



## Oatey H2O 95 Tinning Flux

### Oatey Co.

Version No: 1.6.11.10

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: 09/02/2021

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S.GHS.USA.EN

#### SECTION 1 Identification

##### Product Identifier

Product name	Oatey H2O 95 Tinning Flux
Synonyms	Not Available
Proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (contains zinc chloride)
Other means of identification	30140, 30142, 30143, 53073, 53068

##### Recommended use of the chemical and restrictions on use

Relevant identified uses	Joining Copper Pipes. Joining Copper Tubing
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##### Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Oatey Co.
Address	20600 Emerald Parkway, Cleveland, OH 44135 United States OH 44135 United States OH 44135 United States
Telephone	216-267-7100
Fax	Not Available
Website	<a href="http://oatey.com">oatey.com</a>
Email	info@oatey.com

##### Emergency phone number

Association / Organisation	Chemtrec
Emergency telephone numbers	1-800-424-9300 (Outside the US 1-703-527-3887)
Other emergency telephone numbers	1-877-740-5015 (Emergency First Aid)


#### SECTION 2 Hazard(s) identification

##### Classification of the substance or mixture

Classification	Serious Eye Damage/Eye Irritation Category 1, Skin Corrosion/Irritation Category 2
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##### Label elements

## Oatey H2O 95 Tinning Flux

Hazard pictogram(s)	
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Signal word	Danger
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**Hazard statement(s)**

	Causes serious eye damage.
	Causes skin irritation.

**Hazard(s) not otherwise classified**

Not Applicable

**Precautionary statement(s) Prevention**

	Wear protective gloves, eye protection and face protection.
	Wash all exposed external body areas thoroughly after handling.

**Precautionary statement(s) Response**

	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	Immediately call a POISON CENTER/doctor/physician/first aider.
	IF ON SKIN: Wash with plenty of water.
	If skin irritation occurs: Get medical advice/attention.
	Take off contaminated clothing and wash it before reuse.

**Precautionary statement(s) Storage**

Not Applicable

**Precautionary statement(s) Disposal**

Not Applicable

**SECTION 3 Composition / information on ingredients****Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
7646-85-7*	2-8	<u>zinc chloride</u>
12125-02-9	1-5	<u>ammonium chloride</u>
7440-50-8	0.1-1	<u>copper</u>
7440-69-9	0.1-1	<u>bismuth</u>
56-81-5*	6-12	<u>Glycerol</u>
7440-31-5	4-8	<u>tin</u>

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

**SECTION 4 First-aid measures****Description of first aid measures**

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
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<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>▶ Other measures are usually unnecessary.</li> </ul>
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.

### Most important symptoms and effects, both acute and delayed

See Section 11

### Indication of any immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

## SECTION 5 Fire-fighting measures

### Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	None known.
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### Special protective equipment and precautions for fire-fighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Department and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water courses.</li> <li>▶ Use fire fighting procedures suitable for surrounding area.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> <li>▶ Equipment should be thoroughly decontaminated after use.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Slight fire hazard when exposed to heat or flame.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO). May emit acrid smoke.</li> <li>▶ Mists containing combustible materials may be explosive.</li> </ul> <p>Combustion products include:  carbon dioxide (CO<sub>2</sub>)  metal oxides  other pyrolysis products typical of burning organic material.</p>

## SECTION 6 Accidental release measures

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<p>Environmental hazard - contain spillage.</p> <ul style="list-style-type: none"> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>▶ Wipe up.</li> </ul>
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	<ul style="list-style-type: none"> <li>▶ Place in a suitable, labelled container for waste disposal.</li> </ul>
<b>Major Spills</b>	<p>Environmental hazard - contain spillage.</p> <ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Department and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Contain spill with sand, earth or vermiculite.</li> <li>▶ Collect recoverable product into labelled containers for recycling.</li> <li>▶ Neutralise/decontaminate residue (see Section 13 for specific agent).</li> <li>▶ Collect solid residues and seal in labelled drums for disposal.</li> <li>▶ Wash area and prevent runoff into drains.</li> <li>▶ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Avoid contact with moisture.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ When handling, <b>DO NOT</b> eat, drink or smoke.</li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> <li>▶ <b>DO NOT</b> allow clothing wet with material to stay in contact with skin</li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Store in a cool, dry, well-ventilated area.</li> <li>▶ Store away from incompatible materials and foodstuff containers.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Polyethylene or polypropylene container.</li> <li>▶ Packing as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul>
<b>Storage incompatibility</b>	None known.

