

# Operating Instructions

## 272SOPA / 272SOPWB / 372SOP / 372SOP-CS1061

### Stand-Off Plug

**Contents:** Stand Off Plug complete with Mounting Hardware, Operating Instructions.

The 272SOP is designed to isolate and “dead-end” Elastimold 25kV class loadbreak elbow connectors. The 372SOP is designed to isolate and “dead-end” Elastimold 35kV class loadbreak elbow connectors. These products incorporate vents for improved switching performance. The product is identified by a white band or colored ID washer (Blue washer for 25kV or white washer for 35kV).

#### DANGER

**All apparatus must be de-energized during installation or removal of part(s) except for test point caps and indicators that can be installed and operated energized.**

**After installation loadbreak products can be operated energized per operating instructions. All deadbreak connectors must be de-energized before operating.**

**All apparatus must be installed and operated in accordance with individual user, local, and national work rules. These instructions do not attempt to provide for every possible contingency.**

**Do not touch or move energized products.**

**“Loadbreak connectors must be operated with a full insulated “hotstick” type live-line tool.” Consult the company’s safe work practices for the required live-line tool length.**

**Excess distortion of the assembled product may result in its failure.**

**Inspect parts for damage, rating and compatibility with mating parts.**

**This product should be installed only by competent personnel trained in good safety practices involving high voltage electrical equipment. These instructions are not intended as a substitute for adequate training or experience in such safety practices.**

**Failure to follow these instructions will result in damage to the product and serious or fatal injury.**

**If this product is supplied with a protective shipping cover(s), remove this shipping cover(s) and replace with the appropriate HV insulated cap(s) or connector(s) before submerging or energizing the circuit.**

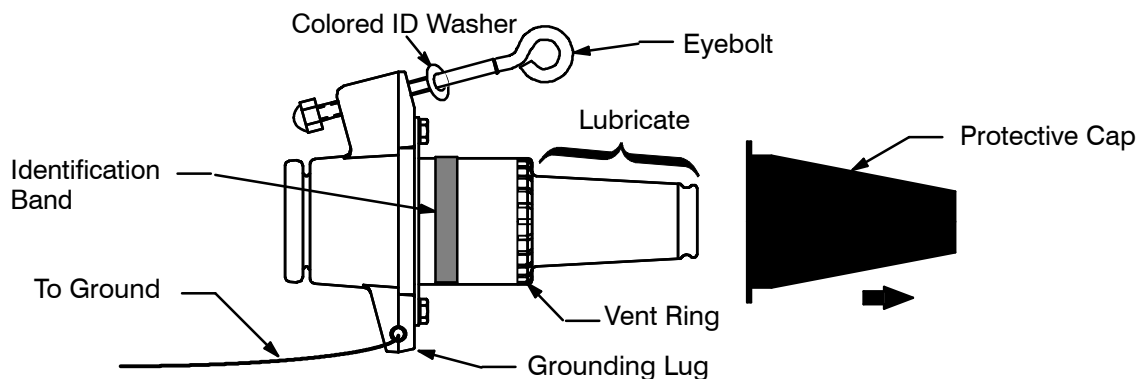
FOR MORE INFORMATION ON PARTS, INSTALLATION RATINGS AND COMPATIBILITY, CALL THE NEAREST ELASTIMOLD OFFICE.

#### IMPORTANT

1. Check contents of package to ensure they are complete and undamaged.
2. Check all components to ensure proper fit with cable and/or mating products.
3. Read entire installation instructions before starting.
4. Have all required tools at hand and maintain cleanliness throughout the procedure.

