

# Victaulic® QuickVic™ Flexible Coupling

## Style 177N



2 – 8"/DN50 – DN200

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## 1.0 PRODUCT DESCRIPTION

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### Available Sizes

- 2 – 8"/DN50 – DN200

### Pipe Material

- Carbon steel; Stainless steel.
- For exceptions reference section 6.0 Notifications.

### Maximum Working Pressure

- Accommodates pressures ranging from full vacuum (29.9 in Hg/760 mm Hg) up to 1000 psi/6900 kPa.
- Working pressure dependent on material, wall thickness and size of pipe.

### Operating Temperature

- Dependent on gasket selection from section 3.0.

### Function

- Joins roll or cut grooved pipe, grooved fittings, valves, and accessories.
- Provides a flexible pipe joint designed to accommodate a limited amount of linear and/or angular movement.

### NOTE

- Applications that require NSF 61-approved products should specify the Victaulic Installation-Ready™ Flexible Coupling Style 877N ([publication 06.29](#)).

### Pipe Preparation

- Cut or roll grooved in accordance with [publication 25.01](#): Victaulic Standard Groove Specifications.

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## 2.0 CERTIFICATION/LISTINGS

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### NOTE

- See [publication 10.01](#): Victaulic Products for Fire Protection Piping Systems - Regulatory Approval Reference Guide for details.

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

### 3.0 SPECIFICATIONS – MATERIAL

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**Housing:** Ductile iron conforming to ASTM A536, Grade 65-45-12. Ductile iron conforming to ASTM A395, Grade 65-45-15 available upon special request.

**Housing Coating: (specify choice)**

Standard: Orange enamel.

Optional: Hot dipped galvanized conforming to ASTM A123.

Optional: Contact Victaulic with your requirements for other coatings.

**Gasket: (specify choice<sup>1</sup>)**

**Grade "EHP" EPDM**

EHP (Red and Green stripes color code). Temperature range –30°F to +250°F/–34°C to +121°C. May be specified for hot water service within the specified temperature range plus a variety of dilute acids, oil-free air and many chemical services. NOT COMPATIBLE WITH PETROLEUM SERVICES.

**Grade "T" Nitrile**

Nitrile (Orange stripe color code). Temperature range –20°F to +180°F/–29°C to +82°C. May be specified for petroleum products, air with oil vapors, vegetable and mineral oils within the specified temperature range. Not compatible with hot water services over +150°F/+66°C or for hot dry air over +140°F/+60°C.

**Grade "O" Fluoroelastomer**

Fluoroelastomer (Blue stripe color code). Temperature range +20°F to +300°F/–7°C to +149°C. May be specified for many oxidizing acids, petroleum oils, halogenated hydrocarbons, lubricants, hydraulic fluids, organic liquids and air with hydrocarbons. NOT COMPATIBLE FOR USE WITH HOT WATER SERVICES OR STEAM SERVICES.

**Others**

For alternate gasket selection, reference [publication 05.01](#). Victaulic Seal Selection Guide - Elastomeric Seal Construction.

<sup>1</sup> Services listed are General Service Guidelines only. It should be noted that there are services for which these gaskets are not compatible. Reference should always be made to the latest [Victaulic Gasket Selection Guide](#) for specific gasket service guidelines and for a listing of services which are not compatible.

**NOTE**

- Victaulic reserves the right to substitute equivalent and/or higher grade elastomer products.

**Bolts/Nuts: (specify choice<sup>2</sup>)**

Standard: Carbon steel oval neck track bolts meeting the mechanical property requirements of ASTM A449 (imperial) and ISO 898-1 Class 9.8 (M10-M16) Class 8.8 (M20 and greater). Carbon steel hex nuts meeting the mechanical property requirements of ASTM A563 Grade B (imperial - heavy hex nuts) and ASTM A563M Class 9 (metric - hex nuts). Track bolts and hex nuts are zinc electroplated per ASTM B633 ZN/FE5, finish Type III (imperial) or Type II (metric).

Optional: Stainless steel oval neck track bolts meeting the mechanical property requirements of ASTM F593, Group 2 (316 Stainless Steel), condition CW. Stainless steel heavy nuts meeting the mechanical property requirements of ASTM F594, Group 2 (316 stainless steel), condition CW, with galling reducing coating.

<sup>2</sup> Optional bolts/nuts are available in imperial size only.

