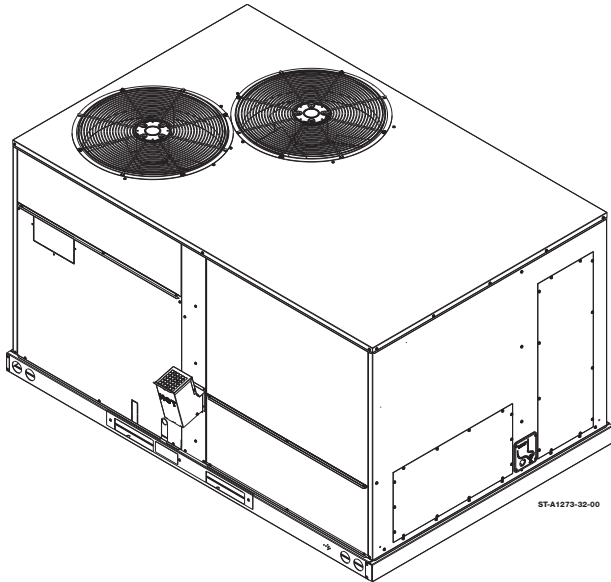


INSTALLATION INSTRUCTIONS

FOR PACKAGE GAS ELECTRIC UNITS

RGED SERIES 7.5, 8.5, 10.0 & 12.5 TON [26.4, 29.9, 35.2 & 44.0 KW]

60 HZ MODELS



RECOGNIZE THIS SYMBOL AS AN INDICATION OF IMPORTANT SAFETY INFORMATION!

▲ WARNING

IF THE INFORMATION IN THESE INSTRUCTIONS IS NOT FOLLOWED EXACTLY, A FIRE OR EXPLOSION MAY RESULT, CAUSING PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

▲ WARNING

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE, POSSIBLY RESULTING IN FIRE, ELECTRICAL SHOCK, CARBON MONOXIDE POISONING, EXPLOSION, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

▲ WARNING

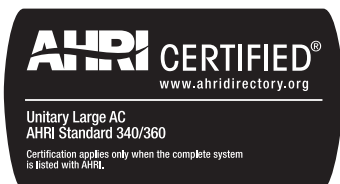
PROPOSITION 65 WARNING: THIS PRODUCT CONTAINS CHEMICALS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM.

▲ WARNING

- Do not store or use gasoline or other flammable vapors and liquids, or other combustible materials in the vicinity of this or any other appliance.
- WHAT TO DO IF YOU SMELL GAS
 - Do not try to light any appliance.
 - Do not touch any electrical switch; do not use any phone in your building.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
 - Do not return to your home until authorized by the gas supplier or fire department.
- DO NOT RELY ON SMELL ALONE TO DETECT LEAKS. DUE TO VARIOUS FACTORS, YOU MAY NOT BE ABLE TO SMELL FUEL GASES.
 - U.L. recognized fuel gas and CO detectors are recommended in all applications, and their installation should be in accordance with the manufacturer's recommendations and/or local laws, rules, regulations, or customs.
- Improper installation, adjustment, alteration, service or maintenance can cause injury, property damage or death. Refer to this manual. Installation and service must be performed by a qualified installer, service agency or the gas supplier. In the commonwealth of Massachusetts, installation must be performed by a licensed plumber or gas fitter for appropriate fuel.

**Featuring New Industry
Standard R-410A**

R-410A



▲ NOTICE

BREAK-IN PERIOD

PRIOR TO AGENCY TESTING, RUN THE COMPRESSOR FOR 16 HOURS AT 115°F OUTDOOR AMBIENT TEMPERATURE AND 80° DRY BULB/75° WET BULB INDOOR AMBIENT TEMPERATURE.

▲ NOTICE

EFFICIENCY TESTING NOTICE

FOR PURPOSES OF VERIFYING OR TESTING EFFICIENCY RATINGS, THE TEST PROCEDURE IN TITLE 10 PART 431 APPENDIX A TO SUBPART F (UNIFORM TEST METHOD FOR MEASURING THE ENERGY CONSUMPTION OF SMALL, LARGE, AND VERY LARGE COMMERCIAL PACKAGE AIR CONDITIONING AND HEATING EQUIPMENT), AND THE CLARIFYING PROVISIONS PROVIDED IN THE AHRI OPERATIONS FOR UNITARY LARGE EQUIPMENT 340/360, 365 THAT WERE APPLICABLE AT THE DATE OF MANUFACTURE SHOULD BE USED FOR TEST SET UP AND PERFORMANCE.

INTRODUCTION

▲ WARNING

THE MANUFACTURER'S WARRANTY DOES NOT COVER ANY DAMAGE OR DEFECT TO THE AIR CONDITIONER CAUSED BY THE ATTACHMENT OR USE OF ANY COMPONENTS, ACCESSORIES OR DEVICES (OTHER

THAN THOSE AUTHORIZED BY THE MANUFACTURER) INTO, ONTO OR IN CONJUNCTION WITH THE AIR CONDITIONER. YOU SHOULD BE AWARE THAT THE USE OF UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES MAY ADVERSELY AFFECT THE OPERATION OF THE AIR CONDITIONER AND MAY ALSO ENDANGER LIFE AND PROPERTY. THE MANUFACTURER DISCLAIMS ANY RESPONSIBILITY FOR SUCH LOSS OR INJURY RESULTING FROM THE USE OF SUCH UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES.

This booklet contains the installation and operating instructions for your combination gas heating/electric cooling unit. There are some precautions that should be taken to derive maximum satisfaction from it. Improper installation can result in unsatisfactory operation or dangerous conditions.

Read this booklet and any instructions packaged with separate equipment required to make up the system prior to installation. Give this booklet to the owner and explain its provisions. The owner should retain this booklet for future reference.

CHECKING PRODUCT RECEIVED

Upon receiving the unit, inspect it for any damage from shipment. Claims for damage, either shipping or concealed, should be filed immediately with the shipping company. **IMPORTANT:** Check the unit model number, heating size, electrical characteristics, and accessories to determine if they are correct.

I. SPECIFICATIONS

A. GENERAL

The Combination Gas Heating/Electric Cooling Rooftop is available in 150,000, 205,000 and 225,000 BTUH heating input. Cooling capacity is 7.5, 8.5, 10, 12.5 nominal tons. Units are convertible from bottom supply and return to side supply and return by relocation of supply and return air cover panels. See cover installation detail.

The units are weatherized for mounting outside of the building.

▲ WARNING

UNITS ARE NOT DESIGN CERTIFIED TO BE INSTALLED INSIDE THE STRUCTURE. DOING SO CAN CAUSE INADEQUATE UNIT PERFORMANCE AS WELL AS PROPERTY DAMAGE AND CARBON MONOXIDE POISONING RESULTING IN PERSONAL INJURY OR DEATH.

The information on the rating plate is in compliance with the FTC and DOE rating for single phase units. The following information is for three phase units which **are not** covered under the DOE certification program.

1. The energy consumption of the ignition system used with this unit is 175 watts.
2. The efficiency rating of this unit is a product thermal efficiency rating determined under continuous operating conditions independent of any installed system.

B. MAJOR COMPONENTS

The unit includes a hermetically-sealed refrigerating system consisting of a scroll compressor, condenser coil, evaporator coil with TXV, a circulation air blower, a condenser fan, a heat exchanger assembly, gas burner and control assembly, combustion air motor and fan, and all necessary internal electrical wiring. The cooling system of these units is factory-evacuated, charged and performance tested. Refrigerant amount and type are indicated on rating plate.

C. R-410A REFRIGERANT

All units are factory charged with R-410A refrigerant.

1. Specifications of R-410A:

Application: R-410A is not a drop-in replacement for R-22; equipment designs must accommodate its higher pressures. It cannot be retrofitted into R-22 units.

Pressure: The pressure of R-410A is approximately 60% (1.6 times) greater than R-22. Recovery and recycle

equipment, pumps, hoses, and the like need to have design pressure ratings appropriate for R-410A. *Manifold sets need to range up*

TABLE OF CONTENTS

	Page No.
INTRODUCTION	2
Checking Product Received	2
I. SPECIFICATIONS	2
General	2
Major Components	2
R-410A Refrigerant	2
Safety Information	3
Unit Dimensions	4-6
General Data	7-9
Heating Performance	10
Electrical Data	11-21
II. INSTALLATION	22
General	22
Location Considerations	22
Outside Installation	22
Exhaust & Combustion	
Air Inlet Hoods	23
Cover Panel Installation	23
Filter Replacement	23
Rooftop Installation	24
Ducting	24
Return Air	25
III. GAS SUPPLY & PIPING	26
Gas Connection	26
LP Conversion	27
Adjusting or Checking	
Furnace Input	27
Condensate Drain	28
IV. WIRING	29
Power Supply	29
Hook-up	30
Internal Wiring	30
Thermostat	30
V. FURNACE CONTROLS	31
Operating Sequence	31
Operating Instructions	31
Burners	32
Manual Reset	32
Pressure Switch	32
Limit Control	32
VI. COOLING SECTION	32
Cooling Mode	32
Continuous Fan Mode	32
Blower VFD	32
VII. OPERATION INFORMATION	33
Advise Customer	33
Furnace Maintenance	33
Lubrication	33
Cooling Maintenance	33
Replacement Parts	34
Troubleshooting	34
Wiring Diagrams	34
Charging	34
VII. AIRFLOW PERFORMANCE	35-42
VIII. TROUBLESHOOTING	43-45
Alarm Codes	46
IX. CHARGE CHARTS	47-53
X. WIRING DIAGRAMS	54-73

to 800 psig high-side and 250 psig low-side with a 550 psig low-side retard. Hoses need to have a service pressure rating of 800 psig. Recovery cylinders need to have a 400 psig service pressure rating. DOT 4BA400 or DOT BW400.

Combustibility: At pressures above 1 atmosphere, mixture of R-410A and air can become combustible. **R-410A and air should never be mixed in tanks or supply lines, or be allowed to accumulate in storage tanks. Leak checking should never be done with a mixture of R-410A and air.** Leak checking can be performed safely with nitrogen or a mixture of R-410A and nitrogen.

2. Quick Reference Guide For R-410A

- R-410A refrigerant operates at approximately 60% higher pressure (1.6 times) than R-22. Ensure that servicing equipment is designed to operate with R-410A.
- R-410A refrigerant cylinders are pink.

- R-410A, as with other HFC's is only compatible with POE oils.
- Vacuum pumps will not remove moisture from POE oil.
- R-410A systems are to be charged with liquid refrigerants. Prior to March 1999, R-410A refrigerant cylinders had a dip tube. These cylinders should be kept upright for equipment charging. Post March 1999 cylinders do not have a dip tube and should be inverted to ensure liquid charging of the equipment.
- Do not install a suction line filter drier in the liquid line.
- A liquid line filter drier is standard on every unit.
- Desiccant (drying agent) must be compatible for POE oils and R-410A.

3. Evaporator Coil/ TXV

The thermostatic expansion valve is specifically designed to operate with R-410A. **DO NOT use an R-22 TXV. The**

existing evaporator must be replaced with the factory specified TXV evaporator specifically designed for R-410A.

4. Tools Required For Installing & Servicing R-410A Models

Manifold Sets:

- Up to 800 PSIG High Side
- Up to 250 PSIG Low Side
- 550 PSIG Low Side Retard

Manifold Hoses:

- Service Pressure Rating of 800 PSIG

Recovery Cylinders:

- 400 PSIG Pressure Rating
- Dept. of Transportation 4BA400 or BW400

▲ CAUTION

R-410A SYSTEMS OPERATE AT HIGHER PRESSURE THAN R-22 SYSTEMS. DO NOT USE R-22 SERVICE EQUIPMENT OR COMPONENTS ON R-410A EQUIPMENT.

SAFETY INFORMATION

▲ WARNING

USE ONLY WITH TYPE OF GAS APPROVED FOR THIS UNIT. REFER TO THE UNIT RATING PLATE.

▲ WARNING

INSTALL THIS UNIT ONLY IN A LOCATION AND POSITION AS SPECIFIED IN THE LOCATION REQUIREMENTS AND CONSIDERATIONS SECTION OF THESE INSTRUCTIONS. PROVIDE ADEQUATE COMBUSTION AND VENTILATION AIR TO THE UNIT SPACE AS SPECIFIED IN THE VENTING SECTION OF THESE INSTRUCTIONS.

▲ WARNING

PROVIDE ADEQUATE COMBUSTION AND VENTILATION AIR TO THE UNIT SPACE AS SPECIFIED IN THE COMBUSTION AND VENTILATION AIR SECTION OF THESE INSTRUCTIONS.

▲ WARNING

COMBUSTION PRODUCTS MUST BE DISCHARGED OUTDOORS. CONNECT THE FACTORY SUPPLIED EXHAUST AND COMBUSTION AIR INLET HOODS ONLY, AS SPECIFIED IN THE EXHAUST AND COMBUSTION AIR INLET HOODS INSTALLATION SECTION OF THESE INSTRUCTIONS.

▲ WARNING

NEVER TEST FOR GAS LEAKS WITH AN OPEN FLAME. USE A COMMERCIALY AVAILABLE SOAP SOLUTION MADE SPECIFICALLY FOR THE DETECTION OF LEAKS TO CHECK ALL CONNECTIONS, AS SPECIFIED IN GAS SUPPLY AND PIPING SECTION OF THESE INSTRUCTIONS.

▲ WARNING

ALWAYS INSTALL UNIT TO OPERATE WITHIN THE UNIT'S INTENDED TEMPERATURE-RISE RANGE WITH A DUCT SYSTEM WHICH HAS AN EXTERNAL STATIC PRESSURE WITHIN THE ALLOWABLE RANGE, AS SPECIFIED IN DUCTING SECTION OF THESE INSTRUCTIONS. SEE ALSO UNIT RATING PLATE.

▲ WARNING

WHEN A UNIT IS INSTALLED SO THAT SUPPLY DUCTS CARRY AIR CIRCULATED BY THE UNIT TO AREAS OUTSIDE THE SPACE CONTAINING THE UNIT, THE RETURN AIR SHALL ALSO BE HANDLED BY DUCT(S) SEALED TO THE UNIT CASING AND TERMINATING OUTSIDE THE SPACE CONTAINING THE UNIT.

▲ WARNING

THIS UNIT MAY BE USED TO HEAT THE BUILDING OR STRUCTURE DURING CONSTRUCTION IF THE FOLLOWING INSTALLATION REQUIREMENTS ARE MET. INSTALLATION MUST COMPLY WITH ALL INSTALLATION INSTRUCTIONS INCLUDING:

- PROPER VENT INSTALLATION;
- FURNACE OPERATING UNDER THERMOSTATIC CONTROL;
- RETURN AIR DUCT SEALED TO THE FURNACE;
- AIR FILTERS IN PLACE;
- SET FURNACE INPUT RATE AND TEMPERATURE RISE PER RATING PLATE MARKING;
- RETURN AIR TEMPERATURE MAINTAINED BETWEEN 55°F (13°C) AND 80°F (27°C); AND
- INSTALLATION OF EXHAUST AND COMBUSTION AIR INLET HOODS COMPLETED;
- CLEAN FURNACE, DUCT WORK AND COMPONENTS UPON SUBSTANTIAL COMPLETION OF THE CONSTRUCTION PROCESS, AND VERIFY FURNACE OPERATING CONDITIONS INCLUDING IGNITION INPUT RATE, TEMPERATURE RISE AND VENTING, ACCORDING TO THE INSTRUCTIONS.

Unit Dimensions

IMPORTANT: THIS UNIT MUST BE MOUNTED LEVEL IN BOTH DIRECTIONS TO ALLOW WATER TO DRAIN FROM THE CONDENSER SECTION AND CONDENSATE PAN.

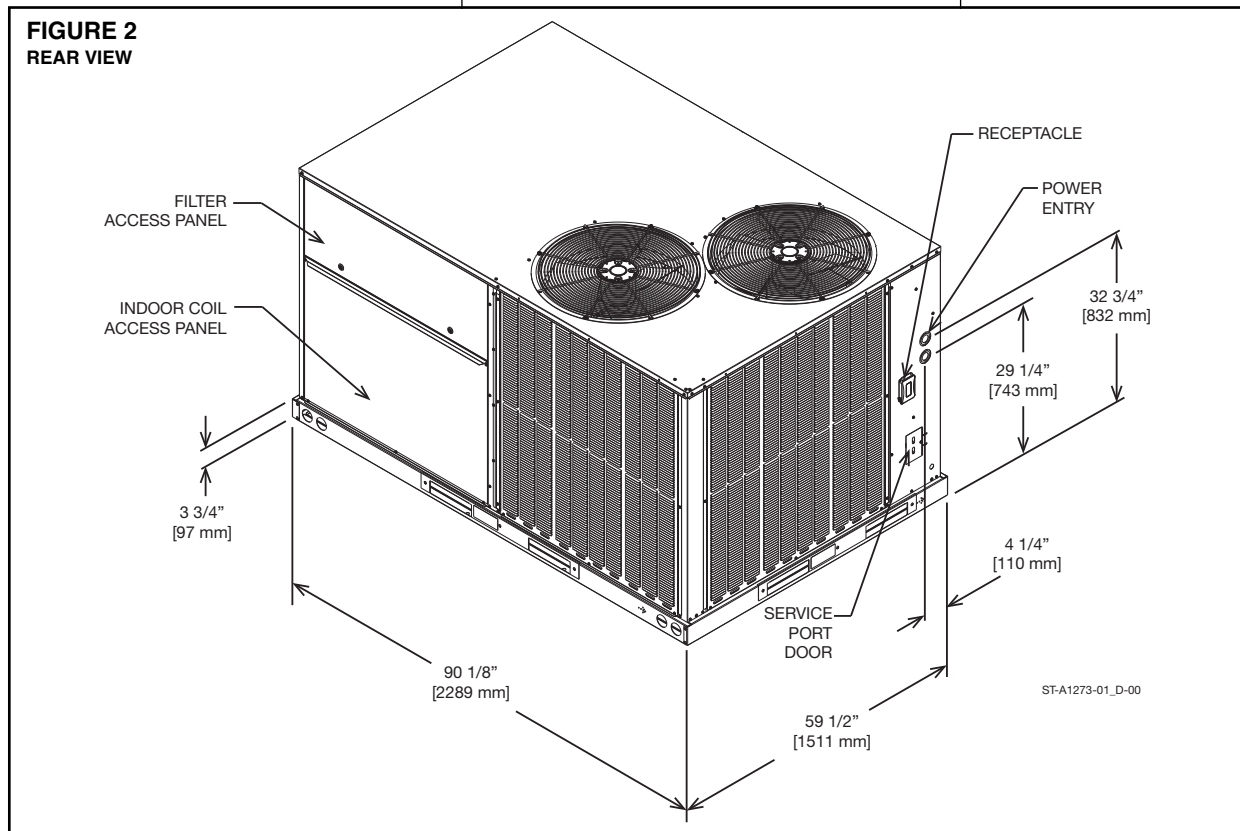
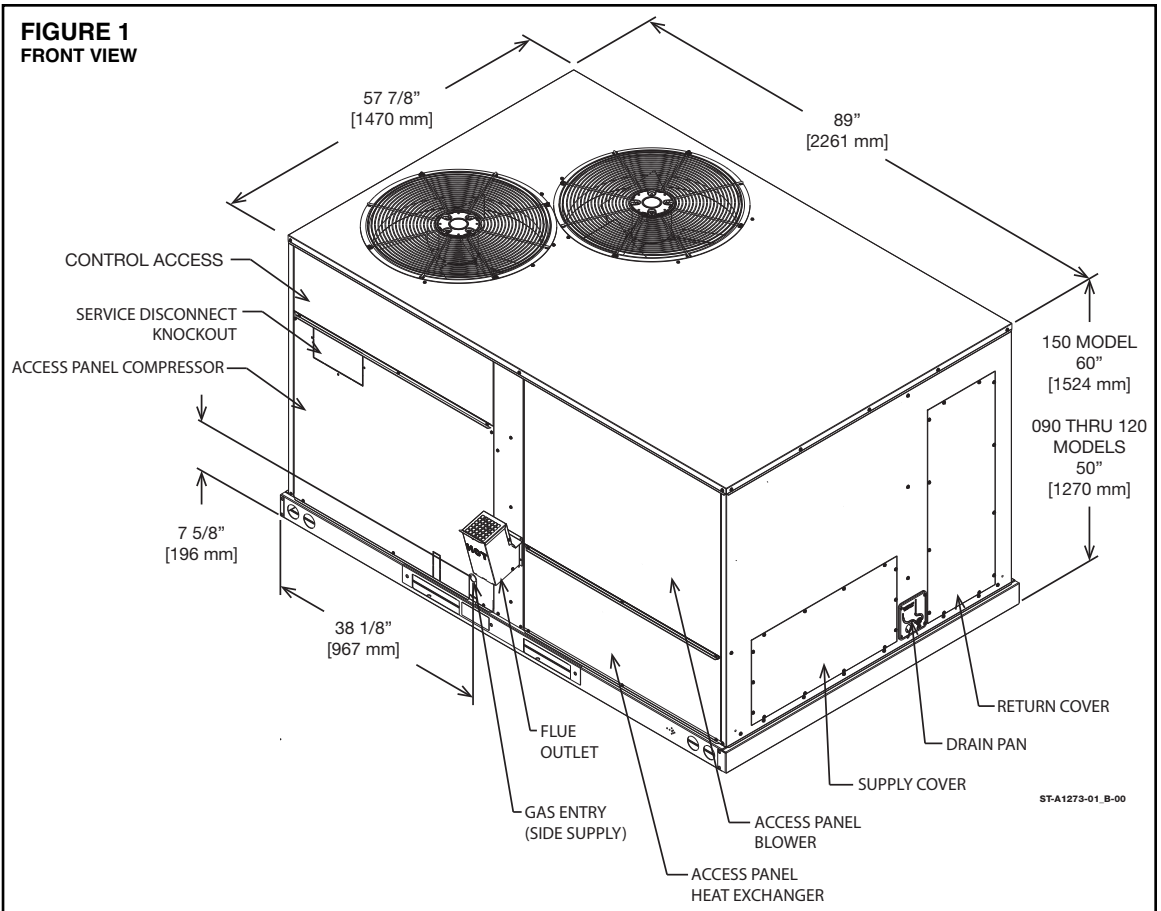


FIGURE 3
SUPPLY AND RETURN DIMENSIONS FOR DOWNFLOW APPLICATIONS

(VIEW FROM BOTTOM LOOKING UP)

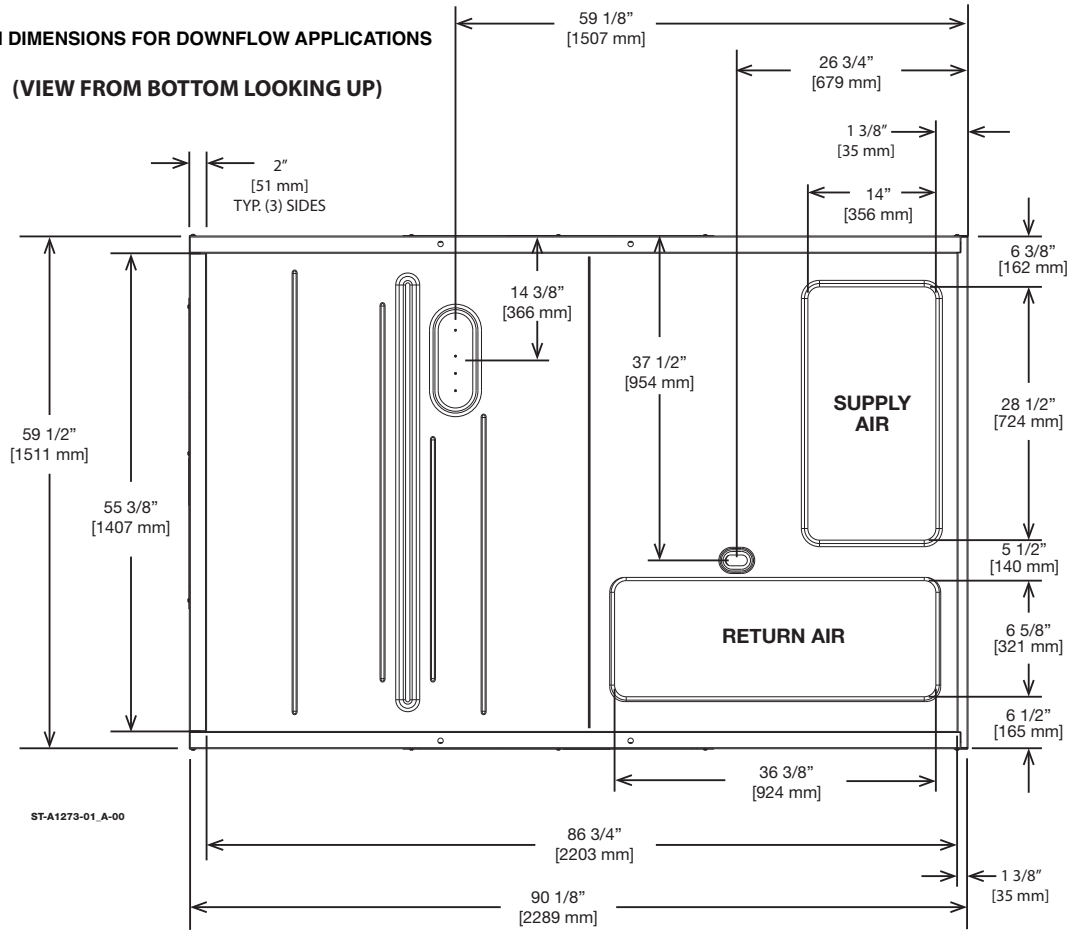


FIGURE 4
SUPPLY AND RETURN DIMENSIONS FOR HORIZONTAL APPLICATIONS

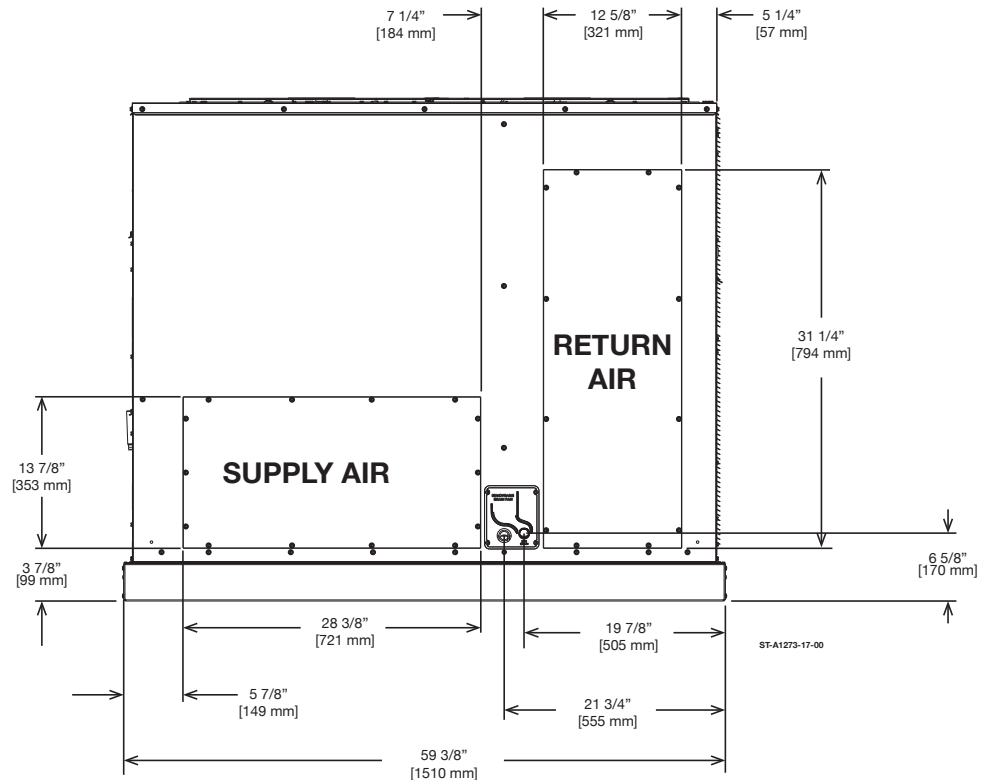
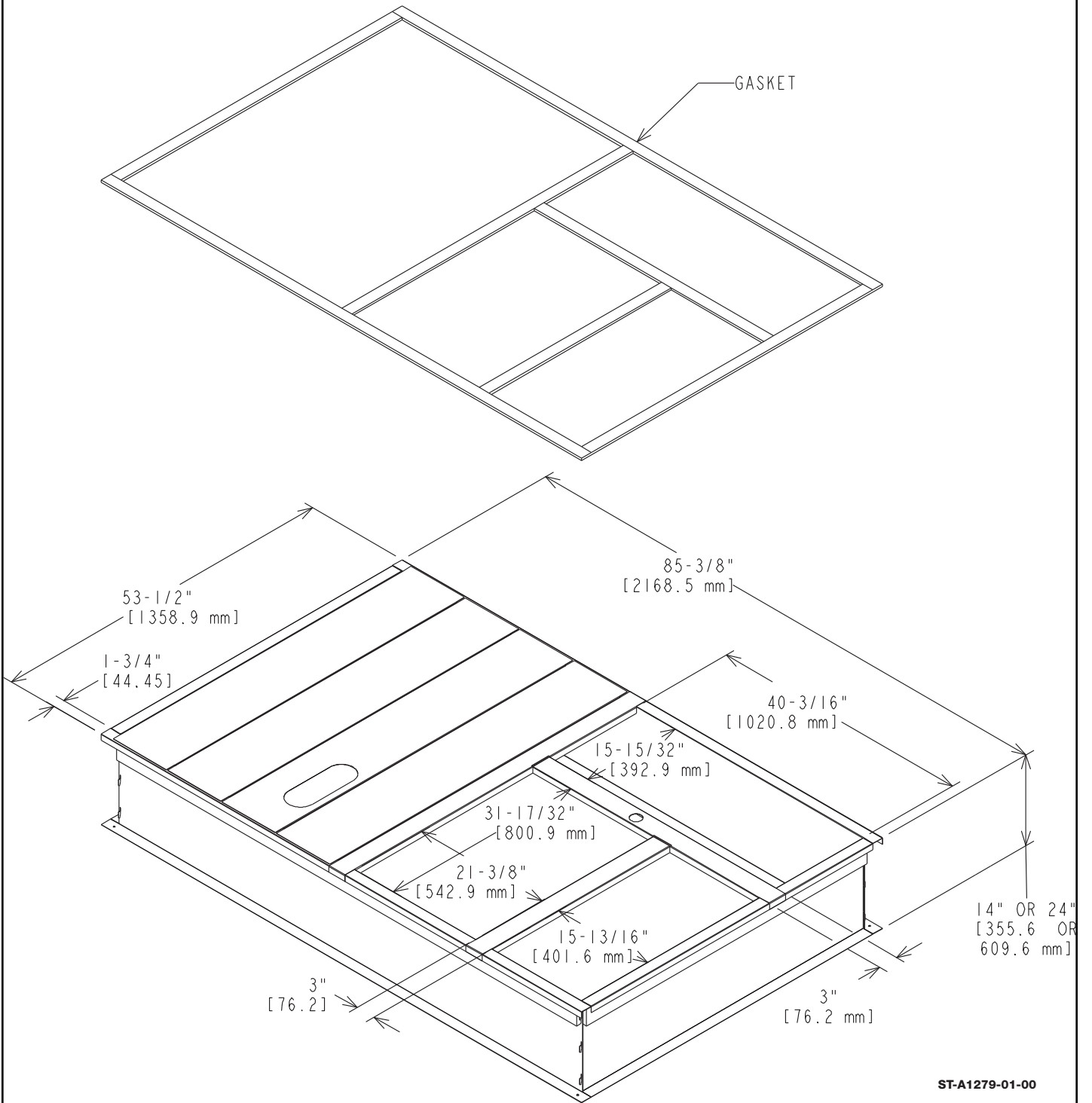


FIGURE 5
ROOFCURB INSTALLATION



GENERAL DATA - GEDZR MODELS

7.5-12.5 TON [26.4 - 44.0 kW]

Model RGEDZR Series	ZR090A*****A	ZR102A*****A	ZR120A*****A
	ZR series	ZR series	ZR series
Cooling Performance¹			
Gross Cooling Capacity Btu [kW]	88,000 [25.78]	99,000 [29.01]	118,000 [34.57]
EER/SEER ²	11/NA	11/NA	11/NA
Nominal CFM/AHRI Rated CFM [L/s]	3000/3175 [1416/1498]	3400/3200 [1604/1510]	4000/3480 [1888/1642]
AHRI Net Cooling Capacity Btu [kW]	85,000 [24.9]	96,000 [28.13]	114,000 [33.4]
Net Sensible Capacity Btu [kW]	62,700 [18.37]	68,300 [20.01]	80,600 [23.62]
Net Latent Capacity Btu [kW]	22,300 [6.53]	27,700 [8.12]	33,400 [9.79]
IEER ³	12.7	12.7	12.7
Net System Power kW	7.53	8.51	9.86
Compressor			
No./Type	1/Scroll	1/Scroll	1/Scroll
No. Stages	1	1	1
Outdoor Sound Rating (dB)⁵			
	88	88	88
Outdoor Coil - Fin Type			
Tube Type	Louvered	Louvered	Louvered
MicroChannel Depth in. [mm]	MicroChannel	MicroChannel	MicroChannel
Face Area sq. ft. [sq. m]	0.71 [18]	0.81 [20.6]	1 [25.4]
Rows / FPI [FPcm]	25.4 [2.36]	25.6 [2.38]	25.6 [2.38]
	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
Indoor Coil - Fin Type			
Tube Type	Louvered	Louvered	Louvered
MicroChannel Depth in. [mm]	MicroChannel	MicroChannel	MicroChannel
Face Area sq. ft. [sq. m]	1 [25.4]	1.26 [32]	1.26 [32]
Rows / FPI [FPcm]	11 [1.02]	10.9 [1.01]	10.9 [1.01]
	1 / 20 [8]	1 / 20 [8]	1 / 20 [8]
Refrigerant Control	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/0.75 [19.05]	1/0.75 [19.05]	1/0.75 [19.05]
Outdoor Fan - Type			
No. Used/Diameter in. [mm]	Propeller	Propeller	Propeller
Drive Type/No. Speeds	2/24 [609.6]	2/24 [609.6]	2/24 [609.6]
CFM [L/s]	Direct/1	Direct/1	Direct/1
No. Motors/HP	8000 [3775]	8000 [3775]	8500 [4011]
Motor RPM	2 at 1/5 HP	2 at 1/5 HP	2 at 1/3 HP
	820	820	1075
Indoor Fan - Type			
No. Used/Diameter in. [mm]	FC Centrifugal	FC Centrifugal	FC Centrifugal
Drive Type	1/15x15 [381x381]	1/15x15 [381x381]	1/15x15 [381x381]
No. Speeds	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Motors	Single	Single	Single
Motor RPM	1	1	1
Motor Frame Size	1725	1725	1725
	56	56	56
Filter - Type			
Furnished	Disposable	Disposable	Disposable
(NO.) Size Recommended in. [mm x mm x mm]	Yes	Yes	Yes
	(4)2x20x20 [51x508x508]	(4)2x20x20 [51x508x508]	(4)2x20x20 [51x508x508]
Refrigerant Charge Oz. [g]			
	100 [2835]	117 [3317]	136 [3856]
Weights			
Net Weight lbs. [kg]	839 [381]	868 [394]	896 [406]
Ship Weight lbs. [kg]	878 [398]	907 [411]	935 [424]

