Printing date 03/14/2018 Reviewed on 06/20/2017

1 Identification

- · Product identifier
- · Trade name: MLH14, MLH16 Metalock Hardener
- · Article number: MLH14, MLH16
- · Application of the substance / the mixture Coating
- · Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

SEM Products Inc.

1685 Overview Drive

Rock Hill, SC 29730

803 207 8225

· Information department:

cust_care@semproducts.com: SEM Products,Inc. 1685 Overview Dr. Rock Hill, SC 29730: phone 1-800-831-

1122, M - TH 7am - 4pm EDT

· Emergency telephone number: CHEMTREC 1-800-424-9300

2 Hazard(s) identification

· Classification of the substance or mixture



GHS02 Flame

Flam. Liq. 3 H226 Flammable liquid and vapor.



GHS05 Corrosion

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

STOT SE 3 H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

- · Label elements
- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms







GHS02 GHS05 GHS07

- · Signal word Danger
- · Hazard-determining components of labeling:

butan-1-ol

4-chloro-alpha, alpha, alpha-trifluorotoluene

2,4,6-tris(dimethylaminomethyl)phenol

Amine proprietary

(Contd. on page 2)

acc. to OSHA HCS



Trade name: MLH14, MLH16 Metalock Hardener

(Contd. of page 1)

· Hazard statements

H226 Flammable liquid and vapor. H315 Causes skin irritation. H318 Causes serious eye damage.

H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P240 Ground/bond container and receiving equipment.

P241 *Use explosion-proof electrical/ventilating/lighting/equipment.*

Use only non-sparking tools. P242

Take precautionary measures against static discharge. P243 P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/

shower.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing.

P310 Immediately call a poison center/doctor. P321 Specific treatment (see on this label).

P362+P364 Take off contaminated clothing and wash it before reuse. P332+P313 If skin irritation occurs: Get medical advice/attention.

In case of fire: Use for extinction: CO2, powder or water spray. P370+P378 Store in a well-ventilated place. Keep container tightly closed. P403+P233

P403+P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

· Classification system:

· NFPA ratings (scale 0 - 4)



Health = 3Fire = 3Reactivity = 0

· HMIS-ratings (scale 0 - 4)



Health = *3Fire = 3

- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · Description:

Mixture: consisting of the following components.

(Contd. on page 3)



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(Contd. of page 2) Weight percentages · Dangerous components: 1330-20-7 xylene 30-40% 98-56-6 4-chloro-alpha,alpha,alpha-trifluorotoluene 13-30% 71-36-3 butan-1-ol 13-30% Amine proprietary 90-72-2 2,4,6-tris(dimethylaminomethyl)phenol *≥*1.5-<5%

4 First-aid measures

- · Description of first aid measures
- · After inhalation: In case of unconsciousness place patient stably in side position for transportation.
- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- · After swallowing: If symptoms persist consult doctor.
- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- · Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: No special measures required.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

- · Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Use neutralizing agent.

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

· Protective Action Criteria for Chemicals

· PAC-1:	
1330-20-7 xylene	130 ppm
	(Contd. on page 4)

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	(Contd. of page 3)
71-36-3 butan-1-ol	60 ppm
90-72-2 2,4,6-tris(dimethylaminomethyl)phenol	6.5 mg/m^3
· PAC-2:	
1330-20-7 xylene	920* ppm
71-36-3 butan-1-ol	800 ppm
90-72-2 2,4,6-tris(dimethylaminomethyl)phenol	72 mg/m³
· PAC-3:	
1330-20-7 xylene	2500* ppm
71-36-3 butan-1-ol	8000** ppm
90-72-2 2,4,6-tris(dimethylaminomethyl)phenol	430 mg/m^3

7 Handling and storage

- · Handling:
- · Precautions for safe handling No special measures required.
- · Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

- · Conditions for safe storage, including any incompatibilities
- · Storage:
- Requirements to be met by storerooms and receptacles: No special requirements.
- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions: Keep receptacle tightly sealed.
- · Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

1330	-20-7 xylene							
PEL	PEL Long-term value: 435 mg/m³, 100 ppm							
REL	Short-term value: 655 mg/m³, 150 ppm Long-term value: 435 mg/m³, 100 ppm							
TLV	Short-term value: 651 mg/m³, 150 ppm Long-term value: 434 mg/m³, 100 ppm BEI							
71-3	6-3 butan-1-ol							
PEL	Long-term value: 300 mg/m³, 100 ppm							
REL	Ceiling limit value: 150 mg/m³, 50 ppm Skin							
	(Contd. on page 5)							

(Contd. on page 5)



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TLV Long-term value: 61 mg/m³, 20 ppm

· Ingredients with biological limit values:

1330-20-7 xylene

BEI 1.5 g/g creatinine Medium: urine Time: end of shift

Parameter: Methylhippuric acids

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the skin.

Avoid contact with the eyes and skin. · Breathing equipment: Not required.

