



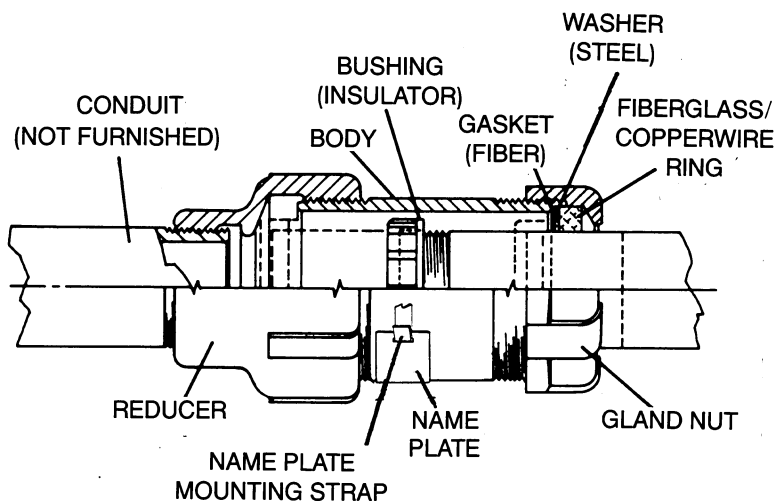
TYPE XJ EXPANSION JOINTS

SAVE THESE INSTRUCTIONS
FOR FUTURE REFERENCE

IF343

Installation & Maintenance Information

NOTE: These are intended only for use to permit linear movement in conduit runs.

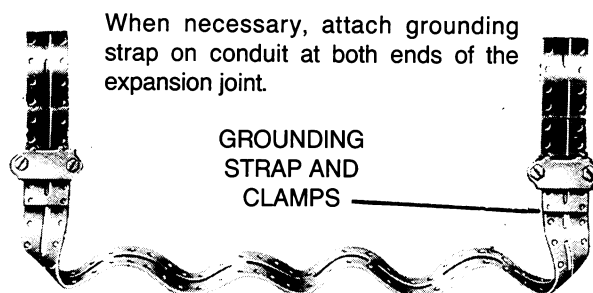


Procedure

1. Disassemble gland nut from assembly body and slide gland nut, packing, fiber gasket and steel washer over conduit.
2. Thread insulating bushing over end of conduit.

3. Thread reducer, with assembly body, onto other conduit securely.
4. Thread gland nut onto assembly body and tighten it securely to completely compress packing.

NOTE: The National Electric Code 250-77 requires that expansion joints and telescoping sections of raceways shall be made electrically continuous by bonding jumpers or other approved means. GC100 grounding strap, used with GC101 strap clamps, constitutes an approved bonding jumper and is especially suited for this purpose.



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