GENERAL DATA - GEDZS MODELS

7.5-12.5 TON [26.4 - 44.0 kW]

Model RGEDZS Series	ZS090A*****A	ZS102A*****A	ZS120A*****A	ZS150A*****A
	ZS series	ZS series	ZS series	ZS series
Cooling Performance¹				
Gross Cooling Capacity Btu [kW]	88,000 [25.78]	99,000 [29.01]	118,000 [34.57]	148,000 [43.36]
EER/SEER ²	11/NA	11/NA	11/NA	10.8/NA
Nominal CFM/AHRI Rated CFM [L/s]	3000/3175 [1416/1498]	3400/3225 [1604/1522]	4000/3480 [1888/1642]	5000/3750 [2360/1770]
AHRI Net Cooling Capacity Btu [kW]	85,000 [24.9]	96,000 [28.13]	114,000 [33.4]	142,000 [41.61]
Net Sensible Capacity Btu [kW]	62,700 [18.37]	68,300 [20.01]	79,600 [23.32]	98,600 [28.89]
Net Latent Capacity Btu [kW]	22,300 [6.53]	27,700 [8.12]	34,400 [10.08]	43,400 [12.72]
IEER ³	12.7	12.7	12.7	12.2
Net System Power kW	7.35	7.35	9.83	13.69
Compressor				
No./Type	1/Scroll	1/Scroll	1/Scroll	2/Tandem Scroll
No. Stages	2	2	2	2
Outdoor Sound Rating (dB)⁵				
	88	88	88	88
Outdoor Coil - Fin Type				
Tube Type	MicroChannel	MicroChannel	MicroChannel	MicroChannel
MicroChannel Depth in. [mm]	0.71 [18]	0.81 [20.6]	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	25.4 [2.36]	25.6 [2.38]	25.6 [2.38]	31.5 [2.93]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
Indoor Coil - Fin Type				
Tube Type	MicroChannel	MicroChannel	MicroChannel	MicroChannel
MicroChannel Depth in. [mm]	1 [25.4]	1.26 [32]	1.26 [32]	1 [25.4]
Face Area sq. ft. [sq. m]	11 [1.02]	10.9 [1.01]	10.9 [1.01]	13.8 [1.28]
Rows / FPI [FPcm]	1 / 20 [8]	1 / 20 [8]	1 / 20 [8]	2 / 18 [7]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/0.75 [19.05]	1/0.75 [19.05]	1/0.75 [19.05]	1/0.5 [12.7]
Outdoor Fan - Type				
Propeller	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	2/24 [609.6]	2/24 [609.6]	2/24 [609.6]	2/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	8000 [3775]	8000 [3775]	8500 [4011]	9000 [4247]
No. Motors/HP	2 at 1/5 HP	2 at 1/5 HP	2 at 1/3 HP	2 at 3/4 HP
Motor RPM	820	820	1075	1100
Indoor Fan - Type				
FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/15x15 [381x381]	1/15x15 [381x381]	1/15x15 [381x381]	1/15x15 [381x381]
Drive Type	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Speeds	Single	Single	Single	Single
No. Motors	1	1	1	1
Motor RPM	1725	1725	1725	1725
Motor Frame Size	56	56	56	56
Filter - Type				
Disposable	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(4)2x20x20 [51x508x508]	(4)2x20x20 [51x508x508]	(4)2x20x20 [51x508x508]	(4)2x20x25 [51x508x635]
Refrigerant Charge Oz. [g]				
	100 [2835]	117 [3317]	136 [3856]	186 [5273]
Weights				
Net Weight lbs. [kg]	839 [381]	868 [394]	896 [406]	1094 [496]
Ship Weight lbs. [kg]	878 [398]	907 [411]	935 [424]	1133 [514]

GENERAL DATA - GEDZT MODELS

7.5-12.5 TON [26.4 - 44.0 kW]

Model RGEDZT Series	ZT090A*****A	ZT102A*****A	ZT120A*****A	ZT150A*****A
	ZT series	ZT series	ZT series	ZT series
Cooling Performance¹				
Gross Cooling Capacity Btu [kW]	88,000 [25.78]	99,000 [29.01]	118,000 [34.57]	148,000 [43.36]
EER/SEER ²	11/NA	11/NA	11/NA	10.8/NA
Nominal CFM/AHRI Rated CFM [L/s]	3000/3175 [1416/1498]	3400/3225 [1604/1522]	4000/3480 [1888/1642]	5000/3750 [2360/1770]
AHRI Net Cooling Capacity Btu [kW]	85,000 [24.9]	96,000 [28.13]	114,000 [33.4]	142,000 [41.61]
Net Sensible Capacity Btu [kW]	62,700 [18.37]	68,300 [20.01]	79,600 [23.32]	98,600 [28.89]
Net Latent Capacity Btu [kW]	22,300 [6.53]	27,700 [8.12]	34,400 [10.08]	43,400 [12.72]
IEER ³	14.6	14.6	14.6	14
Net System Power kW	7.35	7.35	9.83	13.69
Compressor				
No./Type	1/Scroll	1/Scroll	1/Scroll	2/Tandem Scroll
No. Stages	2	2	2	2
Outdoor Sound Rating (dB)⁵				
	88	88	88	88
Outdoor Coil - Fin Type				
Tube Type	Louvered	Louvered	Louvered	Louvered
MicroChannel Depth in. [mm]	MicroChannel	MicroChannel	MicroChannel	MicroChannel
Face Area sq. ft. [sq. m]	0.71 [18]	0.81 [20.6]	1 [25.4]	1 [25.4]
Rows / FPI [FPcm]	25.4 [2.36]	25.6 [2.38]	25.6 [2.38]	31.5 [2.93]
	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
Indoor Coil - Fin Type				
Tube Type	Louvered	Louvered	Louvered	Louvered
MicroChannel Depth in. [mm]	MicroChannel	MicroChannel	MicroChannel	MicroChannel
Face Area sq. ft. [sq. m]	1 [25.4]	1.26 [32]	1.26 [32]	1 [25.4]
Rows / FPI [FPcm]	11 [1.02]	10.9 [1.01]	10.9 [1.01]	13.8 [1.28]
	1 / 20 [8]	1 / 20 [8]	1 / 20 [8]	2 / 18 [7]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/0.75 [19.05]	1/0.75 [19.05]	1/0.75 [19.05]	1/0.5 [12.7]
Outdoor Fan - Type				
No. Used/Diameter in. [mm]	Propeller	Propeller	Propeller	Propeller
Drive Type/No. Speeds	2/24 [609.6]	2/24 [609.6]	2/24 [609.6]	2/24 [609.6]
CFM [L/s]	Direct/1	Direct/1	Direct/1	Direct/1
No. Motors/HP	8000 [3775]	8000 [3775]	8500 [4011]	9000 [4247]
Motor RPM	2 at 1/5 HP	2 at 1/5 HP	2 at 1/3 HP	2 at 3/4 HP
	820	820	1075	1100
Indoor Fan - Type				
No. Used/Diameter in. [mm]	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
Drive Type	1/15x15 [381x381]	1/15x15 [381x381]	1/15x15 [381x381]	1/15x15 [381x381]
No. Speeds	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Motors	Single	Single	Single	Single
Motor RPM	1	1	1	1
Motor Frame Size	1725	1725	1725	1725
	56	56	56	184
Filter - Type				
Furnished	Disposable	Disposable	Disposable	Disposable
(NO.) Size Recommended in. [mm x mm x mm]	Yes	Yes	Yes	Yes
	(4)2x20x20 [51x508x508]	(4)2x20x20 [51x508x508]	(4)2x20x20 [51x508x508]	(4)2x20x25 [51x508x635]
Refrigerant Charge Oz. [g]				
	100 [2835]	117 [3317]	136 [3856]	186 [5273]
Weights				
Net Weight lbs. [kg]	839 [381]	868 [394]	896 [406]	1094 [496]
Ship Weight lbs. [kg]	878 [398]	907 [411]	935 [424]	1133 [514]

HEATING PERFORMANCE - GED MODELS

7.5-12.5 TON [26.4 - 44.0 kW]

Model RGED**	Heating Input BTU [kW] (1 st Stage / 2 nd Stage)	Heating Output Btu [kW] (1 st Stage / 2 nd Stage)	Temperature Rise Range °F [°C] (1 st Stage / 2 nd Stage)	Steady State Efficiency (%)	No. Burners	No. Stages	Gas Connection Pipe Size in. [mm]
090A**15**A	105,000/150,000 [30.76/43.95]	85,050/121,500 [24.92/35.6]	10-40 [5.6-22.2] / 25-55 [13.9-30.6]	81	6	2	0.75 [19]
090A**20**A	143,500 / 205,000 [42.06/60.08]	116,200 / 166,000 [34.07/48.66]	20-50 [11.1-27.8] / 35-65 [19.4-36.1]	81	9	2	0.75 [19]
102A**15**A	105,000/150,000 [30.76/43.95]	85,050/121,500 [24.92/35.6]	5-35 [2.8-19.4] / 15-45 [8.3-25]	81	6	2	0.75 [19]
102A**22**A	157,500 / 225,000 [46.16/64.94]	127,500 / 182,250 [37.39/53.41]	15-45 [8.3-25] / 35-65 [19.4-36.1]	81	9	2	0.75 [19]
120A**15**A	105,000/150,000 [30.76/43.95]	85,050/121,500 [24.92/35.6]	10-40 [5.6-22.2] / 20-50 [11.1-27.8]	81	6	2	0.75 [19]
120A**22**A	157,500 / 225,000 [46.16/64.94]	127,500 / 182,250 [37.39/53.41]	15-45 [8.3-25] / 35-65 [19.4-36.1]	81	9	2	0.75 [19]
150A**15**A	105,000/150,000 [30.76/43.95]	85,050 / 121,500 [24.92/35.6]	5-35 [2.8-19.4] / 15-45 [8.3-25]	81	6	2	0.75 [19]
150A**22**A	157,500 / 225,000 [46.16/64.94]	127,500 / 182,250 [37.39/53.41]	10-40 [5.6-22.2] / 25-55 [13.9-30.6]	81	9	2	0.75 [19]

ELECTRICAL DATA - GEDZR MODELS

ELECTRICAL DATA - -GEDZR SERIES							
		090ACA15 090ACA20	090ACB15 090ACC15 090ACC20 090ACB20	090ADA15 090ADA20	090ADB15 090ADB20 090ADC15 090ADC20	090AYA15 090AYA20	090AYB15 090AYB20 090AYC15 090AYC20
Unit Information	Unit Operating Voltage Range	187-253	187-253	414-506	414-506	517-633	517-633
	Volts	208/230	208/230	460	460	575	575
	Phase	3	3	3	3	3	3
	Hz	60	60	60	60	60	60
	Minimum Circuit Ampacity	41	43	21	23	16	17
	Minimum Overcurrent Protection Device Size	50	50	25	30	20	20
	Maximum Overcurrent Protection Device Size	60	60	30	35	25	25
Compressor Motor	No.	1	1	1	1	1	1
	Volts	208/230	208/230	460	460	575	575
	Phase	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	7	7	7	7	7	7
	Amps (RLA), Comp. 1	25	25	12.8	12.8	9.6	9.6
	Amps (LRA), Comp. 1	164	164	164	164	78	78
	HP, Compressor 2						
	Amps (RLA), Comp. 2						
	Amps (LRA), Comp. 2						
Condenser Motor	No.	2	2	2	2	2	2
	Volts	208/230	208/230	460	460	575	575
	Phase	1	1	1	1	1	1
	HP	1/5	1/5	1/5	1/5	1/5	1/5
	Amps (FLA, each)	1.2	1.2	0.8	0.8	0.6	0.6
	Amps (LRA, each)	2.3	2.3	1.4	1.4	1.1	1.1
Evaporator Fan	No.	1	1	1	1	1	1
	Volts	208/230	208/230	460	460	575	575
	Phase	3	3	3	3	3	3
	HP	2	3	2	3	2	2
	Amps (FLA, each)	6.6	9.1	3.3	4.6	2.5	3.5
	Amps (LRA, each)	47	74.5	22.5	38.1	19	20

ELECTRICAL DATA - GEDZR MODELS

ELECTRICAL DATA - -GEDZR SERIES								
		102ACA15 102ACA22	102ACB15 102ACB22 102ACC15 102ACC22	102ADA15 102ADA22	102ADB15 102ADB22	102ADC15 102ADC22	102AYA15 102AYA22	102AYB15 102AYB22 102AYC15 102AYC22
Unit Information	Unit Operating Voltage Range	187-253	187-253	414-506	414-506	414-506	517-633	517-633
	Volts	208/230	208/230	460	460	460	575	575
	Phase	3	3	3	3	3	3	3
	Hz	60	60	60	60	60	60	60
	Minimum Circuit Ampacity	44	46	22	23	24	16	17
	Minimum Overcurrent Protection Device Size	60	60	25	30	30	20	20
	Maximum Overcurrent Protection Device Size	70	70	30	35	35	25	25
Compressor Motor	No.	1	1	1	1	1	1	1
	Volts	208/230	208/230	460	460	460	575	575
	Phase	3	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2
	Amps (RLA), Comp. 1	27.6	27.6	12.8	12.8	12.8	9.6	9.6
	Amps (LRA), Comp. 1	191	191	100	100	100	78	78
	HP, Compressor 2							
	Amps (RLA), Comp. 2							
	Amps (LRA), Comp. 2							
Condenser Motor	No.	2	2	2	2	2	2	2
	Volts	208/230	208/230	460	460	460	575	575
	Phase	1	1	1	1	1	1	1
	HP	1/5	1/5	1/5	1/5	1/5	1/5	1/5
	Amps (FLA, each)	1.2	1.2	0.8	0.8	0.8	0.6	0.6
	Amps (LRA, each)	2.3	2.3	1.4	1.4	1.4	1.1	1.1
Evaporator Fan	No.	1	1	1	1	1	1	1
	Volts	208/230	208/230	460	460	460	575	575
	Phase	3	3	3	3	3	3	3
	HP	2	3	2	3	3	2	3
	Amps (FLA, each)	7.1	9.1	3.5	4.6	6	2.5	3.5
	Amps (LRA, each)	45	74.5	22.5	38.1	38.1	19	20

ELECTRICAL DATA - GEDZR MODELS

ELECTRICAL DATA - GEDZR SERIES									
		120ACA15 120ACA22	120ACB15 120ACB22	120ACC15 120ACC22	120ADA15 120ADA22	120ADB15 120ADB22	120ADC15 120ADC22	120AYA15 120AYA22	120AYB15 120AYB22 120AYC15 120AYC22
Unit Information	Unit Operating Voltage Range	187-253	187-253	187-253	414-506	414-506	414-506	517-633	517-633
	Volts	208/230	208/230	208/230	460	460	460	575	575
	Phase	3	3	3	3	3	3	3	3
	Hz	60	60	60	60	60	60	60	60
	Minimum Circuit Ampacity	48	51	53	26	27	28	19	20
	Minimum Overcurrent Protection Device Size	60	60	60	30	30	35	25	25
	Maximum Overcurrent Protection Device Size	70	70	80	35	40	40	25	30
Compressor Motor	No.	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	460	460	460	575	575
	Phase	3	3	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	10	10	10	10	10	10	10	10
	Amps (RLA), Comp. 1	28.2	28.2	28.2	14.7	14.7	14.7	11.3	11.3
	Amps (LRA), Comp. 1	239	239	239	130	130	130	93.7	93.7
	HP, Compressor 2								
	Amps (RLA), Comp. 2								
	Amps (LRA), Comp. 2								
Condenser Motor	No.	2	2	2	2	2	2	2	2
	Volts	208/230	208/230	208/230	460	460	460	575	575
	Phase	1	1	1	1	1	1	1	1
	HP	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3
	Amps (FLA, each)	2.4	2.4	2.4	1.4	1.4	1.4	1	1
	Amps (LRA, each)	4.7	4.7	4.7	2.4	2.4	2.4	1.6	1.6
Evaporator Fan	No.	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	460	460	460	575	575
	Phase	3	3	3	3	3	3	3	3
	HP	2	2	2	2	3	3	2	3
	Amps (FLA, each)	7.9	10.1	12	3.9	5	6	2.5	3.5
	Amps (LRA, each)	45	74.5	74.5	22.5	38.1	38.1	19	20

ELECTRICAL DATA - GEDZS MODELS

ELECTRICAL DATA - -GEDZS SERIES							
		090ACA15 090ACA20	090ACB15 090ACB20 090ACC15 090ACC20	090ACF15 090ACF20	090ACG15 090ACG20 090ACH15 090ACH20	090ADA15 090ADF15 090ADF20 090ADA20	090ADB15 090ADB20 090ADC15 090ADC20 090ADG15 090ADG20 090ADH15
Unit Information	Unit Operating Voltage Range	187-253	187-253	187-253	187-253	414-506	414-506
	Volts	208/230	208/230	208/230	208/230	460	460
	Phase	3	3	3	3	3	3
	Hz	60	60	60	60	60	60
	Minimum Circuit Ampacity	41	44	41	44	17	19
	Minimum Overcurrent Protection Device Size	50	50	50	50	20	25
	Maximum Overcurrent Protection Device Size	60	60	60	60	25	25
Compressor Motor	No.	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	460	460
	Phase	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	7	7	7	7	7	7
	Amps (RLA), Comp. 1	25.3	25.3	25.3	25.3	9.6	9.6
	Amps (LRA), Comp. 1	184	184	184	184	84	84
	HP, Compressor 2						
	Amps (RLA), Comp. 2						
	Amps (LRA), Comp. 2						
Condenser Motor	No.	2	2	2	2	2	2
	Volts	208/230	208/230	208/230	208/230	460	460
	Phase	1	1	1	1	1	1
	HP	1/5	1/5	1/5	1/5	1/5	1/5
	Amps (FLA, each)	1.2	1.2	1.2	1.2	0.8	0.8
	Amps (LRA, each)	2.3	2.3	2.3	2.3	1.4	1.4
Evaporator Fan	No.	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	460	460
	Phase	3	3	3	3	3	3
	HP	2	3	2	3	2	3
	Amps (FLA, each)	6.6	9.1	6.6	9.1	3.2	4.6
	Amps (LRA, each)	47	74.5	22.5	74.5	22.5	38.1

ELECTRICAL DATA - GEDZS MODELS

ELECTRICAL DATA - -GEDZS SERIES							
		102ACA15 102ACF15 102ACF22 102ACA22	102ACB15 102ACB22 102ACG15 102ACG22	102ACC15 102ACC22 102ACH15 102ACH22	102ADA15 102ADA22 102ADF15 102ADF22	102ADB15 102ADB22 102ADG15 102ADG22	102ADC15 102ADC22 102ADH15 102ADH22 102ADH22
Unit Information	Unit Operating Voltage Range	187-253	187-253	187-253	414-506	414-506	414-506
	Volts	208/230	208/230	208/230	460	460	460
	Phase	3	3	3	3	3	3
	Hz	60	60	60	60	60	60
	Minimum Circuit Ampacity	46	48	51	21	22	24
	Minimum Overcurrent Protection Device Size	60	60	60	25	25	30
	Maximum Overcurrent Protection Device Size	70	70	70	30	30	35
Compressor Motor	No.	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	460	460	460
	Phase	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2
	Amps (RLA), Comp. 1	28.8	28.8	28.8	12.5	12.5	12.5
	Amps (LRA), Comp. 1	191	191	191	100	100	100
	HP, Compressor 2						
	Amps (RLA), Comp. 2						
	Amps (LRA), Comp. 2						
Condenser Motor	No.	2	2	2	2	2	2
	Volts	208/230	208/230	208/230	460	460	460
	Phase	1	1	1	1	1	1
	HP	1/5	1/5	1/5	1/5	1/5	1/5
	Amps (FLA, each)	1.2	1.2	1.2	0.8	0.8	0.8
	Amps (LRA, each)	2.3	2.3	2.3	1.4	1.4	1.4
Evaporator Fan	No.	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	460	460	460
	Phase	3	3	3	3	3	3
	HP	2	3	3	2	3	3
	Amps (FLA, each)	7	9.1	12	3.5	4.6	6
	Amps (LRA, each)	45	74.5	74.5	22.5	38.1	38.1

ELECTRICAL DATA - GEDZS MODELS

ELECTRICAL DATA - GEDZS SERIES							
		120ACA15 120ACA22 120ACF15 120ACF22	120ACB15 120ACB22 120ACG15 120ACG22	120ACC15 120ACC22 120ACH15 120ACH22	120ADA15 120ADA22 120ADF15 120ADF22	120ADB15 120ADB22 120ADG15 120ADG22	120ADC15 120ADC22 120ADH15 120ADH22
Unit Information	Unit Operating Voltage Range	187-253	187-253	187-253	414-506	414-506	414-506
	Volts	208/230	208/230	208/230	460	460	460
	Phase	3	3	3	3	3	3
	Hz	60	60	60	60	60	60
	Minimum Circuit Ampacity	54	56	58	26	32	34
	Minimum Overcurrent Protection Device Size	70	70	70	30	40	40
	Maximum Overcurrent Protection Device Size	80	80	90	40	45	45
Compressor Motor	No.	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	460	460	460
	Phase	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	10	10	10	10	10	10
	Amps (RLA), Comp. 1	32.6	32.6	32.6	14.8	14.8	14.8
	Amps (LRA), Comp. 1	240	240	240	130	130	130
	HP, Compressor 2						
	Amps (RLA), Comp. 2						
	Amps (LRA), Comp. 2						
Condenser Motor	No.	2	2	2	2	2	2
	Volts	208/230	208/230	208/230	460	460	460
	Phase	1	1	1	1	1	1
	HP	1/3	1/3	1/3	1/3	1/3	1/3
	Amps (FLA, each)	2.4	2.4	2.4	1.4	1.4	1.4
	Amps (LRA, each)	4.7	4.7	4.7	2.4	2.4	2.4
Evaporator Fan	No.	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	460	460	460
	Phase	3	3	3	3	3	3
	HP	2	2	2	2	3	3
	Amps (FLA, each)	7.9	10.1	12	3.9	5.1	6
	Amps (LRA, each)	45	74.5	74.5	22.5	38.1	38.1

ELECTRICAL DATA - GEDZS MODELS

ELECTRICAL DATA - -GEDZS SERIES							
		150ACA15 150ACA22 150ACF15 150ACF22	150ACB15 150ACB22 150ACG15 150ACG22	150ADA15 150ADA22 150ADF15 150ADF22	150ADB15 150ADB22 150ADG15 150ADG22	150AYA15 150AYA22	150AYB15 150AYB22
Unit Information	Unit Operating Voltage Range	187-253	187-253	414-506	414-506	517-633	517-633
	Volts	208/230	208/230	460	460	575	575
	Phase	3	3	3	3	3	3
	Hz	60	60	60	60	60	60
	Minimum Circuit Ampacity	70	75	34	37	25	27
	Minimum Overcurrent Protection Device Size	80	90	40	40	30	30
	Maximum Overcurrent Protection Device Size	90	90	40	45	30	30
Compressor Motor	No.	2	2	2	2	2	2
	Volts	208/230	208/230	460	460	575	575
	Phase	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	6	6	6	6	6	6
	Amps (RLA), Comp. 1	25	25	12.8	12.8	9.6	9.6
	Amps (LRA), Comp. 1	164	164	100	100	78	78
	HP, Compressor 2	6	6	6	6	6	6
	Amps (RLA), Comp. 2	25	25	12.8	12.8	9.6	9.6
	Amps (LRA), Comp. 2	164	164	100	100	78	78
Condenser Motor	No.	2	2	2	2	2	2
	Volts	208/230	208/230	460	460	575	575
	Phase	1	1	1	1	1	1
	HP	3/4	3/4	3/4	3/4	3/4	3/4
	Amps (FLA, each)	4.2	4.2	2.3	2.3	1.2	1.2
	Amps (LRA, each)						
Evaporator Fan	No.	1	1	1	1	1	1
	Volts	208/230	208/230	460	460	575	575
	Phase	3	3	3	3	3	3
	HP	3	5	3	5	3	5
	Amps (FLA, each)	10.4	16	5.2	8	4.4	5.9
	Amps (LRA, each)	74.5	82	38.1	41	20	38

ELECTRICAL DATA - GEDZT MODELS

ELECTRICAL DATA - -GEDZT SERIES					
		090ACF15 090ACF20	090ACG15 090ACG20 090ACH15 090ACH20	090ADF15 090ADF20	090ADG15 090ADG20 090ADH15 090ADH20
Unit Information	Unit Operating Voltage Range	187-253	187-253	414-506	414-506
	Volts	208/230	208/230	460	460
	Phase	3	3	3	3
	Hz	60	60	60	60
	Minimum Circuit Ampacity	41	44	17	19
	Minimum Overcurrent Protection Device Size	50	50	20	25
	Maximum Overcurrent Protection Device Size	60	60	25	25
Compressor Motor	No.	1	1	1	1
	Volts	208/230	208/230	460	460
	Phase	3	3	3	3
	RPM	3450	3450	3450	3450
	HP, Compressor 1	7	7	7	7
	Amps (RLA), Comp. 1	25.3	25.3	9.6	9.6
	Amps (LRA), Comp. 1	184	184	84	84
	HP, Compressor 2				
	Amps (RLA), Comp. 2				
	Amps (LRA), Comp. 2				
Condenser Motor	No.	2	2	2	2
	Volts	208/230	208/230	460	460
	Phase	1	1	1	1
	HP	1/5	1/5	1/5	1/5
	Amps (FLA, each)	1.2	1.2	0.8	0.8
	Amps (LRA, each)	2.3	2.3	1.4	1.4
Evaporator Fan	No.	1	1	1	1
	Volts	208/230	208/230	460	460
	Phase	3	3	3	3
	HP	2	3	2	3
	Amps (FLA, each)	6.6	9.1	3.2	4.6
	Amps (LRA, each)	22.5	74.5	22.5	38.1

ELECTRICAL DATA - GEDZT MODELS

ELECTRICAL DATA - -GEDZT SERIES							
		102ACF15 102ACF22	102ACG15 102ACG22	102ACH15 102ACH22	102ADF15 102ADF22	102ADG15 102ADG22	102ADH15 102ADH22
Unit Information	Unit Operating Voltage Range	187-253	187-253	187-253	414-506	414-506	414-506
	Volts	208/230	208/230	208/230	460	460	460
	Phase	3	3	3	3	3	3
	Hz	60	60	60	60	60	60
	Minimum Circuit Ampacity	46	48	51	21	22	24
	Minimum Overcurrent Protection Device Size	60	60	60	25	25	30
	Maximum Overcurrent Protection Device Size	70	70	70	30	30	35
Compressor Motor	No.	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	460	460	460
	Phase	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2
	Amps (RLA), Comp. 1	28.8	28.8	28.8	12.5	12.5	12.5
	Amps (LRA), Comp. 1	191	191	191	100	100	100
	HP, Compressor 2						
	Amps (RLA), Comp. 2						
	Amps (LRA), Comp. 2						
Condenser Motor	No.	2	2	2	2	2	2
	Volts	208/230	208/230	208/230	460	460	460
	Phase	1	1	1	1	1	1
	HP	1/5	1/5	1/5	1/5	1/5	1/5
	Amps (FLA, each)	1.2	1.2	1.2	0.8	0.8	0.8
	Amps (LRA, each)	2.3	2.3	2.3	1.4	1.4	1.4
Evaporator Fan	No.	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	460	460	460
	Phase	3	3	3	3	3	3
	HP	2	3	3	2	3	3
	Amps (FLA, each)	7	9.1	12	3.5	4.6	6
	Amps (LRA, each)	45	74.5	74.5	22.5	38.1	38.1

ELECTRICAL DATA - GEDZT MODELS

ELECTRICAL DATA - -GEDZT SERIES							
		120ACF15 120ACF22	120ACG15 120ACG22	120ACH15 120ACH22	120ADF15 120ADF22	120ADG15 120ADG22	120ADH15 120ADH22
Unit Information	Unit Operating Voltage Range	187-253	187-253	187-253	414-506	414-506	414-506
	Volts	208/230	208/230	208/230	460	460	460
	Phase	3	3	3	3	3	3
	Hz	60	60	60	60	60	60
	Minimum Circuit Ampacity	54	56	58	26	32	34
	Minimum Overcurrent Protection Device Size	70	70	70	30	40	40
	Maximum Overcurrent Protection Device Size	80	80	90	40	45	45
Compressor Motor	No.	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	460	460	460
	Phase	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	10	10	10	10	10	10
	Amps (RLA), Comp. 1	32.6	32.6	32.6	14.8	14.8	14.8
	Amps (LRA), Comp. 1	240	240	240	130	130	130
	HP, Compressor 2						
	Amps (RLA), Comp. 2						
	Amps (LRA), Comp. 2						
Condenser Motor	No.	2	2	2	2	2	2
	Volts	208/230	208/230	208/230	460	460	460
	Phase	1	1	1	1	1	1
	HP	1/3	1/3	1/3	1/3	1/3	1/3
	Amps (FLA, each)	2.4	2.4	2.4	1.4	1.4	1.4
	Amps (LRA, each)	4.7	4.7	4.7	2.4	2.4	2.4
Evaporator Fan	No.	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	460	460	460
	Phase	3	3	3	3	3	3
	HP	2	2	2	2	3	3
	Amps (FLA, each)	7.9	10.1	12	3.9	5.1	6
	Amps (LRA, each)	45	74.5	74.5	22.5	38.1	38.1

ELECTRICAL DATA - GEDZT MODELS

ELECTRICAL DATA - -GEDZT SERIES					
		150ACF15 150ACF22	150ACG15 150ACG22	150ADF22 150ACG22	150ADG15 150ADG22
Unit Information	Unit Operating Voltage Range	187-253	187-253	414-506	414-506
	Volts	208/230	208/230	460	460
	Phase	3	3	3	3
	Hz	60	60	60	60
	Minimum Circuit Ampacity	50	56	26	29
	Minimum Overcurrent Protection Device Size	60	70	35	35
	Maximum Overcurrent Protection Device Size	70	80	35	40
Compressor Motor	No.	2	2	2	2
	Volts	208/230	208/230	460	460
	Phase	3	3	3	3
	RPM	3450	3450	3450	3450
	HP, Compressor 1	6	6	6	6
	Amps (RLA), Comp. 1	25	25	12.8	12.8
	Amps (LRA), Comp. 1	164	164	100	100
	HP, Compressor 2	6	6	6	6
	Amps (RLA), Comp. 2	25	25	12.8	12.8
	Amps (LRA), Comp. 2	164	164	100	100
Condenser Motor	No.	2	2	2	2
	Volts	208/230	208/230	460	460
	Phase	1	1	1	1
	HP	3/4	3/4	3/4	3/4
	Amps (FLA, each)	4.2	4.2	2.3	2.3
	Amps (LRA, each)				
Evaporator Fan	No.	1	1	1	1
	Volts	208/230	208/230	460	460
	Phase	3	3	3	3
	HP	3	5	3	5
	Amps (FLA, each)	10.4	16	5.2	8
	Amps (LRA, each)	74.5	82	38.1	41

II. INSTALLATION

A. GENERAL

1. **INSTALLATION** — Install this unit in accordance with The American National Standard Z223.1-latest edition booklet entitled “National Fuel Gas Code,” and the requirements or codes of the local utility or other authority having jurisdiction.

Additional helpful publications available from the “National Fire Protection Association” are: NFPA-90A - Installation of Air Conditioning and Ventilating Systems 1985 or latest edition. NFPA-90B - Warm Air Heating and Air Conditioning Systems 1984.

These publications are available from:

National Fire Protection Association, Inc.
 Batterymarch Park
 Quincy, MA 02269

2. **PRE-INSTALLATION CHECKPOINTS** — Before attempting any installation, carefully consider the following points:

Structural strength of supporting members
 (Rooftop Installation)
 Clearances and provision for servicing
 Power supply and wiring
 Gas supply and piping
 Air duct connections and sizing
 Drain facilities and connections
 Location for minimum noise and vibration - away from bedroom windows

LOCATION CONSIDERATIONS

The metal parts of this unit may be subject to rust or deterioration in adverse environmental conditions. This oxidation could shorten the equipment’s useful life. Salt spray, fog or mist in seacoast areas, sulphur or chlorine from lawn watering systems, and various chemical contaminants from industries such as paper mills and petroleum refineries are especially corrosive.

If the unit is to be installed in an area where contaminants are likely to be a problem, give special attention to the equipment location and exposure.

1. Avoid having lawn sprinkler heads spray directly on the unit cabinet.
2. In coastal areas locate the unit on the side of the building away from the waterfront.
3. Shielding by a fence or shrubs may give some protection.

▲ WARNING

DISCONNECT ALL POWER TO UNIT BEFORE STARTING MAINTENANCE. FAILURE TO DO SO CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH. REGULAR MAINTENANCE WILL REDUCE THE BUILDUP OF CONTAMINANTS AND HELP TO PROTECT THE UNIT’S FINISH.

1. Frequent washing of the cabinet, fan blade and coil with fresh water will remove most of the salt or other contaminants that build up on the unit.
2. Regular cleaning and waxing of the cabinet with an automobile polish will provide some protection.

3. A liquid cleaner may be used several times a year to remove matter that will not wash off with water.

Several different types of protective coatings are offered in some areas. These coatings may provide some benefit, but the effectiveness of such coating materials cannot be verified by the equipment manufacturer.

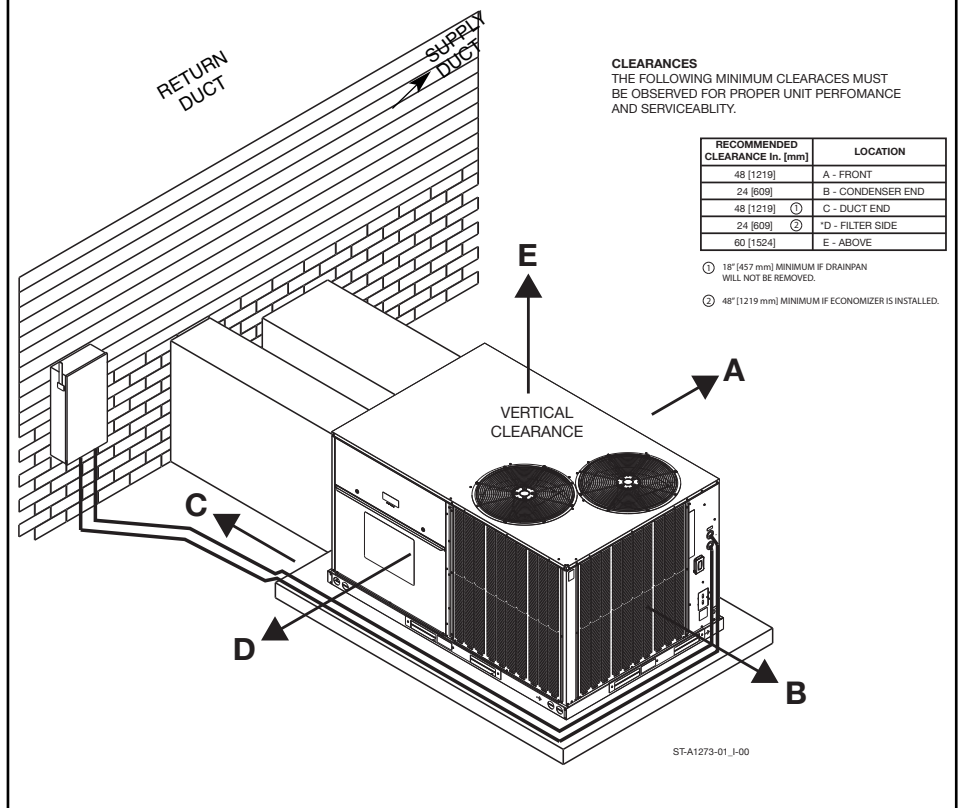
The best protection is frequent cleaning, maintenance and minimal exposure to contaminants.

