

Stock D-V Wedge Drives: Standard Motor Speeds

Step 1—Determine Service Factor. Refer to Typical Service Factors, Table 2. Locate type of Driven and Driver equipment. (If an idler is used, increase the factor by value indicated). Correct factor is determined by: **1.** The extent and frequency of peak loads. **2.** Number of operating hours/year (broken down in average hours/day of continuous service). **3.** Proper service category. (Intermittent, Normal or Continuous). Select the one closest to the application conditions.

Step 2—Compute Design HP. Multiply normal running HP required or nameplate rating by service factor obtained in Step 1.

Step 3—Choose Belt Section. Using Table 1, below, read up from design HP figure obtained in Step 2 and over from the RPM of faster shaft. This intersection indicates belt section.

Step 4—Select the Drive. **a).** Using belt section from Step 3, refer to Stock Drive Selection Tables beginning on page PT7-46. **b).** Under appropriate driver speed column find Driven RPM nearest to the desired speed. To the right note HP per Belt. Read left for Driver/Driven Sheave information. (If driver is an electric motor be sure motor sheave diameter is not less than shown in Table 3). **c).** Read onto opposite page and find figure nearest the required center distance. Note Arc-Length Correction Factor in the shaded row **below** the C.D. figure. **d).** Read to the top of the table for the belt size. **e).** **To determine number of belts,** multiply the HP per Belt value by the ArcLength Correction Factor. This is the corrected hp/belt. Divide design HP by corrected HP figure to determine number of belts required.

EXAMPLE OF SELECTION

Select a D-V Wedge drive for a positive blower, with a 2-15/16" shaft, to run @ 290 RPM, driven by a 30 HP, 1160 squirrel cage electric motor with a 2 1/8" shaft. Desired center distance is 26". Service is continuous.

Step 1—Service factor from Table 2 is 1.4.

Step 2—Design HP = 1.4x30 = 42 HP.

Step 3—A 5V belt section is shown in Table 1 when reading to the right of 1160 RPM and up from 42 design HP.

Step 4—Turn to 5V Stock Drive Selection Tables. On page PT7-68, under 1160 RPM Driver, read down to find 290 RPM. The nearest appears as 291.

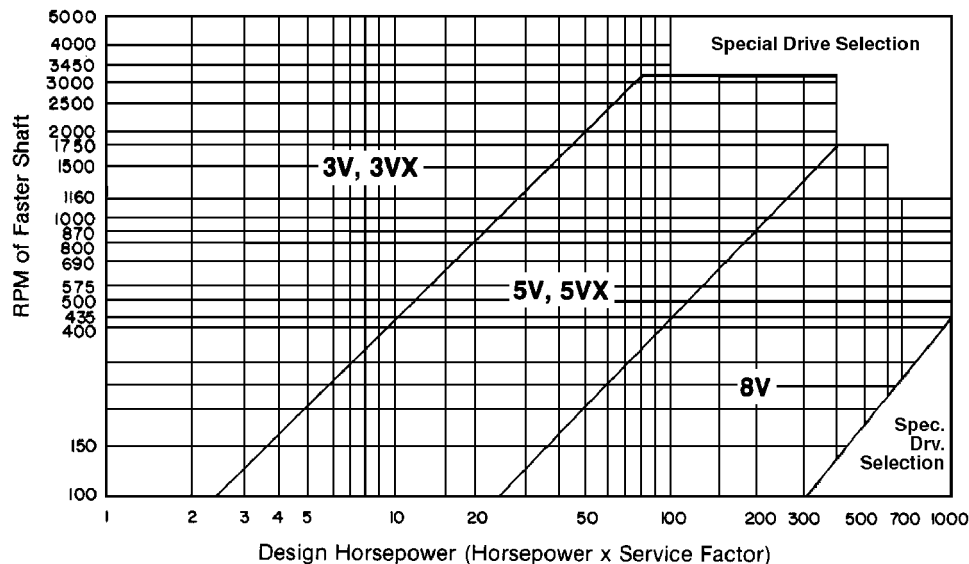
Note HP/belt as 10.00 for all D-V and POLYBAND belts over 200" and 12.00 for POLYBAND belts under 200". Also note sheaves listed as 7.1 Driver, 28.0 Driven. Table 3 shows driver is not undersize. Reading toward the right the C.D. figure nearest 26" is 26.4. The correction factor below the C.D. figure is .92. Top of table shows belt size as 5VX 1120.

The HP/belt for D-V is 12.00. This value x the .92 factor= 11.04 corrected HP/belt. 42 HP ÷ 11.04 = 3.80 Going to the next whole number, drive requires 3 belts. (Center to center operating distance is 26.4 nominal.)

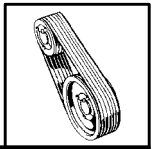
Order: 1. 4-5VX 1120 D-V belts. **2.** 1 - 4/5V7.1-2517 Taper-Lock Sheave. **3.** 1 - 2 1/8" bore 2517 bushing.

4. 1 - 4/5V28.0-3535 TAPER-LOCK Sheave. **5.** 1 - 2 15/16" bore 3535 bushing.

TABLE 1 — NARROW CROSS SECTION SELECTION CHART



SHEAVES PAGES PT7-2-PT7-27	BELTS PAGES PT7-28-PT7-41	SELECTION: CLASSICAL PAGES PT7-84-PT7-123	ENGINEERING/TECHNICAL PAGES PT7-123-PT7-128
-------------------------------	------------------------------	--	--



SELECTION

Service Factors

Table 2 - Typical Service Factors

Driven Machine Types Note: Certain machines may require flywheel sheaves or special construction to withstand heavy shock loads. Consult Mfg'r.	Driver: Normal Torque NEMA Des. A or B Motors DC Shunt Wound Motors Multi-Cylinder Engines			Driver: High Torque NEMA Des. C or D Motors DC Series Wound Motors Single Cylinder Engines		
	Service*			Service*		
	Intermit.	Normal	Contin.	Intermit.	Normal	Cont.
Agitators for Liquids Blowers and Exhausters Centrif. Pumps, Compressors Fans up to 10HP Light Duty Conveyors	1.0	1.1	1.2	1.1	1.2	1.3
Belt Conveyors, Bulk Mat'l Dough Mixers Fans over 10 HP Generators Line Shafts Laundry Machinery Machine Tools Punches, Presses, Shears Printing Machinery Positive Displ. Rotary Pumps Revolving & Vibrating Screens	1.1	1.2	1.3	1.2	1.3	1.4
Brick Machinery Bucket Elevators Exciters Piston Compressors Conveyors: Drag, Pan, Screw Paper Mill Beaters Piston Pumps Pos. Displacement Blowers Pulverizers Saw Mill, Woodworking Mach'y Textile Machinery	1.2	1.3	1.4	1.4	1.5	1.6
Crushers: Gyratory, Jaw, Roll Mills: Ball, Rod, Tube Hoists Rubber Calendars, Extruders, Mills	1.3	1.4	1.5	1.6	1.7	1.8
Chokable Equipment, Fire Hazzard	2.0	2.0	2.0	2.0	2.0	2.0

