

Installation Instructions

35kV Ranger 2 Cable Terminator

For Indoor/Outdoor Applications

Concentric and Jacketed Concentric Neutral Cables

Contents: 2-Silicone Rubber Termination Halves, Lubricant, 2-Strips Grey Silicone Rubber Tape, 2-Strips Sealing Mastic, 2-Gloves, Instruction Sheets.

Optional Contents: Connector, Cable Support Bracket.

DANGER

All apparatus must be de-energized during installation or removal of part(s).

All apparatus must be installed and operated in accordance with individual user, local, and national work rules. These instructions do not attempt to provide for every possible contingency.

Do not touch or move energized products.

Excess distortion of the assembled product may result in its failure.

Inspect parts for damage, rating and compatibility with mating parts.

FOR MORE INFORMATION ON PARTS, INSTALLATION RATINGS AND COMPATIBILITY, CALL THE NEAREST ELASTIMOLD OFFICE.

This product should be installed only by competent personnel trained in good safety practices involving high voltage electrical equipment. These instructions are not intended as a substitute for adequate training or experience in such safety practices.

Failure to follow these instructions will result in damage to the product and serious or fatal injury.

If this product is supplied with a protective shipping cover(s), remove this shipping cover(s) and replace with the appropriate HV insulated cap(s) or connector(s) before submerging or energizing the circuit.

WARRANTY: Thomas & Betts warrants that this product will be free from defects in materials and workmanship for the period of two (2) years from the date of purchase. Upon prompt notification of any warranted defect, Thomas & Betts will, at its option, repair, replace or refund the purchase price. Proof of purchase is required. Unauthorized modification or improper installation will void all warranties.

Limitations and Exclusions: THE ABOVE WARRANTY IS THE SOLE WARRANTY CONCERNING THIS PRODUCT, AND IS IN LIEU OF ALL OTHER WARRANTIES EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, WHICH ARE SPECIFICALLY DISCLAIMED. LIABILITY FOR BREACH OF THE ABOVE WARRANTY IS LIMITED TO COST OF REPAIR OR REPLACEMENT OF THE PRODUCT, AND UNDER NO CIRCUMSTANCES WILL THOMAS & BETTS BE LIABLE FOR ANY INDIRECT, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES.

IMPORTANT

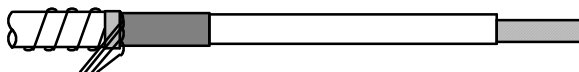
1. Check contents of package to ensure they are complete and undamaged.
2. Check all components to ensure proper fit with cable and/or mating products.
3. Read entire installation instructions before starting.
4. Have all required tools at hand and maintain cleanliness throughout the procedure.

Termination Selection Chart

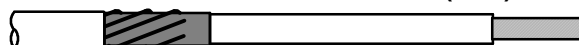
Catalog Number	Dia. Over Insulation Inches (mm)	Dia. Over Jacket Inches (mm)	Typical 35kV Cables
R2T35J2	0.84-1.38 (20-35)	1.72 (45) MAX	1/0-250 Kcmil*
R2T35J4	1.30-2.10 (35-55)	2.55 (65) MAX	350-1250 Kcmil*

* Confirm Cable Insulation Diameter is with the Range Listed

Concentric Neutral



Jacketed Concentric Neutral (JCN)