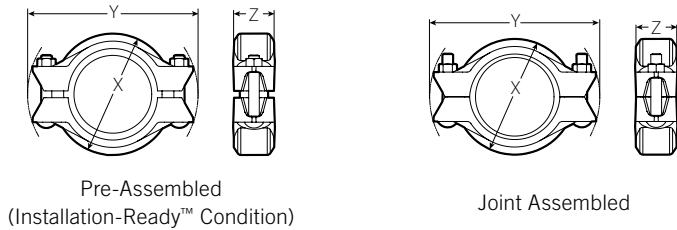
## 4.0 DIMENSIONS

### Style 177N QuickVic™ Flexible Coupling

#### Dimensions for Determining Piping System Installation Clearances

Data in the below table is provided for system layout and installation purposes to ensure that adequate clearances are included in the piping system installation relative to other piping components or the building structure for both roll grooved and cut grooved pipe.

This is particularly important when the system is free floating, or contains no thrust anchors, and the coupling joints are installed with the pipe ends butted against the gasket<sup>4</sup>. If installed in this condition, when the piping is pressurized the joints will open to their full nominal pipe end separation<sup>5</sup>. This movement is cumulative and will be most significant in long runs of piping where multiple flexible couplings are installed in the butted condition.



Size		Nominal Range of Pipe End Separation <sup>3</sup>		Qty.	Bolt/Nut Size inches mm	Dimensions					Weight Approximate (Each) lb kg
Nominal inches DN	Actual Outside Diameter inches mm	Pipe Ends Butted Against Gasket <sup>4</sup> inches mm	Full Nominal Separation <sup>5</sup> inches mm			Pre-Assembled (Installation-Ready™ Condition)		Joint Assembled			
						X inches mm	Y inches mm	X inches mm	Y inches mm	Z inches mm	
2 DN50	2.375 inches 60.3 mm	0.13 inches 3.3 mm	0.25 inches 6.4 mm	2	½ x 3 M12 x 76	4.38 inches 111 mm	6.25 inches 159 mm	3.75 inches 95 mm	6.38 inches 162 mm	2.13 inches 54 mm	3.3 lb 1.5 kg
2½ DN65	2.875 inches 73.0 mm	0.13 inches 3.3 mm	0.25 inches 6.4 mm	2	½ x 3 M12 x 76	4.88 inches 124 mm	6.88 inches 175 mm	4.38 inches 111 mm	6.88 inches 175 mm	2.13 inches 54 mm	3.8 lb 1.7 kg
3 DN80	3.000 inches 76.1 mm	0.13 inches 3.3 mm	0.25 inches 6.4 mm	2	½ x 3 M12 x 76	5.00 inches 127 mm	6.88 inches 175 mm	4.38 inches 111 mm	6.91 inches 176 mm	2.13 inches 54 mm	4.0 lb 1.8 kg
4 DN100	3.500 inches 88.9 mm	0.13 inches 3.3 mm	0.25 inches 6.4 mm	2	½ x 3 ¼ M12 x 83	5.63 inches 143 mm	7.38 inches 187 mm	5.00 inches 127 mm	7.50 inches 191 mm	2.13 inches 54 mm	4.3 lb 2.0 kg
5 DN150	4.250 inches 108.0 mm	0.18 inches 4.6 mm	0.38 inches 9.7 mm	2	¾ x 4 M16 x 101	6.88 inches 175 mm	9.13 inches 232 mm	5.88 inches 149 mm	9.25 inches 235 mm	2.38 inches 60 mm	7.1 lb 3.2 kg
6 DN200	4.500 inches 114.3 mm	0.18 inches 4.6 mm	0.38 inches 9.7 mm	2	¾ x 4 M16 x 101	7.13 inches 181 mm	9.38 inches 238 mm	6.38 inches 162 mm	9.50 inches 241 mm	2.38 inches 60 mm	7.4 lb 3.4 kg
8 DN250	5.250 inches 133.0 mm	0.18 inches 4.6 mm	0.38 inches 9.7 mm	2	¾ x 5 M20 x 127	7.88 inches 200 mm	11.00 inches 279 mm	7.00 inches 178 mm	11.13 inches 283 mm	2.38 inches 60 mm	10.3 lb 4.7 kg
10 DN300	5.500 inches 139.7 mm	0.18 inches 4.6 mm	0.38 inches 9.7 mm	2	¾ x 5 M20 x 127	8.25 inches 210 mm	11.00 inches 279 mm	7.38 inches 187 mm	11.25 inches 286 mm	2.25 inches 57 mm	9.8 lb 4.4 kg
12 DN350	5.5625 inches 141.3 mm	0.18 inches 4.6 mm	0.38 inches 9.7 mm	2	¾ x 5 M20 x 127	8.03 inches 204 mm	11.03 inches 280 mm	7.31 inches 186 mm	11.32 inches 288 mm	2.245 inches 57 mm	10 lb 4.5 kg
15 DN400	6.250 inches 159.0 mm	0.18 inches 4.6 mm	0.38 inches 9.7 mm	2	¾ x 5 M20 x 127	9.00 inches 229 mm	11.88 inches 302 mm	8.13 inches 206 mm	11.88 inches 302 mm	2.38 inches 60 mm	11.4 lb 5.2 kg
20 DN500	6.500 inches 165.1 mm	0.18 inches 4.6 mm	0.38 inches 9.7 mm	2	¾ x 5 M20 x 127	9.38 inches 238 mm	12.13 inches 308 mm	8.50 inches 216 mm	12.13 inches 308 mm	2.25 inches 57 mm	12.7 lb 5.8 kg
24 DN600	6.625 inches 168.3 mm	0.18 inches 4.6 mm	0.38 inches 9.7 mm	2	¾ x 5 M20 x 127	9.38 inches 238 mm	12.38 inches 314 mm	8.63 inches 219 mm	12.25 inches 311 mm	2.38 inches 60 mm	12.8 lb 5.8 kg
30 DN750	8.625 inches 219.1 mm	0.18 inches 4.6 mm	0.38 inches 9.7 mm	2	7/8 x 5 ½ M22 x 139	11.00 inches 279 mm	15.13 inches 384 mm	10.00 inches 254 mm	15.13 inches 384 mm	2.63 inches 60 mm	20.7 lb 9.4 kg

