

Victaulic® Installation-Ready™ Transition Coupling

Style 356



PGS™-300

1.0 PRODUCT DESCRIPTION

Available Sizes

- 2 – 12"/DN50 – DN300

Pipe Material

- Schedules 40 and 80 chlorinated polyvinyl chloride (CPVC) pipe per ASTM F441, 23447 minimum cell classification per ASTM D1784.
- Schedules 40 and 80 polyvinyl chloride (PVC) pipe per ASTM D1785, 12454 minimum cell classification per ASTM D1784.
- Carbon steel and stainless steel pipe, and Victaulic grooved fittings and valves

Operating Temperature

- Schedules 40 and 80 CPVC pipe: +32°F to +200°F/0°C to +93°C.
- Schedules 40 and 80 PVC pipe: +32°F to +140°F/0°C to +60°C.

NOTE

- Operating temperature subject to pipe manufacturer's temperature limits.

Maximum Working Pressure

- See section 5.0 for pressure ratings and temperature reduction factors.

Function

- Provides a direct, single coupling connection for PGS-300 grooved end CPVC/PVC pipe or fittings to Original Groove System (OGS) grooved end carbon steel or stainless steel pipe, fittings or valves of the same nominal size.

NOTE

- Applications that require NSF 61-approved products should specify the Victaulic Installation-Ready™ Transition Coupling Style 856 ([publication 33.16](#)).

Pipe Preparation

- The Style 356 Transition Coupling is exclusively for use in joining pipe and fittings featuring the Victaulic PGS-300 groove profile to pipe, fittings and valves featuring the Victaulic Original Groove System (OGS) groove profile (see section 7.0 for Reference Materials).

2.0 CERTIFICATION/LISTINGS



ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

3.0 SPECIFICATIONS – MATERIAL

Housing: Ductile iron conforming to ASTM A536, Grade 65-45-12.

Housing Coating: (specify choice)

Standard: Orange enamel.

Optional: Hot dipped galvanized conforming to ASTM A123.

Optional: Contact Victaulic with your requirements for other coatings.

Gasket¹: (specify choice)

Grade "EHP" EPDM

EHP (Red and Green or Yellow and Green Stripes color code). Temperature range –30°F to +250°F/–34°C to +121°C. May be specified for hot water service within the specified temperature range plus a variety of dilute acids, oil-free air and many chemical services. NOT COMPATIBLE WITH PETROLEUM SERVICES.

Grade "O" Fluoroelastomer

Fluoroelastomer (Blue stripe color code). Temperature range +20°F to +300°F/-7°C to +149°C. May be specified for many oxidizing acids, petroleum oils, halogenated hydrocarbons, lubricants, hydraulic fluids, organic liquids, and air with hydrocarbons. NOT COMPATIBLE FOR USE WITH HOT WATER SERVICES OR STEAM SERVICES.

¹ Services listed are General Service Guidelines only. It should be noted that there are services for which these gaskets are not compatible. Reference should always be made to the latest [Victaulic Seal Selection Guide](#) for specific gasket service guidelines and for a listing of services which are not compatible.

NOTE

- The maximum temperature rating listed for the gasket exceeds the temperature ratings for CPVC/PVC pipe. Consult individual pipe manufacturers for specific temperature limits.

Bolts/Nuts: (specify choice)

Standard: Carbon steel oval neck track bolts meeting the mechanical property requirements of ASTM A449 (imperial) and ISO 898-1 Class 9.8 (M10-M16) Class 8.8 (M20 and greater). Carbon steel hex nuts meeting the mechanical property requirements of ASTM A563 Grade B (imperial - Heavy Hex nuts) and ASTM A563M Class 9 (metric - hex nuts). Track bolts and hex nuts are zinc electroplated per ASTM B633 ZN/FE5, finish Type III (imperial) or Type II (metric).

Optional²:

2 – 12"/DN50 – DN300: Standard bolts/nuts as listed above, with fluoropolymer top coat.

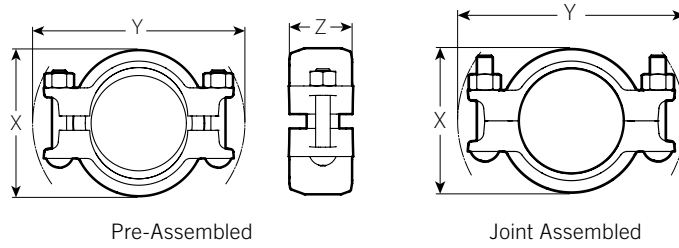
2 – 8"/DN50 – DN200: Stainless steel oval neck track bolts meeting the mechanical property requirements of ASTM F593, Group 2 (316 stainless steel), condition CW. Stainless steel Heavy Hex nuts meeting the mechanical property requirements of ASTM F594, Group 2 (316 stainless steel), condition CW, with galling reducing coating.

