.25	0.003	10	181 208	7
✓	42	42.4	4.13	0.005	10	184 940	7
✓	54	54.4	4.13	0.007	10	191 153	7

VdS = VdS certification
 i.d. = internal-Ø
 s = thickness



Sealing element
EPDM
 - For Sanpress XL, drinking water installation, heating installation
 - Temperature stability up to 250° F
Model 2289XL

for d	i.d.	s	Wt [lb]	Quantity	Part No	DG
76.1	77	5	0.014	10	364 816	7
88.9	90	5	0.016	10	364 823	7
108.0	109	5	0.019	10	364 830	7

i.d. = internal-Ø
 s = thickness



Profipress G sealing element

HNBR

- For fuel gas, heating oil, diesel applications
- Temperature stability up to 180° F

Model 2687

for d	s	Wt [lb]	Quantity	Part No	DG
12	2.35	0.007	5	348 571	7
15	2.6	0.007	5	348 588	7
18	2.6	0.007	5	348 595	7
22	3.1	0.010	5	348 601	7
28	3.1	0.008	5	348 618	7
35	3.25	0.011	5	348 625	7
42	4.13	0.011	5	348 632	7
54	4.13	0.014	5	348 649	7

s = thickness

MegaPress



2.1



MegaPress

Viega MegaPress is the first clean, secure and efficient choice for joining carbon steel pipe. It is suitable for renovations, repairs or installation of new carbon steel pipe systems. Viega MegaPress can even be installed on noncombustible/flammable lines that are not completely shut down, eliminating the need to fully drain a system, and shortening repair and installation time. It is approved for use in hydronic heating, compressed air, fire protection, cooling water, marine applications and many more. Not approved for use with potable water or in fuel gas and oil applications.

FEATURES AND BENEFITS

- Approved for more applications than any other carbon steel pipe press fitting system
- Suitable for use with ASTM Schedule 5 to Schedule 40 carbon steel pipe (can be used on higher schedule pipe but limited to maximum pressure listed)
- Corrosion-resistant zinc nickel coating
- More than 150 engineered fitting configurations from ½" to 2"
- Approved for underground applications, in accordance with code and local AHJ
- Viega Smart Connect technology provides installers added confidence in their ability to ensure secure connections
- UL and FM listed for fire-protection applications

CODES AND STANDARDS

- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Service Piping
- CSA B214: Installation Code for Hydronic Heating Systems
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO PS-117: Press Connections
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Residential Code (IRC)
- ICC-ES LC1002: Press-connection Fittings for Potable Water Tube and Radiant Heating Systems
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- ASTM F3226: Standard Specification for Metallic Press-Connect Fittings for Piping and Tubing Systems
- BV: Bureau Veritas Type Approval
- Canadian Registration Number (CRN): 14541.5 A/B/C
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- FM Class 1920: Pipe Couplings and Fittings for Aboveground Fire Protection Systems
- IAPMO file M8332 (MegaPress)
- ICC-ES PMG-1124 (MegaPress)
- LR: Lloyd's Register Type Approval
- RINA: Registro Italiano Navale

- ANSI/CAN/UL 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service
- United States Coast Guard Acceptance Letter 2018-3613

NOTE

A green dot on a Viega MegaPress fitting indicates Smart Connect technology with an EPDM sealing element.

Index

Elbows	74
Tees	74
Adapters	75
Flanges	75
Caps	76
Unions	76
Couplings	76
Reducers	77
Branch connectors	77
Valves	78
Accessories	78

Elbows



Viega MegaPress 90° elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM sealing elements
Model 4816

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.370	10	25200	12
3/4	3/4	0.503	10	25205	12
1	1	0.829	5	25210	12
1 1/4	1 1/4	1.281	1	25215	12
1 1/2	1 1/2	1.730	1	25220	12
2	2	2.546	1	25225	12



Viega MegaPress 90° street elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, street
Components
 EPDM sealing element
Model 4816.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.379	10	26050	12
3/4	3/4	0.531	10	26055	12
1	1	0.838	5	26060	12
1 1/4	1 1/4	1.300	1	26065	12
1 1/2	1 1/2	1.790	1	26070	12
2	2	2.596	1	26075	12



Viega MegaPress 45° elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM sealing elements
Model 4826

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.304	10	25230	12
3/4	3/4	0.410	10	25235	12
1	1	0.661	5	25240	12
1 1/4	1 1/4	1.051	1	25245	12
1 1/2	1 1/2	1.389	1	25250	12
2	2	1.951	1	25255	12



Viega MegaPress 45° street elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, street
Components
 EPDM sealing element
Model 4826.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.312	10	26100	12
3/4	3/4	0.428	10	26105	12
1	1	0.677	5	26110	12
1 1/4	1 1/4	1.058	1	26115	12
1 1/2	1 1/2	1.435	1	26120	12
2	2	2.094	1	26125	12

Tees



Viega MegaPress tee
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM sealing elements
Model 4818

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.507	5	25300	12
3/4	3/4	1/2	0.639	5	25330	12
3/4	3/4	3/4	0.679	5	25305	12
1	1	1/2	0.904	5	25335	12
1	1	3/4	0.957	5	25340	12
1	1	1	1.036	5	25310	12
1 1/4	1 1/4	1/2	1.348	1	25510	12
1 1/4	1 1/4	3/4	1.393	1	25515	12
1 1/4	1 1/4	1	1.477	1	25350	12
1 1/4	1 1/4	1 1/4	1.620	1	25315	12
1 1/2	1 1/2	1/2	1.873	1	25360	12
1 1/2	1 1/2	3/4	1.799	1	25365	12
1 1/2	1 1/2	1	1.873	1	25370	12
1 1/2	1 1/2	1 1/4	2.036	1	25375	12
1 1/2	1 1/2	1 1/2	2.160	1	25320	12
2	2	1/2	2.539	1	25380	12
2	2	3/4	2.424	1	25385	12
2	2	1	2.513	1	25390	12
2	2	1 1/4	2.678	1	25395	12
2	2	1 1/2	2.777	1	25400	12
2	2	2	2.909	1	25325	12



Viega MegaPress tee
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, female pipe thread
Components
 EPDM sealing elements
Model 4817.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.611	5	25405	12
¾	¾	¾	0.639	5	25480	12
1	1	½	0.884	5	25410	12
1	1	¾	0.915	5	25415	12
1¼	1¼	½	1.344	1	25485	12
1¼	1¼	¾	1.349	1	25505	12
1¼	1¼	1	1.492	1	25500	12
1½	1½	½	1.715	1	25435	12
1½	1½	¾	1.741	1	25440	12
1½	1½	1	1.929	1	25445	12
1½	1½	1¼	1.829	1	25450	12
2	2	½	2.358	1	25455	12
2	2	¾	2.400	1	25460	12
2	2	1	2.535	1	25465	12
2	2	1¼	2.446	1	25470	12
2	2	1½	2.601	1	25475	12

Adapters



Viega MegaPress adapter
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, male pipe thread
Components
 EPDM sealing element
Model 4811

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.226	10	25100	12
¾	¾	0.309	10	25105	12
1	1	0.483	5	25110	12
1¼	1¼	0.771	5	25115	12
1½	1½	1.065	1	25120	12
2	2	1.411	1	25125	12



Viega MegaPress adapter
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, female pipe thread
Components
 EPDM sealing element
Model 4812

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.242	10	25130	12
¾	½	0.293	10	25575	12
¾	¾	0.313	10	25135	12
1	½	0.441	10	25580	12
1	¾	0.430	5	25585	12
1	1	0.538	5	25140	12
1¼	½	0.688	1	25590	12
1¼	¾	0.670	1	25595	12
1¼	1	0.745	1	25600	12
1¼	1¼	0.655	5	25145	12
1½	½	0.831	1	25605	12
1½	¾	0.860	1	25610	12
1½	1	0.959	1	25615	12
1½	1¼	0.838	1	25620	12
1½	1½	0.948	1	25150	12
2	½	1.102	1	25625	12
2	¾	1.124	1	25630	12
2	1	1.212	1	25635	12
2	1¼	1.157	1	25640	12
2	1½	1.190	1	25645	12
2	2	1.322	1	25155	12

Flanges



Viega MegaPress flange
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM sealing element
Model 4859.5

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.080	1	25760	12
¾	4	2¾	1.265	1	25765	12
1	4	3⅞	2.070	1	25770	12
1¼	4	3½	2.740	1	25775	12
1½	4	3⅞	3.594	1	25780	12
2	4	4¾	5.400	1	25785	12

BP = bolt pattern
 BPd = bolt pattern diameter

2-1

Caps



Viega MegaPress cap
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM sealing element
Model 4856

P	Wt [lb]	Quantity	Part No	DG
1/2	0.203	10	25730	12
3/4	0.264	10	25735	12
1	0.397	5	25740	12
1 1/4	0.617	1	25745	12
1 1/2	0.804	1	25750	12
2	1.080	1	25755	12

Unions



Viega MegaPress union
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM flat gasket, EPDM sealing elements
Model 4860

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.760	5	25700	12
3/4	3/4	1.197	5	25705	12
1	1	1.406	5	25710	12
1 1/4	1 1/4	2.391	1	25715	12
1 1/2	1 1/2	2.689	1	25720	12
2	2	4.188	1	25725	12



Viega MegaPress union
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, female pipe thread
Components
 EPDM flat gasket, EPDM sealing element
Model 4862

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.621	5	25650	12
3/4	3/4	1.028	5	25655	12
1	1	1.192	5	25660	12
1 1/4	1 1/4	2.065	1	25665	12
1 1/2	1 1/2	2.012	1	25670	12
2	2	3.324	1	25675	12

Couplings



Viega MegaPress coupling
With stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM sealing elements
Model 4815

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.264	10	25000	12
3/4	3/4	0.342	10	22005	12
1	1	0.505	5	25010	12
1 1/4	1 1/4	0.860	1	25015	12
1 1/2	1 1/2	1.124	1	25020	12
2	2	1.435	1	25025	12



Viega MegaPress coupling
No stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM sealing elements
Model 4815.5

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.264	10	25030	12
3/4	3/4	0.337	10	25035	12
1	1	0.509	5	25040	12
1 1/4	1 1/4	0.860	1	25045	12
1 1/2	1 1/2	1.124	1	25050	12
2	2	1.411	1	25055	12


Viega MegaPress extended coupling
No stop
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

EPDM sealing elements

Model 4815.3

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.348	10	25070	12
¾	¾	0.443	10	25075	12
1	1	0.672	5	25080	12
1¼	1¼	1.001	1	25085	12
1½	1½	1.278	1	25090	12
2	2	1.693	1	25095	12

Reducers

Viega MegaPress reducer
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Street, press connection

Components

EPDM sealing element

Model 4815.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.276	5	26000	12
1	½	0.364	5	26005	12
1	¾	0.397	5	26010	12
1¼	1	0.661	1	26015	12
1½	¾	0.710	1	26020	12
1½	1	0.793	1	26025	12
1½	1¼	0.926	1	26030	12
2	1	1.047	1	26035	12
2	1¼	1.168	1	26040	12
2	1½	1.289	1	26045	12


Viega MegaPress reducer
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

EPDM sealing elements

Model 4815.2

P1	P2	Wt [lb]	Quantity	Part No	DG
¾	½	0.362	5	25930	12
1	½	0.486	5	25935	12
1	¾	0.518	5	25940	12
1¼	¾	0.734	1	25945	12
1¼	1	0.804	1	25950	12
1½	1¼	1.080	1	25955	12
2	1¼	1.366	1	25960	12
2	1½	1.489	1	25965	12

Branch connectors

Viega MegaPress Press-In
Branch Connector

- For use with Sch.10 carbon steel pipe only
- Carbon steel
- Press connection, female pipe thread

Components

EPDM sealing element

Model 4812.3

for d	FPT	Wt [lb]	Quantity	Part No	DG
1½	¾	0.454	1	26860	12
2	¾	0.452	1	26865	12
2½	¾	0.458	1	26870	12
3	¾	0.452	1	26875	12
4	¾	0.445	1	26880	12
6	¾	0.441	1	26885	12


Viega MegaPress Press-In
Branch Connector

- For use with Sch. 40 carbon steel pipe only
- Carbon steel
- Press connection, female pipe thread

Components

EPDM sealing element

Model 4812.35

for d	FPT	Wt [lb]	Quantity	Part No	DG
1½	¾	0.432	1	26890	12
2	¾	0.439	1	26895	12
2½	¾	0.436	1	26900	12
3	¾	0.408	1	26905	12
4	¾	0.408	1	26910	12
6	¾	0.386	1	26915	12

Valves



Viega MegaPress 3-piece ball valve
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- 316 stainless steel valve/Carbon steel press ends
- Press connection

Components

EPDM sealing elements, 304 locking handle
Model 4875.8

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1.772	1	28500	12
3/4	3/4	2.416	1	28501	12
1	1	3.747	1	28502	12
1 1/4	1 1/4	7.066	1	28503	12
1 1/2	1 1/2	9.698	1	28504	12
2	2	8.763	1	28505	12

Accessories



Flange bolt set

- For adapter flange
- Galvanized carbon steel

Components

Bolt, nut, washer

Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2 1/2	1/2	4	1/2, 3/4, 1, 1 1/4, 1 1/2	0.871	1	19748	8
2 3/4	5/8	4	2, 2 1/2, 3	1.572	1	19758	8
2 3/4	5/8	8	4	3.141	1	19763	8



Viega MegaPress valve repair kit

- Not suitable for Viega ProPress 3-piece ball valves
- Use with Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8, Viega MegaPress 3-piece ball valve Model 4875.8, Viega MegaPress 316 3-piece ball valve Model 5175.8, Viega MegaPress FKM 3-piece ball valve Model 5975.8
- PTFE

Components

PTFE stem seals, PTFE ball seats

Model 4875.91

d	Wt [lb]	Quantity	Part No	DG
1/2		1	86560 ¹⁾	14
3/4		1	86565 ¹⁾	14
1		1	86570 ¹⁾	14
1 1/4		1	86575 ¹⁾	14
1 1/2, 2		1	86580 ¹⁾	14

¹⁾ Available soon!

Viega 3-piece replacement handle

- Use with Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8, Viega ProPress 304 3-piece ball valve Model 4370.8, Viega MegaPress 3-piece ball valve Model 4875.8, Viega MegaPress 316 3-piece ball valve Model 5175.8, Viega MegaPress FKM 3-piece ball valve Model 5975.8
- 316 stainless steel

Model 4875.80



Valve Size (CTS)	Valve Size (IPS)	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.130	1	86625 ¹⁾	14
1	3/4	0.256	1	86600 ¹⁾	14
1 1/4	1	0.454	1	86605 ¹⁾	14
1 1/2, 2	1 1/4, 1 1/2, 2	0.478	1	86630 ¹⁾	14

¹⁾ Available soon!

MegaPressG



2.2

MegaPressG

Viega MegaPressG with an HNBR sealing element is the first press fitting system for carbon steel pipe approved for use in gas and fuel oil applications. Viega MegaPressG is ideal for industrial, commercial and residential applications and performs well in both new installations and retrofit projects. Tested to the strictest standards in North America, Viega MegaPressG joins carbon steel pipe reliably through the engineered design of the fittings and a battery-powered press tool. Not approved for use with potable water.

FEATURES AND BENEFITS

- Engineered with a 420 stainless steel grip ring plus a 304 stainless steel separator ring for sizes ½" to 2" and a graphite separator ring for sizes 2½" to 4"
- Approved for more applications than any other carbon steel pipe press fitting system
- Suitable for use with ASTM Schedule 5 to Schedule 40 carbon steel pipe in accordance with AHJ requirements
- Corrosion-resistant zinc nickel coating
- More than 200 engineered fitting configurations from ½" to 4"
- Approved for underground applications in accordance with code and local AHJ
- The same hanger and support requirements as threaded systems
- Smart Connect technology provides installers added confidence in their ability to ensure secure connections

CODES AND STANDARDS

- 49CFR192: Subparts B-Materials; F-Joining of Materials other than by welding; I-Requirements for Corrosion Control; and Subpart J - Test Requirements
- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Service Piping
- CAN/CSA-B149.1: Natural Gas and Propane Installation Code
- CPC: California Plumbing Code
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO: PS-117: Press Connections
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- ICC: International Fuel Gas Code (IFGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Residential Code (IRC)
- CSA: ANSI LC 4a/CSA 6.32a: Press-Connect Metallic Fittings For Use in Fuel Gas Distribution Systems
- National Building Code of Canada (NBCC)
- NFPA 30: Flammable and Combustible Liquids Code
- NFPA 54/Z223: National Fuel Gas Code
- NFPA 58: Liquefied Petroleum Gas Code

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- ASTM F3226: Standard Specification for Metallic Press-Connect Fittings for Piping and Tubing Systems
- BV: Bureau Veritas Type Approval
- Canadian Registration Number (CRN): 14541.5 A/B/C
- CSA: ANSI LC 4a/CSA 6.32a: Press-Connect Metallic Fittings for Use in Fuel Gas Distribution Systems
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- IAPMO: ANSI LC 4a/CSA 6.32a: Press-Connect Metallic Fittings for Use in Fuel Gas Distribution Systems
- IAPMO file 5318
- ICC-ES PMG Product Certificate PMG-1036 (MegaPress G)
- LR: Lloyd's Register Type Approval
- RINA: Registro Italiano Navale
- United States Coast Guard Acceptance Letter 2018-3613

NOTE

A yellow dot on a Viega MegaPressG fitting indicates Smart Connect technology with an HNBR sealing element.

Index

Elbows	82
Tees	83
Adapters	84
Flanges	85
Caps	86
Unions	86
Couplings	87
Reducers	88
Valves	88
Accessories	89

Elbows



Viega MegaPressG 90° elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing elements
Model 6616

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.370	10	25201	12
3/4	3/4	0.503	10	25206	12
1	1	0.811	5	25211	12
1 1/4	1 1/4	1.278	1	25216	12
1 1/2	1 1/2	1.708	1	25221	12
2	2	2.541	1	25226	12



Viega MegaPressG 90° elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing elements
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6616XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.306	1	28600	12
3	3	4.668	1	28605	12
4	4	7.597	1	28610	12



Viega MegaPressG 90° street elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, street
Components
 HNBR sealing element
Model 6616.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.379	10	26051	12
3/4	3/4	0.531	10	26056	12
1	1	0.838	5	26061	12
1 1/4	1 1/4	1.300	1	26066	12
1 1/2	1 1/2	1.790	1	26071	12
2	2	2.596	1	26076	12



Viega MegaPressG 90° street elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, street
Components
 HNBR sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6616.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.242	1	28615	12
3	3	4.421	1	28620	12
4	4	7.178	1	28625	12



Viega MegaPressG 45° elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing elements
Model 6626

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.309	10	25231	12
3/4	3/4	0.410	10	25236	12
1	1	0.655	5	25241	12
1 1/4	1 1/4	1.047	1	25246	12
1 1/2	1 1/2	1.389	1	25251	12
2	2	1.951	1	25256	12



Viega MegaPressG 45° elbow
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

HNBR sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6626XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	2.482	1	28630	12
3	3	3.471	1	28635	12
4	4	5.686	1	28640	12



Viega MegaPressG 45° street elbow
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, street

Components

HNBR sealing element

Model 6626.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.312	10	26101	12
¾	¾	0.428	10	26106	12
1	1	0.677	5	26111	12
1¼	1¼	1.058	1	26116	12
1½	1½	1.435	1	26121	12
2	2	2.094	1	26126	12



Viega MegaPressG 45° street elbow
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, street

Components

HNBR sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6626.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.380	1	28645	12
3	3	3.258	1	28650	12
4	4	5.356	1	28655	12

Tees



Viega MegaPressG tee
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

HNBR sealing elements

Model 6618

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.507	5	25301	12
¾	¾	½	0.639	5	25331	12
¾	¾	¾	0.679	5	25306	12
1	1	½	0.917	5	25336	12
1	1	¾	0.957	5	25341	12
1	1	1	1.031	5	25311	12
1¼	1¼	½	1.355	1	25491	12
1¼	1¼	¾	1.406	1	25496	12
1¼	1¼	1	1.477	1	25351	12
1¼	1¼	1¼	1.644	1	25316	12
1½	1½	½	1.752	1	25361	12
1½	1½	¾	1.790	1	25366	12
1½	1½	1	1.878	1	25371	12
1½	1½	1¼	2.028	1	25376	12
1½	1½	1½	2.138	1	25321	12
2	2	½	2.526	1	25381	12
2	2	¾	2.444	1	25386	12
2	2	1	2.513	1	25391	12
2	2	1¼	2.645	1	25396	12
2	2	1½	2.755	1	25401	12
2	2	2	2.898	1	25326	12



Viega MegaPressG tee

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

HNBR sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6618XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	1	2.358	1	28910	12
2½	2½	1¼	2.729	1	28905	12
2½	2½	1½	2.821	1	28675	12
2½	2½	2	3.246	1	28680	12
2½	2½	2½	3.369	1	28660	12
3	3	1¼	3.577	1	28695	12
3	3	1½	3.753	1	28690	12
3	3	2	4.077	1	28685	12
3	3	2½	4.256	1	28700	12
3	3	3	4.796	1	28665	12
4	4	1½	5.539	1	28705	12
4	4	2	5.953	1	28710	12
4	4	2½	6.325	1	28715	12
4	4	3	6.727	1	28720	12
4	4	4	7.994	1	28670	12



Viega MegaPressG tee

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread

Components

HNBR sealing elements

Model 6617.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.613	5	25406	12
¾	¾	¾	0.639	5	25481	12
1	1	½	0.886	5	25411	12
1	1	¾	0.915	5	25416	12
1¼	1¼	½	1.344	1	25486	12
1¼	1¼	¾	1.349	1	25506	12
1¼	1¼	1	1.444	1	25501	12
1½	1½	½	1.706	1	25436	12
1½	1½	¾	1.741	1	25441	12
1½	1½	1	1.929	1	25446	12
1½	1½	1¼	1.829	1	25451	12
2	2	½	2.358	1	25456	12
2	2	¾	2.391	1	25461	12
2	2	1	2.535	1	25466	12
2	2	1¼	2.446	1	25471	12
2	2	1½	2.601	1	25476	12



Viega MegaPressG tee

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread

Components

HNBR sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6617.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	2.244	1	28725	12
3	3	¾	3.097	1	28730	12
4	4	¾	4.501	1	28735	12

2.2

Adapters



Viega MegaPressG adapter

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, male pipe thread

Components

HNBR sealing element

Model 6611

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.227	10	25101	12
¾	¾	0.313	10	25106	12
1	1	0.474	5	25111	12
1¼	1¼	0.767	5	25116	12
1½	1½	1.069	1	25121	12
2	2	1.433	1	25126	12



Viega MegaPressG adapter
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, male pipe thread

Components

HNBR sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6611XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.719	1	28740	12
3	3	2.338	1	28745	12
4	4	4.119	1	28750	12



Viega MegaPressG adapter
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread

Components

HNBR sealing element

Model 6612

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.246	10	25131	12
¾	½	0.291	10	25576	12
¾	¾	0.315	10	25136	12
1	½	0.441	10	25581	12
1	¾	0.441	5	25586	12
1	1	0.538	5	25141	12
1¼	½	0.660	1	25591	12
1¼	¾	0.670	1	25596	12
1¼	1	0.749	1	25601	12
1¼	1¼	0.662	5	25146	12
1½	½	0.827	1	25606	12
1½	¾	0.860	1	25611	12
1½	1	0.959	1	25616	12
1½	1¼	0.849	1	25621	12
1½	1½	0.948	1	25151	12
2	½	1.098	1	25626	12
2	¾	1.124	1	25631	12
2	1	1.225	1	25636	12
2	1¼	1.157	1	25641	12
2	1½	1.190	1	25646	12
2	2	1.333	1	25156	12



Viega MegaPressG adapter
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread

Components

HNBR sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6612XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.827	1	28755	12
3	3	2.354	1	28760	12
4	4	3.436	1	28765	12

Flanges



Viega MegaPressG flange
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

HNBR sealing element

Model 6659.5

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.393	1	25761	12
¾	4	2¾	1.845	1	25766	12
1	4	3⅛	2.455	1	25771	12
1¼	4	3½	2.711	1	25776	12
1½	4	3⅝	4.011	1	25781	12
2	4	4¾	5.400	1	25786	12

BP = bolt pattern
BPd = bolt pattern diameter



Viega MegaPressG flange
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6659.5XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	8.426	1	28875	12
3	4	6	9.881	1	28880	12
4	8	7½	13.874	1	28885	12

BP = bolt pattern
 BPd = bolt pattern diameter

Caps



Viega MegaPressG cap
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing element
Model 6656

P	Wt [lb]	Quantity	Part No	DG
½	0.203	10	25731	12
¾	0.264	10	25736	12
1	0.397	5	25741	12
1¼	0.617	1	25746	12
1½	0.804	1	25751	12
2	1.080	1	25756	12



Viega MegaPressG cap
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6656XL

P	Wt [lb]	Quantity	Part No	DG
2½	1.309	1	28860	12
3	1.708	1	28865	12
4	2.746	1	28870	12

Unions



Viega MegaPressG union
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
 - Ground joint
Components
 HNBR sealing elements
Model 6660

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.758	5	25701	12
¾	¾	1.212	5	25706	12
1	1	1.441	5	25711	12
1¼	1¼	2.424	1	25716	12
1½	1½	2.689	1	25721	12
2	2	4.188	1	25726	12



Viega MegaPressG union
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, female pipe thread
 - Ground joint
Components
 HNBR sealing element
Model 6662

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.675	5	25651	12
¾	¾	1.107	5	25656	12
1	1	1.358	5	25661	12
1¼	1¼	2.343	1	25666	12
1½	1½	2.226	1	25671	12
2	2	3.295	1	25676	12

Couplings



Viega MegaPressG coupling
With stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing elements
Model 6615

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.260	10	25001	12
3/4	3/4	0.353	10	22009	12
1	1	0.514	5	25011	12
1 1/4	1 1/4	0.860	1	25016	12
1 1/2	1 1/2	1.124	1	25021	12
2	2	1.433	1	25026	12



Viega MegaPressG coupling
With stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing elements
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6615XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.728	1	28770	12
3	3	2.435	1	28775	12
4	4	3.965	1	28780	12



Viega MegaPressG coupling
No stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing elements
Model 6615.5

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.264	10	25031	12
3/4	3/4	0.339	10	25036	12
1	1	0.511	5	25041	12
1 1/4	1 1/4	0.860	1	25046	12
1 1/2	1 1/2	1.124	1	25051	12
2	2	1.411	1	25056	12



Viega MegaPressG coupling
No stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing elements
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6615.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.728	1	28785	12
3	3	2.413	1	28790	12
4	4	4.009	1	28795	12



Viega MegaPressG extended coupling
No stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing elements
Model 6615.3

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.348	10	25071	12
3/4	3/4	0.447	10	25076	12
1	1	0.674	5	25081	12
1 1/4	1 1/4	1.031	1	25086	12
1 1/2	1 1/2	1.350	1	25091	12
2	2	1.693	1	25096	12

Reducers



Viega MegaPressG reducer
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Street, press connection
Components
 HNBR sealing element
Model 6615.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.276	5	26001	12
1	1/2	0.364	5	26006	12
1	3/4	0.397	5	26011	12
1 1/4	1	0.688	1	26016	12
1 1/2	3/4	0.710	1	26021	12
1 1/2	1	0.793	1	26031	12
1 1/2	1 1/4	0.926	1	26026	12
2	1	1.047	1	26036	12
2	1 1/4	1.168	1	26041	12
2	1 1/2	1.289	1	26046	12



Viega MegaPressG reducer
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Street, press connection
Components
 HNBR sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6615.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2 1/2	1	1.210	1	28800	12
2 1/2	1 1/4	1.351	1	28805	12
2 1/2	1 1/2	1.457	1	28810	12
2 1/2	2	1.534	1	28815	12
3	1 1/4	1.809	1	28820	12
3	1 1/2	1.924	1	28825	12
3	2	1.995	1	28830	12
3	2 1/2	2.010	1	28835	12
4	1 1/2	2.980	1	28840	12
4	2	3.130	1	28845	12
4	2 1/2	3.086	1	28850	12
4	3	3.526	1	28855	12



Viega MegaPressG reducer
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing elements
Model 6615.2

P1	P2	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.360	5	25931	12
1	1/2	0.485	5	25936	12
1	3/4	0.511	5	25941	12
1 1/4	3/4	0.743	1	25946	12
1 1/4	1	0.804	1	25951	12
1 1/2	1 1/4	1.080	1	25956	12
2	1 1/4	1.459	1	25961	12
2	1 1/2	1.492	1	25966	12

Valves



New

Viega MegaPressG ball valve
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Bronze body, carbon steel press ends
 - Press connection
Components
 HNBR sealing elements
Model 6675

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.813	1	30600¹	12
3/4	3/4	1.095	1	30605¹	12
1	1	1.713	1	30610¹	12
1 1/4	1 1/4	2.654	1	30615¹	12
1 1/2	1 1/2	3.678	1	30620¹	12
2	2	5.704	1	30625¹	12

¹⁾ Available soon!



New

Viega MegaPressG ball valve
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Bronze body, carbon steel press ends
 - Press connection, female pipe thread
Components
 HNBR sealing element
Model 6675.1

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.692	1	30630¹	12
3/4	3/4	0.930	1	30635¹	12
1	1	1.455	1	30640¹	12
1 1/4	1 1/4	2.255	1	30645¹	12
1 1/2	1 1/2	3.127	1	30650¹	12
2	2	4.849	1	30655¹	12

¹⁾ Available soon!



New

Viega MegaPressG ball valve

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Bronze body, carbon steel press ends
- Press connection, male pipe thread

Components

HNBR sealing element
Model 6675.2

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.732	1	30660 ¹	12
¾	¾	0.987	1	30665 ¹	12
1	1	1.543	1	30670 ¹	12
1¼	1¼	2.391	1	30675 ¹	12
1½	1½	3.315	1	30680 ¹	12
2	2	5.140	1	30685 ¹	12

¹) Available soon!



New

Viega MegaPressG ball valve

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Bronze body, carbon steel press ends
- Press connection, ground joint

Components

HNBR sealing element
Model 6675.3

P	GJ	Wt [lb]	Quantity	Part No	DG
½	½	1.263	1	30690 ¹	12
¾	¾	1.893	1	30695 ¹	12
1	1	2.585	1	30700 ¹	12
1¼	1¼	4.225	1	30705 ¹	12
1½	1½	4.825	1	30710 ¹	12
2	2	7.566	1	30715 ¹	12

GJ = ground joint

¹) Available soon!

Accessories



Flange bolt set

- For adapter flange
- Galvanized carbon steel

Components

Bolt, nut, washer
Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2½	½	4	½, ¾, 1, 1¼, 1½	0.871	1	19748	8
2¾	5/8	4	2, 2½, 3	1.572	1	19758	8
2¾	5/8	8	4	3.141	1	19763	8



Viega replacement handle

- For Viega ProPress Zero Lead ball valves and for Viega MegaPressG ball valves
- Suitable for Viega ProPress ball valve Model 2971.1ZL, 2971.3ZL, 2971.4ZL, 2971.6ZL, Viega MegaPressG ball valve Model 6675, 6675.1, 6675.2, 6675.3
- Galvanized carbon steel

Model 2971.8

Valve Size	Wt [lb]	Quantity	Part No	DG
½, ¾	0.119	1	22170	8
1, 1¼	0.185	1	22172	8
1½, 2	0.179	1	22174	8



Viega ProPress stem extension

- For Viega ProPress Zero Lead ball valves
- Bronze

Model 2971.96

Valve Size	Wt [lb]	Quantity	Part No	DG
½, ¾	0.207	1	23443 ¹	8
1, 1¼	0.245	1	23445 ²	8
1½, 2	0.276	1	23447 ³	8

¹) Suitable for Viega ProPress ball valve Part No 79875, 79876, 79920, 79923, 79925, 79928, 79970, 79975

²) Suitable for Viega ProPress ball valve Part No 79930, 79933, 79935, 79938, 79980

³) Suitable for Viega ProPress ball valve Part No 79940, 79943, 79948, 79950

MegaPress FKM



2.3



MegaPress FKM

Viega MegaPress FKM is the first and only clean, secure and efficient choice for joining ½" to 4" carbon steel pipe with an FKM sealing element (formerly known as MegaPress XL for sizes 2½" to 4"). Meticulously engineered, it is suitable for renovations, repairs or installation on new carbon steel pipe systems. Viega MegaPress FKM can even be installed on noncombustible/flammable lines that are not completely shut down, eliminating the need to fully drain a system, and shortening repair and installation time. It is approved for use in hydronic heating, compressed air, fire protection, cooling water, marine applications and many more. Not approved for use with potable water.

FEATURES AND BENEFITS

- Engineered with a 420 stainless steel grip ring plus a 304 stainless steel separator ring for sizes ½" to 2" and a PBT separator ring for sizes 2½" to 4"
- Approved for more applications than any other carbon steel pipe press fitting system
- Suitable for use with ASTM Schedule 5 to Schedule 40 carbon steel pipe (can be used on higher schedule pipe, but limited to maximum pressure listed)
- Corrosion-resistant zinc nickel coating
- Over 180 engineered fitting configurations from ½" to 4"
- Approved for underground applications, in accordance with code and local AHJ
- The same hanger and support requirements as threaded systems
- Viega Smart Connect technology provides installers added confidence in their ability to ensure secure connections
- UL and FM listed for fire-protection applications
- Not approved for use with Schedule 10½" to 1" pipe where UMC codes apply

CODES AND STANDARDS

- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Service Piping
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO PS-117: Press Connections
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Residential Code (IRC)
- ICC-ES LC1002-2013, Press-Connect Fittings for Potable Water Tube and Radiant Heating Systems
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- BV: Bureau Veritas Type Approval
- Canadian Registration Number (CRN): 14541.5 A/B/C
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- FM Class 1920: Pipe Couplings and Fittings for Aboveground Fire Protection Systems (2½" to 4" only)
- IAPMO file M8332 (MegaPress FKM)
- ICC-ES LC1002: Press-Connection Fittings for Potable Water Tube and Radiant Heating Systems
- ICC-ES PMG-1124 (MegaPress)
- LR: Lloyd's Register Type Approval
- RINA: Registro Italiano Navale
- ANSI/CAN/UL 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service
- United States Coast Guard Acceptance Letter 2019-3650

NOTE

A white dot on a Viega MegaPress fitting indicates Smart Connect technology with an FKM sealing element.

Index

Elbows	94
Tees	95
Adapters	96
Flanges	97
Caps	98
Unions	98
Couplings	98
Reducers	99
Branch connectors	100
Valves	100
Accessories	101

Elbows



Viega MegaPress 90° elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 FKM sealing elements
Model 5916

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.381	10	84305	12
3/4	3/4	0.520	10	84310	12
1	1	0.829	5	84315	12
1 1/4	1 1/4	1.303	1	84320	12
1 1/2	1 1/2	1.772	1	84325	12
2	2	2.557	1	84330	12



Viega MegaPress 90° elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 FKM sealing elements
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 4816XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.670	1	26500	12
3	3	4.576	1	26505	12
4	4	7.227	1	26510	12



Viega MegaPress 90° street elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, street
Components
 FKM sealing element
Model 5916.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.395	10	84875	12
3/4	3/4	0.522	10	84880	12
1	1	0.831	5	84885	12
1 1/4	1 1/4	1.322	1	84890	12
1 1/2	1 1/2	1.798	1	84895	12
2	2	2.596	1	84900	12



Viega MegaPress 90° street elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, street
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 4816.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.570	1	26515	12
3	3	4.214	1	26520	12
4	4	7.189	1	26525	12



Viega MegaPress 45° elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 FKM sealing elements
Model 5926

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.315	10	84335	12
3/4	3/4	0.423	10	84340	12
1	1	0.661	5	84345	12
1 1/4	1 1/4	1.069	1	84350	12
1 1/2	1 1/2	1.431	1	84355	12
2	2	1.975	1	84360	12



Viega MegaPress 45° elbow

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4826XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	2.830	1	26530	12
3	3	3.418	1	26535	12
4	4	5.338	1	26540	12



Viega MegaPress 45° street elbow

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, street

Components

FKM sealing element

Model 5926.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.320	10	84905	12
¾	¾	0.423	10	84910	12
1	1	0.683	5	84915	12
1¼	1¼	1.071	1	84920	12
1½	1½	1.437	1	84925	12
2	2	2.138	1	84930	12



Viega MegaPress 45° street elbow

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, street

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4826.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.707	1	26545	12
3	3	3.165	1	26550	12
4	4	5.259	1	26555	12

Tees



Viega MegaPress tee

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing elements

Model 5918

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.527	5	84365	12
¾	¾	½	0.650	5	84410	12
¾	¾	¾	0.701	5	84370	12
1	1	½	0.923	5	84415	12
1	1	¾	0.970	5	84420	12
1	1	1	1.045	5	84375	12
1¼	1¼	½	1.380	1	84380	12
1¼	1¼	¾	1.426	1	84385	12
1¼	1¼	1	1.499	1	84390	12
1¼	1¼	1¼	1.657	1	84395	12
1½	1½	½	1.794	1	84425	12
1½	1½	¾	1.843	1	84430	12
1½	1½	1	1.915	1	84435	12
1½	1½	1¼	2.070	1	84440	12
1½	1½	1½	2.191	1	84400	12
2	2	½	2.451	1	84445	12
2	2	¾	2.488	1	84450	12
2	2	1	2.565	1	84455	12
2	2	1¼	2.729	1	84460	12
2	2	1½	2.843	1	84465	12
2	2	2	2.993	1	84405	12



Viega MegaPress tee

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4818XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	1½	2.755	1	26575	12
2½	2½	2	3.251	1	26580	12
2½	2½	2½	3.672	1	26560	12
3	3	1¼	3.498	1	26595	12
3	3	1½	3.747	1	26590	12
3	3	2	4.060	1	26585	12
3	3	2½	4.247	1	26600	12
3	3	3	4.739	1	26565	12
4	4	1½	5.413	1	26605	12
4	4	2	5.453	1	26610	12
4	4	2½	5.640	1	26615	12
4	4	3	6.198	1	26620	12
4	4	4	7.818	1	26570	12



Viega MegaPress tee

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread

Components

FKM sealing elements

Model 5917.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.628	5	84545	12
¾	¾	¾	0.655	5	84550	12
1	1	½	0.901	5	84555	12
1	1	¾	0.915	5	84560	12
1¼	1¼	½	1.349	1	84575	12
1¼	1¼	¾	1.351	1	84570	12
1¼	1¼	1	1.499	1	84565	12
1½	1½	½	1.776	1	84580	12
1½	1½	¾	1.787	1	84585	12
1½	1½	1	1.979	1	84590	12
2	2	½	2.430	1	84595	12
2	2	¾	2.451	1	84600	12
2	2	1	2.623	1	84605	12



Viega MegaPress tee

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4817.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	2.440	1	26625	12
3	3	¾	3.015	1	26630	12
4	4	¾	4.434	1	26635	12

Adapters



Viega MegaPress adapter

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, male pipe thread

Components

FKM sealing element

Model 5911

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.236	10	84245	12
¾	¾	0.324	10	84250	12
1	1	0.496	5	84255	12
1¼	1¼	0.818	1	84260	12
1½	1½	1.093	1	84265	12
2	2	1.439	1	84270	12



Viega MegaPress adapter

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, male pipe thread

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4811XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.895	1	26640	12
3	3	2.314	1	26645	12
4	4	4.020	1	26650	12



Viega MegaPress adapter

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread

Components

FKM sealing element

Model 5912

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.251	10	84275	12
¾	½	0.306	10	84750	12
¾	¾	0.322	10	84280	12
1	½	0.450	5	84755	12
1	¾	0.441	5	84760	12
1	1	0.541	5	84285	12
1¼	½	0.679	1	84765	12
1¼	¾	0.703	1	84770	12
1¼	1	0.789	1	84775	12
1¼	1¼	0.705	1	84290	12
1½	½	0.864	1	84780	12
1½	¾	0.882	1	84785	12
1½	1	0.976	1	84790	12
1½	1¼	0.886	1	84795	12
1½	1½	0.967	1	84295	12
2	¾	1.168	1	84800	12
2	1	1.254	1	84805	12
2	1½	1.217	1	84810	12
2	2	1.358	1	84300	12



Viega MegaPress adapter

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4812XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	2.036	1	26655	12
3	3	2.623	1	26660	12
4	4	3.557	1	26665	12

Flanges



Viega MegaPress flange

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing element

Model 5959.5

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.400	1	84845	12
¾	4	2¾	1.849	1	84850	12
1	4	3⅛	2.473	1	84855	12
1¼	4	3½	3.006	1	84860	12
1½	4	3⅞	4.022	1	84865	12
2	4	4¾	5.907	1	84870	12

BP = bolt pattern
BPd = bolt pattern diameter



ViEga MegaPress flange
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 4859.5XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	8.157	1	26775	12
3	4	6	9.933	1	26780	12
4	8	7½	13.198	1	26785	12

BP = bolt pattern
 BPd = bolt pattern diameter

Caps



ViEga MegaPress cap
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 FKM sealing element
Model 5956

P	Wt [lb]	Quantity	Part No	DG
½	0.207	10	84100	12
¾	0.271	10	84105	12
1	0.406	5	84110	12
1¼	0.635	1	84115	12
1½	0.838	1	84120	12
2	1.113	1	84125	12



ViEga MegaPress cap
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 4856.1XL

P	Wt [lb]	Quantity	Part No	DG
2½	1.309	1	26760	12
3	1.697	1	26765	12
4	2.707	1	26770	12

Unions



ViEga MegaPress union
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 AFM flat gasket, FKM sealing elements
Model 5960

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.771	5	84815	12
¾	¾	1.217	5	84820	12
1	1	1.415	5	84825	12
1¼	1¼	2.468	1	84830	12
1½	1½	2.722	1	84835	12
2	2	4.331	1	84840	12

Couplings



ViEga MegaPress coupling
With stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 FKM sealing elements
Model 5915

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.264	10	84215	12
¾	¾	0.350	10	84220	12
1	1	0.529	5	84225	12
1¼	1¼	0.875	1	84230	12
1½	1½	1.164	1	84235	12
2	2	1.472	1	84240	12



Viega MegaPress coupling

With stop

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4815XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.880	1	26670	12
3	3	2.367	1	26675	12
4	4	3.928	1	26680	12



Viega MegaPress coupling

No stop

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing elements

Model 5915.5

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.261	10	84130	12
¾	¾	0.344	10	84135	12
1	1	0.533	5	84140	12
1¼	1¼	0.873	1	84145	12
1½	1½	1.155	1	84150	12
2	2	1.471	1	84155	12



Viega MegaPress coupling

No stop

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4815.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.904	1	26685	12
3	3	2.374	1	26690	12
4	4	3.945	1	26695	12

Reducers



Viega MegaPress reducer

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Street, press connection

Components

FKM sealing element

Model 5915.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.273	5	84160	12
1	½	0.370	5	84165	12
1	¾	0.403	5	84170	12
1¼	¾	0.641	1	84175	12
1¼	1	0.699	1	84180	12
1½	¾	0.741	1	84185	12
1½	1	0.815	1	84190	12
1½	1¼	0.946	1	84195	12
2	1	1.016	1	84200	12
2	1¼	1.206	1	84205	12
2	1½	1.311	1	84210	12



Viega MegaPress reducer

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Street, press connection

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4815.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2½	1	1.181	1	26700	12
2½	1¼	1.305	1	26705	12
2½	1½	1.411	1	26710	12
2½	2	1.492	1	26715	12
3	1¼	1.770	1	26720	12
3	1½	1.880	1	26725	12
3	2	1.970	1	26730	12
3	2½	1.955	1	26735	12
4	1½	3.075	1	26740	12
4	2	3.110	1	26745	12
4	2½	3.037	1	26750	12
4	3	3.262	1	26755	12

Branch connectors



Viega MegaPress Press-In

Branch Connector

- For use with Sch.10 carbon steel pipe only
- Carbon steel
- Press connection, female pipe thread

Components

FKM sealing element

Model 4812.2

for d	FPT	Wt [lb]	Quantity	Part No	DG
1½	¾	0.454	1	26800	12
2	¾	0.452	1	26805	12
2½	¾	0.458	1	26810	12
3	¾	0.452	1	26815	12
4	¾	0.445	1	26820	12
6	¾	0.441	1	26825	12



Viega MegaPress Press-In

Branch Connector

- For use with Sch. 40 carbon steel pipe only
- Carbon steel
- Press connection, female pipe thread

Components

FKM sealing element

Model 4812.25

for d	FPT	Wt [lb]	Quantity	Part No	DG
1½	¾	0.432	1	26830	12
2	¾	0.441	1	26835	12
2½	¾	0.441	1	26840	12
3	¾	0.410	1	26845	12
4	¾	0.410	1	26850	12
6	¾	0.388	1	26855	12

Valves



Viega MegaPress FKM 3-piece ball valve

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- 316 stainless steel valve/Carbon steel press ends
- Press connection

Components

FKM sealing elements, 304 locking handle

Model 5975.8

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	2.085	1	86400	12
¾	¾	3.570	1	86405	12
1	1	4.919	1	86410	12
1¼	1¼	5.715	1	86415	12
1½	1½	8.441	1	86420	12
2	2	8.739	1	86425	12



New

Viega MegaPress FKM 3-piece ball valve

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- 316 stainless steel valve/Carbon steel press ends
- Press connection

Components

FKM sealing elements, 304 locking handle

Model 5975.8XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	11.791	1	86680 ¹⁾	12
3	3	17.522	1	86685 ¹⁾	12
4	4	30.614	1	86690 ¹⁾	12

¹⁾ Available soon!

Accessories



Flange bolt set

- For adapter flange
- Galvanized carbon steel

Components

Bolt, nut, washer

Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2½	½	4	½, ¾, 1, 1¼, 1½	0.871	1	19748	8
2¾	¾	4	2, 2½, 3	1.572	1	19758	8
2¾	¾	8	4	3.141	1	19763	8



Viega MegaPress valve repair kit

- Not suitable for Viega ProPress 3-piece ball valves
- Use with Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8, Viega MegaPress 3-piece ball valve Model 4875.8, Viega MegaPress 316 3-piece ball valve Model 5175.8, Viega MegaPress FKM 3-piece ball valve Model 5975.8
- PTFE

Components

PTFE stem seals, PTFE ball seats

Model 4875.91

d	Wt [lb]	Quantity	Part No	DG
½		1	86560 ¹⁾	14
¾		1	86565 ¹⁾	14
1		1	86570 ¹⁾	14
1¼		1	86575 ¹⁾	14
1½, 2		1	86580 ¹⁾	14

¹⁾ Available soon!



Viega 3-piece replacement handle

- Use with Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8, Viega ProPress 304 3-piece ball valve Model 4370.8, Viega MegaPress 3-piece ball valve Model 4875.8, Viega MegaPress 316 3-piece ball valve Model 5175.8, Viega MegaPress FKM 3-piece ball valve Model 5975.8
- 316 stainless steel

Model 4875.80

Valve Size (CTS)	Valve Size (IPS)	Wt [lb]	Quantity	Part No	DG
¾	½	0.130	1	86625 ¹⁾	14
1	¾	0.256	1	86600 ¹⁾	14
1¼	1	0.454	1	86605 ¹⁾	14
1½, 2	1¼, 1½, 2	0.478	1	86630 ¹⁾	14

¹⁾ Available soon!

MegaPress 304 FKM



2.4



MegaPress 304 FKM

Viega MegaPress 304 FKM fittings are the industry's first stainless fittings for Schedule 5 to 40 piping systems. Save labor cost and system downtime with press fittings in a wide variety of configurations, available in sizes from ½" to 4". MegaPress 304 with an FKM sealing element is suitable for chemical and higher temperature applications.

FEATURES AND BENEFITS

- Engineered with a 420 stainless steel grip ring plus a 304 stainless steel separator ring for sizes ½" to 2" and a PBT separator ring for sizes 2½" to 4"
- FKM sealing element
- Wide range of fitting configurations
- Eliminates threading and welding
- No fire watches, hot work permits or messy cutting oils
- Makes secure press connections from ½" to 4" in seconds
- Compatible with existing press tools
- Backed by limited written warranty
- Can be used on Schedule 80 pipe, but with the rating of a Schedule 40 system

CODES AND STANDARDS

- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Services Piping
- ASTM A312: Standard Specification for Seamless, Welded and Heavily Cold Worked Austenitic Stainless Steel Pipes
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO: PS-117: Press Connections
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Residential Code (IRC)
- ICC-ES LC1002: Press-connection Fittings for Potable Water Tube and Radiant Heating Systems
- National Building Code of Canada (NBCC)
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- BV: Bureau Veritas Type Approval
- Canadian Registration Number (CRN): 14541.5 A/B/C
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- FM Class 1920: Pipe Couplings and Fittings for Aboveground Fire Protection Systems (½" to 2" only)
- IAPMO file 10555 (MegaPress 304 FKM)
- ICC-ES PMG-1451 (MegaPress 304)
- LR: Lloyd's Register Type Approval
- RINA: Registro Italiano Navale
- ANSI/CAN/UL 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service (½" to 3" only)
- United States Coast Guard Acceptance Letter 2019-3660

NOTE

A white dot on a Viega MegaPress 304 fitting indicates Smart Connect technology with an FKM sealing element.