*** Note:**
Intermittent:
Up to 6 Hrs/Day
Normal:
6-16 Hrs/Day
Continuous:
16-24 Hrs/Day

Adder for Idlers:
Outside on slack side 0.1
Inside on tight side 0.1
Outside on tight side 0.2

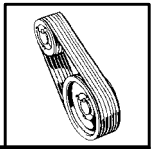
Table 3 - NEMA Min. Sheave Dia. for D-V Wedge Drives

Motor		Motor Horsepower																								
RPM	Sheave	1/2	3/4	1	1-1/2	2	3	5	7-1/2	10	15	20	25	30	40	50	60	75	100	125	150	200	250	300	350	400
870	Min O.D.	2.2	2.4	2.4	2.4	3.0	3.0	3.8	4.4	5.2	6.0	6.8	6.8	6.8	8.2	8.4	10.0	9.5	12.0	12.5	13.2	13.2	15.0
	Max F.W.	2.3	2.3	2.8	2.8	3.4	3.4	4.0	4.0	4.7	4.7	5.3	5.3	5.9	5.9	7.3	7.3	8.5	8.5	8.5	11.6	11.6	11.6
1160	Min O.D.	...	2.2	2.4	2.4	2.4	3.0	3.0	3.8	4.4	4.4	5.2	6.0	6.8	6.8	8.2	9.0	10.0	10.0	12.0	13.2	13.2	13.2	15.0	14.1	...
	Max F.W.	...	2.3	2.3	2.8	2.8	3.4	3.4	4.0	4.0	4.7	4.7	5.3	5.3	5.9	5.9	7.3	7.3	8.5	8.5	8.5	11.6	11.6	11.6	11.6	...
1750	Min O.D.	2.2	2.4	2.4	2.4	3.0	3.0	3.8	4.4	4.4	4.4	5.2	6.0	6.8	7.4	8.6	8.6	10.5	10.5	13.2	13.2	13.2	13.2	14.1
	Max F.W.	2.3	2.3	2.3	2.8	2.8	3.4	3.4	4.0	4.0	4.7	4.7	5.3	5.3	5.9	5.9	7.3	7.3	8.5	9.4	9.4	11.6	11.6	11.6
3500	Min O.D.	2.2	2.4	2.4	3.0	3.8	4.4	4.4
	Max F.W.	2.3	2.3	2.8	2.8	3.4	4.0	4.0

Data in unshaded area is per NEMA Standard MG1-14.42.
F.W. = Face Width of sheave

Data in shaded area subject to approval of motor manufacturer.

SHEAVES PAGES PT7-2-PT7-27	BELTS PAGES PT7-28-PT7-41	SELECTION: CLASSICAL PAGES PT7-84-PT7-123	ENGINEERING/TECHNICAL PAGES PT7-123-PT7-128
-------------------------------	------------------------------	--	--



SELECTION

Stock D-V Wedge Drives: Non Standard Motor Speeds & Speed-up Drives

For Speeds Other Than Standard Motor Speeds:

Step 1 - Determine Speed Ratio = $\left(\frac{\text{Driver RPM}}{\text{Driven RPM}} \right)$

Step 2 - Compute Design HP Multiply normal running HP required or nameplate rating by service factor from Table 2.

Step 3 - Determine Maximum Diameter of Driver Sheave

@ 6500 FPM : O.D. = $\frac{6500 \text{ FPM}}{.262 \times \text{RPM}}$

Step 4 - Select Belt Cross Section. Using Table 1, read up from design HP figure obtained in Step 2 and over from the RPM of faster shaft. This intersection indicates belt section.

Step 5 - Select Drive. Using the belt section from Step 4, make a tentative sheave selection from **stock drive tables**. (Note that several choices are available in the ratio obtained from Step 1. Other choices close to this ratio may also produce a functional drive.) Read onto opposite page and find figure nearest the required center distance. The Arc-Length correction factor is listed in the **shaded row below** the C.D. figure. Read to the top of the table for the belt size.

Step 6 - Size the Drive. From basic horsepower tables locate HP rating at intersection of RPM of faster shaft row and small sheave column. To this, add the "additional HP" figure based on drive ratio. This becomes the rated HP. Multiply this sum by the arc-length correction factor noted in Step 5. This becomes the corrected HP per belt. To find

Required number of belts : $\frac{\text{Design HP}}{\text{Correction HP/Belt}}$

EXAMPLE OF SELECTION

A V-drive is needed for a 30 HP 2200 RPM gasoline engine, with a 2 1/4" dia. shaft, driving a generator, with a 2 7/16" dia. shaft, @ 1800 RPM. It runs 8 hrs. a day. Center distance is 31".

Step 1 - Speed Ratio = $\frac{2200}{1800} = 1.23$

Step 2 - Service Factor = 1.2 Design HP = 30 x 1.2 = 36

Step 3 - Driver Sheave Max. Dia. = $\frac{6500}{.262 \times 2200} = 11.3$

Step 4 - Belt Cross Section = Table 1 indicates 3VX.

Step 5 - In 3VX **Stock Drive Selection Tables** on pages PT7-48 and PT7-49, find the 1.23 ratio obtained in the Step 1 calculation. At the top of page PT7-48, the most economical drive is shown as 6.5 Driver, 8.0 Driven. The C.D. nearest 31" is 31.1. The correction factor below the C.D. figure is 1.05. Top of the column shows a 3VX850 belt. Refer to **Basic HP Tables** on page PT7-78. and PT7-79. From the 2200 RPM of faster shaft row and down from the 6.5 smaller sheave heading: 10.2 HP/belt plus an additional hp of .23 in the 1.19 thru 1.26 ratio column. The sum = 10.43 HP/belt x 1.05 arc length correction factor = 10.95 HP/belt.

Number of belts = $\frac{36}{10.95} = 3.28$ or 4 belts

Order: 1- 4 groove 3V 6.5 TAPER-LOCK Sheave, 1-2517 2 1/4" bore bushing, 1-4 groove 8.0 TAPER-LOCK Sheave, 1- 2517 2 7/16" bore bushing, 4-3VX850 D-V Wedge Belts.

Example of a 3V Speed-Up Drive—

A 20 HP 1750 RPM AC motor, with a 1-5/8" dia. shaft, is to drive a blower, with a 1-7/16" shaft, @ 2500 RPM. The center distance = 26". Equipment runs 24 hrs./day.