B. OUTSIDE INSTALLATION

▲ WARNING

THESE UNITS ARE DESIGNED CERTIFIED FOR OUTDOOR INSTALLATION ONLY. INSTALLATION INSIDE ANY PART OF A STRUCTURE CAN RESULT IN INADEQUATE UNIT PERFORMANCE AS WELL AS PROPERTY DAMAGE. INSTALLATION INSIDE CAN ALSO CAUSE RECIRCULATION OF FLUE PRODUCTS INTO THE CONDITIONED SPACE RESULTING IN PERSONAL INJURY OR DEATH.

FIGURE 7
OUTSIDE SLAB INSTALLATION. CLOSET DISTRIBUTION SYSTEM. SLAB FLOOR CONSTRUCTION.



(Typical outdoor slab installation is shown in Figure 7.)

1. Select a location where external water drainage cannot collect around unit.
2. Provide a level slab sufficiently high enough above grade to prevent surface water from entering the unit
3. Locate the unit to provide proper access for inspection and servicing as shown in Figure 10.
4. Locate unit where operating sounds will not disturb owner or neighbors.
5. Locate unit so roof runoff water does not pour directly on the unit. Provide gutter or other shielding at roof level. Do not locate unit in an area where excessive snow drifting may occur or accumulate.
6. Where snowfall is anticipated, the height of the unit above the ground level must be considered. Mount unit high enough to be above anticipated maximum area snowfall and to allow combustion air to enter the combustion air inlet.
7. Select an area which will keep the areas of the vent, air intake, and A/C condenser fins free and clear of obstructions such as weeds, shrubs, vines, snow, etc. Inform the user accordingly.

C. ATTACHING EXHAUST AND COMBUSTION AIR INLET HOODS

IMPORTANT: Do not operate this unit without the exhaust/combustion air inlet hood properly installed. This hood is shipped in a carton in the blower compartment inside the unit and must be attached when the unit is installed. See Figure 5.

To attach exhaust/combustion air inlet hood:

1. Remove screws securing blower access panel and remove access panel. For location of blower access panel, see Figure 5.
2. Remove exhaust/combustion air inlet hood from the carton, located inside the blower compartment.
3. Attach blower access panel.
4. Attach the combustion air inlet/exhaust hood with screws. Reference Figure 5 for proper location. Screws are in carton with the hood.
5. Vent the unit using the flue exhaust hood, as supplied from the factory, without alteration or addition. Consult your local utility or other authority having jurisdiction for accepted venting techniques.

D. COVER PANEL INSTALLATION/ CONVERSION PROCEDURE

DOWNFLOW TO HORIZONTAL

1. Remove the screws and covers from the outside of the supply and return sections. See Figure 2.
2. Install the covers over the bottom supply and return openings, painted side up, inserting the leading flange under the bracket provided. Place the back flange to top of the front bracket provided. See Figure 8.
3. Secure the return and supply cover to front bracket with one (1) screw.

E. FILTER REPLACEMENT

- Provided with 2" filters (see General Data for size).
- Unit is designed to use 2" or 4" filters. (See Figure 9)

FIGURE 9
FILTER REPLACEMENT

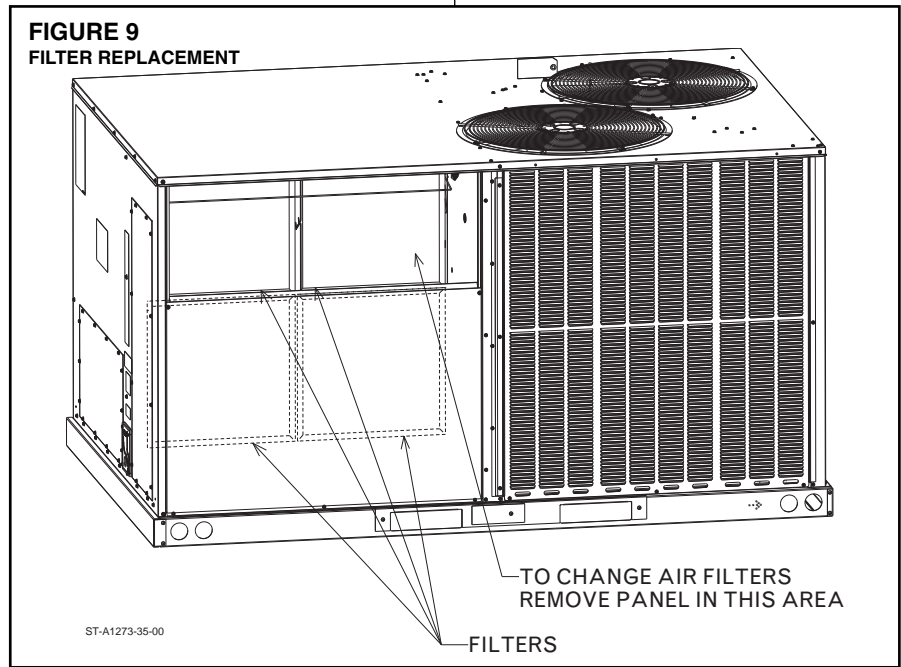


FIGURE 8
COVER GASKET DETAIL FOR UNITS SHIPPED FOR DOWNFLOW APPLICATION BEING CONVERTED TO HORIZONTAL

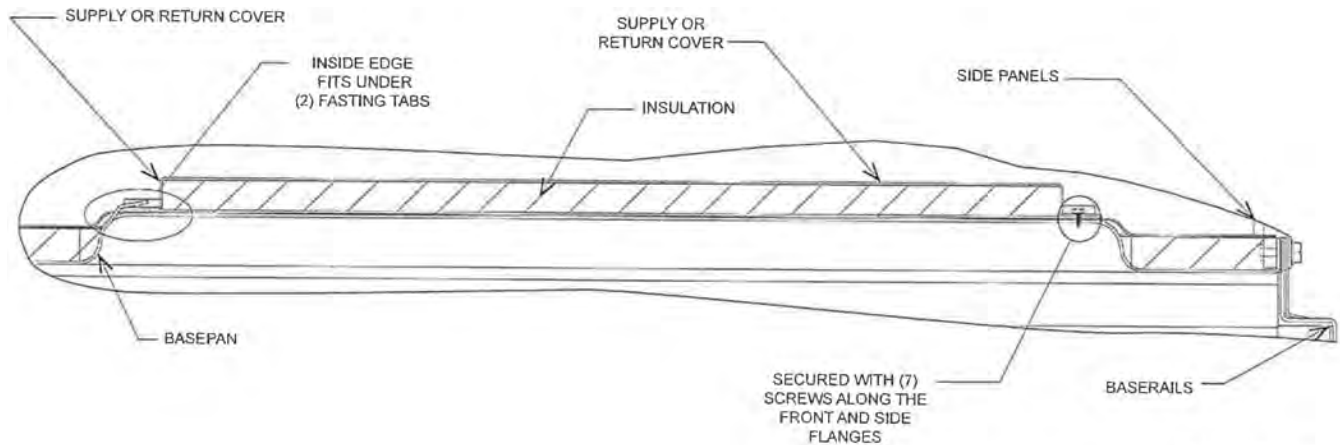
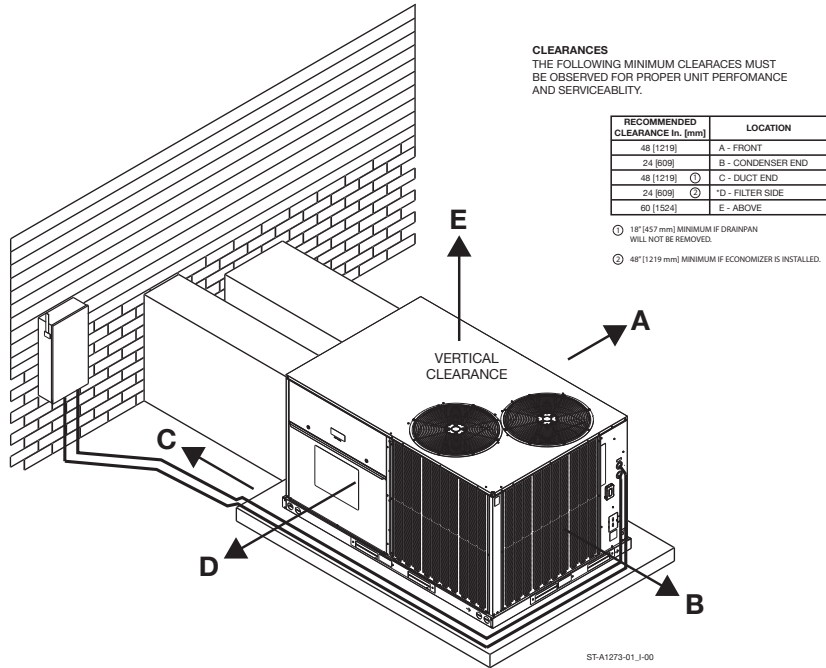


FIGURE 10
FLAT ROOFTOP INSTALLATION, ATTIC OR DROP CEILING DISTRIBUTING SYSTEM.
MOUNTED ON ROOFCURB. CURB MUST BE LEVEL.



F. ROOFTOP INSTALLATION

1. Before locating the unit on the roof, make sure that the roof structure is adequate to support the weight involved. (See Electrical & Physical Tables in this manual.) **THIS IS VERY IMPORTANT AND THE INSTALLER'S RESPONSIBILITY.**
2. For rigging and roofcurb details, see Figures 12 and 13.
3. The location of the unit on the roof should be such as to provide proper access for inspection and servicing.

IMPORTANT: If unit will not be put into service immediately, block off supply and return air openings to prevent excessive condensation.

G. DUCTING

The installing contractor should fabricate ductwork in accordance with local codes. Use industry manuals as a guide when sizing and designing the duct system. Contact Air Conditioning Contractors of America, 1513 16th St. N.W., Washington, D.C. 20036.

▲ WARNING

DO NOT, UNDER ANY CIRCUMSTANCES, CONNECT RETURN DUCTWORK TO ANY OTHER HEAT PRODUCING DEVICE SUCH AS FIREPLACE INSERT, STOVE, ETC. UNAUTHORIZED USE OF SUCH DEVICES MAY RESULT IN FIRE, CARBON MONOXIDE POISONING, EXPLOSION, PERSONAL INJURY, PROPERTY DAMAGE OR DEATH.

Place the unit as close to the conditioned space as possible allowing clearances as indicated. Run ducts as directly as possible to supply and return outlets. Use of non-flammable weatherproof flexible connectors on both supply and return connections at unit to reduce noise transmission is recommended.

On ductwork exposed to outside temperature and humidity, use a minimum of 2" of insulation and a vapor barrier. Distribution system in attic, furred space or crawl space should be insulated with at least 2" of insulation. Half-inch to 1" thick insulation is usually sufficient for ductwork inside the air conditioned space.

Provide balancing dampers for each branch duct in the supply system. Properly support ductwork from the structure.

IMPORTANT: In the event that the return air ducts must be run through an "unconfined" space containing other fuel burning equipment, it is imperative that the user/homeowner must be informed against future changes in construction which might change this to a "confined space." Also, caution the

user/homeowner against any future installation of additional equipment (such as power ventilators, clothes dryers, etc.), within the existing unconfined and/or confined space which might create a negative pressure within the vicinity of other solid, liquid, or gas fueled appliances.

RETURN AIR

▲ WARNING

NEVER ALLOW PRODUCTS OF COMBUSTION OR THE FLUE PRODUCTS TO ENTER THE RETURN AIR DUCTWORK, OR THE CIRCULATING AIR SUPPLY. ALL RETURN DUCTWORK MUST BE ADEQUATELY SEALED AND SECURED TO THE FURNACE WITH SHEET METAL SCREWS, AND JOINTS TAPED. ALL OTHER DUCT

JOINTS MUST BE SECURED WITH APPROVED CONNECTIONS AND SEALED AIRTIGHT.

FAILURE TO PREVENT PRODUCTS OF COMBUSTION FROM BEING CIRCULATED INTO THE LIVING SPACE CAN CREATE POTENTIALLY HAZARDOUS CONDITIONS, INCLUDING CARBON MONOXIDE POISONING THAT COULD RESULT IN PERSONAL INJURY OR DEATH.

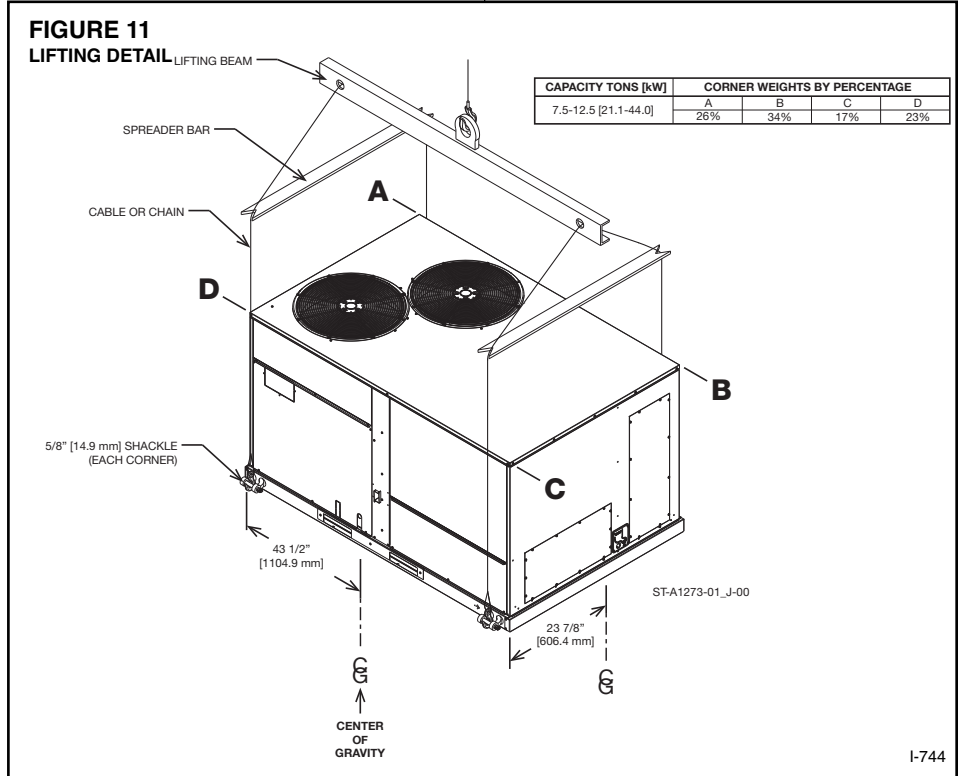
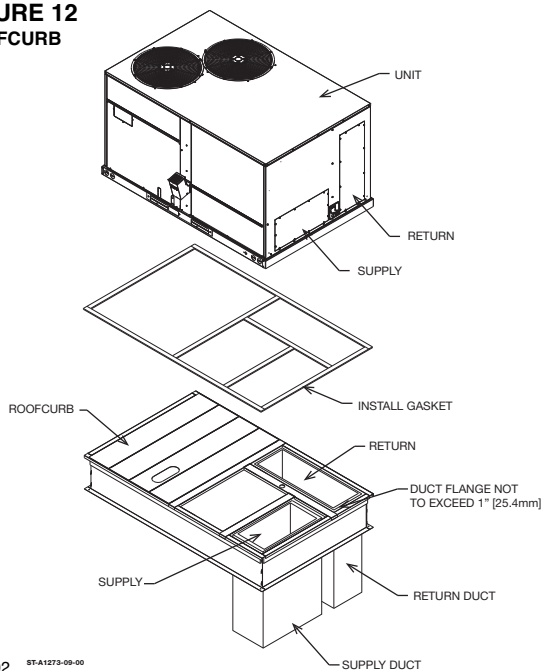
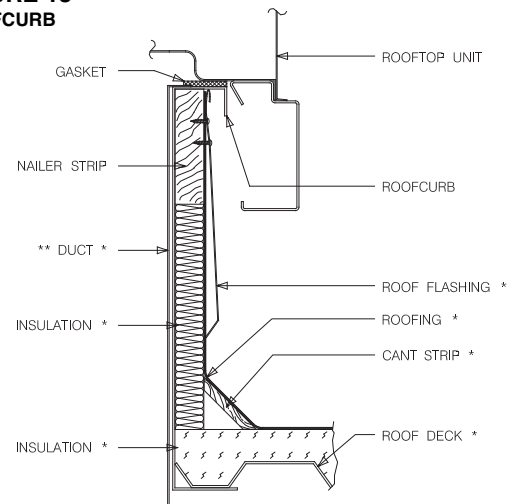


FIGURE 12
ROOFCURB



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FIGURE 13
ROOFCURB



* BY CONTRACTOR

** FOR INSTALLATION OF DUCT AS SHOWN, USE RECOMMENDED DUCT SIZES FROM ROOFCURB INSTALLATION INSTRUCTIONS. FOR DUCT FLANGE ATTACHMENT TO UNIT, SEE UNIT INSTALLATION INSTRUCTIONS FOR RECOMMENDED DUCT SIZES.

A074302

III. GAS SUPPLY, CONDENSATE DRAIN AND PIPING

A. GAS CONNECTION

IMPORTANT: Connect this unit only to gas supplied by a commercial utility.

1. Install gas piping in accordance with local codes and regulations of the local utility company. In the absence of local codes, the installation must conform to the specifications of the National Fuel Gas Code, ANSI Z223.1 - latest edition.

NOTE: The use of flexible gas connectors is not permitted.

2. Place backup wrench on valve, shown in Figures 14A and 14B.
3. Connect the gas line to the gas valve supplied with unit. Routing can be through the gas pipe opening shown in Figure 14C or through the base as shown in Figure 17.
4. Size the gas line to the furnace adequate enough to prevent undue pressure drop and never less than 3/4" pipe.
5. Install a drip leg or sediment trap in the gas supply line as close to the unit as possible.

6. Install an outside ground joint union to connect the gas supply to the control assembly at the burner tray.
7. Gas valves have been factory installed. Install a manual gas valve where local codes specify a shut-off valve outside the unit casing. (See Figure 14.)
8. Make sure piping is tight. **A pipe compound resistant to the action of liquefied petroleum gases must be used at all threaded pipe connections.**
9. **IMPORTANT:** any additions, changes or conversions required for the furnace to satisfactorily meet the application should be made by a qualified installer, service agency or the gas supplier, using factory-specified or approved parts. In the commonwealth of Massachusetts, installation must be performed by a licensed plumber or gas fitter for appropriate fuel.

IMPORTANT: Disconnect the furnace and its individual shutoff valve from the gas supply piping during any pressure testing of that system at test pressures in

excess of 1/2 pound per square inch gauge or isolate the system from the gas supply piping system by closing its individual manual shutoff valve during any pressure testing of this gas supply system at pressures equal to or less than 1/2 PSIG.

TO CHECK FOR GAS LEAKS, USE A SOAP AND WATER SOLUTION OR OTHER APPROVED METHOD. DO NOT USE AN OPEN FLAME.

▲ WARNING

DO NOT USE AN OPEN FLAME TO CHECK FOR LEAKS. THE USE OF AN OPEN FLAME CAN RESULT IN FIRE, EXPLOSION, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

IMPORTANT: Check the rating plate to make certain the appliance is equipped to burn the type of gas supplied. Care should be taken after installation of this equipment that the gas control valve not be subjected to high gas supply line pressure.

In making gas connections, avoid strains as they may cause noise and damage the controls. A backup wrench is required to be used on the valve to avoid damage.

FIGURE 14A
BACKUP WRENCH LOCATION
HONEYWELL GAS VALVE



ST-A1273-37-00

FIGURE 14B
BACKUP WRENCH LOCATION
WHITE RODGERS GAS VALVE



ST-A1273-38-00

The capacities of gas pipe of different diameters and lengths in cu. ft. per hr. with pressure drop of 0.3 in. and specific gravity of 0.60 (natural gas) are shown in Table 1.

After determining the pipe length, select the pipe size which will provide the minimum cubic feet per hour required for the gas input rating of the furnace. By formula:

$$\text{Cu. Ft. Per Hr. Required} = \frac{\text{Gas Input of Furnace (BTU/HR)}}{\text{Heating Value of Gas (BTU/FT}^3\text{)}}$$

The gas input of the furnace is marked on the furnace rating plate. The heating value of the gas (BTU/FT³) may be determined by consulting the local natural gas utility or the L.P. gas supplier.

TABLE 1
GAS PIPE CAPACITY TABLE (CU. FT./HR.)

Nominal Iron Pipe Size, Inches	Equivalent Length of Pipe, Feet							
	10	20	30	40	50	60	70	80
1/2	132	92	73	63	56	50	46	43
3/4	278	190	152	130	115	105	96	90
1	520	350	285	245	215	195	180	170
1 1/4	1,050	730	590	500	440	400	370	350
1 1/2	1,600	1,100	890	760	670	610	560	530

FIGURE 14C
SUGGESTED GAS PIPING

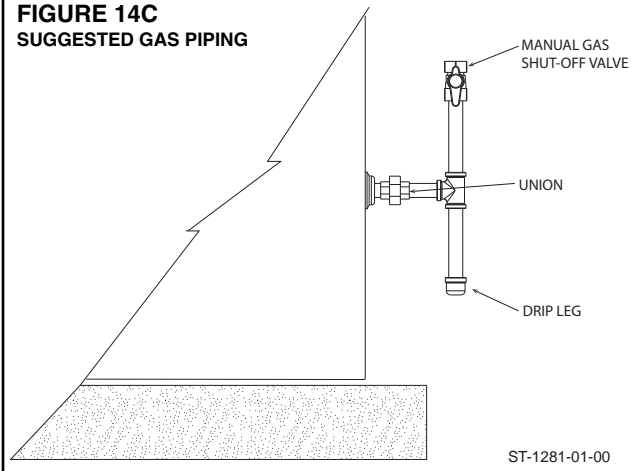


TABLE 2
LP GAS PIPE CAPACITY TABLE (CU. FT./HR.)

Maximum capacity of pipe in thousands of BTU per hour of undiluted liquefied petroleum gases (at 11 inches water column inlet pressure).
(Based on a Pressure Drop of 0.5 Inch Water Column)

Nominal Iron Pipe Size, Inches	Length of Pipe, Feet												
	10	20	30	40	50	60	70	80	90	100	125	150	
1/2	275	189	152	129	114	103	96	89	83	78	69	63	
3/4	567	393	315	267	237	217	196	182	173	162	146	132	
1	1,071	732	590	504	448	409	378	346	322	307	275	252	
1-1/4	2,205	1,496	1,212	1,039	913	834	771	724	677	630	567	511	
1-1/2	3,307	2,299	1,858	1,559	1,417	1,275	1,181	1,086	1,023	976	866	787	
2	6,221	4,331	3,465	2,992	2,646	2,394	2,205	2,047	1,921	1,811	1,606	1,496	

Example (LP): Input BTU requirement of unit, 150,000
Equivalent length of pipe, 60 ft. = 3/4" IPS required.

B. LP CONVERSION

▲ WARNING

THIS UNIT IS EQUIPPED AT THE FACTORY FOR USE ON NATURAL GAS ONLY. CONVERSION TO LP GAS REQUIRES A SPECIAL KIT SUPPLIED BY THE DISTRIBUTOR OR MANUFACTURER. MAILING ADDRESSES ARE LISTED ON THE FURNACE RATING PLATE, PARTS LIST AND WARRANTY. FAILURE TO USE THE PROPER CONVERSION KIT CAN CAUSE FIRE, CARBON MONOXIDE POISONING, EXPLOSION, PERSONAL INJURY, PROPERTY DAMAGE OR DEATH.

NOTE: The valve can be converted to use liquefied petroleum (LP) gas by replacing the pressure regulator spring with the conversion kit spring. This LP kit spring allows the regulator to maintain the proper manifold pressure for LP gas.

NOTE: Order the correct LP conversion kit from the furnace manufacturer. **See Conversion Kit Index shipped with unit for proper LP kit number. Furnace conversion to LP gas must be performed by a qualified technician.**

C. ADJUSTING OR CHECKING FURNACE INPUT

- Natural Gas Line Pressure 5" - 10.5" W.C.
- LP Gas Line Pressure 11" - 13" W.C.

	Manifold pressure (in. W.C.)	
	High fire	Low fire
Natural Gas	3.5	1.7
LP	10	4.9

Natural gas manifold pressure tolerance ± 0.3 .
LP gas manifold pressure tolerance ± 0.5 .

Supply and manifold pressure taps are located on the gas valve body 1/8" N.P.T. and on the manifold.

Use a properly calibrated manometer gauge for accurate gas pressure readings.

Only small variations in the gas flow should be made by means of the pressure regulator adjustment. Furnaces functioning on LP gas must be set by means of the tank or branch supply regulators. The furnace manifold pressure should be set at 10" W.C. at the gas control valve.

To adjust the pressure regulator, remove the regulator cap and turn the adjustment screw clockwise to increase pressure or counterclockwise to decrease pressure. **Then replace the regulator cap securely.**

Any necessary major changes in the gas flow rate should be made by changing the size of the burner orifices. To change orifice spuds, shut off the manual main gas valve and remove the gas manifold.

For elevations up to 2,000 feet, rating plate input ratings apply. For high altitudes (elevations over 2,000 ft.), see conversion kit index 92-21519-72 for derating and orifice spud sizes.

Check of input is important to prevent over-firing of the furnace beyond its design-rated input. NEVER SET INPUT ABOVE THAT SHOWN ON THE RATING PLATE. Use the following table or formula to determine input rate.

TABLE 3

Meter Time in Minutes and Seconds for Normal Input Rating of Furnaces Equipped with Natural or LP Gas											
Input BTU/HR	Meter Size Cu. Ft.	Natural Gas (cu. Ft.)								LP (cu. Ft.)	
		900		1000		1050		1100		2500	
		MIN.	SEC.	MIN.	SEC.	MIN.	SEC.	MIN.	SEC.	MIN.	SEC.
150,000	ONE	0	21.6	0	24	0	25.2	0	26.4	1	0
	TEN	3	36	4	0	1	15.6	4	24	10	0
205,000	ONE	0	15.8	0	17.6	0	18.4	0	19.3	0	43.9
	TEN	2	38.0	2	55.6	0	55.3	3	13.2	7	19
225,000	ONE	0	14.4	0	16	0	16.8	0	17.6	0	40
	TEN	2	24	2	40	0	50.4	2	56	6	40

Cu. Ft. Per Hr. Required = $\frac{\text{Heating Value of Gas (BTU/Cu. Ft.)} \times 3600}{\text{Time in Seconds (for 1 Cu. Ft.) of Gas}}$

Start the furnace and measure the time required to burn one cubic foot of gas. Prior to checking the furnace input, make certain that all other gas appliances are shut off, with the exception of pilot burners. Time the meter with only the furnace in operation.

IMPORTANT NOTE FOR ALTITUDES ABOVE 2,000 FEET (610 METERS): The main burner orifices in your furnace and in these kits are sized for the nameplate input and intended for installations at elevations up to 2,000 feet in the USA or Canada, or for elevations of 2,000 - 4,500 feet (610 - 1,373 meters) in Canada if the unit has been derated at the factory. For

elevations above 2,000 feet (610 meters) **IN THE USA ONLY** (see ANSI-Z223.1), the burner orifices must be sized to reduce the input 4% for each 1,000 feet (305 meters) above sea level.

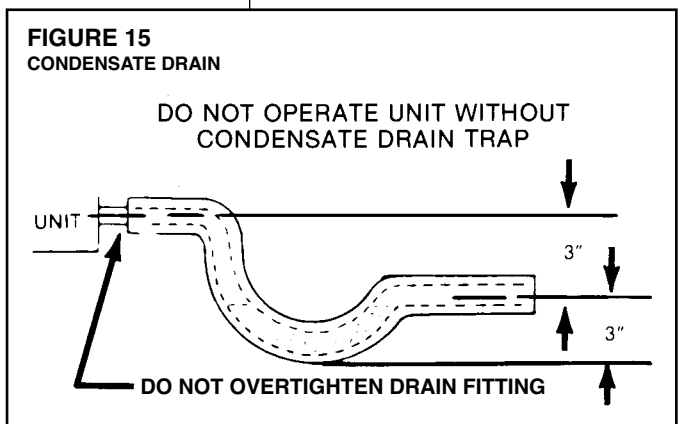
NOTICE: DERATING OF THE HEATING INPUT FOR HIGH ALTITUDE IN THE FIELD IS UNLAWFUL IN CANADA (REFER TO CAN/CGA 2.17). UNITS INSTALLED IN ALTITUDES GREATER THAN 2,000 FEET (610 METERS) MUST BE SHIPPED FROM THE FACTORY OR FROM A FACTORY AUTHORIZED CONVERSION STATION WITH THE HEATING INPUT DERATED BY 10% SO AS TO OPERATE PROPERLY IN ALTITUDES FROM 2,000 - 4,500 FEET (610 - 1,373 METERS).

D.CONDENSATE DRAIN

IMPORTANT: Install a condensate trap to ensure proper condensate drainage. See Figure 15.

The condensate drain pan has a threaded female 3/4 inch NPT connection. Consult local codes or ordinances for specific requirements of condensate drain piping and disposal.

- To use the removable drain pan feature of this unit, some of the condensate line joints should be assembled for easy removal and cleaning.
- Use a thin layer of Teflon tape or paste on drain pan connections and install only hand tight.
- Do not over tighten drain pan connections as damage to the drain pan may occur.
- Drain line **MUST NOT** block service access panels.
- Drain line must be no smaller than drain pan outlet and adequately sized to accommodate the condensate discharge from the unit.
- Drain line should slope away from unit a minimum of 1/8" per foot to ensure proper drainage.
- Drain line must be routed to an acceptable drain or outdoors in accordance with local codes.
- Do not connect condensate drain line to a closed sewer pipe.
- Drain line may need insulation or freeze protection in certain applications.



IV. WIRING

A. POWER SUPPLY

▲ WARNING

TURN OFF THE MAIN ELECTRICAL POWER AT THE BRANCH CIRCUIT DISCONNECT CLOSEST TO THE UNIT BEFORE ATTEMPTING ANY WIRING. FAILURE TO DO SO CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

1. **All wiring should be made in accordance with the National Electrical Code.** Consult the local power company to determine the availability of sufficient power to operate the unit. Check the voltage at power supply to make sure it corresponds to the unit's RATED VOLTAGE REQUIREMENT. Install a branch circuit disconnect near the rooftop, in accordance with the N.E.C., C.E.C. or local codes.
2. It is important that proper electrical power is available at the unit. Voltage should not vary more than 10% from that stamped on the unit nameplate. On three phase units, phases must be balanced within 3%.
3. For branch circuit wiring (main power supply to unit disconnect), the minimum wire size for the length of run can be determined from Table 1 using the circuit ampacity found on the unit rating plate. Use the smallest wire size allowable in Table 4 from the unit disconnect to unit.

4. For through the base wiring entry reference **Figure 18**. All fittings and conduit are field supplied for this application. Reference the chart with **Figure 18** for proper hole and conduit size.

NOTES:

1. For branch circuit wiring (main power supply to unit disconnect), the minimum wire size for the length of run can be determined from this table using the circuit ampacity found on the unit rating plate. From the unit disconnect to unit, the smallest wire size allowable in Table 1 may be used, as the disconnect must be in sight of the unit.
2. Wire size based on 75°C rated wire insulation for 1% voltage drop.
3. For more than 3 conductors in a raceway or cable, see the N.E.C. (C.E.C. in Canada) for derating the ampacity of each conductor.

IMPORTANT: THIS UNIT IS APPROVED FOR USE WITH COPPER CONDUCTORS ONLY CONNECTED TO UNIT CONTACTOR.

WARRANTY MAY BE JEOPARDIZED IF ALUMINUM WIRE IS CONNECTED TO UNIT CONTACTOR.

Special instructions apply for power wiring with aluminum conductors: Warranty is void if connections are not made per instructions.

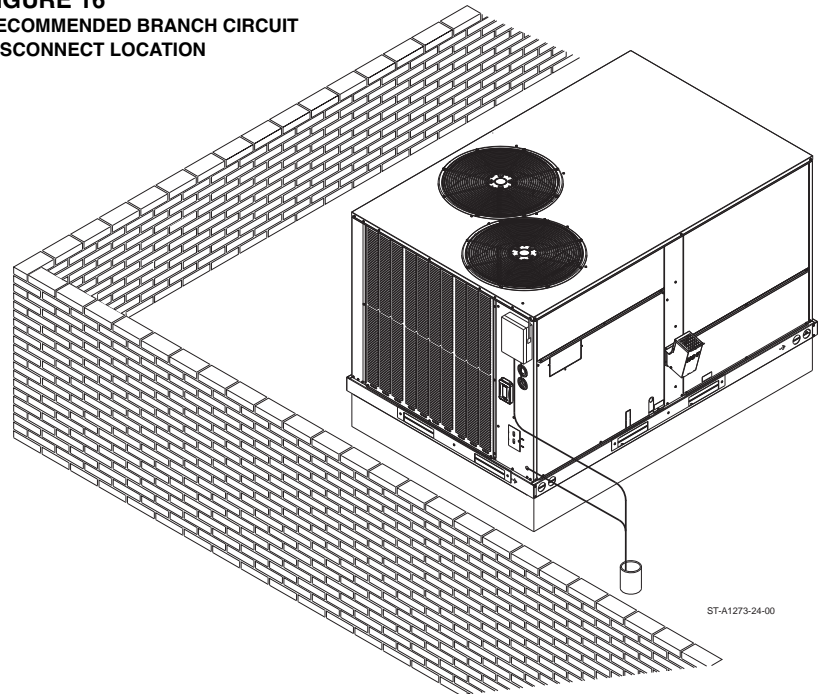
Attach a length (6" or more) of recommended size copper wire to the unit contactor terminals L1, L2 and L3 for three phase.