## SECTION 8 Exposure controls / personal protection

### Control parameters

#### Occupational Exposure Limits (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-1	zinc chloride	Zinc chloride fume	1 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	zinc chloride	Zinc chloride fume	1 mg/m <sup>3</sup>	2 mg/m <sup>3</sup>	Not Available	Not Available

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Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US ACGIH Threshold Limit Values (TLV)	zinc chloride	Zinc chloride fume	1 mg/m3	2 mg/m3	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	ammonium chloride	Ammonium chloride fume	10 mg/m3	20 mg/m3	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	ammonium chloride	Ammonium chloride, fume	10 mg/m3	20 mg/m3	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	copper	Inert or Nuisance Dust: Total Dust	15 mg/m3 / 50 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	copper	Inert or Nuisance Dust: Respirable fraction	5 mg/m3 / 15 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	copper	Copper- Dusts and mists (as Cu)	1 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	copper	Copper- Fume (as Cu)	0.1 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	copper	Copper (dusts and mists, as Cu)	1 mg/m3	Not Available	Not Available	[*Note: The REL also applies to other copper compounds (as Cu) except Copper fume.]
US ACGIH Threshold Limit Values (TLV)	copper	Copper Fume, as Cu	0.2 mg/m3	Not Available	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	copper	Copper Dusts and mists, as Cu	1 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	bismuth	Inert or Nuisance Dust: Respirable fraction	5 mg/m3 / 15 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	bismuth	Inert or Nuisance Dust: Total Dust	15 mg/m3 / 50 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	bismuth	Particulates Not Otherwise Regulated (PNOR)- Total dust	15 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	bismuth	Particulates Not Otherwise Regulated (PNOR)- Respirable fraction	5 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	bismuth	Particulates not otherwise regulated	Not Available	Not Available	Not Available	See Appendix D
US OSHA Permissible Exposure Limits (PELs) Table Z-1	Glycerol	Glycerin (mist)- Respirable fraction	5 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	Glycerol	Glycerin (mist)- Total dust	15 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	Glycerol	Glycerin (mist)	Not Available	Not Available	Not Available	See Appendix D
US OSHA Permissible Exposure Limits (PELs) Table Z-3	tin	Inert or Nuisance Dust: Total Dust	15 mg/m3 / 50 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	tin	Inert or Nuisance Dust: Respirable fraction	5 mg/m3 / 15 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	tin	Particulates Not Otherwise Regulated (PNOR)- Respirable fraction	5 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	tin	Particulates Not Otherwise Regulated (PNOR)- Total dust	15 mg/m3	Not Available	Not Available	Not Available

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Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US NIOSH Recommended Exposure Limits (RELs)	tin	Tin	2 mg/m3	Not Available	Not Available	[*Note: The REL also applies to other inorganic tin compounds (as Sn) except tin oxides.]
US ACGIH Threshold Limit Values (TLV)	tin	Tin and inorganic compounds, excluding Tin hydride and Indium tin oxide, as Sn (Inhalable particulate matter)	2 mg/m3	Not Available	Not Available	Not Available