1. Service Factor from Table 2 is 1.2.
2. Design HP=20x1.2=24 HP
3. Speed Ratio = $\frac{2500}{1750} = 1.43$
4. In Stock Drive Table, under 1.43 ratio, sheaves are listed as 5.6 Driver/8.0 Driven. (In a speed-up drive, the 5.6 sheave becomes the Driven, the 8.0 the Driver). The opposite page of the table shows the closest center distance as 26.8 with an arc correction factor of 1.03. Belt shown at top of column is 3VX750.
5. From **Basic Horsepower Tables** a 5.6 sheave @ 2500 RPM = (9.46 + .37) = 9.83. 9.83 X 1.03 arc length correction factor = 10.12 corrected HP/belt.
6. Number of Belts = $\frac{\text{Design HP}}{\text{Corrected HP}} = \frac{24}{10.12} = 2.37$ or 3 belts.
7. Order: 1-3 groove 3V 8.0 TAPER-LOCK Sheave, 1-1 5/8" bore 2517 bushing, 1-3 groove 3V 5.6 TAPER-LOCK Sheave, 1-1 7/16" bore 1610 bushing, 3-3VX750 D-V belts.

SHEAVES PAGES PT7-2-PT7-27	BELTS PAGES PT7-28-PT7-41	SELECTION: CLASSICAL PAGES PT7-84-PT7-123	ENGINEERING/TECHNICAL PAGES PT7-123-PT7-128
-------------------------------	------------------------------	--	--

SELECTION

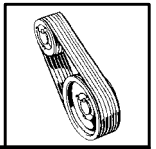


Table 4 - Narrow Belt Length Correction Factors

Belt Lgth. s	Factor for Belts:			Belt Lgth. s	Factor for Belts:		
	3VX	5V, 5VX	8V, 8VX		3VX	5V, 5VX	8V, 8VX
25	.83	118	1.12	.99	.89
26.5	.84	125	1.13	1.00	.90
28	.85	132	1.14	1.01	.91
30	.86	140	1.15	1.02	.92
31.5	.87	150	1.16	1.03	.93
33.5	.88	160	...	1.04	.94
35.5	.89	170	...	1.05	.94
37.5	.90	180	...	1.06	.95
40	.92	190	...	1.07	.96
42.5	.93	200	...	1.08	.97
45	.94	212	...	1.09	.98
47.5	.95	224	...	1.09	.98
50	.96	.85	...	236	...	1.10	.99
53	.97	.86	...	250	...	1.11	1.00
56	.98	.87	...	265	...	1.12	1.01
60	.99	.88	...	280	...	1.13	1.02
63	1.00	.89	...	300	...	1.14	1.03
67	1.01	.90	...	315	...	1.15	1.03
71	1.02	.91	...	335	...	1.16	1.04
75	1.03	.92	...	355	...	1.17	1.05
80	1.04	.93	...	375	1.06
85	1.06	.94	...	400	1.07
90	1.07	.95	...	425	1.08
95	1.08	.96	...	450	1.09
100	1.09	.96	.87	475	1.09
106	1.10	.97	.88	500	1.10
112	1.11	.98	.88	560	1.11

s Outside circumference in inches.

Table 5 - Arc Correction Factors

$\frac{D-d}{C}$ ★	Approx. Arc of Contact on Small Shv.	Factor
.00	180°	1.00
.10	174°	.99
.20	169°	.97
.30	163°	.96
.40	157°	.94
.50	151°	.93
.60	145°	.91
.70	139°	.89
.80	133°	.87
.90	127°	.85
1.00	120°	.82
1.10	113°	.80
1.20	106°	.77
1.30	99°	.73
1.40	91°	.70
1.50	83°	.65

★ D = Dia. of large sheave.

d = Dia. of small sheave.

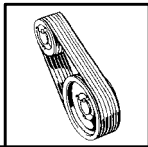
C = Center distance.

NOTE: To determine required belt length when center distance and sheave diameters are known, use the following formula.

$$L = 2C + 1.57(D + d) + \frac{(D - d)^2}{4c}$$

SHEAVES PAGES PT7-2-PT7-27	BELTS PAGES PT7-28-PT7-41	SELECTION: CLASSICAL PAGES PT7-84-PT7-123	ENGINEERING/TECHNICAL PAGES PT7-123-PT7-128
-------------------------------	------------------------------	--	--

SELECTION



5VX D-V Wedge
Single Belts to 200"
POLYBAND to 200"

5V D-V Wedge
Single Belts over 200"
POLYBAND over 200"

