

# FLEX FILL MULTI-PURPOSE FILLER TECHNICAL DATA SHEET



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Stock	Product	Colour	Size
SFX / 24002	Flex-Fill Multi-Purpose Filler	Grey	425g / 15 oz

## DESCRIPTION:

A high build primer specially designed to fill sand scratches and hide minor surface defects. Flex Fill is an easy to apply, flexible primer that will adhere to most plastics. Sanding is easy and fast, without clogging.

## FEATURES:

- Ready to spray
- Stays flexible
- Fast drying
- Great filling properties
- Compatible with most top coats
- Easy to sand
- Hides minor surface defects and sanding scratches

## SURFACE PREPARATION:

1. Finish sanding repair area with 150 or 180 grit sandpaper.
2. Clean surface area thoroughly with Panel Prep (SPPV) or Sure Solv (SUS), wipe clean and allow to dry 2-5 minutes.
3. Apply adhesion promoter (SXPP24 or XPPPQ) to olefin-based plastics after cleaning surface. Allow to dry 20 – 30 minutes.

## APPLICATION:

1. Agitate can thoroughly by inverting can and returning upright. Continue to agitate for at least 1 -2 minutes after mixing ball moves freely.
2. Spray Flex Fill (SFX) at least 6 inches from the panel.
3. Spray 2 – 3 medium wet coats until full coverage. (Wait 3-5 minutes between coats).
4. Let dry for 10-15 minutes before sanding. Wait 30 minutes to apply top coat.
5. When finished, turn can upside down and spray about 2-3 seconds to clean out valve.

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## TECHNICAL DATA:

Product	Dominion Sure Seal Flex Fill SFX
Colour	Grey
Spray Pattern	Mist spray
Touch Dry, minutes	10 – 15
Paint Time, minutes	30 - 45
Full Cure, hours	1
Product-Weighted Reactivity (MIR)	0.88 to 0.92 g O <sub>3</sub> / g product [Category ABP; 0.95 limit]
VOC Content, Less Exempt Solvents	≤ 58.5 % w/w ; <445 g/l
Packaging	425 g (15 oz)

## STORAGE STABILITY:

Contents under pressure. Do not place in hot water or near radiators, stoves, or other sources of heat. Do not puncture or incinerate container or store at temperatures over 50°C. Store in a well-ventilated area away from heat, sparks or flames. The packaging must be protected from direct sunlight and heat. Store in a cool, well-ventilated environment.

## SAFETY PRECAUTIONS AND TRANSPORT CLASSIFICATION:

Contains acetone, ethyl acetate and propane. DANGER: Extremely flammable. Contents under pressure. Harmful if inhaled. Use under well-ventilated conditions away from heat, sparks or flames. Avoid eye contact and prolonged contact with the skin. In case of eye contact, flush thoroughly with water for 15 minutes and get medical attention if irritation persists. If swallowed, seek medical advice immediately and show this container label. **KEEP OUT OF REACH OF CHILDREN.**

For more information, please see our latest safety data sheet.

All figures, recommendations and safety precautions are based on thorough investigations and our actual experience and are without engagement. Although the documentation has been set up with most carefulness, we do not accept any responsibility for mistakes, inaccuracies or printer's errors. We reserve the right to adjust the product, whenever we feel necessary. Because the design, the quality of the substrate and the conditions during application fall beyond our control, no responsibility for executed works can be accepted on the basis of this documentation. We therefore recommend to carry out own tests on the spot.  
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