Index

Elbows	106
Tees	107
Adapters	108
Flanges	109
Caps	109
Unions	109
Couplings	110
Reducers	111
Valves	111
Accessories	112

Elbows



Viega MegaPress 90° elbow
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 4116

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.324	10	95005	14
3/4	3/4	0.423	10	95010	14
1	1	0.789	5	95015	14
1 1/4	1 1/4	1.258	1	95785	14
1 1/2	1 1/2	1.510	1	95020	14
2	2	2.032	1	95025	14



Viega MegaPress 90° elbow
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 4116XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.317	1	95500	14
3	3	4.763	1	95505	14
4	4	7.904	1	95510	14



Viega MegaPress 90° street elbow
Smart Connect technology
 - 304 stainless steel
 - Press connection, street
Components
 FKM sealing element
Model 4116.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.320	10	95030	14
3/4	3/4	0.417	10	95035	14
1	1	0.782	5	95040	14
1 1/4	1 1/4	1.219	1	95845	14
1 1/2	1 1/2	1.483	1	95045	14
2	2	2.063	1	95050	14



Viega MegaPress 90° street elbow
Smart Connect technology
 - 304 stainless steel
 - Press connection, street
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 4116.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.304	1	95515	14
3	3	5.052	1	95520	14
4	4	7.489	1	95525	14



Viega MegaPress 45° elbow
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 4126

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.264	10	95055	14
3/4	3/4	0.346	10	95060	14
1	1	0.641	5	95065	14
1 1/4	1 1/4	1.038	1	95790	14
1 1/2	1 1/2	1.228	1	95070	14
2	2	1.620	1	95075	14



Viega MegaPress 45° elbow
Smart Connect technology
 - 304 stainless steel
 - Press connection
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 4126XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	2.480	1	95530	14
3	3	3.579	1	95535	14
4	4	5.938	1	95540	14



Viega MegaPress 45° street elbow
Smart Connect technology
 - 304 stainless steel
 - Press connection, street
Components
 FKM sealing element
Model 4126.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.276	10	95080	14
¾	¾	0.355	10	95085	14
1	1	0.648	5	95090	14
1¼	1¼	1.003	1	95850	14
1½	1½	1.188	1	95095	14
2	2	1.679	1	95100	14



Viega MegaPress 45° street elbow
Smart Connect technology
 - 304 stainless steel
 - Press connection, street
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 4126.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.409	1	95545	14
3	3	3.306	1	95550	14
4	4	5.492	76	95555	14

Tees



Viega MegaPress tee
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 4118

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.443	5	95105	14
¾	¾	½	0.536	5	95130	14
¾	¾	¾	0.582	5	95110	14
1	1	½	0.882	5	95135	14
1	1	¾	0.899	5	95140	14
1	1	1	1.005	5	95115	14
1¼	1¼	½	1.300	1	95855	14
1¼	1¼	¾	1.338	1	95860	14
1¼	1¼	1	1.430	1	95865	14
1¼	1¼	1¼	1.578	1	95795	14
1½	1½	½	1.532	1	95145	14
1½	1½	¾	1.525	1	95150	14
1½	1½	1	1.631	1	95155	14
1½	1½	1½	1.832	1	95120	14
2	2	½	2.082	1	95160	14
2	2	¾	2.094	1	95165	14
2	2	1	2.195	1	95170	14
2	2	1½	2.373	1	95175	14
2	2	2	2.493	1	95125	14



Viega MegaPress tee
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 4118XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	1½	3.033	1	95575	14
2½	2½	2	3.174	1	95580	14
2½	2½	2½	3.346	1	95560	14
3	3	1½	3.696	1	95590	14
3	3	2	4.547	1	95585	14
3	3	2½	4.351	1	95595	14
3	3	3	4.862	1	95565	14
4	4	1½	5.627	1	95600	14
4	4	2	5.990	1	95605	14
4	4	2½	6.358	1	95610	14
4	4	3	6.949	1	95615	14
4	4	4	8.232	1	95570	14



Viega MegaPress tee
Smart Connect technology
 - 304 stainless steel
 - Press connection, female pipe thread
Components
 FKM sealing elements
Model 4117.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.525	5	95180	14
¾	¾	¾	0.551	5	95185	14
1	1	½	0.862	5	95190	14
1	1	¾	0.886	5	95195	14
1½	1½	½	1.483	1	95200	14
1½	1½	¾	1.563	1	95205	14
1½	1½	1	1.675	1	95210	14
2	2	½	2.059	1	95215	14
2	2	¾	2.081	1	95220	14
2	2	1	2.244	1	95225	14



Viega MegaPress tee
Smart Connect technology
 - 304 stainless steel
 - Press connection, female pipe thread

Components
 FKM sealing element

Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator

Model 4117.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	2.484	1	95620	14
3	3	¾	3.090	1	95625	14
4	4	¾	5.036	1	95630	14

Adapters



Viega MegaPress adapter
Smart Connect technology
 - 304 stainless steel
 - Press connection, male pipe thread

Components
 FKM sealing element

Model 4111

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.209	10	95230	14
¾	½	0.269	10	95235	14
¾	¾	0.284	10	95240	14
1	1	0.483	5	95245	14
1¼	1¼	0.798	1	95830	14
1½	1½	0.985	1	95250	14
2	2	1.283	1	95255	14



Viega MegaPress adapter
Smart Connect technology
 - 304 stainless steel
 - Press connection, male pipe thread

Components
 FKM sealing element

Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator

Model 4111XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.675	1	95635	14
3	3	2.349	1	95640	14
4	4	4.157	1	95735	14



Viega MegaPress adapter
Smart Connect technology
 - 304 stainless steel
 - Press connection, female pipe thread

Components
 FKM sealing element

Model 4112

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.232	10	95260	14
¾	¾	0.289	10	95265	14
1	1	0.538	5	95270	14
1¼	1¼	0.683	1	95835	14
1½	1½	0.884	1	95275	14
2	2	1.228	1	95280	14



Viega MegaPress adapter
Smart Connect technology
 - 304 stainless steel
 - Press connections, female pipe thread

Components
 FKM sealing element

Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator

Model 4112XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.814	1	95770	14
3	3	2.607	1	95775	14
4	4	3.469	1	95780	14



Viega ProPress adapter
 - For transitioning between IPS and CTS systems
 - 304 stainless steel
 - Butt weld - iron pipe size, street

Model 0113.3

FTG (IPS)	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
½	½	0.115	10	86003	9
¾	¾	0.177	5	86008	9
1	1	0.269	5	86013	9
1½	1½	0.611	1	86023	9
2	2	0.774	1	86028	9

FTG (CTS) = TEST



Viega ProPress adapter
 - For transitioning between IPS and CTS systems
 - 304 stainless steel
 - Butt weld - iron pipe size, street
Model 0113.1XL

FTG (IPS)	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2½	2½	1.031	1	85135	9
3	3	1.300	1	85145	9
4	4	1.887	1	85155	9

FTG (CTS) = TEST

Flanges



Viega MegaPress flange
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Model 4159

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.051	1	95440	14
¾	4	2¾	1.488	1	95445	14
1	4	3⅞	2.133	1	95450	14
1¼	4	3½	2.658	1	95870	14
1½	4	3⅞	3.650	1	95455	14
2	4	4¾	5.030	1	95460	14

BP = bolt pattern
 BPd = bolt pattern diameter



Viega MegaPress flange
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 4159XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	8.276	1	95720	14
3	4	6	9.881	1	95725	14
4	8	7½	13.630	1	95730	14

BP = bolt pattern
 BPd = bolt pattern diameter

Caps



Viega MegaPress cap
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Model 4156

P	Wt [lb]	Quantity	Part No	DG
½	0.172	10	95390	14
¾	0.223	10	95395	14
1	0.387	5	95400	14
1¼	0.599	1	95825	14
1½	0.701	1	95405	14
2	0.939	1	95410	14



Viega MegaPress cap
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 4156.1XL

P	Wt [lb]	Quantity	Part No	DG
2½	1.247	1	95705	14
3	1.975	1	95710	14
4	2.817	1	95715	14

Unions



Viega MegaPress union
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 AFM flat gasket, FKM sealing elements
Model 4160

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.608	5	95415	14
¾	¾	1.020	5	95420	14
1	1	1.333	1	95425	14
1¼	1¼	2.409	1	95875	14
1½	1½	2.494	1	95430	14
2	2	4.047	1	95435	14

Couplings



Viega MegaPress coupling
With stop
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 4115

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.227	10	95285	14
3/4	3/4	0.289	10	95290	14
1	1	0.505	5	95295	14
1 1/4	1 1/4	0.849	1	95800	14
1 1/2	1 1/2	1.069	1	95300	14
2	2	1.252	1	95305	14



Viega MegaPress coupling
With stop
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 4115XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.686	1	95645	14
3	3	2.438	1	95650	14
4	4	4.174	1	95655	14



Viega MegaPress coupling
No stop
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 4115.5

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.229	10	95310	14
3/4	3/4	0.287	10	95315	14
1	1	0.500	5	95320	14
1 1/4	1 1/4	0.849	1	95805	14
1 1/2	1 1/2	0.985	1	95325	14
2	2	1.225	1	95330	14



Viega MegaPress coupling
No stop
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 4115.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.677	1	95660	14
3	3	2.446	1	95665	14
4	4	4.141	1	95670	14



New

Viega MegaPress transition coupling
Smart Connect technology
 - For transitioning between IPS and CTS
 systems
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 4113

P (IPS)	P (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.218	1	95465	14
3/4	3/4	0.284	1	95470	14
1	1	0.430	1	95475	14
1 1/4	1 1/4	0.619	1	95840	14
1 1/2	1 1/2	0.804	1	95485	14
2	2	1.042	1	95490	14

Reducers



Viega MegaPress reducer
Smart Connect technology
 - 304 stainless steel
 - Street, press connection
Components
 FKM sealing element
Model 4115.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.242	5	95355	14
1	1/2	0.347	5	95360	14
1	3/4	0.366	5	95365	14
1 1/4	1	0.685	1	95810	14
1 1/2	3/4	0.633	1	95370	14
1 1/2	1	0.723	1	95375	14
1 1/2	1 1/4	0.926	1	95815	14
2	1	0.932	1	95380	14
2	1 1/2	1.104	1	95385	14



Viega MegaPress reducer
Smart Connect technology
 - 304 stainless steel
 - Street, press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 4115.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2 1/2	2	1.408	1	95675	14
3	2	1.845	1	95680	14
3	2 1/2	1.962	1	95685	14
4	2	2.905	1	95690	14
4	2 1/2	3.031	1	95695	14
4	3	3.306	1	95700	14



Viega MegaPress reducer
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 4115.2

P1	P2	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.320	5	95335	14
1	3/4	0.480	5	95340	14
1 1/4	1	0.787	1	95820	14
1 1/2	1	0.849	1	95345	14
2	1 1/2	1.265	1	95350	14

Valves



Viega MegaPress 304 FKM 3-piece ball valve
Smart Connect technology
 - 316 stainless steel valve/304 stainless steel press ends
 - Press connection
Components
 FKM sealing elements, 304 locking handle
Model 4175.8

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	2.711	1	86500	14
3/4	3/4	3.557	1	86505	14
1	1	3.857	1	86510	14
1 1/4	1 1/4	7.159	1	86515	14
1 1/2	1 1/2	9.698	1	86520	14
2	2	10.019	1	86525	14



New

Viega MegaPress 304 FKM 3-piece ball valve
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel valve/304 stainless steel press ends
 - Press connection
Components
 FKM sealing elements, 304 locking handle
Model 4175.8XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	12.453	1	86650 ¹⁾	14
3	3	18.624	1	86655 ¹⁾	14
4	4	31.187	1	86660 ¹⁾	14

¹⁾ Available soon!

Accessories



Flange bolt set
 - For adapter flange
 - Galvanized carbon steel

Components
 Bolt, nut, washer

Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2½	½	4	½, ¾, 1, 1¼, 1½	0.871	1	19748	8
2¾	5⁄8	4	2, 2½, 3	1.572	1	19758	8
2¾	5⁄8	8	4	3.141	1	19763	8



Viega MegaPress valve repair kit
 - Not suitable for Viega ProPress 3-piece ball valves
 - Use with Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8, Viega MegaPress 3-piece ball valve Model 4875.8, Viega MegaPress 316 3-piece ball valve Model 5175.8, Viega MegaPress FKM 3-piece ball valve Model 5975.8
 - PTFE

Components
 PTFE stem seals, PTFE ball seats

Model 4875.91

d	Wt [lb]	Quantity	Part No	DG
½		1	86560 ¹⁾	14
¾		1	86565 ¹⁾	14
1		1	86570 ¹⁾	14
1¼		1	86575 ¹⁾	14
1½, 2		1	86580 ¹⁾	14

¹⁾ Available soon!



Viega 3-piece replacement handle
 - Use with Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8, Viega ProPress 304 3-piece ball valve Model 4370.8, Viega MegaPress 3-piece ball valve Model 4875.8, Viega MegaPress 316 3-piece ball valve Model 5175.8, Viega MegaPress FKM 3-piece ball valve Model 5975.8
 - 316 stainless steel

Model 4875.80

Valve Size (CTS)	Valve Size (IPS)	Wt [lb]	Quantity	Part No	DG
¾	½	0.130	1	86625 ¹⁾	14
1	¾	0.256	1	86600 ¹⁾	14
1¼	1	0.454	1	86605 ¹⁾	14
1½, 2	1¼, 1½, 2	0.478	1	86630 ¹⁾	14

¹⁾ Available soon!

MegaPress 316



MegaPress 316

MegaPress fittings in 316 stainless steel are the industry's first press fittings for Schedule 5 to 40 piping systems. Save labor cost and system downtime with press fittings in a wide variety of configurations, available in sizes from ½" to 4".

Viega MegaPress 316 with an EPDM sealing element is suitable for use with chilled water, compressed air, potable water, marine applications and more. Not for use with fuel gas or fuel oil applications.

FEATURES AND BENEFITS

- Engineered with a 420 stainless steel grip ring plus a 304 stainless steel separator ring for sizes ½" to 2" and a PBT separator ring for sizes 2½" to 4"
- 316 stainless carries an NSF-61 potable water rating
- Wide range of fitting configurations
- Eliminates threading and welding
- No fire watches, hot work permits or messy cutting oils
- Makes secure press connections from ½" to 4" in seconds
- Compatible with existing press tools
- Backed by limited written warranty
- Can be used on Schedule 80 pipe, but with the rating of a Schedule 40 system

CODES AND STANDARDS

- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Services Piping
- ASTM A312: Standard Specification for Seamless, Welded and Heavily Cold Worked Austenitic Stainless Steel Pipes
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO: California Mechanical Code (CMC)
- IAPMO: California Plumbing Code (CPC)
- IAPMO: National Standard Plumbing Code (NSPC)
- IAPMO PS-117: Press Connections
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- IAPMO: Uniform Solar, Hydronics, and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- ICC-ES LC1002: Press-connection Fittings for Potable Water Tube and Radiant Heating Systems
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- BV: Bureau Veritas Type Approval
- Canadian Registration Number (CRN): 14541.5 A/B/C
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- FM Class 1920: Pipe Couplings and Fittings for aboveground Fire Protection Systems (½" to 2" only)
- IAPMO file 10555 (MegaPress 316)
- ICC-ES PMG-1451 (MegaPress 316)
- LR: Lloyd's Register Type Approval
- NSF/ANSI/CAN 61: Drinking Water System Components – Health Effects
- NSF/ANSI 372: Drinking Water System Components – Lead Content
- RINA: Registro Italiano Navale
- ANSI/CAN/UL 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service (½" to 3" only)
- Unites States Coast Guard Acceptance Letter 2019-3660

NOTE

A green dot on a Viega MegaPress 316 fitting indicates Smart Connect technology with an EPDM sealing element.

Index

Elbows	116
Tees	117
Adapters	118
Flanges	118
Caps	119
Unions	119
Couplings	119
Reducers	120
Valves	121
Accessories	121

Elbows



Viega MegaPress 90° elbow
Smart Connect technology
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 5116

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.315	10	90005	14
3/4	3/4	0.422	10	90010	14
1	1	0.785	5	90015	14
1 1/4	1 1/4	1.247	1	90835	14
1 1/2	1 1/2	1.527	1	90020	14
2	2	2.081	1	90025	14



Viega MegaPress 90° elbow
Smart Connect technology
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 5116XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.163	1	90500	14
3	3	5.263	1	90505	14
4	4	7.807	1	90510	14



Viega MegaPress 90° street elbow
Smart Connect technology
 - 316 stainless steel
 - Press connection, street
Components
 EPDM sealing element
Model 5116.1

P1	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.313	10	90030	14
3/4	3/4	0.413	10	90035	14
1	1	0.800	5	90040	14
1 1/4	1 1/4	1.225	1	90895	14
1 1/2	1 1/2	1.510	1	90045	14
2	2	2.122	1	90050	14



Viega MegaPress 90° street elbow
Smart Connect technology
 - 316 stainless steel
 - Press connection, street
Components
 EPDM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 5116.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.253	1	90515	14
3	3	4.459	1	90520	14
4	4	7.469	1	90525	14



Viega MegaPress 45° elbow
Smart Connect technology
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 5126

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.266	10	90055	14
3/4	3/4	0.339	10	90060	14
1	1	0.639	5	90065	14
1 1/4	1 1/4	1.042	1	90840	14
1 1/2	1 1/2	1.228	1	90070	14
2	2	1.622	1	90075	14



Viega MegaPress 45° elbow
Smart Connect technology
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 5126XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	2.900	1	90530	14
3	3	3.542	1	90535	14
4	4	5.916	1	90540	14



Viega MegaPress 45° street elbow
Smart Connect technology
 - 316 stainless steel
 - Press connection, street
Components
 EPDM sealing element
Model 5126.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.271	10	90080	14
¾	¾	0.353	10	90085	14
1	1	0.648	5	90090	14
1¼	1¼	1.007	1	90900	14
1½	1½	1.232	1	90095	14
2	2	1.671	1	90100	14



Viega MegaPress 45° street elbow
Smart Connect technology
 - 316 stainless steel
 - Press connection, street
Components
 EPDM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 5126.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.290	1	90545	14
3	3	3.284	1	90550	14
4	4	5.455	1	90555	14

Tees



Viega MegaPress tee
Smart Connect technology
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 5118

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.432	5	90105	14
¾	¾	½	0.534	5	90130	14
¾	¾	¾	0.569	5	90110	14
1	1	½	0.866	5	90135	14
1	1	¾	0.891	5	90140	14
1	1	1	0.996	5	90115	14
1¼	1¼	½	1.311	1	90905	14
1¼	1¼	¾	1.342	1	90910	14
1¼	1¼	1	1.441	1	90915	14
1¼	1¼	1¼	1.600	1	90845	14
1½	1½	½	1.549	1	90145	14
1½	1½	¾	1.536	1	90150	14
1½	1½	1	1.655	1	90155	14
1½	1½	1½	1.887	1	90120	14
2	2	½	2.074	1	90160	14
2	2	¾	2.100	1	90165	14
2	2	1	2.191	1	90170	14
2	2	1½	2.407	1	90175	14
2	2	2	2.515	1	90125	14



Viega MegaPress tee
Smart Connect technology
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 5118XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	1½	3.035	1	90575	14
2½	2½	2	3.163	1	90580	14
2½	2½	2½	3.762	1	90560	14
3	3	1½	3.672	1	90590	14
3	3	2	3.963	1	90585	14
3	3	2½	4.312	1	90595	14
3	3	3	4.820	1	90565	14
4	4	1½	5.614	1	90600	14
4	4	2	5.979	1	90605	14
4	4	2½	6.387	1	90610	14
4	4	3	6.921	1	90615	14
4	4	4	8.221	1	90570	14



Viega MegaPress tee
Smart Connect technology
 - 316 stainless steel
 - Press connection, female pipe thread
Components
 EPDM sealing elements
Model 5117.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.525	5	90180	14
¾	¾	¾	0.551	5	90185	14
1	1	½	0.844	5	90190	14
1	1	¾	0.879	5	90195	14
1½	1½	½	1.519	1	90200	14
1½	1½	¾	1.574	1	90205	14
1½	1½	1	1.719	1	90210	14
2	2	½	2.072	1	90215	14
2	2	¾	2.081	1	90220	14
2	2	1	2.222	1	90225	14



Viega MegaPress tee
Smart Connect technology
 - 316 stainless steel
 - Press connection, female pipe thread

Components
 EPDM sealing element

Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator

Model 5117.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	2.477	1	90620	14
3	3	¾	3.066	1	90625	14
4	4	¾	4.595	1	90630	14

Adapters



Viega MegaPress adapter
Smart Connect technology
 - 316 stainless steel
 - Press connection, male pipe thread

Components
 EPDM sealing element

Model 5111

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.207	10	90230	14
¾	½	0.270	10	90235	14
¾	¾	0.282	10	90240	14
1	1	0.465	5	90245	14
1¼	1¼	0.807	1	90880	14
1½	1½	0.983	1	90250	14
2	2	1.320	1	90255	14



Viega MegaPress adapter
Smart Connect technology
 - 316 stainless steel
 - Press connection, male pipe thread

Components
 EPDM sealing element

Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator

Model 5111XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.686	1	90635	14
3	3	2.341	1	90640	14
4	4	4.170	1	90735	14



Viega MegaPress adapter
Smart Connect technology
 - 316 stainless steel
 - Press connection, female pipe thread

Components
 EPDM sealing element

Model 5112

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.229	10	90260	14
¾	¾	0.291	10	90265	14
1	1	0.538	5	90270	14
1¼	1¼	0.688	1	90885	14
1½	1½	0.893	1	90275	14
2	2	1.261	1	90280	14



Viega MegaPress adapter
Smart Connect technology
 - 316 stainless steel
 - Press connections, female pipe thread

Components
 EPDM sealing element

Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator

Model 5112XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.829	1	90740	14
3	3	2.356	1	90745	14
4	4	3.478	1	90750	14

Flanges



Viega MegaPress flange
Smart Connect technology
 - 316 stainless steel
 - Press connection

Components
 EPDM sealing element

Model 5159

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.326	1	90440	14
¾	4	2¾	1.512	1	90445	14
1	4	3½	2.089	1	90450	14
1¼	4	3½	2.953	1	90920	14
1½	4	3¾	3.725	1	90455	14
2	4	4¾	5.049	1	90460	14

BP = bolt pattern
 BPd = bolt pattern diameter



Viega MegaPress flange
Smart Connect technology

- 316 stainless steel
- Press connection

Components

EPDM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 5159XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	8.342	1	90720	14
3	4	6	9.709	1	90725	14
4	8	7½	13.881	1	90730	14

BP = bolt pattern
BPd = bolt pattern diameter

Caps



Viega MegaPress cap
Smart Connect technology

- 316 stainless steel
- Press connection

Components

EPDM sealing element

Model 5156

P	Wt [lb]	Quantity	Part No	DG
½	0.172	10	90390	14
¾	0.218	10	90395	14
1	0.379	5	90400	14
1¼	0.604	1	90875	14
1½	0.703	1	90405	14
2	0.926	1	90410	14



Viega MegaPress cap
Smart Connect technology

- 316 stainless steel
- Press connection

Components

EPDM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 5156.1XL

P	Wt [lb]	Quantity	Part No	DG
2½	1.466	1	90705	14
3	1.695	1	90710	14
4	2.790	1	90715	14

Unions



Viega MegaPress union
Smart Connect technology

- 316 stainless steel
- Press connection

Components

EPDM flat gasket, EPDM sealing elements

Model 5160

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.624	5	90415	14
¾	¾	1.036	5	90420	14
1	1	1.342	1	90425	14
1¼	1¼	2.420	1	90925	14
1½	1½	2.468	1	90430	14
2	2	3.956	1	90435	14

Couplings



Viega MegaPress coupling
With stop

Smart Connect technology

- 316 stainless steel
- Press connection

Components

EPDM sealing elements

Model 5115

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.227	10	90285	14
¾	¾	0.290	10	90290	14
1	1	0.505	5	90295	14
1¼	1¼	0.849	1	90850	14
1½	1½	1.018	1	90300	14
2	2	1.267	1	90305	14



Viega MegaPress coupling
With stop

Smart Connect technology

- 316 stainless steel
- Press connection

Components

EPDM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 5115XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.688	1	90645	14
3	3	2.645	1	90650	14
4	4	4.130	126	90655	14



Viega MegaPress coupling

No stop

Smart Connect technology

- 316 stainless steel
- Press connection

Components

- EPDM sealing elements

Model 5115.5

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.224	10	90310	14
3/4	3/4	0.291	10	90315	14
1	1	0.502	5	90320	14
1 1/4	1 1/4	0.846	1	90855	14
1 1/2	1 1/2	1.001	1	90325	14
2	2	1.179	1	90330	14



Viega MegaPress coupling

No stop

Smart Connect technology

- 316 stainless steel
- Press connection

Components

- EPDM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 5115.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.995	1	90660	14
3	3	2.634	1	90665	14
4	4	4.135	126	90670	14



Viega MegaPress transition coupling

Smart Connect technology

- For transitioning between IPS and CTS systems
- 316 stainless steel
- Press connection

Components

- EPDM sealing elements

Model 5113

P (IPS)	P (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.214	1	90465	14
3/4	3/4	0.280	1	90470	14
1	1	0.425	1	90475	14
1 1/4	1 1/4	0.626	1	90890	14
1 1/2	1 1/2	0.804	1	90485	14
2	2	1.031	1	90490	14

New

Reducers



Viega MegaPress reducer

Smart Connect technology

- 316 stainless steel
- Street, press connection

Components

- EPDM sealing element

Model 5115.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.238	5	90355	14
1	1/2	0.339	5	90360	14
1	3/4	0.368	5	90365	14
1 1/4	1	0.694	1	90860	14
1 1/2	3/4	0.644	1	90370	14
1 1/2	1	0.703	1	90375	14
1 1/2	1 1/4	0.926	1	90865	14
2	1	0.915	1	90380	14
2	1 1/2	1.126	1	90385	14



Viega MegaPress reducer

Smart Connect technology

- 316 stainless steel
- Street, press connection

Components

- EPDM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 5115.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2 1/2	2	1.446	1	90675	14
3	2	1.843	1	90680	14
3	2 1/2	1.962	1	90685	14
4	2	2.911	1	90690	14
4	2 1/2	3.004	1	90695	14
4	3	3.280	1	90700	14



Viega MegaPress reducer

Smart Connect technology

- 316 stainless steel
- Press connection

Components

- EPDM sealing elements

Model 5115.2

P1	P2	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.306	5	90335	14
1	3/4	0.478	5	90340	14
1 1/4	1	0.789	1	90870	14
1 1/2	1	0.855	1	90345	14
2	1 1/2	1.281	1	90350	14

Valves



Viega MegaPress 316 3-piece ball valve
Smart Connect technology
 - 316 stainless steel
 - Press connections
Components
 EPDM sealing elements, 304 locking handle
Model 5175.8

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1.717	1	86530	14
3/4	3/4	2.336	1	86535	14
1	1	3.714	1	86540	14
1 1/4	1 1/4	7.172	1	86545	14
1 1/2	1 1/2	8.265	1	86550	14
2	2	8.772	1	86555	14



New

Viega MegaPress 316 3-piece ball valve
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connections
Components
 EPDM sealing elements, 304 locking handle
Model 5175.8XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	12.761	1	86665¹⁾	14
3	3	18.800	1	86670¹⁾	14
4	4	31.627	1	86675¹⁾	14

¹⁾ Available soon!

Accessories



Flange bolt set
 - For adapter flange
 - Galvanized carbon steel
Components
 Bolt, nut, washer
Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2 1/2	1/2	4	1/2, 3/4, 1, 1 1/4, 1 1/2	0.871	1	19748	8
2 3/4	5/8	4	2, 2 1/2, 3	1.572	1	19758	8
2 3/4	5/8	8	4	3.141	1	19763	8



Viega MegaPress valve repair kit
 - Not suitable for Viega ProPress 3-piece ball valves
 - Use with Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8, Viega MegaPress 3-piece ball valve Model 4875.8, Viega MegaPress 316 3-piece ball valve Model 5175.8, Viega MegaPress FKM 3-piece ball valve Model 5975.8
 - PTFE
Components
 PTFE stem seals, PTFE ball seats
Model 4875.91

d	Wt [lb]	Quantity	Part No	DG
1/2		1	86560¹⁾	14
3/4		1	86565¹⁾	14
1		1	86570¹⁾	14
1 1/4		1	86575¹⁾	14
1 1/2, 2		1	86580¹⁾	14

¹⁾ Available soon!



Viega 3-piece replacement handle
 - Use with Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8, Viega ProPress 304 3-piece ball valve Model 4370.8, Viega MegaPress 3-piece ball valve Model 4875.8, Viega MegaPress 316 3-piece ball valve Model 5175.8, Viega MegaPress FKM 3-piece ball valve Model 5975.8
 - 316 stainless steel
Model 4875.80

Valve Size (CTS)	Valve Size (IPS)	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.130	1	86625¹⁾	14
1	3/4	0.256	1	86600¹⁾	14
1 1/4	1	0.454	1	86605¹⁾	14
1 1/2, 2	1 1/4, 1 1/2, 2	0.478	1	86630¹⁾	14

¹⁾ Available soon!

MegaPress 316 FKM



viega

MegaPress 316 FKM

Viega MegaPress 316 FKM fittings are the industry's first stainless fittings for Schedule 5 to 40 piping systems. Save on labor cost and system downtime with press fittings in a wide variety of configurations, available in sizes from ½" to 4". Viega MegaPress 316 with an FKM sealing element is suitable for use with hydronic applications, compressed air, industrial gases, marine applications and more.

FEATURES AND BENEFITS

- Engineered with a 420 stainless steel grip ring plus a 304 stainless steel separator ring for sizes ½" to 2" and a PBT separator ring for sizes 2½" to 4"
- Wide range of fitting configurations
- Eliminates threading and welding
- No fire watches, hot work permits or messy cutting oils
- Makes secure press connections from ½" to 4" in seconds
- Compatible with existing press tools
- Backed by limited written warranty
- Can be used on Schedule 80 pipe, but with the rating of a Schedule 40 system

CODES AND STANDARDS

- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Services Piping
- ASTM A312: Standard Specification for Seamless, Welded and Heavily Cold Worked Austenitic Stainless Steel Pipes
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO: California Mechanical Code (CMC)
- IAPMO: California Plumbing Code (CPC)
- IAPMO: PS-117: Press Connections
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- IAPMO Uniform Solar, Hydronics, and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- ICC-ES LC1002: Press-connection Fittings for Potable Water Tube and Radiant Heating Systems
- National Building Code of Canada (NBCC)
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- BV: Bureau Veritas Type Approval
- Canadian Registration Number (CRN): 114541.5 A/B/C
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- IAPMO file 10555
- ICC-ES PMG-1451 (MegaPress 316 FKM)
- LR: Lloyd's Register Type Approval
- RINA: Registro Italiano Navale
- United States Coast Guard Acceptance Letter 2019-3660

NOTE

A white dot on a Viega MegaPress 316 fitting indicates Smart Connect technology with an FKM sealing element.

Index

Elbows	126
Tees	127
Adapters	128
Flanges	129
Caps	129
Unions	130
Couplings	130
Reducers	131
Accessories	131

Elbows



ViEGA MegaPress 90° elbow
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 6816

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.326	10	91695	18
3/4	3/4	0.430	10	91700	18
1	1	0.809	5	91705	18
1 1/4	1 1/4	1.263	1	91710	18
1 1/2	1 1/2	1.488	1	91715	18
2	2	2.116	1	91720	18



ViEGA MegaPress 90° elbow
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing elements
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6816XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.438	1	98405	18
3	3	4.833	1	98410	18
4	4	8.036	1	98415	18



ViEGA MegaPress 90° street elbow
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, street
Components
 FKM sealing element
Model 6816.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.313	10	91725	18
3/4	3/4	0.417	10	91730	18
1	1	0.807	5	91735	18
1 1/4	1 1/4	1.241	1	91740	18
1 1/2	1 1/2	1.466	1	91745	18
2	2	2.122	1	91750	18



ViEGA MegaPress 90° street elbow
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, street
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6816.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.407	1	98390	18
3	3	4.479	1	98395	18
4	4	7.593	1	98400	18



ViEGA MegaPress 45° elbow
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 6826

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.271	10	91755	18
3/4	3/4	0.357	10	91760	18
1	1	0.646	5	91765	18
1 1/4	1 1/4	1.047	1	91770	18
1 1/2	1 1/2	1.236	1	91775	18
2	2	1.622	1	91780	18



Viega MegaPress 45° elbow
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing elements
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6826XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	2.535	1	98510	18
3	3	3.537	1	98515	18
4	4	6.028	1	98520	18



Viega MegaPress 45° street elbow
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, street
Components
 FKM sealing element
Model 6826.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.267	10	91785	18
¾	¾	0.353	10	91790	18
1	1	0.648	5	91795	18
1¼	1¼	1.009	1	91800	18
1½	1½	1.188	1	91805	18
2	2	1.671	1	91810	18



Viega MegaPress 45° street elbow
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, street
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6826.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.468	1	98495	18
3	3	3.262	1	98500	18
4	4	5.525	1	98505	18

Tees



Viega MegaPress tee
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 6818

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.436	5	91600	18
¾	¾	½	0.544	5	91625	18
¾	¾	¾	0.580	5	91605	18
1	1	½	0.871	5	91630	18
1	1	¾	0.906	5	91635	18
1	1	1	1.014	5	91610	18
1¼	1¼	½	1.311	1	91645	18
1¼	1¼	¾	1.351	1	91650	18
1¼	1¼	1	1.448	1	91655	18
1¼	1¼	1¼	1.602	1	91640	18
1½	1½	½	1.536	1	91660	18
1½	1½	¾	0.893	1	91665	18
1½	1½	1	1.651	1	91670	18
1½	1½	1¼	1.849	1	91910	18
1½	1½	1½	1.882	1	91615	18
2	2	½	2.045	1	91675	18
2	2	¾	2.078	1	91680	18
2	2	1	2.195	1	91685	18
2	2	1¼	2.343	1	91915	18
2	2	1½	2.398	1	91690	18
2	2	2	2.526	1	91620	18



Viega MegaPress tee
Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components
FKM sealing elements

Note
Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6818XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	1½	2.874	1	98450	18
2½	2½	2	3.246	1	98455	18
2½	2½	2½	3.449	1	98435	18
3	3	1½	3.769	1	98465	18
3	3	2	4.088	1	98460	18
3	3	2½	4.450	1	98470	18
3	3	3	4.977	1	98440	18
4	4	1½	5.719	1	98475	18
4	4	2	6.105	1	98480	18
4	4	2½	6.482	1	98485	18
4	4	3	7.037	1	98490	18
4	4	4	8.355	1	98445	18



Viega MegaPress tee
Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, female pipe thread

Components
FKM sealing elements

Model 6817.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.536	5	91845	18
¾	¾	¾	0.553	5	91850	18
1	1	½	0.860	5	91855	18
1	1	¾	0.882	5	91860	18
1¼	1¼	½	1.296	1	91865	18
1¼	1¼	¾	1.322	1	91870	18
1¼	1¼	1	1.497	1	91875	18
1½	1½	½	1.528	1	91880	18
1½	1½	¾	1.549	1	91885	18
1½	1½	1	1.706	1	91890	18
2	2	½	2.039	1	91895	18
2	2	¾	2.072	1	91900	18
2	2	1	2.241	1	91905	18



Viega MegaPress tee
Smart Connect technology

- 316 stainless steel
- Press connection, female pipe thread

Components
FKM sealing elements

Note
Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6817.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	2.314	1	98420	18
3	3	¾	3.116	1	98425	18
4	4	¾	5.133	1	98430	18

Adapters



Viega MegaPress adapter
Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, male pipe thread

Components
FKM sealing element

Model 6811

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.214	10	91205	18
¾	½	0.273	10	91210	18
¾	¾	0.287	10	91215	18
1	1	0.485	5	91220	18
1¼	1¼	0.802	1	91225	18
1½	1½	0.994	1	91230	18
2	2	1.311	1	91235	18



Viega MegaPress adapter
Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, male pipe thread

Components
FKM sealing element

Note
Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6811XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.666	1	98300	18
3	3	2.385	1	98305	18
4	4	4.243	1	98310	18



Viega MegaPress adapter
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, female pipe thread
Components
 FKM sealing element
Model 6812

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.234	10	91240	18
3/4	3/4	0.293	10	91245	18
1	1	0.540	5	91250	18
1 1/4	1 1/4	0.688	1	91255	18
1 1/2	1 1/2	0.890	1	91260	18
2	2	1.258	1	91265	18



Viega MegaPress adapter
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, female pipe thread
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6812XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.840	1	98315	18
3	3	2.398	1	98320	18
4	4	3.548	1	98325	18

Flanges



Viega MegaPress flange
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing element
Model 6859

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
1/2	4	2 3/8	1.340	1	91175	18
3/4	4	2 3/4	1.790	1	91180	18
1	4	3 1/8	2.409	1	91185	18
1 1/4	4	3 3/8	2.962	1	91190	18
1 1/2	4	3 1/2	3.696	1	91195	18
2	4	4 3/4	5.444	1	91200	18

BP = bolt pattern
 BPd = bolt pattern diameter



Viega MegaPress flange
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6859XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2 1/2	4	5 1/2	8.003	1	98525	18
3	4	6	10.383	1	98530	18
4	8	7 1/2	14.044	1	98535	18

BP = bolt pattern
 BPd = bolt pattern diameter

Caps



Viega MegaPress cap
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing element
Model 6856

P	Wt [lb]	Quantity	Part No	DG
1/2	0.175	10	91815	18
3/4	0.227	10	91820	18
1	0.386	5	91825	18
1 1/4	0.606	1	91830	18
1 1/2	0.719	1	91835	18
2	0.921	1	91840	18



Viega MegaPress cap

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6856.1XL

P	Wt [lb]	Quantity	Part No	DG
2½	1.206	1	98540	18
3	1.790	1	98545	18
4	2.852	1	98550	18

Unions



Viega MegaPress union

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

AFM flat gasket, FKM sealing elements

Model 6860

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.636	5	91925	18
¾	¾	1.045	5	91930	18
1	1	1.358	1	91935	18
1¼	1¼	2.402	1	91940	18
1½	1½	2.518	1	91945	18
2	2	4.357	1	91950	18

Couplings



Viega MegaPress coupling

With stop

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements

Model 6815

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.234	10	91100	18
¾	¾	0.302	10	91105	18
1	1	0.507	5	91110	18
1¼	1¼	0.844	1	91115	18
1½	1½	1.014	1	91120	18
2	2	1.276	1	91125	18



Viega MegaPress coupling

With stop

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6815XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.757	1	98375	18
3	3	2.502	1	98380	18
4	4	4.238	1	98385	18



Viega MegaPress coupling

No stop

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements

Model 6815.5

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.225	10	91290	18
¾	¾	0.298	10	91295	18
1	1	0.505	5	91300	18
1¼	1¼	0.852	1	91305	18
1½	1½	1.003	1	91310	18
2	2	1.256	1	91315	18



Viega MegaPress coupling

No stop

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6815.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.741	1	98360	18
3	3	2.457	1	98365	18
4	4	3.705	1	98370	18

Reducers



Viega MegaPress reducer

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Street, press connection

Components

FKM sealing element

Model 6815.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.245	5	91130	18
1	½	0.346	5	91135	18
1	¾	0.371	5	91140	18
1¼	¾	0.601	1	91320	18
1¼	1	0.685	1	91145	18
1½	¾	0.657	1	91155	18
1½	1	0.730	1	91160	18
1½	1¼	0.928	1	91150	18
2	1	0.939	1	91165	18
2	1¼	1.031	1	91325	18
2	1½	1.119	1	91170	18



Viega MegaPress reducer

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- Street, press connection

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6815.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2½	2	1.433	1	98330	18
3	2	1.891	1	98335	18
3	2½	2.048	1	98340	18
4	2	2.964	1	98345	18
4	2½	3.086	1	98350	18
4	3	3.381	1	98355	18



Viega MegaPress reducer

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements

Model 6815.2

P1	P2	Wt [lb]	Quantity	Part No	DG
¾	½	0.322	5	91270	18
1	¾	0.485	5	91275	18
1¼	1	0.791	1	91280	18
1½	1¼	1.038	1	91920	18
2	1½	1.300	1	91285	18

Accessories



Flange bolt set

- For adapter flange
- Galvanized carbon steel

Components

Bolt, nut, washer

Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2½	½	4	½, ¾, 1, 1¼, 1½	0.871	1	19748	8
2¾	⅝	4	2, 2½, 3	1.572	1	19758	8
2¾	⅝	8	4	3.141	1	19763	8

MegaPress CuNi



MegaPress CuNi

Viega offers the Viega MegaPress CuNi 90:10 IPS system for marine and industrial pipe joining applications. The MegaPress CuNi system is approved for installation in a variety of applications from cooling water to fuel to fire sprinkler. It is a 90:10 copper nickel alloy that is specifically designed to stand up to the harsh environments of the sea.

FEATURES AND BENEFITS

- No fire watches, hot work permits or gas freeing
- Makes secure press connections on sizes from ½" to 4" in seconds
- Installations are completed with a battery-operated press tool
- Copper nickel alloy (CuNi 90:10) well-suited for marine environments and systems
- Complies with DIN 86019 and with a factory standard governing the accuracy of dimensions and surface quality
- Can be used on Schedule 40 and Class 200 90/10 copper nickel pipe
- Complies with DIN 86019 and UNS C70600 compositionally, as well as ASTM B466 and Mil-T-16420K dimensionally
- Compatible with existing MegaPress jaws and rings
- Backed by limited written warranty
- MegaPress CuNi product stocked in North America and ready to ship

TYPE APPROVALS

- ABS: American Bureau of Shipping Type Approval
- BV: Bureau Veritas Type Approval
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- LR: Lloyd's Register Type Approval
- RINA: Registro Italiano Navale
- USCG: U.S. Coast Guard Acceptance Letter

LISTINGS AND CERTIFICATIONS

- ASME: B31.1 Power Piping
- ASME: B31.3 Process Piping
- ASME: B31.9 Building Services Piping
- ASTM F3226: Standard Specification for Metallic Press-Connect Fittings for Piping and Tubing Systems
- CRN: 19839.5 A/B
- United States Coast Guard Acceptance Letter 2019-3660

NOTE

A white dot on a Viega MegaPress CuNi fitting indicates Smart Connect technology with an FKM sealing element.

Index

Elbows	136
Tees	137
Adapters	138
Flanges	138
Unions	139
Couplings	139
Reducers	140
Accessories	141

Elbows



Viega MegaPress 90° elbow
Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Model 0516

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.357	10	88000	17
3/4	3/4	0.469	10	88005	17
1	1	0.890	5	88010	17
1 1/4	1 1/4	1.400	1	88015	17
1 1/2	1 1/2	1.653	1	88020	17
2	2	2.341	1	88025	17



Viega MegaPress 90° elbow
Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0516XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.707	1	88030	17
3	3	5.338	1	88035	17
4	4	8.734	1	88040	17



Viega MegaPress 90° street elbow
Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, street

Components

FKM sealing element

Model 0516.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.346	10	88045	17
3/4	3/4	0.463	10	88050	17
1	1	0.901	5	88055	17
1 1/4	1 1/4	1.375	1	88060	17
1 1/2	1 1/2	1.624	1	88065	17
2	2	2.391	1	88070	17



Viega MegaPress 90° street elbow
Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, street

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0516.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.665	1	88075	17
3	3	5.071	1	88080	17
4	4	8.402	1	88085	17



Viega MegaPress 45° elbow
Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Model 0526

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.300	10	88090	17
3/4	3/4	0.390	10	88095	17
1	1	0.716	5	88100	17
1 1/4	1 1/4	1.144	1	88105	17
1 1/2	1 1/2	1.349	1	88110	17
2	2	1.858	1	88115	17



Viega MegaPress 45° elbow
Smart Connect technology
 - For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
 - CuNiFe 90/10
 - Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0526XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	2.768	1	88120	17
3	3	3.985	1	88125	17
4	4	6.475	1	88130	17



Viega MegaPress 45° street elbow
Smart Connect technology
 - For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
 - CuNiFe 90/10
 - Press connection, street

Components

FKM sealing element

Model 0526.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.298	10	88135	17
¾	¾	0.381	10	88140	17
1	1	0.738	5	88145	17
1¼	1¼	1.135	1	88150	17
1½	1½	1.289	1	88155	17
2	2	1.867	1	88160	17



Viega MegaPress 45° street elbow
Smart Connect technology
 - For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
 - CuNiFe 90/10
 - Press connection, street

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0526.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.673	1	88165	17
3	3	3.701	1	88170	17
4	4	6.143	1	88175	17

Tees



Viega MegaPress tee
Smart Connect technology
 - For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
 - CuNiFe 90/10
 - Press connection

Components

FKM sealing elements

Model 0518

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.489	5	88180	17
¾	¾	¾	0.650	5	88185	17
1	1	½	0.487	5	88225	17
1	1	¾	1.001	5	88230	17
1	1	1	1.115	5	88190	17
1¼	1¼	1¼	1.750	1	88195	17
1½	1½	1½	2.043	1	88200	17
2	2	½	2.281	1	88235	17
2	2	¾	2.316	1	88240	17
2	2	1	2.409	1	88245	17
2	2	2	2.781	1	88205	17



Viega MegaPress tee
Smart Connect technology
 - For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
 - CuNiFe 90/10
 - Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0518XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	2½	3.709	1	88210	17
3	3	2	4.481	1	88250	17
3	3	2½	4.866	1	88255	17
3	3	3	5.431	1	88215	17
4	4	2	6.592	1	88260	17
4	4	2½	7.007	1	88265	17
4	4	3	7.621	1	88270	17
4	4	4	9.017	1	88220	17



Viega MegaPress tee
Smart Connect technology
 - For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
 - CuNiFe 90/10
 - Press connection, female pipe thread
Components
 FKM sealing elements
Model 0517.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
½	½	½	0.480	5	88275	17
1	1	½	0.965	5	88280	17
1	1	¾	0.987	5	88285	17
2	2	½	2.255	1	88290	17
2	2	¾	2.283	1	88295	17



Viega MegaPress tee
Smart Connect technology
 - For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
 - CuNiFe 90/10
 - Press connection, female pipe thread
Components
 FKM sealing elements
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 0517.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
3	3	½	3.462	1	88300	17
3	3	¾	3.489	1	88305	17
4	4	½	5.320	1	88310	17
4	4	¾	5.466	1	88315	17

Adapters



Viega MegaPress adapter
Smart Connect technology
 - For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
 - CuNiFe 90/10
 - Press connection, male pipe thread
Components
 FKM sealing element
Model 0511

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.234	10	88320	17
¾	¾	0.318	10	88325	17
1	1	0.529	5	88330	17
1¼	1¼	0.890	1	88335	17
1½	1½	1.091	1	88340	17
2	2	1.461	1	88345	17



Viega MegaPress adapter
Smart Connect technology
 - For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
 - CuNiFe 90/10
 - Press connection, female pipe thread
Components
 FKM sealing element
Model 0512

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.258	10	88350	17
¾	¾	0.328	10	88355	17
1	1	0.599	5	88360	17
1¼	1¼	0.767	1	88365	17
1½	1½	0.974	1	88370	17
2	2	1.384	1	88375	17

Flanges



Viega MegaPress flange
Smart Connect technology
 - For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
 - CuNiFe 90/10
 - Press connection
 - ANSI 150lb drilled flange x press
Components
 FKM sealing element
Model 0559

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
1	4	3⅞	2.537	1	88680	17
1¼	4	3⅞	2.953	1	88685	17
1½	4	3½	3.795	1	88690	17
2	4	4¾	6.098	1	88695	17

BP = bolt pattern
 BPd = bolt pattern diameter



Viega MegaPress flange
Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection
- ANSI 150lb drilled flange x press

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0559.3XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	9.393	1	88700	17
3	4	6	10.804	1	88705	17
4	8	7½	15.177	1	88710	17

BP = bolt pattern
BPd = bolt pattern diameter

Unions



Viega MegaPress union
Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

AFM flat gasket, FKM sealing elements

Model 0560

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.701	5	88620	17
¾	¾	1.150	5	88625	17
1	1	1.479	5	88630	17
1¼	1¼	2.665	1	88635	17
1½	1½	2.737	1	88640	17
2	2	4.390	1	88645	17



Viega MegaPress union
Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, male pipe thread

Components

AFM flat gasket, FKM sealing element

Model 0565

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.602	5	88650	17
¾	¾	1.025	5	88655	17
1	1	1.263	5	88660	17
1¼	1¼	2.394	1	88665	17
1½	1½	2.387	1	88670	17
2	2	3.967	1	88675	17

Couplings



Viega MegaPress coupling
With stop
Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Model 0515

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.256	10	88380	17
¾	¾	0.335	10	88385	17
1	1	0.555	5	88390	17
1¼	1¼	0.939	1	88395	17
1½	1½	1.109	1	88400	17
2	2	1.395	1	88405	17



Viega MegaPress coupling
With stop
Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0515XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.871	1	88410	17
3	3	2.709	1	88415	17
4	4	4.487	126	88420	17



Viega MegaPress coupling

No stop

Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

- FKM sealing elements

Model 0515.5

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.251	10	88425	17
¾	¾	0.335	10	88430	17
1	1	0.553	5	88435	17
1¼	1¼	0.948	1	88440	17
1½	1½	1.106	1	88445	17
2	2	1.389	1	88450	17



Viega MegaPress coupling

No stop

Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

- FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0515.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.884	1	88455	17
3	3	2.729	1	88460	17
4	4	4.474	1	88465	17

Reducers



Viega MegaPress reducer

Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Street, press connection

Components

- FKM sealing element

Model 0515.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.267	5	88545	17
1	½	0.395	5	88550	17
1	¾	0.419	5	88555	17
1¼	¾	0.644	1	88560	17
1¼	1	0.754	1	88565	17
1½	1	0.807	1	88570	17
1½	1¼	0.981	1	88575	17
2	1¼	1.214	1	88580	17
2	1½	1.241	1	88585	17



Viega MegaPress reducer

Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Street, press connection

Components

- FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0515.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2½	1½	1.457	1	88590	17
2½	2	1.574	1	88595	17
3	2	2.052	1	88600	17
3	2½	2.206	1	88605	17
4	2½	3.394	1	88610	17
4	3	3.665	1	88615	17



Viega MegaPress reducer

Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

- FKM sealing elements

Model 0515.2

P1	P2	Wt [lb]	Quantity	Part No	DG
¾	½	0.355	5	88470	17
1	½	0.514	5	88475	17
1	¾	0.529	5	88480	17
1¼	¾	0.743	1	88485	17
1¼	1	0.871	1	88490	17
1½	1	0.972	1	88495	17
1½	1¼	1.115	1	88500	17
2	1¼	1.358	1	88505	17
2	1½	1.413	1	88510	17



Viega MegaPress reducer

Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0515.2XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	1½	1.812	1	88515	17
2½	2	1.873	1	88520	17
3	2	2.442	1	88525	17
3	2½	2.616	1	88530	17
4	2½	3.773	1	88535	17
4	3	4.084	1	88540	17

Accessories



Flange bolt set

- For adapter flange
- Galvanized carbon steel

Components

Bolt, nut, washer

Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2½	½	4	½, ¾, 1, 1¼, 1½	0.871	1	19748	8
2¾	5/8	4	2, 2½, 3	1.572	1	19758	8
2¾	5/8	8	4	3.141	1	19763	8

PureFlow Press



3.1



PureFlow Press

Known for forward-thinking system solutions, Viega offers complete plumbing systems for potable water. By combining the highest-rated PEX tubing on the market (according to industry standards) with the revolutionary Viega ManaBloc and press manifolds, as well as press fittings, the Viega PureFlow System saves time, labor and cost. The first press system for the PEX market, Viega PureFlow Press fittings have factory-attached sleeves that improve consistency and reduce installation errors.

Available in high-performance polymer and Viega Zero Lead bronze, Viega PureFlow Press fittings are ideal for residential and commercial jobs. Viega also offers fittings for easy copper-to-PEX transitions; and system-matched tools and jaws make installation easy and consistent. Viega PureFlow also includes the versatile Viega FostaPEX multilayered tubing designed to be both highly flexible and form stable to retain its shape for plumbing and radiant heating applications.

FEATURES AND BENEFITS

- The original press fitting for PEX tubing
- Factory-assembled fittings with attached stainless steel sleeves reduce installation errors
- Available in sizes from 3/8" to 2"
- The only PEX fittings with Viega Smart Connect technology
- 25-year limited warranty

CODES AND STANDARDS

- CSA B214: Installation Code for Hydronic Heating Systems
- IAPMO: California Plumbing Code (CPC)
- IAPMO: National Standard Plumbing Code (NSPC)
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)

LISTINGS AND CERTIFICATIONS

- ASTM E84: Standard Test Method for Surface Burning Characteristics of Building Materials
- ASTM F2023: Standard Test Method for Evaluating the Oxidative Resistance of Cross-linked Polyethylene PEX Tubing and Systems to Hot Chlorinated Water
- ASTM F3347: Standard Specification for Metal Press Insert Fittings with Factory Assembled Stainless Steel Press Sleeve for SDR9 Cross-linked Polyethylene (PEX) Tubing
- ASTM F3348: Standard Specification for Plastic Press Insert Fittings with Factory Assembled Stainless Steel Press Sleeve for SDR9 Cross-linked Polyethylene (PEX) Tubing
- ASTM F876: Standard Specification for Cross-linked Polyethylene (PEX) Tubing
- ASTM F877: Standard Specification for Cross-linked Polyethylene (PEX) Water Distribution System
- AWWA C904: Cross-linked Polyethylene (PEX) Pressure Pipe for Water Service
- CAN/ULC S101: Standard Method of Test for Surface Burning Characteristics

- CAN/ULC S102.2: Standard Method of Test for Surface Burning Characteristics of Flooring, Floor Coverings, and Miscellaneous Materials and Assemblies
- CSA B137.5: Standard Specification for PEX Tubing Systems in Pressure Applications
- HUD MR1276: Housing and Urban Development Materials Release
- IAPMO file 3700 (Potable Water Distribution Manifold)
- IAPMO file 4030 Cross-linked Polyethylene Water Distribution System (PEX)
- IAPMO file 4874 (FostaPEX)
- ICC-ES PMG-1038 (PureFlow)
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NSF/ANSI 14: Plastics Piping System Components and Related Materials
- NSF/ANSI/CAN 61: Drinking Water Systems Components – Health Effects
- NSF/ANSI 372: Drinking Water Systems Components – Lead Content
- NSF/ANSI 359: Valves for Cross-linked Polyethylene (PEX) Water Distribution Tubing Systems
- UL/ANSI 1821: Thermoplastic Sprinkler Pipe and Fittings for Fire Protection Service
- UL/ANSI 263: Fire Tests of Building Construction and Materials
- UL 1821: Thermoplastic Sprinkler Pipe and Fittings for Fire Protection Service under Listings and Certifications
- UL 2846: Fire Test of Plastic Water Distribution Plumbing Pipe for Visible Flame and Smoke Characteristics

ZERO LEAD

References to Zero Lead throughout this publication mean products meet the requirements of both NSF/ANSI 372 (≤0.25% maximum weighted average lead content) and NSF/ANSI/CAN 61.