10 – 12"/DN250 – DN300: Stainless steel oval neck track bolts meeting the mechanical property requirements of ASTM A193, Class 2 (316 stainless steel), Grade B8M. Stainless steel Heavy Hex nuts meeting the mechanical property requirements of ASTM A194 Grade 8M Heavy Hex, with galling reducing coating.

² Optional bolts/nuts available in imperial size only.

4.0 DIMENSIONS

Style 356 Installation-Ready™ Transition Coupling



Size		Pipe End Separation ³	Bolt/Nut ⁴		Dimensions					Weight
Nominal inches DN	Actual Outside Diameter inches mm	Allowable inches mm	Qty.	Size inches mm	Pre-Assembled (Installation-Ready™ Condition)		Joint Assembled			Approximate (Each) lb kg
					X inches mm	Y inches mm	X inches mm	Y inches mm	Z inches mm	
2 DN50	2.375 60.3	0.15 3.8	2	$\frac{3}{8} \times 2 \frac{1}{2}$ M10 × 64	3.99 101	5.61 142	3.50 89	5.50 140	2.20 56	2.6 1.2
2 ½	2.875 73.0	0.15 3.8	2	$\frac{3}{8} \times 2 \frac{1}{2}$ M10 × 64	4.39 112	6.23 158	4.05 103	6.23 158	2.35 60	3.5 1.6
3 DN80	3.500 88.9	0.15 3.8	2	$\frac{1}{2} \times 3$ M12 × 76	5.13 130	7.31 186	4.65 118	7.20 183	2.26 57	4.3 2.0
4 DN100	4.500 114.3	0.15 3.8	2	$\frac{1}{2} \times 3 \frac{1}{4}$ M12 × 83	6.56 167	8.69 221	5.94 151	8.62 219	2.37 60	5.9 2.7
6 DN150	6.625 168.3	0.15 3.8	2	$\frac{1}{2} \times 3 \frac{1}{4}$ M12 × 83	8.64 219	10.69 272	8.02 204	10.52 267	2.59 66	8.1 3.7
8 DN200	8.625 219.1	0.22 5.6	2	$\frac{3}{4} \times 5$ M20 × 127	11.27 286	14.39 366	10.50 267	14.22 361	2.85 72	17.6 8.0
10 DN250	10.750 273.0	0.20 5.1	2	$\frac{3}{4} \times 6 \frac{1}{4}$ M20 × 159	13.35 339	16.91 430	12.68 322	16.71 424	2.86 73	22.8 10.3
12 DN300	12.750 323.9	0.20 5.1	2	$\frac{3}{4} \times 6 \frac{1}{4}$ M20 × 159	15.30 389	18.75 476	14.64 372	18.53 471	2.85 72	24.9 11.3

³ The Allowable Pipe End Separation dimension shown is for system layout purposes only. Style 356 Installation-Ready™ transition couplings are considered rigid connections and will not accommodate expansion/contraction or angular movement of the piping system. Contact Victaulic for torsional resistance information.

⁴ Number of bolts required equals number of housing segments.

5.0 PERFORMANCE

Style 356 Installation-Ready™ Transition Coupling

Maximum Working Pressure for Schedule 80 CPVC Pipe at +73°F/+23°C

Size		Maximum Working Pressure	Maximum Permissible End Load
Nominal inches DN	Actual Outside Diameter inches mm		
2 DN50	2.375 60.3	400 2758	1772 7882
2 ½	2.875 73.0	420 2896	2726 12126
3 DN80	3.500 88.9	370 2551	3560 15836
4 DN100	4.500 114.3	320 2206	5089 22637
6 DN150	6.625 168.3	280 1931	9652 42934
8 DN200	8.625 219.1	250 1724	14607 64975
10 DN250	10.750 273.0	175 1207	15883 70651
12 DN300	12.750 323.9	175 1207	22343 99387