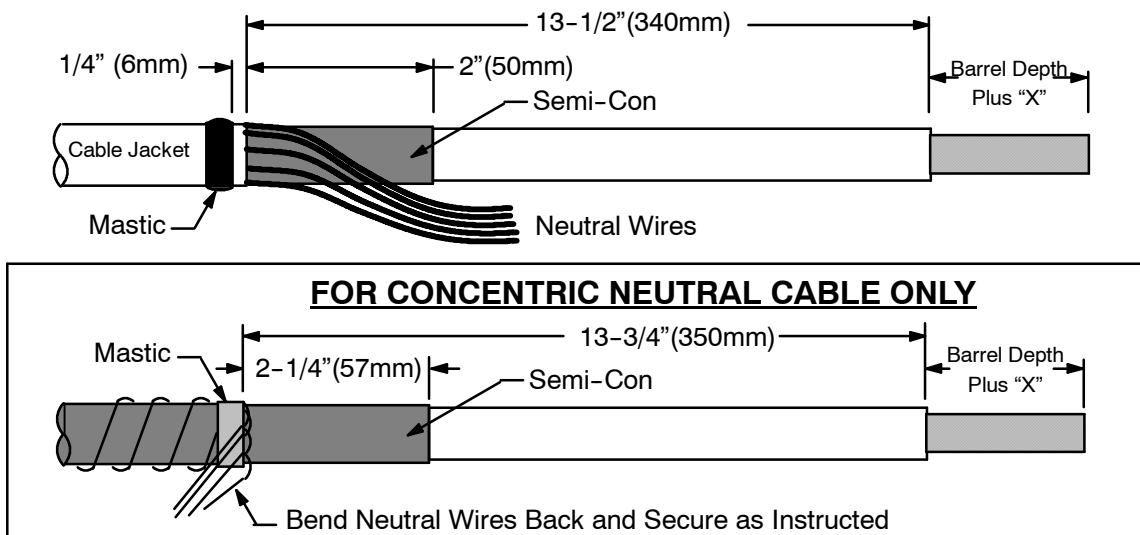
Cable Support Bracket (Optional)

Catalog Number	Overall Cable Diameter	Bracket Style
B1	.800-1.250 20 - 32mm	Single
B2	1.100-1.500 28 - 38mm	Single
B3	1.450-1.950 37 - 50mm	Double

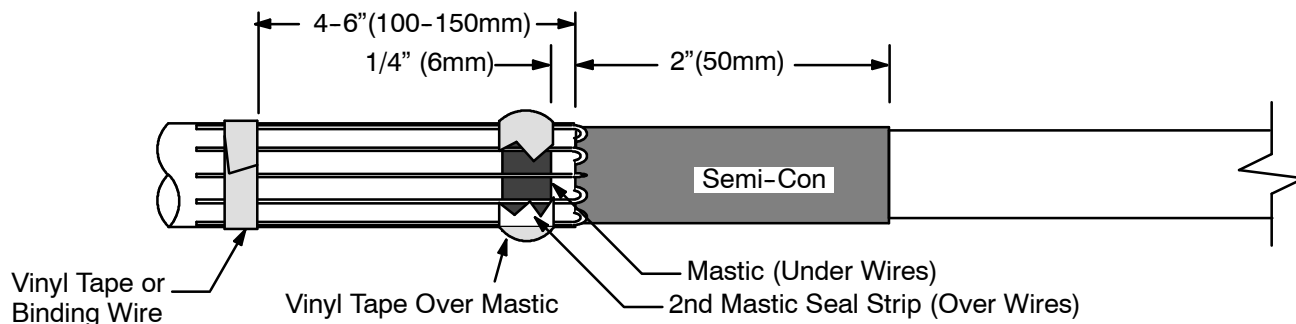
STEP 1 Prepare Cable

1. Check to be sure cable size fits within kit range as shown in the Termination Selection Chart, Page 1.
2. Train cable into position and cut to length required for installation. Allow sufficient neutral wire length for grounding connection.
3. Prepare cable using dimensions shown. **Be sure to allow for depth of terminal lug. Provide additional exposed conductor distance to account for growth during crimping of ALUMINUM lugs or connectors as follows:**

Cable Size	#1-350	400-650	750-1000
"X"	1/4" (6mm)	1/2" (13mm)	3/4" (19mm)