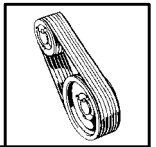
STOCK DRIVE SELECTIONS

Ratio	Stock Sheaves		3500 RPM Driver				1750 RPM Driver				1160 RPM Driver				Belt Number and Approx. Center Distance**						
	Diameter		Driven RPM	HP/Belt		Driven RPM	HP/Belt		Driven RPM	HP/Belt		5VX 600	5VX 630	5VX 670	5VX 710	5VX 750	5VX 800	5VX 850			
	Driver	Driven		5VX	5VX		5VX	5VX		5VX	5VX										
2.19	9.75	21.20	1601	32.9	27.7	800	23.3	20.4	531	18.1	16.0	17.3				
2.20	5.20	11.30	1594	13.4	9.4	797	9.5	6.9	528	7.4	5.5	16.8	18.3	20.3	22.3	24.4	26.9	29.4			
2.21	8.50	18.70	1581	27.8	23.1	790	19.6	16.8	524	15.2	13.2	15.3	17.9	20.5			
2.24	4.40	9.75	1560	9.7	5.8	780	6.9	4.4	517	5.4	3.5	18.7	20.2	22.2	24.2	26.3	28.8	31.3			
	4.65	10.30	1561	10.9	7.0	781	7.7	5.2	517	6.0	4.1	18.0	19.6	21.6	23.6	25.6	28.1	30.6			
	6.30	14.00	1561	18.4	14.2	781	12.9	10.3	517	10.0	8.1	13.5	15.1	17.1	19.2	21.2	23.8	26.3			
2.25	4.90	10.90	1556	12.1	8.1	778	8.5	6.0	516	6.6	4.7	17.3	18.9	20.9	22.9	24.9	27.4	29.9			
	12.50	28.00	1556	43.3	36.6	778	31.2	27.7	516	24.3	22.0			
2.26	5.90	13.20	1550	16.6	12.5	775	11.7	9.1	516	9.1	7.2	14.5	16.1	18.1	20.2	22.2	24.7	27.3			
	6.70	15.00	1550	20.2	15.9	775	14.2	11.5	514	11.0	9.1	12.3	13.8	15.9	18.0	20.0	22.6	25.1			
	14.00	31.50	1549	48.4	40.7	775	35.3	31.5	514	27.6	25.1			
2.27	7.10	16.00	1541	21.9	17.55	770	15.4	12.7	511	11.9	10.0	14.7	16.8	18.8	21.4	23.9			
2.29	5.20	11.80	1526	13.4	9.4	763	9.5	6.9	506	7.4	5.5	16.3	17.8	19.9	21.9	23.9	26.4	29.0			
2.30	5.50	12.50	1524	14.8	10.8	762	10.4	7.8	505	8.1	6.2	15.5	17.0	19.0	21.1	23.1	25.6	28.1			
	10.30	23.60	1519	35.1	29.7	760	25.0	21.9	503	19.4	17.2			
2.31	9.25	21.20	1518	30.9	25.9	729	21.9	19.0	503	17.0	14.9	17.6			
2.33	4.90	11.30	1500	12.1	8.1	750	8.5	6.0	497	6.6	4.8	17.0	18.5	20.5	22.5	24.6	27.1	29.6			
2.35	8.00	18.70	1487	25.8	21.2	713	18.1	15.4	493	14.1	12.1	15.6	18.2	20.8			
	16.00	37.50	1488	744	40.5	36.1	493	31.9	29.1			
2.37	4.40	10.30	1475	9.7	5.9	738	6.9	4.4	489	5.4	3.5	18.2	19.7	21.8	23.8	25.8	28.3	30.8			
	4.65	10.90	1475	10.9	7.0	737	7.7	5.2	489	6.0	4.1	17.5	19.0	21.1	23.1	25.1	27.6	30.1			
	9.00	21.20	1476	29.9	25.0	738	21.1	18.3	489	16.4	14.4	17.7			
2.38	11.80	28.00	1468	40.8	34.6	734	29.2	25.9	486	22.8	20.5			
2.40	5.90	14.00	1460	16.6	12.5	730	11.7	9.1	484	9.1	7.2	13.8	15.3	17.4	19.4	21.5	24.0	26.6			
	6.30	15.00	1456	18.4	14.2	728	12.9	10.3	483	10.0	8.1	12.5	14.1	16.2	18.3	20.3	22.9	25.4			
	13.20	31.50	1460	45.7	38.6	730	33.1	29.5	484	25.9	23.5			
2.41	6.70	16.00	1453	20.2	15.9	726	14.2	11.5	482	11.0	9.1	...	12.8	15.0	17.0	19.1	21.7	24.2			
2.43	5.20	12.50	1440	13.5	9.5	720	9.5	6.9	477	7.4	5.5	15.7	17.2	19.3	21.3	23.3	25.8	28.4			
	5.50	13.20	1443	14.8	10.8	721	10.4	7.9	478	8.1	6.2	14.8	16.4	18.4	20.5	22.5	25.0	27.6			
2.44	4.90	11.80	1436	12.1	8.1	718	8.5	6.0	476	6.6	4.78	16.5	18.1	20.1	22.1	24.1	26.7	29.2			
	9.75	23.60	1437	32.9	27.7	719	23.4	20.4	476	18.1	16.1			
2.48	4.65	11.30	1422	10.9	7.0	711	7.71	5.2	471	6.0	4.2	17.2	18.7	20.7	22.7	24.7	27.3	29.8			
2.49	11.30	28.00	1405	38.9	33.0	703	27.8	24.6	466	21.7	19.4			
ARC-LENGTH CORRECTION FACTOR ▶												.84	.84	.86	.87	.88	.89	.91			
2.51	4.40	10.90	1394	9.7	5.9	697	6.9	4.4	462	5.4	3.5	17.7	19.2	21.2	23.3	25.3	27.8	30.3			
	7.50	18.70	1392	23.6	19.2	696	16.6	13.9	462	12.9	10.9	15.9	18.6	21.2			
	8.50	21.20	1393	27.9	23.1	697	19.7	16.8	462	15.2	13.2	18.1			
	15.00	37.50	1394	697	37.9	33.9	462	29.8	27.1			
2.53	12.50	31.50	1382	43.3	36.7	691	31.2	27.7	458	24.3	22.0			
2.56	6.30	16.00	1365	18.4	14.2	682	12.9	10.3	452	10.0	8.1	...	13.1	15.2	17.3	19.4	22.0	24.5			
2.57	4.65	11.80	1361	10.9	7.0	681	7.7	5.2	451	6.0	4.2	16.7	18.2	20.3	22.3	24.3	26.8	29.4			
	5.20	13.20	1363	13.5	9.5	681	9.5	6.9	452	7.4	5.5	15.0	16.6	18.6	20.7	22.7	25.2	27.8			
	5.50	14.00	1360	14.8	10.8	680	10.4	7.9	451	8.1	6.2	14.0	15.6	17.7	19.7	21.8	24.3	26.8			
	5.90	15.00	13962	16.6	12.5	681	11.7	9.1	452	9.1	7.2	12.8	14.4	16.5	18.5	20.6	23.1	25.7			
	9.25	23.60	1363	30.9	25.9	681	21.9	19.0	452	17.0	14.9			
2.58	4.90	12.50	1355	12.1	8.1	677	8.5	6.0	449	6.6	4.8	...	17.4	19.5	21.5	23.5	26.1	28.6			
	10.90	28.00	1355	37.4	31.7	677	26.7	23.5	449	20.8	18.6			
2.60	4.40	11.30	1344	9.8	5.9	672	6.9	4.4	445	5.4	3.5	...	18.9	20.9	22.9	24.9	27.9	30.0			
2.64	9.00	23.60	1326	29.9	25.0	663	21.2	18.3	439	16.4	14.4			
2.66	7.10	18.70	1317	21.9	17.6	659	15.4	12.7	437	12.0	10.0	16.2	15.8	26.5			
2.67	8.00	21.20	1310	25.8	21.2	655	18.2	15.4	434	14.1	12.1	18.4			
2.68	11.80	31.50	1304	40.8	34.6	652	29.2	25.9	432	22.8	20.5			
2.69	14.00	37.50	1301	48.4	40.7	650	35.3	31.5	431	27.6	25.1			
2.72	4.40	11.80	1286	9.8	5.9	643	6.9	4.4	426	5.4	3.5	...	18.4	20.4	22.5	24.5	27.0	29.5			
	4.65	12.50	1284	10.9	7.0	642	7.7	5.2	426	6.0	4.2	...	17.6	19.6	21.7	23.7	26.2	28.8			
	4.90	13.20	1282	12.1	8.1	641	8.5	6.0	425	6.6	4.8	...	16.8	18.8	20.9	22.9	25.5	28.0			
2.73	5.20	14.00	1284	13.5	9.5	642	9.5	6.9	426	7.4	5.5	...	15.8	17.9	19.9	22.0	24.5	27.1			

