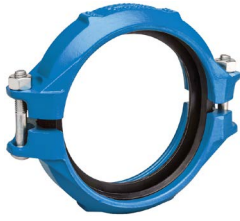


Victaulic® Installation-Ready™ Rigid Coupling for CPVC/PVC Pipe in Potable Water Applications



33.17

Style 857



PGS™-300

1.0 PRODUCT DESCRIPTION

Available Sizes

- 2 – 12"/DN50 – DN300

Pipe Material

- Schedules 40 and 80 chlorinated polyvinyl chloride (CPVC) pipe per ASTM F441, 23447 minimum cell classification per ASTM D1784.
- Schedules 40 and 80 polyvinyl chloride (PVC) pipe per ASTM D1785, 12454 minimum cell classification per ASTM D1784.

Operating Temperature

- Schedules 40 and 80 CPVC pipe: +32°F to +180°F/0°C to +82°C
- Schedules 40 and 80 PVC pipe: +32°F to +140°F/0°C to +60°C

NOTE

- Operating temperature subject to pipe manufacturer's temperature limits.

Maximum Working Pressure

- See section 5.0 for pressure ratings and temperature reduction factors.

Function

- Intended for use in potable water systems.
- Joins Schedules 40 and 80 CPVC/PVC pipe prepared with the Victaulic PGS-300 groove profile.
- Provides a rigid pipe joint designed to restrict axial and angular movement.

NOTE

- For non-potable water systems, refer to [publication 33.07](#): Victaulic Installation-Ready™ Rigid Coupling Style 357.

Pipe Preparation

- The Style 857 Rigid Coupling is exclusively for use on pipe and fittings which feature the Victaulic PGS-300 groove profile (see section 7.0 for Reference Materials).

2.0 CERTIFICATION/LISTINGS



The Victaulic Grade P gasket supplied with the Style 857 Installation-Ready™ Rigid Coupling is UL Classified in accordance with NSF/ANSI/CAN 61 for cold +73°F/+23°C and hot +180°F/+82°C potable water service and NSF/ANSI/CAN 372.

NOTE

- See [publication 02.06](#): Victaulic Potable Water Approvals ANSI/NSF for potable water approvals if applicable.

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.



3.0 SPECIFICATIONS – MATERIAL

Housing: Ductile iron conforming to ASTM A536, Grade 65-45-12.

Housing Coating Color: Blue.

Gasket¹: Grade “P” Fluoroelastomer Blend

P (Double blue stripe color code). Temperature range +0°F to +180°F/-18°C to +82°C. Specifically formulated for compatibility with potable water systems. Optimized for improved resistance to chlorine, chloramine and other typical potable water disinfectants. UL Classified in accordance with NSF/ANSI/CAN 61 for cold +73°F/+23°C and hot +180°F/+82°C potable water service and NSF/ANSI/CAN 372.

¹ Services listed are General Service Guidelines only. It should be noted that there are services for which these gaskets are not compatible. Reference should always be made to the latest [Victaulic Seal Selection Guide](#) for specific gasket service guidelines and for a listing of services which are not compatible.

NOTE

- Victaulic reserves the right to substitute equivalent and/or higher grade elastomer products.

Bolts/Nuts: (specify choice)

Standard: Carbon steel oval neck track bolts meeting the mechanical property requirements of ASTM A449 (imperial) and ISO 898-1 Class 9.8 (M10-M16) Class 8.8 (M20 and greater). Carbon steel hex nuts meeting the mechanical property requirements of ASTM A563 Grade B (imperial - Heavy Hex nuts) and ASTM A563M Class 9 (metric - hex nuts). Track bolts and hex nuts are zinc electroplated per ASTM B633 ZN/FE5, finish Type III (imperial) or Type II (metric).

Optional:

2 – 12”/DN50 – DN300: Standard bolts/nuts as listed above, with fluoropolymer top coat.