NOTE

A green dot on a Viega PureFlow Press polymer fitting indicates Smart Connect technology.

Index

Tubing	146
Elbows	149
Tees	151
Adapters	152
Couplings	154
Fire sprinkler	155
Valves	156
Viega ManaBlocs	157
Manifolds	161
Stub-Outs	161
Lav adapters	162
Closet adapters	162
Outlet boxes	162
Accessories	164

Tubing



Viega PureFlow PEX tubing

- PEX
- Coil

Technical Data

PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5001

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
3/8	100	red	5.000	1	32101 ¹	1
3/8	500	red	21.000	1	32105 ¹	1
1/2	100	red	5.800	1	32121 ¹	1
1/2	300	red	17.100	1	32123 ¹	1
1/2	500	red	28.000	1	32125 ¹	1
1/2	1000	red	58.000	1	32120 ¹	1
3/4	100	red	11.000	1	32141 ¹	1
3/4	300	red	32.100	1	32143 ¹	1
3/4	500	red	53.000	1	32145 ¹	1
1	100	red	16.900	1	33323 ¹	1
1	300	red	50.700	1	32163 ¹	1
1	500	red	88.000	1	32165	1

¹⁾ center pull coil



Viega PureFlow PEX tubing

- PEX
- Straight length

Technical Data

PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5001.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	10	red	0.540	50	33272	1
1/2	20	red	1.060	50	33120	1
3/4	10	red	1.020	25	33275	1
3/4	20	red	2.040	25	33145	1
1	20	red	3.420	15	33270	1



Viega PureFlow PEX tubing

- PEX
- Coil

Technical Data

PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5002

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
3/8	100	blue	5.000	1	32201 ¹	1
3/8	500	blue	21.000	1	32205 ¹	1
1/2	100	blue	5.300	1	32221 ¹	1
1/2	300	blue	17.100	1	32223 ¹	1
1/2	500	blue	26.500	1	32225 ¹	1
1/2	1000	blue	55.000	1	32220 ¹	1
3/4	100	blue	11.000	1	32241 ¹	1
3/4	300	blue	32.100	1	32243 ¹	1
3/4	500	blue	53.000	1	32245 ¹	1
1	100	blue	17.000	1	32266 ¹	1
1	300	blue	50.700	1	32263 ¹	1
1	500	blue	88.000	1	32265	1

¹⁾ center pull coil



Viega PureFlow PEX tubing

- PEX
- Straight length

Technical Data

PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5002.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	10	blue	0.540	50	33274	1
1/2	20	blue	1.060	50	33240	1
3/4	10	blue	1.020	25	33277	1
3/4	20	blue	2.040	25	33265	1
1	20	blue	3.420	15	33271	1



Viega PureFlow PEX tubing

- For installation between studs
- PEX
- ManaPac

Components

Recycled plastic reels

Technical Data

PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5004

d	L [ft]	Reel(s)	Version	Wt [lb]	Quantity	Part No	DG
3/8	500	1	blue	28.000	1	32905	1
3/8	500	1	red	28.000	1	32805	1
1/2	300	1	blue	23.100	1	32923	1
1/2	300	1	red	23.100	1	32823	1



ViEga PureFlow PEX tubing
 - PEX
 - Coil
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5003

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
¼	100	white	3.200	1	32011	1
¼	500	white	14.000	1	32015	1
¾	100	white	5.000	1	32001¹⁾	1
¾	500	white	21.000	1	32005¹⁾	1
¾	1000	white	42.000	1	32000	1
½	100	white	6.000	1	32021¹⁾	1
½	300	white	17.100	1	32023¹⁾	1
½	500	white	28.000	1	32025¹⁾	1
½	1000	white	55.000	1	32020¹⁾	1
¾	100	white	11.000	1	32041¹⁾	1
¾	300	white	32.100	1	32043¹⁾	1
¾	500	white	53.000	1	32045¹⁾	1
1	100	white	17.000	1	32061¹⁾	1
1	300	white	51.900	1	32063¹⁾	1
1	500	white	88.000	1	32065	1

¹⁾ center pull coil



ViEga PureFlow PEX tubing
 - PEX
 - Straight length
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5003.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	10	white	0.540	50	33273	1
½	20	white	1.080	50	33020	1
¾	10	white	1.020	25	33276	1
¾	20	white	2.060	25	33045	1
1	20	white	3.420	15	33061	1



ViEga PureFlow PEX tubing
 - PEX
 - Coil
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5009

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	100	black	5.500	1	32721	1
½	300	black	16.500	1	32723	1
½	500	black	29.000	1	32725	1



ViEga PureFlow PEX tubing
 - PEX
 - Coil
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877, UL listed for NFPA
 13D systems
Model V5009.1

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
¾	100	black	10.500	1	34741	1
¾	300	black	31.500	1	34743	1
¾	500	black	52.500	1	34745	1
1	100	black	17.400	1	34761	1
1	500	black	87.000	1	34765	1
1¼	100	black	25.500	1	34771	1
1¼	300	black	76.500	1	34773	1
1½	100	black	35.400	1	34781	1
2	100	black	63.000	1	32791	1



ViEga PureFlow PEX tubing
 - PEX
 - Straight length
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5009.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	20	black	1.100	50	33720	1



Viiega PureFlow PEX tubing

- PEX
- Straight length
- Technical Data**
- PEX designation code 5306
- UV resistance 6 months

ASTM F876, ASTM F877, UL listed for NFPA
13D systems
Model V5009.51

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
¾	20	black	2.100	25	35745	1
1	20	black	1.160	15	35761	1
1¼	20	black	5.100	10	35771	1
1½	20	black	7.060	5	35781	1
2	20	black	12.280	5	33791	1



Viiega PureFlow PEX tubing

- For reclaimed water
- Not suitable for potable water applications
- PEX
- Coil

Technical Data
PEX designation code 5006
ASTM F876, ASTM F877
Model V5009.7

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	300	purple	17.100	1	32911¹	1
¾	300	purple	32.100	1	32912¹	1
1	300	purple	51.000	1	32913¹	1

¹⁾ center pull coil



Viiega FostaPEX tubing

- Only for Viiega PureFlow Press fittings
- PEX/AL/PE
- Coil
- Form stable

Technical Data
PEX designation code 5306
UV resistance 12 months
ASTM F876, ASTM F877
Model 2805US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	150	silver	15.000	1	35020¹	6
½	300	silver	30.000	1	35019¹	6
½	400	silver	38.000	1	35021¹	6
¾	150	silver	24.000	1	35040¹	6
1	150	silver	39.000	1	35060	6

¹⁾ center pull coil



Viiega FostaPEX tubing

- Only for Viiega PureFlow Press fittings
- PEX/AL/PE
- Straight length
- Form stable

Technical Data
PEX designation code 5306
UV resistance 12 months
ASTM F876, ASTM F877
Model 2806US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	20	silver	2.000	25	35520	6
¾	20	silver	3.200	25	35540	6
1	20	silver	5.200	10	35560	6



Viiega FostaPEX tubing

- Only for Viiega PureFlow Press fittings
- PEX/AL/PE
- Coil
- Form stable

Technical Data
PEX designation code 5306
UV resistance 12 months
ASTM F876, ASTM F877
Model 2808US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	150	red	15.000	1	35120¹	6
¾	150	red	24.000	1	35140¹	6
1	150	red	39.000	1	35160^{*1}	6

¹⁾ center pull coil

* = Available while supplies last



**Viiega PureFlow PEX tubing
Sleeved**

- PEX
- Coil

Note
HDPE sleeve
ASTM F876, ASTM F877
Model V5001.2

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	100	white	12.000	1	33830	1
¾	100	white	19.000	1	33831	1
1	100	white	32.000	1	33832	1



**Viega PureFlow PEX tubing
Corrugated sleeving**

- PEX
- Coil

Note
Polypropylene sleeve
ASTM F876, ASTM F877
Model V5009.8

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	300	blue	33.900	1	32813	1
½	300	red	33.900	1	32812	1
¾	300	blue	54.900	1	32811	1
¾	300	red	54.900	1	32810	1

Elbows



**Viega PureFlow Press 90° elbow
Zero Lead**

- Bronze
 - Press connection
- Model 2816ZL**

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.086	10	93520	6
¾	¾	0.156	10	93540	6
1	1	0.212	10	93560	6
1¼	1¼	0.359	5	93570	6
1½	1½	0.450	5	93580	6
2	2	1.594	1	93590	6



**Viega PureFlow Press 90° elbow
Smart Connect technology**

- Polymer
 - Press connection
- Model V5616**

P1	P2	Wt [lb]	Quantity	Part No	DG
¾	¾	0.023	25	49210	6
½	½	0.029	25	49220	6
¾	¾	0.047	25	49240	6
1	1	0.080	10	49260	6
1¼	1¼	0.171	5	49270	6
1½	1½	0.220	5	49280	6
2	2	0.377	1	49290	6



**PureFlow Press 45° elbow
Smart Connect technology**

- Polymer
 - Press connection
- Model V5626**

P1	P2	Wt [lb]	Quantity	Part No	DG
1½	1½	0.235	1	49285	6
2	2	0.300	1	49286	6



**Viega PureFlow Press 90° elbow
Zero Lead**

- Bronze
 - Press connection, male pipe thread
- Model 2814ZL**

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.202	10	92520	6
½	¾	0.315	10	92525	6
¾	¾	0.313	10	92540	6
¾	1	0.748	10	92545	6
¾	1¼	1.210	2	92565	6
1	1	0.743	10	92560	6
1	1¼	1.201	2	92570	6
1¼	1¼	1.270	2	92757	6
1½	1½	1.415	2	92580	6
2	2	2.870	2	92590	6



**Viega PureFlow Press 90° elbow
Zero Lead**

- Bronze
 - Press connection, female copper tube size
- Model 2814.5ZL**

P	C	Wt [lb]	Quantity	Part No	DG
½	¾	0.333	10	99308	6
¾	¾	0.322	10	99309	6



**Viega PureFlow Press 90° elbow
Zero Lead**

- Bronze
 - Press connection, street
- Model 2814.6ZL**

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
½	½	0.178	10	99310	6

FTG (CTS) = TEST



Viega PureFlow Press 90° elbow

Zero Lead

- Bronze
- Press connection, street, female copper tube size

Note

Copper connection can be used as either male or female connection.

Model 2814.7ZL

P	FTG (CTS)	C	Wt [lb]	Quantity	Part No	DG
1/2	3/4	1/2	0.329	10	99307	6
3/4	3/4	1/2	0.319	10	99311	6

FTG (CTS) = TEST



Viega PureFlow Press 90° flare elbow

Zero Lead

- Bronze
- Press connection, flare connection

Model 2896ZL

P	Flare	Wt [lb]	Quantity	Part No	DG
3/4	3/4	0.543	10	97150	6
1	1	1.002	10	97155	6



Viega PureFlow Press 90° tailpiece

Zero Lead

- Bronze
- Press connection, female union BSP

Model 2897ZL

P	F BSP	Wt [lb]	Quantity	Part No	DG
1 1/2	1 1/2	0.189	1	96170	6
2	2	3.417	1	96172	6



Viega PureFlow Press 90° drop ear elbow

Zero Lead

- Bronze
- Press connection, female pipe thread

Model 2825.5ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.234	10	94505	6
1/2	1/2	0.203	10	94520	6
3/4	1/2	0.226	10	94535	6
3/4	3/4	0.287	10	94540	6



Viega PureFlow Press 90° adapter elbow

Drop ear

Zero Lead

- Bronze
- Press connections, female pipe thread

Model 2825.4ZL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
3/4	3/4	1/2	0.309	1	94646	6

Tees



Viega PureFlow Press tee
Zero Lead
 - Bronze
 - Press connection
Model 2818ZL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.107	10	94020	6
1/2	1/2	3/4	0.194	10	94022	6
3/4	1/2	1/2	0.177	10	94032	6
3/4	1/2	3/4	0.177	10	94034	6
3/4	3/4	1/2	0.185	10	94036	6
3/4	3/4	3/4	0.182	10	94040	6
1	1/2	1/2	0.282	10	94037	6
1	1/2	1	0.233	10	94039	6
1	3/4	1/2	0.287	10	94038	6
1	3/4	3/4	0.220	10	94052	6
1	3/4	1	0.242	10	94053	6
1	1	1/2	0.216	10	94050	6
1	1	3/4	0.262	10	94056	6
1	1	1	0.296	10	94060	6
1 1/4	1	3/4	0.529	5	94071	6
1 1/4	1	1	0.581	5	94073	6
1 1/4	1 1/4	3/4	0.547	5	94072	6
1 1/4	1 1/4	1	0.588	5	94074	6
1 1/4	1 1/4	1 1/4	0.716	5	94070	6
1 1/2	1	3/4	0.627	5	94081	6
1 1/2	1	1	0.740	5	94082	6
1 1/2	1 1/2	3/4	0.681	5	94083	6
1 1/2	1 1/2	1	0.767	5	94084	6
1 1/2	1 1/2	1 1/4	0.860	5	94085	6
1 1/2	1 1/2	1 1/2	0.957	5	94080	6
2	2	2	1.772	1	94090	6

3.1



Viega PureFlow Press tee
Smart Connect technology
 - Polymer
 - Press connection
Model V5618

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
3/8	3/8	3/8	0.035	25	49200	6
1/2	3/8	3/8	0.036	25	49322	6
1/2	1/2	3/8	0.039	25	49332	6
1/2	1/2	1/2	0.042	25	49520	6
1/2	1/2	3/4	0.052	25	49334	6
3/4	1/2	1/2	0.052	25	49433	6
3/4	1/2	3/4	0.061	25	49434	6
3/4	3/4	1/2	0.059	25	49443	6
3/4	3/4	3/4	0.068	25	49540	6
1	1/2	1/2	0.068	10	49533	6
1	1/2	1	0.097	10	49535	6
1	3/4	1/2	0.074	10	49543	6
1	3/4	3/4	0.084	10	49544	6
1	3/4	1	0.104	10	49545	6
1	1	1/2	0.088	10	49553	6
1	1	3/4	0.102	10	49554	6
1	1	1	0.115	10	49560	6
1 1/4	1	3/4	0.150	5	49754	6
1 1/4	1	1	0.166	5	49755	6
1 1/4	1 1/4	1/2	0.245	5	49888 ¹⁾	6
1 1/4	1 1/4	3/4	0.182	5	49774	6
1 1/4	1 1/4	1	0.206	5	49775	6
1 1/4	1 1/4	1 1/4	0.250	5	49570	6
1 1/2	1	3/4	0.170	5	49854	6
1 1/2	1	1	0.195	5	49855	6
1 1/2	1	1 1/2	0.245	5	49886 ¹⁾	6
1 1/2	1 1/4	3/4	0.205	5	49874	6
1 1/2	1 1/4	1	0.225	5	49875	6
1 1/2	1 1/4	1 1/4	0.275	5	49877	6
1 1/2	1 1/2	1/2	0.220	5	49883	6
1 1/2	1 1/2	3/4	0.233	5	49884	6
1 1/2	1 1/2	1	0.245	5	49885	6
1 1/2	1 1/2	1 1/4	0.290	5	49887	6
1 1/2	1 1/2	1 1/2	0.326	5	49580	6
2	1 1/2	3/4	0.001	1	49984	6
2	1 1/2	1	0.315	1	49985	6
2	1 1/2	1 1/4	0.365	1	49987	6
2	1 1/2	1 1/2	0.390	1	49988	6
2	2	1/2	0.001	1	49993	6
2	2	3/4	0.355	1	49994	6
2	2	1	0.373	1	49995	6
2	2	1 1/4	0.405	1	49997	6
2	2	1 1/2	0.435	1	49998	6
2	2	2	0.500	1	49590	6

¹⁾ Available soon!



PureFlow Press tee arrestor
Zero Lead
 - Brass
Components
 Water hammer arrestor
Model 2894ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.297	10	97114	6

Adapters



Viega PureFlow Press adapter
Zero Lead
 - Bronze
 - Press connection, male pipe thread
Model 2811ZL

P	MPT	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.101	10	90506	6
1/2	1/2	0.098	10	90521	6
1/2	3/4	0.152	10	90526	6
3/4	1/2	0.113	10	90542	6
3/4	3/4	0.160	10	90541	6
3/4	1	0.283	10	90546	6
3/4	1 1/4	0.507	2	90562	6
1	3/4	0.182	10	90556	6
1	1	0.284	10	90561	6
1	1 1/4	0.524	2	90566	6
1 1/4	1 1/4	0.564	2	90571	6
1 1/2	1 1/2	0.683	2	90581	6
2	2	1.104	5	90591	6



**Viega PureFlow Press adapter
Zero Lead**
- Bronze
- Press connection, female pipe thread
Model 2812ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.101	10	91520	6
1/2	3/4	0.135	10	91525	6
3/4	1/2	0.110	10	91541	6
3/4	3/4	0.141	10	91540	6
1	3/4	0.166	10	91545	6
1	1	0.239	10	91560	6
1 1/4	1 1/4	0.436	5	91570	6
1 1/2	1 1/2	0.511	5	91580	6
2	2	0.818	5	91590	6



**Viega PureFlow Press adapter
Zero Lead**
- Bronze
- Press connection, female copper tube size
Model 2813.5ZL

P	C	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.062	10	92006	6
1/2	1/2	0.063	10	92021	6
1/2	3/4	0.099	10	92026	6
3/4	1/2	0.067	10	92036	6
3/4	3/4	0.113	10	92041	6
3/4	1	0.176	10	92045	6
1	1	0.186	10	92060	6
1 1/4	1 1/4	0.323	5	92070	6
1 1/2	1 1/2	0.436	5	92080	6
2	2	0.655	5	92090	6



**Viega PureFlow Press adapter
Zero Lead**
- Bronze
- Press connection, street
Note
ProPress tool and jaw required
Model 2813.1ZL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.064	10	97520	6
1/2	3/4	0.094	10	97525	6
3/4	1/2	0.079	10	97535	6
3/4	3/4	0.101	10	97540	6
3/4	1	0.154	10	97545	6
1	1	0.175	10	97560	6
1 1/4	1 1/4	0.305	5	97570	6
1 1/2	1 1/2	0.436	5	97580	6
2	2	0.696	5	97590 ¹	6

FTG (CTS) = TEST
¹ for use with solder fittings only.



**Viega PureFlow Press adapter
Zero Lead**
- Bronze
- Press connection
Note
2" ProPress tool and jaw required
Model 2813.3ZL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2	2	0.748	5	97690 ¹	6

FTG (CTS) = TEST
¹ for use with Viega ProPress fittings only.



**Viega PureFlow Press adapter
Zero Lead**
- Bronze
- Press connection, polybutylene (PB)
connection
Note
Ring not included
Model 2813.2ZL

P	PB	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.049	10	97820	6
3/4	3/4	0.072	10	97840	6



**Viega PureFlow Press adapter
Zero Lead**
- Bronze
- Press connection, flare connection
Model 2892ZL

P	Flare	Wt [lb]	Quantity	Part No	DG
3/4	3/4	0.275	10	97140	6
1	3/4	0.327	10	97160	6
1	1	0.414	10	97165	6



**Viega PureFlow Press tailpiece
Zero Lead**
- Bronze
- Press connection, female union BSP
Model 2893ZL

P	F BSP	Wt [lb]	Quantity	Part No	DG
3/4	1	0.195	10	96140	6
1	1	0.240	10	96160	6
1	1 1/4	0.343	10	96165	6

Couplings

3.1



Viega PureFlow Press coupling
Zero Lead
 - Bronze
 - Press connection
Model 2815ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.041	10	93000	6
1/2	3/8	0.048	10	93005	6
1/2	1/2	0.052	10	93020	6
3/4	1/2	0.070	10	93050	6
3/4	3/4	0.073	10	93040	6
1	3/4	0.113	10	93055	6
1	1	0.131	10	93060	6
1 1/4	3/4	0.187	5	93071	6
1 1/4	1	0.210	5	93065	6
1 1/4	1 1/4	0.260	5	93070	6
1 1/2	3/4	0.238	5	93072	6
1 1/2	1	0.246	5	93073	6
1 1/2	1 1/4	0.289	5	93075	6
1 1/2	1 1/2	0.317	5	93080	6
2	1 1/2	0.491	5	93091	6
2	2	0.573	5	93090	6



Viega PureFlow Press coupling
Smart Connect technology
 - Polymer
 - Press connection
Model V5615

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.022	25	49402	6
1/2	3/8	0.024	25	49342	6
1/2	1/2	0.027	25	49403	6
3/4	1/2	0.034	25	49343	6
3/4	3/4	0.040	25	49404	6
1	3/4	0.055	10	49354	6
1	1	0.068	10	49405	6
1 1/4	3/4	0.101	5	49347	6
1 1/4	1	0.112	5	49357	6
1 1/4	1 1/4	0.151	5	49407	6
1 1/2	3/4	0.118	5	49348	6
1 1/2	1	0.133	5	49358	6
1 1/2	1 1/4	0.165	5	49378	6
1 1/2	1 1/2	0.190	5	49408	6
2	1 1/2	0.270	1	49398	6
2	2	0.305	1	49409	6



Viega PureFlow Press test plug
Smart Connect technology
 - Polymer
 - Press connection
Model V5656

P	Wt [lb]	Quantity	Part No	DG
3/8	0.011	25	49722	6
1/2	0.015	25	49723	6
3/4	0.022	25	49744	6
1	0.038	10	49765	6
1 1/4	0.082	5	49770	6
1 1/2	0.095	5	49780	6
2	0.154	1	49790	6



Viega PureFlow Press transition coupling
Smart Connect technology
Zero Lead
 - For transitioning between Viega PureFlow Press and Viega ProPress
 - Bronze
 - Press connection
Components
 EPDM sealing elements
Note
 ProPress and PureFlow tool and jaws required
Model 2813PZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.076	10	99620	6
1/2	3/4	0.115	10	99626	6
3/4	1/2	0.078	10	99630	6
3/4	3/4	0.115	10	99640	6
1	3/4	0.136	10	99645	6
1	1	0.184	10	99660	6
1 1/4	1	0.236	5	99665	6
1 1/4	1 1/4	0.287	5	99670	6
1 1/2	1	0.276	5	99675	6
1 1/2	1 1/2	0.447	5	99680	6
2	1	0.459	5	99685	6
2	2	0.723	5	99690	6

Fire sprinkler



Viega PureFlow Press 90° elbow

Smart Connect technology

Zero Lead

- For fire sprinkler systems
- Polymer
- Press connection, female pipe thread

Components

Mounting bracket

Note

For use with black Viega PureFlow PEX only.

UL listed for NFPA 13D systems

Model V5645ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.386	5	49135	6
1	1/2	0.408	5	49145	5



Viega PureFlow Press tee

Smart Connect technology

Zero Lead

- For fire sprinkler systems
- Polymer
- Press connection, female pipe thread

Components

Mounting bracket

Note

For use with black Viega PureFlow PEX only.

UL listed for NFPA 13D systems

Model V5642ZL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
3/4	3/4	1/2	0.502	5	49120	6
1	3/4	1/2	0.447	5	49130	6
1	1	1/2	0.528	5	49140	6



Viega PureFlow Press wall tee

Smart Connect technology

Zero Lead

- For fire sprinkler systems
- Polymer
- Female pipe thread, press connection

Note

For use with black Viega PureFlow PEX only.

UL listed for NFPA 13D systems

Model V5641ZL

FPT1	FPT2	P	Wt [lb]	Quantity	Part No	DG
1/2	1/2	3/4	0.309	5	49100	6
1/2	1/2	1	0.309	5	49110	6



Viega PureFlow Press adapter

Smart Connect technology

Zero Lead

- For fire sprinkler systems
- Polymer
- Press connection, female pipe thread

Components

Mounting bracket

Note

For use with black Viega PureFlow PEX only.

UL listed for NFPA 13D systems

Model V5644ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.386	5	49132	6
1	1/2	0.386	5	49144	6



Viega PureFlow Press replacement bracket

- For fire sprinkler systems
- Use with Viega PureFlow Press tee Model V5642ZL, Viega PureFlow Press adapter Model V5644ZL, Viega PureFlow Press 90° elbow Model V5645ZL
- Plastic

Model V5643ZL

Wt [lb]	Quantity	Part No	DG
0.238	5	49150	6

3.1

Valves



Viega PureFlow Press stop valve
Straight
Zero Lead
 - Chrome-plated brass
 - Press connection, compression
 - 1/4 turn
Model 2842.3ZL

P	CTS	Wt [lb]	Quantity	Part No	DG
3/8	1/4	0.281	10	94023	6
1/2	1/4	0.274	10	94031	6



Viega PureFlow Press stop valve
Angled
Zero Lead
 - Chrome-plated brass
 - Press connection, compression
 - 1/4 turn
Model 2842.4ZL

P	CTS	Wt [lb]	Quantity	Part No	DG
3/8	1/4	0.284	10	93515	6
1/2	1/4	0.278	10	93511	6



Viega PureFlow Press ball valve
Zero Lead
 - Bronze
 - Press connection
Model 2870ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1	1	0.462	5	98200	6
1 1/4	1 1/4	0.840	5	98201	6
1 1/2	1 1/2	1.091	5	98202	6
2	2	1.807	5	98203	6



Viega PureFlow Press ball valve
Zero Lead
 - Brass
 - Press connection
Model 2842.2ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.280	10	94500	6
1/2	1/2	0.195	10	94521	6
3/4	3/4	0.393	10	94541	6



Viega PureFlow Press valve
Zero Lead
 - For copper manifolds, transitioning between Viega PureFlow Press and Viega ProPress
 - Brass
 - Press connection, street
Note
 1/2" ProPress tool and jaw required
Model 2842.1ZL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.288	10	95002	6

FTG (CTS) = TEST



Viega PureFlow Press wall hydrant
Zero Lead
 - Chrome-plated brass
 - Press connection
Note
 Frost proof
Model 2888.0ZL

P	L [in]	Wt [lb]	Quantity	Part No	DG
1/2	10	1.222	5	97120	6
3/4	10	1.201	5	97121	6



New

Viega shower valve
Zero Lead
 - For potable water applications
 - DZR brass
 - 1/2" copper stub outs
Components
 Pre-installed flush plug
Note
 For use with Viega PureFlow and Viega ProPress
 Compatible only with American Standard pressure balance tub/shower, shower only, and valve only trims
Model 2842.5

d	Wt [lb]	Quantity	Part No	DG
1/2	1.679	1	93516	6



New

**Viega shower valve
Zero Lead**

- For potable water applications
- DZR brass
- ½" copper stub outs

Components

With screwdriver stops, pre-installed flush plug

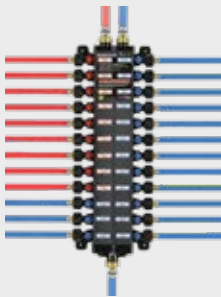
Note

For use with Viega PureFlow and Viega ProPress
Compatible only with American Standard pressure balance tub/shower, shower only, and valve only trims

Model 2842.6

d	Wt [lb]	Quantity	Part No	DG
½	1.679	1	93517	6

Viega ManaBlocs



**Viega PureFlow ManaBloc distribution manifold
Smart Connect technology**

- Press connection
- Color coded ports for hot and cold water

Components

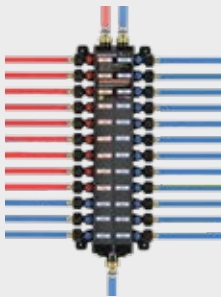
¼ turn valves, T-handle valve key

Note

Does not include supply connections

Model V5630

Adapter	Port(s)	d	hot	cold	Wt [lb]	Quantity	Part No	DG
polymer	14	¾	6	8	5.121	1	49142	2
polymer	14	½	6	8	5.195	1	49143	2
polymer	18	½	8	10	6.128	1	49183	2
polymer	24	½	9	15	8.218	1	49243	2
polymer	30	½	12	18	9.832	1	49303	2
polymer	36	½	14	22	11.277	1	49363	2



**Viega PureFlow ManaBloc distribution manifold
Smart Connect technology**

- Press connection
- Combination port sizes, color coded ports for hot and cold water

Components

¼ turn valves, T-handle valve key

Note

Does not include supply connections

Model V5640

Adapter	Port(s)	d1	d1 hot	d1 cold	d2	d2 hot	d2 cold	Wt [lb]	Quantity	Part No	DG
polymer	18	¾	6	7	½	2	3	6.758	1	49186	2
polymer	24	¾	7	11	½	2	4	8.173	1	49246	2
polymer	30	¾	10	12	½	2	6	10.147	1	49306	2
polymer	36	¾	11	15	½	3	7	11.807	1	49366	2

3.1



Viega PureFlow MiniBloc zoning manifold

Smart Connect technology

- For combination systems
- Press connection
- Blue color coded ports for cold water

Components

¼ turn valves, T-handle valve key, optional red valve caps

Note

Does not include supply connections

Model V5650

Adapter	Port(s)	d	Wt [lb]	Quantity	Part No	DG
polymer	3	½	1.804	1	49033	2
polymer	4	½	2.007	1	49043	2
polymer	6	½	2.456	1	49063	2
polymer	8	½	3.337	1	49083	2



Viega PureFlow MiniBloc zoning manifold

Smart Connect technology

- For combination systems
- Press connection
- Color coded ports for hot and cold water

Components

¼ turn valves, T-handle valve key

Note

Does not include supply connections

Model V5660

Adapter	Port(s)	d	hot	cold	Wt [lb]	Quantity	Part No	DG
polymer	5	½	2	3	2.189	1	49453	2
polymer	7	½	3	4	3.130	1	49473	2
polymer	10	½	4	6	3.801	1	49410	2



Viega PureFlow Press port adapter

Smart Connect technology

- For connecting distribution lines to Viega ManaBloc and Viega MiniBloc
- Polymer
- Press connection, Viega ManaBloc connection

Model V5613.1

P	Port	Wt [lb]	Quantity	Part No	DG
¾	½	0.047	6	49224	2
½	½	0.050	6	49234	2



Viega PureFlow Press port adapter

Sweep

Smart Connect technology

- For connecting distribution lines to Viega ManaBloc, use when replacing a previous generation ManaBloc (with external divider plate and different port spacing).
- Polymer
- Press connection, Viega ManaBloc connection

Model V5613.5

New

P	Port	Wt [lb]	Quantity	Part No	DG
¾	½	0.049	6	50263	2
½	½	0.051	6	50262	2



Viega PureFlow Press port adapter

Zero Lead

- For connecting distribution lines to Viega ManaBloc and Viega MiniBloc
- Bronze
- Press connection, Viega ManaBloc connection

Model 2877.3ZL

P	Port	Wt [lb]	Quantity	Part No	DG
¾	½	0.095	6	96101	2
½	½	0.102	6	96120	2



New

**Viega ManaBloc port adapter
Zero Lead**
- For connecting polybutylene (PB) distribution lines to Viega Manabloc
- Brass
- Polybutylene (PB) connection, Viega ManaBloc connection

Note
Does not include ring for PB connection
Model V5613.8

PB	Port	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.093	6	50267	2
1/2	1/2	0.087	6	50266	2



New

**Viega ManaBloc port adapter
Sweep**
- For connecting polybutylene (PB) distribution lines to Viega Manabloc, use when replacing a previous generation ManaBloc (with external divider plate and different port spacing).
- Polymer
- Polybutylene (PB) connection, Viega ManaBloc connection

Note
Does not include ring for PB connection
Model V5613.7

PB	Port	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.041	6	50265	2
1/2	1/2	0.042	6	50264	2



**Viega PureFlow Press supply adapter
Smart Connect technology**
- For connecting PEX supply lines to Viega ManaBloc and Viega MiniBloc
- Polymer
- Press connection, Viega ManaBloc supply connection
Model V5613.2

P	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.098	5	49414	2
1	1	0.118	5	49416	2



**Viega PureFlow Press supply adapter
Zero Lead**
- For connecting PEX supply lines to Viega ManaBloc and Viega MiniBloc
- Bronze
- Press connection, Viega ManaBloc supply connection
Model 2877.8ZL

P	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.214	5	96141	2
1	1	0.236	5	96161	2



**Viega PureFlow ManaBloc supply adapter
Zero Lead**
- For connecting CTS-sized supply lines to Viega ManaBloc or Viega MiniBloc
- Equipped with insert stiffener Model V5086
- Brass
- Compression, Viega ManaBloc supply connection
Model V5032ZL

CTS	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.395	5	46346	2



**Viega PureFlow ManaBloc supply adapter
Zero Lead**
- For connecting FPT supply lines to Viega ManaBloc and Viega MiniBloc
- Brass
- Male pipe thread, Viega ManaBloc supply connection
Model V5033ZL

MPT	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.329	5	46646	2
1	1	0.399	5	46656	2



New

Viega ManaBloc supply adapter

Zero Lead

- For connecting polybutylene (PB) supply lines to Viega Manabloc
- Brass
- Polybutylene (PB) connection, Viega ManaBloc connection

Note

Does not include ring for PB connection

Model V5035ZL

PB	Supply	Wt [lb]	Quantity	Part No	DG
¾	1	0.036	1	50268	2
1	1	0.036	1	50269	2



Port cap

- For Viega ManaBloc, Viega MiniBloc
- Plastic

Model V5087

d	Wt [lb]	Quantity	Part No	DG
¾	0.020	6	36204	2
½	0.037	6	36205	2



Supply cap

- For Viega ManaBloc, Viega MiniBloc
- Brass

Model V5036.10

d	Wt [lb]	Quantity	Part No	DG
1	0.082	5	53601	2



Viega PureFlow ManaBloc mounting set

- For mounting Viega ManaBloc between studs
- Steel
- Pre-drilled to mount on 16" center studs

Components

(2) mounting straps, (4) screws

Model V5038

Wt [lb]	Quantity	Part No	DG
0.720	1	45716	2



Replacement kit

- For Viega ManaBloc and Viega MiniBloc valve stems, ports ½" or ¾"
- ¼ turn

Components

Red valve, blue valve, valve removal tool, T-handle valve key

Model 2870.91

Wt [lb]	Quantity	Part No	DG
0.150	1	51602	2



T-handle valve key

- For Viega ManaBloc, Viega MiniBloc

Model V5039.7

Wt [lb]	Quantity	Part No	DG
0.037	1	50601	2



Viega PureFlow ManaBloc access panel

- Plastic

Note

Can be mounted to open vertically or horizontally

Model V5099

W [in]	L [in]	max. Ports	Wt [lb]	Quantity	Part No	DG
14	18	14	1.350	1	50718	2
14	26	16	0.050	1	50726	2
14	30	24	2.434	1	50730	2
14	39	36	3.249	1	50739	2



Viega PureFlow ManaBloc access panel

- Metal
- 90 minute fire rating

Components

- (2) knurled knobs, (2) keys

Note

- Can be mounted to open vertically or horizontally

UL listed

Model V5099.1

W [in]	L [in]	max. Ports	Wt [lb]	Quantity	Part No	DG
14	40	30	26.258	1	50740	2

Manifolds



Viega PureFlow Press manifold

Smart Connect technology

- Only use with lock clip Part No 58075
- Polymer
- Press connection
- Flow through

Note

- Does not include mounting hardware

Model V5636

Outlet(s)	P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2	3/4	3/4	1/2	0.202	10	49152	6
3	3/4	3/4	1/2	0.255	10	49153	6
4	3/4	3/4	1/2	0.318	10	49054	6
4	1	3/4	1/2	0.330	10	49254	6
6	1	1	1/2	0.455	10	49256	6
8	1	1	1/2	0.576	5	49258	6



Viega PureFlow Press manifold

Smart Connect technology

- Only use with lock clip Part No 58075
- Polymer
- Press connection
- Closed

Note

- Does not include mounting hardware

Model V5636.1

Outlet(s)	P1	P2	P3	Wt [lb]	Quantity	Part No	DG
4	closed	3/4	1/2	0.300	10	49004	6
6	closed	1	1/2	0.428	10	49206	6
8	closed	1	1/2	0.576	5	49208	6

Stub-Outs



Viega PureFlow Press 90° tub elbow

- Brazed copper
- Press connection, street

Model 2820.0ZL

P	FTG (CTS)	L1 [in]	L2 [in]	Wt [lb]	Quantity	Part No	DG
1/2	1/2	3	6	0.249	25	92221	6

FTG (CTS) = TEST



Viega PureFlow Press 90° stub-out

- Brazed copper
- Press connection, street

Model 2820.1ZL

P	FTG (CTS)	L1 [in]	L2 [in]	Wt [lb]	Quantity	Part No	DG
3/8	1/2	3 1/2	8	0.306	25	92406	6
1/2	1/2	3 1/2	8	0.332	25	92421	6
3/4	3/4	3 1/2	8	0.534	25	92441	6

FTG (CTS) = TEST



Viega PureFlow Press 90° stub-out

- Brazed copper
- Press connection, street

Components

- Wall plate

Model 2820.4ZL

P	FTG (CTS)	L1 [in]	L2 [in]	Wt [lb]	Quantity	Part No	DG
3/8	1/2	3 1/2	8	0.377	25	92305	6
1/2	1/2	3 1/2	8	0.325	25	92321	6

FTG (CTS) = TEST



Viega PureFlow Press stub-out

- Brazed copper
 - Press connection, street
- Model 2820.2ZL**

P	FTG (CTS)	L [in]	Wt [lb]	Quantity	Part No	DG
1/2	1/2	8	0.240	25	92609	6
1/2	1/2	15	0.422	25	92616	6

FTG (CTS) = TEST

Lav adapters



Viega PureFlow Press lav adapter

- Smart Connect technology
 - Polymer
 - Press connection, lav connection
- Model V5613.3**

P	Lav	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.050	10	49324	6
1/2	1/2	0.055	10	49333	6
3/4	3/4	0.080	5	49344	6



Viega PureFlow Press adapter

- Zero Lead
- Equipped with ferrule Part No 53005
- Bronze
- Press connection, compression

Components
- Brass ferrule
Model 2895ZL

P	CTS	Wt [lb]	Quantity	Part No	DG
3/8	1/4	0.111	1	97112	6
1/2	1/4	0.125	1	97113	6



Cone seal

- Spare part for Viega PureFlow Crimp stop valve straight Model V5036.30, Viega PureFlow Crimp lav adapter Model V5075ZL, Viega PureFlow Crimp 90° lav elbow Model V5255, Viega PureFlow Crimp lav adapter Model V5263, Viega PureFlow Press lav adapter Model V5613.3

Model V5084.1

d	Wt [lb]	Quantity	Part No	DG
1/2	0.002	100	43721	2
3/4	0.003	100	43740	2

Closet adapters



Viega PureFlow Press closet adapter

- Smart Connect technology
 - Polymer
 - Press connection, closet connection
- Model V5613.4**

P	Closet	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.060	5	49223	6
1/2	1/2	0.062	5	49233	6



Cone seal

- Spare part for Viega PureFlow Crimp closet adapter Model V5072ZL, V5257, Viega PureFlow Press closet adapter Model V5613.4

Model V5084

d	Wt [lb]	Quantity	Part No	DG
1/2	0.004	100	43820	2

Outlet boxes



Viega PureFlow Press outlet box

- Zero Lead
 - For washing machine
 - Color coded handles
- Components**
(2) 1/4 turn brass valves, water hammer arrestors

Model 2872.6ZL

P	Wt [lb]	Quantity	Part No	DG
1/2	1.799	1	97212	6



Viega PureFlow Press fire-rated outlet box
Zero Lead
 - For washing machine
 - Color coded handles
Components
 (2) ¼ turn brass valves, water hammer arrestors
Model 2872.2

	Wt [lb]	Quantity	Part No	DG
	3.999	1	97008	6



Viega PureFlow Press outlet box
Zero Lead
 - For ice maker
Components
 ¼ turn brass valve, water hammer arrestor
Model 2872.7ZL

P	Wt [lb]	Quantity	Part No	DG
½	0.980	1	97220	6



Viega PureFlow Press outlet box
Zero Lead
 - For washing machine
 - Color coded handles
Components
 (2) ¼ turn brass valves
Model 2872.1US

P	Wt [lb]	Quantity	Part No	DG
½	1.549	1	97001	6



Viega PureFlow Press fire-rated outlet box
Zero Lead
 - For washing machine
 - Color coded handles
Components
 (2) ¼ turn brass valves
Model 2872.6

P	Wt [lb]	Quantity	Part No	DG
½	3.779	1	97006	6



Viega PureFlow Press outlet box
Zero Lead
 - For ice maker
Components
 ¼ turn brass valve
Model 2872.0ZL

P	Wt [lb]	Quantity	Part No	DG
½	0.870	1	98000	6



Viega PureFlow Press fire-rated outlet box
Zero Lead
 - For ice maker
Components
 ¼ turn brass valve
Model 2872.5

P	Wt [lb]	Quantity	Part No	DG
½	1.450	1	98001	6



Tubing
 - Only for cold water applications
 - For ice maker
 - High density polyethylene (HDPE)
Model V5052

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	100	white	1.200	1	43100	1



Box frame
 - For washing machine
 - Plastic
Model 2885.0ZL

	Wt [lb]	Quantity	Part No	DG
	0.160	1	97103	6



Box frame
 - For ice maker
 - Plastic
Model 2873.7ZL

	Wt [lb]	Quantity	Part No	DG
	0.150	1	97102	6

Accessories



Viega PureFlow Press sleeve
 - Only for Viega PureFlow Press polymer fittings
 - Stainless steel
Model V5615.3

d	Wt [lb]	Quantity	Part No	DG
3/8	0.009	10	49901	6
1/2	0.012	10	49902	6
3/4	0.015	10	49903	6
1	0.025	10	49904	6
1 1/4	0.053	10	49905	6
1 1/2	0.065	10	49906	6
2	0.085	10	49607	6



Lav riser
 - Does not include lav nut Model V5089
 - Equipped with ferrule Model V5085
 - PEX
Model V5080

CTS	O.D.	L [in]	Wt [lb]	Quantity	Part No	DG
1/4	3/8	20	0.046	100	58120	2
1/4	3/8	30	0.068	100	58130	2
1/4	3/8	36	0.085	100	58136	2



Closet riser
 - Does not include ballcock nut Model V5089.1
 - Equipped with ferrule Model V5085
 - PEX
Model V5081

CTS	O.D.	L [in]	Wt [lb]	Quantity	Part No	DG
1/4	3/8	12	0.031	100	57112	2
1/4	3/8	20	0.050	100	57120	2



Lav nut
 - Suitable for lav riser Model V5080
Model V5089

FPT	Wt [lb]	Quantity	Part No	DG
1/2	0.017	100	33705	2



Ballcock nut
 - Suitable for closet riser Model V5081
 - Plastic
Model V5089.1

FPT	Wt [lb]	Quantity	Part No	DG
3/4	0.023	100	53017	2



Ferrule
 - For Viega ManaBloc compression connections, risers, Valves
 - Plastic
Model V5085

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
1/8	1/4	0.001	100	53000	2
1/4	3/8	0.001	100	53005	2
3/8	1/2	0.001	50	53015	2
1/2	5/8	0.001	100	53020	2



Insert stiffener
 - For Viega ManaBloc compression connections, risers
 - Stainless steel
Model V5086

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
1/4	3/8	0.003	100	56100	2
3/8	1/2	0.003	50	56110	2
1/2	5/8	0.005	50	56120	2
3/4	7/8	0.010	50	56140	2



Escutcheon Single
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5088

d	Version	Wt [lb]	Quantity	Part No	DG
3/8	white	0.012	50	53115	2
1/2	white	0.012	50	53120	2



Escutcheon Double
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5088.1

d	Version	Wt [lb]	Quantity	Part No	DG
3/8	white	0.017	25	53116	2
1/2	white	0.016	25	53121	2



Sleeve
 - Not suitable for use with Viega FostaPEX
 - Chrome-plated brass
 - Finishing
Model 2800.5US

d	L [in]	Wt [lb]	Quantity	Part No	DG
3/8	3 1/2	0.041	10	52500	2
1/2	3 1/2	0.058	10	52520	2



Tubing support Dual ceiling
 - Use with tubing insulator Model V5041.1
 - Steel
Model V5041.0

max d	Wt [lb]	Quantity	Part No	DG
1	0.200	25	45750	2



Tubing insulator
 - Use with tubing support dual ceiling Model V5041.0
 - Plastic
Model V5041.1

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.020	100	45760	2



Bracket Telescoping
 - Suitable for Viega PureFlow Press 90° drop ear elbow Model 2825.5ZL
 - Steel
Model V5041.4

L [in]	Wt [lb]	Quantity	Part No	DG
14.5-24		50	45790	2



Bracket
 - For mounting on 16" center studs
 - Use with bend support snap in Model 2850.3US, tubing clamp stub-out Model V5041.2
 - Steel
 - Mounting holes on 2" centers
Model 2850.4US

d	L [in]	Wt [lb]	Quantity	Part No	DG
1/2	18	0.560	50	51022	2



Tubing clamp
Stub-out
 - Use with bracket Model 2850.4US
 - Plastic
Model V5041.2

for d	Wt [lb]	Quantity	Part No	DG
½	0.060	50	45770	2



Bend support
Snap in
 - Not suitable for Viega FostaPEX
 - Suitable for bracket Model 2850.4US
 - Plastic
Model 2850.3US

for d	Wt [lb]	Quantity	Part No	DG
½	0.559	100	51021	2



Bend support
Drop ear
 - Not suitable for Viega FostaPEX
 - Plastic-coated steel
Model 2850.1US

for d	Wt [lb]	Quantity	Part No	DG
¾, ½	0.198	25	50520	2



Bend support
 - Not suitable for Viega FostaPEX
 - Plastic
Model 2850.2US

for d	Wt [lb]	Quantity	Part No	DG
¾	0.062	25	51000	2
½	0.083	25	51020	2
⅝, ¾	0.154	25	51040	2
1	0.280	25	51060	2



Bend support
 - For in slab applications
 - Not suitable for Viega FostaPEX
 - Plastic
Model 2851US

for d	Wt [lb]	Quantity	Part No	DG
¾	0.075	10	15106	4
½	0.127	10	15107	4
⅝, ¾	0.190	10	15108	4
1	0.730	1	15111	4



Tubing clamp
Turn out
 - For ¾" tubing and ½" tubing with standard or stub-out elbows
 - Not suitable for Viega FostaPEX
 - Plastic
 - Trim tapered tip to use with ½" tubing
Model V5071

max d	Wt [lb]	Quantity	Part No	DG
½	0.076	25	52130	2



J-clamp tubing fasteners
 - Plastic
Components
 Nail
Model 2860US

for d	Wt [lb]	Quantity	Part No	DG
¾	0.006	100	52000	2
½	0.008	100	52020	2
¾	0.013	100	52040	2
1	0.021	100	52060	2



Economy PEX tubing clamp
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5095

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.002	100	52110	2
1/2	0.003	100	52120	2
3/4	0.004	50	52140	2



Lock clip
 - Plastic
Model 2863US

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.014	100	58071	2
1/2	0.016	100	58072¹	2
3/4	0.019	50	58073	2
1	0.024	50	58074	2
1 1/4	0.030	50	58075	2
1 1/2	0.035	25	58076	2
2	0.050	15	58077	2

¹ Suitable for Viega Barrier PEX tubing Part No 11445, 11450



Multi-clip
 - Plastic
Components
 Mounting screw
Model 2867US

max d	Wt [lb]	Quantity	Part No	DG
1	0.029	100	52006	2
2	0.090	50	52007	2



Multi-clip
 - Plastic
Components
 Strut clamp
Model 2867.1US

max d	Wt [lb]	Quantity	Part No	DG
2	0.090	1	52017	2



U-channel fastener
 - Plastic
 - Pre-drilled holes
Model 2864US

W [in]	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	6 1/2	1.029	16	15310	4



Suspension clip tubing fasteners
 - Plastic
Model 2861US

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.010	50	55020	2
3/4	0.012	50	55040	2
1	0.016	50	55060	2
1 1/4	0.022	50	55070	2
1 1/2	0.031	25	55080	2
2	0.036	25	55090	2



Tubing clamp
 - Plastic
Model 2868US

for d	Wt [lb]	Quantity	Part No	DG
2	0.044	25	56090	2



Tubing insulator
 - Plastic
 - Fits 1 1/8" hole
Model V5094

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.018	50	55100	2
1/2	0.019	50	55120	2
3/4	0.014	50	55140	2
1	0.013	50	55160	2



Zip tie
- Plastic
Model V5097

L [in]	Wt [lb]	Quantity	Part No	DG
14	0.013	100	43714	2



Pipe support
- Not suitable for Viega FostaPEX
- Steel
Model V5083

d	L [ft]	Wt [lb]	Quantity	Part No	DG
½	10	1.300	5	68434	2
¾	10	1.999	5	68435	2
1	10	1.869	5	68430	2
1¼	10	1.825	5	68431	2
1½	10	2.542	5	68432	2
2	10	3.132	5	68433	2



Decoiler
- Not suitable for use with center pull coils, 1" tubing or larger

Components
Movable metal frame, (2) coil hubs, tube guide

Note
Max. coil size for ¾" and 1½" tubing is 1000 ft.
Max. coil size for ¾" tubing is 500 ft.

Model V5061

Wt [lb]	Quantity	Part No	DG
70.980	1	53509	5

PureFlow Crimp



3.2



PureFlow Crimp

With the reliability and quality required for potable water, Viega PureFlow Crimp fittings are part of Viega's complete plumbing solution. Matched with the revolutionary Viega ManaBloc water distribution system and the highest-rated PEX tubing in the industry (according to industry standards), Viega PureFlow Crimp fittings are a time-tested method for joining PEX.

FEATURES AND BENEFITS

- EcoBrass fittings provide better corrosion resistance than other brass fittings
- High-performance polyalloy fittings are made in the USA
- Peace of mind from durable materials and quality manufacturing
- Available in sizes 3/8" to 1"
- 25-year limited warranty

CODES AND STANDARDS

- CSA B214: Installation Code for Hydronic Heating Systems
- IAPMO: California Plumbing Code (CPC)
- IAPMO: National Standard Plumbing Code (NSPC)
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)

LISTINGS AND CERTIFICATIONS

- ASTM E84: Standard Test Method for Surface Burning Characteristics of Building Materials
- ASTM F876: Standard Specification for Cross-linked Polyethylene (PEX) Tubing
- ASTM F877: Standard Specification for Cross-linked Polyethylene (PEX) Water Distribution System
- ASTM F1807/F2159: Standard Specification for Cross-linked Polyethylene (PEX) Insert Fittings
- ASTM F2023: Standard Test Method for Evaluating the Oxidative Resistance of Cross-linked Polyethylene PEX Tubing and Systems to Hot Chlorinated Water
- AWWA C904: Cross-linked Polyethylene (PEX) Pressure Pipe for Water Service
- CAN/ULC S101: Standard Method of Test for Surface Burning Characteristics
- CAN/ULC S102.2: Standard Method of Test for Surface Burning Characteristics of Flooring, Floor Coverings, and Miscellaneous Materials and Assemblies
- CSA B137.5: Standard Specification for PEX Tubing Systems in Pressure Applications
- HUD MR1276: Housing and Urban Development Materials Release
- IAPMO file 3700 (Potable Water Distribution Manifold)
- IAPMO file 4030 Cross-linked Polyethylene Water Distribution System (PEX)
- IAPMO file 4874 (FostaPEX)
- ICC-ES PMG-1038 (PureFlow)
- NSF/ANSI 14: Plastics Piping System Components and Related Materials
- NSF/ANSI/CAN 61: Drinking Water Systems Components – Health Effects

- NSF/ANSI 372: Drinking Water Systems Components – Lead Content
- UL 1821: Thermoplastic Sprinkler Pipe and Fittings for Fire Protection Service
- UL 2846: Fire Test of Plastic Water Distribution Plumbing Pipe for Visible Flame and Smoke Characteristics

ZERO LEAD

References to Zero Lead throughout this publication mean products meet the requirements of both NSF/ANSI 372 ($\leq 0.25\%$ maximum weighted average lead content) and NSF/ANSI/CAN 61.

NOTE

Crimp rings are not sold with any PureFlow Crimp product unless otherwise specified.

