

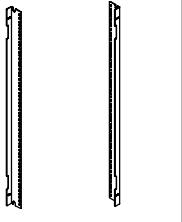
# CONCEPT®

**Hoffman®**

## Rack Angles

A Pentair Company

**Hoffman Enclosures Inc.**  
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1. Using center-punch locations on the enclosure body flange, drill four .203 inch (5mm) diameter holes for M4 screws or .250 inch (6mm) holes for M5 screws. NOTE: If there are three sets of center-punch marks, drill the two outermost marks only and use the new hinge mounting brackets.
2. Orient the hinge mounting brackets as shown and fasten to the inside of the enclosure with the M4 or M5 (depending on bracket used) pan-head machine screws with sealing washers provided. Torque to 22 in-lbs (2.5 Nm).
3. Position a shim in the top slot of each hinge mounting bracket. (four shims)
4. Orient the rack angles as shown. Choose one set of .203 (5mm) inch diameter holes in the rack angles and line them up with the holes in the shims. Attach with M5 pan-head machine screws and torque to 22 in-lbs (2.5 Nm).