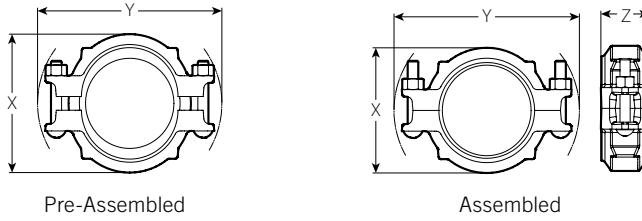
2 – 8”/DN50 – DN200:² Stainless steel oval neck track bolts meeting the mechanical property requirements of ASTM F593, Group 2 (316 stainless steel), condition CW. Stainless steel Heavy Hex nuts meeting the mechanical property requirements of ASTM F594, Group 2 (316 stainless steel), condition CW, with galling reducing coating.

10 – 12”/DN250 – DN300:² Stainless steel oval neck track bolts meeting the mechanical property requirements of ASTM A193, Class 2 (316 stainless steel), Grade B8M. Stainless steel Heavy Hex nuts meeting the mechanical property requirements of ASTM A194 Grade 8M Heavy Hex, with galling reducing coating.

² Optional bolts/nuts available in imperial size only.

4.0 DIMENSIONS

Style 857 Installation-Ready™ Rigid Coupling on CPVC/PVC Pipe in Potable Water Applications



| Size | | Pipe End Separation ³ | Bolt/Nut ⁴ | | Dimensions | | | | | Weight |
|-------------------------|---|----------------------------------|-----------------------|-----------------------------------|---|-------------------|-------------------|-------------------|-------------------|-----------------------------------|
| Nominal inches DN | Actual Outside Diameter inches mm | Allowable inches mm | Qty. | Size inches mm | Pre-Assembled (Installation-Ready™ Condition) | | Joint Assembled | | | Approximate (Each) lb kg |
| | | | | | X inches mm | Y inches mm | X inches mm | Y inches mm | Z inches mm | |
| 2 DN50 | 2.375 60.3 | 0.15 3.8 | 2 | $\frac{3}{8}$ x 2 1/2 M10 x 64 | 3.93 100 | 5.73 146 | 3.54 90 | 5.81 148 | 2.40 61 | 3.3 1.5 |
| 2 1/2 | 2.875 73.0 | 0.15 3.8 | 2 | $\frac{3}{8}$ x 2 1/2 M10 x 64 | 4.39 112 | 6.23 158 | 4.05 103 | 6.23 158 | 2.38 60 | 3.6 1.6 |
| 3 DN80 | 3.500 88.9 | 0.15 3.8 | 2 | 1/2 x 3 M12 x 76 | 5.13 130 | 7.31 186 | 4.64 118 | 7.20 183 | 2.39 61 | 4.4 2.0 |
| 4 DN100 | 4.500 114.3 | 0.15 3.8 | 2 | 1/2 x 3 1/4 M12 x 83 | 6.56 167 | 8.75 222 | 5.92 150 | 8.75 222 | 2.45 62 | 6.1 2.8 |
| 6 DN150 | 6.625 168.3 | 0.15 3.8 | 2 | 1/2 x 3 1/4 M12 x 83 | 8.64 219 | 10.71 272 | 8.02 204 | 10.54 268 | 2.85 72 | 8.8 4.0 |
| 8 DN200 | 8.625 219.1 | 0.22 5.6 | 2 | 3/4 x 5 M20 x 127 | 11.27 286 | 14.06 357 | 10.50 267 | 14.40 366 | 2.90 74 | 18.1 8.2 |
| 10 DN250 | 10.750 273.0 | 0.20 5.1 | 2 | 3/4 x 6 1/4 M20 x 159 | 13.35 339 | 16.94 430 | 12.66 322 | 16.94 430 | 2.92 74 | 23.5 10.7 |
| 12 DN300 | 12.750 323.9 | 0.20 5.1 | 2 | 3/4 x 6 1/4 M20 x 159 | 15.30 389 | 18.79 477 | 14.68 373 | 18.74 476 | 2.91 74 | 25.6 11.6 |

³ The Allowable Pipe End Separation dimension shown is for system layout purposes only. Style 857 Installation-Ready™ rigid couplings are considered rigid connections and will not accommodate expansion/contraction or angular movement of the piping system. Contact Victaulic for torsional resistance information.

⁴ Number of bolts required equals number of housing segments.