Select the equivalent aluminum wire size from the tabulation below:

Splice copper wire pigtails to aluminum wire with U.L. recognized connectors for copper-aluminum splices. Please exercise the following instructions very carefully to obtain a positive and lasting connection:

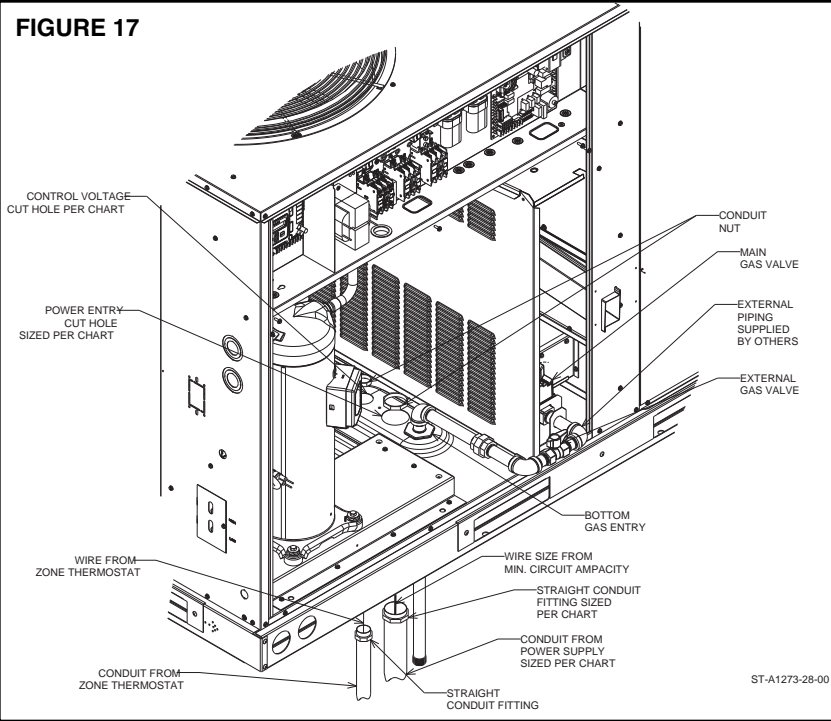
1. Strip insulation from aluminum conductor.
2. Coat the stripped end of the aluminum wire with the recommended inhibitor, and wire brush the aluminum surface through inhibitor. INHIBITORS: Brundy-Pentex "A"; Alcoa-No. 2EJC; T & B-KPOR Shield.
3. Clean and recoat aluminum conductor with inhibitor.
4. Make the splice using the above listed wire nuts or split bolt connectors.
5. Coat the entire connection with inhibitor and wrap with electrical insulating tape.

FIGURE 16
RECOMMENDED BRANCH CIRCUIT
DISCONNECT LOCATION

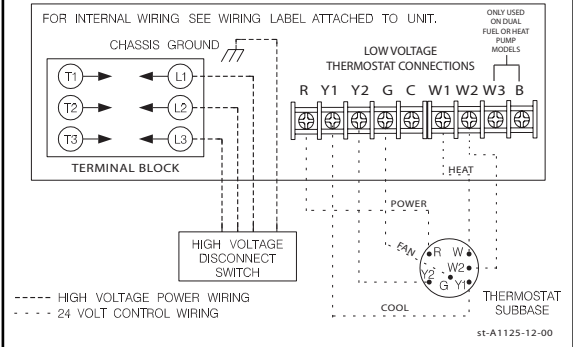


ST-A1273-24-00

FIGURE 17



**FIGURE 18
TYPICAL THERMOSTAT WIRING**



	WIRE SIZE, AWG											
	14	12	10	8	6	4	3	2	1	0	00	000
CONDUIT SIZE	1/2"	1/2"	1/2"	3/4"	1"	1"	1-1/4"	1-1/4"	1-1/2"	1-1/2"	2"	2"
HOLE SIZE	7/8"	7/8"	7/8"	1-31/32"	1-23/64"	1-23/64"	1-23/32"	1-23/32"	1-31/32"	1-31/32"	2-15/32"	2-15/32"

NOTES: 1. DETERMINE REQUIRED WIRE SIZE FROM MINIMUM CIRCUIT AMPACITY SHOWN IN INSTALLATION & OPERATING INSTRUCTION.
2. BOTTOM POWER ENTRY WILL NOT ACCOMMODATE WIRE LARGER THAN #2 AWG (SHADED AREA).

B. HOOK-UP

To wire unit, refer to the following hook-up diagram.
Refer to Figures 2 and 17 for location of wiring entrances.
Wiring to be done in the field between the unit and devices not attached to the unit, or between separate devices which are field installed and located, shall conform with the temperature limitation for Type T wire [63°F rise (35°C)] when installed in accordance with the manufacturer’s instructions.

C. INTERNAL WIRING

A diagram of the internal wiring of this unit is located on the inside of control access panel and in this manual. If any of the original wire as supplied with the appliance must be replaced, the wire gauge and insulation must be same as original wiring.
Transformer is factory wired for 230 volts on 208/230 volt models and must be changed for 208 volt applications. See unit wiring diagram for 208 volt wiring.

D. THERMOSTAT

The room thermostat must be compatible with the spark ignition control on the unit. Generally, all thermostats that are not of the “current robbing” type are compatible with the integrated furnace control. The low voltage wiring should be sized as shown in Table 1.
Install the room thermostat in accordance with the instruction sheet packed in the box with the thermostat. Run the thermostat lead wires through control entry opening (Figure 2 or Figure 17) and connect to the low voltage thermostat connections (see wiring diagram). Never install the thermostat on an outside wall or where it will be influenced by drafts, concealed hot or cold water pipes or ducts, lighting fixtures, radiation from fireplace, sun rays,

lamps, televisions, radios or air streams from registers. Refer to instructions packed with the thermostat for “heater” selection or adjustment.
The following is a list of recommended thermostats to be used with or without an economizer:

TABLE 4

FIELD WIRE SIZE FOR 24 VOLT THERMOSTAT CIRCUITS						
Thermostat Load - Amps	SOLID COPPER WIRE - AWG.					
	3.0	16	14	12	10	10
2.5	16	14	12	12	12	10
2.0	18	16	14	12	12	10
	50	100	150	200	250	300
	Length of Run – Feet (1)					

(1) The total wire length is the distance from the furnace to the thermostat and back to the furnace.

NOTE: DO NOT USE CONTROL WIRING SMALLER THAN NO. 18 AWG.

V. FURNACE SECTION CONTROLS AND IGNITION SYSTEM

NORMAL FURNACE OPERATING SEQUENCE

This unit is equipped with a two stage integrated direct spark ignition control.

NORMAL HEAT MODE

A. Call For First Stage (low fire) Only:

1. Zone thermostat contacts close, a call for first stage (low fire) heat is initiated.
2. Control runs self check.
3. Control checks the high-limit switch for normally closed contacts, the pressure switch for normally open contacts, and all flame rollout switches for continuity.
4. Control energizes the inducer.
5. Control checks the pressure switch for closure.
6. If the pressure switch is closed, the control starts a 30 second prepurge. If the pressure switch is still open after 180 seconds, the inducer will be energized until closure.
7. After prepurge timeout, control initiates spark for 2 seconds minimum, 7 second maximum ignition trial, initiates 45 second, second stage (high fire) warm up timing.
8. Control detects flame, de-energizes spark and initiates 45 second delay on blower timing.
9. After a fixed 45 seconds indoor blower delay on, the control energizes the indoor blower.
10. After the 45 second second stage warmup period control checks thermostat input. If only W1 is called for, W2 is de-energized.
11. Control enters normal operating loop where all inputs are continuously checked.

B. Call For Second Stage, After First Stage Established; Starting from A.11:

1. If a call for second stage (high fire) is initiated after a call for first stage heat is established, the control assures the pressure switch is closed and energizes the second stage of the gas valve.
2. Control enters normal operating loop where all inputs are continuously checked.

C. Second Stage Satisfied; First Stage Still Called For; Starting From B.2:

1. Once the call for second stage is satisfied, the control reduces the gas valve to first stage.
2. Control enters normal operating loop where all inputs are continuously checked.

D. First Stage Satisfied:

1. Zone thermostat is satisfied.
2. Control de-energizes gas valve.
3. Control senses loss of flame.
4. Control initiates 5 second inducer postpurge and 90 second indoor blower delay off.
5. Control de-energizes inducer blower.
6. Control de-energizes indoor blower.
7. Control in the stand by mode with solid red LED.

E. First Stage and Second Stage Called Simultaneously:

1. Zone thermostat contacts close, a call for first stage (low fire) and second stage (high fire) heat is initiated.
2. Control runs self check.
3. Control checks the limit switch for normally closed contacts, the switch for normally open contacts, and the flame rollout switch for continuity.
4. Control energizes the inducer.
5. Control checks the pressure switch for closure.
6. If the pressure switch is closed, the control starts a 30 second prepurge. If the switch is still open after 180 seconds, the inducer will be energized until closure.
7. After prepurge timeout, control initiates spark for 2 seconds minimum, 7 second maximum ignition trial, and initiates 45 second second stage warm up timing.
8. Control detects flame, de-energizes spark and starts a 45 second indoor blower delay on timing.
9. After a fixed 45 seconds indoor blower delay on, the control energizes the indoor blower.
10. After the 45 seconds second stage warmup period control checks the thermostat input. If W1 and W2 is present control enters normal operating loop where all inputs are continuously checked.

F. First Stage and Second Stage Removed Simultaneously:

1. Upon a loss of W1 and W2 the gas valve is de-energized.
2. Upon a loss of flame, the inducer will complete a 5 second postpurge and the indoor blower will complete a 90 second delay off.
3. Control in the stand by mode with solid red LED.

The integrated control is a four-ignition system.

After a total of four cycles without sensing main burner flame, the system goes into a 100% lockout mode. After one hour, the ignition control repeats the prepurge and ignition cycles for 4 tries and then go into 100% lockout mode again. It continues this sequence of cycles and lockout each hour until ignition is successful or power is interrupted. During the lockout mode, neither the ignitor or gas valve will be energized until the system is reset by turning the thermostat to the "OFF" position or interrupting the electrical power to the unit for 3 seconds or longer. The induced draft blower and main burner will shut off when the thermostat is satisfied.

The circulating air blower will start and run on the heating speed if the thermostat fan switch is in the "ON" position.

All integrated furnace controls come standard with a 7 segment diagnostic display. During standby mode with no fault codes present, the display will read "0" (zero). During normal thermostat

heating, cooling or continuous fan operations a letter will be displayed to describe the mode of operation outlined in the Wiring Diagrams: Electrical Wiring Schematic: Alarm Codes.

OPERATING INSTRUCTIONS

This appliance is equipped with integrated furnace control. This device lights the main burners each time the room thermostat (closes) calls for heat. See operating instructions on the back of the furnace/controls access panel.

▲ WARNING

DO NOT ATTEMPT TO MANUALLY LIGHT THIS FURNACE WITH A MATCH OR ANY OPEN FLAME. ATTEMPTING TO DO SO CAN CAUSE AN EXPLOSION OR FIRE RESULTING IN PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

TO START THE FURNACE

1. Set the thermostat to its lowest setting.
2. Turn off all electric power to the appliance.
3. This appliance does not have a pilot. It is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
4. Remove control door.
5. Move control switch/knob on the gas valve to the "OFF" position.
6. Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, STOP! Follow B in the safety information on the Operating Instructions located on the back of the controls/access panel. If you don't smell gas, go to the next step.
7. Move the gas control switch/knob on the gas valve from "OFF" position to "ON" position. Operate this appliance with the gas control switch/knob on the gas valve in the "ON" position only.
8. Replace the control door.
9. Turn on all electric power to the appliance.
10. Set the thermostat to the desired setting.
11. If the appliance will not operate, follow the instructions below on how to shut down the furnace.

▲ WARNING

THE SPARK IGNITOR AND IGNITION LEAD FROM THE IGNITION CONTROL ARE HIGH VOLTAGE. KEEP HANDS OR TOOLS AWAY TO PREVENT ELECTRICAL SHOCK. SHUT OFF ELECTRICAL POWER BEFORE SERVICING ANY OF THE CONTROLS. FAILURE TO ADHERE TO THIS WARNING CAN RESULT IN PERSONAL INJURY OR DEATH.

The initial start-up on a new installation may require the control system to be energized for some time until air has bled through the system and fuel gas is available at the burners.

TO SHUT DOWN FURNACE

1. Set the thermostat to the lowest setting.
2. Turn off all electric power to the appliance if service is to be performed.
3. Remove control door.
4. Move control switch/knob on the gas valve to the "OFF" position.
5. Replace control door.

▲ WARNING

SHOULD OVERHEATING OCCUR OR THE GAS SUPPLY FAIL TO SHUT OFF, SHUT OFF THE MANUAL GAS VALVE TO THE APPLIANCE BEFORE SHUTTING OFF THE ELECTRICAL SUPPLY. FAILURE TO DO SO CAN RESULT IN AN EXPLOSION OR FIRE CAUSING PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR DEATH!

BURNERS

Burners for these units have been designed so that field adjustment is not required. Burners are tray-mounted and accessible for easy cleaning when required.

MANUAL RESET OVERTEMPERATURE CONTROL

Two manual reset overtemperature controls are located on the burner shield. These devices sense blockage in the heat exchanger or insufficient combustion air. This shuts off the main burners if excessive temperatures occur in the burner compartment.

Operation of this control indicates an abnormal condition. Therefore, the unit should be examined by a qualified installer, service agency, or the gas supplier before being placed back into operation.

▲ WARNING

Do not jumper this device! Do not reset the overtemperature control without taking corrective action to assure that an adequate supply of combustion air is maintained under all conditions of operation. Failure to do so can result in carbon monoxide poisoning or death. Replace this control only with the identical replacement part.

PRESSURE SWITCH

This furnace has two pressure switches for sensing a blocked exhaust or a failed induced draft blower. They are normally open and close when the induced draft blower starts, indicating air flow through the combustion chamber.

LIMIT CONTROL

The supply air high temperature limit cut-off is set at the factory and cannot be adjusted. It is calibrated to prevent the air temperature leaving the furnace from exceeding the maximum outlet air temperature.

▲ WARNING

DO NOT JUMPER THIS DEVICE! DOING SO CAN CAUSE A FIRE OR EXPLOSION RESULTING IN PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

IMPORTANT: Replace this control only with the identical replacement part.

VI. COOLING SECTION OPERATION

COOLING MODE

A. Call for first stage cooling

1. Zone thermostat contacts close and a call for cooling is initiated.
2. Inputs 'Y1' and 'G'. After 1 sec. delay, control energizes indoor blower and to the control are energized.
3. Control senses 'Y1' and 'G'. After 1 sec. delay, control energizes indoor blower and first stage compressor.
4. Control enters normal operating loop where all inputs are continuously checked.
5. Zone thermostat is satisfied.
6. Control de-energizes indoor blower relay after 80 second indoor blower delay off.
7. Control in the stand by mode with solid red LED.

B. Call for second stage cooling. After first stage cooling established: starting from A4.

1. If a call for second stage cooling is initiated after a call for first stage cooling is established, the control energizes Y2 and energizes the second stage compressor.

2. Control enters normal operating loop where all inputs are continuously checked.

C. Second stage satisfied: first stage still called for: starting from B2.

1. Y2 is de-energized and second stage compressor is de-energized.

D. First stage and second stage called simultaneously.

1. Zone thermostat contacts close, a call for first and second stage cooling is initiated.
2. Inputs Y1, Y2 and G to the control are energized.
3. Control senses Y1, Y2 and G, after 1 second delay, control energizes indoor blower, first and second stage compressor are energized.

E. First stage and second stage removed simultaneously.

1. Upon a loss of Y1 and Y2 each compressor is de-energized. Control de-energizes indoor blower relay after 80 second indoor blower delay off.
2. Control in the stand by mode with solid red LED.

CONTINUOUS FAN MODE

A 'G' input only indicates a zone thermostat call for continuous indoor blower operation.

BLOWER VFD (VFD equipped models only)

No adjustments of the VFD are required for installation or operation of this unit.

VFD Model

Schneider Altivar 212 (factory programmed).

Replacement

The VFD is horsepower and voltage specific therefore; replacement must be the same model as the existing. A preprogrammed VFD is recommended and available from ProStock. A non-programmed Schneider Altivar 212 may be used but must be programmed exactly per the included VFD I & O Manual (92-104334-01) programming guide for safe and proper function.

Operation

The purpose of the VFD is to allow low airflow in Fan Only (G) and First Stage Cooling (Y1) operation of a two stage unit. Unit air balancing should be performed at High Airflow (100% at RTU-C, 60Hz at VFD) by adjusting the blower motor sheave. High Airflow always occurs during

a W1, W2, or Y2 call. For air balancing, without heating or cooling, the fan only speed can be temporarily increased to 100% by adjustment through the RTU-C keypad. To meet ASHRAE 90.1-2010 and for best performance, First Stage Cool and Fan Only speeds are factory set at 50% airflow (30 Hz at VFD). Both of these speeds are independently

adjustable at the RTU-C. The VFD display will indicate an equivalent value in Hz (i.e. Low Cool adjusted to 60% at RTU-C will display as 36Hz at the VFD). A 20 second (adjustable at the VFD) ramp-up or ramp-down is used whenever the blower speed is increased or decreased. Low speed blower operation first ramps to 75%, to close fan proving

switch, before ramping to the desired speed. Since the VFD operates on 24VDC control voltage, a blower relay (with 24VAC across the coil) is used to turn the VFD on. Blower speeds are changed via Modbus communication from the RTU-C. For more information, see VFD I & O Manual (92-104334-01).

VII. SYSTEM OPERATING INFORMATION

ADVISE THE CUSTOMER

1. Change the air filters regularly. The heating system operates better, more efficiently and more economically.
2. Arrange the furniture and drapes so that the supply air registers and the return air grilles are unobstructed.
3. Close doors and windows. This reduces the heating and cooling load on the system.
4. Avoid excessive use of exhaust fans.
5. Do not permit the heat generated by television, lamps or radios to influence the thermostat operation.
6. Except for the mounting platform, keep all combustible articles three feet from the unit and exhaust system.
7. **IMPORTANT:** Replace all blower doors and compartment cover after servicing the unit. Do not operate the unit without all panels and doors securely in place.
8. Do not allow snow or other debris to accumulate in the vicinity of the appliance.

FURNACE SECTION MAINTENANCE

The unit's furnace should operate for many years without excessive scale build-up in flue passageways; however, it is recommended that a qualified installer, service agency, or the gas supplier annually inspect the flue passageways, the exhaust system and the burners for continued safe operation, paying particular attention to deterioration from corrosion or other sources.

If during inspection the flue passageways and exhaust system are determined to require cleaning, the following procedures should be followed (by a qualified installer, service agency, or gas supplier):

1. Turn off the electrical power to the unit and set the thermostat to the lowest temperature.
2. Shut off the gas supply to the unit either at the meter or at manual valve in the supply piping.

▲ WARNING

LABEL ALL WIRES PRIOR TO DISCONNECTION WHEN SERVICING CONTROLS. WIRING ERRORS CAN CAUSE IMPROPER AND DANGEROUS OPERATION RESULTING IN FIRE, ELECTRICAL SHOCK, PROPERTY

DAMAGE, PERSONAL INJURY OR DEATH.

3. Remove the furnace controls access panel and the control box cover.
4. Disconnect the gas supply piping from the gas valve.
5. Disconnect the wiring to the induced draft blower motor, gas valve, flame sensor, and flame roll-out control, and ignitor cable. **Mark all wires disconnected for proper reconnection.**
6. Remove the screws (4) connecting the burner tray to the heat exchanger mounting panel.
7. Remove the burner tray and the manifold assembly from the unit.
8. Remove the screws (10) connecting the induced draft blower to the collector box and screws (12) connecting the inducer mounting plate to the heat exchanger center panel. Remove the induced draft blower and the collector box from the unit.
9. Remove the turbulators from inside the heat exchangers by inserting the blade of a screwdriver under the locking tabs. Pop the tabs out of the expanded grooves of the heat exchanger. Slide the turbulators out of the heat exchangers.
10. Direct a water hose into the outlet of the heat exchanger top. Flush the inside of each heat exchanger tube with water. Blow out each tube with air to remove excessive moisture.
11. Reassemble (steps 1 through 9 in reverse order). **Be careful not to strip out the screw holes used to mount the collector box and inducer blower. Replace inducer blower gasket and collector box gasket with factory replacements if damaged.**

▲ WARNING

HOLES IN THE EXHAUST TRANSITION OR HEAT EXCHANGER CAN CAUSE TOXIC FUMES TO ENTER THE HOME. THE EXHAUST TRANSITION OR HEAT EXCHANGER MUST BE REPLACED IF THEY HAVE HOLES OR CRACKS IN THEM. FAILURE TO DO SO CAN CAUSE CARBON MONOXIDE POISONING RESULTING IN PERSONAL INJURY OR DEATH.

The manufacturer recommends that a qualified installer, service agency or the gas supplier visually inspect the burner flames for the desired flame appearance at the beginning of the heating season

and approximately midway in heating season.

The manufacturer also recommends that a qualified installer, service agency or the gas supplier clean the flame sensor with steel wool at the beginning of the heating season.

▲ WARNING

DISCONNECT MAIN ELECTRICAL POWER TO THE UNIT BEFORE ATTEMPTING MAINTENANCE. FAILURE TO DO SO MAY RESULT IN ELECTRICAL SHOCK OR SEVERE PERSONAL INJURY OR DEATH.

LUBRICATION

IMPORTANT: DO NOT attempt to lubricate the bearings on the blower motor or the induced draft blower motor. Addition of lubricants can reduce the motor life and void the warranty.

The blower motor and induced draft blower motor are prelubricated by the manufacturer and do not require further attention.

A qualified installer, service agency or the gas supplier must periodically clean the motors to prevent the possibility of overheating due to an accumulation of dust and dirt on the windings or on the motor exterior. And, as suggested elsewhere in these instructions, the air filters should be kept clean because dirty filters can restrict air flow and the motor depends upon sufficient air flowing across and through it to prevent overheating.

COOLING SECTION MAINTENANCE

▲ WARNING

DISCONNECT MAIN ELECTRICAL POWER TO THE UNIT BEFORE ATTEMPTING MAINTENANCE. FAILURE TO DO SO CAN CAUSE ELECTRICAL SHOCK RESULTING IN SEVERE PERSONAL INJURY OR DEATH.

It is recommended that at the beginning of each cooling season a qualified installer or service agency inspect and clean the cooling section of this unit. The following areas should be addressed: evaporator coil, condenser coil, condenser fan motor and venturi area.

To inspect the evaporator coil:

1. Open the filter access panel and remove filters. Also, remove blower access panel. In downflow applications remove the horizontal return to gain access.

▲ WARNING

LABEL ALL WIRES PRIOR TO DISCONNECTION WHEN SERVICING THE UNIT. WIRING ERRORS CAN CAUSE IMPROPER AND DANGEROUS OPERATION RESULTING IN FIRE, ELECTRICAL SHOCK, PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR DEATH.

2. Shine a flashlight on the evaporator coil (both sides) and inspect for accumulation of lint, insulation, etc.
3. If coil requires cleaning, follow the steps shown below.

Cleaning Evaporator Coil

1. The coil should be cleaned when it is dry. If the coil is coated with dirt or lint, vacuum it with a soft brush attachment. Be careful not to bend the coil fins.
2. If the coil is coated with oil or grease, clean it with a mild detergent-and-water solution. Rinse the coil thoroughly with water. **IMPORTANT: Do not** use excessive water pressure. Excessive water pressure can bend the fins and tubing of the coil and lead to inadequate unit performance. Be careful not to splash water excessively into unit.
3. Inspect the drain pan and condensate drain at the same time the evaporator coil is checked. Clean the drain pan by flushing with water and removing any matters of obstructions which may be present.
4. Go to next section for cleaning the condenser coil.

Cleaning Condenser Coil, Condenser Fan, Circulation Air Blower and Venturi

1. Remove the compressor access panel. Disconnect the wires to the condenser fan motor in the control box (see wiring diagram).
2. The coil should be cleaned when it is dry. If the coil is coated with dirt or lint, vacuum it with a soft brush attachment. Be careful not to bend the coil fins.

3. If the coil is coated with oil or grease, clean it with a mild detergent-and-water solution. Rinse the coil thoroughly with water. **IMPORTANT: Do not** use excessive water pressure. Excessive water pressure can bend the fins and tubing of the coil and lead to inadequate unit performance. Be careful not to splash water excessively into unit.
4. The venturi should also be inspected for items of obstruction such as collections of grass, dirt or spider webs. Remove any that are present.
5. Inspect the circulating air blower wheel and motor for accumulation of lint, dirt or other obstruction and clean it necessary. Inspect the blower motor mounts and the blower housing for loose mounts or other damage. Repair or replace if necessary.

Re-assembly

1. Reconnect fan motor wires per the wiring diagram attached to the back of the cover.
2. Close the filter control and replace the blower/evaporator coil access panels.
3. Replace the control box cover.
4. Restore electrical power to the unit and check for proper operation, especially the condenser fan motor.

REPLACEMENT PARTS

Contact your local distributor for a complete parts list.

TROUBLESHOOTING

Refer to Figures 19 and 20 for determining cause of unit problems.

WIRING DIAGRAMS

Figures 21 through 40 are complete wiring diagrams for the unit and its power sources. Also located on back of compressor access panel.

CHARGING

See pages 46 through 52 for proper charging information.

AIRFLOW PERFORMANCE — RGEDZ*102*

AIRFLOW PERFORMANCE — 8.5 TON [29.9kW] — 60 Hz — DOWNFLOW

Air Flow CFM [L/s]		External Static Pressure — Inches of Water [kPa]																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
		0.1 [0.02]	0.2 [0.05]	0.3 [0.07]	0.4 [0.10]	0.5 [0.12]	0.6 [0.15]	0.7 [0.17]	0.8 [0.20]	0.9 [0.22]	1.0 [0.25]	1.1 [0.27]	1.2 [0.30]	1.3 [0.32]	1.4 [0.35]	1.5 [0.37]	1.6 [0.40]	1.7 [0.42]	1.8 [0.45]	1.9 [0.47]	2.0 [0.50]																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
2700 [1274]	—	561	596	634	675	720	770	825	885	950	1020	1100	1190	1290	1400	1520	1650	1800	1970	2160	2370	2610	2880	3180	3510	3870	4260	4680	5130	5610	6120	6660	7230	7830	8460	9120	9810	10530	11280	12060	12870	13710	14580	15480	16410	17370	18360	19380	20430	21510	22620	23760	24930	26130	27360	28620	29910	31230	32580	33960	35370	36810	38280	39780	41310	42870	44460	46080	47730	49410	51120	52860	54630	56430	58260	60120	62010	63930	65880	67860	69870	71910	73980	76080	78210	80370	82560	84780	87030	89310	91620	93960	96330	98730	101160	103620	106110	108630	111180	113760	116370	119010	121680	124380	127110	129870	132660	135480	138330	141210	144120	147060	150030	153030	156060	159120	162210	165330	168480	171660	174870	178110	181380	184680	188010	191360	194730	198120	201530	204960	208410	211880	215370	218880	222410	225960	229530	233120	236730	240360	244010	247680	251370	255080	258810	262560	266330	270120	273930	277760	281610	285480	289370	293280	297210	301160	305130	309120	313130	317160	321210	325280	329370	333480	337610	341760	345930	350120	354330	358560	362810	367080	371370	375680	379910	384160	388430	392720	397030	401360	405710	410080	414470	418880	423310	427760	432230	436720	441230	445760	450310	454880	459470	464080	468710	473360	478030	482720	487430	492160	496910	501680	506470	511280	516110	520960	525830	530720	535630	540560	545510	550480	555470	560480	565510	570560	575630	580720	585830	590960	596110	601280	606470	611680	616910	622160	627430	632720	638030	643360	648710	654080	659470	664880	670310	675760	681230	686720	692230	697760	703310	708880	714470	720080	725710	731360	737030	742720	748430	754160	759910	765680	771470	777280	783110	788960	794830	800720	806630	812560	818510	824480	830470	836480	842510	848560	854630	860720	866830	872960	879110	885280	891470	897680	903910	910160	916430	922720	929030	935360	941710	948080	954470	960880	967310	973760	980230	986720	993230	999760	1006310	1012880	1019470	1026080	1032710	1039360	1046030	1052710	1059410	1066120	1072840	1079570	1086310	1093060	1100820	1107590	1114370	1121170	1127980	1134810	1141650	1148510	1155380	1162260	1169160	1176070	1183000	1189940	1196900	1203870	1210860	1217870	1224890	1231930	1238980	1246050	1253140	1260250	1267380	1274520	1281670	1288840	1296030	1303240	1310470	1317720	1324980	1332260	1339560	1346880	1354210	1361560	1368930	1376310	1383710	1391120	1398550	1406000	1413470	1420960	1428470	1435990	1443530	1451090	1458670	1466270	1473890	1481520	1489170	1496840	1504530	1512240	1519970	1527720	1535480	1543260	1551060	1558880	1566720	1574580	1582460	1590360	1598280	1606210	1614160	1622120	1630100	1638100	1646120	1654160	1662220	1670290	1678380	1686490	1694610	1702750	1710910	1719080	1727270	1735480	1743710	1751960	1760230	1768510	1776810	1785130	1793470	1801830	1810210	1818610	1827030	1835470	1843930	1852410	1860910	1869430	1877970	1886530	1895110	1903710	1912330	1920970	1929630	1938310	1947010	1955730	1964470	1973230	1982010	1990810	1999630	2008470	2017330	2026210	2035110	2044030	2052970	2061930	2070910	2079910	2088930	2097970	2107030	2116110	2125210	2134330	2143470	2152630	2161810	2171010	2180230	2189470	2198730	2208010	2217310	2226630	2235970	2245330	2254710	2264110	2273530	2282970	2292430	2301910	2311410	2320930	2330470	2340030	2349610	2359210	2368830	2378470	2388130	2397810	2407510	2417230	2426970	2436750	2446550	2456370	2466210	2476070	2485950	2495850	2505770	2515710	2525670	2535650	2545650	2555670	2565710	2575770	2585840	2595930	2606030	2616140	2626260	2636390	2646530	2656680	2666840	2677010	2687190	2697390	2707600	2717820	2728050	2738290	2748540	2758800	2769070	2779350	2789640	2799940	2810250	2820570	2830900	2841240	2851590	2861950	2872320	2882690	2893070	2903460	2913860	2924270	2934680	2945100	2955530	2965970	2976420	2986880	2997350	3007830	3018320	3028820	3039330	3049850	3060380	3070920	3081470	3092030	3102600	3113180	3123770	3134370	3144980	3155600	3166230	3176870	3187520	3198180	3208850	3219530	3230220	3240920	3251630	3262350	3273080	3283820	3294570	3305330	3316100	3326880	3337670	3348470	3359280	3370100	3380930	3391770	3402620	3413480	3424350	3435230	3446120	3457020	3467930	3478850	3489780	3500720	3511670	3522630	3533600	3544580	3555570	3566570	3577580	3588600	3599630	3610670	3621720	3632780	3643850	3654930	3666020	3677120	3688230	3699350	3710480	3721620	3732770	3743930	3755100	3766280	3777470	3788670	3799880	3811100	3822330	3833570	3844820	3856080	3867350	3878630	3889920	3901220	3912530	3923850	3935180	3946520	3957870	3969230	3980600	3991980	4003370	4014770	4026180	4037600	4049030	4060470	4071920	4083380	4094850	4106330	4117820	4129320	4140830	4152350	4163880	4175420	4186970	4198530	4210100	4221680	4233270	4244870	4256480	4268100	4279730	4291370	4303020	4314680	4326350	4338030	4349720	4361420	4373130	4384850	4396580	4408320	4420070	4431830	4443600	4455380	4467170	4478970	4490780	4502600	4514430	4526270	4538120	4549980	4561850	4573730	4585620	4597520	4609430	4621350	4633280	4645220	4657170	4669130	4681100	4693080	4705070	4717070	4729080	4741100	4753130	4765170	4777220	4789280	4801350	4813430	4825520	4837620	4849730	4861850	4873980	4886120	4898270	4910430	4922600	4934780	4946970	4959170	4971380	4983590	4995810	5008040	5020280	5032530	5044790	5057060	5069340	5081630	5093930	5106240	5118560	5130890	5143230	5155580	5167940	5180310	5192690	5205080	5217480	5229890	5242310	5254740	5267180	5279630	5292090	5304560	5317040	5329530	5342030	5354540	5367060	5379590	5392130	5404680	5417240	5429810	5442390	5454980	5467580	5480190	5492810	5505440	5518080	5530730	5543390	5556060	5568740	5581430	5594130	5606840	5619560	5632290	5645030	5657780	5670540	5683310	5696090	5708880	5721680	5734490	5747310	5760140	5772980	5785830	5798690	5811560	5824440	5837330	5850230	5863140	5876060	5888990	5901930	5914880	5927840	5940810	5953790	5966780	5979780	5992790	6005810	6018840	6031880	6044930	6057990	6071060	6084140	6097230	6110330	6123440	6136560	6149690	6162830	6175980	6189140	6202310	6215490	6228680	6241880	6255090	6268310	6281540	6294780	6308030	6321290	6334560	6347840	6361130	6374430	6387740	6401060	6414390	6427730	6441080	6454440	6467810	6481190	6494580	6507980	6521390	6534810	6548240	6561680	6575130	6588590	6602060	6615540	6629030	6642530	6656040	6669560	6683090	6696630	6710180	6723740	6737310	6750890	6764480	6778080	6791690	6805310	6818940	6832580	6846230	6859890	6873560	6887240	6900930	6914630	6928340	6942060	6955790	6969530	6983280	6997040	7010810	7024590	7038380	7052180	7065990	7079810	7093640	7107480	7121330	7135190	7149060	7162940	7176830	7190730	7204640	7218560	7232490	7246430	7260380	7274340	7288310	7302290	7316280	7330280	7344290	7358310	7372340	7386380	7400430	7414490	7428560	7442640	7456730	7470830	7484940	7499060	7513190	7527330	7541480	7555640	7569810	7583990	7598180	7612380	7626590	7640810	7655040	7669280	7683530	7697790	7712060	7726340	7740630	7754930	7769240	7783560	7797890	7812230	7826580	7840940	7855310	7869690	7884080	7898480	7912890	7927310	7941740	7956180	7970630	7985090	7999560	8014040	8028530	8043030	8057540	8072060	8086590	8101130	8115680	8130240	8144810	8159390	8173980	8188580	8203190	8217810	8232440	8247080	8261730	8276390	8291060	8305740	8320430	8335130	8349840	8364560	8379290	8394030	8408780	8423540	8438310	8453090	8467880	8482680	8497490	8512310	8527140	8541980	8556830	8571690	8586560	8601440	8616330	8631230	8646140	8661060	8675990	8690930	8705880	8720840	8735810	8750790	8765780	8780780	8795790	8810810	8825840	8840880	8855930	8870990	8886060	8901140	8916230	8931330	8946440	8961560	8976690	8991830	9006980	9022140	9037310	9052490	9067680	9082880	9098090	9113310	9128540	9143780	9159030	9174290	9189560	9204840	9220130	9235430	9250740	9266060	9281390	9296730	9312080	9327440	9342810	9358190	9373580	9388980	9404390	9419810	9435240	9450680	9466130	9481590	9497060	9512540	9528030