NOTES: * 5VX = single and Polyband belts to 200" length
 5V = Single and Polyband belts over 200" long
 ** Stock belt size 5VX530 not shown

SHEAVES PAGES PT7-2-PT7-27	BELTS PAGES PT7-28-PT7-41	SELECTION: CLASSICAL PAGES PT7-84-PT7-123	ENGINEERING/TECHNICAL PAGES PT7-123-PT7-128
-------------------------------	------------------------------	--	--

SELECTION



5VX D-V Wedge
Single Belts to 200"
POLYBAND to 200"

5V D-V Wedge
Single Belts over 200"
POLYBAND over 200"

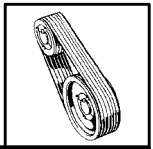
STOCK DRIVE SELECTIONS

Ratio	Stock Sheaves		3500 RPM Driver				1750 RPM Driver				1160 RPM Driver				Belt Number and Approx. Center Distance						
	Diameter		Driven RPM	HP/Belt		Driven RPM	HP/Belt		Driven RPM	HP/Belt		5VX 600	5VX 630	5VX 670	5VX 710	5VX 750	5VX 800	5VX 850			
	Driver	Driven		5VX	5V		5VX	5V		5VX	5V										
ARC-LENGTH CORRECTION FACTOR ▶																					
3.74	8.50	31.50	936	27.9	23.2	468	19.7	16.9	310	15.3	13.2	0.81	0.83	0.85	0.87			
3.77	7.50	28.00	928	23.7	19.2	464	16.7	13.9	308	12.9	11.0			
3.79	6.30	23.60	923	18.4	14.3	462	13.0	10.3	306	10.1	8.1	16.8			
3.81	13.20	50.00	919	45.8	38.7	459	33.1	29.5	305	25.9	23.5			
3.87	4.90	18.70	903	12.1	8.2	452	8.5	6.0	299	6.6	4.8	15.4	1.76	20.3	22.9			
3.88	9.75	37.50	903	33.0	27.8	452	23.4	20.4	299	18.2	16.1			
3.91	5.50	21.20	896	14.9	10.8	448	10.4	7.9	297	8.1	6.2	1.73	20.0			
3.97	8.00	31.50	881	25.8	21.2	440	18.2	15.4	292	14.1	12.1			
3.99	7.10	28.00	878	22.0	17.6	439	15.4	12.8	291	12.0	10.0			
4.02	12.50	50.00	870	43.3	36.7	435	31.2	27.8	288	24.4	22.0			
ARC-LENGTH CORRECTION FACTOR ▶																					
4.05	5.90	23.60	864	16.7	12.6	432	11.7	9.1	286	9.1	7.2	0.77	0.79	0.81	0.83			
4.09	4.65	18.70	856	10.9	7.1	428	7.7	5.2	284	6.0	4.2	15.6	17.8	20.5	23.1			
	9.25	37.50	856	31.0	26.0	428	21.9	19.0	284	17.0	14.9			
4.14	5.20	21.20	846	13.5	9.5	423	9.5	7.0	280	7.4	5.5	17.4	20.2			
4.20	9.00	37.50	833	30.0	25.1	416	21.2	18.3	276	16.4	14.4			
4.23	6.70	28.00	828	20.2	16.0	414	14.2	11.6	274	11.0	9.1			
4.24	7.50	31.50	825	23.7	19.2	412	16.7	13.9	273	12.9	11.0			
4.26	11.80	50.00	821	40.8	34.6	410	29.3	26.0	272	22.8	20.5			
4.33	4.40	18.70	809	9.8	5.9	405	6.9	4.4	201	5.4	3.6	15.7	17.9	20.6	23.3			
4.35	5.50	23.60	804	14.9	10.8	402	10.4	7.9	267	8.1	6.2	17.3			
ARC-LENGTH CORRECTION FACTOR ▶																					
4.40	4.90	21.20	796	12.1	8.2	398	8.5	6.0	264	6.6	4.8	0.76	0.78	0.80	0.83			
4.45	8.50	37.50	786	27.9	23.2	393	19.7	16.9	261	15.3	13.2	14.8	17.6	20.4			
4.46	11.30	50.00	786	39.0	33.1	393	27.9	24.6	260	21.7	19.5			
4.49	7.10	31.50	780	22.0	17.6	390	15.4	12.8	259	12.0	10.0			
4.50	6.30	28.00	778	18.4	14.3	389	13.0	10.3	258	10.1	8.1			
4.61	5.20	23.60	760	13.5	9.5	380	9.6	7.0	252	7.4	5.5	17.5			
4.62	10.90	50.00	758	37.5	31.8	379	26.7	23.6	251	20.8	18.6			
4.64	4.65	21.20	755	11.0	7.1	377	7.7	5.2	250	6.0	4.2	14.9	17.8	20.5	...			
4.73	8.00	37.50	739	25.8	21.2	370	18.2	15.4	245	14.1	12.1			
4.76	6.70	31.50	736	20.2	16.0	368	14.2	11.6	244	11.0	9.1			
ARC-LENGTH CORRECTION FACTOR ▶																					
4.81	5.90	28.0	728	16.7	12.6	364	11.7	9.1	241	9.1	7.2	0.73	0.76	0.78	0.80			
4.89	10.30	50.0	715	35.2	29.7	358	25.0	21.9	237	19.4	17.3			
4.90	4.90	23.60	715	12.1	8.2	357	8.5	6.0	237	6.7	4.8	1.77			
4.91	4.40	21.20	713	9.8	5.9	357	6.9	4.4	236	5.4	3.6	15.1	17.9	20.7	...			
5.05	7.50	37.50	693	23.7	19.2	346	16.7	13.9	230	12.9	11.0			
5.06	6.30	31.50	691	18.5	14.3	346	13.0	10.3	229	10.0	8.1			
5.16	4.65	23.6 0	678	11.0	7.1	339	7.74	5.2	225	6.0	4.2	17.8			
5.17	5.50	28.00	677	14.5	10.8	339	10.4	7.9	225	8.1	6.2			
	9.75	50.00	677	33.0	27.8	338	23.4	20.4	224	18.2	16.1			
5.34	7.10	37.50	655	22.0	17.6	328	15.4	12.8	217	12.0	10.0			
5.41	5.90	31.5	646	16.7	12.5	323	11.7	9.1	214	9.1	7.2			
5.45	9.25	50.00	642	31.0	26.0	321	21.9	19.0	213	17.0	15.0			
5.47	4.40	23.60	640	9.8	5.9	320	6.9	4.4	212	5.4	3.6	18.0			
	5.20	28.00	640	13.5	9.5	320	9.5	7.0	212	7.4	5.5			
5.61	9.00	50.00	624	29.8	25.1	312	21.2	18.3	207	16.4	14.4			
ARC-LENGTH CORRECTION FACTOR ▶																					
											80	.83	.85	.87	.89	.93			