## Exposure controls

<b>Appropriate engineering controls</b>	<p>Metal dusts must be collected at the source of generation as they are potentially explosive.</p> <ul style="list-style-type: none"> <li>▶ Avoid ignition sources.</li> <li>▶ Good housekeeping practices must be maintained.</li> <li>▶ Dust accumulation on the floor, ledges and beams can present a risk of ignition, flame propagation and secondary explosions.</li> <li>▶ Do not use compressed air to remove settled materials from floors, beams or equipment</li> <li>▶ Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation.</li> <li>▶ Use non-sparking handling equipment, tools and natural bristle brushes. Cover and reseal partially empty containers. Provide grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and transfer operations.</li> <li>▶ Do not allow chips, fines or dusts to contact water, particularly in enclosed areas.</li> <li>▶ Metal spraying and blasting should, where possible, be conducted in separate rooms. This minimises the risk of supplying oxygen, in the form of metal oxides, to potentially reactive finely divided metals such as aluminium, zinc, magnesium or titanium.</li> <li>▶ Work-shops designed for metal spraying should possess smooth walls and a minimum of obstructions, such as ledges, on which dust accumulation is possible.</li> <li>▶ Wet scrubbers are preferable to dry dust collectors.</li> <li>▶ Bag or filter-type collectors should be sited outside the workrooms and be fitted with explosion relief doors.</li> <li>▶ Cyclones should be protected against entry of moisture as reactive metal dusts are capable of spontaneous combustion in humid or partially wetted states.</li> <li>▶ Local exhaust systems must be designed to provide a minimum capture velocity at the fume source, away from the worker, of 0.5 metre/sec.</li> <li>▶ Local ventilation and vacuum systems must be designed to handle explosive dusts. Dry vacuum and electrostatic precipitators must not be used, unless specifically approved for use with flammable/ explosive dusts.</li> </ul> <p>Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" style="width: 100%;"> <tr> <td>Type of Contaminant:</td> <td>Air Speed:</td> </tr> <tr> <td>welding, brazing fumes (released at relatively low velocity into moderately still air)</td> <td>0.5-1.0 m/s (100-200 f/min.)</td> </tr> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" style="width: 100%;"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2.5 m/s (200-500 f/min.) for extraction of gases discharged 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	Type of Contaminant:	Air Speed:	welding, brazing fumes (released at relatively low velocity into moderately still air)	0.5-1.0 m/s (100-200 f/min.)	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
Type of Contaminant:	Air Speed:														
welding, brazing fumes (released at relatively low velocity into moderately still air)	0.5-1.0 m/s (100-200 f/min.)														
Lower end of the range	Upper end of the range														
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents														
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity														
3: Intermittent, low production.	3: High production, heavy use														
4: Large hood or large air mass in motion	4: Small hood-local control only														
<b>Personal protection</b>															
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy</li> </ul>														

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	document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ P.V.C apron.</li> <li>▶ Barrier cream.</li> <li>▶ Skin cleansing cream.</li> <li>▶ Eye wash unit.</li> </ul>

**Respiratory protection**

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

**SECTION 9 Physical and chemical properties****Information on basic physical and chemical properties**

<b>Appearance</b>	Grey Paste		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	1.3
<b>Odour</b>	Slight	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	3 - 4	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cP)</b>	20000 - 40000
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Available
<b>Flash point (°C)</b>	Not Available	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Available	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Miscible	<b>pH as a solution (%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	>1	<b>VOC g/L</b>	7

**SECTION 10 Stability and reactivity**

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>

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<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 Toxicological information

## Information on toxicological effects

<b>Inhaled</b>	Prolonged inhalation may be harmful. May cause irritation to the respiratory system.
<b>Ingestion</b>	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.
<b>Skin Contact</b>	Causes skin irritation. (based on similar product) Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
<b>Eye</b>	If applied to the eyes, this material causes severe eye damage.
<b>Chronic</b>	Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems.

<b>Acute Toxicity</b>	✗	<b>Carcinogenicity</b>	✗
<b>Skin Irritation/Corrosion</b>	✓	<b>Reproductivity</b>	✗
<b>Serious Eye Damage/Irritation</b>	✓	<b>STOT - Single Exposure</b>	✗
<b>Respiratory or Skin sensitisation</b>	✗	<b>STOT - Repeated Exposure</b>	✗
<b>Mutagenicity</b>	✗	<b>Aspiration Hazard</b>	✗

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 Ecological information

## Toxicity

Oatey H2O 95 Tinning Flux	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

zinc chloride	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	672h	Algae or other aquatic plants	0.005-0.015mg/L	4
	BCF	1680h	Fish	58-116	7
	EC50	72h	Algae or other aquatic plants	0.011mg/L	4
	LC50	96h	Fish	0.023-0.031mg/l	4
	EC50	48h	Crustacea	0.56mg/L	5
	EC50	96h	Algae or other aquatic plants	0.68-2.9mg/l	4

ammonium chloride	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>76.6mg/l	4
	LC50	96h	Fish	0.14mg/l	4
	EC50	48h	Crustacea	0.075-0.126mg/l	4
	NOEC(ECx)	Not Available	Fish	0.002mg/L	5
EC50	96h	Algae or other aquatic plants	58.476-59.706mg/L	4	

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copper	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	24h	Algae or other aquatic plants	<0.001mg/L	4
	EC50	72h	Algae or other aquatic plants	0.011-0.017mg/L	4
	LC50	96h	Fish	~0.005mg/L	4
	EC50	48h	Crustacea	<0.001mg/L	4
	EC50	96h	Algae or other aquatic plants	0.03-0.058mg/l	4

bismuth	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	72h	Algae or other aquatic plants	1mg/l	2
	ErC50	72h	Algae or other aquatic plants	>1.26mg/l	2
	EC50	72h	Algae or other aquatic plants	>1.26mg/l	2
	LC50	96h	Fish	>100mg/l	2
	EC50	48h	Crustacea	>1.26mg/l	2

Glycerol	Endpoint	Test Duration (hr)	Species	Value	Source
	EC0(ECx)	24h	Crustacea	>500mg/l	1
	LC50	96h	Fish	885mg/l	2

tin	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

**Legend:** *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

On the basis of available evidence concerning either toxicity, persistence, potential to accumulate and or observed environmental fate and behaviour, the material may present a danger, immediate or long-term and /or delayed, to the structure and/ or functioning of natural ecosystems.

