

330 IPS Patch Clamp • Spec Sheet



FEATURES & BENEFITS

THE #330 PATCH CLAMP:

- Available for iron pipe size, copper tube size and actual outside diameter size.
- No loose parts.
- Can be installed with one hand.
- Round corners with sheared edges turned down, eliminating the danger of small cuts or nicks during installation.
- A long carriage bolt with extra large shoulder that prevents the bolt from spinning during installation.
- A double chamfered oversized nut that allows easy hand tightening.
- We have the finest packing in the industry, utilizing die cut boxes that are quadruple thick, eliminating all possibility of damaging clamps both in shipping and in your inventory.

AVAILABLE IN 3/8" – 24" DIAMETER
AVAILABLE IN 3", 6", 9" AND 12" WIDE

BAND: Stainless Steel - Type #304.

LUGS: Malleable Iron - Electro Galvanized with Dichromate finish.

BOLTS: Carbon Steel - Electro Galvanized with Dichromate finish.

NUTS: Carbon Steel - Electro Galvanized with Dichromate finish .

WASHERS: SAE Flat Washer - Zinc II plated.
Meets specifications of ASTM-F844.

GASKET: Gridded Nitrile Buna Rubber is especially resistant to aromatic hydrocarbons, gasoline, petroleum oils, mineral oils, vegetable oils and natural gas.

TEMPERATURE RATING: -20 degrees F to +180 degrees F.

PRESSURE RATING: 150 PSI

ADVANTAGES:

CLAMPS: Pre-formed at the factory. Drop in bolt eliminates loose parts and allows for easy "one hand" installation.

STAINLESS STEEL BAND: Double slit so that edges on both sides of clamp turn under. This eliminates sharp edges which would cut your hand.

LUGS: Cadmium plated malleable iron to protect against rust and corrosion.

BOLTS: Have an extra long square shank. Other bolts have a slightly rounded shank that allows the bolt to turn.

NUTS: Oversized, allowing easy "one-hand" installation.

PACKAGING: Packed in a quadruple thick, fold-up box that prevents damage.

SHIPPING: Clamps are shipped completely assembled.

MADE IN USA: For faster service, higher quality and the ability to react to special customer needs.



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3" Wide - 1 Bolt - For IPS Pipe



Model #	Pipe Size	Carton QTY.		Weight Per 100 Pieces
		Inner	Master	
330-023	3/8"	6	24	54
330-033	1/2"	6	24	56
330-043	3/4"	6	24	57
330-053	1"	6	24	60
330-063	1-1/4"	6	24	61
330-073	1-1/2"	6	24	63
330-083	2"	4	16	105
330-093	2-1/2"	4	16	108
330-103	3"	4	16	111
330-1053	3-1/2"	2	8	133
330-113	4"	2	8	139
330-123	5"	2	-	141
330-133	6"	2	-	142
330-1353	7"	2	-	144
330-143	8"	2	-	148
Below Clamps Are 2 - Band Clamps				
330-153	10"	2	-	256
330-163	12"	2	-	268
330-173	14"	2	-	-
330-183	16"	2	-	-
330-193	18"	2	-	-
330-203	20"	2	-	-
330-243	24"	2	-	-

9" Wide - 3 Bolt - For IPS Pipe



Model #	Pipe Size	Carton QTY.		Weight Per 100 Pieces
		Inner	Master	
330-029	3/8"	4	-	165
330-039	1/2"	4	-	167
330-049	3/4"	4	-	173
330-059	1"	4	-	174
330-069	1-1/4"	4	-	190
330-079	1-1/2"	3	-	206
330-089	2"	3	-	333
330-099	2-1/2"	1	-	393
330-109	3"	1	-	396
330-1059	3-1/2"	1	-	401
330-119	4"	1	-	417
330-129	5"	1	-	423
330-139	6"	1	-	440
330-1359	7"	1	-	446
330-149	8"	1	-	481
Below Clamps Are 2 - Band Clamps				
330-159	10"	1	-	790
330-169	12"	1	-	856
330-179	14"	1	-	-
330-189	16"	1	-	-
330-199	18"	1	-	-
330-209	20"	1	-	-

6" Wide - 2 Bolt - For IPS Pipe



330-026	3/8"	3	12	107
330-036	1/2"	3	12	112
330-046	3/4"	3	12	115
330-056	1"	3	12	118
330-066	1-1/4"	3	12	120
330-076	1-1/2"	3	12	130
330-086	2"	2	8	207
330-096	2-1/2"	2	8	214
330-106	3"	2	8	242
330-1056	3-1/2"	1	4	270
330-116	4"	1	4	274
330-126	5"	1	-	280
330-136	6"	1	-	285
330-1356	7"	1	-	292
330-146	8"	1	-	298
Below Clamps Are 2 - Band Clamps				
330-156	10"	1	-	507
330-166	12"	1	-	563
330-176	14"	1	-	-
330-186	16"	1	-	-
330-196	18"	1	-	-
330-206	20"	1	-	-
330-246	24"	1	-	-

12" Wide - 4 Bolt - For IPS Pipe



330-0212	3/8"	4	-	221
330-0312	1/2"	4	-	222
330-0412	3/4"	4	-	227
330-0512	1"	4	-	236
330-0612	1-1/4"	4	-	247
330-0712	1-1/2"	3	-	258
330-0812	2"	3	-	444
330-0912	2-1/2"	2	-	524
330-1012	3"	2	-	528
330-10512	3-1/2"	1	-	535
330-1112	4"	1	-	556
330-1212	5"	1	-	564
330-1312	6"	1	-	588
330-13512	7"	1	-	592
330-1412	8"	1	-	640
Below Clamps Are 2 - Band Clamps				
330-1512	10"	1	-	1058
330-1612	12"	1	-	1101
330-1712	14"	1	-	-
330-1812	16"	1	-	-
330-1912	18"	1	-	-
330-2012	20"	1	-	-
330-2412	24"	1	-	-