Maximum Working Pressure for Schedule 40 CPVC/PVC Pipe at +73°F/+23°C

Size		Maximum Working Pressure	Maximum Permissible End Load
Nominal inches DN	Actual Outside Diameter inches mm		
2 DN50	2.375 60.3	280 1931	1240 5516
2 ½	2.875 73.0	260 1793	1688 7509
3 DN80	3.500 88.9	230 1586	2213 9844
4 DN100	4.500 114.3	220 1517	3499 15564
6 DN150	6.625 168.3	180 1241	6205 27601
8 DN200	8.625 219.1	140 965	8180 36386
10 DN250	10.750 273.0	120 827	10892 48450
12 DN300	12.750 323.9	110 758	14044 62471

Maximum Working Pressure for Schedule 80 PVC Pipe at +73°F/+23°C

Size		Maximum Working Pressure	Maximum Permissible End Load
Nominal inches DN	Actual Outside Diameter inches mm		
2 DN50	2.375 60.3	380 2620	1683 7486
2 ½	2.875 73.0	380 2620	2467 10974
3 DN80	3.500 88.9	320 2206	3079 13696
4 DN100	4.500 114.3	320 2206	5089 22637
6 DN150	6.625 168.3	260 1793	8963 39869
8 DN200	8.625 219.1	240 1655	14022 62373
10 DN250	10.750 273.0	175 1207	15883 70651
12 DN300	12.750 323.9	175 1207	22343 99387

5.1 PERFORMANCE

Style 356 Installation-Ready™ Transition Coupling

Maximum Working Pressure for Schedules 40 and 80 CPVC Pipe at Elevated Temperature

For the maximum working pressure rating of the joint at elevated temperature, multiply the working pressure rating of the coupling at +73°F/+23°C by the appropriate derating factor in the chart below.

Pressure capacity derating factors for operating temperatures above 73°F/23°C		
At 80°F/27°C	Multiply By	1.00
At 90°F/32°C	Multiply By	0.91
At 100°F/37°C	Multiply By	0.82
At 110°F/43°C	Multiply By	0.72
At 120°F/49°C	Multiply By	0.65
At 130°F/54°C	Multiply By	0.57
At 140°F/60°C	Multiply By	0.50
At 150°F/66°C	Multiply By	0.42
At 160°F/71°C	Multiply By	0.40
At 170°F/77°C	Multiply By	0.29
At 180°F/82°C	Multiply By	0.25
At 200°F/93°C	Multiply By	0.20

NOTE

- Derating factors are typical per the pipe manufacturer's recommendation in accordance with ASTM D2837 and PPI TR-3.

Maximum Working Pressure for Schedules 40 and 80 PVC Pipe at Elevated Temperature

For the maximum working pressure rating of the joint at elevated temperature, multiply the working pressure rating of the coupling at +73°F/+23°C by the appropriate derating factor in the chart below.

Pressure capacity derating factors for operating temperatures above 73°F/23°C		
At 80°F/27°C	Multiply By	0.88
At 90°F/32°C	Multiply By	0.75
At 100°F/37°C	Multiply By	0.62
At 110°F/43°C	Multiply By	0.51
At 120°F/49°C	Multiply By	0.40
At 130°F/54°C	Multiply By	0.31
At 140°F/60°C	Multiply By	0.22

NOTE

- Derating factors are typical per the pipe manufacturer's recommendation in accordance with ASTM D2837 and PPI TR-3.

5.2 PERFORMANCE

Style 356 Installation-Ready™ Transition Coupling

Pressure Rating When Transitioning from Schedule 80 CPVC to Schedule 10S Stainless Steel

Size		73°F	80°F	90°F	100°F	110°F	120°F	130°F	140°F	150°F	160°F	170°F	180°F	200°F
Nominal inches DN	Actual Oustide Diameter inches mm	23°C	27°C	32°C	37°C	43°C	49°C	54°C	60°C	66°C	71°C	77°C	82°C	93°C
		psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa
2 DN50	2.375 60.3	400 2758	400 2758	360 2482	325 2241	285 1965	260 1793	225 1551	200 1379	165 1138	160 1103	115 793	100 689	80 552
2½	2.875 73.0	400 2758	400 2758	380 2620	340 2344	300 2068	270 1862	235 1620	210 1448	175 1207	165 1138	120 827	105 724	80 552
3 DN80	3.500 88.9	370 2551	370 2551	335 2310	300 2068	265 1827	240 1655	210 1448	185 1276	155 1071	145 1000	105 724	90 621	70 483
4 DN100	4.500 114.3	300 2068	300 2068	290 1999	260 1793	230 1586	205 1413	180 1241	160 1103	130 896	125 862	90 621	80 552	60 414
6 DN150	6.625 168.3	125 862	125 862	125 862	125 862	125 862	125 862	125 862	125 862	115 793	110 758	80 552	70 483	55 379
8 DN200	8.625 219.1	75 517	75 517	75 517	75 517	75 517	75 517	75 517	75 517	75 517	75 517	70 483	60 414	50 345
10 DN250	10.750 273.0	75 517	75 517	75 517	75 517	75 517	75 517	75 517	75 517	75 517	75 483	70 345	50 276	40 241
12 DN300	12.750 323.9	75 517	75 517	75 517	75 517	75 517	75 517	75 517	75 517	75 517	75 483	70 345	50 276	40 241