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For Metal:

Atmospheric Fate - Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air.

Environmental Fate: Environmental processes, such as oxidation, the presence of acids or bases and microbiological processes, may transform insoluble metals to more soluble ionic forms. Environmental processes may enhance bioavailability and may also be important in changing solubilities.

Aquatic/Terrestrial Fate: When released to dry soil, most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice. A metal ion is considered infinitely persistent because it cannot degrade further. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. A significant proportion of dissolved/ sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms. Ionic species may bind to dissolved ligands or sorb to solid particles in water.

Ecotoxicity: Even though many metals show few toxic effects at physiological pH levels, transformation may introduce new or magnified effects.

**DO NOT** discharge into sewer or waterways.

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
zinc chloride	HIGH	HIGH
Glycerol	LOW	LOW

### Bioaccumulative potential

Ingredient	Bioaccumulation
zinc chloride	HIGH (BCF = 16000)
Glycerol	LOW (LogKOW = -1.76)

### Mobility in soil

Ingredient	Mobility
zinc chloride	LOW (KOC = 23.74)

## Oatey H2O 95 Tinning Flux

Ingredient	Mobility
Glycerol	HIGH (KOC = 1)


## SECTION 13 Disposal considerations

## Waste treatment methods

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT</b> allow wash water from cleaning or process equipment to enter drains.</li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible or consult manufacturer for recycling options.</li> <li>▶ Consult State Land Waste Management Authority for disposal.</li> <li>▶ Bury residue in an authorised landfill.</li> <li>▶ Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul>
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## SECTION 14 Transport information

## Labels Required

	
<b>Marine Pollutant</b>	YES

## Land transport (DOT)

<b>UN number</b>	3082	
<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s. (contains zinc chloride)	
<b>Transport hazard class(es)</b>	Class	9
	Subrisk	Not Applicable
<b>Packing group</b>	III	
<b>Environmental hazard</b>	YES	
<b>Special precautions for user</b>	Hazard Label	9
	Special provisions	8, 146, 173, 335, IB3, T4, TP1, TP29

For Individual Packages of Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 that contain LESS THAN the reportable quantity (5000 lbs) - Not Regulated

For Individual Packages of Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 that contain MORE THAN the reportable quantity (5000 lbs) - Regulated and classified as below:

## Air transport (ICAO-IATA / DGR)

Continued...

## Oatey H2O 95 Tinning Flux

<b>UN number</b>	3082	
<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s. * (contains zinc chloride)	
<b>Transport hazard class(es)</b>	ICAO/IATA Class	9
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	9L
<b>Packing group</b>	III	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	Special provisions	A97 A158 A197 A215
	Cargo Only Packing Instructions	964
	Cargo Only Maximum Qty / Pack	450 L
	Passenger and Cargo Packing Instructions	964
	Passenger and Cargo Maximum Qty / Pack	450 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y964
	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G

## Sea transport (IMDG-Code / GGVSee)

<b>UN number</b>	3082	
<b>UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains zinc chloride)	
<b>Transport hazard class(es)</b>	IMDG Class	9
	IMDG Subrisk	Not Applicable
<b>Packing group</b>	III	
<b>Environmental hazard</b>	YES	
<b>Special precautions for user</b>	EMS Number	F-A , S-F
	Special provisions	274 335 969
	Limited Quantities	5 L

## Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
zinc chloride	Not Available
ammonium chloride	Not Available
copper	Not Available
bismuth	Not Available
Glycerol	Not Available
tin	Not Available

## Transport in bulk in accordance with the ICG Code

Product name	Ship Type
zinc chloride	Not Available
ammonium chloride	Not Available
copper	Not Available
bismuth	Not Available
Glycerol	Not Available
tin	Not Available

## SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

Continued...