NOTES: * 5VX = Single and Polyband belts to 200" length
5V = Single and Polyband belts over 200" long
** Stock belt size 5VX530, 5VX560 & 5VX600 not shown

SHEAVES PAGES PT7-2-PT7-27	BELTS PAGES PT7-28-PT7-41	SELECTION: CLASSICAL PAGES PT7-84-PT7-123	ENGINEERING/TECHNICAL PAGES PT7-123-PT7-128
-------------------------------	------------------------------	--	--

SELECTION



5VX D-V Wedge
Single Belts to 200"
POLYBAND to 200"

5V D-V Wedge
Single Belts over 200"
POLYBAND over 200"

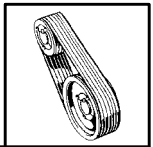
STOCK DRIVE SELECTIONS

Ratio	Stock Sheaves		3500 RPM Driver			1750 RPM Driver			1160 RPM Driver			Belt Number and Approx. Center Distance						
	Diameter		Driven RPM	HP/Belt		Driven RPM	HP/Belt		Driven RPM	HP/Belt		5VX 600	5VX 630	5VX 670	5VX 710	5VX 750	5VX 800	5VX 850
	Driver	Driven		5VX	5V		5VX	5V		5VX	5V							
5.67	6.70	37.50	618	20.2	16.0	309	14.2	11.6	205	11.0	9.1
5.81	4.90	28.00	602	12.1	8.2	301	8.5	6.0	200	6.7	4.8
	5.50	31.50	602	14.9	10.8	301	10.5	7.9	199	8.1	6.2
5.94	8.50	50.00	589	27.9	23.2	295	19.7	16.9	195	15.3	13.3
6.03	6.30	37.50	580	18.5	14.3	290	13.0	10.3	192	10.1	8.1
6.13	4.65	28.00	571	11.0	7.1	285	7.7	5.2	189	6.0	4.2
6.16	5.20	31.50	568	13.5	9.5	284	9.5	7.0	188	7.4	5.5
6.32	8.00	50.00	554	25.8	21.2	277	18.2	15.4	184	14.1	12.1
6.45	5.90	37.50	543	16.7	12.6	271	11.7	9.1	180	9.1	7.2
6.49	4.40	28.00	539	9.8	5.9	270	6.9	4.4	179	5.4	3.6
6.54	4.90	31.50	535	12.1	8.2	268	8.5	6.0	177	6.7	4.8
6.74	7.50	50.00	519	23.7	19.3	260	16.7	14.0	172	12.9	11.0
6.90	4.65	31.50	507	11.0	7.1	254	7.7	5.2	168	6.0	4.2
6.93	5.50	37.50	505	14.9	10.7	253	10.5	7.9	167	8.1	6.2
7.13	7.10	50.00	491	22.0	17.6	245	15.4	12.8	163	12.0	10.0
ARC-LENGTH CORRECTION FACTOR																		
7.30	4.40	31.50	479	9.8	5.9	240	6.9	4.4	159	5.4	3.6
7.33	5.20	37.50	477	13.5	9.5	239	9.5	7.0	158	7.4	5.5
7.56	6.70	50.00	463	20.2	16.0	231	14.2	11.6	153	11.0	9.1
7.79	4.90	37.50	449	12.1	8.2	225	8.5	6.0	149	6.7	4.8
8.05	6.30	50.00	435	18.5	14.3	217	13.0	10.4	144	10.1	8.2
ARC-LENGTH CORRECTION FACTOR																		
8.22	4.65	37.50	426	11.0	7.1	213	7.7	5.2	141	6.0	4.2
8.60	5.90	50.00	407	16.7	12.6	203	11.7	9.1	135	9.1	7.2
8.70	4.40	37.50	402	9.8	5.9	201	6.9	4.4	133	5.4	3.6
9.24	5.50	50.00	379	14.9	10.9	189	10.5	7.9	126	8.1	6.2
9.78	5.20	50.00	358	13.5	9.5	179	9.5	7.0	119	7.4	5.5
10.40	4.90	50.00	337	12.1	8.2	168	8.5	6.0	112	6.7	4.8
10.97	4.65	50.00	319	11.0	7.1	160	7.7	5.2	106	6.0	4.2
11.60	4.40	50.00	302	9.8	5.9	151	6.9	4.4	100	5.4	3.6
ARC-LENGTH CORRECTION FACTOR																		

NOTES: * 5VX = Single and Polyband belts to 200" length
5V = Single and Polyband belts over 200" long
** Stock belt size 5VX530, 5VX560 & 5VX600 not shown

SHEAVES PAGES PT7-2-PT7-27	BELTS PAGES PT7-28-PT7-41	SELECTION: CLASSICAL PAGES PT7-84-PT7-123	ENGINEERING/TECHNICAL PAGES PT7-123-PT7-128
-------------------------------	------------------------------	--	--

SELECTION



5VX D-V Wedge
Single Belts to 200"
POLYBAND to 200"

5V D-V Wedge
Single Belts over 200"
POLYBAND over 200"

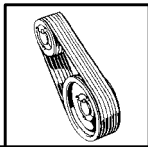
STOCK DRIVE SELECTIONS

Ratio	Belt Number and Approx. Center Distance																								
	5VX 900	5VX 950	5VX 100	5VX 1060	5VX 1120	5VX 1180	5VX 1250	5VX 1320	5VX 1400	5VX 1500	5VX 1600	5VX 1700	5VX 1800	5VX 1900	5VX 2000	5V 2120	5V 2240	5V 2360	5V 2500	5V 2650	5V 2800	5V 3000	5V 3150	5V 3350	5V 3550
5.67	26.9	31.5	37	40	48	53	58	63	70	76	82	89	97	104	114	122	132	142	
5.81	...	18.0	21.0	24.4	27.8	31.0	34.7	38.4	42.6	48	53	58	63	68	73	79	85	91	98	106	114	124	131	141	151
5.94	32	38	44	50	56	63	69	76	84	92	102	110	120	130
6.03	27.1	31.8	37	43	48	53	58	64	70	76	82	89	97	104	115	122	132	142	
6.13	...	18.1	21.1	24.6	27.9	31.2	34.9	38.6	42.8	48	53	58	63	68	73	79	86	92	99	106	114	124	131	141	151
6.16	23.5	27.0	30.9	34.7	39.0	44	49	55	60	65	70	76	82	88	95	103	110	120	128	138	148
8.32	33	39	44	50	56	63	69	76.6	84	92	102	110	120	130
6.45	27.4	32.0	38	43	48	54	59	64	70	76	82	89	97	105	115	122	132	142	
6.49	...	18.3	21.3	24.7	28.1	31.3	35.1	38.8	42.9	48	53	58	63	68	74	80	86	92	99	106	114	124	131	142	152
6.54	20.0	23.7	27.2	31.1	34.9	39.2	44	50	55	60	65	70	76	82	88	95	103	111	121	128	138	148
6.74	33	39	45	50	57	63	70	77	85	92	103	110	120	131
6.90	20.2	23.8	27.3	31.2	35.1	39.3	45	50	55	60	65	70	76	83	89	96	103	111	121	127	138	149
6.93	27.6	32.3	38	43	49	54	59	64	70	71	83	90	97	105	115	123	133	143	
7.13	33	39	45	51	57	64	70	77	85	93	103	111	121	131
	...	0.75	0.77	0.81	0.84	0.87	0.88	0.89	0.91	0.93	0.94	0.95	0.97	0.99	1.00	4.02	1.04	1.06	1.09	1.09	1.10	1.11	1.12	1.13	1.14
7.30	20.3	24.0	27.5	31.4	35.2	39.5	45	50	55	60	65	71	77	83	86	96	103	111	121	129	139	149
7.33	27.8	32.4	38	43	49	54	59	64	71	77	83	90	98	105	115	123	133	143.1	
7.56	33	39	45	51	57	64	70	77	85	93	103	111	121	131.2
7.79	23.6	28.0	32.6	38	44	49	54	59	65	71	77	83	90	98	105	116	123	133	143.3
8.05	34	40	45	51	58	64	70	78	86	93	103	111	121	131
	0.79	0.82	0.84	0.86	0.88	0.89	0.90	0.93	0.94	0.96	0.97	0.98	1.00	1.02	1.04	1.05	1.07	1.08	1.10	1.11	1.12	1.14
8.22	23.7	28.1	32.8	38	44	49	54	60	65	71	77	83	90	98	106	116	123	133	143
8.60	34	40	46	51	59	64	71	78	86	94	104	111	122	132
8.70	23.9	28.3	33.0	39	44	49	55	60	65	71	77	83	91	98	106	116	123	134	144
9.24	34	40	46	52	58	64	71	78	86	94	104	112	122	132
9.78	34	40	46	52	58	64	71	78	86	94	104	112	122	132
10.40	35	41	46	52	59	65	71	79	86	91	104	112	122	132
10.97	35	41	47	52	59	65	72	79	87	94	105	112	123	133
11.60	35	41	47	52	59	65	72	79	87	95	101	112	123	133
	0.84	0.86	0.87	0.88	0.90	0.92	0.94	0.95	0.96	0.98	1.00	1.02	1.04	1.05	1.07	1.09	1.11	1.12	1.14

NOTES: Arc & Length factors are approximate values
Refer to Selection Procedure for more precise calculations

SHEAVES PAGES PT7-2-PT7-27	BELTS PAGES PT7-28-PT7-41	SELECTION: CLASSICAL PAGES PT7-84-PT7-123	ENGINEERING/TECHNICAL PAGES PT7-123-PT7-128
-------------------------------	------------------------------	--	--

SELECTION



5VF BASIC HORSEPOWER RATINGS▲ Aramide Cord Belt SEE CAUTION BELOW

Faster Shaft RPM	Rated HP per Belt for Small Sheave O.D. of:														Additional HP per Belt for Speed Ratio of:†				
	7.1	8.0	8.5	9.0	9.75	10.3	10.9	11.3	11.8	12.5	13.2	14.0	15.0	16.0	1.02 to 1.20	1.21 to 1.50	1.51 to 2.19	2.20 to 3.32	3.33 and up
200	3.55	4.42	4.91	5.39	6.11	6.63	7.2	7.58	8.05	8.71	9.36	10.1	11.0	11.9	.10	.24	.33	.37	.38
300	5.01	6.29	6.99	7.69	8.74	9.5	10.3	10.9	11.5	12.5	13.5	14.5	15.9	17.2	.15	.36	.50	.55	.57
400	6.39	8.05	8.97	9.88	11.2	12.2	13.3	14.0	14.9	16.1	17.4	18.8	20.5	22.2	.19	.47	.66	.74	.76
500	7.71	9.74	10.9	12.0	13.6	14.8	16.2	17.0	18.1	19.6	21.1	22.8	24.9	27.0	.24	.59	.83	.92	.94
600	8.96	11.4	12.7	14.0	15.9	17.4	18.9	19.9	21.2	23.0	24.8	26.7	29.2	31.7	.29	.71	.99	1.11	1.13
700	10.2	12.9	14.4	15.9	18.2	19.8	21.6	22.8	24.2	26.3	28.3	30.5	33.3	36.1	.34	.83	1.16	1.29	1.32
800	11.3	14.4	16.1	17.8	20.4	22.2	24.2	25.5	27.1	29.4	31.6	34.2	37.3	40.4	.39	.95	1.32	1.48	1.51
900	12.4	15.9	17.8	19.7	22.5	24.5	26.7	28.2	29.9	32.4	34.9	37.7	41.1	44.5	.44	1.07	1.49	1.66	1.70
1000	13.5	17.3	19.4	21.5	24.5	26.7	29.1	30.7	32.7	35.4	38.0	41.1	44.8	48.4	.49	1.18	1.65	1.85	1.89
1100	14.6	18.7	20.9	23.2	26.5	28.9	31.5	33.2	35.3	38.2	41.1	44.3	48.2	52.1	.53	1.30	1.82	2.03	2.08
1200	15.6	20.0	22.4	24.8	28.4	30.9	33.7	35.5	37.8	40.9	43.9	47.4	51.5	55.6	.58	1.42	1.99	2.22	2.27
1300	16.6	21.3	23.9	26.4	30.2	32.9	35.9	37.8	40.2	43.5	46.7	50.3	54.7	58.9	.63	1.54	2.15	2.40	2.45
1400	17.5	22.5	25.3	28.0	32.0	34.9	37.9	40.0	42.5	45.9	49.3	53.0	57.6	61.9	.68	1.66	2.32	2.59	2.64
1600	19.3	24.9	27.9	30.9	35.3	38.5	41.8	44.1	46.8	50.5	54.1	58.1	62.8	67.3	.78	1.89	2.65	2.96	3.02
1800	20.9	27.0	30.3	33.6	38.4	41.7	45.4	47.7	50.6	54.5	58.2	62.3	67.2	71.6	.88	2.13	2.98	3.32	3.40
2000	22.4	29.0	32.6	36.0	41.1	44.7	48.5	50.9	53.9	57.9	61.7	65.8	70.5	74.8	.97	2.37	3.31	3.69	3.78
2200	23.8	30.8	34.5	38.2	43.5	47.2	51.2	53.7	56.7	60.7	64.5	68.5	72.9	76.7	1.07	2.60	3.64	4.06	4.15
2400	24.9	32.4	36.3	40.1	45.6	49.4	53.4	55.9	58.9	62.8	65.5	70.2	74.1	77.3	1.17	2.84	3.97	4.43	4.53
2600	26.0	33.7	37.8	41.7	47.3	51.1	55.1	57.6	60.5	64.3	67.6	70.9	1.26	3.08	4.30	4.80	4.91
2800	26.9	34.8	39.0	43.0	48.6	52.4	56.3	58.7	61.4	64.9	67.8	1.36	3.31	4.63	5.17	5.29
3000	27.6	35.8	40.0	44.0	49.6	53.3	56.9	59.2	61.7	64.7	1.46	3.55	4.96	5.54	5.66
3200	28.1	36.4	40.7	44.6	50.1	53.6	57.0	59.0	61.2	1.56	3.79	5.30	5.91	6.04
3400	28.4	36.8	41.0	44.9	50.1	53.4	56.5	58.2	1.65	4.02	5.63	6.28	6.42
3600	28.6	36.9	41.1	44.8	49.7	52.7	1.75	4.26	5.96	6.65	6.80