<sup>3</sup> These columns provide the nominal range of pipe end separation that may exist at the time of installation.

<sup>4</sup> The nominal pipe end separation when the pipe ends are butted against the gasket as illustrated in Figure 1.

<sup>5</sup> The full nominal pipe end separation when the pipe ends are separated fully as illustrated in Figure 2.

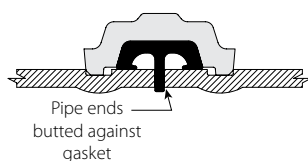


Figure 1

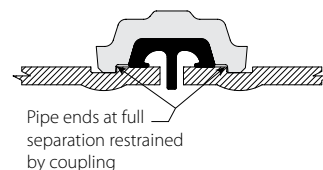


Figure 2

## 4.1 DIMENSIONS

### Style 177N QuickVic™ Flexible Coupling

#### Design and Installation - Linear Movement and Angular Deflection

Data in the table below provides the linear movement and joint deflection capabilities of each coupling. These mechanical properties of the flexible coupling can be used in the design of the piping system to accommodate curves in the piping system, settlement of the building structure, seismic movement, or thermally induced expansion or contraction of the piping.

The linear movement<sup>7</sup> can be used to accommodate any axial movement of the piping caused by thermally induced expansion or contraction of the pipe. When used in this manner, thrust anchors must be installed at changes in direction, at the ends of straight runs, or to divide long runs of pipe into more manageable sections and reduce movement at branch connections. Reference should be made to Victaulic [publication 26.02](#) for detailed instructions regarding determining thrust anchor or guide locations.

The joint deflection<sup>8,9</sup> can also be used to accommodate the axial change in length of the piping caused by thermally induced expansion or contraction of the piping through the controlled deflection of offsets at existing changes in direction of the piping. Again, refer to Victaulic [publication 26.02](#) for detailed instructions.

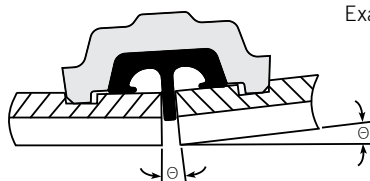
Size		Linear Movement per Coupling <sup>6,9</sup>	Joint Deflection <sup>9</sup>		
Range inches DN	Actual Outside Diameter inches mm		Angle at Coupling <sup>7</sup> Degrees per coupling	Slope of Pipe <sup>8</sup> in/ft mm/m	
2 DN50	2.375	0.09	2.17	0.46	
	60.3	2.3		38.1	
2½	2.875	0.09	1.79	0.38	
	73.0	2.3		31.5	
DN65	3.000	0.09	1.72	0.36	
	76.1	2.3		30.2	
3 DN80	3.500	0.09	1.47	0.31	
	88.9	2.3		25.9	
4 DN100	4.250	0.18	2.43	0.51	
	108.0	4.6		42.6	
	4.500	0.18		2.29	0.48
	114.3	4.6			40.3
5	5.250	0.18	1.96	0.41	
	133.0	4.6		34.6	
	5.500	0.18		1.88	0.39
	139.7	4.6			32.9
6 DN150	5.5625	0.18	1.85	0.39	
	141.3	4.6		32.4	
	6.250	0.18		1.65	0.35
	159.0	4.6			28.9
8 DN200	6.500	0.18	1.59	0.33	
	165.1	4.6		27.9	
	6.625	0.18		1.56	0.33
	168.3	4.6			27.3
8 DN200	8.625	0.18	1.20	0.25	
	219.1	4.6		21.0	