Index

Tubing	172
Elbows	174
Tees	175
Adapters	175
Couplings	176
Valves	177
Viega ManaBlocs	179
Manifolds	183
Stub-Outs	183
Lav adapters	183
Closet adapters	184
Outlet boxes	185
Accessories	185

Tubing



ViEGA PureFlow PEX tubing

- PEX
- Coil

Technical Data

PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5001

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
3/8	100	red	5.000	1	32101 ¹	1
3/8	500	red	21.000	1	32105 ¹	1
1/2	100	red	5.800	1	32121 ¹	1
1/2	300	red	17.100	1	32123 ¹	1
1/2	500	red	28.000	1	32125 ¹	1
1/2	1000	red	58.000	1	32120 ¹	1
3/4	100	red	11.000	1	32141 ¹	1
3/4	300	red	32.100	1	32143 ¹	1
3/4	500	red	53.000	1	32145 ¹	1
1	100	red	16.900	1	33323 ¹	1
1	300	red	50.700	1	32163 ¹	1
1	500	red	88.000	1	32165	1

¹⁾ center pull coil



ViEGA PureFlow PEX tubing

- PEX
- Straight length

Technical Data

PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5001.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	10	red	0.540	50	33272	1
1/2	20	red	1.060	50	33120	1
3/4	10	red	1.020	25	33275	1
3/4	20	red	2.040	25	33145	1
1	20	red	3.420	15	33270	1



ViEGA PureFlow PEX tubing

- PEX
- Coil

Technical Data

PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5002

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
3/8	100	blue	5.000	1	32201 ¹	1
3/8	500	blue	21.000	1	32205 ¹	1
1/2	100	blue	5.300	1	32221 ¹	1
1/2	300	blue	17.100	1	32223 ¹	1
1/2	500	blue	26.500	1	32225 ¹	1
1/2	1000	blue	55.000	1	32220 ¹	1
3/4	100	blue	11.000	1	32241 ¹	1
3/4	300	blue	32.100	1	32243 ¹	1
3/4	500	blue	53.000	1	32245 ¹	1
1	100	blue	17.000	1	32266 ¹	1
1	300	blue	50.700	1	32263 ¹	1
1	500	blue	88.000	1	32265	1

¹⁾ center pull coil



ViEGA PureFlow PEX tubing

- PEX
- Straight length

Technical Data

PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5002.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	10	blue	0.540	50	33274	1
1/2	20	blue	1.060	50	33240	1
3/4	10	blue	1.020	25	33277	1
3/4	20	blue	2.040	25	33265	1
1	20	blue	3.420	15	33271	1



ViEGA PureFlow PEX tubing

- For installation between studs
- PEX
- ManaPac

Components

Recycled plastic reels

Technical Data

PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5004

d	L [ft]	Reel(s)	Version	Wt [lb]	Quantity	Part No	DG
3/8	500	1	blue	28.000	1	32905	1
3/8	500	1	red	28.000	1	32805	1
1/2	300	1	blue	23.100	1	32923	1
1/2	300	1	red	23.100	1	32823	1


Viega PureFlow PEX tubing

- PEX
- Coil

Technical Data

PEX designation code 5306
 UV resistance 6 months

ASTM F876, ASTM F877

Model V5003

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
¼	100	white	3.200	1	32011	1
¼	500	white	14.000	1	32015	1
¾	100	white	5.000	1	32001¹⁾	1
¾	500	white	21.000	1	32005¹⁾	1
¾	1000	white	42.000	1	32000	1
½	100	white	6.000	1	32021¹⁾	1
½	300	white	17.100	1	32023¹⁾	1
½	500	white	28.000	1	32025¹⁾	1
½	1000	white	55.000	1	32020¹⁾	1
¾	100	white	11.000	1	32041¹⁾	1
¾	300	white	32.100	1	32043¹⁾	1
¾	500	white	53.000	1	32045¹⁾	1
1	100	white	17.000	1	32061¹⁾	1
1	300	white	51.900	1	32063¹⁾	1
1	500	white	88.000	1	32065	1

¹⁾ center pull coil


Viega PureFlow PEX tubing

- PEX
- Straight length

Technical Data

PEX designation code 5306
 UV resistance 6 months

ASTM F876, ASTM F877

Model V5003.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	10	white	0.540	50	33273	1
½	20	white	1.080	50	33020	1
¾	10	white	1.020	25	33276	1
¾	20	white	2.060	25	33045	1
1	20	white	3.420	15	33061	1


Viega PureFlow PEX tubing

- PEX
- Coil

Technical Data

PEX designation code 5306
 UV resistance 6 months

ASTM F876, ASTM F877

Model V5009

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	100	black	5.500	1	32721	1
½	300	black	16.500	1	32723	1
½	500	black	29.000	1	32725	1


Viega PureFlow PEX tubing

- PEX
- Coil

Technical Data

PEX designation code 5306
 UV resistance 6 months

ASTM F876, ASTM F877, UL listed for NFPA
 13D systems

Model V5009.1

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
¾	100	black	10.500	1	34741	1
¾	300	black	31.500	1	34743	1
¾	500	black	52.500	1	34745	1
1	100	black	17.400	1	34761	1
1	500	black	87.000	1	34765	1


Viega PureFlow PEX tubing

- PEX
- Straight length

Technical Data

PEX designation code 5306
 UV resistance 6 months

ASTM F876, ASTM F877

Model V5009.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	20	black	1.100	50	33720	1


Viega PureFlow PEX tubing

- PEX
- Straight length

Technical Data

PEX designation code 5306
 UV resistance 6 months

ASTM F876, ASTM F877, UL listed for NFPA
 13D systems

Model V5009.51

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
¾	20	black	2.100	25	35745	1
1	20	black	1.160	15	35761	1



Viega PureFlow PEX tubing
 - For reclaimed water
 - Not suitable for potable water applications
 - PEX
 - Coil

Technical Data
 PEX designation code 5006
ASTM F876, ASTM F877
Model V5009.7

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	300	purple	17.100	1	32911¹	1
3/4	300	purple	32.100	1	32912¹	1
1	300	purple	51.000	1	32913¹	1

¹⁾ center pull coil



Viega PureFlow PEX tubing Sleeved
 - PEX
 - Coil

Note
 HDPE sleeve
ASTM F876, ASTM F877
Model V5001.2

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	100	white	12.000	1	33830	1
3/4	100	white	19.000	1	33831	1
1	100	white	32.000	1	33832	1



Viega PureFlow PEX tubing Corrugated sleeving
 - PEX
 - Coil

Note
 Polypropylene sleeve
ASTM F876, ASTM F877
Model V5009.8

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	300	blue	33.900	1	32813	1
1/2	300	red	33.900	1	32812	1
3/4	300	blue	54.900	1	32811	1
3/4	300	red	54.900	1	32810	1

Elbows



Viega PureFlow Crimp 90° elbow Zero Lead
 - Brass
 - Crimp connection
Model V5016ZL

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.047	50	46922	2
1/2	1/2	0.045	50	46933	2
3/4	1/2	0.080	25	46243	2
3/4	3/4	0.080	25	46944	2
1	1	0.147	10	46955	2



Viega PureFlow Crimp 90° elbow
 - PolyAlloy
 - Crimp connection
Model V5216

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.007	50	43210	3
1/2	1/2	0.010	50	43220	3
3/4	1/2	0.016	25	43242	3
3/4	3/4	0.021	25	43240	3
1	1	0.046	10	43260	3



Viega PureFlow Crimp 90° elbow Zero Lead
 - Brass
 - Crimp connection, male pipe thread
Model V5014ZL

Crimp	MPT	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.140	10	46232	2
1/2	1/2	0.207	10	46821	2



Viega PureFlow Crimp 90° elbow Drop ear Zero Lead
 - Brass
 - Crimp connection, female pipe thread
Model V5027ZL

Crimp	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.182	10	46233	2
3/4	3/4	0.288	10	46244	2



Viega PureFlow Crimp 90° elbow
 - Copper
 - Crimp connection, female copper tube size
Model V5021

Crimp	C	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.048	50	44325	2
3/4	3/4	0.111	25	44345	2



Viega PureFlow Crimp 90° elbow
 - Copper
 - Crimp connection, street
Model V5020

Crimp	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.045	50	44320	2
3/4	3/4	0.094	25	44340	2

FTG (CTS) = TEST

Tees



Viega PureFlow Crimp tee Zero Lead
 - Brass
 - Crimp connection
Model V5018ZL

Crimp1	Crimp2	Crimp3	Wt [lb]	Quantity	Part No	DG
3/8	3/8	3/8	0.062	50	46500	2
1/2	1/2	1/2	0.057	50	46520	2
1/2	1/2	3/4	0.103	25	46524	2
3/4	1/2	1/2	0.103	25	46433	2
3/4	1/2	3/4	0.101	25	46435	2
3/4	3/4	1/2	0.102	25	46443	2
3/4	3/4	3/4	0.100	25	46540	2
3/4	3/4	1	0.196	10	46445	2
1	3/4	3/4	0.179	10	46544	2
1	3/4	1	0.164	10	46545	2
1	1	1/2	0.161	10	46553	2
1	1	3/4	0.161	10	46554	2
1	1	1	0.174	10	46560	2



Viega PureFlow Crimp tee
 - PolyAlloy
 - Crimp connection
Model V5218

Crimp1	Crimp2	Crimp3	Wt [lb]	Quantity	Part No	DG
3/8	3/8	3/8	0.010	50	43500	3
1/2	1/2	1/2	0.014	50	43520	3
1/2	1/2	3/4	0.019	25	43334	3
3/4	1/2	1/2	0.021	25	43433	3
3/4	1/2	3/4	0.026	25	43434	3
3/4	3/4	1/2	0.023	25	43443	3
3/4	3/4	3/4	0.029	25	43540	3
3/4	3/4	1	0.038	10	43445	3
1	3/4	3/4	0.047	10	43544	3
1	3/4	1	0.054	10	43545	3
1	1	1/2	0.043	10	43553	3
1	1	3/4	0.046	10	43554	3
1	1	1	0.050	10	43560	3

Adapters



Viega PureFlow Crimp adapter Zero Lead
 - Brass
 - Crimp connection, male pipe thread
Model V5011ZL

Crimp	MPT	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.102	50	46302	2
1/2	1/2	0.101	50	46321	2
1/2	3/4	0.141	25	46324	2
3/4	1/2	0.096	25	46342	2
3/4	3/4	0.147	25	46340	2
3/4	1	0.216	10	46446	2
1	3/4	0.155	10	46361	2
1	1	0.236	10	46366	2



Viega PureFlow Crimp adapter Zero Lead
 - Brass
 - Crimp connection, female pipe thread
Model V5012ZL

Crimp	FPT	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.094	25	46323	2
1/2	1/2	0.090	25	46333	2
1/2	3/4	0.143	25	46334	2
3/4	3/4	0.147	25	46344	2
3/4	1	1.585	10	46345	2
1	1	0.234	10	46355	2

3.2



**Viega PureFlow Crimp adapter
Zero Lead**
- Brass
- Crimp connection, polybutylene (PB)
connection

Note
Use Viega PureFlow Crimp ring
model V5019.9 for PB connection
Ring not included

Model V5017ZL

Crimp	PB	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.023	100	46620	2
1/2	1/2	0.031	100	46630	2
3/4	3/4	0.056	50	46641	2
1	1	0.083	10	46650	2



**Viega PureFlow Crimp adapter
Zero Lead**
- Brass
- Crimp connection, polyethylene (PE)
connection

Note
Use standard stainless steel hose clamp for
PE connection (not included)

Model V5047ZL

Crimp	PE	Wt [lb]	Quantity	Part No	DG
3/4	3/4	0.111	25	46145	2
1	1	0.166	10	46156	2



**Viega PureFlow Crimp adapter
Zero Lead**
- Brass
- Crimp connection, female copper tube size

Model V5045ZL

Crimp	C	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.035	50	46635	2
3/4	3/4	0.082	25	46645	2
1	1	0.108	10	40655¹⁾	2

¹⁾ copper



**Viega PureFlow Crimp adapter
Zero Lead**
- Brass
- Crimp connection, street

Model V5046ZL

Crimp	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.038	50	46633	2
3/4	3/4	0.067	25	46644	2
1	1	0.103	10	60651¹⁾	2

FTG (CTS) = TEST

¹⁾ copper



**Viega PureFlow Crimp adapter
Zero Lead**
- Brass
- Crimp connection, female copper tube size,
street

Note
Copper connection can be used as either
male or female connection.

Model V5024ZL

Crimp	C	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
3/8	3/8	1/2	0.036	50	46622	2
1	3/4	1	0.184	10	46654	2

FTG (CTS) = TEST

Couplings



**Viega PureFlow Crimp coupling
Zero Lead**
- Brass
- Crimp connection

Model V5015ZL

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.020	100	46422	2
1/2	3/8	0.025	100	46432	2
1/2	1/2	0.026	100	46434	2
3/4	1/2	0.044	50	46441	2
3/4	3/4	0.047	50	46444	2
1	3/4	0.074	10	46454	2
1	1	0.082	10	46455	2



Viega PureFlow Crimp coupling
 - PolyAlloy
 - Crimp connection
Model V5215

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.006	800	43033	3
3/4	3/4	0.012	500	43044	3
3/4	1/2	0.010	500	43043	3
3/8	3/8	0.004	50	43402	3
1/2	1/2	0.006	100	43403	3
1/2	3/8	0.006	50	43332	3
3/4	1/2	0.010	50	43343	3
3/4	3/4	0.012	50	43404	3
1	1/2	0.019	10	43353	3
1	3/4	0.021	10	43354	3
1	1	0.024	10	43355	3



Viega PureFlow Crimp test plug
 - PLS
 - Crimp connection
Model V5058

Crimp	Wt [lb]	Quantity	Part No	DG
3/8	0.003	100	43702	3
1/2	0.004	100	43723	3
3/4	0.007	50	43744	3
1	0.015	50	43765	3

Valves



Viega PureFlow Crimp ball valve Zero Lead
 - Brass
 - Crimp connection
 - 1/4 turn, full port
Model V5037ZL

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.257	10	46031	2
3/4	3/4	0.395	10	46044	2
1	1	0.643	10	46060	2



Viega PureFlow Crimp ball valve Zero Lead
 - Chrome-plated brass
 - Crimp connection
 - 1/4 turn, full port
Model V5023ZL

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.258	10	46021	2



Viega PureFlow Crimp valve
 - PolyAlloy
 - Crimp connection
 - 1/4 turn
Model V5236

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.066	10	43030	3
3/4	3/4	0.080	10	43040	3



Viega PureFlow Crimp stop valve Straight Zero Lead
 - Chrome-plated brass
 - Crimp connection
 - 1/4 turn
Model V5026ZL

Crimp	CTS	Wt [lb]	Quantity	Part No	DG
3/8	1/4	0.320	1	46001	2
1/2	1/4	0.290	1	46022	2



Viega PureFlow Crimp stop valve Angled Zero Lead
 - Equipped with ferrule Part No 53005, Viega PureFlow Crimp ring Model V5019.9
 - Chrome-plated brass
 - Crimp connection
 - 1/4 turn
Model V5064ZL

Crimp	CTS	Wt [lb]	Quantity	Part No	DG
3/8	1/4	0.315	1	46002	2
1/2	1/4	0.310	1	46025	2



Viega PureFlow Crimp stop valve Straight
 - PolyAlloy
 - Crimp connection, lav connection
 - ¼ turn
Model V5036.30

Crimp	Lav	Wt [lb]	Quantity	Part No	DG
¾	½	0.090	10	43023	3



Viega PureFlow Crimp stop valve Straight
 - PolyAlloy
 - Crimp connection, closet connection
 - ¼ turn
Model V5036.31

Crimp	Closet	Wt [lb]	Quantity	Part No	DG
¾	½	0.100	10	43002	3
½	½	0.097	10	43003	3



New

Viega shower valve Zero Lead
 - For potable water applications
 - DZR brass
 - ½" copper stub outs
Components
 Pre-installed flush plug

Note
 For use with Viega PureFlow and Viega ProPress
 Compatible only with American Standard pressure balance tub/shower, shower only, and valve only trims
Model 2842.5

d	Wt [lb]	Quantity	Part No	DG
½	1.679	1	93516	6



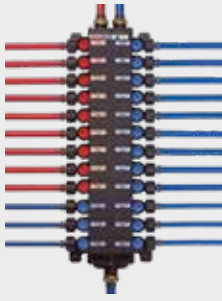
New

Viega shower valve Zero Lead
 - For potable water applications
 - DZR brass
 - ½" copper stub outs
Components
 With screwdriver stops, pre-installed flush plug

Note
 For use with Viega PureFlow and Viega ProPress
 Compatible only with American Standard pressure balance tub/shower, shower only, and valve only trims
Model 2842.6

d	Wt [lb]	Quantity	Part No	DG
½	1.679	1	93517	6

Viega ManaBlocs



Viega ManaBloc distribution manifold

- Crimp connection
- Color coded ports for hot and cold water

Components

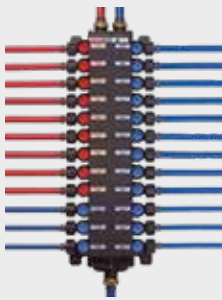
¼ turn valves, T-handle valve key

Note

Does not include supply connections

Model V5030.5

Adapter	Port(s)	d	hot	cold	Wt [lb]	Quantity	Part No	DG
PolyAlloy	12	¾	6	6	4.014	1	50244	2
PolyAlloy	14	¾	6	8	4.974	1	50142	2
PolyAlloy	14	½	6	8	5.021	1	50143	2
PolyAlloy	18	¾	8	10	5.938	1	50245	2
PolyAlloy	24	¾	9	15	10.667	1	50247	2
PolyAlloy	24	½	9	15	7.718	1	50243	2
PolyAlloy	30	¾	12	18	9.156	1	50248	2
PolyAlloy	30	½	12	18	9.156	1	50303	2
PolyAlloy	36	¾	14	22	10.302	1	50249	2
PolyAlloy	36	½	14	22	10.675	1	50363	2



Viega ManaBloc distribution manifold

- Crimp connection
- Combination port sizes, color coded ports for hot and cold water

Components

¼ turn valves, T-handle valve key

Note

Does not include supply connections

Model V5030.51

Adapter	Port(s)	d1	d1 hot	d1 cold	d2	d2 hot	d2 cold	Wt [lb]	Quantity	Part No	DG
PolyAlloy	18	¾	6	7	½	2	3	6.328	1	51618	2
PolyAlloy	24	¾	7	11	½	2	4	7.527	1	50624	2
PolyAlloy	30	¾	10	12	½	2	6	9.316	1	50630	2
PolyAlloy	36	¾	11	15	½	3	7	10.854	1	50636	2



Viega MiniBloc zoning manifold

- Crimp connection
- Blue color coded ports for cold water

Components

¼ turn valves, T-handle valve key, optional red valve caps

Note

Does not include supply connections

Model V5031.5

Adapter	Port(s)	d	Wt [lb]	Quantity	Part No	DG
PolyAlloy	3	½	1.727	1	50033	2
PolyAlloy	4	¾	1.792	1	50021	2
PolyAlloy	4	½	1.919	1	50043	2
PolyAlloy	6	¾	2.354	1	50022	2
PolyAlloy	6	½	2.434	1	50063	2
PolyAlloy	8	¾	3.069	1	50024	2
PolyAlloy	8	½	3.199	1	50083	2

3.2



Viega PureFlow MiniBloc zoning manifold

- Crimp connection
- Color coded ports for hot and cold water

Components

¼ turn valves, T-handle valve key

Note

Does not include supply connections

Model V5067

Adapter	Port(s)	d	hot	cold	Wt [lb]	Quantity	Part No	DG
PolyAlloy	5	½	2	3	2.159	1	51063	2
PolyAlloy	7	½	3	4	2.869	1	51073	2
PolyAlloy	10	½	4	6	3.638	1	51003	2



Viega PureFlow Crimp port adapter

- For connecting distribution lines to Viega ManaBloc and Viega MiniBloc
- PolyAlloy
- Crimp connection, Viega ManaBloc connection

Model V5039.1

Crimp	Port	Wt [lb]	Quantity	Part No	DG
¾	¾	0.026	6	51133	2
¾	½	0.040	6	50223	2
½	¾	0.026	6	51123	2
½	½	0.040	6	50133	2



Viega PureFlow Crimp port adapter Sweep

- For connecting distribution lines, use when replacing a previous generation ManaBloc (with external divider plate and different port spacing).
- PolyAlloy
- Crimp connection, Viega ManaBloc connection

Model V5039.2

Crimp	Port	Wt [lb]	Quantity	Part No	DG
¾	½	0.041	6	50261	2
½	½	0.041	6	50260	2

New



Viega ManaBloc port adapter Zero Lead

- For connecting polybutylene (PB) distribution lines to Viega Manabloc
- Brass
- Polybutylene (PB) connection, Viega ManaBloc connection

Note

Does not include ring for PB connection

Model V5613.8

PB	Port	Wt [lb]	Quantity	Part No	DG
¾	½	0.093	6	50267	2
½	½	0.087	6	50266	2

New



Viega ManaBloc port adapter Sweep

- For connecting polybutylene (PB) distribution lines to Viega Manabloc, use when replacing a previous generation ManaBloc (with external divider plate and different port spacing).
- Polymer
- Polybutylene (PB) connection, Viega ManaBloc connection

Note

Does not include ring for PB connection

Model V5613.7

PB	Port	Wt [lb]	Quantity	Part No	DG
¾	½	0.041	6	50265	2
½	½	0.042	6	50264	2

New


Viega PureFlow Crimp supply adapter

- For connecting PEX supply lines to Viega ManaBloc and Viega MiniBloc
- PolyAlloy
- Crimp connection, Viega ManaBloc supply connection

Model V5213

Crimp	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.095	5	50141	2
1	1	0.100	5	50151	2


Viega PureFlow Crimp supply adapter Zero Lead

- For connecting PEX supply lines to Viega ManaBloc and Viega MiniBloc
- Brass
- Crimp connection, Viega ManaBloc supply connection

Model V5034ZL

Crimp	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.198	5	46414	2
1	1	0.206	5	46416	2


Ferrule

- For Viega ManaBloc compression connections, risers, Valves
- Plastic

Model V5085

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
1/8	1/4	0.001	100	53000	2
1/4	3/8	0.001	100	53005	2
3/8	1/2	0.001	50	53015	2
1/2	5/8	0.001	100	53020	2


Insert stiffener

- For Viega ManaBloc compression connections, risers
- Stainless steel

Model V5086

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
1/4	3/8	0.003	100	56100	2
3/8	1/2	0.003	50	56110	2
1/2	5/8	0.005	50	56120	2
3/4	7/8	0.010	50	56140	2


Viega PureFlow ManaBloc supply adapter Zero Lead

- For connecting CTS-sized supply lines to Viega ManaBloc or Viega MiniBloc
- Equipped with insert stiffener Model V5086
- Brass
- Compression, Viega ManaBloc supply connection

Model V5032ZL

CTS	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.395	5	46346	2


Viega PureFlow ManaBloc supply adapter Zero Lead

- For connecting FPT supply lines to Viega ManaBloc and Viega MiniBloc
- Brass
- Male pipe thread, Viega ManaBloc supply connection

Model V5033ZL

MPT	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.329	5	46646	2
1	1	0.399	5	46656	2


Viega ManaBloc supply adapter Zero Lead

- For connecting polybutylene (PB) supply lines to Viega Manabloc
- Brass
- Polybutylene (PB) connection, Viega ManaBloc connection

Note

Does not include ring for PB connection

Model V5035ZL

PB	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.036	1	50268	2
1	1	0.036	1	50269	2

New



Port cap
 - For Viega ManaBloc, Viega MiniBloc
 - Plastic
Model V5087

d	Wt [lb]	Quantity	Part No	DG
3/8	0.020	6	36204	2
1/2	0.037	6	36205	2



Supply cap
 - For Viega ManaBloc, Viega MiniBloc
 - Brass
Model V5036.10

d	Wt [lb]	Quantity	Part No	DG
1	0.082	5	53601	2



Viega PureFlow ManaBloc mounting set
 - For mounting Viega ManaBloc between studs
 - Steel
 - Pre-drilled to mount on 16" center studs
Components
 (2) mounting straps, (4) screws
Model V5038

Wt [lb]	Quantity	Part No	DG
0.720	1	45716	2



Replacement kit
 - For Viega ManaBloc and Viega MiniBloc
 valve stems, ports 1/2" or 3/8"
 - 1/4 turn
Components
 Red valve, blue valve, valve removal tool,
 T-handle valve key
Model 2870.91

Wt [lb]	Quantity	Part No	DG
0.150	1	51602	2



T-handle valve key
 - For Viega ManaBloc, Viega MiniBloc
Model V5039.7

Wt [lb]	Quantity	Part No	DG
0.037	1	50601	2



Viega PureFlow ManaBloc access panel
 - Plastic
Note
 Can be mounted to open vertically or
 horizontally
Model V5099

W [in]	L [in]	max. Ports	Wt [lb]	Quantity	Part No	DG
14	18	14	1.350	1	50718	2
14	26	16	0.050	1	50726	2
14	30	24	2.434	1	50730	2
14	39	36	3.249	1	50739	2



Viega PureFlow ManaBloc access panel
 - Metal
 - 90 minute fire rating
Components
 (2) knurled knobs, (2) keys
Note
 Can be mounted to open vertically or
 horizontally
UL listed
Model V5099.1

W [in]	L [in]	max. Ports	Wt [lb]	Quantity	Part No	DG
14	40	30	26.258	1	50740	2

Manifolds



Viega PureFlow Crimp manifold
 - Only use with lock clip Part No 58075
 - PolyAlloy
 - Crimp connection
 - Flow through

Note
 Does not include mounting hardware
Model V5031.2

Outlet(s)	Crimp1	Crimp2	Crimp3	Wt [lb]	Quantity	Part No	DG
2	3/4	3/4	1/2	0.135	10	65152	2
3	3/4	3/4	1/2	0.197	10	65153	2
4	3/4	3/4	1/2	0.249	10	65154	2
4	1	3/4	1/2	0.252	10	65254	2
6	1	1	1/2	0.349	10	65256	2
8	1	1	1/2	0.396	5	65258	2



Viega PureFlow Crimp manifold
 - Only use with lock clip Part No 58075
 - PolyAlloy
 - Crimp connection
 - Closed

Note
 Does not include mounting hardware
Model V5031.22

Outlet(s)	Crimp1	Crimp2	Crimp3	Wt [lb]	Quantity	Part No	DG
4	closed	3/4	1/2	0.246	10	65104	2
6	closed	1	1/2	0.343	10	65206	2

Stub-Outs



Viega PureFlow Crimp 90° stub-out
 - Copper
 - Crimp connection, street
Model V5070

Crimp	FTG (CTS)	L1 [in]	L2 [in]	Wt [lb]	Quantity	Part No	DG
3/8	1/2	3 1/2	8	0.248	50	44208	2
1/2	1/2	3 1/2	6	0.216	50	44226	2
1/2	1/2	3 1/2	8	0.263	50	44228	2
3/4	3/4	3 1/2	8	0.466	50	44240	2

FTG (CTS) = TEST



Viega PureFlow Crimp 90° stub-out
 - Copper
 - Crimp connection, street
Components
 Wall plate
Model V5070.1

Crimp	FTG (CTS)	L1 [in]	L2 [in]	Wt [lb]	Quantity	Part No	DG
3/8	1/2	3 1/2	8	0.305	25	44209	2
1/2	1/2	3 1/2	6	0.261	25	44227	2
1/2	1/2	3 1/2	8	0.297	25	44229	2

FTG (CTS) = TEST

Lav adapters



Viega PureFlow Crimp lav adapter
Zero Lead
 - Brass
 - Crimp connection, lav connection
Components
 Plastic nut
Model V5075ZL

Crimp	Lav	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.059	5	46023	2
1/2	1/2	0.058	5	46033	2



Viega PureFlow Crimp lav adapter
 - Equipped with ferrule Part No 53005, Viega PureFlow Crimp ring Model V5019.9
 - Brass
 - Crimp connection, compression
Components
 Brass ferrule
Model V5077ZL

Crimp	CTS	Wt [lb]	Quantity	Part No	DG
3/8	1/4	0.120	1	46032	2
1/2	1/4	0.115	1	46331	2



Viega PureFlow Crimp lav adapter
 - PolyAlloy
 - Crimp connection, lav connection
Model V5263

Crimp	Lav	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.025	25	43323	3
1/2	1/2	0.025	25	43333	3
3/4	3/4	0.045	10	43344	3



Viega PureFlow Crimp 90° lav elbow
 - PolyAlloy
 - Crimp connection, lav connection
Components
 Plastic nut
Model V5255

Crimp	Lav	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.027	50	43232	3
1/2	1/2	0.029	50	43233	3
3/4	3/4	0.053	25	43244	3



Cone seal
 - Spare part for Viega PureFlow Crimp stop valve straight Model V5036.30, Viega PureFlow Crimp lav adapter Model V5075ZL, Viega PureFlow Crimp 90° lav elbow Model V5255, Viega PureFlow Crimp lav adapter Model V5263, Viega PureFlow Press lav adapter Model V5613.3
Model V5084.1

d	Wt [lb]	Quantity	Part No	DG
1/2	0.002	100	43721	2
3/4	0.003	100	43740	2

Closest adapters



Viega PureFlow Crimp closet adapter Zero Lead
 - Brass
 - Crimp connection, closet connection
Components
 Plastic nut
Model V5072ZL

Crimp	Closest	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.085	5	46223	2
1/2	1/2	0.085	5	46234	2



Viega PureFlow Crimp closet adapter
 - PolyAlloy
 - Crimp connection, closet connection
Components
 Plastic nut
Model V5257

Crimp	Closest	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.036	5	43300	3
1/2	1/2	0.040	5	43320	3



Cone seal
 - Spare part for Viega PureFlow Crimp closet adapter Model V5072ZL, V5257, Viega PureFlow Press closet adapter Model V5613.4
Model V5084

d	Wt [lb]	Quantity	Part No	DG
1/2	0.004	100	43820	2



Viega PureFlow Crimp swivel connector
 - For water heater
 - Copper
 - Crimp connection, female pipe thread
Model V5048ZL

Crimp	FPT	L [in]	Wt [lb]	Quantity	Part No	DG
3/4	3/4	18	0.554	25	46764	2

Outlet boxes



Viega PureFlow Crimp outlet box
Zero Lead
 - For ice maker
Components
 ¼ turn brass valve, water hammer arrestor
Model 2872.8ZL

Crimp	Wt [lb]	Quantity	Part No	DG
¾	1.060	1	46710	2
½	0.965	1	46720	2



Viega PureFlow Crimp outlet box
Zero Lead
 - For washing machine
 - Color coded handles
Components
 (2) ¼ turn brass valves, water hammer arrestors
Model 2872.9ZL

Crimp	Wt [lb]	Quantity	Part No	DG
½	1.819	1	46730	2



Viega PureFlow Crimp outlet box
Zero Lead
 - For ice maker
Components
 ¼ turn brass valve
Model V5073

Crimp	Wt [lb]	Quantity	Part No	DG
¾	0.875	1	43700	2
½	0.880	1	43722	2



Viega PureFlow Crimp outlet box
Zero Lead
 - For washing machine
 - Color coded handles
Components
 (2) ¼ turn brass valves
Model V5073.5

Crimp	Wt [lb]	Quantity	Part No	DG
½	1.625	1	43720	2



Tubing
 - Only for cold water applications
 - For ice maker
 - High density polyethylene (HDPE)
Model V5052

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	100	white	1.200	1	43100	1

Accessories



Viega PureFlow Crimp ring
 - Only for Viega PureFlow Crimp fittings, Viega PureFlow Crimp tools
 - Copper
Model V5019.9

d	Wt [lb]	Quantity	Part No	DG
¾	0.011	100	43600	2
½	0.013	100	43620	2
¾	0.018	100	43640	2
1	0.022	50	43660	2



Lav riser
 - Does not include lav nut Model V5089
 - Equipped with ferrule Model V5085
 - PEX
Model V5080

CTS	O.D.	L [in]	Wt [lb]	Quantity	Part No	DG
¼	3/8	20	0.046	100	58120	2
¼	3/8	30	0.068	100	58130	2
¼	3/8	36	0.085	100	58136	2

3.2



Closet riser
 - Does not include ballcock nut Model V5089.1
 - Equipped with ferrule Model V5085
 - PEX
Model V5081

CTS	O.D.	L [in]	Wt [lb]	Quantity	Part No	DG
¼	3/8	12	0.031	100	57112	2
¼	3/8	20	0.050	100	57120	2



Lav nut
 - Suitable for lav riser Model V5080
Model V5089

FPT	Wt [lb]	Quantity	Part No	DG
½	0.017	100	33705	2



Ballcock nut
 - Suitable for closet riser Model V5081
 - Plastic
Model V5089.1

FPT	Wt [lb]	Quantity	Part No	DG
¾	0.023	100	53017	2



Ferrule
 - For Viega ManaBloc compression connections, risers, Valves
 - Plastic
Model V5085

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
⅛	¼	0.001	100	53000	2
¼	3/8	0.001	100	53005	2
¾	½	0.001	50	53015	2
½	5/8	0.001	100	53020	2



Insert stiffener
 - For Viega ManaBloc compression connections, risers
 - Stainless steel
Model V5086

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
¼	3/8	0.003	100	56100	2
¾	½	0.003	50	56110	2
½	5/8	0.005	50	56120	2
¾	7/8	0.010	50	56140	2



Escutcheon Single
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5088

d	Version	Wt [lb]	Quantity	Part No	DG
¾	white	0.012	50	53115	2
½	white	0.012	50	53120	2



Escutcheon Double
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5088.1

d	Version	Wt [lb]	Quantity	Part No	DG
¾	white	0.017	25	53116	2
½	white	0.016	25	53121	2



Sleeve
 - Not suitable for use with Viega FostaPEX
 - Chrome-plated brass
 - Finishing
Model 2800.5US

d	L [in]	Wt [lb]	Quantity	Part No	DG
¾	3½	0.041	10	52500	2
½	3½	0.058	10	52520	2



Bracket
 - For mounting on 16" center studs
 - Use with bend support snap in Model 2850.3US, tubing clamp stub-out Model V5041.2
 - Steel
 - Mounting holes on 2" centers
Model 2850.4US

d	L [in]	Wt [lb]	Quantity	Part No	DG
½	18	0.560	50	51022	2



Tubing clamp
Stub-out
 - Use with bracket Model 2850.4US
 - Plastic
Model V5041.2

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.060	50	45770	2



Bend support
Snap in
 - Not suitable for Viega FostaPEX
 - Suitable for bracket Model 2850.4US
 - Plastic
Model 2850.3US

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.559	100	51021	2



Bend support
Drop ear
 - Not suitable for Viega FostaPEX
 - Plastic-coated steel
Model 2850.1US

for d	Wt [lb]	Quantity	Part No	DG
3/8, 1/2	0.198	25	50520	2



Bend support
 - Not suitable for Viega FostaPEX
 - Plastic
Model 2850.2US

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.062	25	51000	2
1/2	0.083	25	51020	2
5/8, 3/4	0.154	25	51040	2
1	0.280	25	51060	2



Bend support
 - For in slab applications
 - Not suitable for Viega FostaPEX
 - Plastic
Model 2851US

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.075	10	15106	4
1/2	0.127	10	15107	4
5/8, 3/4	0.190	10	15108	4
1	0.730	1	15111	4



Tubing clamp
Turn out
 - For 3/8" tubing and 1/2" tubing with standard or stub-out elbows
 - Not suitable for Viega FostaPEX
 - Plastic
 - Trim tapered tip to use with 1/2" tubing
Model V5071

max d	Wt [lb]	Quantity	Part No	DG
1/2	0.076	25	52130	2



J-clamp tubing fasteners
 - Plastic
Components
 Nail
Model 2860US

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.006	100	52000	2
1/2	0.008	100	52020	2
3/4	0.013	100	52040	2
1	0.021	100	52060	2



Economy PEX tubing clamp
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5095

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.002	100	52110	2
1/2	0.003	100	52120	2
3/4	0.004	50	52140	2



Lock clip
 - Plastic
Model 2863US

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.014	100	58071	2
1/2	0.016	100	58072¹	2
3/4	0.019	50	58073	2
1	0.024	50	58074	2

¹⁾ Suitable for Viega Barrier PEX tubing Part No 11445, 11450



Multi-clip
 - Plastic
Components
 Mounting screw
Model 2867US

max d	Wt [lb]	Quantity	Part No	DG
1	0.029	100	52006	2



U-channel fastener
 - Plastic
 - Pre-drilled holes
Model 2864US

W [in]	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	6 1/2	1.029	16	15310	4



Suspension clip tubing fasteners
 - Plastic
Model 2861US

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.010	50	55020	2
3/4	0.012	50	55040	2
1	0.016	50	55060	2



Tubing insulator
 - Plastic
 - Fits 1 3/8" hole
Model V5094

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.018	50	55100	2
1/2	0.019	50	55120	2
3/4	0.014	50	55140	2
1	0.013	50	55160	2



Zip tie
 - Plastic
Model V5097

L [in]	Wt [lb]	Quantity	Part No	DG
14	0.013	100	43714	2



Decoiler
 - Not suitable for use with center pull coils, 1" tubing or larger
Components
 Movable metal frame, (2) coil hubs, tube guide
Note
 Max. coil size for 3/8" and 1/2" tubing is 1000 ft.
 Max. coil size for 3/4" tubing is 500 ft.
Model V5061

	Wt [lb]	Quantity	Part No	DG
	70.980	1	53509	5

Heating and Cooling Solutions



4.1



Heating and Cooling Solutions

Radiant heating systems have been around since 10,000 B.C., but Viega has made them more efficient, reliable and easier to install. Viega offers a full line of prefabricated Climate Mats for wet installs, panels for dry installs, tubing, manifolds, mixing options and controls engineered to work together. Radiant heating and cooling solutions can reduce energy costs by up to 30% for both residential and commercial buildings. Our hands-on design team can provide you with a complete design and bill of materials, so you know you have everything you need for a properly functioning system.

FEATURES AND BENEFITS

- Faster and easier than traditional radiant installation
- Typically reduces energy costs from 10-30%
- Minimizes circulation of dust, allergens and airborne contaminants
- Proven press technology helps to ensure secure connections
- 30-year warranty on Viega Barrier PEX, FostaPEX and PureFlow Press metal and polymer fittings
- Technical support
- Design and layout services

CODES AND STANDARDS

- CSA B214: Installation Code for Hydronic Heating Systems
- IAPMO: California Mechanical Code (CMC)
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Residential Code (IRC)
- International Energy Conservation Code (IECC)
- National Building Code of Canada (NBCC)

LISTINGS AND CERTIFICATIONS

- ASTM E84: Standard Test Method for Surface Burning Characteristics of Building Materials
- ASTM F876: Standard Specification for Cross-linked Polyethylene (PEX) Tubing
- ASTM F877: Standard Specification for Cross-linked Polyethylene (PEX) Plastic Hot- and Cold-Water Distribution Systems
- ASTM F3253: Standard Specification for Cross-linked Polyethylene (PEX) Tubing with Oxygen Barrier for Hot- and Cold-Water Hydronic Distribution Systems
- ASTM F3347: Standard Specification for Metal Press Insert Fittings with Factory Assembled Stainless Steel Press Sleeve for SDR9 Cross-linked Polyethylene (PEX) Tubing
- ASTM F3348: Standard Specification for Plastic Press Insert Fittings with Factory Assembled Stainless Steel Press Sleeve for SDR9 Cross-linked Polyethylene (PEX) Tubing
- CAN/ULC S101: Standard Methods for Test for Surface Burning Characteristics
- CAN/ULC S102.2: Standard Methods for Test for Surface Burning Characteristics of Flooring, Floor Coverings, and Miscellaneous Materials and Assemblies
- CSA B137.5: Standard Specification for PEX Tubing in Pressure Applications
- CSA B214: Installation Code for Hydronic Heating Systems
- HUD MR1276: Housing and Urban Development
- IAPMO File 4030 (PureFlow)
- IAPMO File 4874 (FostaPEX)

- ICC-ES LC 1004: PMG Listing Criteria for PP, PEX, PEX-AL-PEX, and PP-AL-PP Piping, Tube and Fittings Used in Radiant
- ICC-ES PMG-1015 (ProRadiant)
- Heating and Water Supply Systems
- NSF/ANSI 14: Plastic Piping Systems Components and Related Materials
- UL 263/ANSI: Safety Fire Tests for Building Construction and Materials

NOTE

A green dot on a Viega PureFlow Press fitting indicates Smart Connect technology.

Index

Tubing	192
Elbows	194
Tees	195
Adapters	197
Couplings	198
Manifolds	200
Controls	204
Panels, Plates, Tracks, and Mats	208
Mixing equipment	210
Valves	211
Accessories	212
Spare parts	213

Tubing



Viega Barrier PEX tubing

- PEX
- Coil
- Oxygen diffusion barrier, protective outer layer

Technical Data

PEX designation code 5306
 Chlorine resistance ratings CL5
 UV resistance 6 months
ASTM F876, ASTM F877, ASTM F3253, NSF 61

Model 2802US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
5/16	250	black with stripe	9.000	1	11400	4
5/16	1000	black with stripe	34.000	1	11405	4
3/8	300	black with stripe	12.900	1	11415	4
3/8	1200	black with stripe	51.600	1	11418	4
1/2	250	black with stripe	10.750	1	11428	4
1/2	300	black with stripe	17.100	1	11425	4
1/2	400	black with stripe	23.200	1	11430	4
1/2	500	black with stripe	29.000	1	11427	4
1/2	1000	black with stripe	58.000	1	11436	4
1/2	1200	black with stripe	68.400	1	11435	4
1/2	2000	black with stripe	112.000	1	11440	4
5/8	500	black with stripe	39.500	1	11445	4
5/8	1500	black with stripe	118.500	1	11450	4
3/4	150	black with stripe	16.050	1	11455	4
3/4	300	black with stripe	32.400	1	11457	4
3/4	500	black with stripe	56.500	1	11458	4
3/4	800	black with stripe	86.400	1	11460	4
3/4	1000	black with stripe	108.000	1	11462	4
1	150	black with stripe	27.000	1	11465	4
1	500	black with stripe	88.000	1	11470	4
1 1/4	100	black with stripe	27.000	1	11475	4
1 1/2	100	black with stripe	36.500	1	11480	4
2	100	black with stripe	60.300	1	11485	4



Viega Barrier PEX tubing

- PEX
- Straight length
- Oxygen diffusion barrier, protective outer layer

Technical Data

PEX designation code 5306
 Chlorine resistance ratings CL5
 UV resistance 6 months
ASTM F876, ASTM F877, ASTM F3253, NSF 61

Model 2803US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
3/4	20	black with stripe	2.100	25	11500	4
1	20	black with stripe	3.500	15	11505	4
1 1/4	20	black with stripe	5.280	10	11510	4
1 1/2	20	black with stripe	7.400	5	11515	4
2	20	black with stripe	12.280	5	11520	4



Viega FostaPEX tubing

- Only for Viega PureFlow Press fittings
- PEX/AL/PE
- Coil
- Form stable

Technical Data

PEX designation code 5306
 UV resistance 12 months
ASTM F876, ASTM F877

Model 2805US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	150	silver	15.000	1	35020 ¹	6
1/2	300	silver	30.000	1	35019 ¹	6
1/2	400	silver	38.000	1	35021 ¹	6
3/4	150	silver	24.000	1	35040 ¹	6
1	150	silver	39.000	1	35060	6

¹) center pull coil



Viega FostaPEX tubing

- Only for Viega PureFlow Press fittings
- PEX/AL/PE
- Straight length
- Form stable

Technical Data

PEX designation code 5306
 UV resistance 12 months
 ASTM F876, ASTM F877
Model 2806US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	20	silver	2.000	25	35520	6
¾	20	silver	3.200	25	35540	6
1	20	silver	5.200	10	35560	6



Viega FostaPEX tubing

- Only for Viega PureFlow Press fittings
- PEX/AL/PE
- Coil
- Form stable

Technical Data

PEX designation code 5306
 UV resistance 12 months
 ASTM F876, ASTM F877
Model 2808US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	150	red	15.000	1	35120¹	6
¾	150	red	24.000	1	35140¹	6
1	150	red	39.000	1	35160^{*1}	6

¹) center pull coil
 * = Available while supplies last



Zip tie

- Plastic
- Model 2866US**

L [in]	Version	Wt [lb]	Quantity	Part No	DG
8.7	yellow	0.003	100	15304	4



U-channel fastener

- Plastic
 - Pre-drilled holes
- Model 2864US**

W [in]	L [ft]	Wt [lb]	Quantity	Part No	DG
½	6½	1.029	16	15310	4
5/8	6½	1.899	16	15311	4
¾	6½	1.300	16	15314	4



Bend support

- For in slab applications
 - Not suitable for Viega FostaPEX
 - Plastic
- Model 2851US**

for d	Wt [lb]	Quantity	Part No	DG
¾	0.075	10	15106	4
½	0.127	10	15107	4
5/8, ¾	0.190	10	15108	4
1	0.730	1	15111	4



Repair coupling tape

- For wrapping PureFlow Press fittings in a slab
 - Silicone
- Model 2890.4US**

W [in]	L [ft]	Wt [lb]	Quantity	Part No	DG
1	10	0.120	1	15320	4



J-clamp tubing fasteners

- Plastic
- Components**
 Nail
Model 2860US

for d	Wt [lb]	Quantity	Part No	DG
¾	0.006	100	52000	2
½	0.008	100	52020	2
¾	0.013	100	52040	2
1	0.021	100	52060	2

4.1



Lock clip
- Plastic
Model 2863US

for d	Wt [lb]	Quantity	Part No	DG
5/16	0.004	100	58070	4
3/8	0.014	100	58071	2
1/2	0.016	100	58072 ¹⁾	2
3/4	0.019	50	58073	2
1	0.024	50	58074	2
1 1/4	0.030	50	58075	2
1 1/2	0.035	25	58076	2
2	0.050	15	58077	2

¹⁾ Suitable for Viega Barrier PEX tubing Part No 11445, 11450



Multi-clip
- Plastic
Components
Mounting screw
Model 2867US

max d	Wt [lb]	Quantity	Part No	DG
1	0.029	100	52006	2
2	0.090	50	52007	2



Mat clip
- Suitable for Viega Climate Mat
Model 2809.1US, 2809.2US
- Plastic
Model 2809.3US

d	Wt [lb]	Quantity	Part No	DG
1/2	0.005	50	18165	4
5/8	0.005	50	18166	4



Bend support
Drop ear
- Not suitable for Viega FostaPEX
- Plastic-coated steel
Model 2850.1US

for d	Wt [lb]	Quantity	Part No	DG
3/8, 1/2	0.198	25	50520	2



Bend support
- Not suitable for Viega FostaPEX
- Plastic
Model 2850.2US

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.062	25	51000	2
1/2	0.083	25	51020	2
5/8, 3/4	0.154	25	51040	2
1	0.280	25	51060	2



Clip
- For wire mesh
- Suitable for Viega Barrier PEX tubing
Part No 11425, 11427, 11430, 11435, 11436,
11440, 11445, 11450
- Plastic
Model 2865.1US

for d	Wt [lb]	Quantity	Part No	DG
1/2, 5/8	0.013	100	15301 ¹⁾	4

¹⁾ Available while supplies last

Elbows



Viega PureFlow Press 90° elbow
Zero Lead
- Bronze
- Press connection
Model 2816ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.086	10	93520	6
3/4	3/4	0.156	10	93540	6
1	1	0.212	10	93560	6
1 1/4	1 1/4	0.359	5	93570	6
1 1/2	1 1/2	0.450	5	93580	6
2	2	1.594	1	93590	6



Viega PureFlow Press 90° elbow
 - Bronze
 - Press connection
Model 2816NG

P1	P2	Wt [lb]	Quantity	Part No	DG
5/8	5/8	0.164	5	83530	4



Viega PureFlow Press 90° elbow
Smart Connect technology
 - Polymer
 - Press connection
Model V5616

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.023	25	49210	6
1/2	1/2	0.029	25	49220	6
3/4	3/4	0.047	25	49240	6
1	1	0.080	10	49260	6
1 1/4	1 1/4	0.171	5	49270	6
1 1/2	1 1/2	0.220	5	49280	6
2	2	0.377	1	49290	6



Viega PureFlow Press 90° elbow
 - Bronze
 - Press connection, female copper tube size
Model 2814.5NG

P	C	Wt [lb]	Quantity	Part No	DG
5/8	3/4	0.344	5	89312	4



Viega PureFlow Press 90° elbow
 - Bronze
 - Press connection, street, female copper tube size
Model 2814.7NG

P	FTG (CTS)	C	Wt [lb]	Quantity	Part No	DG
5/8	3/4	1/2	0.333	5	89313	4

FTG (CTS) = TEST



Viega PureFlow Press 90° elbow
Zero Lead
 - Bronze
 - Press connection, male pipe thread
Model 2814ZL

P	MPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.202	10	92520	6
1/2	3/4	0.315	10	92525	6
3/4	3/4	0.313	10	92540	6
3/4	1	0.748	10	92545	6
3/4	1 1/4	1.210	2	92565	6
1	1	0.743	10	92560	6
1	1 1/4	1.201	2	92570	6
1 1/4	1 1/4	1.270	2	92757	6
1 1/2	1 1/2	1.415	2	92580	6
2	2	2.870	2	92590	6

Tees



Viega PureFlow Press tee
 - Bronze
 - Press connection
Model 2818NG

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
5/8	5/8	5/8	0.188	5	84030	4

4.1



**ViEGA PureFlow Press tee
Zero Lead**
- Bronze
- Press connection
Model 2818ZL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.107	10	94020	6
1/2	1/2	3/4	0.194	10	94022	6
3/4	1/2	1/2	0.177	10	94032	6
3/4	1/2	3/4	0.177	10	94034	6
3/4	3/4	1/2	0.185	10	94036	6
3/4	3/4	3/4	0.182	10	94040	6
1	1/2	1/2	0.282	10	94037	6
1	1/2	1	0.233	10	94039	6
1	3/4	1/2	0.287	10	94038	6
1	3/4	3/4	0.220	10	94052	6
1	3/4	1	0.242	10	94053	6
1	1	1/2	0.216	10	94050	6
1	1	3/4	0.262	10	94056	6
1	1	1	0.296	10	94060	6
1 1/4	1	3/4	0.529	5	94071	6
1 1/4	1	1	0.581	5	94073	6
1 1/4	1 1/4	3/4	0.547	5	94072	6
1 1/4	1 1/4	1	0.588	5	94074	6
1 1/4	1 1/4	1 1/4	0.716	5	94070	6
1 1/2	1	3/4	0.627	5	94081	6
1 1/2	1	1	0.740	5	94082	6
1 1/2	1 1/2	3/4	0.681	5	94083	6
1 1/2	1 1/2	1	0.767	5	94084	6
1 1/2	1 1/2	1 1/4	0.860	5	94085	6
1 1/2	1 1/2	1 1/2	0.957	5	94080	6
2	2	2	1.772	1	94090	6



**ViEGA PureFlow Press tee
Smart Connect technology**
- Polymer
- Press connection
Model V5618

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
3/8	3/8	3/8	0.035	25	49200	6
1/2	3/8	3/8	0.036	25	49322	6
1/2	1/2	3/8	0.039	25	49332	6
1/2	1/2	1/2	0.042	25	49520	6
1/2	1/2	3/4	0.052	25	49334	6
3/4	1/2	1/2	0.052	25	49433	6
3/4	1/2	3/4	0.061	25	49434	6
3/4	3/4	1/2	0.059	25	49443	6
3/4	3/4	3/4	0.068	25	49540	6
1	1/2	1/2	0.068	10	49533	6
1	1/2	1	0.097	10	49535	6
1	3/4	1/2	0.074	10	49543	6
1	3/4	3/4	0.084	10	49544	6
1	3/4	1	0.104	10	49545	6
1	1	1/2	0.088	10	49553	6
1	1	3/4	0.102	10	49554	6
1	1	1	0.115	10	49560	6
1 1/4	1	3/4	0.150	5	49754	6
1 1/4	1	1	0.166	5	49755	6
1 1/4	1 1/4	1/2	0.245	5	49888 ¹⁾	6
1 1/4	1 1/4	3/4	0.182	5	49774	6
1 1/4	1 1/4	1	0.206	5	49775	6
1 1/4	1 1/4	1 1/4	0.250	5	49570	6
1 1/2	1	3/4	0.170	5	49854	6
1 1/2	1	1	0.195	5	49855	6
1 1/2	1	1 1/2	0.245	5	49886 ¹⁾	6
1 1/2	1 1/4	3/4	0.205	5	49874	6
1 1/2	1 1/4	1	0.225	5	49875	6
1 1/2	1 1/4	1 1/4	0.275	5	49877	6
1 1/2	1 1/2	1/2	0.220	5	49883	6
1 1/2	1 1/2	3/4	0.233	5	49884	6
1 1/2	1 1/2	1	0.245	5	49885	6
1 1/2	1 1/2	1 1/4	0.290	5	49887	6
1 1/2	1 1/2	1 1/2	0.326	5	49580	6
2	1 1/2	3/4	0.001	1	49984	6
2	1 1/2	1	0.315	1	49985	6
2	1 1/2	1 1/4	0.365	1	49987	6
2	1 1/2	1 1/2	0.390	1	49988	6
2	2	1/2	0.001	1	49993	6
2	2	3/4	0.355	1	49994	6
2	2	1	0.373	1	49995	6
2	2	1 1/4	0.405	1	49997	6
2	2	1 1/2	0.435	1	49998	6
2	2	2	0.500	1	49590	6

¹⁾ Available soon!