## Oatey H2O 95 Tinning Flux

**zinc chloride is found on the following regulatory lists**

US - Massachusetts - Right To Know Listed Chemicals

US ACGIH Threshold Limit Values (TLV)

US CWA (Clean Water Act) - List of Hazardous Substances

US CWA (Clean Water Act) - Priority Pollutants

US CWA (Clean Water Act) - Toxic Pollutants

US DOE Temporary Emergency Exposure Limits (TEELs)

US EPA Integrated Risk Information System (IRIS)

US EPCRA Section 313 Chemical List

US NIOSH Recommended Exposure Limits (RELs)

US OSHA Permissible Exposure Limits (PELs) Table Z-1

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

**ammonium chloride is found on the following regulatory lists**

FEI Equine Prohibited Substances List - Banned Substances

FEI Equine Prohibited Substances List (EPSL)

US - Massachusetts - Right To Know Listed Chemicals

US ACGIH Threshold Limit Values (TLV)

US CWA (Clean Water Act) - List of Hazardous Substances

US DOE Temporary Emergency Exposure Limits (TEELs)

US NIOSH Recommended Exposure Limits (RELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

**copper is found on the following regulatory lists**

US - Massachusetts - Right To Know Listed Chemicals

US ACGIH Threshold Limit Values (TLV)

US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)

US CWA (Clean Water Act) - Priority Pollutants

US CWA (Clean Water Act) - Toxic Pollutants

US DOE Temporary Emergency Exposure Limits (TEELs)

US EPA Integrated Risk Information System (IRIS)

US EPCRA Section 313 Chemical List

US NIOSH Recommended Exposure Limits (RELs)

US OSHA Permissible Exposure Limits (PELs) Table Z-1

US OSHA Permissible Exposure Limits (PELs) Table Z-3

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

**bismuth is found on the following regulatory lists**

US DOE Temporary Emergency Exposure Limits (TEELs)

US NIOSH Recommended Exposure Limits (RELs)

US OSHA Permissible Exposure Limits (PELs) Table Z-1

US OSHA Permissible Exposure Limits (PELs) Table Z-3

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

**Glycerol is found on the following regulatory lists**

US - Massachusetts - Right To Know Listed Chemicals

US DOE Temporary Emergency Exposure Limits (TEELs)

US NIOSH Recommended Exposure Limits (RELs)

US OSHA Permissible Exposure Limits (PELs) Table Z-1

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

**tin is found on the following regulatory lists**

US - Massachusetts - Right To Know Listed Chemicals

US ACGIH Threshold Limit Values (TLV)

US DOE Temporary Emergency Exposure Limits (TEELs)

US NIOSH Recommended Exposure Limits (RELs)

US OSHA Permissible Exposure Limits (PELs) Table Z-1

US OSHA Permissible Exposure Limits (PELs) Table Z-3

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

**Federal Regulations****Superfund Amendments and Reauthorization Act of 1986 (SARA)****Section 311/312 hazard categories**

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	No
Reproductive toxicity	No

Continued...

## Oatey H2O 95 Tinning Flux

Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	No
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

**US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)**

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
zinc chloride	1000	454
ammonium chloride	5000	2270
copper	5000	2270

**State Regulations****US. California Proposition 65**

None Reported

**National Inventory Status**

National Inventory	Status
USA - TSCA	Yes
<b>Legend:</b>	<i>Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</i>

**SECTION 16 Other information**

<b>Revision Date</b>	09/02/2021
<b>Initial Date</b>	08/25/2021

**Other information**

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

PC—TWA: Permissible Concentration-Time Weighted Average  
 PC—STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit.  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 ES: Exposure Standard  
 OSF: Odour Safety Factor  
 NOAEL :No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index  
 AIIIC: Australian Inventory of Industrial Chemicals  
 DSL: Domestic Substances List  
 NDSL: Non-Domestic Substances List  
 IECSC: Inventory of Existing Chemical Substance in China  
 EINECS: European INventory of Existing Commercial chemical Substances  
 ELINCS: European List of Notified Chemical Substances

Continued...

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**Oatey H2O 95 Tinning Flux**

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NLP: No-Longer Polymers  
ENCS: Existing and New Chemical Substances Inventory  
KECI: Korea Existing Chemicals Inventory  
NZIoC: New Zealand Inventory of Chemicals  
PICCS: Philippine Inventory of Chemicals and Chemical Substances  
TSCA: Toxic Substances Control Act  
TCSI: Taiwan Chemical Substance Inventory  
INSQ: Inventario Nacional de Sustancias Químicas  
NCI: National Chemical Inventory  
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances