## **Upper Attachments**

## B3083 - Welded Beam Attachment B3083W0 - Welded Beam Attachment Without Pin

**Size Range:** 3/8"-16 thru 2"-41/2 rod **Material:** Steel (Stainless steel available)

**Function:** Designed for attaching hanger rod to the bottom of structural steel where heavy loads and large hanger rod sizes are required. Can be welded in place in either the upright or inverted position. When using B3083WO, attach hanger rod to bolt or pin with a B3200 weldless eye nut or B3210 and B3211 series eye rods.

**Approvals:** Conforms to Federal Specification WW-H-171E & A-A-1192A, Type 22 and Manufacturers Standardization Society ANSI/MSS SP-69 & SP-58, Type 22.

**Finish:** Plain or Electro-Galvanized. Contact customer service for alternative finishes and materials.

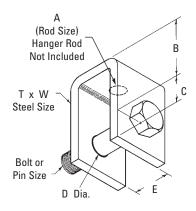
Order By: Part number (with or without hardware) and finish.

**Note:** When ordering with hardware for sizes  $^3/8$  thru  $1^1/8$ , hex head cap screws and hex nuts will be supplied. For  $1^1/4$  thru 2, clevis pin and cotter pins will be supplied. Must be specified with or without hardware.

B
Center of cross bolt to bottom of attachment.

Center of cross bolt to top of attachment.









		Pin or			De	sign Load			Approx. Wt./100					
Part No.	Rod Size A	Bolt Size in. (mm)			650° F (349°C) Lbs. (kN)		<b>750°F</b> (399°C) Lbs. (kN)		W/O Hardware Lbs. (kg)		With Hardware Lbs. (kg)			
B3083- <sup>3</sup> /8	3/8"-16	1/2"	(12.7)	730	(3.25)	572	(2.54)	89	(40.3)	110	(49.9)			
B3083-1/2	1/2"-13	5/8"	(15.9)	1350	(6.00)	1057	(4,70)	87	(39.4)	123	(55.8)			
B3083- <sup>5</sup> /8	<sup>5</sup> /8"-11	3/4"	(19.0)	2160	(9.61)	1692	(7.52)	84	(38.1)	140	(63.5)			
B3083-3/4	3/4"-10	7/8"	(22.2)	3230	(14.37)	2530	(11.25)	173	(78.4)	268	(121.5)			
B3083-7/8	7/8"-9	1"	(25.4)	4480	(19.93)	3508	(15.60)	234	(106.1)	376	(170.4)			
B3083-1	1"-8	11/8"	(28.6)	5900	(26.24)	4620	(20.55)	394	(178.6)	596	(270.2)			
B3083-1 <sup>1</sup> /8	1 <sup>1</sup> /8"-7	11/4"	(31.7)	7450	(33.14)	5830	(25.93)	402	(182.2)	680	(308.3)			
B3083-1 <sup>1</sup> / <sub>4</sub>	11/4"-7	13/8"	(34.9)	9500	(42.25)	7440	(33.09)	734	(332.7)	955	(432.9)			
B3083-1 <sup>1</sup> /2	11/2"-6	1 <sup>5</sup> /8"	(41.3)	13800	(61.38)	10807	(48.07)	1460	(661.8)	1817	(823.7)			
B3083-1 <sup>3</sup> /4	1 <sup>3</sup> /4"-5	17/8"	(47.6)	18600	(82.73)	14566	(64.79)	1746	(791.5)	2310	(1047.1)			
B3083-2	2"-41/2	21/4"	(57.1)	24600	(109.42)	19625	(87.29)	2190	(992.7)	2996	(1358.1)			