AIRFLOW PERFORMANCE — RGEDZ*150*

AIRFLOW PERFORMANCE — 12.5 TON [43.9kW] — 60 Hz — DOWNFLOW

Air Flow CFM [L/s]	External Static Pressure — Inches of Water [kPa]																																									
	0.1 [0.02]		0.2 [0.05]		0.3 [0.07]		0.4 [0.10]		0.5 [0.12]		0.6 [0.15]		0.7 [0.17]		0.8 [0.20]		0.9 [0.22]		1.0 [0.25]		1.1 [0.27]		1.2 [0.30]		1.3 [0.32]		1.4 [0.35]		1.5 [0.37]		1.6 [0.40]		1.7 [0.42]		1.8 [0.45]		1.9 [0.47]		2.0 [0.50]			
	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W
4000 [1888]	766	1776	795	1806	824	1842	851	1883	878	1931	904	1985	929	2044	953	2110	976	2181	998	2259	1019	2342	1040	2431	1059	2526	1078	2627	1096	2734	1113	2847	1129	2966	1144	3091	1158	3221	1171	3358		
4100 [1935]	778	1820	807	1856	835	1897	862	1944	888	1997	913	2056	937	2120	961	2191	983	2268	1005	2349	1026	2439	1045	2533	1064	2634	1082	2740	1099	2852	1116	2970	1131	3094	1145	3224	1159	3360	1171	3502		
4200 [1982]	792	1875	820	1915	847	1961	873	2014	899	2072	923	2139	947	2206	971	2282	991	2364	1010	2452	1028	2545	1045	2640	1062	2740	1079	2845	1095	2954	1111	3070	1124	3192	1137	3322	1147	3467	1160	3608	1172	3655
4300 [2029]	806	1938	833	1984	859	2036	885	2093	910	2156	934	2226	957	2301	979	2382	1000	2469	1020	2561	1040	2651	1058	2746	1076	2847	1092	2953	1108	3116	1123	3244	1137	3379	1150	3519	1162	3665	1174	3818		
4400 [2076]	820	2012	847	2063	873	2119	898	2182	922	2251	945	2325	967	2406	989	2492	1009	2584	1029	2682	1048	2787	1065	2897	1082	3013	1098	3134	1113	3262	1128	3396	1141	3536	1154	3681	1165	3833	1176	3990		
4500 [2123]	835	2095	861	2151	886	2213	911	2281	934	2355	957	2434	978	2520	999	2611	1019	2708	1038	2812	1056	2922	1073	3037	1090	3156	1105	3285	1119	3416	1133	3557	1146	3702	1158	3853	1168	4009	1178	4172		
4600 [2171]	851	2187	878	2249	901	2316	925	2389	947	2468	969	2553	990	2644	1010	2740	1030	2843	1048	2952	1065	3066	1082	3187	1097	3313	1112	3445	1126	3584	1139	3728	1151	3878	1162	4034	1172	4196	1182	4363		
4700 [2218]	867	2280	892	2356	916	2428	939	2507	961	2591	982	2681	1003	2777	1022	2879	1041	2987	1058	3101	1075	3220	1091	3348	1106	3478	1120	3615	1138	3759	1145	3908	1157	4063	1167	4224	1177	4391	1186	4564		
4800 [2265]	884	2401	908	2473	932	2551	954	2634	975	2723	996	2816	1016	2920	1034	3027	1052	3140	1069	3269	1085	3384	1101	3515	1115	3652	1128	3795	1141	3943	1153	4098	1163	4258	1173	4425	1182	4597	1190	4775		
4900 [2312]	902	2523	925	2599	948	2682	969	2771	990	2866	1010	2966	1029	3073	1047	3185	1065	3303	1081	3427	1097	3568	1112	3684	1125	3836	1138	3984	1149	4137	1160	4297	1170	4463	1180	4634	1188	4812	1195	4995		
5000 [2359]	920	2653	943	2736	965	2824	986	2917	1006	3017	1025	3129	1044	3235	1061	3352	1078	3476	1093	3605	1107	3741	1122	3882	1135	4029	1147	4182	1158	4341	1169	4506	1178	4677	1187	4854	1194	5036	1201	5225		
5100 [2407]	938	2794	961	2881	982	2974	1003	3073	1022	3178	1041	3289	1058	3406	1075	3529	1091	3686	1120	3902	1120	3933	1134	4079	1146	4232	1158	4390	1168	4564	1178	4725	1187	4901	1194	5083	1201	5270	1208	5464		
5200 [2454]	958	2944	980	3036	1000	3126	1020	3229	1039	3348	1057	3465	1074	3588	1090	3716	1105	3868	1120	3989	1133	4135	1146	4287	1158	4444	1168	4608	1178	4777	1187	4953	1196	5134	1203	5321	1209	5514	1215	5713		
5300 [2501]	978	3103	999	3201	1019	3306	1038	3414	1056	3530	1074	3651	1090	3779	1106	3912	1120	4051	1134	4196	1147	4347	1159	4504	1170	4666	1172	4730	1183	4898	1192	5072	1201	5262	1209	5438	1215	5629	1221	5827	1226	6030
5400 [2548]	999	3273	1019	3376	1038	3484	1057	3599	1074	3720	1091	3846	1107	3979	1122	4117	1136	4262	1144	4412	1161	4568	1172	4730	1183	4898	1186	4966	1196	5139	1205	5318	1213	5503	1220	5684	1226	5891	1231	6091		
5500 [2595]	1020	3451	1040	3559	1058	3673	1076	3793	1093	3919	1109	4051	1124	4189	1138	4332	1152	4482	1164	4637	1176	4799	1186	4966	1196	5139	1205	5318	1213	5503	1220	5684	1226	5891	1231	6091	1231	6299	1231	6508		
5600 [2643]	1042	3640	1064	3753	1079	3872	1096	3997	1112	4128	1128	4285	1142	4408	1156	4557	1168	4712	1180	4872	1191	5039	1201	5212	1210	5390	1218	5574	1226	5765	1231	5961	1231	6159	1231	6357	1231	6554				
5700 [2690]	1064	3838	1083	3956	1100	4080	1117	4211	1132	4347	1147	4489	1161	4637	1174	4791	1186	4951	1197	5117	1207	5289	1216	5467	1225	5650	1231	5841	1231	6027	1231	6213	1231	6399	1231	6586	1231	6773				
5800 [2737]	1088	4045	1105	4169	1122	4298	1138	4434	1153	4575	1167	4723	1180	4876	1192	5035	1204	5200	1214	5371	1224	5548	1231	5726	1231	5909	1231	6091	1231	6273	1231	6454	1231	6630	1231	6806	1231	6982				
5900 [2784]	1111	4262	1128	4391	1144	4528	1160	4666	1174	4813	1187	4966	1200	5124	1211	5289	1222	5469	1231	5648	1231	5827	1231	6006	1231	6185	1231	6364	1231	6543	1231	6722	1231	6901	1231	7079	1231	7258				
6000 [2831]	1136	4489	1152	4623	1167	4763	1182	4909	1196	5061	1208	5218	1220	5382	1231	5567	1231	5756	1231	5945	1231	6134	1231	6323	1231	6512	1231	6701	1231	6890	1231	7079	1231	7268	1231	7457	1231	7646				

NOTE: A/F-Drive left of bold line, B/G-Drive right of bold line.

Motor Package	A					B						
Drive H.P. [kW]	3 [1118.5]					5 [2237.1]						
Blower Sheave	AK71H					AK79H						
Motor Sheave	1VL44*7/8					1VP60*1x1/8						
Belt	A48					A52						
Turns Open	0	1	2	3	4	5	0	1	2	3	4	5
RPM	1003	958	912	863	814	764	1220	1171	1127	1085	1039	994

- NOTES: 1. Factory sheave settings are shown in bold type.
 2. Do not set motor sheave below minimum or maximum turns open shown.
 3. Re-adjustment of sheave required to achieve rated airflow at AHRl minimum External Static Pressure
 4. Ride data shown is for vertical airflow with dry coil. Add component resistance (below) to duct resistance to determine total External Static Pressure.

Airflow CFM [L/s]	AIRFLOW CORRECTION FACTORS *			COMPONENT AIRFLOW RESISTANCE			
	Total MBH	Sensible MBH	Power kW	Wet Coil	Vertical Economizer RA Damper Open	Concentric Diffuser RXMC-DD03 (Flush)	Concentric Diffuser RXMC-DD03 (Flush) + Concentric Adder RXMC-DD03 (D/rep)
4000 [1888]	1.01	1.03	1.01	0.15 [0.04]	0.16 [0.04]	0.76 [0.19]	0.68 [0.17]
4100 [1935]	1.02	1.04	1.01	0.15 [0.04]	0.17 [0.04]	0.79 [0.20]	0.72 [0.18]
4200 [1982]	1.02	1.06	1.01	0.17 [0.04]	0.19 [0.05]	0.82 [0.20]	0.75 [0.19]
4300 [2029]	1.03	1.07	1.01	0.17 [0.04]	0.20 [0.05]	0.86 [0.21]	0.79 [0.20]
4400 [2076]	1.03	1.08	1.01	0.18 [0.05]	0.21 [0.05]	0.90 [0.22]	0.83 [0.21]
4500 [2123]	1.04	1.09	1.02	0.19 [0.05]	0.23 [0.06]	0.94 [0.23]	0.86 [0.21]
4600 [2171]	1.04	1.11	1.02	0.20 [0.05]	0.24 [0.06]	0.98 [0.24]	0.89 [0.22]
4700 [2218]	1.05	1.12	1.02	0.21 [0.05]	0.26 [0.06]	1.02 [0.25]	0.94 [0.23]
4800 [2265]	1.05	1.13	1.02	0.21 [0.05]	0.28 [0.07]	1.06 [0.26]	0.98 [0.24]
4900 [2312]	1.06	1.14	1.02	0.22 [0.06]	0.29 [0.07]	1.10 [0.27]	1.01 [0.25]
5000 [2359]	1.06	1.15	1.03	0.23 [0.06]	0.31 [0.08]	1.14 [0.28]	1.04 [0.26]
5100 [2407]	1.07	1.17	1.03	0.24 [0.06]	0.33 [0.08]	1.18 [0.29]	1.07 [0.27]
5200 [2454]	1.07	1.18	1.03	0.25 [0.06]	0.35 [0.09]	1.22 [0.30]	1.10 [0.27]
5300 [2501]	1.08	1.19	1.03	0.26 [0.06]	0.36 [0.09]	1.27 [0.32]	1.15 [0.29]
5400 [2548]	1.08	1.21	1.03	0.27 [0.07]	0.38 [0.09]	1.33 [0.33]	1.20 [0.30]
5500 [2595]	1.09	1.22	1.04	0.28 [0.07]	0.40 [0.10]	1.37 [0.34]	1.25 [0.31]
5600 [2643]	1.09	1.23	1.04	0.29 [0.07]	0.42 [0.10]	1.42 [0.35]	1.30 [0.32]
5700 [2690]	1.10	1.					

FIGURE 19 COOLING TROUBLESHOOTING CHART


▲ WARNING

DISCONNECT ALL POWER TO UNIT BEFORE SERVICING. CONTACTOR MAY BREAK ONLY ONE SIDE. FAILURE TO SHUT OFF POWER CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

SYMPTOM	POSSIBLE CAUSE	REMEDY
Unit will not run	<ul style="list-style-type: none"> • Power off or loose electrical connection • Thermostat out of calibration-set too high • Failed contactor • Blown fuses • Transformer defective • High pressure control open (if provided) • Interconnecting low voltage wiring damaged 	<ul style="list-style-type: none"> • Check for correct voltage at compressor contactor in control box • Reset • Check for 24 volts at contactor coil - replace if contacts are open • Replace fuses • Check wiring-replace transformer • Reset-also see high head pressure remedy-The high pressure control opens at 450 PSIG • Replace thermostat wiring
Condenser fan runs, compressor doesn't	<ul style="list-style-type: none"> • Loose connection • Compressor stuck, grounded or open motor winding open internal overload. • Low voltage condition • Low voltage condition 	<ul style="list-style-type: none"> • Check for correct voltage at compressor - check & tighten all connections • Wait at least 2 hours for overload to reset. If still open, replace the compressor. At compressor terminals, voltage must be within 10% of rating plate volts when unit is operating. • Add start kit components
Insufficient cooling	<ul style="list-style-type: none"> • Improperly sized unit • Improper airflow • Incorrect refrigerant charge • Air, non-condensibles or moisture in system • Incorrect voltage 	<ul style="list-style-type: none"> • Recalculate load • Check - should be approximately 400 CFM per ton. • Charge per procedure attached to unit service panel. • Recover refrigerant, evacuate & recharge, add filter drier • At compressor terminals, voltage must be within 10% of rating plate volts when unit is operating.
Compressor short cycles	<ul style="list-style-type: none"> • Incorrect voltage • Defective overload protector • Refrigerant undercharge 	<ul style="list-style-type: none"> • At compressor terminals, voltage must be \pm 10% of nameplate marking when unit is operating. • Replace - check for correct voltage • Add refrigerant
Registers sweat	<ul style="list-style-type: none"> • Low evaporator airflow 	<ul style="list-style-type: none"> • Increase speed of blower or reduce restriction - replace air filter
High head-low vapor pressures	<ul style="list-style-type: none"> • Restriction in liquid line, expansion device or filter drier • Flow check piston size too small • Incorrect capillary tubes • TXV does not open 	<ul style="list-style-type: none"> • Remove or replace defective component • Change to correct size piston • Change coil assembly • Replace TXV
High head-high or normal vapor pressure - Cooling mode	<ul style="list-style-type: none"> • Dirty condenser coil • Refrigerant overcharge • Condenser fan not running • Air or non-condensibles in system 	<ul style="list-style-type: none"> • Clean coil • Correct system charge • Repair or replace • Recover refrigerant, evacuate & recharge
Low head-high vapor pressures	<ul style="list-style-type: none"> • Defective Compressor valves • Incorrect capillary tubes 	<ul style="list-style-type: none"> • Replace compressor • Replace coil assembly
Low vapor - cool compressor - iced evaporator coil	<ul style="list-style-type: none"> • Low evaporator airflow • Operating below 65°F outdoors • Moisture in system 	<ul style="list-style-type: none"> • Increase speed of blower or reduce restriction - replace air filter • Add Low Ambient Kit • Recover refrigerant - evacuate & recharge - add filter drier
High vapor pressure	<ul style="list-style-type: none"> • Excessive load • Defective compressor 	<ul style="list-style-type: none"> • Recheck load calculation • Replace
Fluctuating head & vapor pressures	<ul style="list-style-type: none"> • TXV hunting • Air or non-condensibles in system 	<ul style="list-style-type: none"> • Check TXV bulb clamp - check air distribution on coil - replace TXV • Recover refrigerant, evacuate & recharge
Gurgle or pulsing noise at expansion device or liquid line	<ul style="list-style-type: none"> • Air or non-condensibles in system 	<ul style="list-style-type: none"> • Recover refrigerant, evacuate & recharge

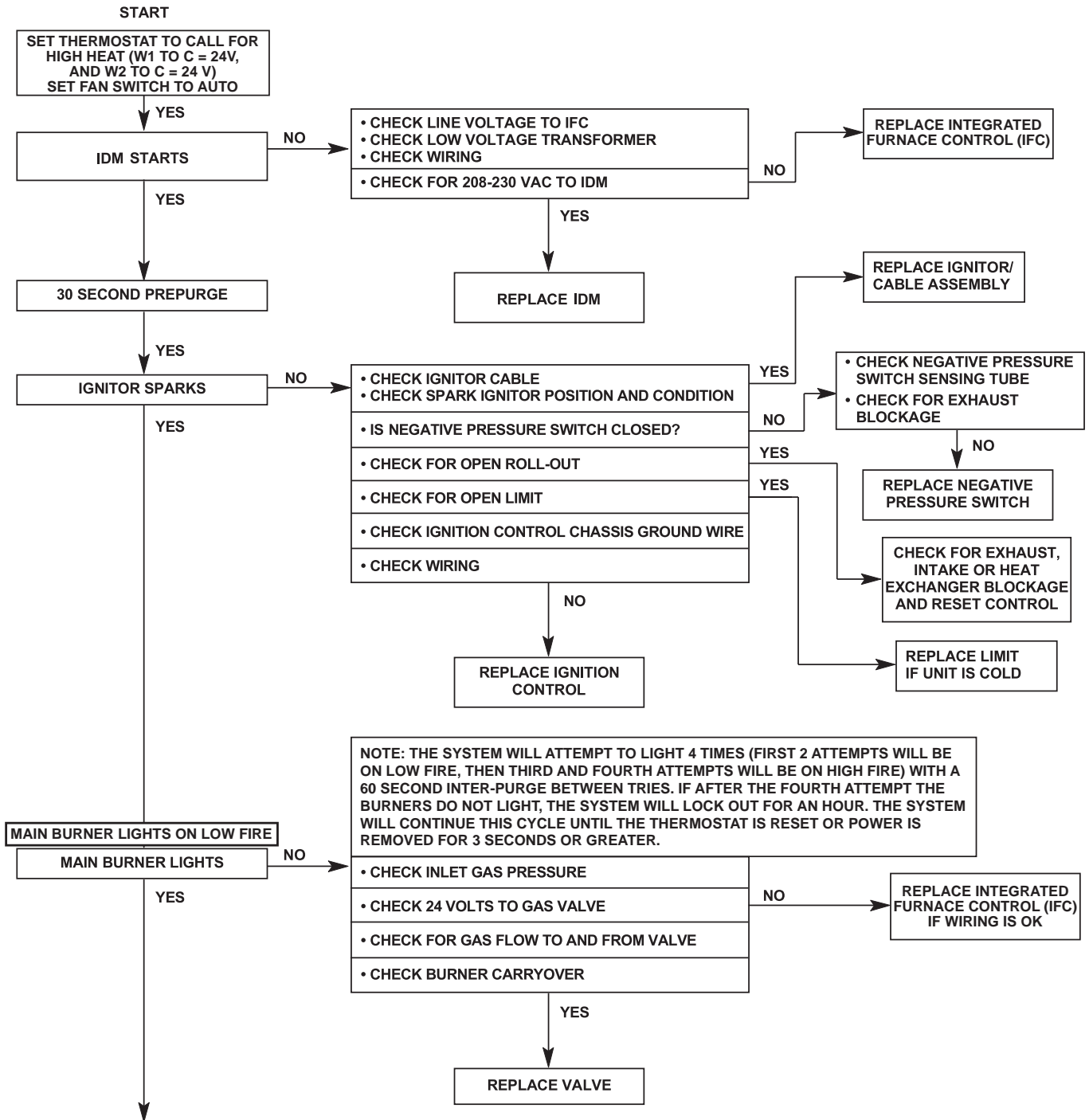
FIGURE 20
FURNACE TROUBLESHOOTING GUIDE
 (COMBINATION HEATING AND COOLING UNITS WITH DIRECT SPARK IGNITION)

⚠ WARNING



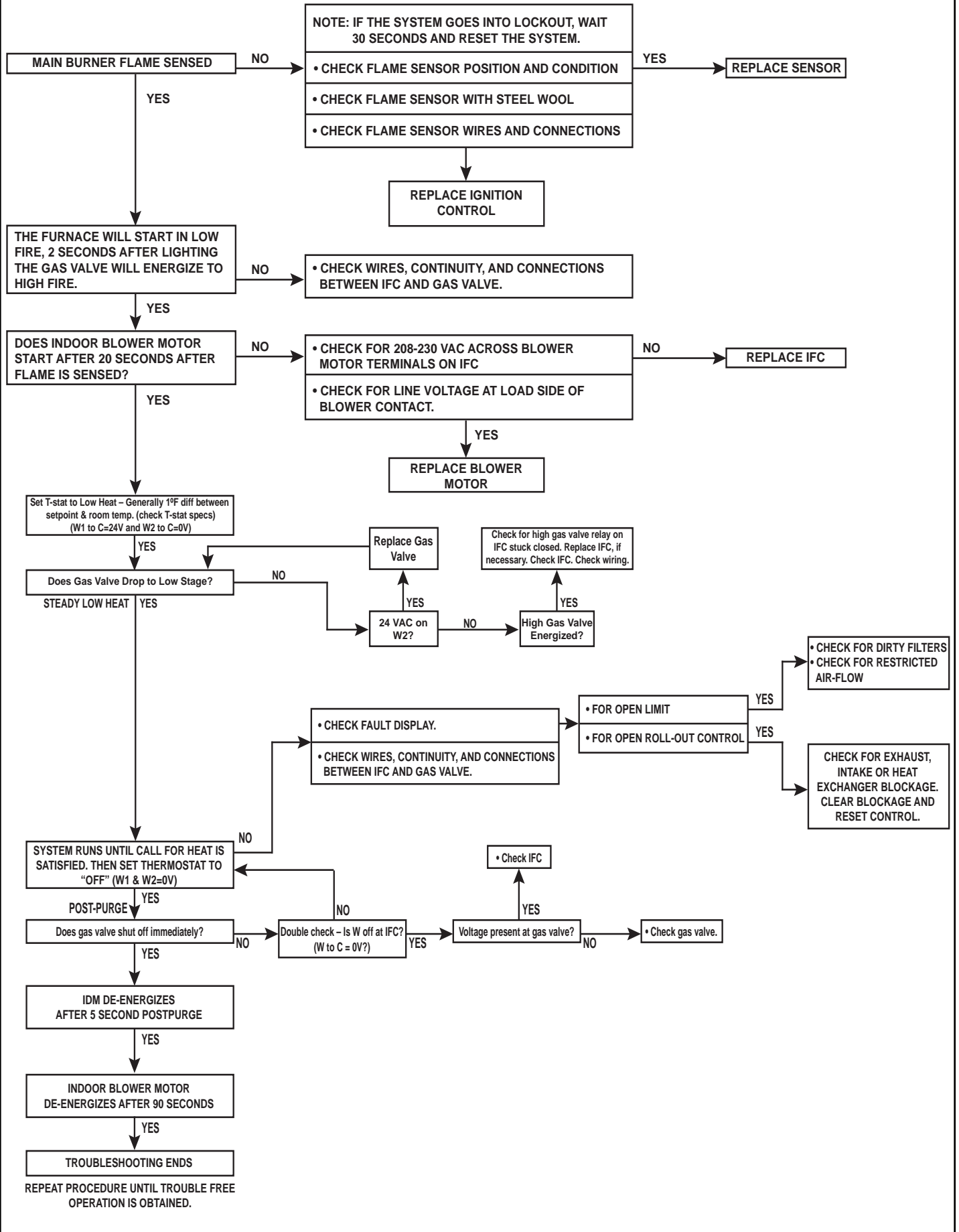
HAZARDOUS VOLTAGE
LINE VOLTAGE CONNECTIONS

DISCONNECT POWER BEFORE SERVICING.
SERVICE MUST BE BY A TRAINED, QUALIFIED SERVICE TECHNICIAN.



FLOW CHART CONTINUED ON NEXT PAGE

FLOW CHART CONTINUED FROM LAST PAGE



Alarm Codes for 62-102860-05

CODE	Description	Display Priority (lower number = higher priority)	FAULT LEVEL – 0,1,2,3*
0	STANDBY	41	0
C	COMPRESSOR ON – High Flashing if in time delay	35	0
c	COMPRESSOR ON – Low (Flashing if in time delay)	36	0
H	GAS HEAT ON – High Stage	37	0
h	GAS HEAT ON – Low Stage	38	0
E	Economizer Cooling – No Compressor	39	0
F	CONTINUOUS FAN	40	0
4	Comfort Alert Code 4 for Compressor Circuit 1	20	3
5	Comfort Alert Code 5 for Compressor Circuit 1	21	3
6	Comfort Alert Code 6 for Compressor Circuit 1	22	3
7	Comfort Alert Code 7 for Compressor Circuit 1	23	3
8	Comfort Alert Code 8 for Compressor Circuit 1	24	3
9	Comfort Alert Code 9 for Compressor Circuit 1	25	3
11	FAILED IGNITION	13	2
12	LO FLAME SENSE	34	1
13	FLAME LOST	14	2
14	UNEXPECTED FLAME	4	3
15	2 nd Stage Gas valve improper voltage		2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN – CIRCUIT 1	11	2
22	MAIN LIMIT OPEN	8	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN – CIRCUIT 1	9	2
33	MRIC OPEN	7	2
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED	16	
46	1 st Stage COMBUSTION PRESS SWITCH OPEN	17	2
49	FREEZE SWITCH OPEN – CIRCUIT 1	32	2*
59	Water Sensed	6	3
61	BLWR FLT – NO RUN	5	3
88	Emergency Stop Fault	3	3
93	CONTROL FLT	1	3
97	Smoke Detection	2	3

*Fault levels:0 = none, 1=warning, 2= problem, 3=shutdown

Alarm Codes for 62-102860-06

CODE	Description	Display Priority (lower number = higher priority)	FAULT LEVEL – 0,1,2,3*
0	STANDBY	41	0
C	COMPRESSOR ON – High (Flashing if in time delay)	35	0
c	COMPRESSOR ON – Low (Flashing if in time delay)	36	0
H	GAS HEAT ON – High Stage	37	0
h	GAS HEAT ON – Low Stage	38	0
E	Economizer Cooling – No Compressor	39	0
F	CONTINUOUS FAN	40	0
4	Comfort Alert Code 4 for Compressor Circuit 1	20	3
5	Comfort Alert Code 5 for Compressor Circuit 1	21	3
6	Comfort Alert Code 6 for Compressor Circuit 1	22	3
7	Comfort Alert Code 7 for Compressor Circuit 1	23	3
8	Comfort Alert Code 8 for Compressor Circuit 1	24	3
9	Comfort Alert Code 9 for Compressor Circuit 1	25	3
11	FAILED IGNITION	13	2
12	LO FLAME SENSE	34	1
13	FLAME LOST	14	2
14	UNEXPECTED FLAME	4	3
15	2 nd Stage Gas valve improper voltage		2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN – CIRCUIT 1	11	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN – CIRCUIT 2	12	2
22	MAIN LIMIT OPEN	8	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN – CIRCUIT 1	9	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN – CIRCUIT 2	10	2
33	MRIC OPEN	7	2
34	Comfort Alert Code 4 for Compressor Circuit 2	26	3
35	Comfort Alert Code 5 for Compressor Circuit 2	27	3
36	Comfort Alert Code 6 for Compressor Circuit 2	28	3
37	Comfort Alert Code 7 for Compressor Circuit 2	29	3
38	Comfort Alert Code 8 for Compressor Circuit 2	30	3
39	Comfort Alert Code 9 for Compressor Circuit 2	31	3
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED	16	
46	1 st Stage COMBUSTION PRESS SWITCH OPEN	17	2
49	FREEZE SWITCH OPEN – CIRCUIT 1	32	2*
50	FREEZE SWITCH OPEN – CIRCUIT 2	33	2*
55	2 nd Stage COMBUSTION PRESS SWITCH CLOSED	18	2
57	2 nd Stage COMBUSTION PRESS SWITCH OPEN	19	2,3
59	Water Sensed	6	3
61	BLWR FLT – NO RUN	5	3
88	Emergency Stop Fault	3	3
93	CONTROL FLT	1	3
97	Smoke Detection	2	3

*Fault levels:0 = none, 1=warning, 2= problem, 3=shutdown

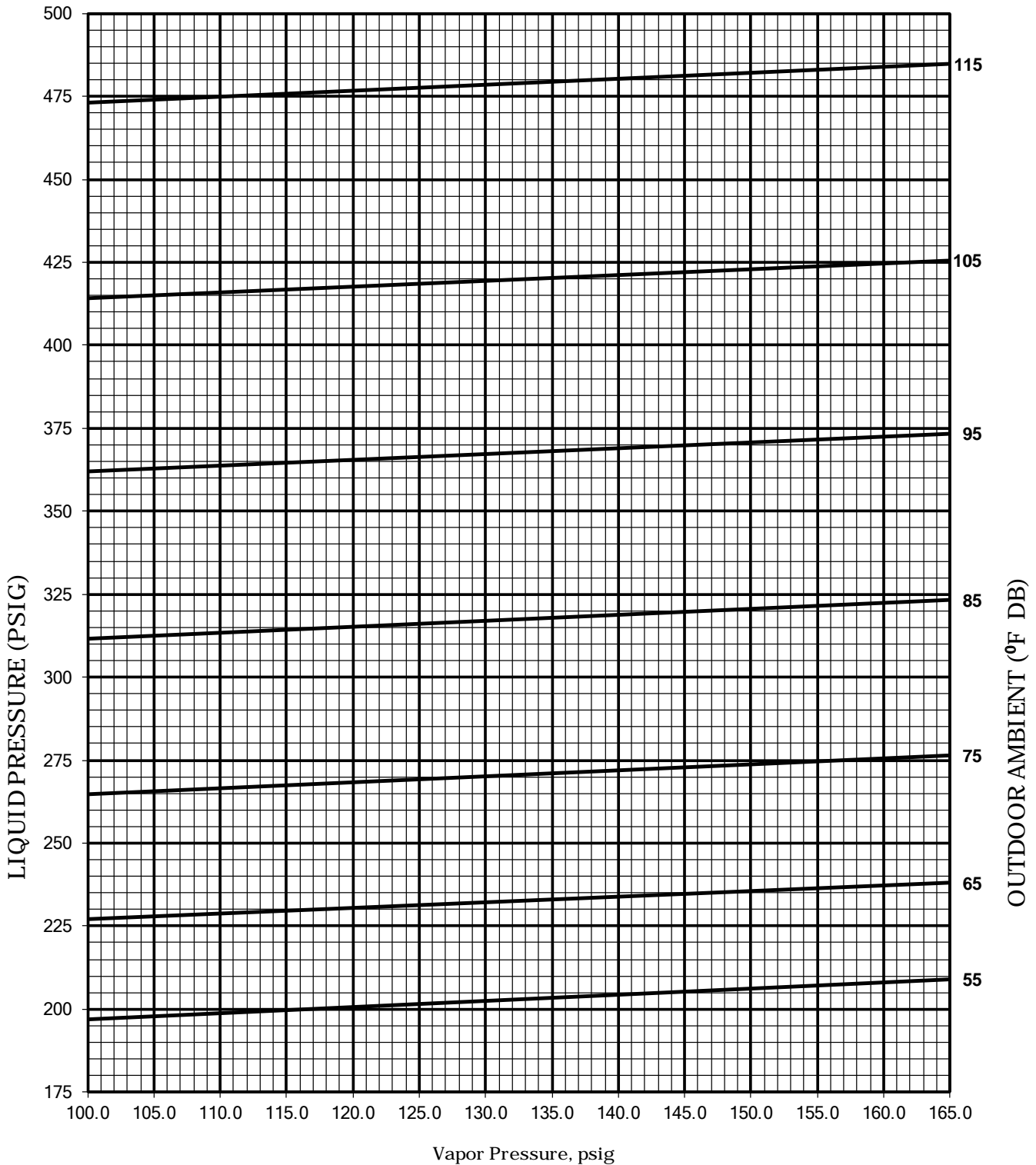
Alarm Codes for 62-102860-07

CODE	Description	Display Priority (lower number = higher priority)	FAULT LEVEL – 0,1,2,3*
0	STANDBY	41	0
H	GAS HEAT ON – High Stage	37	0
h	GAS HEAT ON – Low Stage	38	0
11	FAILED IGNITION	13	2
12	LO FLAME SENSE	34	1
13	FLAME LOST	14	2
14	UNEXPECTED FLAME	4	3
15	2 nd Stage Gas valve improper voltage		2
22	MAIN LIMIT OPEN	8	2
33	MRIC OPEN	7	2
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED	16	
46	1 st Stage COMBUSTION PRESS SWITCH OPEN	17	2
55	2 nd Stage COMBUSTION PRESS SWITCH CLOSED	18	2
57	2 nd Stage COMBUSTION PRESS SWITCH OPEN	19	2,3
59	Water Sensed	6	3
61	BLWR FLT – NO RUN	5	3
93	CONTROL FLT	1	3

*Fault levels:0 = none, 1=warning, 2= problem, 3=shutdown

SYSTEM CHARGE CHART - REFRIGERANT 410A

7.5 TON

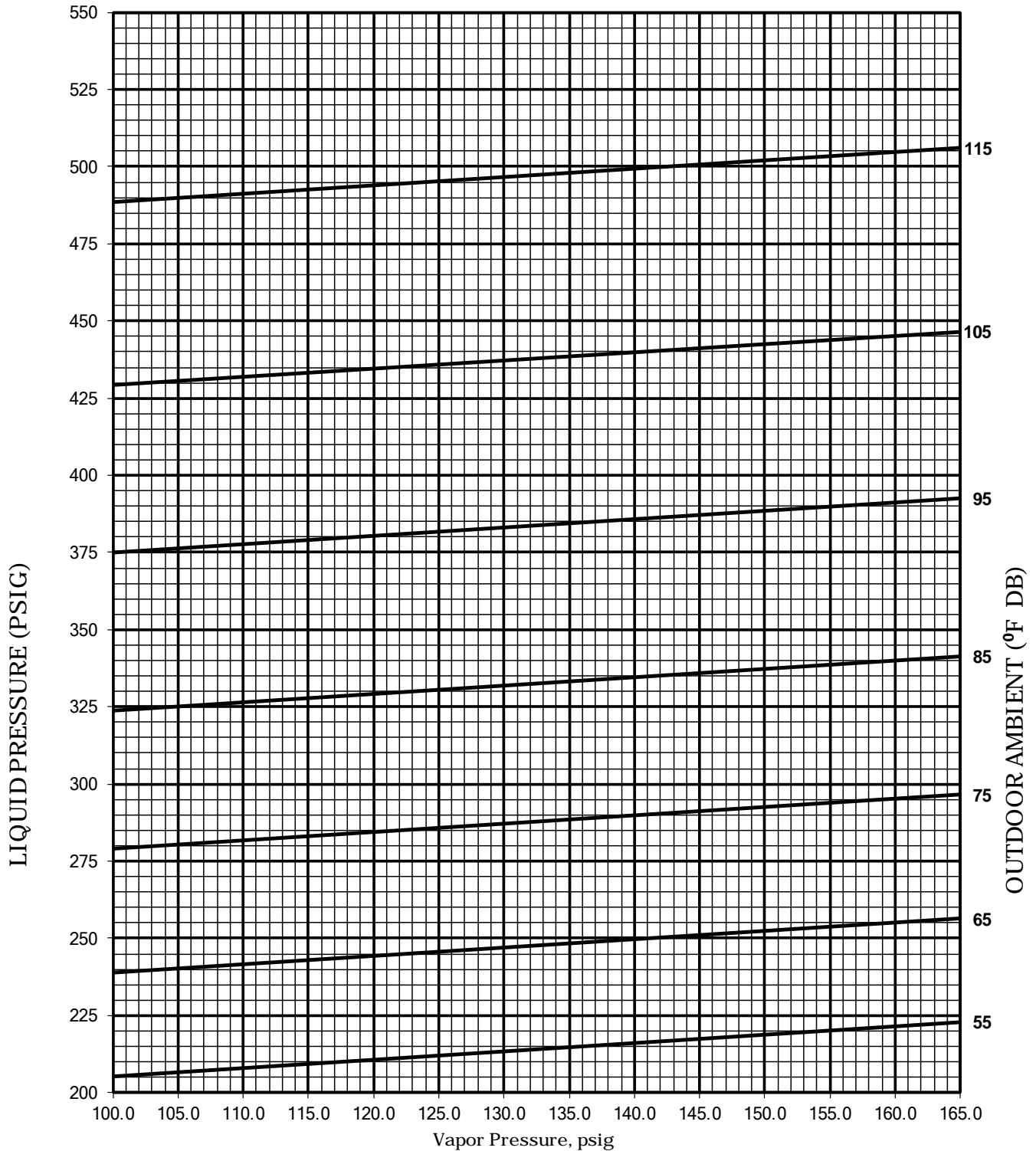


CAUTION: 1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

- INSTRUCTIONS:**
1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.
 4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

SYSTEM CHARGE CHART - REFRIGERANT 410A

8.5 TON

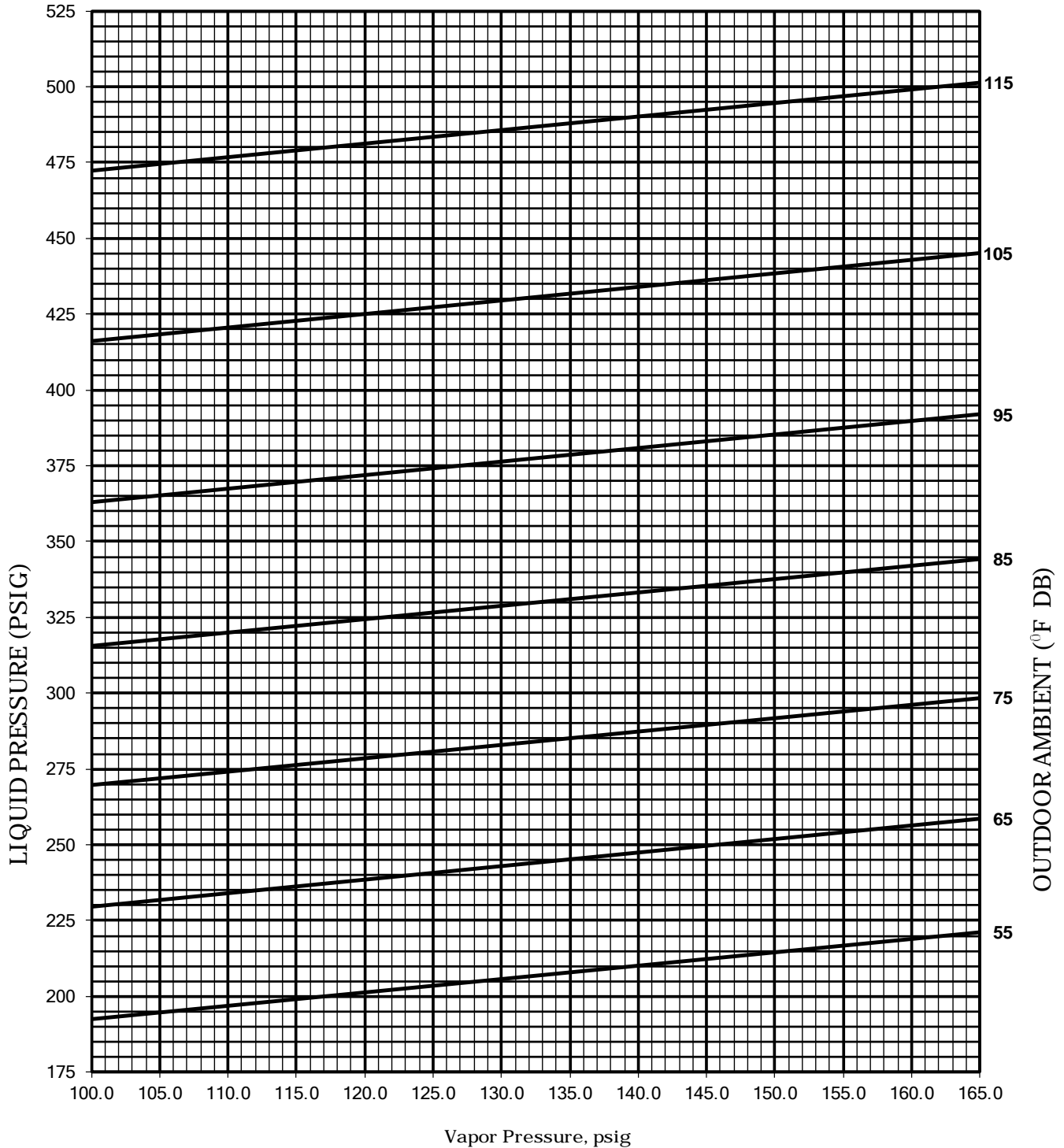


CAUTION: 1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

- INSTRUCTIONS:**
1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.
 4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

SYSTEM CHARGE CHART - REFRIGERANT 410A

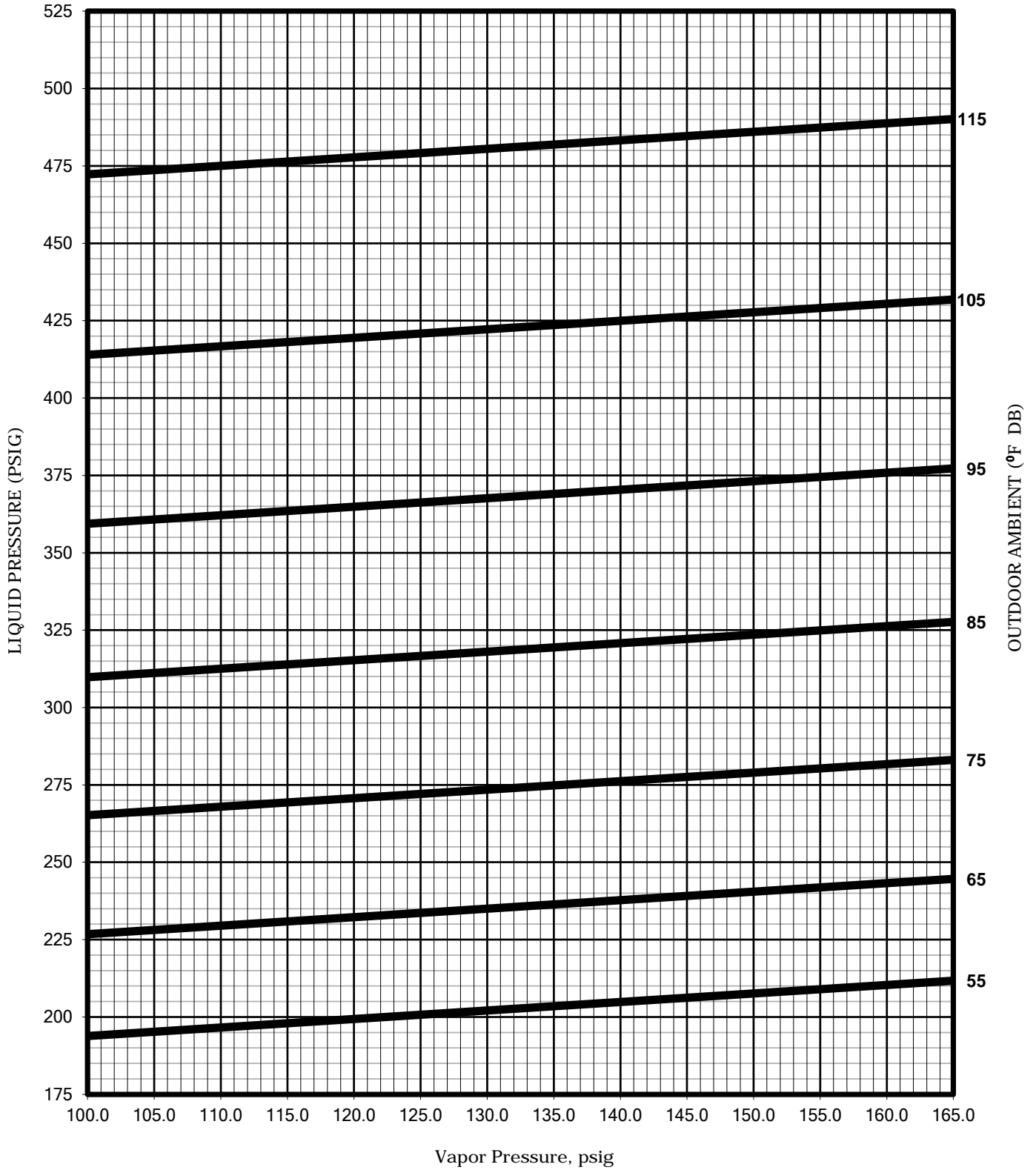
10 TON



CAUTION: 1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

- INSTRUCTIONS:**
1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.
 4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

12.5-Ton AC Charging Chart



CAUTION: 1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

INSTRUCTIONS: 1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.

2. MEASURE OUTDOOR AMBIENT TO UNIT.

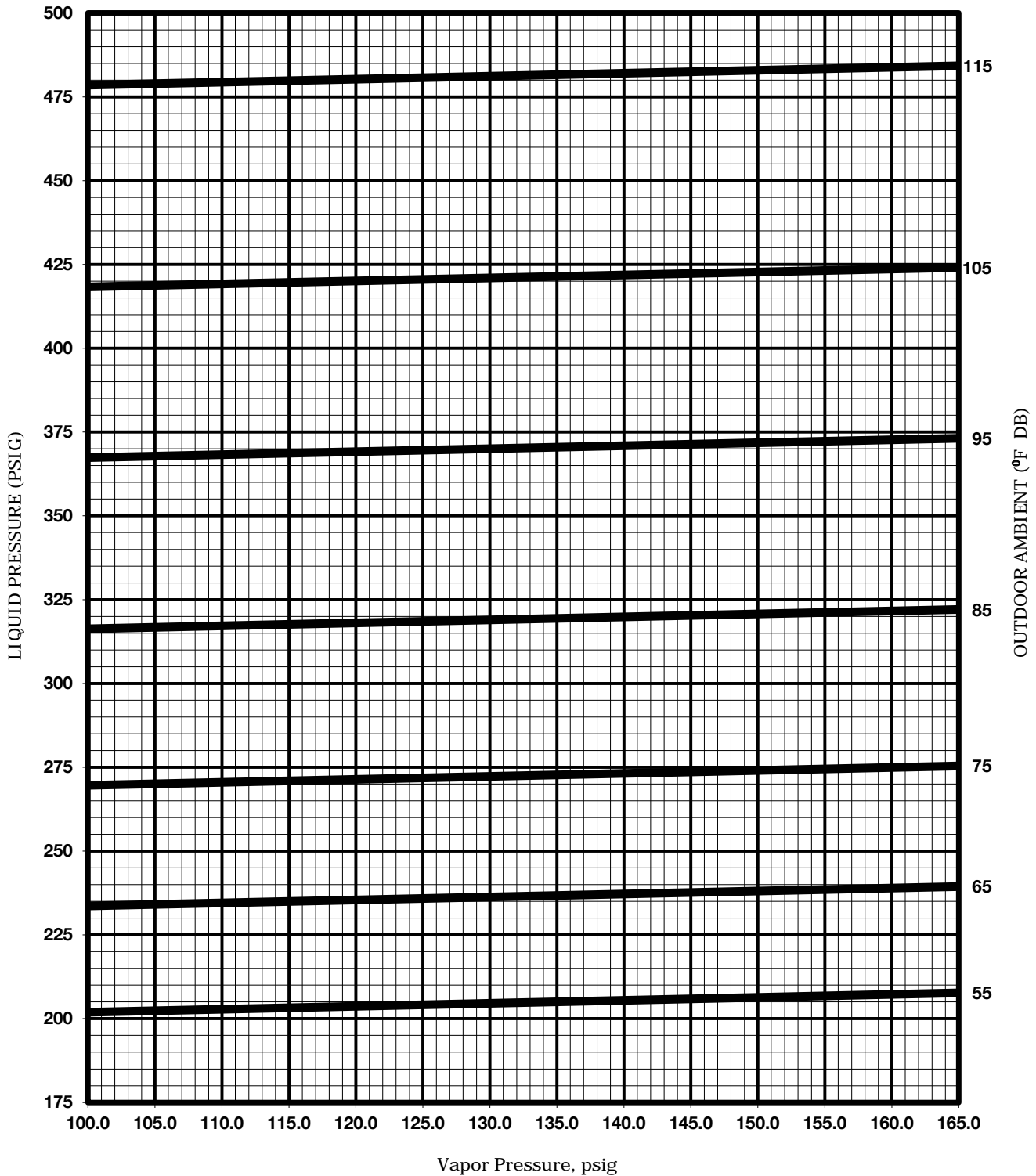
3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.

4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.

5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

92-106138-04-00

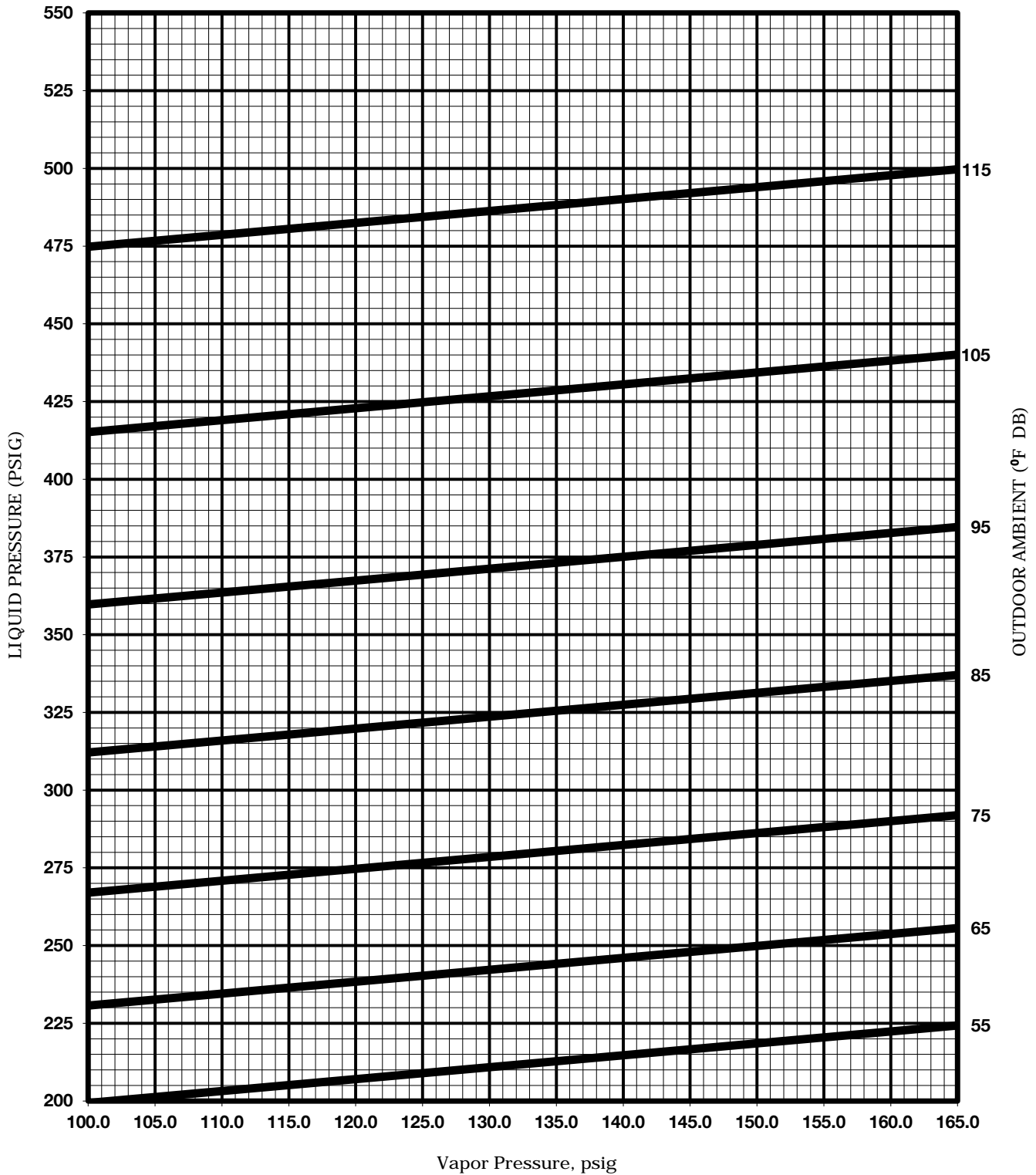
7.5 Ton 2 - Stage AC Charging Chart



- CAUTION: 1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!**
- INSTRUCTIONS:**
1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.
 4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

92-106138-09-00

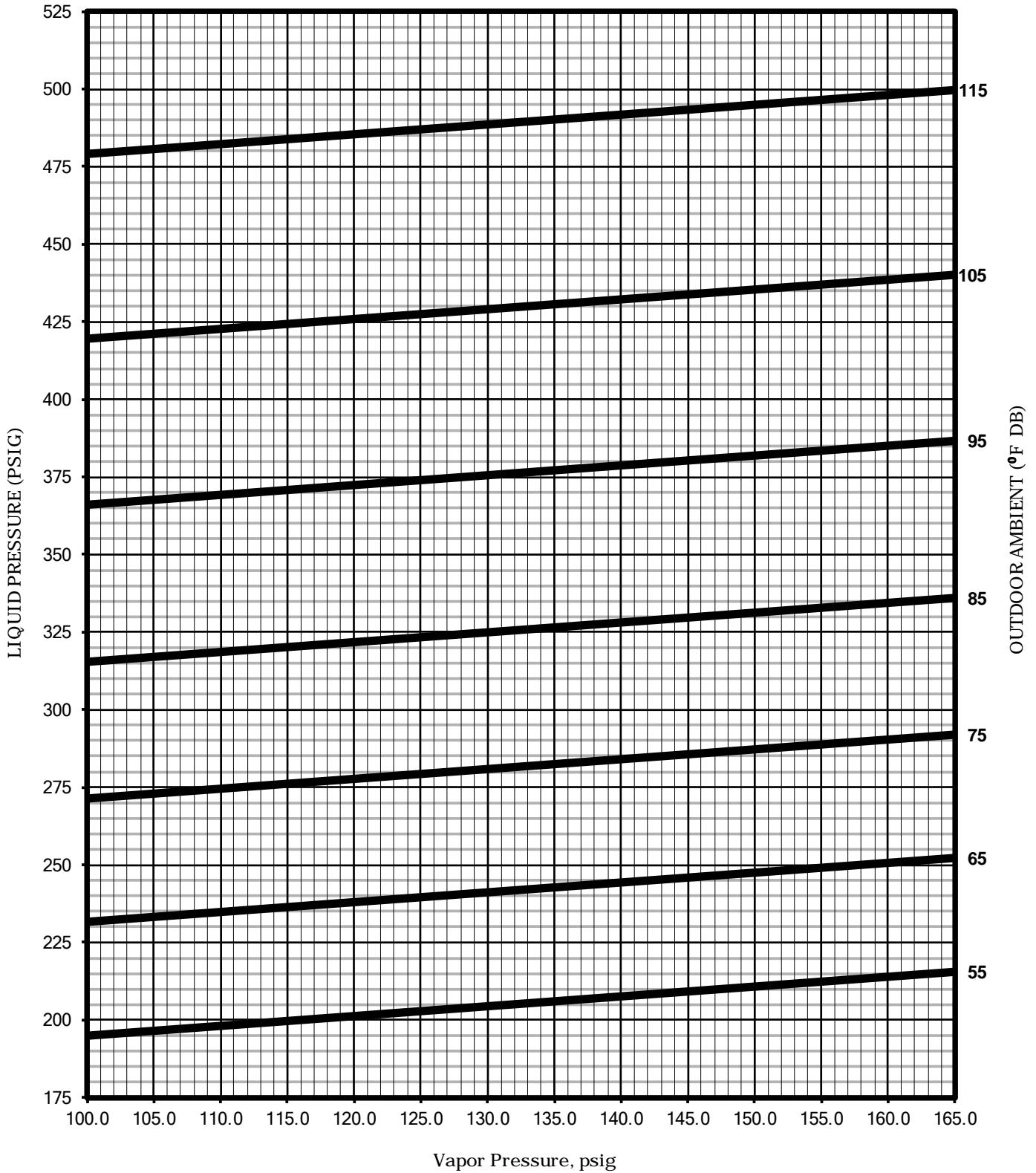
8.5 Ton 2 - Stage AC Charging Chart



- CAUTION: 1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!**
- INSTRUCTIONS:**
1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.
 4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

92-106138-10-00

10-Ton 2 Stage AC Charging Chart



CAUTION: 1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

INSTRUCTIONS: 1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.

2. MEASURE OUTDOOR AMBIENT TO UNIT.

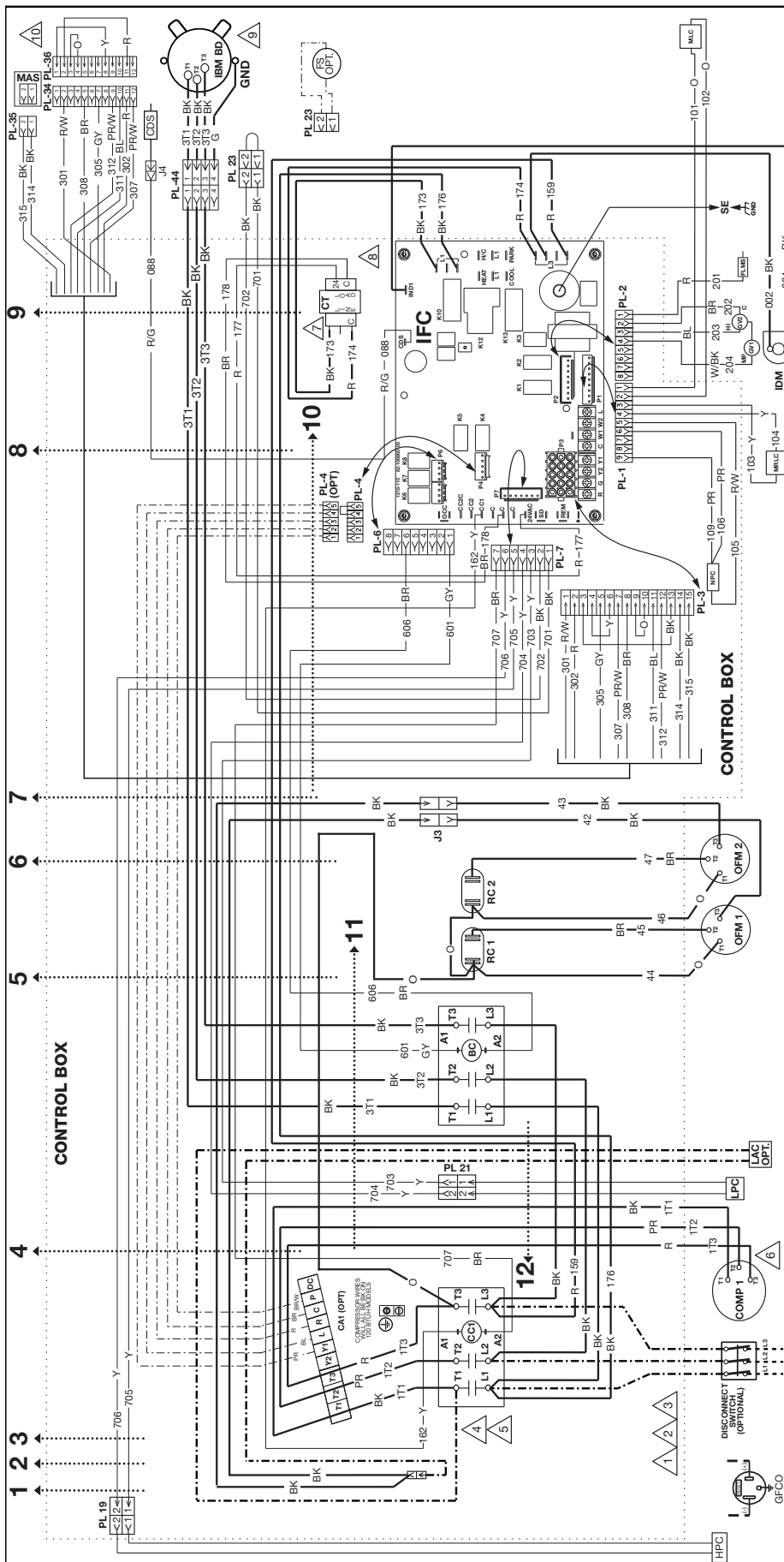
3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.

4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.

5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

92-106138-11-00

FIGURE 21



WIRING INFORMATION

LINE VOLTAGE
 -FACTORY STANDARD
 -FACTORY OPTION
 -FIELD INSTALLED

LOW VOLTAGE
 -FACTORY STANDARD
 -FACTORY OPTION
 -FIELD INSTALLED

REPLACEMENT WIRE
 -MUST BE THE SAME SIZE AND TYPE
 -OF INSULATION AS ORIGINAL (105°C MIN.)

WARNING
 -CABINET MUST BE PERMANENTLY GROUNDED
 AND CONFORM TO I.E.C., N.E.C., C.E.C.,
 NATIONAL WIRING REGULATIONS, AND LOCAL
 CODES AS APPLICABLE.

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING IN GROUNDED RAIN TIGHT CONDUIT TO FUSED DISCONNECT.
- REMOVE LAC (CCT) TO INSTALL COMPRESSOR CONTACTOR (CCT).
- REMOVE LAC (CCT) TO INSTALL LOW AMBIENT ACCESSORY.
- REMOVE LAC (CCT) TO INSTALL LOW AMBIENT CONTROL.
- COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- TRANSFORMER FACTORY WIRE AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.

UNIT VOLTAGES - HZ

UNIT VOLTAGES - HZ	TRANSFORMER TERM.
200-230-569/2	200
208-60/4Z	230
208-60/4Z	300
380-60/4Z	400
380-415-569/2	400
480-60/4Z	460
575-60/4Z	230

8. LOW VOLTAGE CIRCUIT IS N.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER, 2VAC, 50/60 HZ SUPPLIED.
 9. MOTOR FACTORY WIRE FOR CORRECT VOLTAGE.
 10. REMOVE PLUS FOR ECONOMIZER ACCESSORY PL-34 AND PL-36 LOCATED IN RETURN AIR SECTION.

COMPONENT CODES

BC BLOWER CONTACTOR
 CA COMPRESSOR MODULE
 CO CRANKCASE HEATER
 COH CRANKCASE HEATER
 COS CLOGGED DRAIN SENSOR
 CFS CLOGGED FILTER SWITCH
 CIP CONTROL TRANSFORMER
 DAT DISCHARGE AIR SENSOR
 DISC DISCONNECT SWITCH
 FIMS FLAME SENSOR
 FS FREEZE SENSOR
 GFCO GROUND FAULT CONVENIENCE OUTLET
 GL GROUND LUG
 GND GROUND
 IFC INDOOR BLOWER MOTOR
 IBM INDOOR BLOWER MOTOR
 IDM INDUCED DRAFT MOTOR
 IFC INTEGRATED FURNACE CONTROL
 LAC LOW AMBIENT CONTROL

COMPONENT CODES

LFC LOW PRESSURE CONTROL
 MMS MIXED AIR SENSOR
 MRIC MANUAL RESET LIMIT CONTROL
 NFC NEGATIVE PRESSURE SWITCH
 OAT OUTSIDE AIR SENSOR
 OAF OUTSIDE AIR FAN MOTOR
 PL PLUS
 PFC POWER TRANSFORMER
 RAT RETURN AIR SENSOR
 RC RUN CAPACITOR
 RUC RETURN AIR CONTROL
 RUC SE SPARK ELECTRODE
 WIRE NUT
 # WIRE TIE

WIRE COLOR CODE

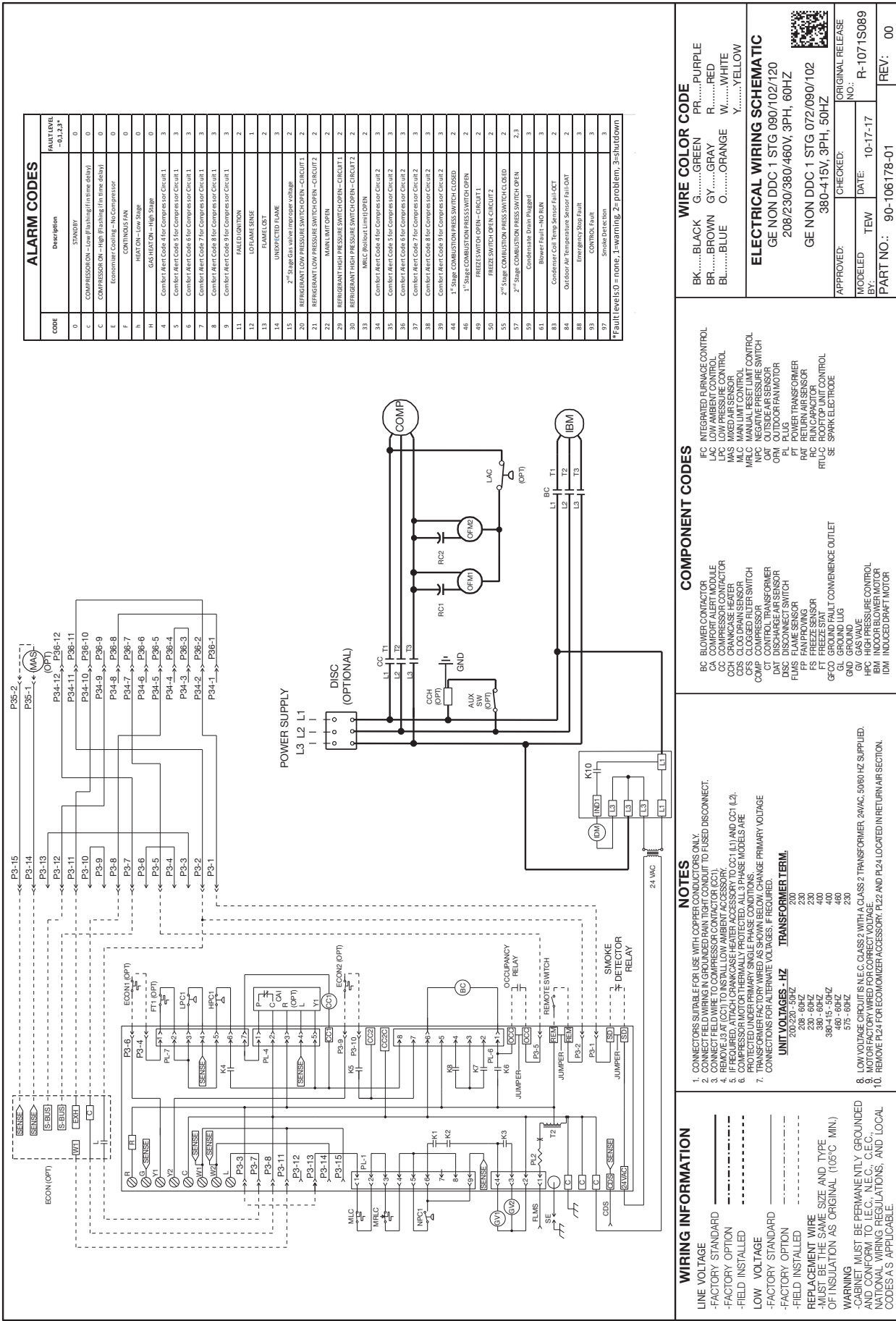
BK.....BLACK G.....GREEN PR.....PURPLE
 BR.....BROWN GR.....GRAY R.....RED
 BL.....BLUE O.....ORANGE W.....WHITE
 Y.....YELLOW

ELECTRICAL WIRING DIAGRAM

GE NON DDC 1 STG 090/102/120
 208/230/380/460V, 3PH, 60HZ
 GE NON DDC 1 STG 072/090/102
 380-415V, 3PH, 50HZ

APPROVED: _____ CHECKED: _____ ORIGINAL RELEASE NO. _____
 MODELED: _____ DATE: 10-17-17 R-1071S089
 BK: _____ TEW: _____
 PART NO.: 90-106177-01 REV: 00

FIGURE 22



CODE	Description	FAULT LEVEL -DLA3*
0	STANDBY	0
C	COMPRESSOR ON - Low Flushing (1st time delay)	0
C	COMPRESSOR ON - High Flushing (1st time delay)	0
E	Economizer Cooling - No Compressor	0
F	CONTINUOUS FAN	0
B	HATON - Low Stage	0
B	HATON - High Stage	0
4	Comfert Alert Code 4 for Compress for Circuit 1	3
5	Comfert Alert Code 5 for Compress for Circuit 1	3
6	Comfert Alert Code 6 for Compress for Circuit 1	3
7	Comfert Alert Code 7 for Compress for Circuit 1	3
8	Comfert Alert Code 8 for Compress for Circuit 1	3
9	Comfert Alert Code 9 for Compress for Circuit 1	3
11	FAILED IGNITION	2
12	LOT/FLAME SENSE	2
13	FLAME/LOST	2
14	UNEXPECTED FLAME	3
15	2 nd Stage Gas Valve Interlock Failure	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MANUAL BUT OPEN	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
33	MRLC (Refrill Limit) OPEN	2
34	Comfert Alert Code 4 for Compress for Circuit 2	3
35	Comfert Alert Code 5 for Compress for Circuit 2	3
36	Comfert Alert Code 6 for Compress for Circuit 2	3
37	Comfert Alert Code 7 for Compress for Circuit 2	3
38	Comfert Alert Code 8 for Compress for Circuit 2	3
39	Comfert Alert Code 9 for Compress for Circuit 2	3
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED	2
46	1 st Stage COMBUSTION PRESS SWITCH OPEN	2
49	FREEZE SWITCH OPEN - CIRCUIT 1	2
50	FREEZE SWITCH OPEN - CIRCUIT 2	2
55	2 nd Stage COMBUSTION PRESS SWITCH CLOSED	2
57	2 nd Stage COMBUSTION PRESS SWITCH OPEN	2, 3
59	Condensate Drain Plugged	3
61	Blower Fault - NO RUN	3
83	Condensate Coil Temp Sensor Fault OCT	2
84	Outdoor Air Temperature Sensor Fault OCT	2
86	Refrigerant Sump Fault	3
95	CONTROL Error	3
97	Service Error	3

*Fault levels 0 = none, 1=warning, 2=problem, 3=shutdown

WIRE COLOR CODE

BK.....BLACK	G.....GREEN	PR.....PURPLE
BR.....BROWN	GY.....GRAY	R.....RED
BL.....BLUE	O.....ORANGE	W.....WHITE
	Y.....YELLOW	

ELECTRICAL WIRING SCHEMATIC
 GE NON DDC 1 STG 090/102/120
 208/230/380/460V, 3PH, 60HZ
 GE NON DDC 1 STG 072/090/102
 380-415V, 3PH, 50HZ



APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
MODELED BY:	DATE:	NO.:
10-17-17		R-10715089
PART NO.:	90-106178-01	REV: 00

COMPONENT CODES

BC	BLOWER CONTACTOR
CA	COMFORT ALERT MODULE
CC	COMPRESSOR CONTACTOR
CD	CONDENSATE DRAIN
CS	CLOGGED DRAIN SENSOR
CF	CLOGGED FILTER SWITCH
COMP	COMPRESSOR
CO	CONTROL TRANSFORMER
COAT	COAST MOTOR
DISC	DISCONNECT SWITCH
FLMS	FLAME SENSOR
PL	PLUG
PT	POWER TRANSFORMER
RAT	RETURN AIR SENSOR
FC	FAN PROOFING
RL	ROOM AIR SENSOR
SE	SPARK ELECTRODE
FC	INTEGRATED FLUENCE CONTROL
LAC	LOW AMBIENT CONTROL
LPC	LOW PRESSURE CONTROL
MFC	MANUAL CONTROL
MGC	MANUAL LIMIT CONTROL
MRLC	MANUAL RESET LIMIT CONTROL
NFC	NEGATIVE PRESSURE SWITCH
OAT	OUTSIDE AIR SENSOR
OC	OCCUPANCY SENSOR
PL	PLUG
PT	POWER TRANSFORMER
RAT	RETURN AIR SENSOR
FC	FAN PROOFING
RL	ROOM AIR SENSOR
SE	SPARK ELECTRODE

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER.
- CONNECT FIELD WIRING IN GROUNDED RAIN TIGHT CONDUIT TO FUSED DISCONNECT.
- REMOVE J3 AT (C4) TO INSTALL LOW AMBIENT ACCESSORY (CC1).
- REMOVE J3 AT (C4) TO INSTALL CHASE HEATER ACCESSORY (CC2).
- REMOVE J3 AT (C4) TO INSTALL HEATER ACCESSORY (CC3).
- CONNECT WIRING TO THE FOLLOWING MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- TRANSFORMER FACTORY WIRE AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.