<sup>6</sup> This is the actual net linear movement available at each coupling for design purposes as illustrated in Figures 1 and 2.

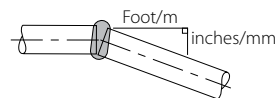
<sup>7</sup> This is the actual net deflection angle available at each coupling listed in degrees as illustrated in Figure 3.

<sup>8</sup> This is the actual net deflection angle available at each coupling listed as a slope of the pipe as illustrated in Figure 4.

<sup>9</sup> These values are the net amount of linear movement or joint deflection available at the couplings. No further reduction, as detailed in Victaulic [publication 26.02](#), is needed to allow for design and installation purposes.



Deflection Angle at Each Coupling Listed in Degrees  
Figure 3



Deflection Angle at Each Coupling Listed as a Slope of the Pipe  
Figure 4

#### NOTE

- A coupling joint cannot provide the full linear movement and full angular deflection at the same time. If both linear movement and angular deflection are needed, sufficient couplings must be installed for each purpose. Refer to Victaulic [publication 26.02](#) for complete details.

## 5.0 PERFORMANCE

### Style 177N QuickVic™ Flexible Coupling

#### ANSI/ISO Standards

Size		Schedule 10 and Thin Wall ISO (Steel Pipe)				Schedule 40 and ISO (Steel Pipe)			
Nominal inches DN	Actual Outside Diameter inches mm	ANSI Wall Thickness inches mm	ISO Wall Thickness inches mm	Max. <sup>10</sup> Joint Work Pressure psi kPa	Max. <sup>10</sup> Permis. End Load lbs N	ANSI Wall Thickness inches mm	ISO Wall Thickness inches mm	Max. <sup>10</sup> Joint Work Pressure psi kPa	Max. <sup>10</sup> Permis. End Load lbs N
2 DN50	2.375	0.109	0.091	750	3322	0.154	0.157	1000	4430
	60.3	2.77	2.3	5170	14780	3.91	4.0	6900	19706
2½	2.875	0.120	–	600	3895	0.230	–	1000	6492
	73.0	3.05	–	4135	17326	5.84	–	6900	28877
DN65	3.000	–	0.150	600	4240	–	0.200	1000	7070
	76.1	–	3.8	4135	18870	–	5.1	6900	31460
3 DN80	3.500	0.120	0.114	600	5773	0.216	0.197	1000	9621
	88.9	3.05	2.9	4135	25678	5.49	5.0	6900	42797
	4.250	–	0.114	600	8512	–	0.220	1000	14186
	108.0	–	2.9	4135	37861	–	5.6	6900	63102
4 DN100	4.500	0.120	0.126	600	9543	0.237	0.220	1000	15904
	114.3	3.05	3.2	4135	42448	6.02	5.6	6900	70746
	5.250	–	0.126	600	12989	–	0.248	1000	21648
	133.0	–	3.2	4135	57774	–	6.3	6900	96290
	5.500	–	0.150	500	11879	–	0.220	1000	23758
	139.7	–	3.8	3445	52840	–	5.1	6900	105680
5	5.563	0.134	–	500	12151	0.258	–	1000	24301
	141.3	3.4	–	3448	54046	6.55	–	6897	108092
	6.250	–	0.126	600	18408	–	0.280	1000	30680
	159.0	–	3.2	4135	81879	–	7.1	6900	136465
	6.500	–	0.177	450	14932	–	0.280	1000	33183
	165.1	–	4.5	3100	66243	–	7.1	6900	147605
6 DN150	6.625	0.134	0.157	450	15512	0.280	0.280	1000	34470
	168.3	3.40	4.0	3100	69000	7.11	7.1	6900	153390
8 DN200	8.625	0.148	0.177	300	17525	0.322	0.315	800	46732
	219.1	3.76	4.5	2065	77950	8.18	8.0	5500	207836

<sup>10</sup> Working Pressure and End Load are total, from all internal and external loads, based on (ANSI) steel pipe, grooved in accordance with Victaulic specifications.  
Contact Victaulic for performance on other pipe.

