HOT NEW ITEMS Bulletin

Auveco PRODUCTS

HNI-466 - 12/20/2019
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Items Available for Immediate Shipment

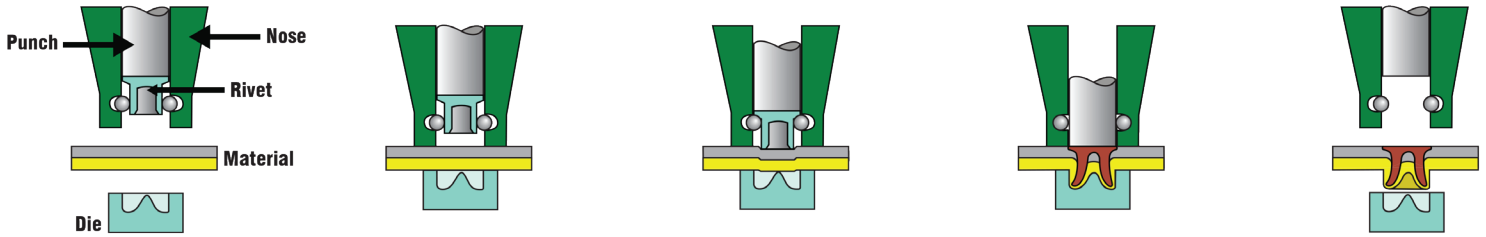
Self-Piercing Rivets for Aluminum Body Fastening



Self-piercing rivets (SPR) join two or more pieces of material using a rivet without a pre-drilled hole. Self-piercing rivets are a semi-tubular rivet driven at high force through the material layers to be joined, into a die which causes the tail of the rivet to flare out and form a joint.

The process requires no hole preparation and delivers high static strength similar to, or better than, spot welding. This process produces a fatigue resistant joint that is stronger than spot welding and less susceptible to corrosion.

The use of coated, lightweight and high-strength materials, such as galvanized or pre-painted steel and aluminum makes welding these materials difficult and often not possible.



Auveco Part No.	Ford O.E.M. No.	Code**	F-150 Location	Overall Length*	Body Dia.*	I.D.*	Head Dia.*	Head Style	Unit Pkg.
22876	W708713-S900	AS	Cab, Rocker Door, Cowl, Back Panel	5.00mm	5.40mm	3.35mm	7.80mm	Solid	10
22877	W708714-S900	AT	Cab, Back Panel	6.05mm	5.30mm	3.35mm	7.80mm	Solid	10
22878	W708717-S900	AW	Door	8.05mm	5.30mm	3.20mm	7.80mm	Solid	10
22879	W710246-S900	BN/DB	Cab, Door, Cowl, Back Panel	7.05mm	5.30mm	3.15mm	7.80mm	Solid	10
22880	W717182-S900	QC	Hinge Pillar	10.00mm	5.30mm	3.15mm	7.80mm	Hollow	10
22881	W717184-S900	QA	Door	9.05mm	5.30mm	3.15mm	7.80mm	Hollow	10
22882	W717185-S900	EL	Door, Hinge Pillar	9.05mm	5.30mm	3.20mm	7.80mm	Solid	10
22883	W717186-S900	EN	Cab, Door	8.05mm	5.30mm	3.15mm	7.80mm	Solid	10
22884	W717337-S900	PX	Door	7.55mm	5.30mm	3.20mm	7.80mm	Solid	10

*Specs are approximate and for identification only

**Refer to Ford Service Kit instructions as to the proper SPR for your application

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Pushnut Bolt Retainers

For Threaded Fasteners


22797


22798


22799


22802


22800


22801

Auveco Part No.	Bolt Dia.	O.D.	Finish	Unit Pkg.
22797	1/4"	1/2"	Black Phosphate	100
22798	5/16”	5/8”	Black Phosphate	100
22799	3/8”	25/32”	Black Phosphate	100
22802	7/16”	27/32”	Black Phosphate	100
22800	1/2"	15/16”	Black Phosphate	100
22801	M12	21mm	Black Phosphate	100