UNIT VOLTAGES - HZ

200-230 - 50HZ	TRANSFORMER TERM.
230	230
290 - 60HZ	290
380 - 60HZ	400
460 - 60HZ	460
575 - 60HZ	480

8. LOW VOLTAGE CIRCUIT IS N.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER, 2VA, 50/60 HZ SUPPLIED.
 9. REMOVE J3 AT (C4) TO INSTALL CHASE HEATER ACCESSORY (CC2).
 10. REMOVE J3 AT (C4) TO INSTALL HEATER ACCESSORY (CC3).

WIRING INFORMATION

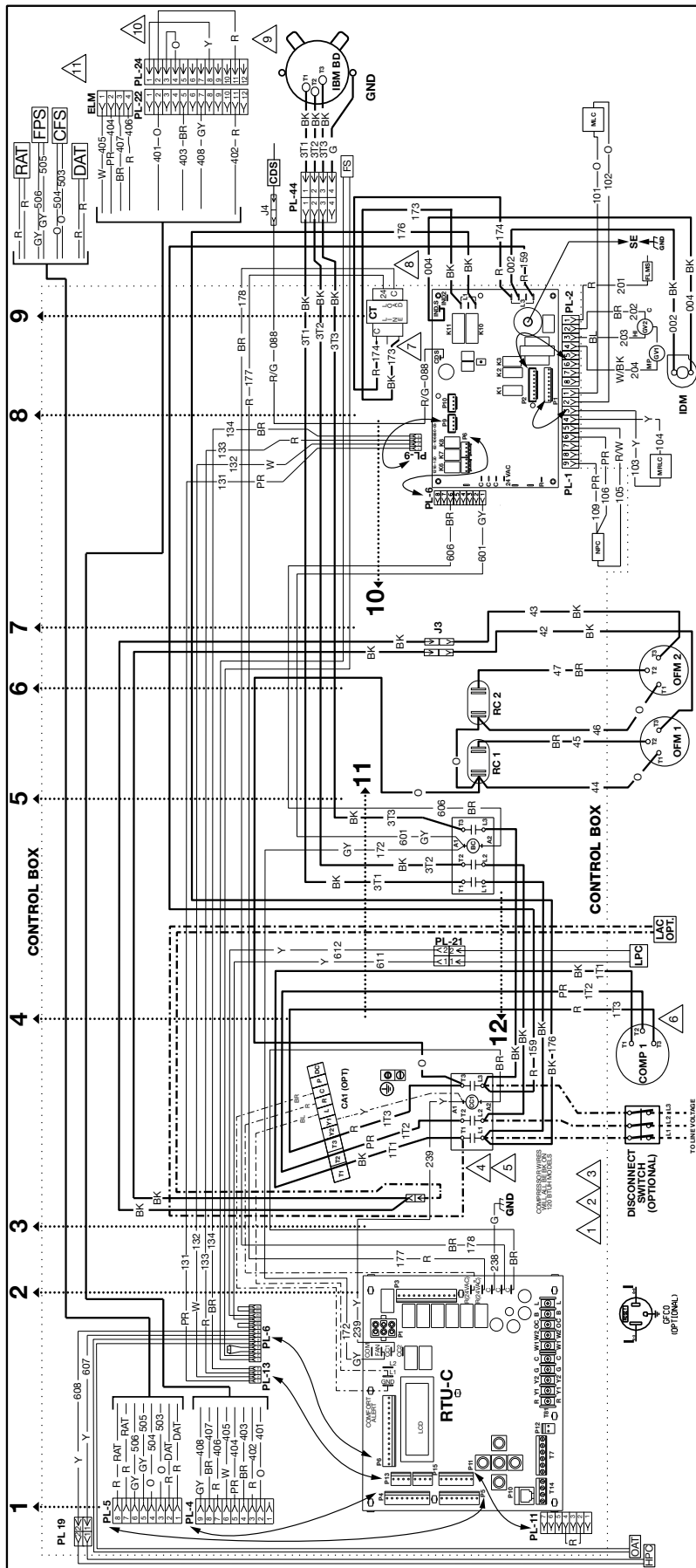
LINE VOLTAGE
 -FACTORY STANDARD
 -FACTORY OPTION
 -FIELD INSTALLED

LOW VOLTAGE
 -FACTORY STANDARD
 -FACTORY OPTION
 -FIELD INSTALLED

REPLACEMENT WIRE
 MUST BE THE SAME SIZE AND TYPE
 OF INSULATION AS ORIGINAL (105°C MIN.)

WARNING
 MUST BE PERMANENTLY GROUNDED
 AND CONFORM TO I.E.C. N.E.C. AND
 NATIONAL WIRING REGULATIONS, AND LOCAL
 CODES AS APPLICABLE.

FIGURE 23



WIRING INFORMATION

LINE VOLTAGE _____
 -FACTORY STANDARD _____
 -FACTORY OPTION _____
 -FIELD INSTALLED _____

LOW VOLTAGE _____
 -FACTORY STANDARD _____
 -FACTORY OPTION _____
 -FIELD INSTALLED _____

REPLACEMENT WIRE _____
 MUST BE THE SAME SIZE AND TYPE _____
 OF INSULATION AS ORIGINAL (100%MIN) _____

WARNING: MUST BE PERMANENTLY GROUNDING _____
 AND CONFORM TO I.E.C., N.E.C., C.E.C., _____
 NATIONAL WIRING REGULATIONS, AND LOCAL _____
 CODES AS APPLICABLE.

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING IN GROUNDING BATH TIGHT CONDUIT TO BE USED TO DISCONNECT.
- CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
- REMOVE J1 (C1) TO INSTALL LOW AMBIENT ACCESSORY.
- F REQUIRED AT EACH CRANKCASE HEATER ACCESSORY TO C1 (L1) AND C1 (L2).
- COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3-PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- CONNECTIONS FOR FIELD WIRING ARE SHOWN BELOW CHANGE PRIMARY VOLTAGE.

TRANSFORMER TERNAL

200	200
230	230
400	400
480	480
460-480 Hz	460-480 Hz
55-60 Hz	55-60 Hz

COMPONENT CODES

BC	BLOWER CONTACTOR
CC	COMPRESSOR CONTACTOR
CDH	CRANKCASE HEATER
CS	CRANKCASE SWITCH
CT	CONTROL TRANSFORMER
DAT	DISCHARGE AIR SENSOR
ELM	ECONOMIZER LOGIC MODULE
FLMS	FLAME SENSOR
FR	FREZE STAT
FT	FREZE STAT
GFCD	GROUND FAULT CONVENIENCE OUTLET
GV	GAS VALVE
HPC	HIGH PRESSURE CONTROL
IDM	INDUCED DRAFT MOTOR

WIRE COLOR CODE

BK	BLACK	GY	GREEN	PR	PURPLE
BR	BROWN	GR	GRAY	R	RED
BL	BLUE	O	ORANGE	W	WHITE
		Y	YELLOW		

ELECTRICAL WIRING DIAGRAM

GE DDC 1-STG 090/102/120
 208/230/380/460V, 3PH, 60HZ

GE DDC 1-STG 072/090/102
 380-415V, 3PH, 50HZ

APPROVED: _____ DATE: 10-17-17 NO.: R-1071S108
 MODELED BY: TEW PART NO.: 90-106177-02 REV: 00

FIGURE 24

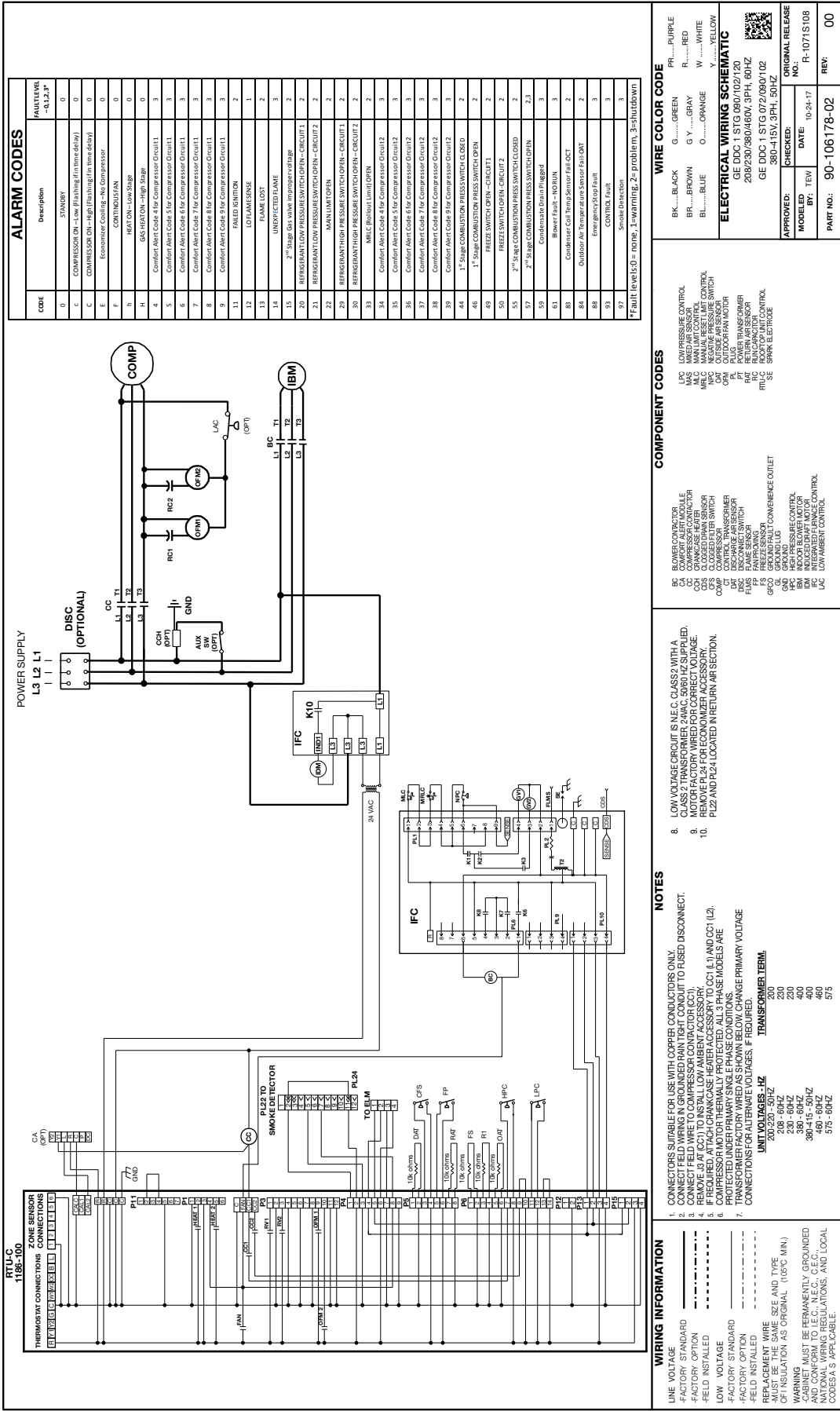


FIGURE 25

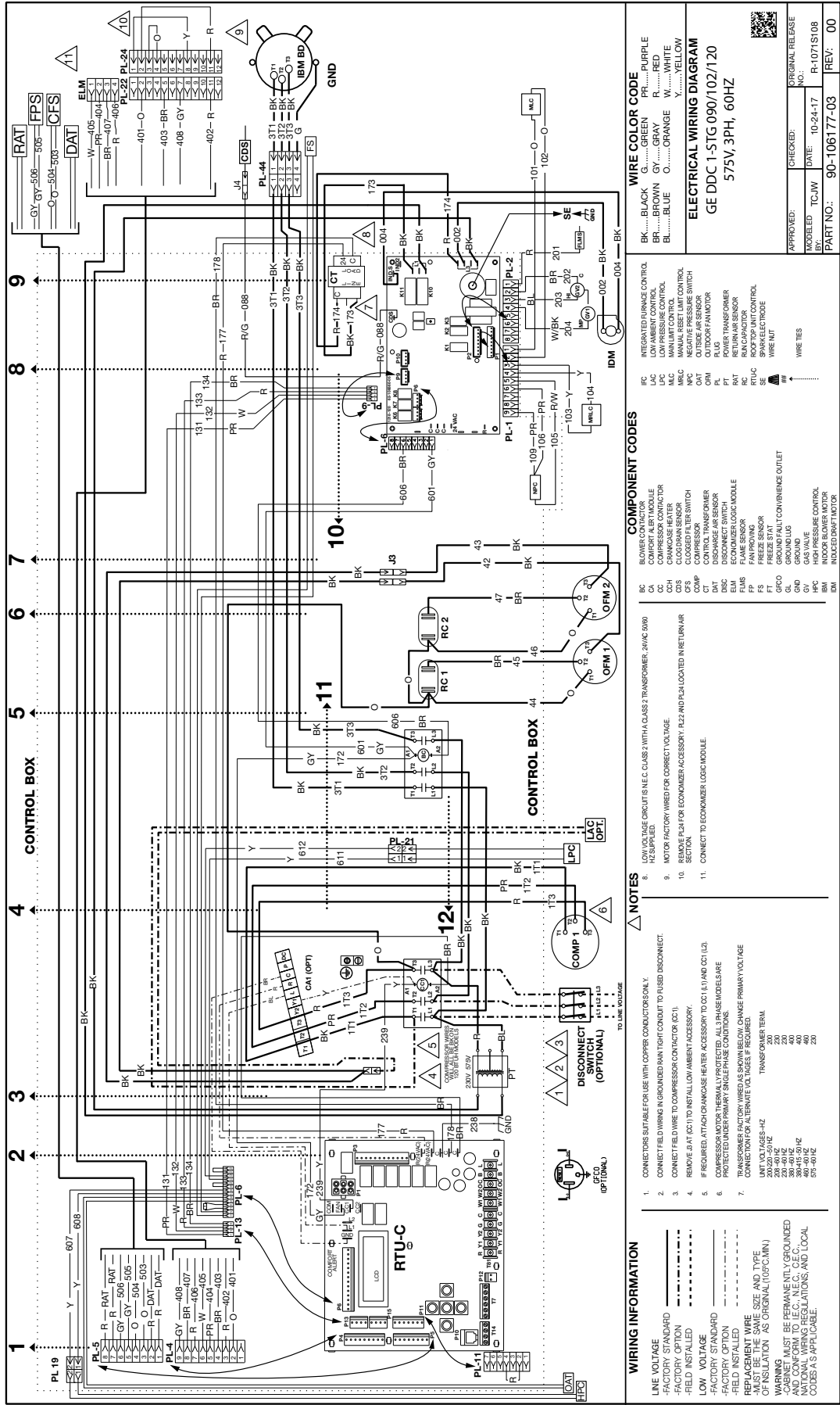
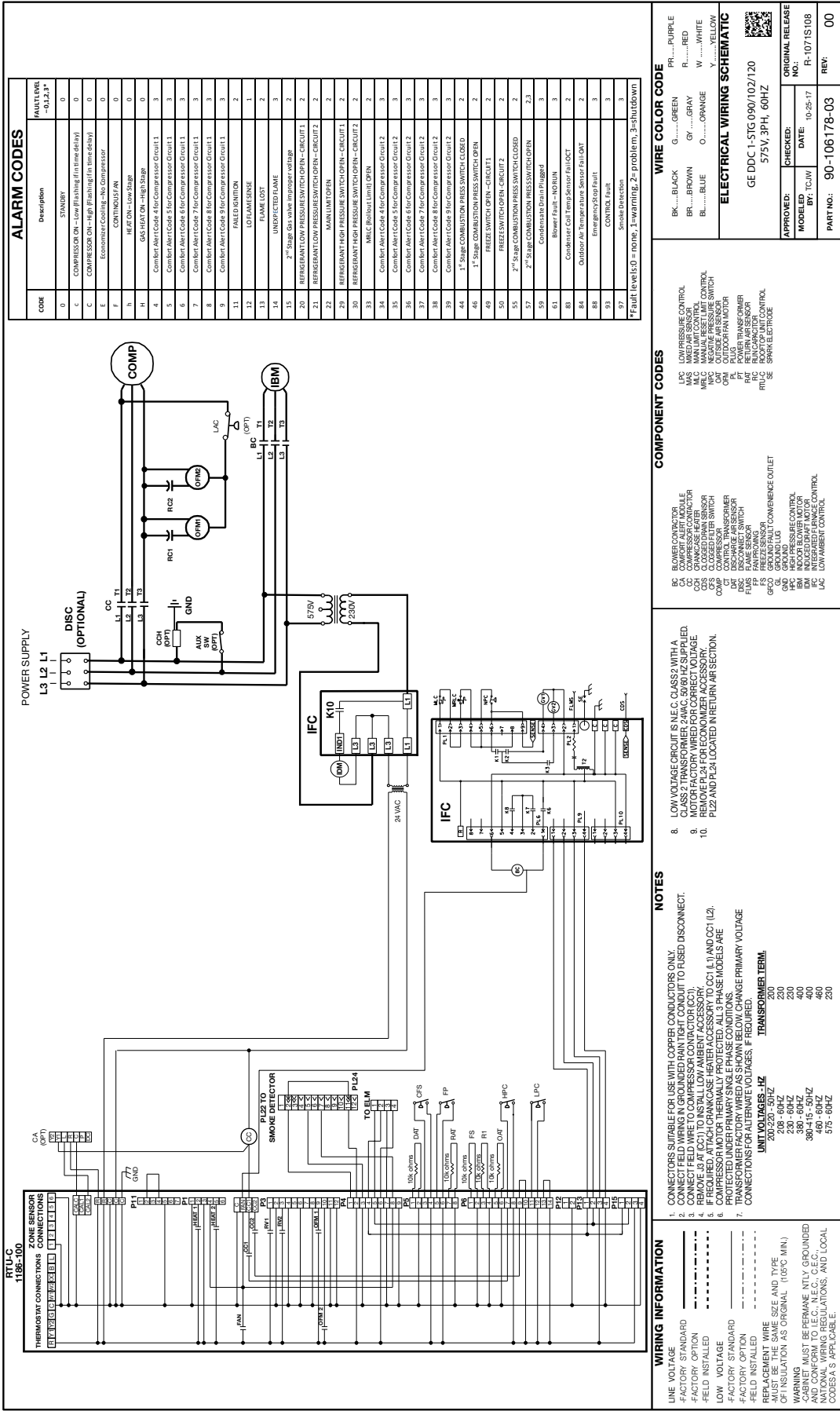


FIGURE 26



ALARM CODES

CODE	Description	FAULT LEVEL (0-255)
0	STANDBY	0
C	COMPRESSOR ON - Low Flashing (in time delay)	0
C	COMPRESSOR ON - High Flashing (in time delay)	0
E	Economizer Cooling - No Compressor	0
F	CONTINUOUS FAN	0
H	HEAT ON - Low Stage	0
H	HEAT ON - High Stage	0
4	Combi Alert Code 4 for Compressor Circuit 1	3
5	Combi Alert Code 5 for Compressor Circuit 1	3
6	Combi Alert Code 6 for Compressor Circuit 1	3
7	Combi Alert Code 7 for Compressor Circuit 1	3
8	Combi Alert Code 8 for Compressor Circuit 1	3
9	Combi Alert Code 9 for Compressor Circuit 1	3
11	FAULT DETECTION	2
12	LO FAN SPEED	1
13	FLAME LOSS	2
14	UNEXPECTED FLAME	3
15	2" Stage Gas Valve Improper Voltage	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MANLINE OPEN	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
33	MRLC (Refrigerant Limit) OPEN	2
34	Combi Alert Code 4 for Compressor Circuit 2	3
35	Combi Alert Code 5 for Compressor Circuit 2	3
36	Combi Alert Code 6 for Compressor Circuit 2	3
37	Combi Alert Code 7 for Compressor Circuit 2	3
38	Combi Alert Code 8 for Compressor Circuit 2	3
39	Combi Alert Code 9 for Compressor Circuit 2	3
42	1" Stage COMBUSTION PRESS SWITCH CLOSED	2
43	2" Stage COMBUSTION PRESS SWITCH OPEN	2
46	FREEZE SWITCH OPEN - CIRCUIT 1	2
49	FREEZE SWITCH OPEN - CIRCUIT 2	2
55	2" Stage COMBUSTION PRESS SWITCH CLOSED	2
57	2" Stage COMBUSTION PRESS SWITCH OPEN	2,3
59	Condensate Drain Plug/High	3
61	Blower Fault - NO RUN	3
88	Condensate Coil Temp Sensor Fail/LOCT	2
84	Outdoor Air Temperature Sensor Fail/LOCT	2
88	Emergency Stop Fault	3
93	CONTROL Fault	3
97	Sensor Detection	3

* Fault levels 0 = none, 1=warning, 2= problem, 3=shutdown

WIRE COLOR CODE

BK.....BLACK	G.....GREEN	PR.....PURPLE
BR.....BROWN	GR.....GRAY	RD.....RED
BL.....BLUE	OR.....ORANGE	W.....WHITE
		Y.....YELLOW

ELECTRICAL WIRING SCHEMATIC

GE DDC 1-5TG 090/102/120
575V, 3PH, 60HZ

APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
MOBILED BY: TC/W	DATE: 10-26-17	R-1071S108

PART NO.: 90-106178-03 RRR: 00

COMPONENT CODES

BC	BLOWER CONDUCTOR
CA	CAVITY ALERT MODULE
CC	CRANKCASE LEAK
CCS	CLOSED DRAIN SENSOR
COMP	COMPRESSOR
DAT	DRAIN DETECTOR
FMS	FAN SPEED SENSOR
FP	FAN SPEED SWITCH
FR	FRANZING MOTOR
GC	GROUND FAULT COMMENCEMENT OUTLET
GL	GROUND LUG
HC	HIGH PRESSURE CONTROL
HEC	HEATER ELEMENT CONTROL
IM	INDUCED DRAFT MOTOR
IR	INDUCED DRAFT MOTOR CONTROL
LAC	LOW AMBIENT CONTROL

- ### NOTES
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FIELD WIRING IN GROUNDING RAIN TIGHT CONDUIT TO FUSED DISCONNECT.
 - CONNECT FIELD WIRE TO COMPRESSOR CONDUCTOR (CC).
 - IF REQUIRED, ATTACH CRANKCASE HEATER ACCESSORY TO CC (L1 AND CC (L1).
 - COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
 - CONNECTORS FOR ALL TERMINAL VOLTAGES, IF REQUIRED.
- UNIT VOLTAGES - HZ**
- | TRANSFORMER TERM. | 200 | 230 | 240 | 250 | 300 | 360 | 400 | 480 | 575 |
|-------------------|-------|-----|-----|-----|-----|-----|-----|-----|-----|
| 200-220 | 50 HZ | | | | | | | | |
| 208-60 HZ | | | | | | | | | |
| 230-60 HZ | | | | | | | | | |
| 240-60 HZ | | | | | | | | | |
| 300-415-50 HZ | | | | | | | | | |
| 480-60 HZ | | | | | | | | | |
| 575-60 HZ | | | | | | | | | |

WIRING INFORMATION

LINE VOLTAGE

- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED

LOW VOLTAGE

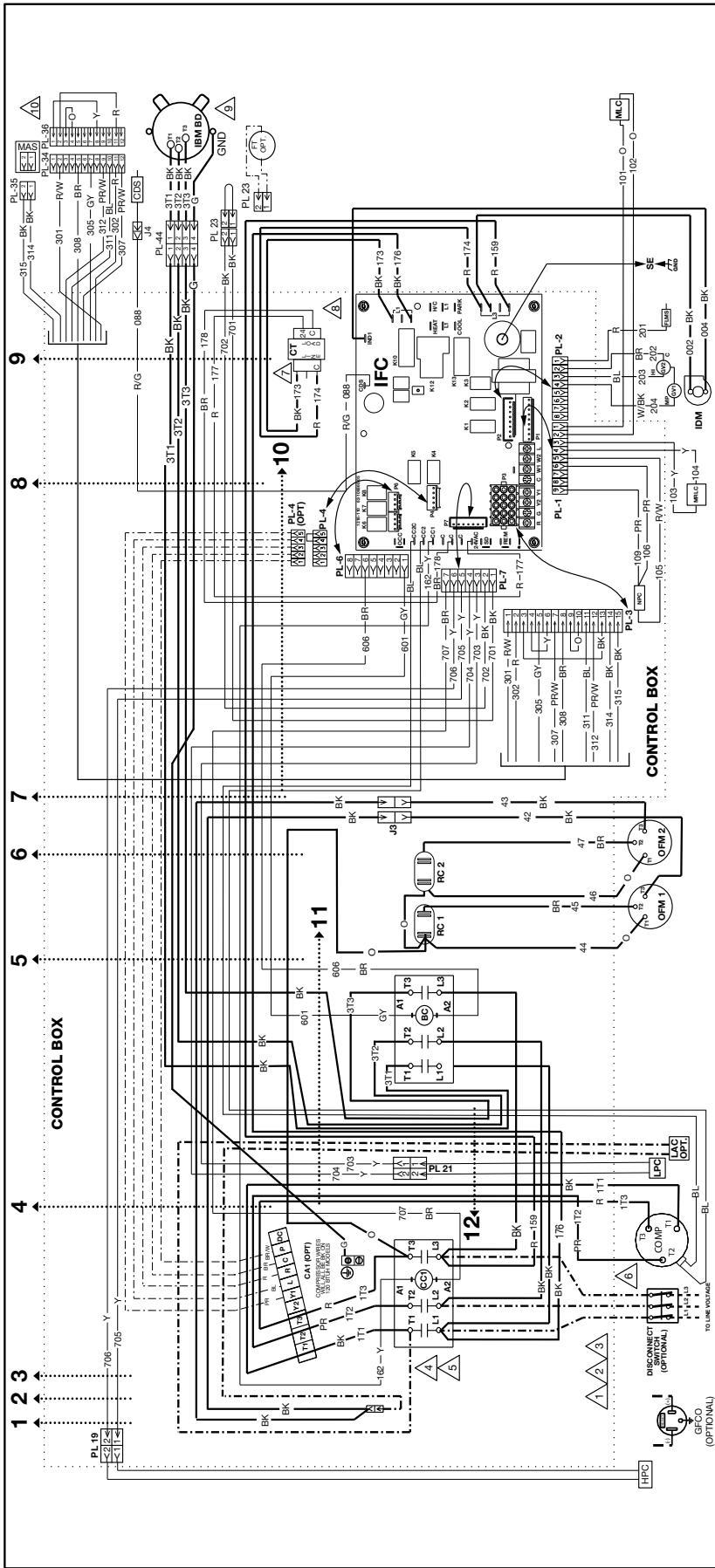
- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED

REPLACEMENT WIRE SIZE AND TYPE OF INSULATION AS ORIGINAL (100°C MIN.)

WARNING

- CABINET MUST BE PERMANENTLY GROUNDING
- FIELD WIRING MUST BE PERMANENTLY GROUNDING
- NATIONAL WIRING REGULATIONS AND LOCAL CODES ARE APPLICABLE.

FIGURE 29



WIRING INFORMATION

LINE VOLTAGE	STANDARD
FACTORY OPTION	OPTIONAL
FIELD INSTALLED	OPTIONAL
LOW VOLTAGE	OPTIONAL
FACTORY OPTION	OPTIONAL
FIELD INSTALLED	OPTIONAL
WIRE SIZE AND TYPE	MUST BE THE SAME AS ORIGINAL (105°C MIN.)
OF INSULATION	AS ORIGINAL
WARNING	MUST BE PERMANENTLY GROUNDED
ADDITIONAL INFORMATION	CONFORM TO I.E.C. AND LOCAL NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING IN GROUNDED RAIN TIGHT CONDUIT TO FUSED DISCONNECT.
- REMOVE & RET (CC) TO INSTALL LOW AMBIENT ACCESSORY.
- IF REQUIRED, ATTACH CHAMKASE HEATER ACCESSORY TO CC1 (L1) AND CC1 (L2).
- COMPRESSOR MOTOR THERMALLY PROTECTED, ALL 3-PHASE MODELS ARE THERMALLY PROTECTED.
- TRANSFORMER FACTORY WIRING AS SHOWN BELOW CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.

UNIT VOLTAGES - HZ

200-220-50/60 HZ	TRANSFORMER TERM.
230	200
230	230
380-415-50/60 HZ	400
460-500 HZ	460
575-580 HZ	580

COMPONENT CODES

BL	LOW PRESSURE CONTROL
CA	COMPACT ALERT MODULE
CH	CHAMKASE HEATER
CO	COMPRESSOR MOTOR
CS	CLOSED FILTER SWITCH
CP	COMPRESSOR MOTOR
DM	DISCHARGE PRESSURE SWITCH
FM	FLAME SENSOR
FS	FREZE SENSOR
GR	GROUND FAULT CONVENIENCE OUTLET
GRND	GROUND
IN	INDUCED DRAUGHT MOTOR
IR	INDUCED DRAUGHT MOTOR CONTROL
LAC	LOW AMBIENT CONTROL
LC	LOW PRESSURE CONTROL
MFC	MANUAL CONTROL
NFC	NEGATIVE PRESSURE SWITCH
OW	OUTDOOR FAN MOTOR
PL	PLUG
RA	RETURN AIR SENSOR
RAT	RETURN AIR SWITCH
RUC	ROOFTOP UNIT CONTROL
SE	SEMI-CONDUCTOR ELECTRODE
WIRE	WIRE TIE

WIRE COLOR CODE

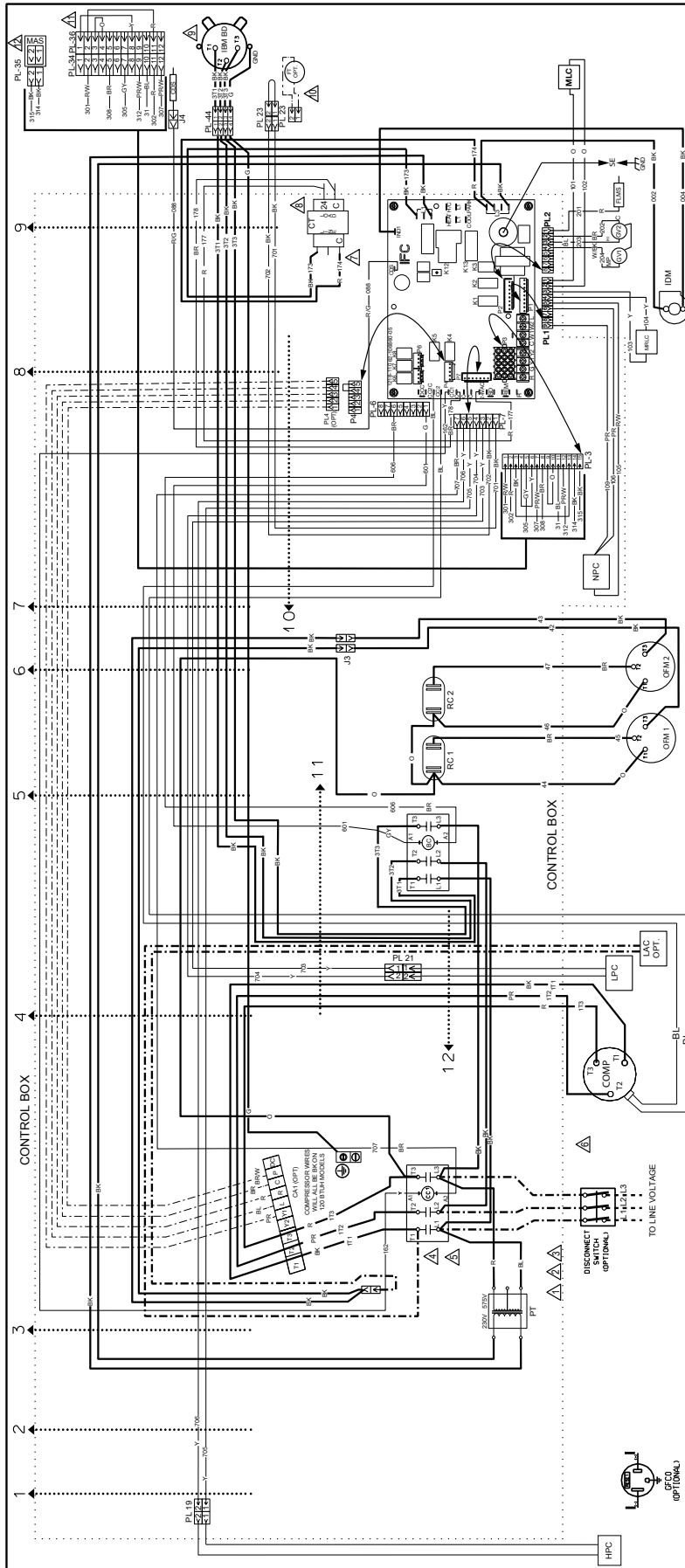
BK	BLACK	GR	GREEN	PR	PURPLE
BL	BROWN	GY	GRAY	R	RED
BLU	BLUE	O	ORANGE	W	WHITE
		Y	YELLOW		

ELECTRICAL WIRING DIAGRAM

GE NON-DDC 2-STG 080/102/120
208/230/460/3 PH 60 HZ

APPROVED: [Signature]
CHECKED: [Signature]
MOELED: [Signature]
BY: TCM
DATE: 10-26-17
ORIGINAL RELEASE NO.: R-1071S 108
REV.: 00
PART NO.: 90-106177-05

FIGURE 31



WIRING INFORMATION

LINE VOLTAGE
 -FACTORY STANDARD
 -FIELD OPTION
 -FIELD INSTALLATION
 -LOW VOLTAGE
 -FACTORY STANDARD
 -FIELD INSTALLED

REPLACEMENT WIRE
 -MUST BE THE SAME SIZE AND TYPE
 OF INSULATION AS ORIGINAL (105°C MIN.)
 -MUST BE PERMANENTLY GROUNDED
 AND CONFORM TO I.E.C., N.E.C., C.E.C.,
 NATIONAL WIRING REGULATIONS, AND LOCAL
 CODES AS APPLICABLE.