5.0 PERFORMANCE

Style 857 Installation-Ready™ Rigid Coupling on CPVC/PVC Pipe in Potable Water Applications

Maximum Working Pressure For Schedule 80 CPVC Pipe At +73°F/+23°C

| Size | | Maximum Working Pressure | Maximum Permissible End Load |
|-------------------------|---|--------------------------|------------------------------|
| Nominal inches DN | Actual Outside Diameter inches mm | | |
| 2 DN50 | 2.375 60.3 | 400 2758 | 1772 7882 |
| 2 ½ | 2.875 73.0 | 420 2896 | 2726 12126 |
| 3 DN80 | 3.500 88.9 | 370 2551 | 3560 15836 |
| 4 DN100 | 4.500 114.3 | 320 2206 | 5089 22637 |
| 6 DN150 | 6.625 168.3 | 280 1931 | 9652 42934 |
| 8 DN200 | 8.625 219.1 | 250 1724 | 14607 64975 |
| 10 DN250 | 10.750 273.0 | 175 1207 | 15883 70651 |
| 12 DN300 | 12.750 323.9 | 175 1207 | 22343 99387 |

Maximum Working Pressure For Schedule 40 CPVC/PVC Pipe At +73°F/+23°C

| Size | | Maximum Working Pressure | Maximum Permissible End Load |
|-------------------------|---|--------------------------|------------------------------|
| Nominal inches DN | Actual Outside Diameter inches mm | | |
| 2 DN50 | 2.375 60.3 | 280 1931 | 1240 5516 |
| 2 ½ | 2.875 73.0 | 260 1793 | 1688 7509 |
| 3 DN80 | 3.500 88.9 | 230 1586 | 2213 9844 |
| 4 DN100 | 4.500 114.3 | 220 1517 | 3499 15564 |
| 6 DN150 | 6.625 168.3 | 180 1241 | 6205 27601 |
| 8 DN200 | 8.625 219.1 | 140 965 | 8180 36386 |
| 10 DN250 | 10.750 273.0 | 120 827 | 10892 48450 |
| 12 DN300 | 12.750 323.9 | 110 758 | 14044 62471 |

Maximum Working Pressure For Schedule 80 PVC Pipe At +73°F/+23°C

| Size | | Maximum Working Pressure | Maximum Permissible End Load |
|-------------------------|---|--------------------------|------------------------------|
| Nominal inches DN | Actual Outside Diameter inches mm | | |
| 2 DN50 | 2.375 60.3 | 380 2620 | 1683 7486 |
| 2 ½ | 2.875 73.0 | 380 2620 | 2467 10974 |
| 3 DN80 | 3.500 88.9 | 320 2206 | 3079 13696 |
| 4 DN100 | 4.500 114.3 | 320 2206 | 5089 22637 |
| 6 DN150 | 6.625 168.3 | 260 1793 | 8963 39869 |
| 8 DN200 | 8.625 219.1 | 240 1655 | 14022 62373 |
| 10 DN250 | 10.750 273.0 | 175 1207 | 15883 70651 |
| 12 DN300 | 12.750 323.9 | 175 1207 | 22343 99387 |

5.1 PERFORMANCE

Style 857 Installation-Ready™ Rigid Coupling on CPVC/PVC Pipe in Potable Water Applications

Maximum Working Pressure For Schedules 40 and 80 CPVC Pipe At Elevated Temperature

For the maximum working pressure rating of the joint at elevated temperature, multiply the working pressure rating of the coupling at +73°F/+23°C by the appropriate derating factor in the chart below.

| Pressure capacity derating factors for operating temperatures above 73°F/23°C | | |
|---|-------------|------|
| At 80°F/27°C | Multiply By | 1.00 |
| At 90°F/32°C | Multiply By | 0.91 |
| At 100°F/37°C | Multiply By | 0.82 |
| At 110°F/43°C | Multiply By | 0.72 |
| At 120°F/49°C | Multiply By | 0.65 |
| At 130°F/54°C | Multiply By | 0.57 |
| At 140°F/60°C | Multiply By | 0.50 |
| At 150°F/66°C | Multiply By | 0.42 |
| At 160°F/71°C | Multiply By | 0.40 |
| At 170°F/77°C | Multiply By | 0.29 |
| At 180°F/82°C | Multiply By | 0.25 |

NOTE

- Derating factors are typical per the pipe manufacturer's recommendation in accordance with ASTM D2837 and PPI TR-3.