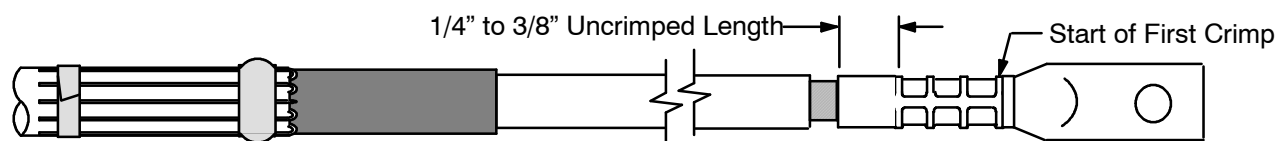


4. Using 50% stretch, carefully wrap one (1) band of mastic around the cable jacket 1/4" (6mm) from jacket end as shown. **Position mastic carefully, it also serves as a marker for positioning the terminator. Cut mastic flush, do not overlap.**
5. Bend neutral wires back over and press into sealing mastic, secure to cable jacket 4-6" (100-150mm) from cut edge using vinyl tape or binding wire, see figure below.
6. Using 50% stretch apply a second mastic band over the neutral wires and previously applied mastic. **Cut flush, do not overlap.**
7. Wrap two half-lapped layers of vinyl tape around mastic seal, carefully maintaining the 1/4" (6mm) dimension, see below.



STEP 2 Install Lug or Connector

1. The termination assemblies are designed for use with Elastimold copper or aluminum lugs. If other lugs are used and will not fit through the termination core, clean the insulation and slide termination on cable before installing lug. **Do not remove core at this time.**
2. Position connector/lug and crimp according to directions. Do not crimp the last 1/4" to 3/8" of the connector. Remove excess oxide inhibitor and sharp crimp flashings following crimping.

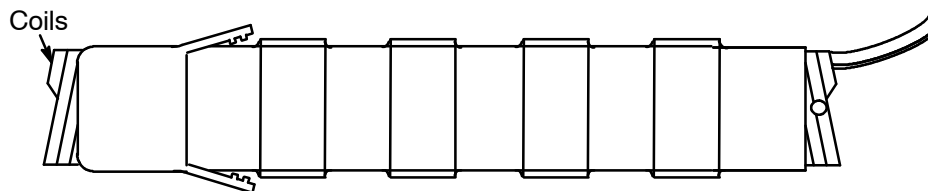
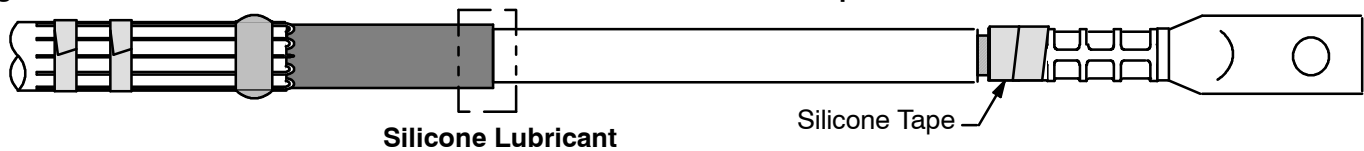


STEP 3 Clean Cable Insulation and Lug Barrel Using Standard Practice

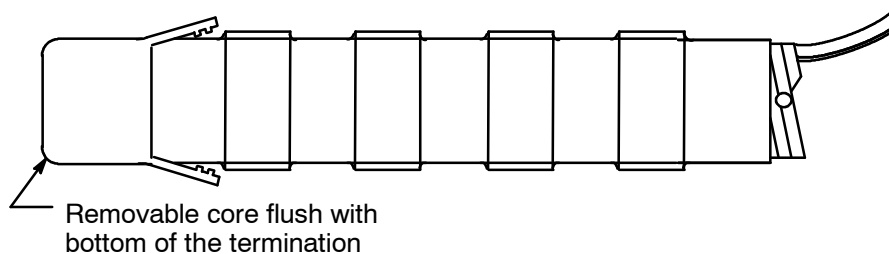
1. Wipe the cable insulation with an approved solvent. **Do not allow solvent to touch semi-con insulation shield.**
2. If abrasive must be used:
 - a. Use on insulation only. **Do not use abrasive on semi-con insulation shield.**
 - b. Use only aluminum oxide abrasive; grit 120 or finer.
 - c. Be careful not to reduce the cable insulation diameter below that allowed by the kit.

