






The scalloped-edge pattern of COMBIDISC® A-CONTOUR eliminates edge cutting. The abrasive discs easily follow transitions and contours on complex workpieces. Especially recommended for working tight contours and concave surfaces with radius transitions. The special outer contour prevents the discs "cutting in" to the workpiece.

Abrasive: Aluminum oxide A

Diameter (D ₁) [Inches]	Grit and EDP number				Recom. speed RPM	
	60	80	120	180		
Type CD 						
2-3/8	42117	42118	42119	42120	7,500 - 11,000	50
Type CDR 						
2-3/8	42425	42426	42427	42428	7,500 - 11,000	50

The aluminum oxide A-COOL version is designed for hard-to-machine materials such as stainless steel, Hastelloy®, Inconel®, etc. Active additive fillers in the coating increase the stock removal rate substantially while preventing loading and heat build-up.




Recommendation for use

Use with hard or medium disc holders only.

Abrasive: Aluminum oxide A-COOL (top-sized)

Ordering note

Please order backing pad separately (listed on page 34).

Diameter (D ₁) [Inches]	Grit and EDP number			Recom. speed RPM	
	36	60	80		
Type CD 					
2	42216	42219	42220	8,000 - 13,000	100
3	42224	42227	42228	5,000 - 9,000	50
Type CDR 					
2	42558	42561	42562	8,000 - 13,000	100
3	42565	42568	42569	5,000 - 9,000	50

Recommendation for use

COMBIDISC® aluminum oxide A-CONTOUR abrasive discs achieve their best output at the recommended peripheral speed of 4,000 - 6,900 SFPM.

Ordering note

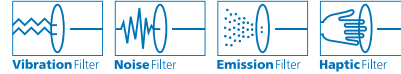
We recommend using soft or medium 2" diameter abrasive disc holders to benefit fully from the flexibility of these abrasive discs.

Please order backing pad separately (listed on page 34).

PFERD specification number

CD A-CONTOUR
CDR A-CONTOUR

PFERDERGONOMICS®



PFERDEFFICIENCY®