#### NOTES

- WARNING: FOR ONE TIME FIELD TEST ONLY, the Maximum Joint Working Pressure may be increased to 1½ times the figures shown.
- Depressurize and drain the piping system before attempting to install, remove or adjust any Victaulic piping products.
- FM approved on Schedule 10 pipe: 2 – 6 inch sizes rated to 365 psi/25 bar; and 8 inch size (.188" wall thickness) rated to 365 psi/25 bar. Schedule 40 pipe: 2 – 8 inch sizes rated to 365 psi/25bar.
- UL listed on Schedule 10 pipe: 2-6 inch sizes rated to 365 psi/25bar; and 8 inch size (.188" wall thickness) rated to 365 psi/25 bar. Schedule 40 pipe: 2 – 3 inch sizes rated to 840 psi/58 bar; and 4-6 inch sizes rated to 600 psi/41 bar; and 8 inch size rated to 500 psi/34 bar.

## 6.0 NOTIFICATIONS

### Warning

- Victaulic RX roll sets must be used when grooving light-wall/thin-wall stainless steel pipe for use with Victaulic Couplings.

Failure to use Victaulic RX roll sets when grooving light-wall/thin-wall stainless steel pipe may cause joint failure, resulting in serious personal injury and/or property damage.

### NOTICE

- Victaulic RX grooving rolls must be ordered separately. They are identified by a silver color and the designation RX on the front of the roll sets.

### WARNING

- When assembling Style 177N Couplings onto end caps, take additional care to ensure the end cap is seated fully against the center leg of the gasket.
- Use only Victaulic End Caps containing the “QV” or “EZ QV” marking on the inside face.
- Victaulic recommends the use of Victaulic fittings with Style 177N Couplings.

Failure to follow this instruction could cause improper product installation, resulting in personal injury and/or property damage.

### NOTICE

- Victaulic does not recommend the use of any furnace butt-welded pipe with sizes NPS 2”/DN50 and smaller Victaulic gasketed joint products. This includes, but is not limited to, ASTM A53 Type F pipe.

## 7.0 REFERENCE MATERIALS

[05.01: Victaulic Seal Selection Guide](#)

[06.29: Victaulic QuickVic™ Installation-Ready™ Flexible Coupling for Potable Water Applications Style 877N](#)

[10.01: Victaulic Fire Protection Certifications/Listings Reference Guide](#)

[17.01: Victaulic Pipe Preparation for Use on Stainless Steel Pipe With Victaulic Products](#)

[17.09: Victaulic Pressure Ratings and End Loads for Victaulic Ductile Iron Grooved Couplings on Stainless Steel Pipe](#)

[26.01: Victaulic Design Data](#)

[29.01: Victaulic Terms and Conditions/Warranty](#)

[I-100: Victaulic Field Installation Handbook](#)

[I-177N: Victaulic QuickVic™ Installation-Ready™ Flexible Coupling Installation Instructions](#)

[I-ENDCAP: Victaulic End Caps Installation Instructions](#)

[I-IMPACT: Victaulic Impact Tool Usage Guidelines](#)

### User Responsibility for Product Selection and Suitability

Each user bears final responsibility for making a determination as to the suitability of Victaulic products for a particular end-use application, in accordance with industry standards and project specifications, and the applicable building codes and related regulations as well as Victaulic performance, maintenance, safety, and warning instructions. Nothing in this or any other document, nor any verbal recommendation, advice, or opinion from any Victaulic employee, shall be deemed to alter, vary, supersede, or waive any provision of Victaulic Company's standard conditions of sale, installation guide, or this disclaimer.

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### Note

This product shall be manufactured by Victaulic or to Victaulic specifications. All products to be installed in accordance with current Victaulic installation/assembly instructions. Victaulic reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligations.

### Installation

Reference should always be made to the [Victaulic installation handbook](#) or installation instructions of the product you are installing. Handbooks are included with each shipment of Victaulic products, providing complete installation and assembly data, and are available in PDF format on our website at [www.victaulic.com](http://www.victaulic.com).

### Warranty

Refer to the Warranty section of the current Price List or contact Victaulic for details.

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