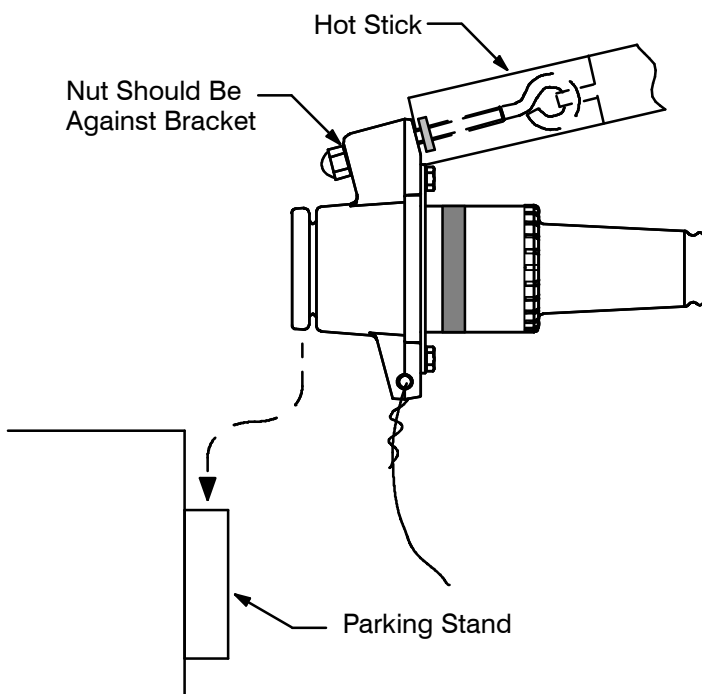
#### STEP 1

**Grounding-** Connect electrostatic grounding lead to the grounding lug. Connect the opposite end to ground, leaving enough slack to operate with a hotstick. Remove protective cap, clean and lubricate stand-off plug interface with an Elastimold approved lubricant. **DO NOT SUBSTITUTE.** Other lubricants may be harmful to this product and its mating product(s). Always replace protective cap when stand-off plug is not in use.



## STEP 2

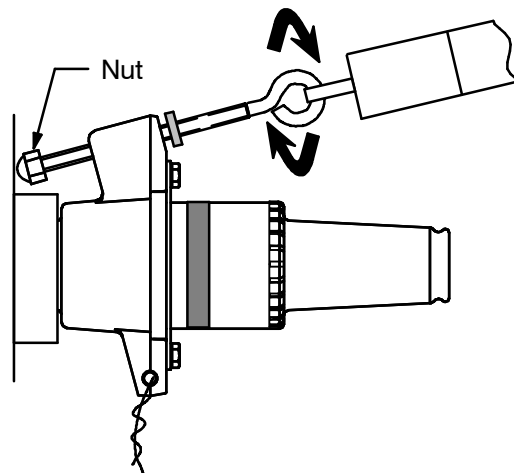
Rotate the eyebolt counterclockwise until the nut is in contact with the bracket. Attach the hot stick firmly to the eyebolt. Slide the Stand-off Plug into the parking stand.



## STEP 3

Back off the hotstick. Rotate the eyebolt clockwise until the nut on the opposite end snugly wedges the stand-off plug to the underside of the parking stand.

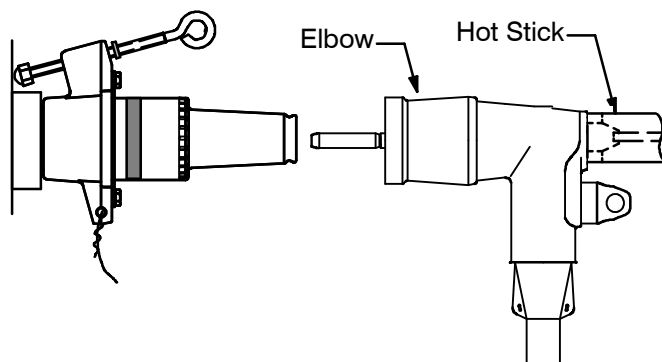
**DO NOT OVER TIGHTEN BOLT.**



## STEP 4

**CAUTION:** Check that ground lead is connected between stand-off plug lug and ground before assembling elbow. Do not attempt to attach ground lead after elbow is assembled.

- A. Remove ELASTIMOLD loadbreak elbow connector from loadbreak bushing following applicable LOADBREAK operating instructions included with the elbow. Insert the male contact of the loadbreak elbow into the stand-off plug and push it home with a fast, firm, straight motion. Make sure it is firmly in place and locking ring is seated.
- B. To return loadbreak elbow to the bushing, reverse the operational sequence following applicable LOADMAKE operating instructions included with the elbow.



## STEP 5

Complete assembly of an elbow is indicated by no portion of the yellow band being visible when viewed from the side.