Adapters



Viega PureFlow Press adapter
 - Bronze
 - Press connection, male pipe thread
Model 2811NG

P	MPT	Wt [lb]	Quantity	Part No	DG
5/8	1/2	0.119	5	80527	4
5/8	3/4	0.165	5	80531	4



Viega PureFlow Press adapter
Zero Lead
 - Bronze
 - Press connection, male pipe thread
Model 2811ZL

P	MPT	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.101	10	90506	6
1/2	1/2	0.098	10	90521	6
1/2	3/4	0.152	10	90526	6
3/4	1/2	0.113	10	90542	6
3/4	3/4	0.160	10	90541	6
3/4	1	0.283	10	90546	6
3/4	1 1/4	0.507	2	90562	6
1	3/4	0.182	10	90556	6
1	1	0.284	10	90561	6
1	1 1/4	0.524	2	90566	6
1 1/4	1 1/4	0.564	2	90571	6
1 1/2	1 1/2	0.683	2	90581	6
2	2	1.104	5	90591	6



Viega PureFlow Press adapter
Zero Lead
 - Bronze
 - Press connection, female pipe thread
Model 2812ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.101	10	91520	6
1/2	3/4	0.135	10	91525	6
3/4	1/2	0.110	10	91541	6
3/4	3/4	0.141	10	91540	6
1	3/4	0.166	10	91545	6
1	1	0.239	10	91560	6
1 1/4	1 1/4	0.436	5	91570	6
1 1/2	1 1/2	0.511	5	91580	6
2	2	0.818	5	91590	6



Viega PureFlow Press adapter
Smart Connect technology
 - Bronze
 - Press connection
Components
 EPDM sealing elements
Model 2813PNG

P1	P2	Wt [lb]	Quantity	Part No	DG
5/8	1/2	0.081	5	69627	4
5/8	3/4	0.134	5	69628	4



Viega PureFlow Press transition coupling
Smart Connect technology
Zero Lead
 - For transitioning between Viega PureFlow Press and Viega ProPress
 - Bronze
 - Press connection
Components
 EPDM sealing elements
Note
 ProPress and PureFlow tool and jaws required
Model 2813PZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.076	10	99620	6
1/2	3/4	0.115	10	99626	6
3/4	1/2	0.078	10	99630	6
3/4	3/4	0.115	10	99640	6
1	3/4	0.136	10	99645	6
1	1	0.184	10	99660	6
1 1/4	1	0.236	5	99665	6
1 1/4	1 1/4	0.287	5	99670	6
1 1/2	1	0.276	5	99675	6
1 1/2	1 1/2	0.447	5	99680	6
2	1	0.459	5	99685	6
2	2	0.723	5	99690	6



Viega ProPress 90° extended street elbow
Smart Connect technology
 - For use with ASTM B88 and B75 tubing
 - Copper
 - Press connection, street
Components
 EPDM sealing element
Model 2947

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
3/4	3/4	0.386	5	77353*	8

FTG (CTS) = TEST
 * = Available while supplies last

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Viega ProPress insert stiffener

- For Viega ProPress 90° extended street elbow
 - Suitable for Viega ProPress 90° extended street elbow Model 2947
 - Bronze
- Model 2946**

d	Wt [lb]	Quantity	Part No	DG
3/4	0.046	5	16423	4



Viega PureFlow Press adapter

- Bronze
 - Press connection, female copper tube size
- Model 2813.5NG**

P	C	Wt [lb]	Quantity	Part No	DG
5/8	1/2	0.072	5	82027	4
5/8	3/4	0.108	5	82031	4



**Viega PureFlow Press adapter
Zero Lead**

- Bronze
 - Press connection, female copper tube size
- Model 2813.5ZL**

P	C	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.062	10	92006	6
1/2	1/2	0.063	10	92021	6
1/2	3/4	0.099	10	92026	6
3/4	1/2	0.067	10	92036	6
3/4	3/4	0.113	10	92041	6
3/4	1	0.176	10	92045	6
1	1	0.186	10	92060	6
1 1/4	1 1/4	0.323	5	92070	6
1 1/2	1 1/2	0.436	5	92080	6
2	2	0.655	5	92090	6



Viega PureFlow Press adapter

- Bronze
 - Press connection, street
- Model 2813.1NG**

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
5/8	1/2	0.079	5	87530	4
5/8	3/4	0.119	5	87531	4

FTG (CTS) = TEST



**Viega PureFlow Press adapter
Zero Lead**

- Bronze
 - Press connection, street
- Note**
ProPress tool and jaw required
- Model 2813.1ZL**

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.064	10	97520	6
1/2	3/4	0.094	10	97525	6
3/4	1/2	0.079	10	97535	6
3/4	3/4	0.101	10	97540	6
3/4	1	0.154	10	97545	6
1	1	0.175	10	97560	6
1 1/4	1 1/4	0.305	5	97570	6
1 1/2	1 1/2	0.436	5	97580	6
2	2	0.696	5	97590 ¹	6

FTG (CTS) = TEST
¹ for use with solder fittings only.

Couplings



Viega PureFlow Press coupling

- Bronze
 - Press connection
- Model 2815NG**

P1	P2	Wt [lb]	Quantity	Part No	DG
5/16	5/16	0.032	5	83001	4
5/8	5/8	0.068	5	83030	4



**Viega PureFlow Press coupling
Zero Lead**
- Bronze
- Press connection
Model 2815ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.041	10	93000	6
1/2	3/8	0.048	10	93005	6
1/2	1/2	0.052	10	93020	6
3/4	1/2	0.070	10	93050	6
3/4	3/4	0.073	10	93040	6
1	3/4	0.113	10	93055	6
1	1	0.131	10	93060	6
1 1/4	3/4	0.187	5	93071	6
1 1/4	1	0.210	5	93065	6
1 1/4	1 1/4	0.260	5	93070	6
1 1/2	3/4	0.238	5	93072	6
1 1/2	1	0.246	5	93073	6
1 1/2	1 1/4	0.289	5	93075	6
1 1/2	1 1/2	0.317	5	93080	6
2	1 1/2	0.491	5	93091	6
2	2	0.573	5	93090	6



**Viega PureFlow Press coupling
Smart Connect technology**
- Polymer
- Press connection
Model V5615

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.022	25	49402	6
1/2	3/8	0.024	25	49342	6
1/2	1/2	0.027	25	49403	6
3/4	1/2	0.034	25	49343	6
3/4	3/4	0.040	25	49404	6
1	3/4	0.055	10	49354	6
1	1	0.068	10	49405	6
1 1/4	3/4	0.101	5	49347	6
1 1/4	1	0.112	5	49357	6
1 1/4	1 1/4	0.151	5	49407	6
1 1/2	3/4	0.118	5	49348	6
1 1/2	1	0.133	5	49358	6
1 1/2	1 1/4	0.165	5	49378	6
1 1/2	1 1/2	0.190	5	49408	6
2	1 1/2	0.270	1	49398	6
2	2	0.305	1	49409	6



Repair coupling tape
- For wrapping PureFlow Press fittings in a slab
- Silicone
Model 2890.4US

W [in]	L [ft]	Wt [lb]	Quantity	Part No	DG
1	10	0.120	1	15320	4



Coupling
- Brass
- Compression
- Low profile
Model 1030SV

d1	d2	Wt [lb]	Quantity	Part No	DG
5/16	5/16	0.151	10	19013	4



SVC coupling
- Brass
- Compression
Components
SVC coupling, (2) nuts and inserts
Model 1030.1SV

SVC	d1	d2	Wt [lb]	Quantity	Part No	DG
✓	3/8	3/8	0.560	1	19014	4
✓	1/2	1/2	0.556	1	19015	4
✓	5/8	5/8	0.542	1	19016	4
✓	3/4	3/4	0.899	1	19017	4



Viega PureFlow Press test plug
- Bronze
- Press connection
Model 2856NG

P	Wt [lb]	Quantity	Part No	DG
3/8	0.048	5	85131	4

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Viega PureFlow Press test plug
Smart Connect technology
 - Polymer
 - Press connection
Model V5656

P	Wt [lb]	Quantity	Part No	DG
3/8	0.011	25	49722	6
1/2	0.015	25	49723	6
3/4	0.022	25	49744	6
1	0.038	10	49765	6
1 1/4	0.082	5	49770	6
1 1/2	0.095	5	49780	6
2	0.154	1	49790	6

Manifolds



Manifold
 - Equipped with air bleeder Model 2878.914, purge valve Model 2878.915, supply flow meter valve Model 2878.920, supply shutoff balancing valve Model 2878.924
 - Stainless steel
 - SVC, union connection, female pipe thread
 - Preassembled
Model 2804

Outlet(s)	SVC	Union	FPT	Wt [lb]	Quantity	Part No	DG
2	✓	1 1/4	1	4.559	1	16030	4
3	✓	1 1/4	1	6.548	1	16031	4
4	✓	1 1/4	1	6.428	1	16032	4
5	✓	1 1/4	1	8.348	1	16033	4
6	✓	1 1/4	1	9.447	1	16034	4
7	✓	1 1/4	1	10.397	1	16035	4
8	✓	1 1/4	1	11.297	1	16036	4
9	✓	1 1/4	1	12.546	1	16037	4
10	✓	1 1/4	1	13.496	1	16038	4
11	✓	1 1/4	1	14.346	1	16039	4
12	✓	1 1/4	1	15.396	1	16040	4



Manifold
 - Equipped with air bleeder Model 2878.914, purge valve Model 2878.915, supply shutoff balancing valve Model 2878.924
 - Stainless steel
 - SVC, union connection, female pipe thread
 - Preassembled
Model 2879

Outlet(s)	SVC	Union	FPT	Wt [lb]	Quantity	Part No	DG
2	✓	1 1/4	1	2.454	1	16400	4
3	✓	1 1/4	1	6.068	1	16401	4
4	✓	1 1/4	1	6.948	1	16402	4
5	✓	1 1/4	1	7.848	1	16403	4
6	✓	1 1/4	1	7.318	1	16404	4
7	✓	1 1/4	1	8.748	1	16405	4
8	✓	1 1/4	1	9.697	1	16406	4
9	✓	1 1/4	1	11.227	1	16407	4
10	✓	1 1/4	1	12.142	1	16408	4
11	✓	1 1/4	1	12.646	1	16409	4
12	✓	1 1/4	1	13.881	1	16410	4



Manifold ball valve set
 - For stainless steel manifold
 - Nickel-plated brass
 - Union connection, female pipe thread
Note
 Includes (1) red-handled and (1) blue-handled ball valve.
Model 2877.2

Union	FPT	Wt [lb]	Quantity	Part No	DG
1 1/4	1	1.802	1	15056	4



Manifold expansion set
 - For stainless steel manifold shutoff / balancing / flow meter
 - Suitable for manifold Model 2804, manifold ball valve set Model 2877.2
 - Stainless steel
 - Union connection, female pipe thread
Components
 (2) 1 1/4" MPT x 1" MPT adapter, (2) gaskets, (2) expansion nipples
Model 2877.5

d	Union	FPT	Outlet(s)	Wt [lb]	Quantity	Part No	DG
1 1/4	1 1/4	1	1	2.764	1	16430	4

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Manifold expansion set

- For stainless steel manifold shutoff / balancing
- Suitable for manifold ball valve set Model 2877.2, manifold Model 2879
- Stainless steel
- Union connection, female pipe thread

Components

- (2) 1¼" MPT x 1" MPT adapter, (2) gaskets, (2) expansion nipples

Model 2877.4

d	Union	FPT	Outlet(s)	Wt [lb]	Quantity	Part No	DG
1¼	1¼	1	1	1.665	1	16431	4



Expansion nipple

- For connecting stainless steel manifolds
- Nickel-plated brass
- Male pipe thread

Model 2878.922

MPT1	MPT2	Wt [lb]	Quantity	Part No	DG
1¼	1	0.312	2	15186	4



Manifold outlet cap

- For stainless steel manifold
- Nickel-plated brass
- SVC

Components

- EPDM gasket

Model 2856.7

SVC	Wt [lb]	Quantity	Part No	DG
✓	0.042	2	15054	4



Reducer

- For stainless steel manifold to mixing station connections
- Bronze
- Male pipe thread, female pipe thread

Model 1003.5SV

MPT	FPT	Wt [lb]	Quantity	Part No	DG
1¼	1	0.356	2	15044	4



Manifold end plug

- For stainless steel manifold
- Nickel-plated brass
- Male pipe thread

Components

- EPDM gasket

Model 2856.6

MPT	Wt [lb]	Quantity	Part No	DG
1	0.149	2	15053	4



Circuit temperature gauge set

- Chrome-plated steel
- Snaps on individual return circuit

Components

- Temperature gauge, clip

Model 2877.6

Temp [°F]	Wt [lb]	Quantity	Part No	DG
32–176	0.115	1	15060 ¹⁾	4

¹⁾ Available while supplies last



System pressurization kit

- For pressure testing
- Suitable for mixing station base unit Model 2801.0US, manifold Model 2804, 2879, mixing station enhanced Model V1203.0

Components

- (1) pressure gauge, (2) 1¼" MPT x 1" FPT reducer, (2) 1" MPT test plug, (1) male hose thread x SVC adapter

Model 2873.5US

Wt [lb]	Quantity	Part No	DG
1.969	1	21210	4



Adapter
 - For Viega PureFlow Press connections with SVC manifold outlets
 - Bronze
 - Press connection, SVC
Model 2819NG

P	SVC	Wt [lb]	Quantity	Part No	DG
5/16	✓	0.140	5	89407	4
3/8	✓	0.141	5	89408	4
1/2	✓	0.145	5	89409	4
5/8	✓	0.161	5	89413	4
3/4	✓	0.158	5	89410	4



Compression adapter
 - Bronze
 - Compression, SVC
 - Allows Viegas PEX compression connections with SVC manifold outlets
Components
 Adapter, compression ring, nut
Model 1022SV

P	SVC	Wt [lb]	Quantity	Part No	DG
5/16	✓	0.214	2	19007	4
3/8	✓	0.209	2	19008	4
1/2	✓	0.197	2	19009	4
5/8	✓	0.197	2	19010	4



Compression adapter
 - Bronze
 - Compression, SVC
 - Allows Viegas PEX compression connections with SVC manifold outlets
Components
 Adapter, compression ring, nut, threaded adapter
Model 1022.1SV

P	SVC	Wt [lb]	Quantity	Part No	DG
3/4	✓	0.371	2	19011	4



SVC compression adapter
 - Only for type L copper, type K copper, type M copper
 - Brass
 - SVC
 - Allows compression copper connection with SVC manifold without soldering
Components
 Brass nut, plastic insert
Model 9438.5SV

d	SVC	Wt [lb]	Quantity	Part No	DG
1/2	✓	0.087	10	19305	4
3/4	✓	0.321	10	19306	4



SVC adapter
 - Bronze
 - Male pipe thread, SVC
Model 1022.6SV

MPT	SVC	Wt [lb]	Quantity	Part No	DG
1/2	✓	0.140	5	19109	4
3/4	✓	0.167	5	19110	4



Coupling
 - Bronze
 - SVC
Model 1022.7SV

SVC1	SVC2	Wt [lb]	Quantity	Part No	DG
✓	✓	0.153	10	19012	4



Strap-on temperature gauge set
 - Can be soldered
Components
 Gauge, mounting spring, heat transfer paste
Model 2810.3US

d	Temp [°F]	Wt [lb]	Quantity	Part No	DG
2 1/2	32-250	0.260	1	15055	4



Manifold

- Equipped with shutoff / balancing valve Model 2834.7US
- Type L copper
- Solder inlet connection, PureFlow Press outlet connection

Components

Brass valves

Model 2834.9US

Outlet(s)	d	P	gpm	Wt [lb]	Quantity	Part No	DG
12	1½	⅝	32	14.116	1	17223	4
12	1½	¾	32	13.906	1	17224	4
12	2	⅝	45	16.295	1	17204	4
12	2	¾	45	15.721	1	17205	4



Manifold

- Equipped with shutoff valve Model 2834.6US
- Type L copper
- Solder inlet connection, PureFlow Press outlet connection

Components

Brass valves

Model 2834.8US

Outlet(s)	d	P	gpm	Wt [lb]	Quantity	Part No	DG
12	1½	⅝	32	10.297	1	17221	4
12	1½	¾	32	10.027	1	17222	4
12	2	⅝	45	12.496	1	17202	4
12	2	¾	45	11.917	1	17203	4



Manifold

Valveless

- Type L copper
- Solder

Model 2835US

Outlet(s)	d1	d2	gpm	Wt [lb]	Quantity	Part No	DG
2	1	½	13	0.370	2	17140¹	4
3	1	½	13	0.500	2	17141¹	4
4	1	½	13	0.310	2	17142¹	4
12	1	½	13	1.460	2	17143¹	4
18	1½	¾	32	6.063	2	17120	4
18	2	¾	45	9.067	2	17100	4

¹) copper female inlet and male outlet header



Shutoff valve

- Brass
 - Female copper tube size, press connection
- Model 2834.6US**

C	P	Wt [lb]	Quantity	Part No	DG
½	½	0.252	10	17260	4
¾	⅝	0.439	10	17261	4
¾	¾	0.424	10	17262	4



Shutoff / balancing valve

- Brass
 - Female copper tube size, press connection
- Model 2834.7US**

P	C	Wt [lb]	Quantity	Part No	DG
½	½	0.517	10	17263	4
⅝	¾	0.739	10	17264	4
¾	¾	0.725	10	17265	4



Shutoff valve

- Brass
 - Female copper tube size, compression
- Model 2834.3US**

C	Comp	Wt [lb]	Quantity	Part No	DG
½	½	0.390	10	17166	4
¾	⅝	0.650	10	17167	4



Closing cap

- For use with copper manifolds
- Type L copper
- Female copper tube size, female pipe thread

Note

½" FPT for draw-off (purge valve) and ⅝" FPT for automatic air vent (bottle vent).

Model 2834.5US

C	FPT1	FPT2	Wt [lb]	Quantity	Part No	DG
1	½	⅝	0.400	1	17144	4
1½	½	⅝	0.665	1	17125	4
2	½	⅝	0.750	1	17106	4



Manifold bracket

- For use with copper manifolds
- Galvanized steel

Model 2878.927

d	Wt [lb]	Quantity	Part No	DG
1	0.348	2	17145	4
1½	0.505	1	17126	4
2	0.545	1	17107	4



Manifold cabinet

- Suitable for manifold Model 2804, 2879
 - Galvanized steel, epoxy powder-coated finish
- Model 2879.6US**

W [in]	H [in]	D [in]	Wt [lb]	Quantity	Part No	DG
21	30	4½	25.993	1	15800	4
27	30	4½	31.991	1	15801	4
45	30	4½	45.987	1	15802	4



Lock assembly

- Suitable for manifold cabinet Model 2879.6US

Components
(2) keys

Note

Part No 15802 requires two locks.

Model 2857.7US

Wt [lb]	Quantity	Part No	DG
0.150	1	15217	4

Controls



Basic heating control

- For controlling system water temperature based on outdoor reset
- Modulating mixing valve control, boiler activation

Components

Supply sensor, outdoor sensor

Model 2871.0US

Wt [lb]	Quantity	Part No	DG
3.464	1	16015	4



Indoor sensor

- Use with basic heating control Model 2871.0US

Model 2871.2US

Wt [lb]	Quantity	Part No	DG
0.295	1	16016	4



Multiple outdoor sensor

- For up to (4) basic heating controls to share a single outdoor sensor
- Use with basic heating control Model 2871.0US

Components

10kΩ thermistor

Model 2871.3US

Wt [lb]	Quantity	Part No	DG
0.105	1	16020	4



Zone control

- Suitable for zone valve Model 2837.1US, 2837.2US, 2837.3US, digital thermostat Model 2874.5US, powerhead Model 2877.7, thermostat heat/cool non programmable Model 2878.6, thermostat heat/cool programmable Model 2878.7, thermostat multistage heat/cool programmable Model 2878.8

- Zone wiring and switching center

Components

Circuit board, 24 VAC transformer

Model 2874.7US

Zones	Wt [lb]	Quantity	Part No	DG
4	4.009	1	18060	4
6	5.159	1	18062	4



RABS - Control unit
 - Use only with Radiant Auto-Balancing System
 - Supports up to 8 thermostats and 12 powerheads
Components
 Supply sensor, ribbon cable (large)
Model 1250US

New

V	Wt [lb]	Quantity	Part No	DG
120 VAC	1.112	1	17040	4



RABS - Powerhead
 - Use only with Radiant Auto-Balancing System
 - Up to 12 per control unit
Note
 Required for proper function of RABS
Model 1250.1US

New

V	Wt [lb]	Quantity	Part No	DG
24 VDC	0.194	1	17045	4



RABS - Return sensor port
 - Brass
 - Use only with Radiant Auto-Balancing System
 - Up to 12 per control unit
Note
 Required for proper function of RABS
Model 1250.2US

New

SVC1	SVC2	Wt [lb]	Quantity	Part No	DG
✓	✓	0.244	1	17050	4



RABS - Circuit hub
 - Use only with Radiant Auto-Balancing System
 - Up to 12 per control unit
Note
 Required for proper function of RABS
Model 1250.3US

New

V	Wt [lb]	Quantity	Part No	DG
24 VDC	0.056	1	17055	4



RABS - Thermostat
 - Use only with Radiant Auto-Balancing System
 - Up to 8 per control unit
Model 1250.5US

New

V	Version	Wt [lb]	Quantity	Part No	DG
3 VDC	black	0.356	1	17060	4
3 VDC	white	0.356	1	17065	4



RABS - WLAN Module

- Use only with Radiant Auto-Balancing System
- One per control unit

Note

Enables wireless communication to RABS control unit

Model 1250.4US

New

	Wt [lb]	Quantity	Part No	DG
	0.125	1	17070	4



Pump and boiler relay Components

- 120 VAC supply, 24 VAC transformer, control pump and boiler contact outputs with dry or powered input signal

Model 2876.0US

	Wt [lb]	Quantity	Part No	DG
	1.040	1	18033	4



Digital thermostat

- For sensing floor and/or room temperature
- Suitable for zone control Model 2874.7US, powerhead Model 2877.7
- Adjustable setback, controls up to (4) powerheads, high or low limit protection

Model 2874.5US

V	Wt [lb]	Quantity	Part No	DG
24	0.250	1	18050	4



Floor sensor

Digital thermostat

- Suitable for digital thermostat Model 2874.5US
- 10KΩ

Model 2874.6US

L [ft]	Wt [lb]	Quantity	Part No	DG
10	0.200	1	18051	4



Thermostat

Heat/cool non programmable

- For 1 stage heat / 1 stage cool
- Suitable for zone control Model 2874.7US, powerhead Model 2877.7
- Controls up to (4) powerheads, battery or 24V power

Model 2878.6

V	Wt [lb]	Quantity	Part No	DG
24	0.675	1	15116	4



Thermostat

Heat/cool programmable

- For 1 stage heat / 1 stage cool
- Suitable for zone control Model 2874.7US, powerhead Model 2877.7
- Controls up to (4) powerheads, battery or 24V power

Model 2878.7

V	Wt [lb]	Quantity	Part No	DG
24	0.695	1	15117	4



Thermostat
Multistage heat/cool, programmable
 - Suitable for zone control Model 2874.7US, powerhead Model 2877.7
 - Controls up to (4) powerheads, battery or 24V power
Model 2878.8

V	Wt [lb]	Quantity	Part No	DG
24	0.785	1	15118	4



Powerhead
 - Suitable for manifold Model 2804, digital thermostat Model 2874.5US, zone control Model 2874.7US, thermostat heat/cool non programmable Model 2878.6, thermostat heat/cool programmable Model 2878.7, thermostat multistage heat/cool programmable Model 2878.8, manifold Model 2879
Model 2877.7

Wire	V	Wt [lb]	Quantity	Part No	DG
2	24 VAC	0.300	1	15070	4
4	24 VAC	0.350	1	15069	4



Powerhead
 - Suitable for manifold Model 2804, 2879
Model 2877.8

V	Wt [lb]	Quantity	Part No	DG
0-10VDC	0.350	1	15068	4



Zone valve
 - Suitable for digital thermostat Model 2874.5US, zone control Model 2874.7US, thermostat heat/cool non programmable Model 2878.6, thermostat heat/cool programmable Model 2878.7, thermostat multistage heat/cool programmable Model 2878.8
 - Bronze
 - Press connection
Model 2837.2US

V	P1	P2	Wt [lb]	Quantity	Part No	DG
24	3/4	3/4	1.750	1	17232	4
24	1	1	2.684	1	17233	4



Zone valve
 - Suitable for digital thermostat Model 2874.5US, zone control Model 2874.7US, thermostat heat/cool non programmable Model 2878.6, thermostat heat/cool programmable Model 2878.7, thermostat multistage heat/cool programmable Model 2878.8
 - Bronze
 - Press connection, PureFlow Press outlet connection
Model 2837.3US

V	P1	P2	Wt [lb]	Quantity	Part No	DG
24	3/4	3/4	0.165	1	17234	4
24	1	1	2.699	1	17235	4



Zone valve
 - Suitable for zone control Model 2874.7US, thermostat heat/cool non programmable Model 2878.6, thermostat heat/cool programmable Model 2878.7, thermostat multistage heat/cool programmable Model 2878.8
 - Bronze
 - Solder, PureFlow Press outlet connection
Model 2837.1US

V	C	P	Wt [lb]	Quantity	Part No	DG
24	3/4	3/4	1.602	1	17230	4
24	1	1	2.629	1	17231	4

4.1



Basic digital setpoint control II
 - For heating and cooling temperature control for slab applications
Components
 Watertight sensor, (2) isolated SPDT relay contacts
Model 2875.4US

	Wt [lb]	Quantity	Part No	DG
	1.816	1	17029	4



Wi-Fi Snow Melt Control
 - For use with snow/ice sensor and snow/ice sensor housing, slab sensor and aerial snow sensor, or slab sensor only
 - Mobile app for iOS and Android, automatic storm prediction via weather data, automatic software updates via the cloud, zoning (priority, tracking)
Components
 Microcontroller, outdoor sensor, two universal sensors
Model 2872.5US

	Wt [lb]	Quantity	Part No	DG
	4.284	1	17014	4



Snow/Ice sensor
 - Spare part for Wi-Fi Snow Melt Control Model 2872.5US
 - Suitable for Snow/Ice sensor housing Model 2865.3US
Model 2875.8US

L [ft]	Wt [lb]	Quantity	Part No	DG
65	4.349	1	17016	4



Snow/Ice sensor housing
 - Spare part for Wi-Fi Snow Melt Control Model 2872.5US
Model 2865.3US

	Wt [lb]	Quantity	Part No	DG
	2.069	1	17017	4

Panels, Plates, Tracks, and Mats



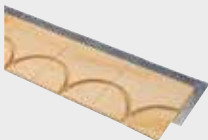
Viega Climate Panel
 - For 5/16" Viega Barrier PEX
 - Suitable for Viega Barrier PEX tubing Part No 11400, 11405
 - Plywood with aluminum backing
Model 2810US

L [in]	Spacing [in]	Wt [lb]	Quantity	Part No	DG
48	7	2.794	10	14021	4



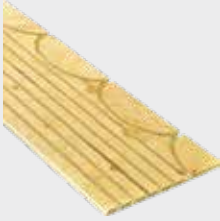
Viega Climate Panel Assembled
 - For 5/16" Viega Barrier PEX
 - Suitable for Viega Barrier PEX tubing Part No 11400, 11405
 - Plywood with aluminum backing
 - (6) hinged panels
Model 2810.2US

L [in]	Spacing [in]	Wt [lb]	Quantity	Part No	DG
48	7	15.995	1	14025	4



U-turn panel
 - For 5/16" Viega Barrier PEX
 - Suitable for Viega Barrier PEX tubing Part No 11400, 11405
 - Plywood with aluminum backing
Model 2810.1US

L [in]	W [in]	Spacing [in]	Wt [lb]	Quantity	Part No	DG
48	7	7	2.799	10	14035	4



Multi-run panel

- For 5/16" Viega Barrier PEX, multiple supply and return lines
- Suitable for Viega Barrier PEX tubing Part No 11400, 11405
- Plywood panel

Model 2810.7US

L [in]	W [in]	Spacing [in]	Wt [lb]	Quantity	Part No	DG
48	12	7	4.353	5	14050	4

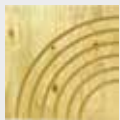


Multi-run access panel

- For 5/16" Viega Barrier PEX, multiple supply and return lines
- Suitable for Viega Barrier PEX tubing Part No 11400, 11405
- Plywood panel

Model 2810.71U

L [in]	W [in]	Wt [lb]	Quantity	Part No	DG
12	7	0.562	6	14055	4



Multi-run ninety panel

- For 5/16" Viega Barrier PEX, multiple supply and return lines
- Suitable for Viega Barrier PEX tubing Part No 11400, 11405
- Plywood panel

Model 2810.72U

L [in]	W [in]	Wt [lb]	Quantity	Part No	DG
12	12	1.105	5	14060	4



90° elbow coupling

- For 5/16" Viega Barrier PEX
- Suitable for Viega Barrier PEX tubing Part No 11400, 11405

Components

Coupling, plastic clip

Model 2810.8US

d	Wt [lb]	Quantity	Part No	DG
5/16	0.026	2	15104	4



Heat transfer adhesive

- Suitable for u-turn panel Model 2810.1US, Viega Climate Panel assembled Model 2810.2US, multi-run access panel Model 2810.71U, multi-run ninety panel Model 2810.72U, multi-run panel Model 2810.7US, Viega Climate Panel Model 2810US, heat transfer plate Model 2857US
- Heat transfer paste and adhesive

Note

Groove Tube

Model 2810.9US

contents [oz]	Wt [lb]	Quantity	Part No	DG
10.3	0.811	24	14005	4



Viega Rapid Grid

- For 3/8", 1/2", 5/8" Viega Barrier PEX, 1/2" Viega FostaPEX
- Suitable for Viega Barrier PEX tubing Part No 11415, 11418, 11425, 11427, 11428, 11430, 11435, 11436, 11440, 11445, 11450, Viega FostaPEX tubing Part No 35020, 35021
- High impact polystyrene
- Grid fastening system

Model 2857.2US

L [ft]	W [ft]	H [in]	Wt [lb]	Quantity	Part No	DG
4	2	2 7/8	2.939	8	15216	4



ViEga Climate Trak

- Suitable for ViEga Barrier PEX tubing
- Part No 11415, 11418, 11425, 11427, 11428, 11430, 11435, 11436, 11440
- Extruded heavy gauge aluminum
- Pre-drilled holes

Model 2857.1US

L [ft]	W [in]	d	Wt [lb]	Quantity	Part No	DG
4	3½	¾	1.150	20	15209	4
8	3½	¾	1.450	20	15207	4
4	3½	½	1.150	20	15210	4
8	3½	½	2.399	20	15208	4



Heat transfer plate

- Suitable for ViEga Barrier PEX tubing
- Part No 11415, 11418, 11425, 11427, 11428, 11430, 11435, 11436, 11440
- Aluminum

Model 2857US

L [in]	W [in]	d	Wt [lb]	Quantity	Part No	DG
19	5	¾	0.186	100	15205	4
19	5	½	0.180	100	15206	4



Clip

- Plastic

Model 2871.6US

d	Wt [lb]	Quantity	Part No	DG
5/16	0.002	100	15112	4



ViEga Climate Mat

- For in slab applications
- Pre-engineered
- CAN/ULC S101, CAN/ULC S102.2

Model 2809.1US

d	O.C.	Loop	Circuit	W [ft]	Wt [lb]	Quantity	Part No	DG
½	6	6	6	6	0.688	1	18150	4
½	9	4	4	6	0.458	1	18151	4
½	6	6	3	6	0.688	1	18154	4
½	6	6	2	6	0.688	1	18155	4
½	9	4	2	6	0.458	1	18156	4
5/8	9	4	2	6	0.635	1	18157	4
5/8	9	4	4	6	0.635	1	18160	4
5/8	6	6	2	6	0.952	1	18185	4
5/8	6	6	4	6	0.952	1	18186	4
5/8	6	6	6	6	0.952	1	18187	4



ViEga Climate Mat

- For in slab applications
- Pre-engineered
- CAN/ULC S101, CAN/ULC S102.2

Model 2809.2US

d	O.C.	Loop	Circuit	W [ft]	Wt [lb]	Quantity	Part No	DG
½	9	3	3	5	0.344	1	18158	4
½	12	3	3	5	0.344	1	18152	4
5/8	12	3	3	5	0.476	1	18159	4



Mat clip

- Suitable for ViEga Climate Mat
- Model 2809.1US, 2809.2US
- Plastic

Model 2809.3US

d	Wt [lb]	Quantity	Part No	DG
½	0.005	50	18165	4
5/8	0.005	50	18166	4

Mixing equipment



Mixing station

Enhanced

- For supply temperature modulation
- 7 settings, permanent magnet motor design
- reduces power consumption by 50%

Components

- Isolation ball valves, mounting bracket, supply temperature sensor well

Model V1203.0

Connections	Wt [lb]	Quantity	Part No	DG
ProPress	21.994	1	12152	4
PureFlow Press	21.994	1	12153	4
copper (male)	23.183	1	12151	4



Mixing station
Base unit
 - For supply temperature modulation
 - Equipped with circulator Model 2801.1US, 2801.9US

Components
 Isolation ball valves, mounting bracket, supply temperature sensor well, 3-speed circulator

Model 2801.0US

Circulator	Connections	Wt [lb]	Quantity	Part No	DG
high head	ProPress	26.036	1	12121	4
high head	PureFlow Press	27.422	1	12123	4
high head	copper (male)	26.092	1	12125	4



Hydronic mixing block
 - Circulator, control, mixing valve
Components
 3-speed circulator, control, air vent, adapter fittings, bracket and two sensors

Model 2887.3

	Wt [lb]	Quantity	Part No	DG
	8.488	1	56160	4

Valves



Mixing valve
Three way
 - Female pipe thread
 - Regulates supply fluid temperature to the system from the source, manual or electric control

Model 2876.3US

FPT	Wt [lb]	Quantity	Part No	DG
3/4	1.095	1	20080	4
1	1.631	1	20081	4
1 1/4	2.374	1	20082	4
1 1/2	3.884	1	20083	4
2	5.333	1	20084	4



Diverting valve
Three way
 - Female copper tube size
Components
 Solder tailpieces

Model 2873.1US

C	Wt [lb]	Quantity	Part No	DG
3/4	2.199	1	20001	4
1	2.999	1	20002	4
1 1/4	6.098	1	20003	4
1 1/2	6.098	1	20041	4



Viega ProPress tailpiece
Smart Connect technology
Zero Lead
 - For use with ASTM B88 and B75 tubing
 - Bronze
 - Press connection, female union BSP
Components
 EPDM sealing element, EPDM flat gasket

Model 2957ZL

P	F BSP	Wt [lb]	Quantity	Part No	DG
1/2	1	0.220	1	79800	8
3/4	1	0.248	1	79805	8
1	1	0.304	1	79810	8
1	1 1/4	0.386	1	79815	8



Actuator
 - Suitable for mixing valve three way
 Model 2876.3US
 - Modulating

Model 2870.7US

V	for d	Wt [lb]	Quantity	Part No	DG
24 VAC	3/4, 1, 1 1/4, 1 1/2, 2	1.010	1	20042	4



Actuator
Three position
 - For diverting valve control
 - Suitable for basic heating control
 Model 2871.0US, diverting valve three way
 Model 2873.1US
 - Floating

Model 2872.7US

V	Wt [lb]	Quantity	Part No	DG
24 VAC	0.385	1	18003	4

4.1



Actuator Proportional
 - For diverting valve control from direct digital control (DDC) system
 - Modulating
Model 2877.81

V	Wt [lb]	Quantity	Part No	DG
0-10VDC	0.565	1	18027	4

Accessories



RABS - Stand
 - For use with RABS - Thermostat Model 1250.5
 - Plastic
Model 1251.1US

	Wt [lb]	Quantity	Part No	DG
	0.175	1	17130	4

New



RABS - Range Extender
 - For use with RABS - Thermostat Model 1250.5
Note
 Extends range of RABS - Thermostat if required
Model 1250.6US

V	Version	Wt [lb]	Quantity	Part No	DG
3 VDC	black	0.250	1	17075	4
3 VDC	white	0.250	1	17080	4

New



RABS - Power Adapter
 - Use only with Radiant Auto-Balancing System
Note
 Required for Model 1250.6US, optional for Model 1250.5US
 UL 60950
Model 1250.7US

V	Wt [lb]	Quantity	Part No	DG
120 VAC	0.194	1	17085	4

New



Circulator
 - Cast iron
 - 3-speed, direct drive, wet rotor, inline
Model 2801.1US

Circulator	Wt [lb]	Quantity	Part No	DG
low head	7.248	1	12126	4



Circulator
 - Cast iron
 - 3-speed, direct drive, wet rotor, inline
Model 2801.9US

Circulator	Wt [lb]	Quantity	Part No	DG
high head	10.247	1	12127	4



Flange set
Components
 (2) flanges, (2) sealing elements, (4) nuts,
 (4) bolts
Model 2881.9US

d	Wt [lb]	Quantity	Part No	DG
¾	2.234	1	16207	4
1	2.209	1	16209	4
1¼	1.915	1	16211	4
1½	1.915	1	16212	4



Spring check valve
 - For prevention of gravity circulation or backflow
 - Female pipe thread
 - Horizontal or vertical installation, non-ferrous
Model 2873.4US

FPT1	FPT2	Wt [lb]	Quantity	Part No	DG
½	½	0.255	1	20201	4
¾	¾	0.400	1	20202	4
1	1	0.562	1	20203	4
1¼	1¼	0.800	1	20204	4
1½	1½	1.100	1	20205	4



Sensor well
 - For housing temperature sensor
 - Suitable for basic heating control
 Model 2871.0US
 - Fits into solder cup or Viega ProPress fitting
Model 2801.4US

CTS	Wt [lb]	Quantity	Part No	DG
½	0.090	1	12128	4



Heat exchanger
 - Brazed stainless steel
Model 2859US

W [in]	L [in]	H [in]	Plates	Wt [lb]	Quantity	Part No	DG
5	12	1.8	16	8.343	1	22006	4
5	12	3.6	36	14.856	1	22007	4
5	12	6.7	70	28.992	1	22008	4



Pressure differential valve
 - Brass
 - Female pipe thread
Model 2871.8US

FPT	Wt [lb]	Quantity	Part No	DG
1	2.209	1	20102	4
1¼	2.611	1	20103	4

Spare parts



Flow meter cap
 - For stainless steel manifold shutoff / balancing / flow meter
 - Spare part for manifold Model 2804
 - Plastic
Model 2878.910

Wt [lb]	Quantity	Part No	DG
0.015	1	15171	4



Return shutoff cap
 - For stainless steel manifold shutoff / balancing, stainless steel manifold shutoff / balancing / flow meter
 - Spare part for manifold Model 2804, 2879
 - Plastic
Model 2878.921

Wt [lb]	Quantity	Part No	DG
0.280	1	16432	4

4.1



Manifold replacement temperature gauge

- For stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804

Model 2878.913

Temp [°F]	Wt [lb]	Quantity	Part No	DG
32-176	0.090	1	15175	4



Air bleeder

- For stainless steel manifold shutoff / balancing, stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804, 2879
- Nickel-plated brass
- Male pipe thread
- Manual

Model 2878.914

	Wt [lb]	Quantity	Part No	DG
	0.090	1	15176	4



Purge valve

- For stainless steel manifold shutoff / balancing, stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804, 2879
- Nickel-plated brass
- Male pipe thread

Model 2878.915

	Wt [lb]	Quantity	Part No	DG
	0.330	1	15177	4



**Return valve seat
Long**

- For stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804
- Nickel-plated brass
- Male pipe thread, SVC

Model 2878.916

SVC	Wt [lb]	Quantity	Part No	DG
✓	0.200	1	15178	4



**Return valve seat
Short**

- For stainless steel manifold shutoff / balancing
- Spare part for manifold Model 2879
- Nickel-plated brass
- Male pipe thread, SVC

Model 2878.917

SVC	Wt [lb]	Quantity	Part No	DG
✓	0.125	1	15179	4



Supply valve seat

- For stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804
- Nickel-plated brass
- Male pipe thread, SVC

Model 2878.918

SVC	Wt [lb]	Quantity	Part No	DG
✓	0.155	1	15180	4



Return valve

- For stainless steel manifold shutoff / balancing, stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804, 2879

Model 2878.919

	Wt [lb]	Quantity	Part No	DG
	0.200	1	15181	4



Supply shutoff balancing valve
 - For stainless steel manifold shutoff / balancing
 - Spare part for manifold Model 2879
 - Nickel-plated brass
 - Male pipe thread
Model 2878.924

	Wt [lb]	Quantity	Part No	DG
	0.160	1	15182	4



Temperature gauge well
 - For stainless steel manifold shutoff / balancing / flow meter
 - Spare part for manifold Model 2804
 - Nickel-plated brass
 - Male pipe thread
Model 2878.925

	Wt [lb]	Quantity	Part No	DG
	0.095	1	15183	4



Supply flow meter valve
 - For stainless steel manifold shutoff / balancing / flow meter
 - Spare part for manifold Model 2804
 - Nickel-plated brass
 - Male pipe thread
 - Clear plastic sight glass
Model 2878.920

	Wt [lb]	Quantity	Part No	DG
	0.200	1	15184	4



Inlet gasket
 - For stainless steel manifold shutoff / balancing, stainless steel manifold shutoff / balancing / flow meter
 - Spare part for manifold Model 2804, 2879
 - Rubber
Model 2878.923

	Wt [lb]	Quantity	Part No	DG
	0.013	2	15170	4



Bracket
 - For stainless steel manifold shutoff / balancing, stainless steel manifold shutoff / balancing / flow meter
 - Spare part for manifold Model 2804, 2879
 - Galvanized steel
Model 2878.912

	Wt [lb]	Quantity	Part No	DG
	0.395	2	15174	4



Purge valve
 - For 1½" and 1" brass manifolds
 - Brass
 - National Pipe Thread, hose connection
Model 1069SV

NPT	Wt [lb]	Quantity	Part No	DG
½	0.234	1	15032	4



Air vent
 - For 1½" and 1" brass manifolds
 - Brass
Components
 Air vent, air bleeder
Model 1028SV

MPT	Wt [lb]	Quantity	Part No	DG
¾	0.476	1	15033	4

4.1



Outdoor sensor

- Spare part for basic heating control Model 2871.0US, Wi-Fi Snow Melt Control Model 2872.5US
- Plastic

Components

10kΩ thermistor

Model 2871.4US

Temp [°F]	W [in]	Wt [lb]	Quantity	Part No	DG
-60–140	1½	0.335	1	16017	4



Universal sensor

- Suitable for sensor well Model 2801.4US, basic heating control Model 2871.0US, Wi-Fi Snow Melt Control Model 2872.5US
- 10KΩ sensor

Model 2870.9US

	Wt [lb]	Quantity	Part No	DG
	0.100	1	16018	4



Setpoint or basic snow sensor cable

- Suitable for basic digital setpoint control II Model 2875.4US

Model 2875.5US

L [ft]	Wt [lb]	Quantity	Part No	DG
6	0.002	1	17031	4



RABS - Supply Sensor

- Spare part for RABS Control Unit Model 1250US

Note

NTC 10kΩ

Model 1250.9US

	Wt [lb]	Quantity	Part No	DG
		1	17110	4

New



RABS - Ribbon Cable (Large)

- Spare part for RABS Control Unit Model 1250US

Model 1251.0US

	Wt [lb]	Quantity	Part No	DG
		1	17115	4

New



Compression ring

- Brass

Model 1022.8SV

d	Wt [lb]	Quantity	Part No	DG
5/16	0.008	10	19025	4
3/8	0.010	10	19026	4
1/2	0.012	10	19027	4
5/8	0.014	10	19028	4
3/4	0.016	10	19029	4



SVC adapter

- For adapting 16mm PEX to SVC connections
- Brass

Model 2876.4US

	Wt [lb]	Quantity	Part No	DG
	0.196	10	19412	4



Return valve

- For Stadler brass manifolds
- Brass
- Male pipe thread

Model 2876.5US

	Wt [lb]	Quantity	Part No	DG
	0.200	1	13265	4


Supply valve

- For Stadler brass manifolds
- Use with Viega drain valve and temperature port Model 2934.8ZL
- Brass

Model 2876.6US

Wt [lb]	Quantity	Part No	DG
0.230	1	13266	4


Valve seat

- For Stadler brass manifold supply and return
- Brass
- Male pipe thread

Model 2876.7US

Wt [lb]	Quantity	Part No	DG
0.140	1	13267	4


Supply valve

- For 1" brass manifolds
- Brass
- Male pipe thread

Model 2887.0

Wt [lb]	Quantity	Part No	DG
0.160	1	15003	4


Valve seat

- For 1" brass manifold supply and return
- Brass
- Male pipe thread

Model 2887.1

Wt [lb]	Quantity	Part No	DG
0.136	1	15004	4


Return valve

- For 1" brass manifolds
- Brass
- Male pipe thread

Model 2887.2

Wt [lb]	Quantity	Part No	DG
0.258	1	15005	4


Adapter ring

- For adapting powerhead to 1" brass manifold
- Suitable for powerhead Model 2877.7
- Plastic

Model 2877.9

Wt [lb]	Quantity	Part No	DG
0.035	1	15063	4


Adapter ring

- For adapting powerhead to Stadler brass manifold
- Suitable for powerhead Model 2877.7
- Plastic

Model 2879.9US

Wt [lb]	Quantity	Part No	DG
0.040	1	15065	4


Adapter ring

- For stainless steel manifold
- Suitable for powerhead Model 2877.7
- Plastic

Model 2899.1

Wt [lb]	Quantity	Part No	DG
0.020	1	15066	4



Hydronic mixing block supply fitting #1
 - For replacement of hydronic mixing block supply fitting #1
 - Spare part for hydronic mixing block Model 2887.3
 - Plastic

Note

Order gasket and O-ring separately
Model 2887.31

	Wt [lb]	Quantity	Part No	DG
	0.075	1	56162	4



Hydronic mixing block return fitting #2
 - For replacement of hydronic mixing block return fitting #2
 - Spare part for hydronic mixing block Model 2887.3
 - Plastic

Note

Order gasket and O-ring separately
Model 2887.32

	Wt [lb]	Quantity	Part No	DG
	0.085	1	56163	4



Hydronic mixing block delivery fitting #3
 - For replacement of hydronic mixing block delivery fitting #3
 - Spare part for hydronic mixing block Model 2887.3
 - Plastic

Note

Order gasket and O-ring separately
Model 2887.33

	Wt [lb]	Quantity	Part No	DG
	0.085	1	56164	4



Hydronic mixing block gasket
 - For fittings 1-3
 - Spare part for hydronic mixing block Model 2887.3, hydronic mixing block supply fitting #1 Model 2887.31, hydronic mixing block return fitting #2 Model 2887.32, hydronic mixing block delivery fitting #3 Model 2887.33
 - Rubber

Model 2887.30

	Wt [lb]	Quantity	Part No	DG
	0.002	1	56165	4



Hydronic mixing block O-ring
 - For fittings 1-3
 - Spare part for hydronic mixing block Model 2887.3, hydronic mixing block supply fitting #1 Model 2887.31, hydronic mixing block return fitting #2 Model 2887.32, hydronic mixing block delivery fitting #3 Model 2887.33
 - Rubber

Model 2887.37

	Wt [lb]	Quantity	Part No	DG
	0.005	1	56169	4



Clip
 - For use with hydronic mixing block fittings 1-3
 - Spare part for hydronic mixing block Model 2887.3
 - Aluminum

Model 2887.38

	Wt [lb]	Quantity	Part No	DG
	0.009	1	56170	4



Hydronic mixing block T&P sensor
 - Spare part for hydronic mixing block Model 2887.3
Note
 Order T&P sensor O-ring seperately
Model 2887.34

	Wt [lb]	Quantity	Part No	DG
	0.060	1	56166	4



Hydronic mixing block T&P sensor O-ring
 - For T&P sensor
 - Spare part for hydronic mixing block Model 2887.3, hydronic mixing block T&P sensor Model 2887.34
Model 2887.35

	Wt [lb]	Quantity	Part No	DG
	0.005	1	56167	4



Terminal block
 - For use with hydronic mixing block
 - Spare part for hydronic mixing block Model 2887.3
 - Plastic
Model 2887.4

	Wt [lb]	Quantity	Part No	DG
	0.035	1	56173	4



Circulator
 - For use with hydronic mixing block
 - Spare part for hydronic mixing block Model 2887.3
 - Cast iron
Model 2887.41

	Wt [lb]	Quantity	Part No	DG
	2.879	1	56174	4

GeoFusion



4.2

GeoFusion

Viega GeoFusion socket fusion fittings are a reliable, high-quality option for ground-source heat-exchange applications. With 25 years of experience in socket-fusion-fitting production, Viega GeoFusion fittings provide installers with the superior products they need to connect open- and closed-loop geothermal and hydronic distribution piping systems.