· Protection of hands:

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles

9 Physical and chemical properties

- · Information on basic physical and chemical properties
- · General Information
- · Appearance:

Form: Liquid

Color: According to product specification

· Odor: Characteristic

(Contd. on page 6)

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	(Contd. of pag
Odor threshold:	Not determined.
pH-value:	Not determined.
Change in condition	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	>66 °C
Flash point:	30 °C
Flammability (solid, gaseous):	Not applicable.
Ignition temperature:	340 °C
Decomposition temperature:	Not determined.
Auto igniting:	Product is not selfigniting.
Danger of explosion:	In use, may form flammable/explosive vapour-air mixture.
Explosion limits:	
Lower:	1.1 Vol %
Upper:	9.4 Vol %
Vapor pressure at 20 °C:	6.7 hPa
Density at 20 °C:	0.97169 g/cm³
Relative density	Not determined.
Vapor density	Not determined.
Evaporation rate	Not determined.
Solubility in / Miscibility with	
Water:	Not miscible or difficult to mix.
Partition coefficient (n-octanol/wat	er): Not determined.
Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
Solvent content:	
Organic solvents:	80.1 %
VOC content:	55.42 %
	655.7 g/l / 5.47 lb/gl
Solids content:	19.9 %
Other information	No further relevant information available.

10 Stability and reactivity

- · Reactivity No further relevant information available.
- · Chemical stability
- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · Incompatible materials: No further relevant information available.

(Contd. on page 7)



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(Contd. of page 6)

· Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:

· LD/LC50	· LD/LC50 values that are relevant for classification:				
1330-20-7	1330-20-7 xylene				
Oral	LD50	4,300 mg/kg (rat)			
Dermal	<i>LD50</i>	2,000 mg/kg (rabbit)			
71-36-3 bu	71-36-3 butan-1-ol				
Oral	LD50	790 mg/kg (rat)			
Dermal	<i>LD50</i>	3,400 mg/kg (rabbit)			
Inhalative	LC50/4 h	8,000 mg/l (rat)			

- · Primary irritant effect:
- · on the skin: Irritant to skin and mucous membranes.
- on the eye: Strong irritant with the danger of severe eye injury.
- · Sensitization: No sensitizing effects known.
- · Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)	
1330-20-7 xylene	3
NTD /N - C - 1 T - C - 1 - D	

· NTP (National Toxicology Program)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

Danger to drinking water if even small quantities leak into the ground.

- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.

(Contd. on page 8)

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Trade name: MLH14, MLH16 Metalock Hardener

· Other adverse effects No further relevant information available.

(Contd. of page 7)

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.

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· DOT, ADR, IMDG, IATA UN1263

· UN proper shipping name

- · Transport hazard class(es)
- $\cdot DOT$



· Class 3 Flammable liquids

· Label

· ADR, IMDG, IATA



· Class 3 Flammable liquids

· Label 3

· Packing group

· DOT, ADR, IMDG, IATA III

· Environmental hazards:

· Marine pollutant: No

· Special precautions for user Warning: Flammable liquids

• EMS Number: F-E,S-E

· Stowage Category A

· Transport in bulk according to Annex II of

MARPOL73/78 and the IBC Code Not applicable.

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(Contd. of page 8) · Transport/Additional information: $\cdot DOT$ On passenger aircraft/rail: 60 L · Quantity limitations On cargo aircraft only: 220 L $\cdot ADR$ · Excepted quantities (EQ) Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml · IMDG · Limited quantities (LQ) 5L Code: E1 · Excepted quantities (EQ) Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml

UN 1263 PAINT, 3, III

15 Regulatory information

· UN "Model Regulation":

- · Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Sara

Castian	255 (antware also	ha=andorea	substances).
· Section	177/	prirpmpiv	nazaranış	<i>cuncianrec</i> :

None of the ingredient is listed.

· Section 313 (Specific toxic chemical listings):

1330-20-7 xylene

71-36-3 butan-1-ol

· TSCA (Toxic Substances Control Act):

1330-20-7 xylene

98-56-6 4-chloro-alpha,alpha,alpha-trifluorotoluene

71-36-3 butan-1-ol

90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

· TSCA new (21st Century Act) (Substances not listed)

Amine proprietary

- · Proposition 65
- · Chemicals known to cause cancer:

1330-20-7 xylene

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

(Contd. on page 10)

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· Cancerogenity categories

Cancerogently categories	
· EPA (Environmental Protection Agency)	
1330-20-7 xylene	I
71-36-3 butan-1-ol	D
· TLV (Threshold Limit Value established by ACGIH)	
1330-20-7 xylene	A4
NIOSH Ca (National Institute for Occupational Safety and Health)	

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms







GHS02

GHS05

· Signal word Danger

· Hazard-determining components of labeling:

butan-1-ol

4-chloro-alpha, alpha, alpha-trifluorotoluene

2,4,6-tris(dimethylaminomethyl)phenol

Amine proprietary

· Hazard statements

H226 Flammable liquid and vapor.
H315 Causes skin irritation.
H318 Causes serious eye damage.

H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P240 Ground/bond container and receiving equipment.

P241 Use explosion-proof electrical/ventilating/lighting/equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing.

P310 Immediately call a poison center/doctor. P321 Specific treatment (see on this label).

P362+P364 Take off contaminated clothing and wash it before reuse. P332+P313 If skin irritation occurs: Get medical advice/attention.

P370+P378 In case of fire: Use for extinction: CO2, powder or water spray. P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P403+P235 Store in a well-ventilated place. Keep cool.

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Trade name: MLH14, MLH16 Metalock Hardener

(Contd. of page 10)

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Environment protection department.
- · Contact: Rita Joiner (rjoiner@semproducts.com)
- · Date of preparation / last revision 03/14/2018 / 7
- · Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

 $ACGIH: American\ Conference\ of\ Governmental\ Industrial\ Hygienists$

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flam. Liq. 3: Flammable liquids – Category 3

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

* Data compared to the previous version altered.

USA ·