8VF SEE CAUTION BELOW

Faster Shaft RPM	Rated HP per Belt for Small Sheave O.D. of:												Additional HP per Belt for Speed Ratio of:†				
	12.5	13.2	14.0	15.0	16.0	17.0	18.0	19.0	20.0	21.2	22.4	24.8	1.02 to 1.20	1.21 to 1.50	1.51 to 2.19	2.20 to 3.32	3.33 and up
200	12.6	14.5	16.6	19.3	21.9	24.6	27.2	29.8	32.433	35.5	38.6	44.7	.59	1.43	2.00	2.24	2.29
250	15.0	17.4	20.0	23.3	26.5	29.7	33.0	36.2	39.4	43.2	46.9	54.5	.74	1.79	2.51	2.80	2.86
300	17.4	20.1	23.2	27.1	30.9	34.7	38.5	42.3	46.1	50.5	55.0	63.8	.88	2.15	3.01	3.36	3.43
350	19.6	22.7	26.3	30.7	35.2	39.6	43.9	48.3	52.6	57.7	62.8	72.9	1.03	2.51	3.51	3.91	4.00
400	21.7	25.2	29.3	34.3	39.3	44.2	49.1	54.0	58.9	64.6	70.4	81.7	1.18	2.87	4.01	4.47	4.57
450	23.7	27.7	32.2	37.7	43.2	48.7	54.2	59.6	65.0	71.4	77.7	90.2	1.33	3.23	4.51	5.03	5.15
500	25.6	30.0	34.9	41.0	47.1	53.1	59.1	65.0	70.9	77.8	84.8	98.4	1.47	3.58	5.01	5.59	5.72
600	29.3	34.4	40.1	47.3	54.4	61.4	68.4	75.3	82.2	90.2	98.2	113.9	1.77	4.30	6.01	6.71	6.86
700	32.6	38.4	45.0	51.2	61.2	69.2	77.1	84.9	92.6	101.7	110.7	128.1	2.06	5.02	7.01	7.83	8.00
800	35.6	42.1	49.5	58.6	67.6	76.5	85.2	93.8	102.3	112.3	122.1	141.1	2.36	5.73	8.02	8.95	9.15
900	38.3	45.5	53.6	63.6	73.5	83.1	92.7	102.0	111.2	121.9	132.4	152.5	2.65	6.45	9.02	10.1	10.3
1000	40.7	48.5	57.4	68.2	78.8	89.2	99.4	109.4	119.1	130.5	141.5	162.4	2.95	7.17	10.0	11.2	11.4
1100	42.9	51.3	60.7	72.3	83.6	94.7	105.5	116.0	126.2	138.0	149.4	170.7	3.24	7.89	11.0	12.3	12.6
1200	44.7	53.7	63.7	75.9	87.9	99.5	110.8	121.7	132.2	144.4	155.9	177.3	3.53	8.60	12.0	13.4	13.7
1300	46.2	55.7	66.3	79.2	91.6	103.7	115.3	126.5	137.3	149.5	161.1	181.9	3.83	9.32	13.1	14.5	14.8
1400	47.4	57.3	68.4	81.8	94.7	107.1	119.0	130.4	141.2	153.4	164.7	184.5	4.12	10.1	14.1	15.7	16.0
1500	48.3	58.6	70.1	83.9	97.1	109.8	121.8	133.2	143.9	155.8	165.7	184.9	4.42	10.7	15.0	16.8	17.1
1600	48.8	59.5	71.3	85.4	98.9	111.7	123.7	135.0	145.4	156.8	167.0	...	4.71	11.5	16.0	17.9	18.3
1700	49.0	59.0	72.0	86.4	100.0	112.8	124.7	135.7	145.6	156.3	165.5	...	5.01	12.2	17.0	19.0	19.4
1800	48.8	60.0	72.2	86.8	100.4	113.0	124.6	135.1	144.5	154.2	5.30	12.9	18.0	20.1	20.6
1900	48.2	59.5	71.9	86.5	100.0	112.4	123.5	133.4	141.9	5.60	13.6	19.0	21.2	21.7
2000	47.2	58.7	71.1	85.6	98.8	110.7	121.3	130.3	5.89	14.3	20.0	22.3	22.8
2100	45.8	57.3	69.7	84.0	96.8	108.1	117.9	6.19	15.0	21.0	23.5	24.0
2200	43.9	55.5	67.7	81.7	94.0	104.5	6.48	15.8	22.0	24.6	25.1

Shaded Areas indicate rim speeds exceeding 6500 FPM which require higher strength sheaves.

TOTAL RATING = Rated HP + "additional HP" from right hand column.
† Additional HP below 1.02 ratio equals zero.

▲ Subject to Arc and Length Correction Factors on page PT7-47.

CAUTION: Belt horsepower ratings may exceed design capacity of stock sheaves. Consult factory for recommendations.

SHEAVES PAGES PT7-2-PT7-27	BELTS PAGES PT7-28-PT7-41	SELECTION: CLASSICAL PAGES PT7-84-PT7-123	ENGINEERING/TECHNICAL PAGES PT7-123-PT7-128
-------------------------------	------------------------------	--	--