FEATURES AND BENEFITS

- Variety of brass-to-HDPE adapters and one-piece molded reducers in sizes $\frac{3}{4}$ " to 2"
- Molded from high-performance PE4710 bimodal resin with superior resistance to Slow Crack Growth (SCG)
- Reduced lead time
- Compliance with ASTM D2683
- Trusted manufacturing quality and superiority through ISO 9001-2008 registration

CODES AND STANDARDS

- ASTM D2683: Standard specification for socket-type polyethylene fittings for outside diameter-controlled polyethylene pipe and tubing
- NSF 358-1: Polyethylene pipe and fittings for water-based ground-source "geothermal" heat-pump systems
- NSF: ANSI/NSF 358-1
- NSF: ASTM D2683

Index

Elbows	224
Tees	224
Adapters	225
Caps	226
Couplings	226
Manifolds	226

Elbows



Viega GeoFusion 90° elbow
 - High density polyethylene (HDPE)
 - Socket fusion
Model V9016

IPS1	IPS2	Wt [lb]	Quantity	Part No	DG
¾	¾	0.075	75	39060	11
1	¾	0.071	50	39061	11
1	1	0.122	50	39062	11
1¼	¾	0.188	100	39063	11
1¼	1	0.185	100	39064	11
1¼	1¼	0.200	75	39065	11
1½	1½	0.240	50	39067	11
2	1¼	0.471	25	39068	11
2	2	0.525	25	39069	11



Viega GeoFusion 90° elbow
 - High density polyethylene (HDPE)
 - Socket fusion, male pipe thread
Model V9016.5

IPS	MPT	Wt [lb]	Quantity	Part No	DG
1	¾	0.330	15	39100	11
1	1	0.550	20	39101	11
1¼	1	0.627	25	39102	11
1¼	1¼	1.010	10	39103	11



Viega GeoFusion 90° elbow
 - High density polyethylene (HDPE)
 - Socket fusion, male nominal thread
Model V9016.4

IPS	MNT	Wt [lb]	Quantity	Part No	DG
¾	1	0.260	20	39090	11
1	1	0.270	15	39091	11



Viega GeoFusion 90° elbow
 - High density polyethylene (HDPE)
 - Socket fusion, stub socket fusion
Model V9016.2

IPS	Stub	Wt [lb]	Quantity	Part No	DG
¾	¾	0.054	100	39070	11
1	1	0.085	100	39071	11
1¼	1¼	0.176	100	39072	11



Viega GeoFusion 90° elbow
 - High density polyethylene (HDPE)
 - Socket fusion, female socket fusion
Model V9016.3

IPS	PFC	Wt [lb]	Quantity	Part No	DG
1¼	1¼	0.182	100	39080	11

PFC = GeoFusion Female Connection

Tees



Viega GeoFusion tee
 - High density polyethylene (HDPE)
 - Socket fusion
Model V9018

IPS1	IPS2	IPS3	Wt [lb]	Quantity	Part No	DG
¾	¾	¾	0.089	75	39110	11
1	1	¾	0.162	50	39111	11
1	1	1	0.170	50	39112	11
1¼	¾	¾	0.198	75	39113	11
1¼	1	1	0.220	75	39114	11
1¼	1¼	¾	0.238	75	39115	11
1¼	1¼	1	0.243	50	39116	11
1¼	1¼	1¼	0.224	75	39117	11
1½	1½	1	0.271	50	39118	11
1½	1½	1½	0.300	50	39119	11
2	1¼	1¼	0.564	25	39120	11
2	2	¾	0.715	25	39121	11
2	2	1	0.712	25	39122	11
2	2	1¼	0.576	25	39123	11
2	2	2	0.611	25	39124	11



Viega GeoFusion header tee
 - High density polyethylene (HDPE)
 - Socket fusion, stub socket fusion
Model V9018.2

IPS1	Stub	IPS2	Wt [lb]	Quantity	Part No	DG
1	1	¾	0.269	25	39140	11
1	1	1	0.263	25	39141	11
1¼	1	¾	0.315	25	39142	11
1¼	1	1	0.309	25	39143	11
1¼	1¼	¾	0.333	25	39144	11
1¼	1¼	1	0.313	50	39145	11



Viega GeoFusion adapter tee
 - High density polyethylene (HDPE)
 - Socket fusion, male nominal thread
Model V9018.8

IPS1	IPS2	MNT	Wt [lb]	Quantity	Part No	DG
1¼	1¼	1	0.450	10	39162	11



Viega GeoFusion adapter tee
 - High density polyethylene (HDPE)
 - Female pipe thread, male nominal thread, socket fusion
Model V9018.5

FPT	MNT	IPS	Wt [lb]	Quantity	Part No	DG
½	1	1	0.470	10	39150	11



Viega GeoFusion adapter tee
 - High density polyethylene (HDPE)
 - Socket fusion, male nominal thread, female pipe thread
Model V9018.6

IPS	MNT	FPT	Wt [lb]	Quantity	Part No	DG
¾	1	½	0.390	10	39155	11
1	1	½	0.430	10	39156	11



Viega GeoFusion adapter tee
 - High density polyethylene (HDPE)
 - Socket fusion, female pipe thread
Model V9018.7

IPS1	IPS2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.209	75	39160	11
1	1	½	0.261	50	39161	11

Adapters



Viega GeoFusion adapter
 - High density polyethylene (HDPE)
 - Socket fusion, male pipe thread
Model V9011

IPS	MPT	Wt [lb]	Quantity	Part No	DG
¾	¾	0.298	25	39001	11
¾	1	0.459	25	39002	11
1	¾	0.310	25	39003	11
1	1	0.520	25	39004	11
1¼	¾	0.431	10	39005	11
1¼	1	0.524	25	39006	11
1¼	1¼	0.780	25	39007	11
1¼	1½	1.010	10	39008	11
1½	1½	1.152	10	39009	11
2	1¼	0.922	5	39010	11
2	1½	1.179	15	39011	11
2	2	1.720	15	39012	11



Viega GeoFusion adapter
 - High density polyethylene (HDPE)
 - Socket fusion, male nominal thread
Model V9015.3

IPS	MNT	Wt [lb]	Quantity	Part No	DG
¾	1	0.260	20	39040	11
1	1	0.260	20	39041	11
1¼	1¼	0.460	25	39044	11



Viega GeoFusion adapter
 - High density polyethylene (HDPE)
 - Socket fusion, female pipe thread
Model V9015.4

IPS	FPT	Wt [lb]	Quantity	Part No	DG
¾	¼	0.208	50	39050	11
¾	½	0.165	50	39051	11
1	¼	0.300	50	39052	11
1	½	0.261	20	39053	11
1	¾	0.320	50	39054	11



Viega GeoFusion swivel adapter
 - High density polyethylene (HDPE)
 - Socket fusion, swivel nut
Model V9049

IPS	Swivel	Wt [lb]	Quantity	Part No	DG
¾	1	0.320	25	39180	11
1	1	0.354	25	39181	11
1¼	1	0.463	25	39182	11



Viega GeoFusion swivel adapter
 - Brass
 - Male pipe thread, swivel nut
Model V9013.1

MPT	Swivel	Wt [lb]	Quantity	Part No	DG
1	¾	0.306	10	50648	11
1	1	0.385	10	50647	11
1	1¼	0.460	50	48420	11

Caps



Viega GeoFusion cap
 - High density polyethylene (HDPE)
 - Socket fusion
Model V9056

IPS	Wt [lb]	Quantity	Part No	DG
¾	0.051	100	39190	11
1	0.038	100	39191	11
1¼	0.049	100	39192	11
1½	0.157	50	39193	11
2	0.213	25	39194	11

Couplings



Viega GeoFusion coupling
 - High density polyethylene (HDPE)
 - Socket fusion
Model V9015

IPS1	IPS2	Wt [lb]	Quantity	Part No	DG
¾	¾	0.038	100	39020	11
1	¾	0.055	100	39021	11
1	1	0.088	75	39022	11
1¼	¾	0.059	50	39023	11
1¼	1	0.081	50	39024	11
1¼	1¼	0.100	50	39025	11
1½	¾	0.117	25	39027	11
1½	1	0.145	25	39028	11
1½	1¼	0.155	25	39029	11
1½	1½	0.147	25	39030	11
2	1	0.209	25	39031	11
2	1¼	0.170	25	39032	11
2	1½	0.160	25	39033	11
2	2	0.150	25	39034	11

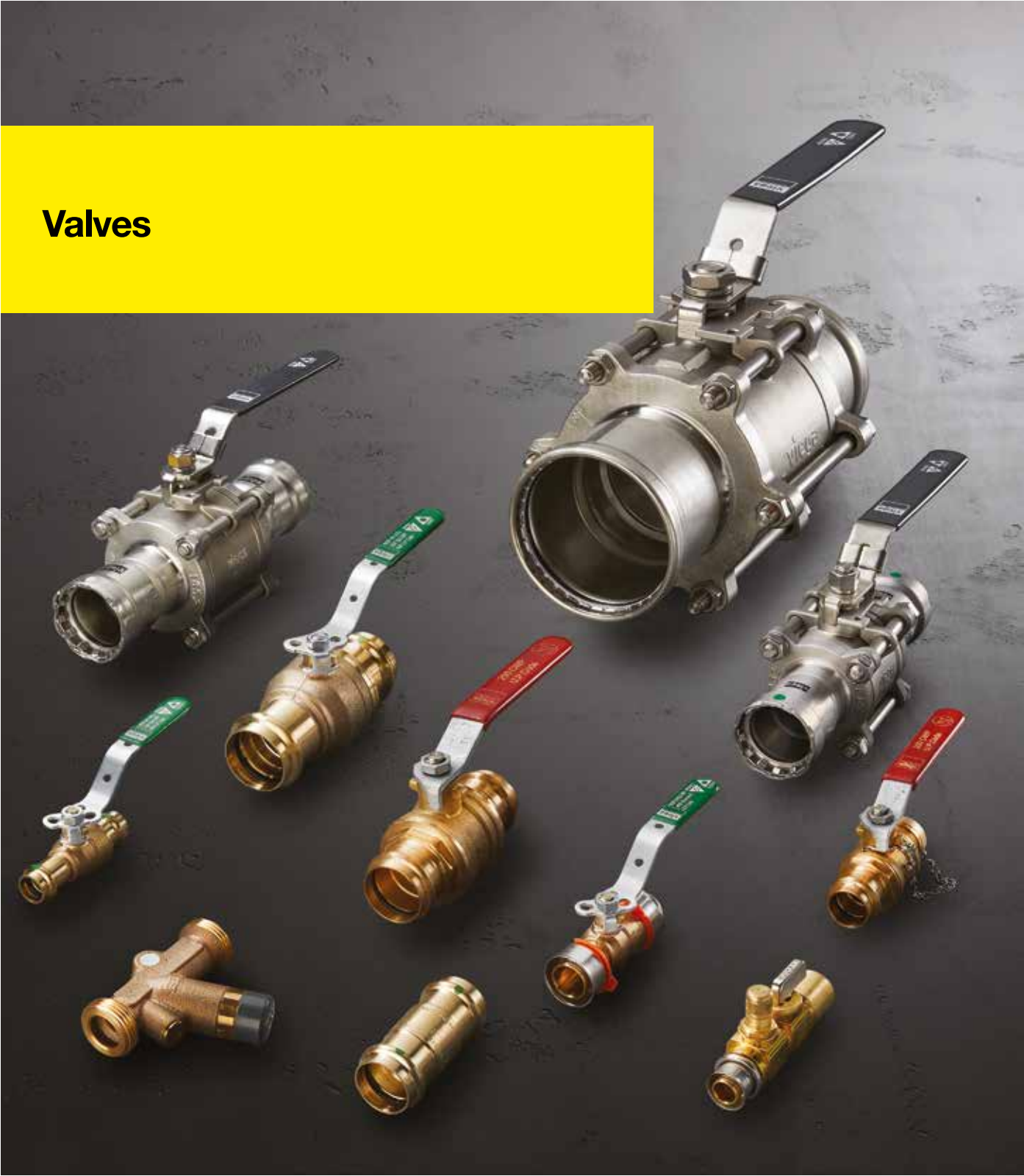
Manifolds



Viega GeoFusion header assembly
 - High density polyethylene (HDPE)
 - Socket fusion, IPS branch socket fusion
Model V9040

IPS	IPS Branch	Wt [lb]	Quantity	Part No	DG
1¼	3¼	0.700	10	39170	11
1¼	4¼	1.017	10	39171	11
1¼	5¼	1.144	25	39172	11
1¼	6¼	1.374	25	39173	11

Valves



5.1

Valves

Viega offers shutoff valves to support system installations of ProPress, MegaPress or PureFlow. Whether for potable water, mechanical systems or gas applications, Viega offers a valve for your needs, ranging in size from ½" to 4". Like Viega fittings, valves offer Smart Connect to provide installers added confidence in their ability to ensure secure connections. Viega's innovative thermostatic balancing valve automatically adjusts to a specified temperature, ensuring that your system is balanced.

FEATURES AND BENEFITS

- Multiple system and connection solutions
- 316 stainless steel ball
- Multiple accessory options
- Available with EPDM, FKM, or HNBR sealing elements
- Smart Connect technology
- Installs within minutes – up to 80% faster than conventional methods
- Same tool used for installation of ball valves and fittings
- No flame, fire watch or hot work permits required

CODES AND STANDARDS

- ASME 112.4.14/CSA B125.14: Manually Operated Valves for Use in Plumbing System
- ASME B16.51: Copper and Copper Alloy Press-Connect
- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Service Piping
- ASTM A312: Standard Specification for Seamless, Welded and Heavily Cold Worked Austenitic Stainless Steel Pipes
- ASTM A403: Standard Specification for Wrought Austenitic Stainless Steel Pipe Fittings
- ASTM A554: Standard Specification for Welded Stainless Steel Mechanical Tubing
- ASTM F3347: Standard specification for metal Press insert fittings with factory assembled stainless steel press sleeve for SDR9 Cross-linked Polyethylene (PEX) tubing and SDR9 Polyethylene of raised temperature (PR-RT) tubing
- ASTM F3348: Standard specification for plastic Press insert fittings with factory assembled stainless steel press sleeve for SDR9 Cross-linked Polyethylene (PEX) tubing and SDR9 Polyethylene of raised temperature (PR-RT) tubing
- CSA ANSI LC 4-2012 (R2017)/CSA 6.32-2012 (R2016)
- CSA B214: Installation Code for Hydronic Heating Systems
- CSA Class 6853 01 Low Lead Content Certification Program
- CAN/CSA-B149.1: Natural Gas and Propane Installation Code
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO: ANSI LC 4a/CSA 6.32a: Press-Connect Metallic Fittings for Use in Fuel Gas Distribution Systems
- IAPMO: California Plumbing Code (CPC)
- IAPMO PS-117: Press Connections
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- IAPMO Z1157: Ball Valves
- ICC-ES: ANSI LC 4a/CSA 6.32a: Press-Connect Metallic Fittings for Use in Fuel Gas Distribution Systems

- ICC: International Fuel Gas Code (IFGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- IAPMO: National Standard Plumbing Code (NSPC)
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)
- NFPA 54/Z223: National Fuel Gas Code
- NFPA 58 National Liquid Petroleum Gas Code

LISTINGS AND CERTIFICATIONS

- ICC-ES PMG-1036 (MegaPress G)
- ICC-ES PMG-1038 (PureFlow)
- ICC-ES PMG-1037 (ProPress)
- ICC-ES PMG-1124 (MegaPress)
- ICC-ES PMG-1125 (ProPress 316)
- ICC-ES PMG-1451 (MegaPress 304/316)
- Canadian Registration Number (CRN): C14541.5
- NSF/ANSI/CAN 61: Drinking Water System Components
- NSF/ANSI 359: Valves for Cross-linked Polyethylene (PEX) Water Distribution Tubing Systems
- NSF/ANSI 372: Drinking Water System Components – Lead Content

ZERO LEAD

References to Zero Lead throughout this publication mean products meet the requirements of both NSF/ANSI 372 (≤0.25% maximum weighted average lead content) and NSF/ANSI/CAN 61.

NOTE

A green dot indicates an EPDM sealing element. A white dot indicates an FKM sealing element. A yellow dot indicates a HNBR sealing element.

Index

Ball valves	230
Gas ball valves	232
3-piece ball valves	233
Check valves	234
Butterfly valves	234
Balancing valves	235
Stop valves	235
Wall hydrants	236
Shower valves	236
Heating valves	236
Accessories	238

Ball valves



Viega ProPress ball valve
Smart Connect technology
Zero Lead
 - For potable water applications
 - Bronze
 - Press connection
 - Full port
Components
 Stainless steel ball, EPDM sealing elements
Model 2971.1ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.463	1	79920	8
3/4	3/4	0.659	1	79925	8
1	1	0.992	1	79930	8
1 1/4	1 1/4	1.512	1	79935	8
1 1/2	1 1/2	2.587	1	79940	8
2	2	3.910	1	79950	8



New

Viega ProPress ball valve
Smart Connect technology
Zero Lead
 - For potable water applications
 - Brass
 - Press connection
 - Full port
Components
 Stainless steel ball, EPDM sealing elements
Model 2971.1XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	8.706	1	78300 ¹⁾	8
3	3	11.990	1	78305 ¹⁾	8
4	4	17.963	1	78310 ¹⁾	8

¹⁾ Available soon!



Viega ProPress ball valve
Smart Connect technology
Zero Lead
 - For potable water applications
 - Bronze
 - Press connection
 - Full port
Components
 Lockable metal handle, stainless steel ball and stem, EPDM sealing elements
Model 2971.3ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.458	1	79923	8
3/4	3/4	0.648	1	79928	8
1	1	1.014	1	79933	8
1 1/4	1 1/4	1.508	1	79938	8
1 1/2	1 1/2	2.204	1	79943	8
2	2	3.901	1	79948	8



Viega ProPress ball valve
Smart Connect technology
Zero Lead
 - For potable water applications
 - Bronze
 - Press connection, female pipe thread
 - Full port
Components
 Lockable metal handle, stainless steel ball, EPDM sealing element
Model 2971.4ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.463	1	79970	8
3/4	3/4	0.630	1	79975	8
1	1	1.031	1	79980	8



Viega ProPress ball valve
Smart Connect technology
Zero Lead
 - For potable water applications
 - Bronze
 - Press connection, hose connection
 - Full port
Components
 Lockable metal handle, stainless steel ball, EPDM sealing element
Note
 NH threads (garden hose)
Model 2971.6ZL

P	Hose	Wt [lb]	Quantity	Part No	DG
1/2	3/4	0.549	1	79875	8
3/4	3/4	0.719	1	79876	8



Viega ProPress ball valve
Smart Connect technology
 - For non-potable application
 - Bronze/brass
 - Press connection
 - Full port
Components
 EPDM sealing elements
Model 2973

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.595	1	24000	8
3/4	3/4	0.945	1	24005	8
1	1	1.390	1	24010	8
1 1/4	1 1/4	2.199	1	24015	8
1 1/2	1 1/2	3.049	1	24020	8
2	2	5.234	1	24025	8



Viega ProPress ball valve
Smart Connect technology
 - For non-potable application
 - Bronze/brass
 - Press connection, female pipe thread
 - Full port
Components
 EPDM sealing element
Model 2973.1

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.580	1	24030	8
3/4	3/4	0.910	1	24035	8
1	1	1.430	1	24040	8



Viega ProPress ball valve
Smart Connect technology
 - For non-potable application
 - Bronze/brass
 - Press connection, hose connection
 - Full port
Components
 EPDM sealing element
Note
 NH threads (garden hose)
Model 2973.3

P	Hose	Wt [lb]	Quantity	Part No	DG
1/2	3/4	0.695	1	24090	8
3/4	3/4	0.992	1	24095	8



Viega ProPress 316 ball valve
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 Lockable metal handle, stainless steel ball and stem, EPDM sealing elements
Model 4070

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.714	1	81080	9
3/4	3/4	0.943	1	81085	9
1	1	1.322	1	81090	9
1 1/4	1 1/4	2.244	1	81095	9
1 1/2	1 1/2	3.496	1	81100	9
2	2	5.400	1	81105	9



Viega PureFlow Press ball valve
Zero Lead
 - Bronze
 - Press connection
Model 2870ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1	1	0.462	5	98200	6
1 1/4	1 1/4	0.840	5	98201	6
1 1/2	1 1/2	1.091	5	98202	6
2	2	1.807	5	98203	6



Viega PureFlow Press ball valve
Zero Lead
 - Brass
 - Press connection
Model 2842.2ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.280	10	94500	6
1/2	1/2	0.195	10	94521	6
3/4	3/4	0.393	10	94541	6



Viega PureFlow Press valve
Zero Lead
 - For copper manifolds, transitioning between Viega PureFlow Press and Viega ProPress
 - Brass
 - Press connection, street
Note
 ½" ProPress tool and jaw required
Model 2842.1ZL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
½	½	0.288	10	95002	6

FTG (CTS) = TEST



Viega PureFlow Crimp ball valve
Zero Lead
 - Brass
 - Crimp connection
 - ¼ turn, full port
Model V5037ZL

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
½	½	0.257	10	46031	2
¾	¾	0.395	10	46044	2
1	1	0.643	10	46060	2



Viega PureFlow Crimp ball valve
Zero Lead
 - Chrome-plated brass
 - Crimp connection
 - ¼ turn, full port
Model V5023ZL

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
½	½	0.258	10	46021	2



Viega PureFlow Crimp valve
 - PolyAlloy
 - Crimp connection
 - ¼ turn
Model V5236

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
½	½	0.066	10	43030	3
¾	¾	0.080	10	43040	3

Gas ball valves



New

Viega MegaPressG ball valve
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Bronze body, carbon steel press ends
 - Press connection
Components
 HNBR sealing elements
Model 6675

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.813	1	30600 ¹⁾	12
¾	¾	1.095	1	30605 ¹⁾	12
1	1	1.713	1	30610 ¹⁾	12
1¼	1¼	2.654	1	30615 ¹⁾	12
1½	1½	3.678	1	30620 ¹⁾	12
2	2	5.704	1	30625 ¹⁾	12

¹⁾ Available soon!



New

Viega MegaPressG ball valve
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Bronze body, carbon steel press ends
 - Press connection, female pipe thread
Components
 HNBR sealing element
Model 6675.1

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.692	1	30630 ¹⁾	12
¾	¾	0.930	1	30635 ¹⁾	12
1	1	1.455	1	30640 ¹⁾	12
1¼	1¼	2.255	1	30645 ¹⁾	12
1½	1½	3.127	1	30650 ¹⁾	12
2	2	4.849	1	30655 ¹⁾	12

¹⁾ Available soon!



New

Viega MegaPressG ball valve
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Bronze body, carbon steel press ends
 - Press connection, male pipe thread
Components
 HNBR sealing element
Model 6675.2

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.732	1	30660 ¹⁾	12
¾	¾	0.987	1	30665 ¹⁾	12
1	1	1.543	1	30670 ¹⁾	12
1¼	1¼	2.391	1	30675 ¹⁾	12
1½	1½	3.315	1	30680 ¹⁾	12
2	2	5.140	1	30685 ¹⁾	12

¹⁾ Available soon!



New

Viega MegaPressG ball valve
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Bronze body, carbon steel press ends
 - Press connection, ground joint
Components
 HNBR sealing element
Model 6675.3

P	GJ	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1.263	1	30690 ¹⁾	12
3/4	3/4	1.893	1	30695 ¹⁾	12
1	1	2.585	1	30700 ¹⁾	12
1 1/4	1 1/4	4.225	1	30705 ¹⁾	12
1 1/2	1 1/2	4.825	1	30710 ¹⁾	12
2	2	7.566	1	30715 ¹⁾	12

GJ = ground joint
¹⁾ Available soon!

3-piece ball valves



Viega ProPress 304 3-piece ball valve
Smart Connect technology
 - For use with Viega ProPress stainless tubing
 - 316 stainless steel
 - Press connection
Components
 FKM sealing elements, 304 locking handle
Model 4370.8

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1.433	1	85132	9
3/4	3/4	2.085	1	85133	9
1	1	2.799	1	85134	9
1 1/4	1 1/4	3.714	1	85136	9
1 1/2	1 1/2	5.298	1	85137	9
2	2	7.780	1	85138	9



Viega MegaPress 3-piece ball valve
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - 316 stainless steel valve/Carbon steel press ends
 - Press connection
Components
 EPDM sealing elements, 304 locking handle
Model 4875.8

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1.772	1	28500	12
3/4	3/4	2.416	1	28501	12
1	1	3.747	1	28502	12
1 1/4	1 1/4	7.066	1	28503	12
1 1/2	1 1/2	9.698	1	28504	12
2	2	8.763	1	28505	12



Viega MegaPress FKM 3-piece ball valve
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - 316 stainless steel valve/Carbon steel press ends
 - Press connection
Components
 FKM sealing elements, 304 locking handle
Model 5975.8

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	2.085	1	86400	12
3/4	3/4	3.570	1	86405	12
1	1	4.919	1	86410	12
1 1/4	1 1/4	5.715	1	86415	12
1 1/2	1 1/2	8.441	1	86420	12
2	2	8.739	1	86425	12



New

Viega MegaPress FKM 3-piece ball valve
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - 316 stainless steel valve/Carbon steel press ends
 - Press connection
Components
 FKM sealing elements, 304 locking handle
Model 5975.8XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	11.791	1	86680 ¹⁾	12
3	3	17.522	1	86685 ¹⁾	12
4	4	30.614	1	86690 ¹⁾	12

¹⁾ Available soon!



Viega MegaPress 304 FKM 3-piece ball valve
Smart Connect technology
 - 316 stainless steel valve/304 stainless steel press ends
 - Press connection
Components
 FKM sealing elements, 304 locking handle
Model 4175.8

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	2.711	1	86500	14
3/4	3/4	3.557	1	86505	14
1	1	3.857	1	86510	14
1 1/4	1 1/4	7.159	1	86515	14
1 1/2	1 1/2	9.698	1	86520	14
2	2	10.019	1	86525	14

5.1



New

Viega MegaPress 304 FKM 3-piece ball valve

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel valve/304 stainless steel press ends
- Press connection

Components

FKM sealing elements, 304 locking handle

Model 4175.8XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	12.453	1	86650 ¹⁾	14
3	3	18.624	1	86655 ¹⁾	14
4	4	31.187	1	86660 ¹⁾	14

¹⁾ Available soon!



Viega MegaPress 316 3-piece ball valve

Smart Connect technology

- 316 stainless steel
- Press connections

Components

EPDM sealing elements, 304 locking handle

Model 5175.8

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	1.717	1	86530	14
¾	¾	2.336	1	86535	14
1	1	3.714	1	86540	14
1¼	1¼	7.172	1	86545	14
1½	1½	8.265	1	86550	14
2	2	8.772	1	86555	14



New

Viega MegaPress 316 3-piece ball valve

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connections

Components

EPDM sealing elements, 304 locking handle

Model 5175.8XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	12.761	1	86665 ¹⁾	14
3	3	18.800	1	86670 ¹⁾	14
4	4	31.627	1	86675 ¹⁾	14

¹⁾ Available soon!

Check valves



Viega ProPress check valve

Smart Connect technology

Zero Lead

- For potable water applications
- Bronze
- Press connection
- Inline

Components

EPDM sealing elements

Model 2974ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.180	1	79035	8
¾	¾	0.280	1	79040	8
1	1	0.454	1	79045	8
1¼	1¼	0.639	1	79050	8
1½	1½	0.961	1	79055	8
2	2	1.873	1	79060	8

Butterfly valves



Viega ProPress butterfly valve

- For non-potable application
- Suitable for Viega ProPress bolt set Model 2873.89
- Ductile iron
- Lug style

Components

Stainless steel disc and stem, EPDM liner

Model 2873.81

d	BP	Wt [lb]	Quantity	Part No	DG
2½	4	8.283	1	22074	8
3	4	8.887	1	22075	8
4	8	14.656	1	22076	8

BP = bolt pattern

Balancing valves



Viega automatic recirculation balancing valve
Zero Lead

- For automatic balancing of hot water recirculation
- Suitable for Viega PureFlow Press tailpiece Model 2893ZL, Viega ProPress tailpiece Model 2957ZL
- Bronze
- Male BSP

Components

Stainless steel ball

Technical Data

Operating pressure 150 psi
Operating temperature 180° F

Note

- Integrated isolation
- Adjustable setpoint
- Adjustable bypass

Model 2981.3ZL

BSP Thread	Wt [lb]	Quantity	Part No	DG
1 x 1	1.159	1	79901	8

Stop valves



Viega PureFlow Press stop valve
Straight

- Zero Lead**
- Chrome-plated brass
- Press connection, compression
- ¼ turn

Model 2842.3ZL

P	CTS	Wt [lb]	Quantity	Part No	DG
¾	¼	0.281	10	94023	6
½	¼	0.274	10	94031	6



Viega PureFlow Press stop valve
Angled

- Zero Lead**
- Chrome-plated brass
- Press connection, compression
- ¼ turn

Model 2842.4ZL

P	CTS	Wt [lb]	Quantity	Part No	DG
¾	¼	0.284	10	93515	6
½	¼	0.278	10	93511	6



Viega PureFlow Crimp stop valve
Straight

- Zero Lead**
- Chrome-plated brass
- Crimp connection
- ¼ turn

Model V5026ZL

Crimp	CTS	Wt [lb]	Quantity	Part No	DG
¾	¼	0.320	1	46001	2
½	¼	0.290	1	46022	2



Viega PureFlow Crimp stop valve
Angled

- Zero Lead**
- Equipped with ferrule Part No 53005, Viega PureFlow Crimp ring Model V5019.9
- Chrome-plated brass
- Crimp connection
- ¼ turn

Model V5064ZL

Crimp	CTS	Wt [lb]	Quantity	Part No	DG
¾	¼	0.315	1	46002	2
½	¼	0.310	1	46025	2



Viega PureFlow Crimp stop valve
Straight

- PolyAlloy
- Crimp connection, lav connection
- ¼ turn

Model V5036.30

Crimp	Lav	Wt [lb]	Quantity	Part No	DG
¾	½	0.090	10	43023	3

5.1



**Viega PureFlow Crimp stop valve
Straight**
 - PolyAlloy
 - Crimp connection, closet connection
 - ¼ turn
Model V5036.31

Crimp	Closet	Wt [lb]	Quantity	Part No	DG
¾	½	0.100	10	43002	3
½	½	0.097	10	43003	3

Wall hydrants



**Viega PureFlow Press wall hydrant
Zero Lead**
 - Chrome-plated brass
 - Press connection
Note
 Frost proof
Model 2888.0ZL

P	L [in]	Wt [lb]	Quantity	Part No	DG
½	10	1.222	5	97120	6
¾	10	1.201	5	97121	6

Shower valves



New

**Viega shower valve
Zero Lead**
 - For potable water applications
 - DZR brass
 - ½" copper stub outs
Components
 Pre-installed flush plug
Note
 For use with Viega PureFlow and Viega ProPress
 Compatible only with American Standard pressure balance tub/shower, shower only, and valve only trims
Model 2842.5

d	Wt [lb]	Quantity	Part No	DG
½	1.679	1	93516	6



New

**Viega shower valve
Zero Lead**
 - For potable water applications
 - DZR brass
 - ½" copper stub outs
Components
 With screwdriver stops, pre-installed flush plug
Note
 For use with Viega PureFlow and Viega ProPress
 Compatible only with American Standard pressure balance tub/shower, shower only, and valve only trims
Model 2842.6

d	Wt [lb]	Quantity	Part No	DG
½	1.679	1	93517	6

Heating valves



Shutoff valve
 - Brass
 - Female copper tube size, press connection
Model 2834.6US

C	P	Wt [lb]	Quantity	Part No	DG
½	½	0.252	10	17260	4
¾	¾	0.439	10	17261	4
¾	¾	0.424	10	17262	4



Shutoff / balancing valve
 - Brass
 - Female copper tube size, press connection
Model 2834.7US

P	C	Wt [lb]	Quantity	Part No	DG
½	½	0.517	10	17263	4
¾	¾	0.739	10	17264	4
¾	¾	0.725	10	17265	4



Shutoff valve
 - Brass
 - Female copper tube size, compression
Model 2834.3US

C	Comp	Wt [lb]	Quantity	Part No	DG
½	½	0.390	10	17166	4
¾	¾	0.650	10	17167	4



Zone valve
 - Suitable for digital thermostat
 Model 2874.5US, zone control
 Model 2874.7US, thermostat heat/cool non programmable
 Model 2878.6, thermostat heat/cool programmable
 Model 2878.7, thermostat multistage heat/cool programmable
 Model 2878.8
 - Bronze
 - Press connection
Model 2837.2US

V	P1	P2	Wt [lb]	Quantity	Part No	DG
24	¾	¾	1.750	1	17232	4
24	1	1	2.684	1	17233	4



Zone valve
 - Suitable for digital thermostat
 Model 2874.5US, zone control
 Model 2874.7US, thermostat heat/cool non programmable
 Model 2878.6, thermostat heat/cool programmable
 Model 2878.7, thermostat multistage heat/cool programmable
 Model 2878.8
 - Bronze
 - Press connection, PureFlow Press outlet connection
Model 2837.3US

V	P1	P2	Wt [lb]	Quantity	Part No	DG
24	¾	¾	0.165	1	17234	4
24	1	1	2.699	1	17235	4



Zone valve
 - Suitable for zone control Model 2874.7US, thermostat heat/cool non programmable
 Model 2878.6, thermostat heat/cool programmable
 Model 2878.7, thermostat multistage heat/cool programmable
 Model 2878.8
 - Bronze
 - Solder, PureFlow Press outlet connection
Model 2837.1US

V	C	P	Wt [lb]	Quantity	Part No	DG
24	¾	¾	1.602	1	17230	4
24	1	1	2.629	1	17231	4



Mixing valve
Three way
 - Female pipe thread
 - Regulates supply fluid temperature to the system from the source, manual or electric control
Model 2876.3US

FPT	Wt [lb]	Quantity	Part No	DG
¾	1.095	1	20080	4
1	1.631	1	20081	4
1¼	2.374	1	20082	4
1½	3.884	1	20083	4
2	5.333	1	20084	4



Diverting valve
Three way
 - Female copper tube size
Components
 Solder tailpieces
Model 2873.1US

C	Wt [lb]	Quantity	Part No	DG
¾	2.199	1	20001	4
1	2.999	1	20002	4
1¼	6.098	1	20003	4
1½	6.098	1	20041	4



Spring check valve
 - For prevention of gravity circulation or backflow
 - Female pipe thread
 - Horizontal or vertical installation, non-ferrous
Model 2873.4US

FPT1	FPT2	Wt [lb]	Quantity	Part No	DG
½	½	0.255	1	20201	4
¾	¾	0.400	1	20202	4
1	1	0.562	1	20203	4
1¼	1¼	0.800	1	20204	4
1½	1½	1.100	1	20205	4



Pressure differential valve
 - Brass
 - Female pipe thread
Model 2871.8US

FPT	Wt [lb]	Quantity	Part No	DG
1	2.209	1	20102	4
1¼	2.611	1	20103	4

Accessories



Viega drain valve and temperature port Zero Lead
 - Suitable for Viega bimetallic thermometer Part No 23460, Viega temperature sensor 2-wire Part No 23470
 - Use with Viega automatic recirculation balancing valve Model 2981.3ZL
 - Bronze
Model 2934.8ZL

BSP Thread	Wt [lb]	Quantity	Part No	DG
¼	0.168	1	79902	8



Viega powerhead cartridge Zero Lead
 - Suitable for powerhead Model 2877.7, 2877.8
 - Use with Viega automatic recirculation balancing valve Model 2981.3ZL
 - Bronze
Model 2913.8ZL

	Wt [lb]	Quantity	Part No	DG
	0.220	1	79903	8



Viega temperature sensor 2-wire
 - Use with Viega drain valve and temperature port Model 2934.8ZL
Note
 Only for use with Viega ProPress drain valve and temperature port
Model 2913.9

	Wt [lb]	Quantity	Part No	DG
	0.203	1	23470	8



Viega bimetallic thermometer
Note
 Only for use with Viega ProPress drain valve and temperature port
Model 2876.8US

	Wt [lb]	Quantity	Part No	DG
	0.056	1	23460	8



Viega valve insulation shell
 - Use with Viega automatic recirculation balancing valve Model 2981.3ZL
 - Expanded polypropylene
Model 2910.50

	Wt [lb]	Quantity	Part No	DG
	0.047	1	23450	8



Viega ProPress bolt set

- For butterfly valve
- Suitable for Viega ProPress butterfly valve Model 2873.81
- Galvanized steel

Components

Bolt, washer

Model 2873.89

L [in]	W [in]	Bolts	Valve Size	Wt [lb]	Quantity	Part No	DG
1½	5/8	4	2½	0.830	1	19768¹	8
1½	5/8	4	3	1.035	1	19773²	8
1¾	5/8	8	4	1.799	1	19778³	8

¹⁾ Suitable for Viega ProPress butterfly valve Part No 22074

²⁾ Suitable for Viega ProPress butterfly valve Part No 22075

³⁾ Suitable for Viega ProPress butterfly valve Part No 22076



Viega replacement handle

- For Viega ProPress Zero Lead ball valves and for Viega MegaPressG ball valves
- Suitable for Viega ProPress ball valve Model 2971.1ZL, 2971.3ZL, 2971.4ZL, 2971.6ZL, Viega MegaPressG ball valve Model 6675, 6675.1, 6675.2, 6675.3
- Galvanized carbon steel

Model 2971.8

Valve Size	Wt [lb]	Quantity	Part No	DG
½, ¾	0.119	1	22170	8
1, 1¼	0.185	1	22172	8
1½, 2	0.179	1	22174	8



Viega ProPress non-potable replacement handle

- For Viega ProPress ball valves
- Use with Viega ProPress ball valve Model 2973, 2973.1, 2973.3
- Carbon steel

Model 2973.8

Valve Size	Wt [lb]	Quantity	Part No	DG
½	0.115	1	22176	8
¾, 1	0.200	1	22178	8
1¼, 1½, 2	0.370	1	22180	8



Viega ProPress 316 replacement handle

- Use with Viega ProPress 316 ball valve Model 4070
- Galvanized carbon steel

Model 2970.80

Valve Size	Wt [lb]	Quantity	Part No	DG
½, ¾, 1	0.194	1	22143	8
1¼, 1½, 2	0.216	1	22163	8



Viega 3-piece replacement handle

- Use with Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8, Viega ProPress 304 3-piece ball valve Model 4370.8, Viega MegaPress 3-piece ball valve Model 4875.8, Viega MegaPress 316 3-piece ball valve Model 5175.8, Viega MegaPress FKM 3-piece ball valve Model 5975.8
- 316 stainless steel

Model 4875.80

Valve Size (CTS)	Valve Size (IPS)	Wt [lb]	Quantity	Part No	DG
¾	½	0.130	1	86625¹	14
1	¾	0.256	1	86600¹	14
1¼	1	0.454	1	86605¹	14
1½, 2	1¼, 1½, 2	0.478	1	86630¹	14

¹⁾ Available soon!



Viega ProPress stem extension

- For Viega ProPress Zero Lead ball valves
- Bronze

Model 2971.96

Valve Size	Wt [lb]	Quantity	Part No	DG
½, ¾	0.207	1	23443¹	8
1, 1¼	0.245	1	23445²	8
1½, 2	0.276	1	23447³	8

¹⁾ Suitable for Viega ProPress ball valve Part No 79875, 79876, 79920, 79923, 79925, 79928, 79970, 79975

²⁾ Suitable for Viega ProPress ball valve Part No 79930, 79933, 79935, 79938, 79980

³⁾ Suitable for Viega ProPress ball valve Part No 79940, 79943, 79948, 79950



Viega ProPress stem extension

- For Viega ProPress non-potable ball valves
- Brass
- Model 2973.96**

Valve Size	Wt [lb]	Quantity	Part No	DG
1/2	0.240	1	23449 ¹	8
3/4, 1	0.325	1	23451 ²	8
1 1/4, 1 1/2, 2	0.590	1	23453 ³	8

¹ Suitable for Viega ProPress ball valve Part No 24000, 24030, 24090
² Suitable for Viega ProPress ball valve Part No 24005, 24010, 24035, 24040, 24095
³ Suitable for Viega ProPress ball valve Part No 24015, 24020, 24025



Viega ProPress stem extension

- For Viega ProPress ball valves
- Bronze
- Model 2970.96**

Valve Size	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	0.247	1	23442 ¹	8
1 1/4, 1 1/2, 2	0.313	1	23444 ²	8

¹ Suitable for Viega ProPress 316 ball valve Part No 81080, 81085, 81090
² Suitable for Viega ProPress 316 ball valve Part No 81095, 81100, 81105



Viega ProPress valve repair kit

- Use with Viega ProPress 304 3-piece ball valve Model 4370.8
- PTFE

- Components**
 PTFE stem seals, PTFE ball seats
Model 4370.91

d	Wt [lb]	Quantity	Part No	DG
1/2		1	85146 ¹	9
3/4		1	85147 ¹	9
1		1	85148 ¹	9
1 1/4		1	85149 ¹	9
1 1/2		1	85150 ¹	9
2		1	85151 ¹	9

¹ Available soon!



Viega MegaPress valve repair kit

- Not suitable for Viega ProPress 3-piece ball valves
- Use with Viega MegaPress 304 FKM 3-piece ball valve Model 4175.8, Viega MegaPress 3-piece ball valve Model 4875.8, Viega MegaPress 316 3-piece ball valve Model 5175.8, Viega MegaPress FKM 3-piece ball valve Model 5975.8
- PTFE

- Components**
 PTFE stem seals, PTFE ball seats
Model 4875.91

d	Wt [lb]	Quantity	Part No	DG
1/2		1	86560 ¹	14
3/4		1	86565 ¹	14
1		1	86570 ¹	14
1 1/4		1	86575 ¹	14
1 1/2, 2		1	86580 ¹	14

¹ Available soon!

Flushing Systems



6.1



Flushing Systems

Viega extends its excellent reputation for providing high-quality behind-the-wall piping systems with a concealed flushing system. Our products in front of the wall are also of exceptional quality, because Viega stands for tried-and-tested engineering and intelligent, versatile solutions.

Viega has teamed with renowned designers to develop a wide range of flush plates that utilize multiple materials and finishes. Varied options coupled with sophisticated technology will enable you to give the bathroom space a fresh, new look. These highly functional, easy-to-clean systems provide space savings in the bathroom.

FEATURES AND BENEFITS

- Award-winning flush plate design
- Accommodates all leading vitreous-china manufacturers bowls
- Space saving off-the-floor bowl systems for clean design
- Installation versatility for wood, steel, masonry or concrete
- Internal components are designed for abrasive reclaimed water
- Cost-effective
- Sturdy workmanship, with an 880-pound carrier capacity

CODES AND STANDARDS

- ASME: A112.6.2/CSA 125.3
- ASSE: 1002/ASME A112.1002/CSA B125.12
- ASSE: 1037/ASME A112.1037/CSA B125.37
- EPA WaterSense® Listed* in-wall flush systems**
- IAPMO: Uniform Plumbing Code (UPC)
- IAPMO: National Standard Plumbing Code (NSPC)
- IAPMO: PS 50/ASME A112.19.5/CSA B45.15
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- ICC: Plumbing Code
- National Plumbing Code of Canada (NPCC)
- Uniform Plumbing Code
- UPC Listed Flush System and Carriers for the U.S. and Canada

LISTINGS AND CERTIFICATIONS

- IAPMO file 10411 (Urinal flush valve)
- IAPMO file 10412 (Fill valves)
- IAPMO file 10413 (Lav urinal carrier)
- IAPMO file 10414 (Flush valves)
- IAPMO file 10415 (EPA WC Carrier)
- IAPMO file 10433 (Urinal epa)
- IAPMO file 10439 (Carrier supports)
- ICC-ES PMG-1431 (WC Carriers)

NOTE

*v1.2 and v1.0

**When used in conjunction with compatible listed bowls

Index

Carriers	244
Viega flush plates	246
Spare parts	252

Carriers



**Viega Eco Plus WC carrier
2 x 6, reduced flush**

- For Visign flush plates, manual or touchless actuation
- Flush actuation from the front, dual flush technology, adjustable ceramic height, barrier-free

Components

Powder-coated steel frame, concealed cistern, 3" PP drain elbow, fernco coupling, mounting hardware for 2 x 6 wood or metal studs, bowl mounting kit, trim guards

Cistern Components

Pre-mounted angle stop with 1/2 NPT supply connection, fill valve set, flush valve kit

Technical Data

- sm. flush vol. factory setting approx. 0.7 gallon
- sm. flush vol. setting approx. 0.7-0.9 gallon
- full flush vol. factory setting approx. 1.2 gallon

Model 8108.4US

	Wt [lb]	Quantity	Part No	DG
	27.109	1	52711	13



**Viega Eco Plus WC carrier
2 x 6**

- For Visign flush plates, manual or touchless actuation
- Flush actuation from the front, dual flush technology, adjustable ceramic height, barrier-free

Components

Powder-coated steel frame, concealed cistern, 3" PP drain elbow, fernco coupling, mounting hardware for 2 x 6 wood or metal studs, bowl mounting kit, trim guards

Cistern Components

Pre-mounted angle stop with 1/2 NPT supply connection, fill valve set, flush valve kit

Technical Data

- sm. flush vol. factory setting approx. 0.8 gallon
- sm. flush vol. setting approx. 0.8-1 gallon
- full flush vol. factory setting approx. 1.6 gallon

Model 8180US

	Wt [lb]	Quantity	Part No	DG
	25.434	1	52700	13



**Eco Plus WC carrier
2 x 4, reduced flush**

- For Visign flush plates, manual or touchless actuation
- Flush actuation from the front, dual flush technology, adjustable ceramic height, barrier-free

Components

Powder-coated steel frame, concealed cistern, 3" PP drain elbow, fernco coupling, mounting hardware for 2 x 4 wood or metal studs, bowl mounting kit, trim guards

Cistern Components

Pre-mounted angle stop with 1/2 NPT supply connection, fill valve set, flush valve kit

Technical Data

- sm. flush vol. factory setting approx. 0.7 gallon
- sm. flush vol. setting approx. 0.7-0.9 gallon
- full flush vol. factory setting approx. 1.2 gallon

Model 8108.5US

	Wt [lb]	Quantity	Part No	DG
	32.289	1	52712* ¹	13

¹) Available while supplies last
* = Available while supplies last



Viega Eco Plus WC carrier
2 x 4

- For Visign flush plates, manual or touchless actuation
- Flush actuation from the front, dual flush technology, adjustable ceramic height, barrier-free

Components

Powder-coated steel frame, concealed cistern, 3" PP drain elbow, fernco coupling, mounting hardware for 2 x 4 wood or metal studs, bowl mounting kit, trim guards

Cistern Components

Pre-mounted angle stop with 1/2 NPT supply connection, fill valve set, flush valve kit

Technical Data

- sm. flush vol. factory setting approx. 0.8 gallon
- sm. flush vol. setting approx. 0.8-1 gallon
- full flush vol. factory setting approx. 1.6 gallon

Model 8108.1US

	Wt [lb]	Quantity	Part No	DG
	31.473	1	52710	13



Viega Eco Plus sink carrier

- For wall hung sink with 2 bolt mounting
- Height adjustable

Components

Powder-coated steel frame, mounting hardware for 2 x 4 or 2 x 6 wood or metal studs, adjustable width sink mounting hardware

Note

Drain elbow not included

Model 8164US

	Wt [lb]	Quantity	Part No	DG
	18.293	1	52730	13



Viega Eco Plus urinal carrier

- For connection of the Visign equipment set (manual and touchless flush actuation)

Components

Powder-coated steel frame, sound deadening urinal flushing system installation set, urinal mounting kit, mounting hardware for wood or metal studs, bowl mounting kit, Watts model LF288A 1/2" vacuum breaker

Note

Drain elbow not included

Model 8164.5US

	Wt [lb]	Quantity	Part No	DG
	23.418	1	52750	13



Eco Plus bidet carrier

- For wall-mounted bidet

Components

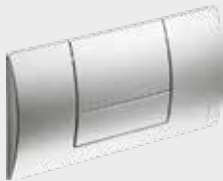
Powder-coated steel frame, height adjustable drain, mounting hardware for wood or metal studs, adjustable bowl height and bowl mounting hardware, adjustable drain elbow holder

Model 8167.6US

	Wt [lb]	Quantity	Part No	DG
	22.073	1	52740* ¹⁾	13

¹⁾ Available while supplies last
 * = Available while supplies last

Viega flush plates



Flush plate

Standard 1

- Plastic
 - Manual flush actuation, dual flush technology

Components

Mounting frame, mounting hardware

Note

Shown in Matte Chrome

Model 8180.1US

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
alpine white plastic	alpine white plastic	0.771	1	54660*	13
matte chrome plastic	matte chrome plastic	0.756	1	54665*	13
chrome-plated plastic	chrome-plated plastic	0.793	1	54670*	13

* = Available while supplies last



Flush plate

Visign for Style 10

- Plastic
 - Manual flush actuation from front, dual flush technology

Components

Mounting frame, mounting hardware

Note

Shown in Chrome

Model 8315.1US

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
alpine white plastic	alpine white plastic	0.873	1	54710	13
chrome-plated plastic	chrome-plated plastic	0.701	1	54715	13
matte chrome plastic	matte chrome plastic	0.857	1	54720	13
jet black plastic	jet black plastic	0.705	1	54635	13



**Flush plate touchless
Visign for Style**

- Plastic
- With glow in the dark finish
- Touchless flush actuation from front or top, dual flush technology, with Viega Hygiene+ function



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Components

Bowden cable unit, power pack (cable length 41"), mounting frame, mounting hardware

Technical Data

sm. flush vol. factory setting approx. 0.8 gallon
full flush vol. factory setting approx. 1.6 gallon
V 100–240 V AC/50–60 Hz

Model 8315.3US

	Wt [lb]	Quantity	Part No	DG
cover plate				
jet black plastic	2.275	1	54900	13



**Flush plate
Visign for Style 12**

- Plastic, metal, glass
- Manual flush actuation from front, dual flush technology



DESIGN PLUS

Components

Bowden cable unit, mounting frame, mounting hardware

Note

Shown in Black Glass

Model 8332.1US

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
brushed stainless steel	brushed stainless steel	2.314	1	54565	13
light gray glass	light gray glass	2.398	1	54570	13
black glass	black glass	2.444	1	54575	13
light gray glass	alpine white plastic	2.259	1	54640	13
black glass	chrome-plated plastic	2.270	1	54645	13
alpine white plastic	alpine white plastic	1.792	1	54725	13
chrome-plated plastic	chrome-plated plastic	1.818	1	54730	13
matte chrome plastic	matte chrome plastic	1.794	1	54735	13
stainless steel plastic	stainless steel plastic	1.838	1	54740	13



**Flush plate
Visign for Style 13**

- Plastic
- Manual flush actuation from front, dual flush technology



Components

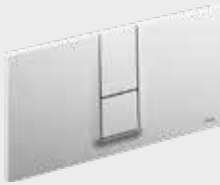
Mounting frame, mounting hardware

Note

Shown in Matte Chrome

Model 8333.1US

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
alpine white plastic	alpine white plastic	0.818	1	54595	13
chrome-plated plastic	chrome-plated plastic	0.835	1	54600	13
matte chrome plastic	matte chrome plastic	0.815	1	54605	13



Flush plate
Visign for Style 14

- Plastic
- Manual flush actuation from front, dual flush technology

Components

Mounting frame, mounting hardware

Note

Shown in Matte Chrome

Model 8334.1US



reddot design award
winner 2009

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
alpine white plastic	alpine white plastic	0.807	1	54610	13
chrome-plated plastic	chrome-plated plastic	0.820	1	54615	13
matte chrome plastic	matte chrome plastic	0.789	1	54620	13



Flush plate
Visign for More 104

- Metal
- Manual flush actuation from front, dual flush technology

Components

Bowden cable unit, mounting frame, mounting hardware

Note

Shown in Stainless Steel

Model 8354.1US



DESIGN PLUS

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
chrome colored aluminum	chrome colored aluminum	2.314	1	54770	13
aluminum matte chrome	aluminum matte chrome	2.211	1	54775	13
stainless steel colored aluminum	stainless steel colored aluminum	2.237	1	54780	13



Flush plate
Visign for More 105

- Metal, glass
- Manual flush actuation from front, dual flush technology

Components

Bowden cable unit, mounting frame, mounting hardware

Note

Overall depth flush plates made of glass is 1/8"

shown in Black Glass

Model 8357.1US



DESIGN PLUS
powered by ISH



reddot design award
winner 2017

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
white glass	white glass	2.612	1	54860	13
black glass	black glass	2.612	1	54865	13
aluminum matte chrome	aluminum matte chrome	2.021	1	54870	13
chrome colored aluminum	chrome colored aluminum	2.072	1	54875	13



Flush plate
Visign for More 100

- Metal, glass
- Manual flush actuation from front, dual flush technology

Components

Bowden cable unit, mounting frame, mounting hardware

Note

Shown in Black Glass

Model 8352.1US



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cover plate	actuator	Wt [lb]	Quantity	Part No	DG
chrome colored aluminum	chrome colored aluminum	3.035	1	54745	13
aluminum matte chrome	aluminum matte chrome	2.975	1	54750	13
stainless steel colored aluminum	stainless steel colored aluminum	2.960	1	54755	13
chrome colored aluminum	light gray glass	2.964	1	54760	13
chrome colored aluminum	black glass	2.984	1	54765	13



Flush plate touchless
Visign for More 100
 - Glass
 - Touchless infrared front flush actuation

Components
 Bowden cable unit, mounting frame, mounting hardware, control electronics, power pack

Technical Data
 sm. flush vol. factory setting approx. 0.8 gallon
 full flush vol. factory setting approx. 1.6 gallon

Note
 Shown in Black Glass

Model 8352.2US



	cover plate	Wt [lb]	Quantity	Part No	DG
	light gray glass	2.920	1	54705	13
	black glass	3.070	1	54700	13



Flush plate touchless
Visign for More 100
 - Glass
 - Touchless flush actuation from front or top, dual flush technology, with Viegia Hygiene+ function

Components
 Bowden cable unit, mounting frame, mounting hardware, battery compartment, 4 AA batteries

Technical Data
 sm. flush vol. factory setting approx. 0.8 gallon
 full flush vol. factory setting approx. 1.6 gallon

Note
 Shown in Black Glass

Model 8352.3US



	cover plate	Wt [lb]	Quantity	Part No	DG
	black glass	3.161	1	54905	13
	light gray glass	3.174	1	54910	13