Maximum Working Pressure For Schedules 40 and 80 PVC Pipe at Elevated Temperature

For the maximum working pressure rating of the joint at elevated temperature, multiply the working pressure rating of the coupling at +73°F/+23°C by the appropriate derating factor in the chart below.

| Pressure capacity derating factors for operating temperatures above 73°F/23°C | | |
|---|-------------|------|
| At 80°F/27°C | Multiply By | 0.88 |
| At 90°F/32°C | Multiply By | 0.75 |
| At 100°F/37°C | Multiply By | 0.62 |
| At 110°F/43°C | Multiply By | 0.51 |
| At 120°F/49°C | Multiply By | 0.40 |
| At 130°F/54°C | Multiply By | 0.31 |
| At 140°F/60°C | Multiply By | 0.22 |

NOTE

- Derating factors are typical per the pipe manufacturer's recommendation in accordance with ASTM D2837 and PPI TR-3.

6.0 NOTIFICATIONS

⚠ WARNING



- Read and understand all instructions before attempting to install, remove, adjust, or maintain any Victaulic piping products.
 - Depressurize and drain the piping system before attempting to install, remove, adjust, or maintain any Victaulic piping products.
 - Wear safety glasses, hardhat, and foot protection.
 - DO NOT attempt to install Victaulic couplings on pipe or fittings that show signs of damage.
 - Consult with the pipe manufacturer for service recommendations and for questions concerning compatibility between the fluid media and pipe material.
 - Victaulic Style 857 Rigid Couplings SHALL NOT be used in systems containing compressed air or other gases.
 - Compressed air or other gases SHALL NOT be used for system acceptance testing.
- Failure to follow these instructions could result in death or serious personal injury and property damage.

7.0 REFERENCE MATERIALS

[02.06: Victaulic Potable Water Approvals ANSI/NSF](#)

[05.01: Victaulic Seal Selection Guide](#)

[24.09: Victaulic Cut Grooving Tool for CPVC/PVC Pipe: Model CG1100](#)

[25.18: Victaulic PGS-300 Cut Groove Specifications](#)

[33.03: Victaulic CPVC Fittings](#)

[33.06: Victaulic Installation-Ready™ Transition Coupling Style 356](#)

[33.07: Victaulic Installation-Ready™ Rigid Coupling Style 357](#)

[33.08: Victaulic Reducing Coupling Style 358](#)

[33.16: Victaulic Installation-Ready™ Transition Coupling for CPVC/PVC Pipe in Potable Water Applications Style 856](#)

[33.18: Victaulic Reducing Coupling for CPVC/PVC Pipe in Potable Water Applications Style 858](#)

[I-350: Victaulic Field Installation Handbook: CPVC Piping Products](#)

[I-ENDCAP: Victaulic End Cap Installation Safety Instructions](#)

User Responsibility for Product Selection and Suitability

Each user bears final responsibility for making a determination as to the suitability of Victaulic products for a particular end-use application, in accordance with industry standards and project specifications, as well as Victaulic performance, maintenance, safety, and warning instructions. Nothing in this or any other document, nor any verbal recommendation, advice, or opinion from any Victaulic employee, shall be deemed to alter, vary, supersede, or waive any provision of Victaulic Company's standard conditions of sale, installation guide, or this disclaimer.

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Note

This product shall be manufactured by Victaulic or to Victaulic specifications. All products to be installed in accordance with current Victaulic installation/assembly instructions. Victaulic reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligations.

Installation

Reference should always be made to the Victaulic installation handbook or installation instructions of the product you are installing. Handbooks are included with each shipment of Victaulic products, providing complete installation and assembly data, and are available in PDF format on our website at www.victaulic.com.

Warranty

Refer to the Warranty section of the current Price List or contact Victaulic for details.

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