STEP 4 Install Termination

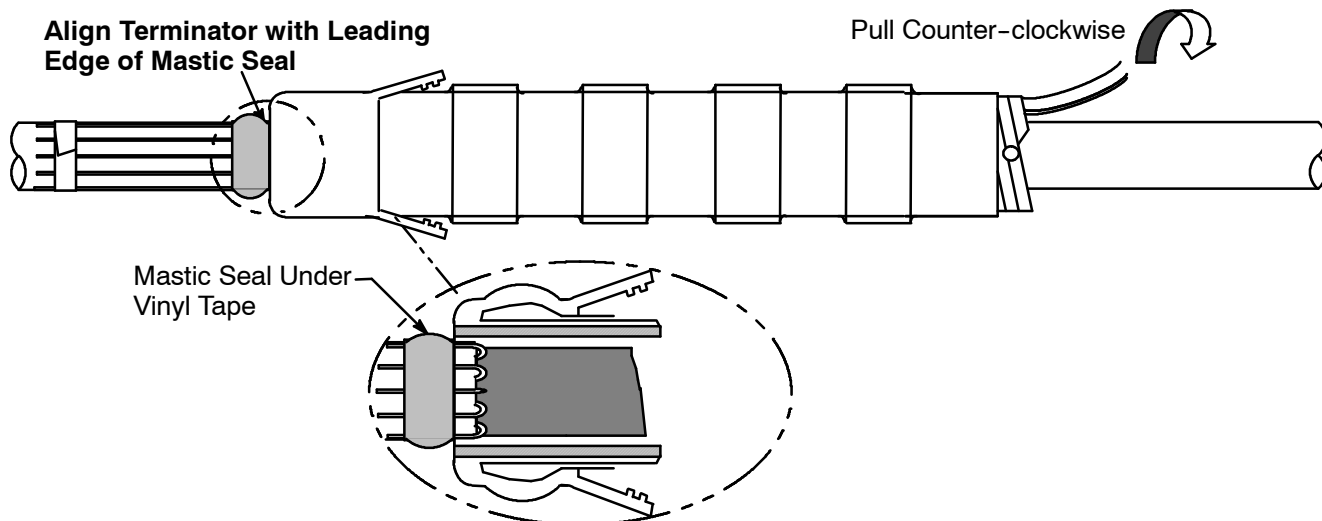
1. **IMPORTANT:** A track resistant moisture seal must be made between termination insulator and lug/connector using gray silicone rubber tape (contained in kit). Wrap a band of silicone tape around the base of the terminal lug.
 - a. If barrel diameter is equal to or greater than cable primary insulation, the tape band should not exceed 2 layers.
 - b. If barrel diameter is smaller than the cable primary insulation, use tape strip to form the tape band equal to insulation diameter, see below.
2. Cover the edge of the semi-con insulation shield with a liberal coating of silicone grease. **On this product the silicone grease does not serve as a lubricant. It must be used to fill the step at the semi-con cut off.**



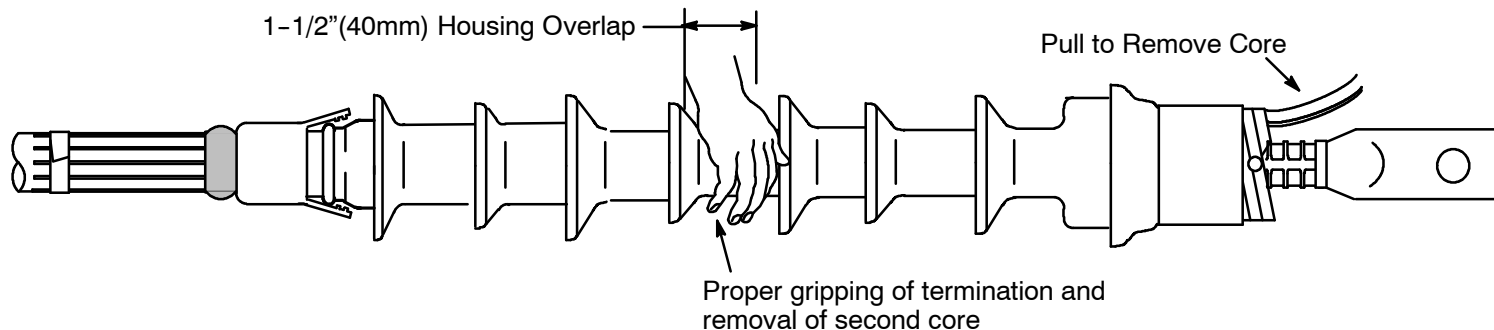
3. On lower termination with fold down skirt pull loose end of removable core through top of termination until the core is flush with bottom of the termination.