Flush plate touchless
Visign for More 105
 - Glass
 - Touchless flush actuation from front or top, dual flush technology, with Viegia Hygiene+ function

Components
 Bowden cable unit, power pack (cable length 41"), mounting frame, mounting hardware

Technical Data
 sm. flush vol. factory setting approx. 0.8 gallon
 full flush vol. factory setting approx. 1.6 gallon
 V 100–240 V AC/50–60 Hz

Note
 Shown in white glass

Model 8357.2US

	cover plate	Wt [lb]	Quantity	Part No	DG
	white glass	3.130	1	54895	13



Flush plate

Visign for Style 10

- Use with Viega Eco Plus urinal carrier Model 8164.5US
- Plastic
- Manual flush actuation from front

Components

Flush plate, cartridge valve, mounting frame, mounting hardware

Note

Shown in Chrome

Model 8315.2US

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
alpine white plastic	alpine white plastic	0.844	1	54845	13
chrome-plated plastic	chrome-plated plastic	0.864	1	54850	13



Flush plate

Visign for Style 12

- Use with Viega Eco Plus urinal carrier Model 8164.5US
- Plastic
- Manual flush actuation from front

Components

Flush plate, cartridge valve, mounting frame, mounting hardware

Note

Shown in Matte Chrome

Model 8332.2US

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
alpine white plastic	alpine white plastic	0.948	1	54785	13
chrome-plated plastic	chrome-plated plastic	0.957	1	54790	13
matte chrome plastic	matte chrome plastic	0.934	1	54795	13



Flush plate

Visign for More 100

- Use with Viega Eco Plus urinal carrier Model 8164.5US
- Metal, glass
- Manual flush actuation from front

Components

Flush plate, cartridge valve, mounting frame, mounting hardware

Note

Shown in Black Glass

Model 8351.2US

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
chrome colored aluminum	chrome colored aluminum	2.034	1	54800	13
aluminum matte chrome	aluminum matte chrome	1.990	1	54805	13
chrome colored aluminum	light gray glass	1.929	1	54810	13
chrome colored aluminum	black glass	1.975	1	54815	13





Flush plate
Visign for More 100

- Use with Wiega Eco Plus urinal carrier Model 8164.5US
- Metal, glass
- Touchless infrared front flush actuation



Components

Cover panel, control electronics, electronic cartridge valve, power pack, mounting frame, mounting hardware

Note

With hygiene flush after 24 hours without use shown in Black Glass

Model 8351.6US

cover plate	Wt [lb]	Quantity	Part No	DG
alpine white colored aluminum	1.807	1	54915	13
chrome colored aluminum	1.818	1	54920	13
light gray glass	2.006	1	54925	13
black glass	2.006	1	54930	13



Flush plate
Visign for Public 5

- Metal
- With Wiega Hygiene+ function, manual flush actuation from front, touchless front infrared flush actuation, single flush technology, can be screwed at 2 sides, vandalism proof

Components

Bowden cable unit, control, power pack (cable length 41"), mounting frame, mounting hardware

Technical Data

full flush vol. factory setting approx. 1.6 gallon
V 100–240 V AC/50–60 Hz

Note

Shown in Stainless Steel

Model 8326.1US

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
brushed stainless steel	brushed stainless steel	3.361	1	54580	13



Remote flush actuation
Visign for Public 1

- Metal
- Single flush technology, can be screwed at 2 sides

Components

Concealed socket, Bowden cable unit 78" (2m) with 68" (1.7m) empty conduit, mounting frame, mounting hardware

Model 8326.2US

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
brushed stainless steel	brushed stainless steel	1.757	1	54590	13



Cover panel
Visign for Public

- Metal
- Can be screwed at 2 sides, vandalism proof, without function

Components

Mounting frame, mounting hardware

Model 8326.9US

cover plate	Wt [lb]	Quantity	Part No	DG
brushed stainless steel	1.444	1	54585	13



**Installation frame
Visign for More**

- For tile-level installation of the urinal flush plate
- Suitable for flush plate Visign for More 100 Model 8352.1US, flush plate Visign for More 104 Model 8354.1US
- Plastic

Note

Tile-level installation frame can only be used in the Viega pre-wall systems for dry construction (Viega Eco Plus)

Model 8350.3US

Version	Wt [lb]	Quantity	Part No	DG
chrome-plated	0.624	1	54945	13



**Installation frame
Visign for Style**

- Suitable for flush plate Visign for Style 12 Model 8332.2US, flush plate Visign for More 100 Model 8351.6US
- Plastic

Note

Tile-level installation frame can only be used in the Viega pre-wall systems for dry construction (Viega Eco Plus)

Model 8330.3US

Version	Wt [lb]	Quantity	Part No	DG
chrome-plated	0.324	1	54940	13



**Installation frame
Visign for Style**

- For tile-level installation of the urinal flush plate
- Suitable for flush plate Visign for Style 10 Model 8315.1US, flush plate Visign for Style 12 Model 8332.1US, flush plate Visign for Style 14 Model 8334.1US, flush plate touchless Visign for More 100 Model 8352.2US, 8352.3US
- Plastic
- Tile level installation frame

Note

Tile-level installation frame can only be used in the Viega pre-wall systems for dry construction (Viega Eco Plus)

Model 8330.2US

Version	Wt [lb]	Quantity	Part No	DG
chrome-plated	0.617	1	54935	13



Functional unit

- For tile-level installation of the toilet installation panel, natural stone panel (supplied by others)
- Plastic
- Manual flush actuation from front or top, dual flush technology

Components

Bowden cable unit, tile level installation frame, mounting frame, mounting hardware

Note

Tile-level installation frame can only be used in the Viega pre-wall systems for dry construction (Viega Eco Plus)

Model 8332.3US

Version	Wt [lb]	Quantity	Part No	DG
	1.955	1	54655	13

Spare parts



Protective plug

- For drain elbow
- Plastic

Model 8010.2US

DN	d	Wt [lb]	Quantity	Part No	DG
90	4	0.143	1	54690*	13

* = Available while supplies last



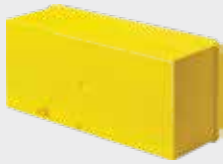
Protective plug

- For flushing pipe elbow
- Plastic

Model 8310.5US

d	Wt [lb]	Quantity	Part No	DG
2	0.073	1	54840*	13

* = Available while supplies last



Trim guard
 - Plastic
Components
 Protective cover
Model 8310.6US

W [in]	H [in]	Version	Wt [lb]	Quantity	Part No	DG
9½	4½	yellow	0.326	1	54835*	13

* = Available while supplies last



Viega Eco Plus fastening set
 - For toilet
Components
 Threaded rods M12x6, threaded nuts M12, collar screws with anchors, floor screws
Model 8310.1US

Wt [lb]	Quantity	Part No	DG
0.813	1	54855	13



Connection set
 - For bowl connection
Components
 Bowl supply and drain connection extenders with integrated seals, mounting set (cover accessories white)
Model 8010.3US

DN	d1	d2	Wt [lb]	Quantity	Part No	DG
90	2	4	0.827	1	54695	13



Corner valve
 - Suitable for Viega Eco Plus WC carrier 2 x 4 Model 8108.1US, Viega Eco Plus WC carrier 2 x 6 Model 8180US
 - Brass
 - BSP thread
Components
 Easy mountable plug-in screw fitting with union nut G½, G¾ outlet
Model 8310.4US

Wt [lb]	Quantity	Part No	DG
0.258	1	54825	13



Seal set
 - For Viega flush valves
 - Rubber
Components
 Flush valve seal, valve seat seal
Model 8308.2US

Wt [lb]	Quantity	Part No	DG
0.031	1	54625	13



Seal set
 - For Viega concealed cisterns
Components
 O-ring set for drain socket of concealed cistern, o-ring for corner valve, seals for flush valve, seals for flush valve seat, filling valve and flushing pipe elbow
Model 8310.2US

Wt [lb]	Quantity	Part No	DG
0.095	1	54820	13



Fill valve set

- Suitable for Viega Eco Plus WC carrier 2 x 6 reduced flush Model 8108.4US, Viega Eco Plus WC carrier 2 x 6 Model 8180US
- Plastic

Components

Fill valve, flexible hose, fill valve bracket

Model 8310.7US

	Wt [lb]	Quantity	Part No	DG
	0.635	1	54555	13



Flush valve kit

- Suitable for Viega Eco Plus WC carrier 2 x 6 reduced flush Model 8108.4US, Viega Eco Plus WC carrier 2 x 6 Model 8180US
- Plastic
- Flush actuation from the front, dual flush technology

Components

Flush valve kit, flush valve seat, actuating mechanism, actuating pin set, mounting set

Model 8310.0US

	Wt [lb]	Quantity	Part No	DG
	1.162	1	54890	13



Fill valve set

- Suitable for Viega Eco Plus WC carrier 2 x 4 Model 8108.1US, Eco Plus WC carrier 2 x 4 reduced flush Model 8108.5US
- Plastic

Components

Fill valve, flexible hose, fill valve bracket

Model 8310.8US

	Wt [lb]	Quantity	Part No	DG
	0.827	1	54560	13



Flush valve kit

- Suitable for Viega Eco Plus WC carrier 2 x 4 Model 8108.1US, Eco Plus WC carrier 2 x 4 reduced flush Model 8108.5US
- Plastic
- Flush actuation from the front, dual flush technology

Components

Flush valve, flush valve seat

Model 8308.8US

	Wt [lb]	Quantity	Part No	DG
	0.696	1	54630	13



Mounting set

- Plastic

Model 8250.1US

QS	L [in]	M	Wt [lb]	Quantity	Part No	DG
2	4¼	6	0.042	1	54650	13



Actuating pin set

- For manual flush plates
- Spare part for flush plate Standard 1 Model 8180.1US, flush plate Visign for Style 10 Model 8315.1US, flush plate Visign for Style 13 Model 8333.1US, flush plate Visign for Style 14 Model 8334.1US

Model 8310.3US

M	L [in]	QS	Wt [lb]	Quantity	Part No	DG
8	5	2	0.026	1	54830	13



Power pack
 - Spare part for flush plate Visign for Public 5 Model 8326.1US, flush plate touchless Visign for More 100 Model 8352.2US
Technical Data
 V 100–240 V AC/50–60 Hz
Model 8350.2US

L [in]	Wt [lb]	Quantity	Part No	DG
43	0.264	1	54885	13



Battery compartment
 - Spare part for flush plate Visign for Public 5 Model 8326.1US, flush plate touchless Visign for More 100 Model 8351.6US, flush plate touchless Visign for More 100 Model 8352.2US, 8352.3US
 - Plastic
Components
 4 AA batteries
Model 8350.1US

Wt [lb]	Quantity	Part No	DG
0.617	1	54880	13



Seal
 - For urinal connection from supply side
 - Rubber
Model 8019.2US

Wt [lb]	Quantity	Part No	DG
0.042	1	54680	13



Viega Eco Plus fastening set
 - For fastening of the Viega Eco Plus carriers in single/line mounting, single mounting direct on the installation body, corner mounting on solid or metal support profiles
 - Depth-adjustable 3.0-11.75" (75–200), fastening possibilities for cladding, long holes
Model 8173US

QS	Wt [lb]	Quantity	Part No	DG
2	1.307	1	54685	13



Connection set
 - Plastic
Components
 Flush pipe with flush pipe connector 1.75" x 15.75", toilet connection pipe with lip seal, mounting set (cover accessories white)
Note
 Flush pipe without flush pipe connector: product group spare parts and inlet accessories (model 3817.5)
Model 3817.8US

DN	L	Wt [lb]	Quantity	Part No	DG
90	400	1.234	1	54530	13



Connection set
 - For height adjustment up to 25 mm
 - Plastic
Components
 Flushing pipe with flush pipe connector, toilet connection supports with lip seal, threaded bolts
Note
 Without warranty, can lead to reduced, non-standard flush and drainage performance!
Model 8094US

DN	Wt [lb]	Quantity	Part No	DG
90	1.591	1	54675	13



90° connection elbow
Toilet
 - Plastic
Components
 EPDM sealing element
Model 3816.1US

DN	Wt [lb]	Quantity	Part No	DG
90	0.622	1	54536	13



Connection piece
Toilet
 - Plastic
Components
 EPDM sealing element
Model 8091US

DN1	DN2	Wt [lb]	Quantity	Part No	DG
90	90	0.744	1	54539	13



Siphon trap
Urinal
 - Plastic
Components
 EPDM sealing elements
Model 3233.9US

DN	Wt [lb]	Quantity	Part No	DG
50	0.357	1	54538	13



90° elbow
Urinal
 - Plastic
Components
 EPDM sealing element
Model 8764.3US

DN	Wt [lb]	Quantity	Part No	DG
50	0.128	1	54537	13



New

Connection adapter
 - For toilet
 - Use with Viega Eco Plus WC carrier 2 x 4 Model 8108.1US, Viega Eco Plus WC carrier 2 x 6 reduced flush Model 8108.4US, Eco Plus WC carrier 2 x 4 reduced flush Model 8108.5US, Viega Eco Plus WC carrier 2 x 6 Model 8180US
 - PVC
 - Slip Fit x PVC connection
Components
 EPDM sealing element
Model 8311.1US

Slip Fit	PVC	Wt [lb]	Quantity	Part No	DG
90 mm	3 in.	0.511	1	54891	13

Tools



Tools

Viega offers a variety of press tools and jaws for every fitting size across every system. Save 50 to 90 percent on labor costs and system downtime by using a battery-powered press tool to make connections in seconds. With Viega, you'll get a whole solution from start to finish including fittings, jaws/rings and press tools. Tool kits are available with batteries, chargers and cases. Tools can be purchased individually, with jaws available for separate purchase.

FEATURES AND BENEFITS

- Viega jaws and rings are uniquely engineered specifically for Viega fittings to make a reliable press every time
- The same power tool can be used across Viega systems to make presses on different products
- Make a press at any angle with Viega's patented swivel feature on rings and actuator, an advantage when working in tight spaces as well as in shafts and pre-wall construction
- Press jaws and rings available in sizes ½" to 4" for metals and 3/8" to 2" for PEX
- No fire watches, hot work permits or gas freeing necessary
- Press in wet or dry conditions

Viega Power Tools

New this year, Viega introduces two Viega-branded press connection tools. Choose from the Viega Pressgun 6 (32 kN) or the Viega Pressgun Picco 6 (24 kN). Both tools feature a rotatable press head and are designed to be ergonomic to allow for easy handling. The tools are compatible with all the jaws Viega offers.

MegaPress Press-in Branch Connector Tool Kit

The MegaPress Press-in Branch Connector is an innovative way to create branches from main runs or install instrumentation onto existing piping. The branch connector installs onto carbon steel pipe in sizes 1½" through 4", as well as 6", and has a ¾" FPT outlet.

The tool kit contains all the accessories needed to drill the correct hole, as well as the pressing tools in all sizes to press the connector (drill not included). The connector is approved for use in hydronic heating, cooling water applications, compressed gases and many more, thanks to a variety of sealing-element choices.

For complete listings and certifications, check with the specific tool manufacturer.

Index

Power Tools	262
Actuator / Jaws / Rings	263
Metric Actuator / Jaws / Rings	265
Hand Tools	267
Cutters	268
Decoilers	268
Staplers	269
Accessories	269

VIEGA TOOL MATRIX

This chart lists all the tools, jaws, actuators and rings that are compatible with Viega products.

		ProPress	MegaPress	PureFlow
Viega Pressgun Pressgun 6	Jaws	½" - 2"	½" - 1"	½" - 2"
	V2 Actuator & Rings	1½" - 4"	1¼" - 2"	
Viega Pressgun Picco 6	Jaws	½" - 1¼"	½" - ¾"	⅜" - 1½"
	C1 Actuator & Rings	½" - 1¼"	½" - 1¼"	
RIDGID 350	Jaws	½" - 2"	½" - 1"	½" - 2"
	V2 Actuator & Rings	1½" - 2"	1¼" - 2"	
	Booster		2½" - 4"	
RIDGID 240/241	Jaws	½" - 1¼"	½" - ¾"	⅜" - 1½"
	C1 Actuator & Rings	½" - 1¼"	½" - 1¼"	
RIDGID RP 342-XL	Jaws	½" - 1¼"	½" - 1"	½" - 2"
	V2 Actuator & Rings	1½" - 4"	1¼" - 2"	
	Z3 Actuator and Rings		2½" - 4"	
Milwaukee M18 Long Throw	Z3 Actuator and Rings		2½" - 4"	
Hand Tools				⅝" - 1"



*ProPress includes: ProPress, ProPress 304 FKM, ProPress 316

*MegaPress includes: MegaPress, MegaPress FKM, MegaPress G, MegaPress 304 FKM, MegaPress 316, MegaPress 316 FKM, MegaPress CuNi

*Milwaukee M18 Force Logic Long Throw is not stocked by Viega LLC.

viega PRESS TECHNOLOGY

SeaPress		
Jaws	12-54	Viega Pressgun Pressgun 6
P2 Actuator and Chain	76.1-108 (flanges only)	
Z1 Actuator and Rings	12-35	
Z2 Actuator and Rings	42-108 (no flanges)	Viega Pressgun Picco 6
Jaws	12-35	
P1 Actuator & Rings	12-35	RIDGID 350
Jaws	12-54	
Z1 Actuator & Rings	12-35	
Z2 Actuator & Rings	42-108	RIDGID 240/241
Jaws	12-35	
P1 Actuator & Rings	12-35	



VIEGA.US

When using Viega press technology, the list of needed equipment and supplies is short. All that is required is a press tool plus the appropriately sized jaws, and for some systems you'll need a ring kit. Whether you're pressing ProPress, MegaPress, PureFlow or SeaPress, this reference chart quickly and easily lists what is needed to make a press connection, depending on the tool used.



Power Tools



New

Pressgun 6 press tool

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 2"
- Not for use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

Pressgun 6, battery, battery charger

Model 2995.4

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	17.434	1	57210	16



New

Pressgun Picco 6 press tool

- For Viega PureFlow Press connections 1/2" to 1", Viega ProPress connections 1/2" to 1", Viega MegaPress connections 1/2" and 3/4"
- Not for use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

Pressgun Picco 6, battery, battery charger

Model 2989.3

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	15.234	1	57215	16



New

Ridgid RP 350

Standard press tool kit

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Hard case, Ridgid 350 tool, MegaPress jaw sizes 1/2" to 1", battery, battery charger

Model 2880.7

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	31.941	1	56092	16



New

Ridgid RP 350 standard press tool kit

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Ridgid 350 tool, ProPress jaw sizes 1/2" to 2", battery, battery charger, hard case

Model 2980.7

for d	Wt [lb]	Quantity	Part No	DG
1/2-2	56.684	1	56091	16



New

Ridgid RP 350 standard press tool

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Ridgid 350 tool, battery, battery charger, hard case

Model 2980.71

for d	Wt [lb]	Quantity	Part No	DG
	22.854	1	56093	16



Ridgid RP 240 compact press tool kit

- For Viega PureFlow Press connections 1/2" to 1", Viega ProPress connections 1/2" to 1"
- Not suitable for 2" Viega PureFlow Press connections

Components

Ridgid 240 tool, PureFlow press jaw sizes 1/2", 3/4", 1", battery, battery charger, hard case

Model 2999.6

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	22.069	1	57063	16



Ridgid RP 241 compact press tool kit

- For Viega ProPress connections 1/2" to 1", Viega PureFlow Press connections 1/2" to 1"

Components

Ridgid RP 241, ProPress jaw sizes 1/2" to 1" OR PureFlow jaw sizes 1/2" to 1", battery, battery charger, branded soft-sided case

Model 2880.7US

Press Jaws	for d	Wt [lb]	Quantity	Part No	DG
Viega ProPress	1/2, 3/4, 1	19.195	1	56021	16
Viega PureFlow Press	1/2, 3/4, 1	19.744	1	56022	16



Ridgid RP 240 compact press tool

- For Viega PureFlow Press connections 1/2" to 1", Viega ProPress connections 1/2" to 1"

- Not suitable for 2" Viega PureFlow Press connections

Components

Ridgid 240 tool, battery, battery charger, hard case

Model 2999.7

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	14.671	1	57064	16



XL PressBooster

- For Viega MegaPress connections 2 1/2", 3", 4"

Components

XL PressBooster, 2 1/2" press ring, shoulder strap, hard case

Note

Capable of pressing 3" and 4" connections with the purchase of additional press rings

Model 4896.2XL

for d	Wt [lb]	Quantity	Part No	DG
2 1/2-4	37.027	1	26200	16



Press-In Branch Connector tool kit

- For use with 1 1/2" to 4", 6" pipe

Components

Press-In Branch Connector hole saw, adapter, pilot bit, Press-In Branch Connector positioning guide, press-in installer swage, press-in tool insert, hard case

Note

Press tool and drill not included, not for use with compact tool

Model 4878.5

for d	Wt [lb]	Quantity	Part No	DG
1 1/2 - 4, 6	18.293	1	26920	16

Actuator / Jaws / Rings



Viega MegaPress Z3 Actuator, 2 1/2 Ring

- For Viega MegaPress connections 2 1/2", 3", 4"

Components

Z3 Actuator, 2 1/2 Ring, hard case

Note

Capable of pressing 3" and 4" connections with the purchase of additional press rings

Model 4898.6XL

for d	Wt [lb]	Quantity	Part No	DG
2 1/2	26.029	1	57081	16



Viega MegaPress press ring set 3" and 4"

- For use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

3" and 4" MegaPress rings, hard case

Model 4896.5XL

for d	Wt [lb]	Quantity	Part No	DG
3-4	21.599	1	26201	16



V2 Actuator press jaw set

- For standard tools, Viega MegaPress connections 1/2" to 2"

Components

V2 actuator, MegaPress jaw sizes 1/2" to 1", MegaPress rings sizes 1 1/4" to 2", branded soft-sided case

Model 2880.71

for d	Wt [lb]	Quantity	Part No	DG
1/2-2	48.986	1	56013	16



Viega ProPress XL-C ring kit

- For standard tools, Viega ProPress connections 2 1/2" to 4"

- Phosphated steel

Components

V2 actuator, ProPress XL-C rings sizes 2 1/2" to 4", hard case

Model 2999.4XL

for d	Wt [lb]	Quantity	Part No	DG
2 1/2-4	40.239	1	57076	16



Ridgid V2 actuator

- For use with ProPress XL-C 2-1/2" to 4" rings and MegaPress 1-1/4" to 2" rings

- Steel

Model 2999.2

	Wt [lb]	Quantity	Part No	DG
	6.998	1	57075	16

New



Viega PureFlow Standard press jaw

- For Viega Pressgun 6, standard tools, PEX tubing

- Steel

Model 2899.7US

Press Jaws	Wt [lb]	Quantity	Part No	DG
1/2	3.049	1	56073	16
5/8	3.699	1	56074	16
3/4	2.984	1	56075	16
1	3.164	1	56076	16
1 1/4	3.379	1	56080	16
1 1/2	3.549	1	56081	16
2	9.266	1	56082	16



Viega PureFlow Compact press jaw

- For Viega Pressgun Picco 6, compact tool, PEX tubing

- Steel

Model 2884.7US

Press Jaws	Wt [lb]	Quantity	Part No	DG
3/8	1.425	1	56052	16
1/2	1.400	1	56053	16
5/8	2.299	1	56054	16
3/4	1.375	1	56055	16
1	1.600	1	56056	16
1 1/4	2.664	1	56060	16
1 1/2	2.579	1	56061	16



Viega ProPress Standard press jaw

- For Viega Pressgun 6, standard tools, copper tube

- Steel

Model 2999.5

Press Jaws	Wt [lb]	Quantity	Part No	DG
1/2	4.009	1	57235	16
3/4	4.219	1	57234	16
1	4.399	1	57233	16
1 1/4	4.639	1	57232	16
1 1/2	6.398	1	57231	16
2	9.747	1	57230	16

New



Viega ProPress Compact press jaw
 - For Viega Pressgun Picco 6, compact tool, copper tube
 - Steel
Model 2999.51

Press Jaws	Wt [lb]	Quantity	Part No	DG
1/2	2.219	1	57239	16
3/4	1.999	1	57238	16
1	2.289	1	57237	16
1 1/4	2.639	1	57236	16

New



Viega ProPress press ring
 - For Viega Pressgun 6, standard tools, copper tube
 - Phosphated steel
Model 2999.52

for d	Wt [lb]	Quantity	Part No	DG
2 1/2	11.997	1	57242	16
3	10.297	1	57241	16
4	11.997	1	57240	16

New



Viega MegaPress standard press ring
 - For Viega Pressgun 6, standard tools, stainless steel pipe, carbon steel, CuNiFe 90/10
 - Steel
Model 2999.53

for d	Wt [lb]	Quantity	Part No	DG
1 1/4	5.998	1	57245	16
1 1/2	5.998	1	57244	16
2	5.998	1	57243	16

New



Viega MegaPress Standard press jaw
 - For Viega Pressgun 6, standard tools, stainless steel pipe, carbon steel, CuNiFe 90/10
 - Steel
Model 2999.54

Press Jaws	Wt [lb]	Quantity	Part No	DG
1/2	3.999	1	57248	16
3/4	5.199	1	57247	16
1	6.798	1	57246	16

New



Viega MegaPress Compact press jaw
 - For Viega Pressgun Picco 6, compact tool, stainless steel pipe, carbon steel, CuNiFe 90/10
 - Steel
Model 2999.55

Press Jaws	Wt [lb]	Quantity	Part No	DG
1/2	2.999	1	57249	16
3/4	2.999	1	57250	16

New

Metric Actuator / Jaws / Rings



Actuator Standard tool
 - Not suitable for Sanpress XL connector (bronze)
 - Phosphated steel
Model 2296.2

type	PCMPS	Ra	for MP	Wt [lb]	Quantity	Part No	DG
Z1	12-35	16-32	1/2-3/4	4.729	1	472 733	7
Z2 actuator		40-63	1 1/4-2	7.011	1	472 740	7

PCMPS = for press connectors of the metallic press systems
 Ra = for Raxofix
 for MP = for Megapress

New



New

Press ring set

- Equipped with press ring Part No 472 665, 472 672, 472 689, 472 696, 472 702, 622 442

Model 2202.40

HPJ	for d	Wt [lb]	Quantity	Part No	DG
P1/Z1	12-35	10.253	1	793 524	7

HPJ = for hinged press jaw (actuator)



Press ring set

Standard tool, Z2 actuator

- Not suitable for compact tool (24 kN)
- Phosphated steel
- Metric size

Components

Z2 actuator, (2) press rings 42 mm and 54 mm, case

Model 2296.4

for d	QS	Wt [lb]	Quantity	Part No	DG
42-54	3	17.090	1	472 764	7



New

Press ring set

Standard tool

- Not suitable for Sanpress XL connector (bronze), Megapress XL

Note

Recommended for standard 32 kN press tools such as the Pressgun 6 or equivalent.

Equipped with Z2 actuator standard tool, press ring.

Model 2202.50

for d	Wt [lb]	Quantity	Part No	DG
76.1	19.307	1	793 562	7



New

Press ring set

Standard tool

- Not suitable for Sanpress XL connector (bronze), Megapress XL

Note

Recommended for standard 32 kN press tools such as the Pressgun 6 or equivalent.

Does not include an actuator, just the rings.

Model 2202.51

for d	Wt [lb]	Quantity	Part No	DG
88.9-108	25.595	1	793 579	7



New

Actuator

P1, Picco

- Phosphated steel

Model 2496.1

PCMPS	Ra	for MP	Wt [lb]	Quantity	Part No	DG
12-35	16-32	1/2-3/4	2.111	1	622 657	7

PCMPS = for press connectors of the metallic press systems

Ra = for Raxofix

for MP = for Megapress



Press jaw set
Standard tool
 - For Ridgid press tools RP 320, RP 330, RP 350
 - Phosphated steel
 - Metric size
Components
 P2 actuator, (3) press chains sizes 76.1 mm to 108 mm, case
Model 2297.3XL

for d	QS	Wt [lb]	Quantity	Part No	DG
76.1-108	4	44.300	1	362 959	7

Hand Tools



Viega PureFlow Press hand tool
 - Ratcheting design, color coded handles
Model 2882US

d	Version	Wt [lb]	Quantity	Part No	DG
5/16	black	3.394	1	60010	4
3/8	green	3.446	1	50000	6
1/2	yellow	3.409	1	50020	6
5/8	red	3.459	1	50030	4
3/4	blue	3.344	1	50040	6
1	orange	4.549	1	50060	6



Viega PureFlow Crimp hand tool
 - Compact angled, color coded handles
Model V5082.4

d	Version	Wt [lb]	Quantity	Part No	DG
3/8	green	2.439	1	41703	5
1/2	yellow	2.459	1	41723	5
3/4	blue	2.559	1	41744	5



Viega PureFlow Crimp hand tool full circle
 - Composite
 - Soft touch
Model V5082.7

for d	Wt [lb]	Quantity	Part No	DG
1/2	2.999	1	41750	5
3/4	3.164	1	41755	5
1	3.459	1	41765	5
1/2, 3/4	3.449	1	41770	5



Viega PureFlow Press starter tool set
 - Color coded handles
Components
 Viega Pureflow Press hand tool sizes 1/2" and 3/4", tubing cutter
Model 2880.2

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4	14.716	1	56000	6



Viega PureFlow Press complete heating tool set
 - Color coded handles
Components
 Viega Pureflow Press hand tool sizes 3/8" to 1", prep tool
Model 2880.5US

for d	Wt [lb]	Quantity	Part No	DG
3/8, 1/2, 5/8, 3/4, 1	26.992	1	56030	4



Viega PureFlow Press complete plumbing tool set

- Color coded handles

Components

- Viega Pureflow Press hand tool sizes 3/8" to 1", tubing cutter

Model 2880.6US

for d	Wt [lb]	Quantity	Part No	DG
3/8, 1/2, 3/4, 1	25.993	1	56010	6



SVC wrench

- For SVC fitting nuts on manifolds
- Chrome-plated steel

Model 2889.4US

SVC	Wrench [in]	Wrench	Wt [lb]	Quantity	Part No	DG
✓	1 3/16	30	0.310	1	50002	4

Wrench = wrench size (in inch)

Cutters



Viega PureFlow PEX tubing cutter

- For use with Viega FostaPEX tubing up to 2"
- Steel
- Ratcheting design

Model 2840

max d	Wt [lb]	Quantity	Part No	DG
2	1.580	1	53561	5



Viega PureFlow PEX tubing cutter

- For use with Viega FostaPEX tubing up to 1"
- Plastic

Model 2889.2US

max d	Wt [lb]	Quantity	Part No	DG
1	0.351	1	21304	5



Viega PureFlow PEX tubing cutter

- For use with Viega FostaPEX tubing up to 1 1/2"
- Plastic

Model V5055

max d	Wt [lb]	Quantity	Part No	DG
1 1/2	0.401	1	21307	5

Decoilers



Decoiler Drum and base

- For use with Viega Barrier PEX tubing sizes 1/2" to 3/4" and lengths 800' to 2000'

Note

- Does not include tubing

Model 2875.6US

max d	Wt [lb]	Quantity	Part No	DG
3/4	129.963	1	21310	4



Decoiler Compact

- For use with Viega PureFlow PEX and Barrier PEX tubing sizes 5/16" to 3/4" and lengths 250' to 1200'

- Folds for easy transport

Model 2889.6US

max d	Wt [lb]	Quantity	Part No	DG
3/4	31.991	1	21316	4



Decoiler

- Not suitable for use with center pull coils, 1" tubing or larger

Components

Movable metal frame, (2) coil hubs, tube guide

Note

- Max. coil size for 3/8" and 1/2" tubing is 1000 ft.
- Max. coil size for 3/4" tubing is 500 ft.

Model V5061

	Wt [lb]	Quantity	Part No	DG
	70.980	1	53509	5

Staplers



Pneumatic staple gun

- For Viega Barrier PEX 5/16" to 5/8"
- Consistently leaves 1/8" above tubing

Model 2889.7US

	Wt [lb]	Quantity	Part No	DG
	8.997	1	21430	4



**Hammer
pneumatic**

- For installation of PEX tubing
- Suitable for u-turn panel Model 2810.1US, Viega Climate Panel assembled Model 2810.2US, multi-run access panel Model 2810.71U, multi-run ninety panel Model 2810.72U, multi-run panel Model 2810.7US, Viega Climate Panel Model 2810US, Viega Climate Trak Model 2857.1US

Model 2899.8US

	Wt [lb]	Quantity	Part No	DG
	1.999	1	21450	4



Stapler

- For foam board insulation
- Suitable for staple Model 2890.0US, 2890.3US
- Manual

Model 2891.1US

	Wt [lb]	Quantity	Part No	DG
	8.947	1	21432	4

Accessories



Press-In Branch Connector hole saw

- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Steel

Model 4878

d	Wt [lb]	Quantity	Part No	DG
1 1/16	0.140	1	26975	16



Press-In Branch Connector pilot bit

- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Steel

Model 4879

	Wt [lb]	Quantity	Part No	DG
	0.042	1	26965	16



Press-In Branch Connector HEX adapter

- For use with drill chuck without SDS-plus handle
- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Steel

Components

Hex chuck
Model 4812.28

	Wt [lb]	Quantity	Part No	DG
	0.149	1	26837	16



Press-In Branch Connector positioning guide

- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Use with Viega MegaPress Press-In Branch Connector Model 4812.2
- Stainless steel

Model 4878.6

for d	Wt [lb]	Quantity	Part No	DG
1½	0.333	1	26990	16
2	0.476	1	26991	16
2½	0.555	1	26992	16
3	0.721	1	26993	16
4	0.961	1	26994	16
6	1.397	1	26995	16



Press-In Branch Connector adapter SDS-plus drive

- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Steel

Model 4878.91

	Wt [lb]	Quantity	Part No	DG
	0.134	1	26955	16



Press-In Branch Connector tool

- For installing Viega MegaPress press-in branch connectors
- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Steel

Model 4878.9

	Wt [lb]	Quantity	Part No	DG
	1.245	1	26925	16



Press-In Branch Connector bolt

- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Use with Press-In Branch Connector tool Model 4878.9
- Steel

Model 4878.92

	Wt [lb]	Quantity	Part No	DG
	0.256	1	26960	16



Shoulder strap

- Suitable for XL PressBooster Model 4896.2XL

Components

Adjustable padded strap with support loops, swivel connectors

Model 4897.4XL

New

	Wt [lb]	Quantity	Part No	DG
	0.555	1	26930	16



Prep tool

- For removing PE and aluminum layer from Viega FostaPEX tubing

Model 2858

for d	Wt [lb]	Quantity	Part No	DG
½, ¾	1.049	1	54030	6
¾, 1	1.510	1	54050	6



Blade

- Spare part for prep tool Model 2858
- Steel

Model 2858.1

	Wt [lb]	Quantity	Part No	DG
	0.012	2	54075	6



Caliper
 - For use with Viega PureFlow Crimp fittings
Model V5054

for d	Wt [lb]	Quantity	Part No	DG
3/8, 1/2, 3/4	0.100	1	53507	5
1	0.065	1	53511	5



Staple
 - Suitable for stapler Model 2891.1US
 - Plastic

L [in]	Wt [lb]	Quantity	Part No	DG
2 1/2	0.006	300	15312	4

Note
 Smallest sellable quantity is 1 box of 300
Model 2890.0US



Staple
 - Suitable for stapler Model 2891.1US
 - Plastic

L [in]	Wt [lb]	Quantity	Part No	DG
1 1/2	0.005	300	15313	4

Note
 Smallest sellable quantity is 1 box of 300
Model 2890.3US



Staple
 - Suitable for pneumatic staple gun
 Model 2889.7US
 - Galvanized steel

W [in]	D [in]	Wt [lb]	Quantity	Part No	DG
1	1 1/4	0.003	10000	21431	4

Note
 Smallest sellable quantity is 1 box of 10000
Model 2889.8US

Catalog Index



MODEL NO.

PART NO.

Model No.	Page	Model No.	Page	Model No.	Page	Model No.	Page	Model No.	Page
0103	40	1022SV	202	2816NG	195	2867US	167	2880.2	267
0107XL	40	1028SV	215	2816ZL	149	2867US	188	2880.5US	267
0108	40	1030.1SV	199	2816ZL	194	2867US	194	2880.6US	268
0108XL	40	1030SV	199	2818NG	195	2868US	167	2880.7	15
0113.1XL	44	1069SV	215	2818ZL	151	2870.7US	211	2880.7	262
0113.1XL	109	1250.1US	205	2818ZL	196	2870.91	160	2880.71	264
0113.3	43	1250.2US	205	2819NG	202	2870.91	182	2880.7US	263
0113.3	108	1250.3US	205	2820.0ZL	161	2870.9US	216	2881.9US	213
0186XL	35	1250.4US	13	2820.1ZL	161	2870ZL	156	2882US	267
0186XL	46	1250.4US	206	2820.2ZL	162	2870ZL	231	2884.7US	264
0186XL	59	1250.5US	13	2820.4ZL	161	2871.0US	204	2885.0ZL	164
0311	66	1250.5US	205	2825.4ZL	150	2871.2US	204	2887.0	217
0311.5	66	1250.6US	212	2825.5ZL	150	2871.3US	204	2887.1	217
0312	66	1250.7US	212	2834.3US	203	2871.4US	216	2887.2	217
0312.5	66	1250.9US	216	2834.3US	237	2871.6US	210	2887.3	211
0315	67	1250US	13	2834.5US	203	2871.8US	213	2887.30	218
0315.1	68	1250US	205	2834.6US	203	2871.8US	238	2887.31	218
0315.1XL	68	1251.0US	216	2834.6US	236	2872.0ZL	163	2887.32	218
0315.3	67	1251.1US	212	2834.7US	203	2872.1US	163	2887.33	218
0315.5XL	68	2202.40	266	2834.7US	236	2872.2	163	2887.34	219
0315XL	67	2202.50	266	2834.8US	203	2872.5	163	2887.35	219
0316	64	2202.51	266	2834.9US	203	2872.5US	208	2887.37	218
0316.1	64	2259.5U	67	2835US	203	2872.6	163	2887.38	218
0316.1XL	64	2259.5XU	67	2837.1US	207	2872.6ZL	162	2887.4	219
0316XL	64	2289	68	2837.1US	237	2872.7US	211	2887.41	219
0317.2	65	2289XL	68	2837.2US	207	2872.7ZL	163	2888.0ZL	156
0317.2XL	65	2296.2	265	2837.2US	237	2872.8ZL	185	2888.0ZL	236
0317.5	66	2296.4	266	2837.3US	207	2872.9ZL	185	2889.2US	268
0318	65	2297.3XL	267	2837.3US	237	2873.1US	211	2889.4US	268
0318XL	65	2496.1	266	2840	268	2873.1US	237	2889.6US	268
0326	64	2687	69	2842.1ZL	156	2873.4US	213	2889.7US	269
0326.1	64	2800.5US	165	2842.1ZL	232	2873.4US	237	2889.8US	271
0326.1XL	65	2800.5US	186	2842.2ZL	156	2873.5US	201	2890.0US	271
0326XL	64	2801.0US	211	2842.2ZL	231	2873.7ZL	164	2890.3US	271
0359.3	66	2801.1US	212	2842.3ZL	156	2873.81	33	2890.4US	193
0359.3XL	66	2801.4US	213	2842.3ZL	235	2873.81	234	2890.4US	199
0365	67	2801.9US	212	2842.4ZL	156	2873.89	36	2891.1US	269
0365.5	67	2802US	192	2842.4ZL	235	2873.89	239	2892ZL	153
0511	138	2803US	192	2842.5	15	2874.5US	206	2893ZL	153
0512	138	2804	200	2842.5	34	2874.6US	206	2894ZL	152
0515	139	2805US	148	2842.5	156	2874.7US	204	2895ZL	162
0515.1	140	2805US	192	2842.5	178	2875.4US	208	2896ZL	150
0515.1XL	140	2806US	148	2842.5	236	2875.5US	216	2897ZL	150
0515.2	140	2806US	193	2842.6	15	2875.6US	268	2899.1	217
0515.2XL	141	2808US	148	2842.6	34	2875.8US	208	2899.7US	264
0515.5	140	2808US	193	2842.6	157	2876.0US	206	2899.8US	269
0515.5XL	140	2809.1US	210	2842.6	178	2876.3US	211	2910.50	33
0515XL	139	2809.2US	210	2842.6	236	2876.3US	237	2910.50	238
0516	136	2809.3US	194	2850.1US	166	2876.4US	216	2911.1ZL	25
0516.1	136	2809.3US	210	2850.1US	187	2876.5US	216	2911.5ZL	30
0516.1XL	136	2810.1US	208	2850.1US	194	2876.6US	217	2911ZL	25
0516XL	136	2810.2US	208	2850.2US	166	2876.7US	217	2912.1ZL	26
0517.2	138	2810.3US	202	2850.2US	187	2876.8US	33	2912ZL	26
0517.2XL	138	2810.71U	209	2850.2US	194	2876.8US	238	2913.8ZL	33
0518	137	2810.72U	209	2850.3US	166	2877.2	200	2913.8ZL	238
0518XL	137	2810.7US	209	2850.3US	187	2877.3ZL	158	2913.9	33
0526	136	2810.8US	209	2850.4US	165	2877.4	201	2913.9	238
0526.1	137	2810.9US	209	2850.4US	186	2877.5	200	2914.2ZL	21
0526.1XL	137	2810US	208	2851US	166	2877.6	201	2915	28
0526XL	137	2811NG	197	2851US	187	2877.7	207	2915.1	30
0559	138	2811ZL	152	2851US	193	2877.8	207	2915.1ZL	30
0559.3XL	139	2811ZL	197	2856.6	201	2877.81	212	2915.2	29
0560	139	2812ZL	153	2856.7	201	2877.8ZL	159	2915.3	29
0565	139	2812ZL	197	2856NG	199	2877.9	217	2915.5	29
0687	35	2813.1NG	198	2857.1US	210	2878.6	206	2916	20
0687	47	2813.1ZL	153	2857.2US	209	2878.7	206	2916.1	20
0687	59	2813.1ZL	198	2857.7US	204	2878.8	207	2916.3	20
0911XL	25	2813.2ZL	153	2857US	210	2878.910	213	2917.2ZL	24
0912XL	26	2813.3ZL	153	2858	270	2878.912	215	2917.3ZL	21
0915.1XL	30	2813.5NG	198	2858.1	270	2878.913	214	2918	23
0915.2XL	30	2813.5ZL	153	2859US	213	2878.914	214	2925.2ZL	21
0915.5XL	29	2813.5ZL	198	2860US	166	2878.915	214	2925.5ZL	21
0915XL	28	2813PNG	197	2860US	187	2878.916	214	2926	22
0916.1XL	20	2813PZL	29	2860US	193	2878.917	214	2926.1	22
0916XL	20	2813PZL	154	2861US	167	2878.918	214	2928	34
0917.2XL	25	2813PZL	197	2861US	188	2878.919	214	2928.7ZL	21
0918XL	24	2814.5NG	195	2863US	167	2878.920	215	2934.8ZL	33
0926.1XL	22	2814.5ZL	149	2863US	188	2878.921	213	2934.8ZL	238
0926XL	22	2814.6ZL	149	2863US	194	2878.922	201	2946	198
0956XL	27	2814.7NG	195	2864US	167	2878.923	215	2947	21
0959.5XL	27	2814.7ZL	150	2864US	188	2878.924	215	2947	197
1003.5SV	201	2814ZL	149	2864US	193	2878.925	215	2956	27
1022.1SV	202	2814ZL	195	2865.1US	194	2878.927	203	2957ZL	28
1022.6SV	202	2815NG	198	2865.3US	208	2879	200	2957ZL	211
1022.7SV	202	2815ZL	154	2866US	193	2879.6US	204	2959.5ZL	26
1022.8SV	216	2815ZL	199	2867.1US	167	2879.9US	217	2959.7	36

Model No.	Page	Model No.	Page	Model No.	Page	Model No.	Page	Model No.	Page
2959.7	47	4011XL	55	4815.5XL	99	5916.1	94	6815.1	131
2959.7	59	4012	55	4815XL	99	5917.2	96	6815.1XL	131
2959.7	78	4012.5	55	4816	74	5918	95	6815.2	131
2959.7	89	4013.1XL	55	4816.1	74	5926	94	6815.5	130
2959.7	101	4013.2XL	55	4816.1XL	94	5926.1	95	6815.5XL	131
2959.7	112	4015	57	4816XL	94	5956	98	6815XL	130
2959.7	121	4015.1	58	4817.2	75	5959.5	97	6816	126
2959.7	131	4015.1XL	96	4817.2XL	96	5960	98	6816.1	126
2959.7	141	4015.5	57	4818	74	5975.8	100	6816.1XL	126
2960ZL	27	4015.5XL	57	4818XL	96	5975.8	233	6816XL	126
2962ZL	27	4015XL	57	4826	74	5975.8XL	14	6817.2	128
2963.9	35	4016	52	4826.1	74	5975.8XL	100	6817.2XL	128
2963.9	59	4016.1	52	4826.1XL	95	5975.8XL	233	6818	127
2965ZL	28	4016.1XL	52	4826XL	95	6011	43	6818XL	128
2967ZL	28	4016XL	52	4856	76	6011XL	43	6826	126
2969	35	4017.2	54	4856.1XL	98	6012	43	6826.1	127
2970.80	59	4017.2XL	54	4859.5	75	6015	45	6826.1XL	127
2970.80	239	4018	53	4859.5XL	98	6015.1	46	6826XL	127
2970.96	59	4018XL	54	4860	76	6015.1XL	46	6856	129
2970.96	240	4026	53	4862	76	6015.5	45	6856.1XL	130
2971.1XL	13	4026.1	53	4875.8	78	6015.5XL	45	6859	129
2971.1XL	31	4026.1XL	53	4875.8	233	6015XL	45	6859XL	129
2971.1XL	230	4026XL	53	4875.80	47	6016	40	6860	130
2971.1ZL	31	4056	56	4875.80	78	6016.1	41	8010.2US	252
2971.1ZL	230	4056.1XL	56	4875.80	101	6016.1XL	41	8010.3US	253
2971.3ZL	31	4059	55	4875.80	112	6016XL	40	8019.2US	255
2971.3ZL	230	4059XL	56	4875.80	121	6017.2	42	8091US	256
2971.4ZL	31	4060	56	4875.80	239	6017.2XL	43	8094US	255
2971.4ZL	230	4067	56	4875.91	78	6018	42	8108.1US	245
2971.6ZL	31	4070	58	4875.91	101	6018XL	42	8108.4US	244
2971.6ZL	230	4070	231	4875.91	112	6026	41	8108.5US	244
2971.8	36	4111	108	4875.91	121	6026.1	41	8164.5US	245
2971.8	89	4111XL	108	4875.91	240	6026.1XL	42	8164US	245
2971.8	239	4112	108	4878	269	6026XL	41	8167.6US	246
2971.96	36	4112XL	108	4878.5	263	6056	44	8173US	255
2971.96	89	4113	12	4878.6	270	6056.1XL	44	8180.1US	246
2971.96	239	4113	45	4878.9	270	6059	44	8180US	244
2973	32	4113	110	4878.91	270	6059XL	44	8250.1US	254
2973	231	4115	110	4878.92	270	6060	44	8308.2US	253
2973.1	32	4115.1	111	4879	269	6611	84	8308.8US	254
2973.1	231	4115.1XL	111	4896.2XL	263	6611XL	85	8310.0US	254
2973.3	32	4115.2	111	4896.5XL	263	6612	85	8310.1US	253
2973.3	231	4115.5	110	4897.4XL	270	6612XL	85	8310.2US	253
2973.8	36	4115.5XL	110	4898.6XL	263	6615	87	8310.3US	254
2973.8	239	4115XL	110	5111	118	6615.1	88	8310.4US	253
2973.96	36	4116	106	5111XL	118	6615.1XL	88	8310.5US	252
2973.96	240	4116.1	106	5112	118	6615.2	88	8310.6US	253
2974ZL	32	4116.1XL	106	5112XL	118	6615.3	87	8310.7US	254
2974ZL	234	4116XL	106	5113	12	6615.5	87	8310.8US	254
2975.2	34	4117.2	107	5113	57	6615.5XL	87	8311.1US	256
2976.1ZL	35	4117.2XL	108	5113	120	6615XL	87	8315.1US	246
2980.7	16	4118	107	5115	119	6616	82	8315.2US	250
2980.7	262	4118XL	107	5115.1	120	6616.1	82	8315.3US	247
2980.71	16	4126	106	5115.1XL	120	6616.1XL	82	8326.1US	251
2980.71	262	4126.1	107	5115.2	120	6616XL	82	8326.2US	251
2981.3ZL	32	4126.1XL	107	5115.5	120	6617.2	84	8326.9US	251
2981.3ZL	235	4126XL	106	5115.5XL	120	6617.2XL	84	8330.2US	252
2986	35	4156	109	5115XL	119	6618	83	8330.3US	252
2986	46	4156.1XL	109	5116	116	6618XL	84	8332.1US	247
2986	59	4159	109	5116.1	116	6626	82	8332.2US	250
2989	34	4159XL	109	5116.1XL	116	6626.1	83	8332.3US	252
2989	46	4160	109	5116XL	116	6626.1XL	83	8333.1US	247
2989	58	4175.8	111	5117.2	117	6626XL	83	8334.1US	248
2989.3	15	4175.8	233	5117.2XL	118	6656	86	8350.1US	255
2989.3	262	4175.8XL	14	5118	117	6656XL	86	8350.2US	255
2989XL	35	4175.8XL	111	5118XL	117	6659.5	85	8350.3US	252
2989XL	47	4175.8XL	234	5126	116	6659.5XL	86	8351.2US	250
2989XL	58	4370.8	46	5126.1	117	6660	86	8351.6US	251
2995.4	15	4370.8	233	5126.1XL	117	6662	86	8352.1US	248
2995.4	262	4370.91	47	5126XL	116	6675	13	8352.2US	249
2999.2	264	4370.91	240	5156	119	6675	88	8352.3US	249
2999.4XL	264	4811	75	5156.1XL	119	6675	232	8354.1US	248
2999.5	264	4811XL	97	5159	118	6675.1	14	8357.1US	248
2999.51	265	4812	75	5159XL	119	6675.1	88	8357.2US	249
2999.52	265	4812.2	100	5160	119	6675.1	232	8764.3US	256
2999.53	265	4812.25	100	5175.8	121	6675.2	14	9438.5SV	202
2999.54	265	4812.28	270	5175.8	234	6675.2	89	V1203.0	210
2999.55	265	4812.3	77	5175.8XL	14	6675.2	232	V5001	146
2999.6	262	4812.35	77	5175.8XL	121	6675.3	14	V5001	172
2999.7	263	4812XL	97	5175.8XL	234	6675.3	89	V5001.2	148
3233.9US	256	4815	76	5911	96	6675.3	233	V5001.2	174
3816.1US	256	4815.1	77	5912	97	6811	128	V5001.5	146
3817.8US	255	4815.1XL	100	5915	98	6811XL	128	V5001.5	172
4003	52	4815.2	77	5915.1	99	6812	129	V5002	146
4007XL	52	4815.3	77	5915.5	99	6812XL	129	V5002	172
4011	54	4815.5	76	5916	94	6815	130	V5002.5	146