	В			C		Dia. D			ΤxW
Part No.	in.	(mm)	in.	(mm)	in.	(mm)	in.	(mm)	in. (mm)
B3083- <sup>3</sup> /8	2"	(50.8)	7/8"	(22.2)	<sup>9</sup> /16"	(14.3)	11/4"	(31.7)	<sup>1</sup> / <sub>4</sub> " x 2" (6.3 x 50.8)
B3083-1/2	2"	(50.8)	7/8"	(22.2)	11/16"	(17.5)	11/4"	(31.7)	<sup>1</sup> / <sub>4</sub> " x 2" (6.3 x 50.8)
B3083- <sup>5</sup> /8	2"	(50.8)	7/8"	(22.2)	13/16"	(20.6)	11/4"	(31.7)	<sup>1</sup> / <sub>4</sub> " x 2" (6.3 x 50.8)
B3083- <sup>3</sup> /4	2"	(50.8)	11/8"	(28.6)	<sup>15</sup> /16"	(23.8)	11/2"	(38.1)	$^{3}/8$ " x $2^{1}/2$ " (9.5 x 63.5)
B3083- <sup>7</sup> /8	3"	(76.2)	11/4"	(31.7)	11/8"	(28.6)	2"	(50.8)	$^{3}/8$ " x $2^{1}/2$ " (9.5 x 63.5)
B3083-1	3"	(76.2)	11/2"	(38.1)	11/4"	(31.7)	2"	(50.8)	$^{1}/^{2}$ " x 3" (12.7 x 76.2)
B3083-1 <sup>1</sup> /8	3"	(76.2)	11/2"	(38.1)	13/8"	(34.9)	23/4"	(69.8)	$^{1}/^{2}$ " x 3" (12.7 x 76.2)
B3083-1 <sup>1</sup> /4	3"	(76.2)	2"	(50.8)	11/2"	(38.1)	3"	(76.2)	<sup>5</sup> /8" x 4" (15.9 x 101.6)
B3083-1 <sup>1</sup> /2	4"	(101.6)	21/2"	(63.5)	13/4"	(44.4)	31/2"	(88.9)	<sup>3</sup> / <sub>4</sub> " x 5" (19.0 x 127.0)
B3083-1 <sup>3</sup> /4	5"	(127.0)	23/4"	(69.8)	2"	(50.8)	3 <sup>3</sup> /4"	(95.2)	<sup>3</sup> /4" x 5" (19.0 x 127.0)
B3083-2	5"	(127.0)	31/4"	(82.5)	23/8"	(60.3)	3 <sup>3</sup> /4"	(95.2)	<sup>3</sup> /4" x 6" (19.0 x 152.4)

## B3080S - (Short) Structural Welding Lug B3080L - (Long) Structural Welding Lug

**Size Range:** Short lug is available for use with  $^{1}/_{2}$ "-13 thru 2"- $4^{1}/_{2}$  rods; Long lug may be used with  $^{1}/_{2}$ "-13 thru 2"- $4^{1}/_{2}$  rod.

Material: Steel

**Function:** Designed for attachment to structural steel.

Use with B3201 forged steel clevis.

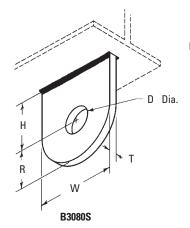
Approvals: Conforms to Manufacturers Standardization

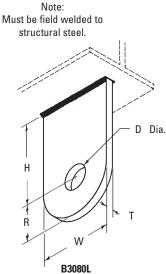
Society ANSI/MSS SP-69 & SP-58, Type 57.