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING IN GROUNDED RAIN TIGHT CONDUIT TO FUSED DISCONNECT.
- CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
- REMOVE BA (CC) TO INSTALL LOW AMBIENT ACCESSORY.
- IF REQUIRED AT HIGH AMBIENT HEATER ACCESSORY TO CC (L) AND CC (L).
- COMPRESSOR MOTOR THERMALLY PROTECTED. ALL PHASE MODELS ARE
 CONFORM TO I.E.C. REQUIREMENTS. (SEE I.E.C. SECTION 440.42 FOR
 CONNECTIONS ALTERNATE VOLTAGES, IF REQUIRED).
- TRANSFORMER FACTORY WIRING AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE
 UNIT VOLTAGES -4Z TRANSFORMER TERN
 200/200-50/12 220
 230/230-50/12 230
 230-40/12 230
 380/42-50/12 400
 575-60/12 480

COMPONENT CODES

BLOWER CONTACTOR
 CC COMPRESSOR CONTACTOR
 CC CRANKCASE HEATER
 CC CRANKCASE HEATER ACCESSORY
 CC CLOSURE FILTER SWITCH
 CC COMPRESSOR
 CC CONTROL TRANSFORMER
 CC DISCONNECT SWITCH
 CC FAN PROWING
 CC FAN PROWING ACCESSORY
 CC FREEZE STAT
 CC GROUND FAULT CONVENIENCE OUTLET
 CC GROUND LUG
 CC GAS VALVE
 CC HIGH PRESSURE CONTROL
 CC INDUCED DRAFT MOTOR
 CC INTEGRATED FURNACE CONTROL

WIRE COLOR CODE

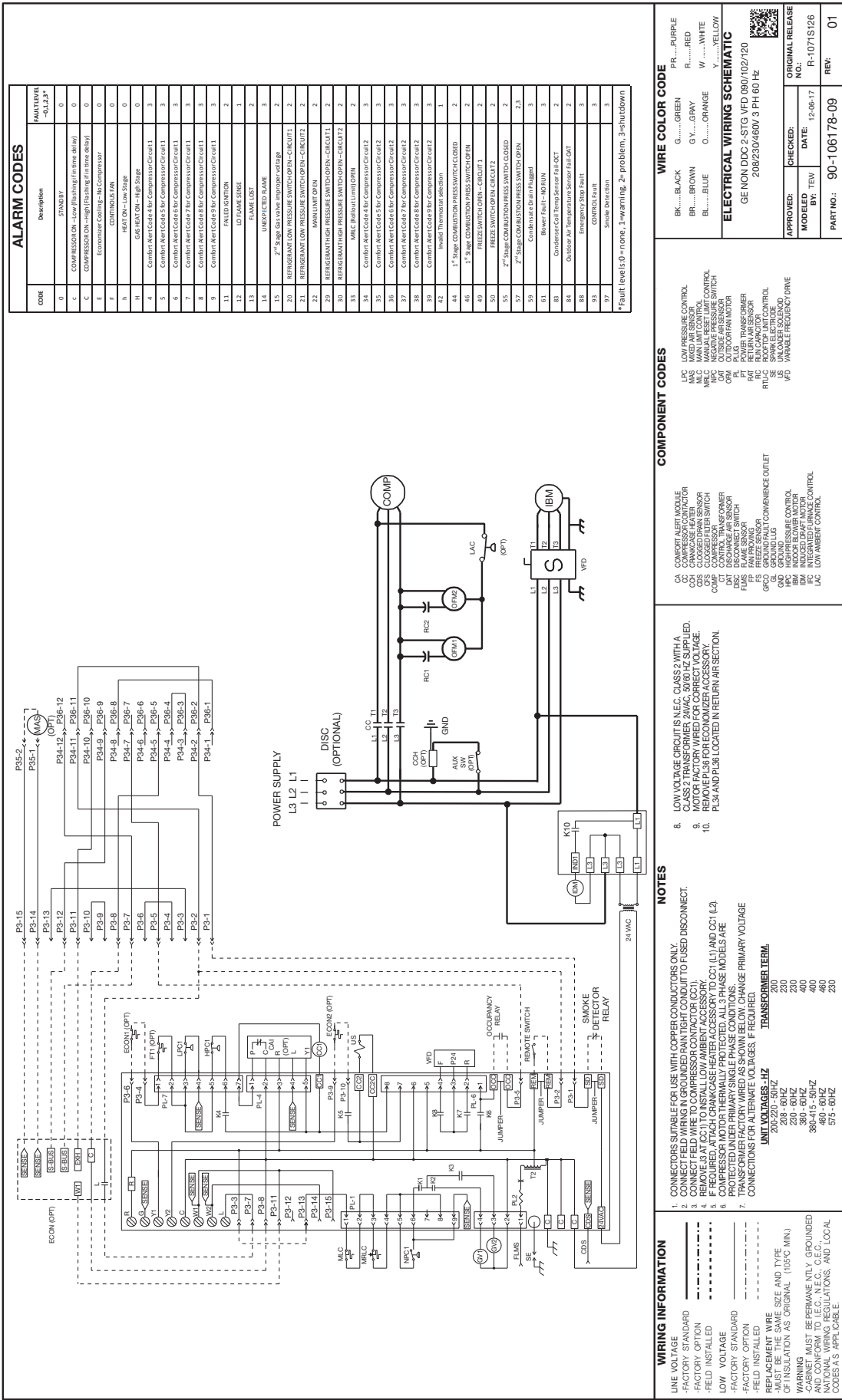
BK.....BLACK G.....GREEN PR.....PURPLE
 BR.....BROWN GV.....GRAY R.....RED
 BL.....BLUE O.....ORANGE W.....WHITE
 Y.....YELLOW

ELECTRICAL WIRING DIAGRAM

GE NON DDC 2-STG 090/102/120
 5/5V 3PH 60HZ

APPROVED: _____ CHECKED: _____ ORIGINAL RELEASE
 MODELLED: TC:JW DATE: 10-30-17 BY: R:1071S/08
 PART NO.: 90-106177-06 REV: 00

FIGURE 34



APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
BY: TEW	DATE: 12-06-17	R-1071S126
PART NO.: 90-106178-09		REV: 01

- COMPONENT CODES**
- CA COMFORT ALERT MODULE
 - CC COMPRESSOR CONTACTOR
 - CCS CLOGGED DRAIN SENSOR
 - CGS CLOGGED GAS VALVE SENSOR
 - COMP COMPRESSION SWITCH
 - COB COIL OVERHEAT SENSOR
 - COI OUTSIDE AIR SENSOR
 - CR CONTROL TRANSFORMER
 - DCT CONTROL TRANSFORMER
 - DSC DISCONNECT SWITCH
 - FAN FAN MOTOR
 - FHP FAN PROTECTOR
 - FRZ FREEZE SENSOR
 - GRN GRN LINE LOG
 - HFC HIGH PRESSURE CONTROL
 - INDOOR FLOWER MOTOR
 - IPC INTEGRATED PURNACE CONTROL
 - LAC LOW AMBIENT CONTROL
 - LOW PRESSURE CONTROL
 - MANUALMINT CONTROL
 - MLC MAXIMUM LINE CURRENT LIMITER
 - MFLC MAXIMUM FLOW LINE CURRENT LIMITER
 - NPFC NEGATIVE PRESSURE SWITCH
 - OUT OUTSIDE AIR SENSOR
 - PL PLUS TRANSFORMER
 - PLS PLUS TRANSFORMER
 - RAE RETURN AIR SENSOR
 - RAI RETURN AIR SENSOR
 - RFC RETURN AIR SENSOR
 - SE SEPARATE ELECTRONIC
 - VFD VARIABLE FREQUENCY DRIVE

- NOTES**
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FIELD WIRING IN GROUNDED RAIN TIGHT CONDUIT TO FUSED DISCONNECT.
 - REPLACE FUSE WITH SAME RATING AND TYPE.
 - REMOVE SLAT (C11) TO INSTALL LOW AMBIENT ACCESSORY.
 - IF REQUIRED, ATTACH CHAMBER HEATER ACCESSORY TO CCI (L1) AND CCI (L2).
 - COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY WIRING AND THERMAL PROTECTION IS REQUIRED.
 - CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.
- UNIT VOLTAGES - HZ**
- | | |
|----------------|-----|
| 200-220 - 50HZ | 230 |
| 208 - 60HZ | 230 |
| 230 - 60HZ | 230 |
| 380-415 - 50HZ | 400 |
| 460 - 60HZ | 460 |
| 575 - 60HZ | 230 |

- NOTES**
- LOW VOLTAGE CIRCUITS N.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER, 2WAC, 50/60 HZ SUPPLIED.
 - MOTOR FACTORY WIRED FOR CORRECT VOLTAGE.
 - FIELD WIRING TO BE DONE BY THE INSTALLER.
 - PL34 AND PL36 LOCATED IN RETURN AIR SECTION.

WIRING INFORMATION

LINE VOLTAGE _____

-FACTORY STANDARD _____

-FACTORY OPTION _____

-FIELD INSTALLED _____

LOW VOLTAGE _____

-FACTORY STANDARD _____

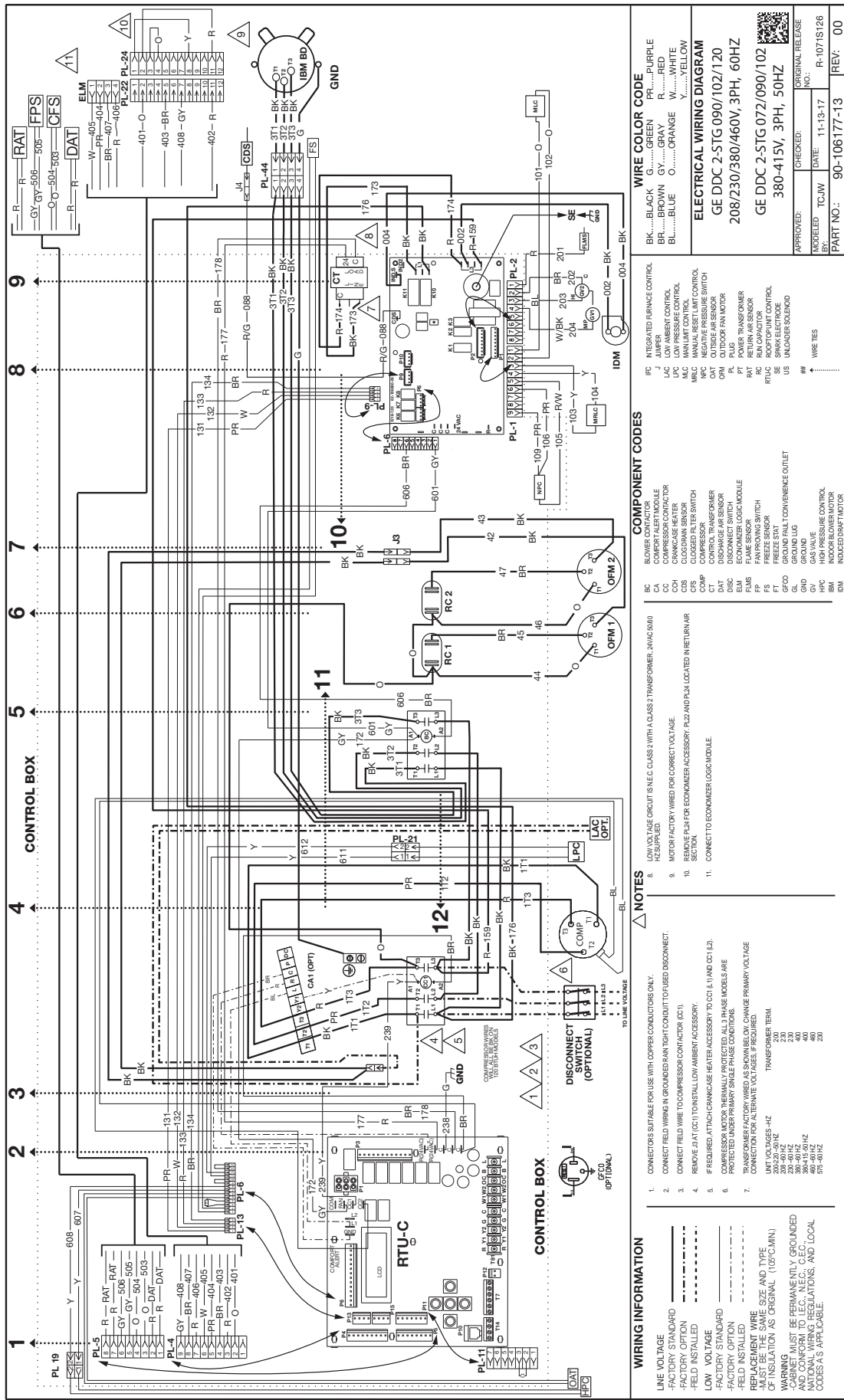
-FACTORY OPTION _____

-FIELD INSTALLED _____

REPLACEMENT WIRE SIZE AND TYPE _____

WARNING: CABINET MUST BE PERMANENTLY GROUNDED TO THE MAIN ELECTRICAL PANEL. SEE NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

FIGURE 35



WIRING INFORMATION

- LINE VOLTAGE
- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED
- LOW VOLTAGE
- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED
- REPLACEMENT WIRE SIZE AND TYPE
- OF INSULATION AS ORIGINAL (105°C MIN)
- WARNING
- CABINET MUST BE PERMANENTLY GROUNDED
- AND CONFORM TO I.E.C., N.E.C., C.E.C.
- AND LOCAL REGULATIONS, AND LOCAL
- CODES AS APPLICABLE.

NOTES

1. CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
2. CONNECT FIELD WIRING TO COMPRESSOR CONTACTOR (CC1).
3. REMOVE J4 (C1) TO INSTALL LOW AMBIENT ACCESSORY.
4. IF REQUIRED AT HIGH CRANKCASE HEATER ACCESSORY TO CCI (L1 AND CCI L2).
5. COMPRESSOR MOTOR THERMALLY PROTECTED, ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
6. TRANSFORMER FACTORY WIRED AS SHOWN BELOW, CHANGE PRIMARY VOLTAGE CONNECTION FOR ALTERNATE VOLTAGES, IF REQUIRED.
7. TRANSFORMER FACTORY WIRED AS SHOWN BELOW, CHANGE PRIMARY VOLTAGE CONNECTION FOR ALTERNATE VOLTAGES, IF REQUIRED.
8. LOW VOLTAGE CIRCUIT (IN E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER, 200AC/90/60 HZ) SUPPLIED.
9. MOTOR FACTORY WIRED FOR CORRECT VOLTAGE.
10. REMOVE P.O.M FOR ECONOMIZER ACCESSORY, P.22 AND P.24 LOCATED IN RETURN AIR SECTION.
11. CONNECT TO ECONOMIZER LOGIC MODULE.

COMPONENT CODES

- BC BLOWER CONTACTOR
- CA COMFORT ALERT MODULE
- CC1 COMPRESSOR CONTACTOR
- CC2 CHARGES ASSESSOR
- CDS CLOG/DRAIN SENSOR
- CIS CLOG/DRAIN SWITCH
- CTP CONTROL TRANSFORMER
- DAT DISCHARGE AIR SENSOR
- DISC DISCONNECT SWITCH
- ECON ECONOMIZER LOGIC MODULE
- ELMS ELMS SENSORS
- FP FAN PROOFING SWITCH
- FS FREEZE SENSOR
- GEFCO GEFCO FAN PROOFING SWITCH
- GL GROUND FAULT CONVENIENCE OUTLET
- GRND GROUND LUS
- GND GROUND
- HPC HIGH PRESSURE CONTROL
- IDM INDOOR BLOWER MOTOR
- IBM IBM INDUCED DRAFT MOTOR

WIRE COLOR CODE

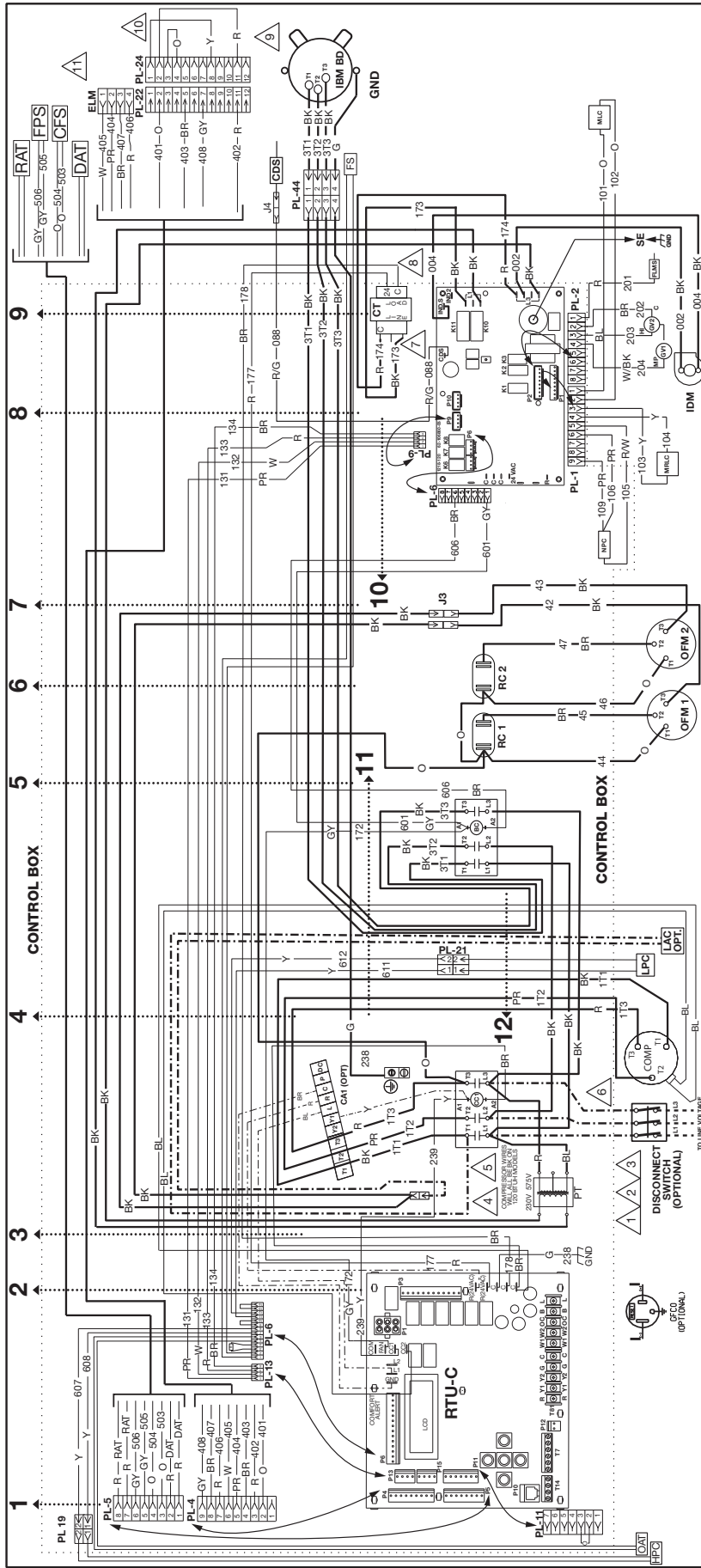
- BK...BLACK
- BR...BROWN
- BL...BLUE
- G...GREEN
- GY...GRAY
- O...ORANGE
- PR...PURPLE
- RED...RED
- W...WHITE
- Y...YELLOW

ELECTRICAL WIRING DIAGRAM

GE DDC 2-5TG 090/102/120
208/230/380/460V, 3PH, 60HZ
GE DDC 2-5TG 072/090/102
380-415V, 3PH, 50HZ

APPROVED: _____ CHECKED: _____ DATE: 11-13-17 ORIGINAL RELEASE NO: _____
MODELED: TCJW NO: _____
PART NO.: 90-106177-13 REV: 00

FIGURE 37



WIRING INFORMATION

LINE VOLTAGE
 -FACTORY STANDARD
 -FACTORY OPTION
 -FIELD INSTALLED

LOW VOLTAGE
 -FACTORY STANDARD
 -FACTORY OPTION
 -FIELD INSTALLED

REPLACEMENT WIRE SIZE AND TYPE OF INSULATION AS ORIGINAL (107C/MIN)

WARNING
 -CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C. AND ALL APPLICABLE REGULATIONS, AND LOCAL CODES AS APPLICABLE.

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING IN GROUNDED MAIN TIGHT CONDUIT TO FIELD DISCONNECT.
- CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
- REMOVE J4 (CT) TO INSTALL LOW AMBIENT ACCESSORY.
- IF REQUIRED, ATTACH CRANKCASE HEATER ACCESSORY TO CCI #1 AND CCI #2.
- COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- TRANSFORMER FACTORY WIRED AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTION FOR ALTERNATE VOLTAGES. IF REQUIRED.

UNIT VOLTAGES - HZ TRANSFORMER TAP
 208-240V AC 230
 208-240V AC 230
 208-240V AC 230
 380-415V AC 400
 380-415V AC 400
 575-480V AC 575-480V AC 230

NOTES

- LOW VOLTAGE CIRCUIT (N.E.C. CLASS 2 WITH CLASS 2 TRANSFORMER, 20A/0.060 HZ SUPPLIED).
- MOTOR FACTORY WIRED FOR CORRECT VOLTAGE.
- REMOVE P4 (M) FOR ECONOMIZER ACCESSORY. P22 AND P24 LOCATED IN RETURN AIR SECTION.
- CONNECT TO ECONOMIZER LOGIC MODULE.

COMPONENT CODES

BC BLOWER CONTACTOR
 CA COMFORT ALERT MODULE
 COB COMPRESSOR CONTACTOR
 COB CRANKCASE HEATER
 C/S CLOGGED FILTER SWITCH
 CT CONTROL TRANSFORMER
 DAT DISCHARGE AIR SENSOR
 DISC DISCONNECT SWITCH
 E/MS FAN PROOFING SWITCH
 FS FAN PROOFING SWITCH
 FS FREEZE SENSOR
 GFCO GROUND FAULT CURRENT OUTLET
 G/L GROUND LUS
 GND GROUND
 HPC HIGH PRESSURE CONTROL
 I/M INDOOR BLOWER MOTOR
 I/M INDUCED DRAFT MOTOR

COMPONENT CODES

IFC INTEGRATED FURNACE CONTROL
 J JUMPER
 LAC LOW AMBIENT CONTROL
 LAC LOW AMBIENT CONTROL
 M/C MANUAL RESET LIMIT CONTROL
 M/C MANUAL RESET LIMIT CONTROL
 N/C NEGATIVE PRESSURE SWITCH
 OFM OUTDOOR FAN MOTOR
 PL PLUG
 PT POWER TRANSFORMER
 RC R/C
 RC R/C
 RTU/C ROOFTOP UNIT CONTROL
 SE SPARK ELECTRODE
 US UNDOOR BOLDING

WIRE TIES

WIRE TIES

WIRE COLOR CODE

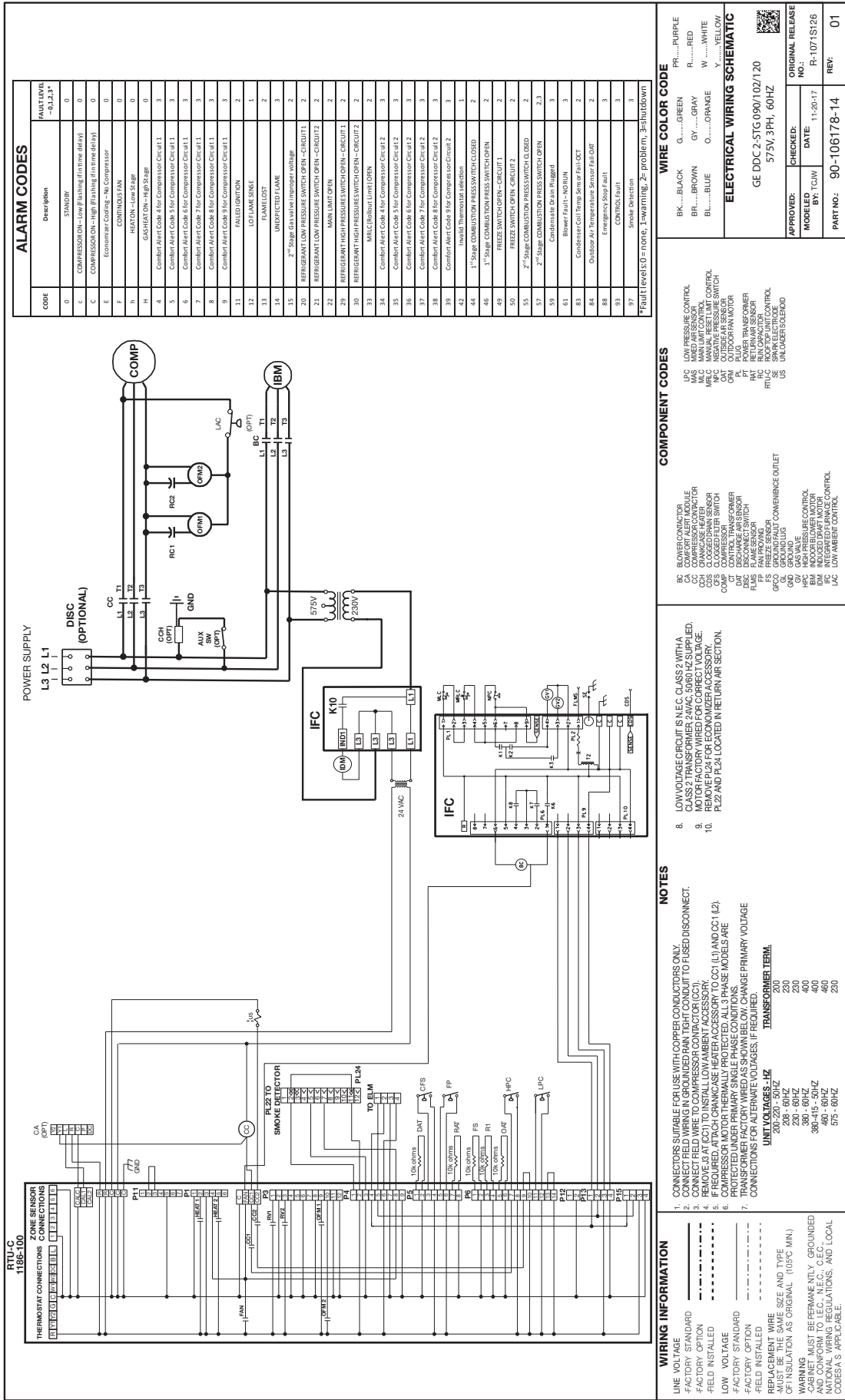
BK...BLACK
 G...GREEN
 PR...PURPLE
 BR...BROWN
 GY...GRAY
 R...RED
 BL...BLUE
 O...ORANGE
 W...WHITE
 Y...YELLOW

ELECTRICAL WIRING DIAGRAM

GE DDC 2-5TG 090/102/120
 575V, 3PH, 60HZ

APPROVED: _____ CHECKED: _____ ORIGINAL RELEASE NO: _____
 MODELED: TCJW DATE: 11-15-17 NO: R-1071S126
 PART NO.: 90-106177-14 REV: 00

FIGURE 38



ALARM CODES

CODE	Description	FAULT LEVEL
0	Standby	0
1	Standby	0
2	Standby	0
3	Standby	0
4	Standby	0
5	Standby	0
6	Standby	0
7	Standby	0
8	Standby	0
9	Standby	0
10	Standby	0
11	Standby	0
12	Standby	0
13	Standby	0
14	Standby	0
15	Standby	0
16	Standby	0
17	Standby	0
18	Standby	0
19	Standby	0
20	Standby	0
21	Standby	0
22	Standby	0
23	Standby	0
24	Standby	0
25	Standby	0
26	Standby	0
27	Standby	0
28	Standby	0
29	Standby	0
30	Standby	0
31	Standby	0
32	Standby	0
33	Standby	0
34	Standby	0
35	Standby	0
36	Standby	0
37	Standby	0
38	Standby	0
39	Standby	0
40	Standby	0
41	Standby	0
42	Standby	0
43	Standby	0
44	Standby	0
45	Standby	0
46	Standby	0
47	Standby	0
48	Standby	0
49	Standby	0
50	Standby	0
51	Standby	0
52	Standby	0
53	Standby	0
54	Standby	0
55	Standby	0
56	Standby	0
57	Standby	0
58	Standby	0
59	Standby	0
60	Standby	0
61	Standby	0
62	Standby	0
63	Standby	0
64	Standby	0
65	Standby	0
66	Standby	0
67	Standby	0
68	Standby	0
69	Standby	0
70	Standby	0
71	Standby	0
72	Standby	0
73	Standby	0
74	Standby	0
75	Standby	0
76	Standby	0
77	Standby	0
78	Standby	0
79	Standby	0
80	Standby	0
81	Standby	0
82	Standby	0
83	Standby	0
84	Standby	0
85	Standby	0
86	Standby	0
87	Standby	0
88	Standby	0
89	Standby	0
90	Standby	0
91	Standby	0
92	Standby	0
93	Standby	0
94	Standby	0
95	Standby	0
96	Standby	0
97	Standby	0

WIRE COLOR CODE

BK.....BLACK	G.....GREEN	PR.....PURPLE
BR.....BROWN	GY.....GRAY	R.....RED
BL.....BLUE	O.....ORANGE	W.....WHITE
.....	Y.....YELLOW

ELECTRICAL WIRING SCHEMATIC

GE DDC 2-STG 090/102/120
57.5V, 3PH, 60HZ

APPROVED: _____
MODELED BY: ICM DATE: 11-20-17
PART NO.: 90-106178-14 REV: 01

COMPONENT CODES

- LPC LOW PRESSURE CONTROL
- MAS MAKE AHEAD SENSOR
- MFC MANUAL FREEZE LIMIT CONTROL
- MGC MANUAL GAS VALVE LIMIT CONTROL
- OUTSIDE AIR SENSOR
- OUTDOOR FAN MOTOR
- PT POWER TRANSFORMER
- REC REFRIGERANT CONTROL
- RECAP RECAPITULATOR
- RTU-C UNIT CONTROL
- US UNLONER SCHEMATIC

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING IN GROUNDED RAIN TIGHT CONDUIT TO FUSED DISCONNECT.
- REMOVE PL24 (C1) TO INSTALL LOW AMBIENT ACCESSORY.
- REMOVE PL24 (C2) TO INSTALL LOW AMBIENT ACCESSORY.
- COMPRESSOR MOTOR IS THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- TRANSFORMER FACTORY WIRE AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.

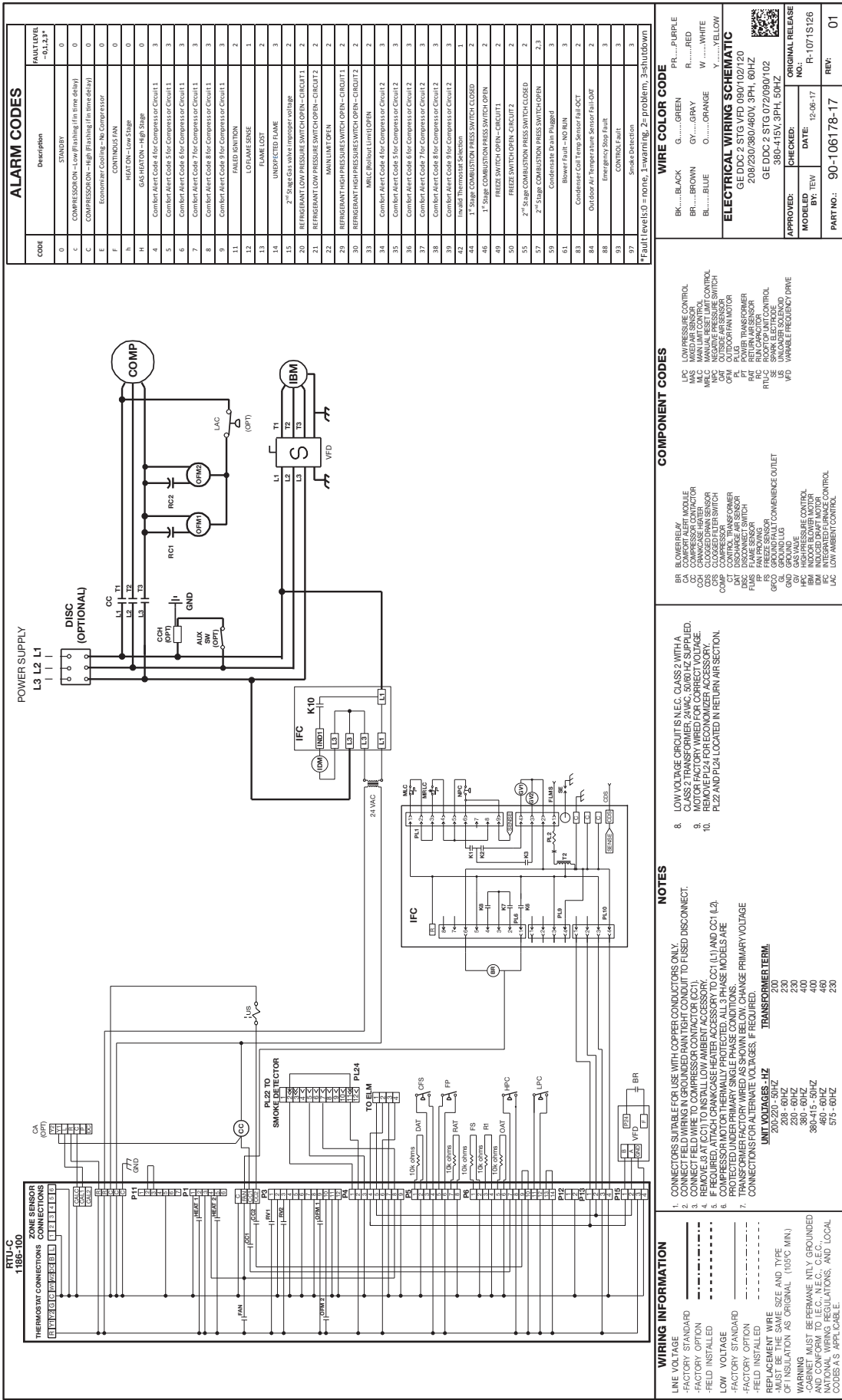
WIRING INFORMATION

- LINE VOLTAGE
- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED
- LOW VOLTAGE
- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED
- REPLACEMENT WIRE
- MUST BE THE SAME SIZE AND TYPE
- OF INSULATION AS ORIGINAL (105°C MIN.)
- WIRING MUST BE PERMANENTLY GROUNDED
- AND CONFORM TO I.E.C., N.E.C., C.E.C.,
- NATIONAL WIRING REGULATIONS, AND LOCAL
- CODES AS APPLICABLE.

UNIT VOLTAGES - HZ

UNIT VOLTAGES - HZ	TRANSFORMER TAP
208 - 60 HZ	200
230 - 60 HZ	230
380 - 60 HZ	400
390 - 50 HZ	400
575 - 60 HZ	230

FIGURE 40



In keeping with its policy of continuous progress and product improvement, Rheem reserves the right to make changes without notice.