Model No.	Page	Model No.	Page	Model No.	Page	Model No.	Page	Model No.	Page
V5002.5	172	V5072ZL	184	V9015.3	225				
V5003	147	V5073	185	V9015.4	225				
V5003	173	V5073.5	185	V9016	224				
V5003.5	147	V5075ZL	183	V9016.2	224				
V5003.5	173	V5077ZL	184	V9016.3	224				
V5004	146	V5080	164	V9016.4	224				
V5004	172	V5080	185	V9016.5	224				
V5009	147	V5081	164	V9018	224				
V5009	173	V5081	186	V9018.2	225				
V5009.1	147	V5082.4	267	V9018.5	225				
V5009.1	173	V5082.7	267	V9018.6	225				
V5009.5	147	V5083	168	V9018.7	225				
V5009.5	173	V5084	162	V9018.8	225				
V5009.51	148	V5084	184	V9040	226				
V5009.51	173	V5084.1	162	V9049	226				
V5009.7	148	V5084.1	184	V9056	226				
V5009.7	174	V5085	165						
V5009.8	149	V5085	181						
V5009.8	174	V5085	186						
V5011ZL	175	V5086	165						
V5012ZL	175	V5086	181						
V5014ZL	174	V5086	186						
V5015ZL	176	V5087	160						
V5016ZL	174	V5087	182						
V5017ZL	176	V5088	165						
V5018ZL	175	V5088	186						
V5019.9	185	V5088.1	165						
V5020	175	V5088.1	186						
V5021	175	V5089	164						
V5023ZL	177	V5089	186						
V5023ZL	232	V5089.1	164						
V5024ZL	176	V5089.1	186						
V5026ZL	177	V5094	167						
V5026ZL	235	V5094	188						
V5027ZL	174	V5095	167						
V5030.5	179	V5095	188						
V5030.51	179	V5097	168						
V5031.2	183	V5097	188						
V5031.22	183	V5099	160						
V5031.5	179	V5099	182						
V5032ZL	159	V5099.1	161						
V5032ZL	181	V5099.1	182						
V5033ZL	159	V5213	181						
V5033ZL	181	V5215	177						
V5034ZL	181	V5216	174						
V5035ZL	160	V5218	175						
V5035ZL	181	V5236	177						
V5036.10	160	V5236	232						
V5036.10	182	V5255	184						
V5036.30	178	V5257	184						
V5036.30	235	V5263	184						
V5036.31	178	V5613.1	158						
V5036.31	236	V5613.2	159						
V5037ZL	177	V5613.3	162						
V5037ZL	232	V5613.4	162						
V5038	160	V5613.5	12						
V5038	182	V5613.5	158						
V5039.1	180	V5613.7	159						
V5039.2	12	V5613.7	180						
V5039.2	180	V5613.8	12						
V5039.7	160	V5613.8	159						
V5039.7	182	V5613.8	180						
V5041.0	165	V5615	154						
V5041.1	165	V5615	199						
V5041.2	166	V5615.3	164						
V5041.2	187	V5616	149						
V5041.4	165	V5616	195						
V5045ZL	176	V5618	152						
V5046ZL	176	V5618	196						
V5047ZL	176	V5626	149						
V5048ZL	184	V5630	157						
V5052	163	V5636	161						
V5052	185	V5636.1	161						
V5054	271	V5640	157						
V5055	268	V5641ZL	155						
V5058	177	V5642ZL	155						
V5061	168	V5643ZL	155						
V5061	188	V5644ZL	155						
V5061	269	V5645ZL	155						
V5064ZL	177	V5650	158						
V5064ZL	235	V5656	154						
V5067	180	V5656	200						
V5070	183	V5660	158						
V5070.1	183	V9011	225						
V5071	166	V9013.1	226						
V5071	187	V9015	226						

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
11400	192	15175	214	16406	200	17788	46	19763	59
11405	192	15176	214	16407	200	17788	59	19763	78
11415	192	15177	214	16408	200	17803	35	19763	89
11418	192	15178	214	16409	200	17803	46	19763	101
11425	192	15179	214	16410	200	17803	59	19763	112
11427	192	15180	214	16423	198	17818	35	19763	121
11428	192	15181	214	16430	200	17818	46	19763	131
11430	192	15182	215	16431	201	17818	59	19763	141
11435	192	15183	215	16432	213	17823	35	19768	36
11436	192	15184	215	17014	208	17823	46	19768	239
11440	192	15186	201	17016	208	17823	59	19773	36
11445	192	15205	210	17017	208	18003	211	19773	239
11450	192	15206	210	17029	208	18027	212	19778	36
11455	192	15207	210	17031	216	18033	206	19778	239
11457	192	15208	210	17040	13	18050	206	19786	34
11458	192	15209	210	17040	205	18051	206	19791	34
11460	192	15210	210	17045	205	18060	204	20001	211
11462	192	15216	209	17050	205	18062	204	20001	237
11465	192	15217	204	17055	205	181 208	68	20002	211
11470	192	15301	194	17060	13	18150	210	20002	237
11475	192	15304	193	17060	205	18151	210	20003	211
11480	192	15310	167	17065	13	18152	210	20003	237
11485	192	15310	188	17065	205	18154	210	20041	211
11500	192	15310	193	17070	13	18155	210	20041	237
11505	192	15311	193	17070	206	18156	210	20042	211
11510	192	15312	271	17075	212	18157	210	20080	211
11515	192	15313	271	17080	212	18158	210	20080	237
11520	192	15314	193	17085	212	18159	210	20081	211
12121	211	15320	193	17100	203	18160	210	20081	237
12123	211	15320	199	17106	203	18165	194	20082	211
12125	211	15448	23	17107	203	18165	210	20082	237
12126	212	15453	23	17110	216	18166	194	20083	211
12127	212	15458	23	17115	216	18166	210	20083	237
12128	213	15463	23	17120	203	18185	210	20084	211
12151	210	15483	23	17125	203	18186	210	20084	237
12152	210	15488	23	17126	203	18187	210	20102	213
12153	210	15493	23	17130	212	183 400	68	20102	238
13265	216	15498	23	17140	203	183 523	68	20103	213
13266	217	15503	23	17141	203	184 452	68	20103	238
13267	217	15508	23	17142	203	184 940	68	20201	213
14005	209	15513	23	17143	203	18468	29	20201	237
14021	208	15518	23	17144	203	18473	29	20202	213
14025	208	15538	23	17145	203	19007	202	20202	237
14035	208	15544	35	17166	203	19008	202	20203	213
14050	209	15544	59	17166	237	19009	202	20203	237
14055	209	15549	35	17167	203	19010	202	20204	213
14060	209	15549	59	17167	237	19011	202	20204	237
14543	30	15559	35	17202	203	19012	202	20205	213
14568	23	15559	59	17203	203	19013	199	20205	237
15003	217	15564	35	17204	203	19014	199	20623	20
15004	217	15564	59	17205	203	19015	199	20628	20
15005	217	15569	35	17221	203	19016	199	20633	20
15032	215	15569	59	17222	203	19017	199	20638	20
15033	215	15588	29	17223	203	19025	216	20643	20
15044	201	15593	29	17224	203	19026	216	20648	20
15053	201	15603	29	17230	207	19027	216	20653	22
15054	201	15608	29	17230	237	19028	216	20658	22
15055	202	15800	204	17231	207	19029	216	20663	22
15056	200	15801	204	17231	237	191 153	68	20668	22
15060	201	15802	204	17232	207	19109	202	20673	22
15063	217	16015	204	17232	237	19110	202	20678	22
15065	217	16016	204	17233	207	19305	202	20683	24
15066	217	16017	216	17233	237	19306	202	20684	24
15068	207	16018	216	17234	207	19412	216	20685	30
15069	207	16020	204	17234	237	19748	36	20688	24
15070	207	16030	200	17235	207	19748	47	20689	24
15104	209	16031	200	17235	237	19748	59	20690	30
15106	166	16032	200	17260	203	19748	78	20693	24
15106	187	16033	200	17260	236	19748	89	20694	24
15106	193	16034	200	17261	203	19748	101	20695	30
15107	166	16035	200	17261	236	19748	112	20698	24
15107	187	16036	200	17262	203	19748	121	20699	24
15107	193	16037	200	17262	236	19748	131	20700	30
15108	166	16038	200	17263	203	19748	141	20703	24
15108	187	16039	200	17263	236	19758	36	20704	24
15108	193	16040	200	17264	203	19758	47	20705	30
15111	166	16207	213	17264	236	19758	59	20708	24
15111	187	16209	213	17265	203	19758	78	20709	24
15111	193	16211	213	17265	236	19758	89	20710	30
15112	210	16212	213	17768	35	19758	101	20713	24
15116	206	16400	200	17768	46	19758	112	20714	24
15117	206	16401	200	17768	59	19758	121	20715	30
15118	207	16402	200	17778	35	19758	131	20718	24
15170	215	16403	200	17778	46	19758	141	20719	24
15171	213	16404	200	17778	59	19763	36	20720	30
15174	215	16405	200	17788	35	19763	47	20723	24

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
20724	24	22008	213	24035	32	25250	74	25595	75
20725	30	22009	87	24035	231	25251	82	25596	85
20727	24	22074	33	24040	32	25255	74	25600	75
20728	28	22074	234	24040	231	25256	82	25601	85
20729	24	22075	33	24090	32	25300	74	25605	75
20730	30	22075	234	24090	231	25301	83	25606	85
20732	24	22076	33	24095	32	25305	74	25610	75
20733	28	22076	234	24095	231	25306	83	25611	85
20734	24	22143	59	25000	76	25310	74	25615	75
20738	28	22143	239	25001	87	25311	83	25616	85
20739	24	22163	59	25010	76	25315	74	25620	75
20743	29	22163	239	25011	87	25316	83	25621	85
20744	24	22170	36	25015	76	25320	74	25625	75
20748	29	22170	89	25016	87	25321	83	25626	85
20749	24	22170	239	25020	76	25325	74	25630	75
20753	29	22172	36	25021	87	25326	83	25631	85
20754	24	22172	89	25025	76	25330	74	25635	75
20758	30	22172	239	25026	87	25331	83	25636	85
20759	24	22174	36	25030	76	25335	74	25640	75
20763	30	22174	89	25031	87	25336	83	25641	85
20768	30	22174	239	25035	76	25340	74	25645	75
20773	30	22176	36	25036	87	25341	83	25646	85
20774	24	22176	239	25040	76	25350	74	25650	76
20778	30	22178	36	25041	87	25351	83	25651	86
20783	30	22178	239	25045	76	25360	74	25655	76
20784	24	22180	36	25046	87	25361	83	25656	86
20788	24	22180	239	25050	76	25365	74	25660	76
20793	24	22228	23	25051	87	25366	83	25661	86
20794	24	22233	23	25055	76	25370	74	25665	76
20795	24	22238	23	25056	87	25371	83	25666	86
20798	24	22243	23	25070	77	25375	74	25670	76
20803	24	22248	23	25071	87	25376	83	25671	86
20808	24	22253	23	25075	77	25380	74	25675	76
20813	30	22258	23	25076	87	25381	83	25676	86
20814	30	22263	23	25080	77	25385	74	25700	76
20815	30	22268	23	25081	87	25386	83	25701	86
20817	30	22278	24	25085	77	25390	74	25705	76
20818	30	22283	24	25086	87	25391	83	25706	86
20819	26	22288	24	25090	77	25395	74	25710	76
20823	25	22293	24	25091	87	25396	83	25711	86
20828	25	22298	24	25095	77	25400	74	25715	76
20829	26	22303	24	25096	87	25401	83	25716	86
20833	27	22308	24	25100	75	25405	75	25720	76
20838	25	22313	24	25101	84	25406	84	25721	86
20839	26	22323	24	25105	75	25410	75	25725	76
20843	27	22328	29	25106	84	25411	84	25726	86
20848	27	22333	30	25110	75	25415	75	25730	76
20853	27	23442	59	25111	84	25416	84	25731	86
20858	27	23442	240	25115	75	25435	75	25735	76
20863	27	23443	36	25116	84	25436	84	25736	86
20868	25	23443	89	25120	75	25440	75	25740	76
20873	25	23443	239	25121	84	25441	84	25741	86
20878	25	23444	59	25125	75	25445	75	25745	76
20883	25	23444	240	25126	84	25446	84	25746	86
20888	25	23445	36	25130	75	25450	75	25750	76
20893	25	23445	89	25131	85	25451	84	25751	86
21023	35	23445	239	25135	75	25455	75	25755	76
21023	47	23447	36	25136	85	25456	84	25756	86
21023	59	23447	89	25140	75	25460	75	25760	75
21028	35	23447	239	25141	85	25461	84	25761	85
21028	47	23449	36	25145	75	25465	75	25765	75
21028	59	23449	240	25146	85	25466	84	25766	85
21033	35	23450	33	25150	75	25470	75	25770	75
21033	47	23450	238	25151	85	25471	84	25771	85
21033	59	23451	36	25155	75	25475	75	25775	75
21038	35	23451	240	25156	85	25476	84	25776	85
21038	47	23453	36	25200	74	25480	75	25780	75
21038	59	23453	240	25201	82	25481	84	25781	85
21043	35	23460	33	25205	74	25485	75	25785	75
21043	47	23460	238	25206	82	25486	84	25786	85
21043	59	23470	33	25210	74	25491	83	25930	77
21048	35	23470	238	25211	82	25496	83	25931	88
21048	47	24000	32	25215	74	25500	75	25935	77
21048	59	24000	231	25216	82	25501	84	25936	88
21210	201	24005	32	25220	74	25505	75	25940	77
21304	268	24005	231	25221	82	25506	84	25941	88
21307	268	24010	32	25225	74	25510	74	25945	77
21310	268	24010	231	25226	82	25515	74	25946	88
21316	268	24015	32	25230	74	25575	75	25950	77
21430	269	24015	231	25231	82	25576	85	25951	88
21431	271	24020	32	25235	74	25580	75	25955	77
21432	269	24020	231	25236	82	25581	85	25956	88
21450	269	24025	32	25240	74	25585	75	25960	77
22005	76	24025	231	25241	82	25586	85	25961	88
22006	213	24030	32	25245	74	25590	75	25965	77
22007	213	24030	231	25246	82	25591	85	25966	88

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
26000	77	26700	100	28685	84	30670	14	32220	146
26001	88	26705	100	28690	84	30670	89	32220	172
26005	77	26710	100	28695	84	30670	232	32221	146
26006	88	26715	100	28700	84	30675	14	32221	172
26010	77	26720	100	28705	84	30675	89	32223	146
26011	88	26725	100	28710	84	30675	232	32223	172
26015	77	26730	100	28715	84	30680	14	32225	146
26016	88	26735	100	28720	84	30680	89	32225	172
26020	77	26740	100	28725	84	30680	232	32241	146
26021	88	26745	100	28730	84	30685	14	32241	172
26025	77	26750	100	28735	84	30685	89	32243	146
26026	88	26755	100	28740	85	30685	232	32243	172
26030	77	26760	98	28745	85	30690	14	32245	146
26031	88	26765	98	28750	85	30690	89	32245	172
26035	77	26770	98	28755	85	30690	233	32263	146
26036	88	26775	98	28760	85	30695	14	32263	172
26040	77	26780	98	28765	85	30695	89	32265	146
26041	88	26785	98	28770	87	30695	233	32265	172
26045	77	26800	100	28775	87	30700	14	32266	146
26046	88	26805	100	28780	87	30700	89	32266	172
26050	74	26810	100	28785	87	30700	233	32721	147
26051	82	26815	100	28790	87	30705	14	32721	173
26055	74	26820	100	28795	87	30705	89	32723	147
26056	82	26825	100	288 600	68	30705	233	32723	173
26060	74	26830	100	28800	88	30710	14	32725	147
26061	82	26835	100	28805	88	30710	89	32725	173
26065	74	26837	270	28810	88	30710	233	32791	147
26066	82	26840	100	28815	88	30715	14	32805	146
26070	74	26845	100	28820	88	30715	89	32805	172
26071	82	26850	100	28825	88	30715	233	32810	149
26075	74	26855	100	28830	88	32000	147	32810	174
26076	82	26860	77	28835	88	32000	173	32811	149
26100	74	26865	77	28840	88	32001	147	32811	174
26101	83	26870	77	28845	88	32001	173	32812	149
26105	74	26875	77	28850	88	32005	147	32812	174
26106	83	26880	77	28855	88	32005	173	32813	149
26110	74	26885	77	28860	86	32011	147	32813	174
26111	83	26890	77	28865	86	32011	173	32823	146
26115	74	26895	77	28870	86	32015	147	32823	172
26116	83	26900	77	28875	86	32015	173	32905	146
26120	74	26905	77	28880	86	32020	147	32905	172
26121	83	26910	77	28885	86	32020	173	32911	148
26125	74	26915	77	28905	84	32021	147	32911	174
26126	83	26920	263	28910	84	32021	173	32912	148
26200	263	26925	270	30600	13	32023	147	32912	174
26201	263	26930	270	30600	88	32023	173	32913	148
26500	94	26955	270	30600	232	32025	147	32913	174
26505	94	26960	270	30605	13	32025	173	32923	146
26510	94	26965	269	30605	88	32041	147	32923	172
26515	94	26975	269	30605	232	32041	173	33020	147
26520	94	26990	270	30610	13	32043	147	33020	173
26525	94	26991	270	30610	88	32043	173	33045	147
26530	95	26992	270	30610	232	32045	147	33045	173
26535	95	26993	270	30615	13	32045	173	33061	147
26540	95	26994	270	30615	88	32061	147	33061	173
26545	95	26995	270	30615	232	32061	173	33120	146
26550	95	281 595	68	30620	13	32063	147	33120	172
26555	95	28500	78	30620	88	32063	173	33145	146
26560	96	28500	233	30620	232	32065	147	33145	172
26565	96	28501	78	30625	13	32065	173	33240	146
26570	96	28501	233	30625	88	32101	146	33240	172
26575	96	28502	78	30625	232	32101	172	33265	146
26580	96	28502	233	30630	14	32105	146	33265	172
26585	96	28503	78	30630	88	32105	172	33270	146
26590	96	28503	233	30630	232	32120	146	33270	172
26595	96	28504	78	30635	14	32120	172	33271	146
26600	96	28504	233	30635	88	32121	146	33271	172
26605	96	28505	78	30635	232	32121	172	33272	146
26610	96	28505	233	30640	14	32123	146	33272	172
26615	96	28600	82	30640	88	32123	172	33273	147
26620	96	28605	82	30640	232	32125	146	33273	173
26625	96	28610	82	30645	14	32125	172	33274	146
26630	96	28615	82	30645	88	32141	146	33274	172
26635	96	28620	82	30645	232	32141	172	33275	146
26640	97	28625	82	30650	14	32143	146	33275	172
26645	97	28630	83	30650	88	32143	172	33276	147
26650	97	28635	83	30650	232	32145	146	33276	173
26655	97	28640	83	30655	14	32145	172	33277	146
26660	97	28645	83	30655	88	32163	146	33277	172
26665	97	28650	83	30655	232	32163	172	33323	146
26670	99	28655	83	30660	14	32165	146	33323	172
26675	99	28660	84	30660	89	32165	172	33705	164
26680	99	28665	84	30660	232	32201	146	33705	186
26685	99	28670	84	30665	14	32201	172	33720	147
26690	99	28675	84	30665	89	32205	146	33720	173
26695	99	28680	84	30665	232	32205	172	33791	148

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
33830	148	39032	226	43040	177	453 084	66	46001	235
33830	174	39033	226	43040	232	453 091	66	46002	177
33831	148	39034	226	43043	177	453 107	67	46002	235
33831	174	39040	225	43044	177	453 114	67	46021	177
33832	148	39041	225	43100	163	453 121	67	46021	232
33832	174	39044	225	43100	185	453 138	67	46022	177
34741	147	39050	225	43210	174	453 145	67	46022	235
34741	173	39051	225	43220	174	453 152	67	46023	183
34743	147	39052	225	43232	184	453 169	64	46025	177
34743	173	39053	225	43233	184	453 176	64	46025	235
34745	147	39054	225	43240	174	453 183	64	46031	177
34745	173	39060	224	43242	174	453 190	64	46031	232
34761	147	39061	224	43244	184	453 206	64	46032	184
34761	173	39062	224	43260	174	453 213	64	46033	183
34765	147	39063	224	43300	184	453 220	64	46044	177
34765	173	39064	224	43320	184	453 237	64	46044	232
34771	147	39065	224	43323	184	453 244	64	46060	177
34773	147	39067	224	43332	177	453 251	68	46060	232
34781	147	39068	224	43333	184	453 268	68	461 072	66
348 571	69	39069	224	43334	175	453 275	68	461 089	66
348 588	69	39070	224	43343	177	453 282	68	461 096	66
348 595	69	39071	224	43344	184	453 299	67	461 157	66
348 601	69	39072	224	43353	177	453 305	67	461 164	66
348 618	69	39080	224	43354	177	453 312	67	461 171	66
348 625	69	39090	224	43355	177	453 329	67	461 188	66
348 632	69	39091	224	43402	177	453 336	67	461 195	66
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35019	148	39101	224	43404	177	453 350	68	461 218	66
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364 830	68	39181	226	44227	183	453 954	64	46443	175
39001	225	39182	226	44228	183	453 961	64	46444	176
39002	225	39190	226	44229	183	453 978	64	46445	175
39003	225	39191	226	44240	183	453 985	64	46446	175
39004	225	39192	226	44320	175	453 992	64	46454	176
39005	225	39193	226	44325	175	454 067	66	46455	176
39006	225	39194	226	44340	175	454 074	66	46500	175
39007	225	40655	176	44345	175	454 081	66	46520	175
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39009	225	41723	267	448 387	68	454 104	66	46540	175
39010	225	41744	267	452 810	68	454 111	66	46544	175
39011	225	41750	267	452 827	68	454 128	66	46545	175
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39025	226	43003	236	453 015	66	45770	187	46633	176
39027	226	43023	178	453 022	66	45790	165	46635	176
39028	226	43023	235	453 039	66	460 792	66	46641	176
39029	226	43030	177	453 046	66	460 815	66	46644	176
39030	226	43030	232	453 053	66	460 822	66	46645	176
39031	226	43033	177	453 060	66	46001	177	46646	159

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
46646	181	49333	162	49765	154	50261	180	52120	188
46650	176	49334	152	49765	200	50262	12	52130	166
46654	176	49334	196	49770	154	50262	158	52130	187
46656	159	49342	154	49770	200	50263	12	52140	167
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46720	185	49343	199	49775	152	50264	180	52500	186
46730	185	49344	162	49775	196	50265	159	52520	165
46764	184	49347	154	49780	154	50265	180	52520	186
46821	174	49347	199	49780	200	50266	12	52700	244
46922	174	49348	154	49790	154	50266	159	52710	245
46933	174	49348	199	49790	200	50266	180	52711	244
46944	174	49354	154	49854	152	50267	12	52712	244
46955	174	49354	199	49854	196	50267	159	52730	245
472 733	265	49357	154	49855	152	50267	180	52740	246
472 740	265	49357	199	49855	196	50268	160	52750	245
472 764	266	49358	154	49874	152	50268	181	53000	165
477 172	67	49358	199	49874	196	50269	160	53000	181
477 189	67	49363	157	49875	152	50269	181	53000	186
477 196	67	49366	157	49875	196	50303	179	53005	165
477 202	67	49378	154	49877	152	50363	179	53005	181
477 219	67	49378	199	49877	196	50520	166	53005	186
477 226	67	49398	154	49883	152	50520	187	53015	165
477 233	67	49398	199	49883	196	50520	194	53015	181
477 240	67	49402	154	49884	152	50601	160	53015	186
477 257	67	49402	199	49884	196	50601	182	53017	164
477 264	67	49403	154	49885	152	50624	179	53017	186
48420	226	49403	199	49885	196	50630	179	53020	165
49004	161	49404	154	49886	152	50636	179	53020	181
49033	158	49404	199	49886	196	50647	226	53020	186
49043	158	49405	154	49887	152	50648	226	53115	165
49054	161	49405	199	49887	196	50718	160	53115	186
49063	158	49407	154	49888	152	50718	182	53116	165
49083	158	49407	199	49888	196	50726	160	53116	186
49100	155	49408	154	49901	164	50726	182	53120	165
49110	155	49408	199	49902	164	50730	160	53120	186
49120	155	49409	154	49903	164	50730	182	53121	165
49130	155	49409	199	49904	164	50739	160	53121	186
49132	155	49410	158	49905	164	50739	182	534 684	67
49135	155	49414	159	49906	164	50740	161	534 691	67
49140	155	49416	159	49984	152	50740	182	53507	271
49142	157	49433	152	49984	196	51000	166	53509	168
49143	157	49433	196	49985	152	51000	187	53509	188
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49145	155	49434	196	49987	152	51003	180	53511	271
49150	155	49443	152	49987	196	51020	166	53561	268
49152	161	49443	196	49988	152	51020	167	53601	160
49153	161	49453	158	49988	196	51020	194	53601	182
49183	157	49473	158	49993	152	51021	166	54030	270
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49208	161	49535	152	49995	196	51040	187	54537	256
49210	149	49535	196	49997	152	51040	194	54538	256
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49220	149	49540	196	49998	152	51060	187	54555	254
49220	195	49543	152	49998	196	51060	194	54560	254
49223	162	49543	196	50000	267	51063	180	54565	247
49224	158	49544	152	50002	268	51073	180	54570	247
49233	162	49544	196	50020	267	51123	180	54575	247
49234	158	49545	152	50021	179	51133	180	54580	251
49240	149	49545	196	50022	179	51602	160	54585	251
49240	195	49553	152	50023	180	51602	182	54590	251
49243	157	49553	196	50024	179	51618	179	54595	247
49246	157	49554	152	50030	267	52000	166	54600	247
49254	161	49554	196	50033	179	52000	187	54605	247
49256	161	49560	152	50040	267	52000	193	54610	248
49258	161	49560	196	50043	179	52006	167	54615	248
49260	149	49570	152	50060	267	52006	188	54620	248
49260	195	49570	196	50063	179	52006	194	54625	253
49270	149	49580	152	50083	179	52007	167	54630	254
49270	195	49580	196	50133	180	52007	194	54635	246
49280	149	49590	152	50141	181	52017	167	54640	247
49280	195	49590	196	50142	179	52020	166	54645	247
49285	149	49607	164	50143	179	52020	187	54650	254
49286	149	49722	154	50151	181	52020	193	54655	252
49290	149	49722	200	50243	179	52040	166	54660	246
49290	195	49723	154	50244	179	52040	187	54665	246
49303	157	49723	200	50245	179	52040	193	54670	246
49306	157	49744	154	50247	179	52060	166	54675	255
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49322	196	49754	152	50249	179	52060	193	54685	255
49324	162	49754	196	50260	12	52110	167	54690	252
49332	152	49755	152	50260	180	52110	188	54695	253
49332	196	49755	196	50261	12	52120	167	54700	249

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
54705	249	556 624	64	57250	265	77417	23	78305	230
54710	246	556 631	64	58070	194	77422	23	78310	13
54715	246	556 648	68	58071	167	77427	23	78310	31
54720	246	56000	267	58071	188	77432	23	78310	230
54725	247	56010	268	58071	194	77437	23	78800	21
54730	247	56013	264	58072	167	77442	23	78801	21
54735	247	56021	263	58072	188	77447	23	78802	21
54740	247	56022	263	58072	194	77452	23	78803	21
54745	248	56030	267	58073	167	77457	23	78810	30
54750	248	56052	264	58073	188	77462	23	78811	30
54755	248	56053	264	58073	194	77467	23	78812	30
54760	248	56054	264	58074	167	77472	23	79000	35
54765	248	56055	264	58074	188	77477	23	79005	29
54770	248	56056	264	58074	194	77482	23	79010	29
54775	248	56060	264	58075	167	77487	23	79015	29
54780	248	56061	264	58075	194	77607	22	79020	29
54785	250	56073	264	58076	167	77637	22	79025	29
54790	250	56074	264	58076	194	77712	27	79030	29
54795	250	56075	264	58077	167	77717	27	79035	32
54800	250	56076	264	58077	194	77722	27	79035	234
54805	250	56080	264	58120	164	77727	27	79040	32
54810	250	56081	264	58120	185	77732	27	79040	234
54815	250	56082	264	58130	164	77737	27	79045	32
54820	253	56090	167	58130	185	77742	34	79045	234
54825	253	56091	16	58136	164	77747	34	79050	32
54830	254	56091	262	58136	185	78047	28	79050	234
54835	253	56092	15	592 011	67	78052	28	79055	32
54840	252	56092	262	592 028	67	78057	28	79055	234
54845	250	56093	16	592 035	67	78062	28	79060	32
54850	250	56093	262	592 042	67	78067	28	79060	234
54855	253	56100	165	592 059	67	78072	28	79125	27
54860	248	56100	181	592 066	67	78077	30	79130	27
54865	248	56100	186	592 073	67	78082	30	79135	27
54870	248	56110	165	60010	267	78087	30	79140	27
54875	248	56110	181	60651	176	78092	30	79145	27
54880	255	56110	186	622 657	266	78097	30	79150	27
54885	255	56120	165	65104	183	78102	30	79155	28
54890	254	56120	181	65152	183	78107	30	79160	28
54891	256	56120	186	65153	183	78112	30	79165	28
54895	249	56140	165	65154	183	78117	30	79170	28
54900	247	56140	181	65206	183	78122	30	79175	28
54905	249	56140	186	65254	183	78147	29	79180	28
54910	249	56160	211	65256	183	78152	29	79185	21
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54945	252	56169	218	68435	168	78187	29	79225	25
55020	167	56170	218	69627	197	78192	29	79230	25
55020	188	56173	219	69628	197	78197	29	79235	25
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55100	188	57120	164	77042	20	78252	34	79280	25
55120	167	57120	186	77043	22	78252	46	79285	25
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55140	167	57210	262	77053	22	78257	34	79295	26
55140	188	57215	15	77057	20	78257	46	793 524	266
55160	167	57215	262	77058	22	78257	58	793 562	266
55160	188	57230	264	77062	20	78262	34	793 579	266
556 198	68	57231	264	77063	22	78262	46	79300	26
556 204	68	57232	264	77067	20	78262	58	79305	26
556 211	68	57233	264	77068	22	78267	34	79310	26
556 228	65	57234	264	77072	20	78267	46	79315	26
556 235	65	57235	264	77073	22	78267	58	79320	26
556 242	65	57236	265	77317	20	78268	35	79325	26
556 495	67	57237	265	77325	20	78268	47	79330	26
556 501	67	57238	265	77330	20	78268	58	79335	26
556 518	67	57239	265	77347	20	78269	35	79340	26
556 525	64	57240	265	77353	21	78269	47	79345	26
556 532	64	57241	265	77353	197	78269	58	79350	26
556 549	64	57242	265	77377	23	78270	35	79355	26
556 556	64	57243	265	77382	23	78270	47	79360	26
556 563	64	57244	265	77387	23	78270	58	79365	26
556 570	64	57245	265	77392	23	78300	13	79370	26
556 587	65	57246	265	77397	23	78300	31	79375	25
556 594	65	57247	265	77402	23	78300	230	79380	25
556 600	65	57248	265	77407	23	78305	13	79385	25
556 617	64	57249	265	77412	23	78305	31	79390	25

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
79395	25	79928	230	80280	57	80753	54	84175	99
79400	25	79930	31	80285	57	80760	54	84180	99
79405	25	79930	230	80290	57	80770	54	84185	99
79410	25	79933	31	80295	57	80780	54	84190	99
79415	25	79933	230	80300	57	80781	54	84195	99
79420	25	79935	31	80305	57	80782	54	84200	99
79425	26	79935	230	80310	57	80790	54	84205	99
79430	26	79938	31	80315	57	80791	54	84210	99
79435	26	79938	230	80320	57	80800	54	84215	98
79440	26	79940	31	80325	57	80810	54	84220	98
79445	26	79940	230	80330	57	80820	54	84225	98
79450	26	79943	31	80335	57	80830	54	84230	98
79455	26	79943	230	80340	57	80840	54	84235	98
79460	26	79948	31	80345	57	80850	54	84240	98
79465	26	79948	230	80350	57	80860	54	84245	96
79470	26	79950	31	80355	56	80870	54	84250	96
79475	26	79950	230	80360	56	80880	54	84255	96
79520	21	79970	31	80365	56	80890	54	84260	96
79525	21	79970	230	80370	56	80900	54	84265	96
79530	21	79975	31	80375	56	80910	54	84270	96
79535	21	79975	230	80380	56	80920	54	84275	97
79540	21	79980	31	80385	56	80930	54	84280	97
79545	21	79980	230	80390	56	80940	54	84285	97
79550	21	80010	54	80395	56	80950	54	84290	97
79560	21	80015	54	80400	52	80960	54	84295	97
79565	21	80020	54	80405	52	80970	54	84300	97
79570	21	80025	54	80410	52	80980	54	84305	94
79580	24	80030	54	80415	52	80990	54	84310	94
79585	24	80035	54	80420	52	81000	54	84315	94
79590	24	80040	54	80425	52	81005	56	84320	94
79595	24	80045	54	80430	52	81010	56	84325	94
79635	21	80050	54	80435	52	81015	56	84330	94
79640	21	80055	54	80440	52	81020	56	84335	94
79660	23	80060	55	80445	53	81025	56	84340	94
79680	26	80061	55	80450	53	81030	56	84345	94
79685	26	80063	55	80455	53	81035	55	84350	94
79690	26	80064	55	80460	53	81040	55	84355	94
79695	26	80065	55	80465	53	81045	55	84360	94
79700	27	80070	55	80470	53	81050	55	84365	95
79705	27	80071	56	80475	53	81055	55	84370	95
79710	27	80073	56	80480	53	81060	55	84375	95
79715	27	80074	56	80485	53	81065	56	84380	95
79720	27	80075	55	80490	52	81070	56	84385	95
79725	27	80076	56	80495	52	81075	56	84390	95
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79750	28	80082	55	80520	52	81090	58	84415	95
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79760	24	80085	55	80527	197	81095	58	84425	95
79765	24	80090	55	80530	52	81095	231	84430	95
79770	24	80092	55	80531	197	81100	58	84435	95
79775	24	80095	55	80535	53	81100	231	84440	95
79780	24	80100	55	80540	53	81105	58	84445	95
79785	24	80105	55	80545	53	81105	231	84450	95
79790	24	80110	55	80550	53	82000	52	84455	95
79795	24	80115	55	80555	53	82005	52	84460	95
79800	28	80120	55	80560	53	82010	52	84465	95
79800	211	80125	55	80565	53	82015	52	84545	96
79805	28	80126	55	80570	53	82020	52	84550	96
79805	211	80127	55	80575	53	82025	52	84555	96
79810	28	80160	58	80580	53	82027	198	84560	96
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79815	28	80170	58	80590	53	82042	52	84570	96
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79850	30	80180	58	80600	53	82055	52	84580	96
79855	30	80185	58	80605	53	83001	198	84585	96
79860	30	80190	58	80610	54	83030	198	84590	96
79875	31	80195	58	80615	54	83530	195	84595	96
79875	230	80200	58	80620	54	84030	195	84600	96
79876	31	80205	58	80630	53	84100	98	84605	96
79876	230	80210	58	80640	53	84105	98	84750	97
79901	32	80215	58	80650	53	84110	98	84755	97
79901	235	80220	58	80660	53	84115	98	84760	97
79902	33	80225	58	80670	53	84120	98	84765	97
79902	238	80230	58	80680	53	84125	98	84770	97
79903	33	80235	58	80690	53	84130	99	84775	97
79903	238	80240	58	80700	53	84135	99	84780	97
79920	31	80245	58	80710	53	84140	99	84785	97
79920	230	80250	58	80720	53	84145	99	84790	97
79923	31	80255	58	80730	53	84150	99	84795	97
79923	230	80260	58	80740	53	84155	99	84800	97
79925	31	80265	57	80750	53	84160	99	84805	97
79925	230	80270	57	80751	54	84165	99	84810	97
79928	31	80275	57	80752	54	84170	99	84815	98

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
84820	98	85202	46	85722	42	86500	233	86670	234
84825	98	85212	46	85732	42	86505	111	86675	14
84830	98	85217	46	85742	42	86505	233	86675	121
84835	98	85222	46	85752	42	86510	111	86675	234
84840	98	85232	46	85822	42	86510	233	86680	14
84845	97	85237	46	85832	42	86515	111	86680	100
84850	97	85242	46	85842	42	86515	233	86680	233
84855	97	85247	46	85852	42	86520	111	86685	14
84860	97	85252	46	85862	42	86520	233	86685	100
84865	97	85257	46	85872	42	86525	111	86685	233
84870	97	85262	46	85882	42	86525	233	86690	14
84875	94	85267	45	85892	42	86530	121	86690	100
84880	94	85272	45	85902	42	86530	234	86690	233
84885	94	85277	45	85904	42	86535	121	87000	40
84890	94	85282	45	85905	42	86535	234	87005	40
84895	94	85287	45	85912	42	86540	121	87010	40
84900	94	85292	45	85914	42	86540	234	87015	40
84905	95	85297	45	85915	42	86545	121	87020	40
84910	95	85302	45	85922	42	86545	234	87025	40
84915	95	85307	45	85924	42	86550	121	87050	40
84920	95	85312	45	85925	42	86550	234	87055	40
84925	95	85317	45	85932	42	86555	121	87060	40
84930	95	85322	45	85934	42	86555	234	87065	40
85012	43	85327	45	85935	42	86560	78	87070	40
85017	43	85332	45	85942	42	86560	101	87075	40
85022	43	85337	45	85944	42	86560	112	87080	40
85027	43	85342	45	85945	42	86560	121	87085	40
85032	43	85347	45	85952	43	86560	240	87090	40
85037	43	85352	45	85954	42	86565	78	87095	40
85042	43	85357	44	85955	42	86565	101	87100	40
85047	43	85362	44	85962	43	86565	112	87105	40
85052	43	85367	44	85972	43	86565	121	87530	198
85054	43	85392	44	85982	43	86565	240	87531	198
85062	43	85397	44	85992	43	86570	78	88000	136
85067	43	85402	40	85995	35	86570	101	88005	136
85072	43	85407	40	85995	46	86570	112	88010	136
85077	43	85412	40	85995	59	86570	121	88015	136
85082	43	85417	40	85996	35	86570	240	88020	136
85087	43	85422	40	85996	46	86575	78	88025	136
85094	43	85427	40	85996	59	86575	101	88030	136
85096	43	85432	40	85997	35	86575	112	88035	136
85097	43	85437	40	85997	46	86575	121	88040	136
85107	43	85442	40	85997	59	86575	240	88045	136
85117	43	85447	41	86002	43	86580	78	88050	136
85122	43	85452	41	86003	43	86580	101	88055	136
85127	43	85457	41	86003	108	86580	112	88060	136
85128	43	85462	41	86007	44	86580	121	88065	136
85131	199	85467	41	86008	43	86580	240	88070	136
85132	46	85472	41	86008	108	86600	47	88075	136
85132	233	85477	41	86012	44	86600	78	88080	136
85133	46	85482	41	86013	43	86600	101	88085	136
85133	233	85487	41	86013	108	86600	112	88090	136
85134	46	85492	41	86017	44	86600	121	88095	136
85134	233	85497	41	86022	44	86600	239	88100	136
85135	44	85502	41	86023	43	86605	47	88105	136
85135	109	85512	41	86023	108	86605	78	88110	136
85136	46	85517	41	86027	44	86605	101	88115	136
85136	233	85522	41	86028	43	86605	112	88120	137
85137	46	85527	41	86028	108	86605	121	88125	137
85137	233	85532	41	86032	44	86605	239	88130	137
85138	46	85537	41	86067	44	86625	47	88135	137
85138	233	85542	41	86072	44	86625	78	88140	137
85145	44	85547	41	86077	44	86625	101	88145	137
85145	109	85557	41	86082	44	86625	112	88150	137
85146	47	85562	41	86087	44	86625	121	88155	137
85146	240	85567	42	86092	44	86625	239	88160	137
85147	47	85572	42	86097	44	86630	47	88165	137
85147	240	85577	42	86102	44	86630	78	88170	137
85148	47	85582	42	86107	44	86630	101	88175	137
85148	240	85587	42	86367	44	86630	112	88180	137
85149	47	85592	42	86372	44	86630	121	88185	137
85149	240	85597	42	86377	44	86630	239	88190	137
85150	47	85598	42	86382	44	86650	14	88195	137
85150	240	85607	42	86400	100	86650	111	88200	137
85151	47	85612	42	86400	233	86650	234	88205	137
85151	240	85617	42	86405	100	86655	14	88210	137
85155	44	85622	42	86405	233	86655	111	88215	137
85155	109	85632	42	86410	100	86655	234	88220	137
85162	46	85642	42	86410	233	86660	14	88225	137
85167	46	85652	42	86415	100	86660	111	88230	137
85172	46	85662	42	86415	233	86660	234	88235	137
85173	46	85672	42	86420	100	86665	14	88240	137
85182	46	85682	42	86420	233	86665	121	88245	137
85187	46	85692	42	86425	100	86665	234	88250	137
85192	46	85702	42	86425	233	86670	14	88255	137
85197	46	85712	42	86500	111	86670	121	88260	137

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
88265	137	88695	138	90380	120	90640	118	91310	130
88270	137	88700	139	90385	120	90645	119	91315	130
88275	138	88705	139	90390	119	90650	119	91320	131
88280	138	88710	139	90395	119	90655	119	91325	131
88285	138	89312	195	90400	119	90660	120	91520	153
88290	138	89313	195	90405	119	90665	120	91520	197
88295	138	89407	202	90410	119	90670	120	91525	153
88300	138	89408	202	90415	119	90675	120	91525	197
88305	138	89409	202	90420	119	90680	120	91540	153
88310	138	89410	202	90425	119	90685	120	91540	197
88315	138	89413	202	90430	119	90690	120	91541	153
88320	138	90005	116	90435	119	90695	120	91541	197
88325	138	90010	116	90440	118	90700	120	91545	153
88330	138	90015	116	90445	118	90705	119	91545	197
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88355	138	90040	116	90465	57	90730	119	91580	153
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88370	138	90055	116	90470	57	90745	118	91590	197
88375	138	90060	116	90470	120	90750	118	91600	127
88380	139	90065	116	90475	12	90835	116	91605	127
88385	139	90070	116	90475	57	90840	116	91610	127
88390	139	90075	116	90475	120	90845	117	91615	127
88395	139	90080	117	90485	12	90850	119	91620	127
88400	139	90085	117	90485	57	90855	120	91625	127
88405	139	90090	117	90485	120	90860	120	91630	127
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88420	139	90105	117	90490	120	90875	119	91645	127
88425	140	90110	117	90500	116	90880	118	91650	127
88430	140	90115	117	90505	116	90885	118	91655	127
88435	140	90120	117	90506	152	90890	12	91660	127
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88450	140	90135	117	90515	116	90895	116	91675	127
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88460	140	90145	117	90521	152	90905	117	91685	127
88465	140	90150	117	90521	197	90910	117	91690	127
88470	140	90155	117	90525	116	90915	117	91695	126
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88480	140	90165	117	90526	197	90925	119	91705	126
88485	140	90170	117	90530	116	91100	130	91710	126
88490	140	90175	117	90535	116	91105	130	91715	126
88495	140	90180	117	90540	116	91110	130	91720	126
88500	140	90185	117	90541	152	91115	130	91725	126
88505	140	90190	117	90541	197	91120	130	91730	126
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88515	141	90200	117	90542	197	91130	131	91740	126
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88585	140	90270	118	90566	152	91200	129	91810	127
88590	140	90275	118	90566	197	91205	128	91815	129
88595	140	90280	118	90570	117	91210	128	91820	129
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88670	139	90355	120	90615	117	91285	131	91895	128
88675	139	90360	120	90620	118	91290	130	91900	128
88680	138	90365	120	90625	118	91295	130	91905	128
88685	138	90370	120	90630	118	91300	130	91910	127
88690	138	90375	120	90635	118	91305	130	91915	127

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
91920	131	93091	199	94520	150	95360	111	95780	108
91925	130	93511	156	94521	156	95365	111	95785	106
91930	130	93511	235	94521	231	95370	111	95790	106
91935	130	93515	156	94535	150	95375	111	95795	107
91940	130	93515	235	94540	150	95380	111	95800	110
91945	130	93516	15	94541	156	95385	111	95805	110
91950	130	93516	34	94541	231	95390	109	95810	111
92006	153	93516	156	94646	150	95395	109	95815	111
92006	198	93516	178	94757	23	95400	109	95820	111
92021	153	93516	236	94762	23	95405	109	95825	109
92021	198	93517	15	94767	23	95410	109	95830	108
92026	153	93517	34	94772	23	95415	109	95835	108
92026	198	93517	157	94777	23	95420	109	95840	12
92036	153	93517	178	95002	156	95425	109	95840	45
92036	198	93517	236	95002	232	95430	109	95840	110
92041	153	93520	149	95005	106	95435	109	95845	106
92041	198	93520	194	95010	106	95440	109	95850	107
92045	153	93540	149	95015	106	95445	109	95855	107
92045	198	93540	194	95020	106	95450	109	95860	107
92060	153	93560	149	95025	106	95455	109	95865	107
92060	198	93560	194	95030	106	95460	109	95870	109
92070	153	93570	149	95035	106	95465	12	95875	109
92070	198	93570	194	95040	106	95465	45	96101	158
92080	153	93580	149	95045	106	95465	110	96120	158
92080	198	93580	194	95050	106	95470	12	96140	153
92090	153	93590	149	95055	106	95470	45	96141	159
92090	198	93590	194	95060	106	95470	110	96160	153
92221	161	94020	151	95065	106	95475	12	96161	159
92305	161	94020	196	95070	106	95475	45	96165	153
92321	161	94022	151	95075	106	95475	110	96170	150
92406	161	94022	196	95080	107	95485	12	96172	150
92421	161	94023	156	95085	107	95485	45	97001	163
92441	161	94023	235	95090	107	95485	110	97006	163
92520	149	94031	156	95095	107	95490	12	97008	163
92520	195	94031	235	95100	107	95490	45	97102	164
92525	149	94032	151	95105	107	95490	110	97103	164
92525	195	94032	196	95110	107	95500	106	97112	162
92540	149	94034	151	95115	107	95505	106	97113	162
92540	195	94034	196	95120	107	95510	106	97114	152
92545	149	94036	151	95125	107	95515	106	97120	156
92545	195	94036	196	95130	107	95520	106	97120	236
92560	149	94037	151	95135	107	95525	106	97121	156
92560	195	94037	196	95140	107	95530	106	97121	236
92565	149	94038	151	95145	107	95535	106	97140	153
92565	195	94038	196	95150	107	95540	106	97150	150
92570	149	94039	151	95155	107	95545	107	97155	150
92570	195	94039	196	95160	107	95550	107	97160	153
92580	149	94040	151	95165	107	95555	107	97165	153
92580	195	94040	196	95170	107	95560	107	97212	162
92590	149	94050	151	95175	107	95565	107	97220	163
92590	195	94050	196	95180	107	95570	107	97520	153
92609	162	94052	151	95185	107	95575	107	97520	198
92616	162	94052	196	95190	107	95580	107	97525	153
92757	149	94053	151	95195	107	95585	107	97525	198
92757	195	94053	196	95200	107	95590	107	97535	153
93000	154	94056	151	95205	107	95595	107	97535	198
93000	199	94056	196	95210	107	95600	107	97540	153
93005	154	94060	151	95215	107	95605	107	97540	198
93005	199	94060	196	95220	107	95610	107	97545	153
93020	154	94070	151	95225	107	95615	107	97545	198
93020	199	94070	196	95230	108	95620	108	97560	153
93040	154	94071	151	95235	108	95625	108	97560	198
93040	199	94071	196	95240	108	95630	108	97570	153
93050	154	94072	151	95245	108	95635	108	97570	198
93050	199	94072	196	95250	108	95640	108	97580	153
93055	154	94073	151	95255	108	95645	110	97580	198
93055	199	94073	196	95260	108	95650	110	97590	153
93060	154	94074	151	95265	108	95655	110	97590	198
93060	199	94074	196	95270	108	95660	110	97690	153
93065	154	94080	151	95275	108	95665	110	97820	153
93065	199	94080	196	95280	108	95670	110	97840	153
93070	154	94081	151	95285	110	95675	111	98000	163
93070	199	94081	196	95290	110	95680	111	98001	163
93071	154	94082	151	95295	110	95685	111	98200	156
93071	199	94082	196	95300	110	95690	111	98200	231
93072	154	94083	151	95305	110	95695	111	98201	156
93072	199	94083	196	95310	110	95700	111	98201	231
93073	154	94084	151	95315	110	95705	109	98202	156
93073	199	94084	196	95320	110	95710	109	98202	231
93075	154	94085	151	95325	110	95715	109	98203	156
93075	199	94085	196	95330	110	95720	109	98203	231
93080	154	94090	151	95335	111	95725	109	98300	128
93080	199	94090	196	95340	111	95730	109	98305	128
93090	154	94500	156	95345	111	95735	108	98310	128
93090	199	94500	231	95350	111	95770	108	98315	129
93091	154	94505	150	95355	111	95775	108	98320	129

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
98325	129	99690	197						
98330	131								
98335	131								
98340	131								
98345	131								
98350	131								
98355	131								
98360	131								
98365	131								
98370	131								
98375	130								
98380	130								
98385	130								
98390	126								
98395	126								
98400	126								
98405	126								
98410	126								
98415	126								
98420	128								
98425	128								
98430	128								
98435	128								
98440	128								
98445	128								
98450	128								
98455	128								
98460	128								
98465	128								
98470	128								
98475	128								
98480	128								
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98495	127								
98500	127								
98505	127								
98510	127								
98515	127								
98520	127								
98525	129								
98530	129								
98535	129								
98540	130								
98545	130								
98550	130								
99307	150								
99308	149								
99309	149								
99310	149								
99311	150								
99620	29								
99620	154								
99620	197								
99626	29								
99626	154								
99626	197								
99630	29								
99630	154								
99630	197								
99640	29								
99640	154								
99640	197								
99645	29								
99645	154								
99645	197								
99660	29								
99660	154								
99660	197								
99665	29								
99665	154								
99665	197								
99670	29								
99670	154								
99670	197								
99675	29								
99675	154								
99675	197								
99680	29								
99680	154								
99680	197								
99685	29								
99685	154								
99685	197								
99690	29								
99690	154								

Viega

Terms and Conditions

The Viega logo consists of the word "viega" in a bold, lowercase, sans-serif font, colored yellow, set against a black rectangular background.

The following standard terms and conditions apply to all sales of products by Viega LLC unless otherwise modified in the order confirmation or delivery note. Any contrary terms in purchase orders or purchaser standard terms and conditions are rejected, and acceptance of the order by Viega LLC is conditioned upon these terms and conditions or as set out specifically in the Viega order confirmation.

Terms of Payment

Terms are net 30 days. Payable in U.S. or Canadian dollars depending on point of delivery. Minimum invoice: \$100 net.

Price Changes

All published prices are subject to change. Viega historically has given reasonable notice (normally 30 days or more) of an effective date for those changes but reserves the right, under unusual circumstances, to give shorter notice.

Sales Orders

Purchase orders submitted to Viega shall specify Viega part numbers as well as the product description from a Viega catalog. All such offers to purchase are subject to Viega LLC acceptance, which shall be by order confirmation provided to the customer by Viega. Customer is responsible for reviewing the order confirmation and reporting any necessary changes to Viega Customer Service immediately. Mistakes on orders due to inaccurate or incomplete information from the customer will be the customer's responsibility and/or subject to Viega's return policy.

Terms of Shipment

For the most current FFA requirements, please consult viega.us/termsandconditions.

Restrictions

Orders from U.S. customers with a "Ship to" Canada location will not be accepted and U.S. customers are not authorized to sell product to Canada.

Transportation and Risk of Loss

Unless otherwise agreed in advance, delivery of products hereunder shall be FOB Shipping Point, except for products sold for delivery in Canada. Transportation costs are prepaid and added to the invoice unless the order meets freight allowance. Transfer of ownership moves to the customer once leaving our warehouse. Loss or damage claims become the responsibility of the customer, but assistance is available from Viega Customer Service or by visiting viega.us/support.

Returns

All returns are subject to Viega's return policy. No material may be returned without our written permission and return material authorization (RMA) number. Any items with a purchase date older than one year will not be allowed for return. We will accept cataloged and resalable items only. No returns will be allowed for broken bags or bundles; items outside of original packaging; discontinued, damaged, or non-cataloged merchandise. Any material that is authorized to be returned will be subject to a minimum 25% restocking fee. Minimum return \$250 net invoice value. For more information on returns and the complete return policy, go to viega.us/returns.

For Products Sold in California

Some products may contain one or more chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. For further information related to California's Proposition 65, please visit viega.us.

These standard terms and conditions are those in effect on the date of publication of this catalog. Viega reserves the right to change these terms and conditions by posting such changes on viega.us/termsandconditions.

References to Zero Lead throughout this publication mean products meet the requirements of both NSF/ANSI 372 ($\leq 0.25\%$ maximum weighted average lead content) and NSF/ANSI 61.

Viega products are designed to be installed by licensed and trained plumbing and mechanical professionals who are familiar with our products' proper use and installation. Installation by non-professionals may void Viega LLC's warranty.

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