**Finish:** Plain or Electro-Galvanized **Order By:** Part number and finish.









			Pin or	Design	Approx. Wt./100			
Part No.		. For	Bolt Size	Load	Short	Long		
Short	Long	Hanger	in. (mm)	Lbs. (kN)	Lbs. (kg)	Lbs. (kg)		
B3080S-1/2	B3080L-1/2	1/2"-13	<sup>5</sup> /8" (15.9)	1350 (6.00)	44 (19.9)	71 (32.2)		
B3080S- <sup>5</sup> /8	B3080L- <sup>5</sup> /8	<sup>5</sup> /8"-11	<sup>3</sup> /4" (19.0)	2160 (9.61)	44 (19.9)	68 (30.8)		
B3080S-3/4	B3080L-3/4	3/4"-10	7/8" (22.0)	3230 (14.37)	63 (28.6)	100 (45.3)		
B3080S-7/8	B3080L-7/8	7/8"-9	1" (25.4)	4480 (19.93)	71 (32.2)	100 (45.3)		
B3080S-1	B3080L-1	1"-8	1 <sup>1</sup> /8" (28.6)	5900 (26.24)	126 (57.1)	169 (76.6)		
B3080S-1 <sup>1</sup> /8	B3080L-1 <sup>1</sup> /8	11/8"-7	1 <sup>1</sup> /4" (31.7)	7450 (33.14)	166 (75.3)	208 (94.3)		
B3080S-1 <sup>1</sup> /4	B3080L-1 <sup>1</sup> /4	11/4"-7	13/8" (38.1)	9500 (42.25)	310 (140.6)	381 (172.8)		
B3080S-1 <sup>1</sup> /2	B3080L-1 <sup>1</sup> /2	11/2"-6	1 <sup>5</sup> /8" (41.3)	13800 (61.38)	503 (228.1)	662 (300.3)		
B3080S-13/4	B3080L-13/4	1 <sup>3</sup> /4"-5	1 <sup>7</sup> /8" (47.6)	18600 (82.73)	487 (220.9)	646 (293.0)		
B3080S-2	B3080L-2	2"-4 <sup>1</sup> /2	2 <sup>1</sup> /4" (57.1)	24600 (109.42)	744 (337.5)	808 (366.5)		

Part No.		Hole Dia.	D' S	Short		H Long		R			Т		W	
Short	Long	in. (mm	) in.	( mm)		in.	( mm)	in.	( mm)	in.	( mm)	in.	( mm)	
B3080S-1/2	B3080L-1/2	<sup>11</sup> /16" (17.5	) 11/2'	(38.1)		3"	(76.2)	11/4"	(31.7)	1/4"	(6.3)	21/2"	(63.5)	
B3080S-5/8	B3080L- <sup>5</sup> /8	<sup>13</sup> /16" (20.6	) 11/2'	(38.1)		3"	(76.2)	11/4"	(31.7)	1/4"	(6.3)	21/2"	(63.5)	
B3080S-3/4	B3080L-3/4	<sup>15</sup> /16" (23.8	) 11/2'	(38.1)		3"	(76.2)	11/4"	(31.7)	3/8"	(9.5)	21/2"	(63.5)	
B3080S-7/8	B3080L-7/8	1 <sup>1</sup> /8" (28.6	) 2"	(50.8)		3"	(76.2)	11/4"	(31.7)	3/8"	(9.5)	21/2"	(63.5)	
B3080S-1	B3080L-1	1 <sup>1</sup> /4" (31.7	) 2"	(50.8)		3"	(76.2)	11/2"	(38.1)	1/2"	(12.7)	3"	(76.2)	
B3080S-1 <sup>1</sup> /8	B3080L-1 <sup>1</sup> /8	1 <sup>3</sup> /8" (34.9	) 3"	(76.2)		4"	(101.6)	11/2"	(38.1)	1/2"	(12.7)	3"	(76.2)	
B3080S-1 <sup>1</sup> /4	B3080L-1 <sup>1</sup> /4	1 <sup>1</sup> /2" (38.1	) 3"	(76.2)		4"	(101.6)	2"	(50.8)	5/8"	(15.9)	4"	(101.6)	
B3080S-1 <sup>1</sup> /2	B3080L-1 <sup>1</sup> /2	1 <sup>3</sup> /8" (44.4	) 3"	(76.2)		41/2"	(114.3)	21/2"	(63.5)	3/4"	(19.0)	5"	(127.0)	
B3080S-13/4	B3080L-1 <sup>3</sup> /4	2" (50.8	) 3"	(76.2)		4 <sup>1</sup> /2"	(114.3)	21/2"	(63.5)	3/4"	(19.0)	5"	(127.0)	
B3080S-2	B3080L-2	2 <sup>3</sup> /8" (60.3	) 4"	(101.6)		41/2"	(114.3)	3"	(76.2)	3/4"	(19.0)	6"	(152.4)	

All dimensions in charts and on drawings are in inches. Dimensions shown in parentheses are in millimeters unless otherwise specified.