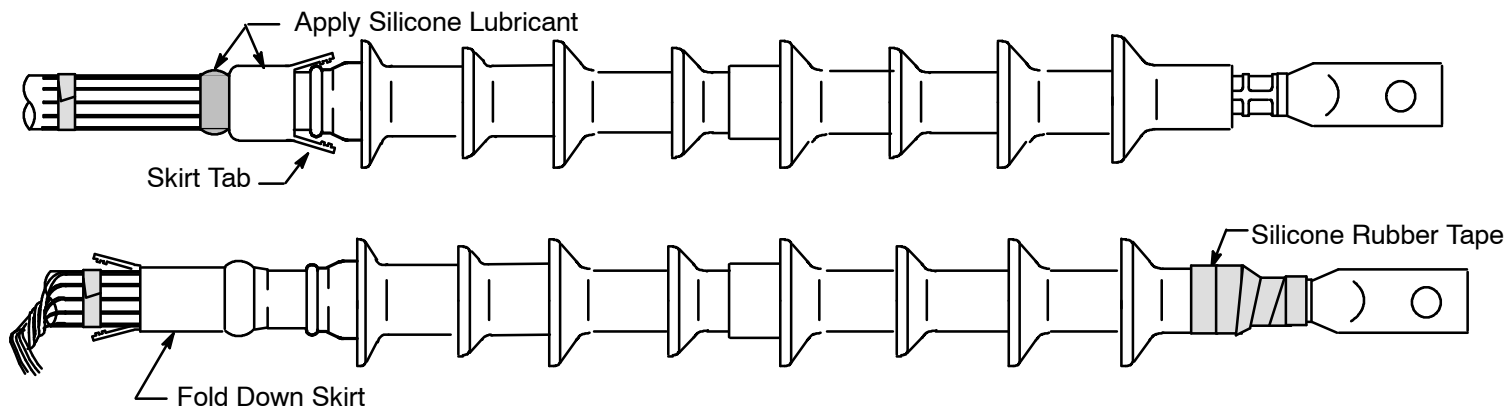
4. Slide the termination body onto the cable **align terminator with forward edge of mastic seal**, see below. Carefully begin to remove core while unwinding, counter-clockwise, starting with the loose end. **Make sure the termination body, not the core, is butted up to the leading edge of the mastic seal, see below. Do not push or pull on the termination assembly while removing the core material.**



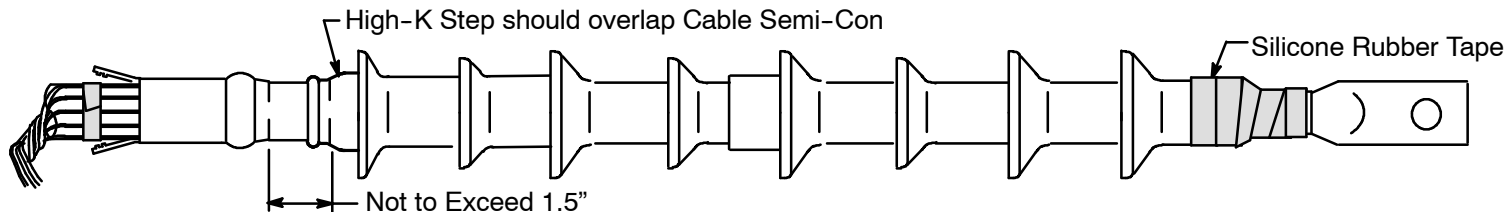
5. Using second housing, carefully pull core down within 1 coil of bottom. Slide terminator over the cable and carefully pull the core counterclockwise. Overlap the first terminator 1-1/2" (40mm).



6. Apply a thin film of silicone lubricant to the skirt and mastic seal area. Do not lubricate skirt tabs. Carefully fold down skirt over mastic seal.



7. With termination installed, complete the lug area moisture seal using the remaining gray silicone rubber tape. Overlap the termination insulator by approximately 1" and extend the tape wrapping over a non-crimped region of the lug/connector barrel with a half lap configuration, see above.
8. Twist concentric neutral wires together and connect to system ground.



9. Confirm that High-K step does not exceed 1.5".

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