

## System Data

# Viega MegaPress®G Fittings



Viega MegaPressG is a carbon steel, cold press fitting system designed for use in fuel gas systems and applications with a high oil content. MegaPressG fittings in sizes from ½" to 4" are offered in numerous configurations.

### Components

- Alloy: carbon steel with corrosion-resistant zinc/nickel coating
- HNBR sealing element
- 420 stainless steel grip ring
- 304 stainless steel separator ring for ½" to 2" fittings
- Graphite separator ring for 2½" to 4" fittings

### Operating Parameters

- Operating Pressure: 125 psi max for fuel gas applications  
200 psi max for other approved applications
- Test Pressure: 600 psi max
- Operating Temperatures: -40 to 180°F

### Approved Piping

- Fuel gas applications: ASTM A53 Schedule 10 to Schedule 40 carbon steel pipe
- Non-fuel gas applications: ASTM A53, A106, A135, and A795 Schedule 5 to Schedule 40 carbon steel pipe. Schedule 80 pipe may be used but operating pressures are limited to Viega Approved Applications guide.



Adopted code versions, standards compliance, and local approvals should be considered for selecting pipe schedule and type.

### Listings and Certifications

- ASME B31.1, B31.3, B31.9
- CSA: ANSI LC 4a/CSA 6.32a
- ASTM F3226
- IAPMO: ANSI LC 4a/CSA 6.32a
- CRN 23019.5 A/B/C
- ICC-ES: ANSI LC 4a/CSA 6.32a



Viega products are designed to be installed by licensed and trained plumbing and mechanical professionals who are familiar with Viega products and their installation. **Installation by non-professionals may void Viega LLC's warranty.**

### Compliant With

- CAN/CSA-B149.1
- IAPMO National Standard Plumbing Code (NSPC)
- IAPMO Uniform Mechanical Code (UMC)
- IAPMO Uniform Plumbing Code (UPC)
- ICC International Fuel Gas Code (IFGC)
- ICC International Residential Code (IRC)
- NFPA 54/Z223: National Fuel Gas Code
- NFPA 58: Liquefied Petroleum Gas Code

### Approved Applications

- Natural gas
- Propane gas
- Lubricants/oils
- Compressed air
- Industrial gases
- Vacuum

For more specific information on applications for MegaPressG, contact Viega Technical Services at 1-800-976-9819.

Viega MegaPressG systems are approved for underground use and must be protected against corrosion in accordance with NFPA 54 section 404.8, NACE Standard RP0169-2002 section 5, 2009 UPC Chapter 6 section 609.3.1, 2009 UMC Chapter 13 section 1312.1.3, and in accordance with local and national codes.

### Recommended Tools

- Standard size press tool (minimum hydraulic ram output of 7200 lbs.)
- #56013 MegaPress jaw/ring kit (½" to 2")
- #26200 MegaPress XL PressBooster with 2½" press ring
- #26201 MegaPress XL 3" and 4" press ring kit
- #57081 Z3 Actuator with 2½" ring (must be used with press gun with minimum 80mm press stroke)

### Smart Connect® Technology

Viega MegaPressG fittings are manufactured with Viega's unique Smart Connect technology. A design of the fitting, Viega Smart Connect technology allows identification of an unpressed fitting during pressure testing.



This document is subject to updates. For the most current Viega technical literature please visit [www.viega.us](http://www.viega.us).

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SD-MP 0321 MegaPressG

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