Pressure Rating When Transitioning from Schedule 40 CPVC to Schedule 10S Stainless Steel

Size		73°F	80°F	90°F	100°F	110°F	120°F	130°F	140°F	150°F	160°F	170°F	180°F	200°F
Nominal inches DN	Actual Oustide Diameter inches mm	23°C	27°C	32°C	37°C	43°C	49°C	54°C	60°C	66°C	71°C	77°C	82°C	93°C
		psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa
2 DN50	2.375 60.3	280 1931	280 1931	255 1758	230 1586	200 1379	180 1241	160 1103	140 965	115 793	110 758	80 552	70 483	55 379
2½	2.875 73.0	260 1793	260 1793	235 1620	210 1448	185 1276	165 1138	145 1000	130 896	105 724	100 689	75 517	65 448	50 345
3 DN80	3.500 88.9	230 1586	230 1586	205 1413	185 1276	165 1138	150 1034	130 896	115 793	95 655	90 621	65 448	55 379	45 310
4 DN100	4.500 114.3	220 1517	220 1517	200 1379	180 1241	155 1069	140 965	125 862	110 758	90 621	85 586	60 414	55 379	40 276
6 DN150	6.625 168.3	125 862	125 862	125 862	125 862	125 862	115 793	100 689	90 621	75 517	70 483	50 345	45 310	35 241
8 DN200	8.625 219.1	75 517	75 517	75 517	75 517	75 517	75 517	75 517	70 483	60 414	55 379	40 276	35 241	25 172
10 DN250	10.750 273.0	75 517	75 517	75 517	75 517	75 517	75 517	65 448	60 414	50 345	45 310	35 241	30 207	20 138
12 DN300	12.750 323.9	75 517	75 517	75 517	75 517	75 517	70 483	60 414	55 379	45 310	40 276	30 207	25 172	20 138

NOTE

- All working pressures listed above are based upon the use of Types 304/304L and 316/316L Schedule 10 stainless steel pipe, grooved in accordance with Victaulic specifications using RX roll sets.

5.3 PERFORMANCE

Style 356 Installation-Ready™ Transition Coupling

Pressure Rating When Transitioning from Schedule 80 PVC to Schedule 10S Stainless Steel

Size		73°F	80°F	90°F	100°F	110°F	120°F	130°F	140°F
Nominal inches DN	Actual Oustide Diameter	23°C	27°C	32°C	37°C	43°C	49°C	54°C	60°C
	inches mm	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa
2	2.375	380	330	285	235	190	150	115	80
DN50	60.3	2620	2275	1965	1620	1310	1034	793	552
2½	2.875	380	330	285	235	190	150	115	80
	73.0	2620	2275	1965	1620	1310	1034	793	552
3	3.500	320	280	240	195	160	125	95	70
DN80	88.9	2206	1931	1655	1344	1103	862	655	483
4	4.500	300	280	240	195	160	125	95	70
DN100	114.3	2068	1931	1655	1344	1103	862	655	483
6	6.625	125	125	125	125	125	100	80	55
DN150	168.3	862	862	862	862	862	689	552	379
8	8.625	75	75	75	75	75	75	75	50
DN200	219.1	517	517	517	517	517	517	517	345
10	10.750	75	75	75	75	75	70	50	35
DN250	273.0	517	517	517	517	517	483	345	241
12	12.750	75	75	75	75	75	70	50	35
DN300	323.9	517	517	517	517	517	483	345	241

Pressure Rating When Transitioning from Schedule 40 PVC to Schedule 10S Stainless Steel







Size		73°F	80°F	90°F	100°F	110°F	120°F	130°F	140°F
Nominal inches DN	Actual Oustide Diameter	23°C	27°C	32°C	37°C	43°C	49°C	54°C	60°C
	inches mm	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa	psi kPa
2	2.375	280	245	210	170	140	110	85	60
DN50	60.3	1931	1689	1448	1172	965	758	586	414
2½	2.875	260	225	195	160	130	100	80	55
	73.0	1793	1551	1344	1103	896	689	552	379
3	3.500	230	200	170	140	115	90	70	50
DN80	88.9	1586	1379	1172	965	793	621	483	345
4	4.500	220	190	165	135	110	85	65	45
DN100	114.3	1517	1310	1138	931	758	586	448	310
6	6.625	125	125	125	110	90	70	55	40
DN150	168.3	862	862	862	758	621	483	379	276
8	8.625	75	75	75	75	70	55	40	30
DN200	219.1	517	517	517	517	483	379	276	207
10	10.750	75	75	75	70	60	45	35	25
DN250	273.0	517	517	517	483	414	310	241	172
12	12.750	75	75	75	65	55	40	30	20
DN300	323.9	517	517	517	448	379	276	207	138

NOTE

- All working pressures listed above are based upon the use of Types 304/304L and 316/316L Schedule 10 stainless steel pipe, grooved in accordance with Victaulic specifications using RX roll sets..

6.0 NOTIFICATIONS

⚠ WARNING

- Read and understand all instructions before attempting to install, remove, adjust, or maintain any Victaulic piping products.
- Depressurize and drain the piping system before attempting to install, remove, adjust, or maintain any Victaulic piping products.
- Wear safety glasses, hardhat, and foot protection.
- **DO NOT** attempt to install Victaulic couplings on pipe or fittings that show signs of damage.
- Consult with the pipe manufacturer for service recommendations and for questions concerning compatibility between the fluid media and pipe material.
- Victaulic Style 356 Transition Couplings **SHALL NOT** be used in systems containing compressed air or other gases.
- Compressed air or other gases **SHALL NOT** be used for system acceptance testing.

Failure to follow these instructions could result in death or serious personal injury and property damage.

⚠ WARNING

- Victaulic RX roll sets must be used when grooving light-wall/thin-wall stainless steel pipe for use with Victaulic Couplings.

Failure to use Victaulic RX roll sets when grooving light-wall/thin-wall stainless steel pipe may cause joint failure, resulting in serious personal injury and/or property damage.

NOTICE

- Victaulic RX grooving rolls must be ordered separately. They are identified by a silver color and the designation RX on the front of the roll sets.

7.0 REFERENCE MATERIALS

- [05.01: Victaulic Seal Selection Guide](#)
- [24.09: Victaulic Cut Grooving Tool for CPVC/PVC Pipe: Model CG1100](#)
- [25.01: Victaulic Original Groove System \(OGS\) Groove Specifications](#)
- [25.18: Victaulic PGS-300 Cut Groove Specifications](#)
- [33.03: Victaulic CPVC Fittings](#)
- [33.07: Victaulic Installation-Ready™ Rigid Coupling Style 357](#)
- [33.08: Victaulic Reducing Coupling Style 358](#)
- [33.16: Victaulic Installation-Ready™ Transition Coupling for CPVC/PVC Pipe in Potable Water Applications Style 856](#)
- [33.17: Victaulic Installation-Ready™ Rigid Coupling for CPVC/PVC Pipe in Potable Water Applications Style 857](#)
- [33.18: Victaulic Reducing Coupling for CPVC/PVC Pipe in Potable Water Applications Style 858](#)
- [I-350: Victaulic Field Installation Handbook: CPVC Piping Products](#)
- [I-356: Victaulic Installation Instructions Style 356 Transition Coupling](#)
- [I-ENDCAP: Victaulic End Cap Installation Safety Instructions](#)

User Responsibility for Product Selection and Suitability

Each user bears final responsibility for making a determination as to the suitability of Victaulic products for a particular end-use application, in accordance with industry standards and project specifications, as well as Victaulic performance, maintenance, safety, and warning instructions. Nothing in this or any other document, nor any verbal recommendation, advice, or opinion from any Victaulic employee, shall be deemed to alter, vary, supersede, or waive any provision of Victaulic Company's standard conditions of sale, installation guide, or this disclaimer.

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Note

This product shall be manufactured by Victaulic or to Victaulic specifications. All products to be installed in accordance with current Victaulic installation/assembly instructions. Victaulic reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligations.

Installation

Reference should always be made to the Victaulic installation handbook or installation instructions of the product you are installing. Handbooks are included with each shipment of Victaulic products, providing complete installation and assembly data, and are available in PDF format on our website at www.victaulic.com.

Warranty

Refer to the Warranty section of the current Price List or contact Victaulic for details.

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