

Carbide Tipped Hole Cutters List No. CT3



Description: Three carbide tips, pilot drill and ejector spring. Features a 1/4" hex shank for use in impact drivers and cordless electric drills

Application: For drilling sheet metal up to 1/8" thick. Ideal for the electrical, HVAC, and sheet metal trades.

1 Special tungsten carbide teeth

- Excellent wear and heat resistance
- Cuts stainless steel and tough alloys

2 One piece construction

- No assembly required
- Stable accurate drilling

3 Ejector spring (Standard)

• Ejects the slug, thus saving time

4 Safety collar stop

• Prevents over penetration for safer, faster operation.





Applications

- Junction / Switch Boxes
- Metal Studs
- Electrical Appliances
- Lighting Fixtures
- Auto Body Repair
- Truck / Trailer Frames
- Ductile Pipe

The CT3 CARBIDE TIPPED HOLE CUTTER is the ideal solution for drilling holes in sheet metal when using cordless drills

Perfect for use in battery powered drills because they cut quickly and use very little power

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- Engineered for cutting thin materials up to 1/8" with fast, clean cuts everytime
- Cut stainless steel, sheet metal and tubing
- 1/4" Hex Shank for use in impact drivers, cordless electric drills and QCD (quick-change driver)
- See page 141 of the sets section for the full range of CT3 plastic cased sets

Up to **150 holes** with each cutter in Stainless Steel

EDP No./ Size	EDP No./ Size	EDP No./ Size	Description
CT3-5/8	CT3-1-1/16	CT3-PILOT	Pilot Drill (1-9/16" OAL)
CT3-11/16	CT3-1-1/8	CT3-SCREW	Screw for CT3 Hole Cutter
CT3-3/4	CT3-1-3/16	CT3-SPRING	Spring for CT3 Hole Cutter
CT3-13/16	CT3-1-1/4		
CT3-7/8	CT3-1-5/16	EDP No./ Size	Contonto
CT3-15/16	CT3-1-3/8	EDP NO./ Size	Contents
CT3-1		ELEC-KIT	MSD-HEX-13, CT3-7/8, CT3-1-1/8, CT3-1-3/8 and QCD

CHAMPION List No. CT5

Carbide Tipped Hole Cutters



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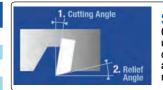


- Cut longer and faster than holesaws and twist drills, increasing productivity on the job
- Perfect portable tool for the professional electrician, plumber, mechanic and contractor
- · Better than bi-metal holesaws
- · For cutting steel plate, iron, aluminum, copper, cast iron, stainless steel, FRP (i.e fiberglass) and plastics
- 9/16" to 2-5/8" have 3/8" shank, 2-3/4" to 5" have 1/2" shank
- See page 141 of the sets section for the full range of CT5 plastic cased sets

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EDP No./ Size	EDP No./ Size	EDP No./ Size	EDP No./ Size
CT5-9/16	CT5-1-3/8	CT5-2-1/4	CT5-3-1/4
CT5-5/8	CT5-1-7/16	CT5-2-5/16	CT5-3-3/8
CT5-11/16	CT5-1-1/2	CT5-2-3/8	CT5-3-1/2
CT5-3/4	CT5-1-9/16	CT5-2-7/16	CT5-3-5/8
CT5-13/16	CT5-1-5/8	CT5-2-1/2	CT5-3-3/4
CT5-7/8	CT5-1-11/16	CT5-2-9/16	CT5-3-7/8
CT5-15/16	CT5-1-3/4	CT5-2-5/8	CT5-4
CT5-1	CT5-1-13/16	CT5-2-11/16	CT5-4-1/8
CT5-1-1/16	CT5-1-7/8	CT5-2-3/4	CT5-4-1/4
CT5-1-1/8	CT5-1-15/16	CT5-2-13/16	CT5-4-3/8
CT5-1-3/16	CT5-2	CT5-2-7/8	CT5-4-1/2
CT5-1-7/32	CT5-2-1/16	CT5-2-15/16	CT5-4-3/4
CT5-1-1/4	CT5-2-1/8	CT5-3	CT5-5
CT5-1-5/16	CT5-2-3/16	CT5-3-1/8	

* Sizes 9/16 thru 2-9/16 have 3/8" (10mm) shanks * Sizes 2-5/8 thru 5 have 1/2" (13mm) shanks

EDP No./ Size	Description
CT5-PILOT	Pilot Drill (1-7/8" OAL)
CT5CO-PILOT	Cobalt Pilot Drill for stainless steel
CT5-SCREW	Screw for CT5 Hole Cutter
CT5-SPRING	Spring for CT5 Hole Cutter
CT5-PILOT-TCT	CarbideTipped Pilot Drill for abrasive materials



Description: Carbide tipped hole cutter features ultra hard tungsten carbide teeth, pilot drill and ejector spring.

Application: For cutting steel plate, iron, aluminum, copper, cast iron, stainless steel, FRP and plastics up to 3/16" thick. Ideal for electrical, mechanical and HVAC contractors.

1 Special tungsten carbide teeth

- with carbide tip pocket
- Excellent wear and heat resistance
- Cuts stainless steel and tough alloys
 Tip pocket for quicker chip extraction

2 One piece construction

- No assembly required
 Stable accurate drilling
- 3 Strong, heat resistant ejector spring
- · Ejects the slug saving time

4 Stepped pilot drill

• Reduces tip impact

5 Safety collar stop

• Prevents over penetration for safer, faster operation.

Applications

- Junction / Switch Boxes
- Metal Studs
- Appliances
- Auto Body Repair
- Truck Body Repair

Smooth Cutting Geometry Champion hole cutters are made with ultra-hard tungsten carbide teeth for cutting stainless and tough alloys. Relief angle permits discharge of metal chips for smooth cutting.

See Page 141 of the Sets section for the full range of CT5 plastic cased sets



(CHAMPION)

Carbide Tipped Hole Cutters List No. CT7



Description: Carbide tipped hole cutter features special ultra hard tungsten carbide triple edge cutting system, pilot drill and ejector spring.

Application: For cutting steel plate, stainless steel, iron, aluminium, copper, cast iron, FRP and plastics up to 1"thick.

The perfect, portable tool for the professional electrician, plumber, merchanic and general contractor.







- Cut longer and faster than holesaws and twist drills, increasing productivity on the job
- · Perfect portable tool for the professional electrician, plumber, mechanic and contractor
- · Better than bi-metal holesaws
- For cutting steel plate, iron, aluminum, copper, cast iron, stainless steel, FRP (i.e fiberglass) and plastics up to 1" thick
- 9/16" to 3" have 3/8" shank, 3-1/4" to 4-1/2" have 1/2" shank
- See page 141 of the sets section for the full range of CT7 plastic cased sets

1 5		5 1		
EDP No./ Size	EDP No./ Size	EDP No./ Size	Description	
CT5-9/16	CT7-1-13/16	CT7-PILOT	Pilot Drill (2-7/8" OAL)	
CT5-5/8	CT7-1-7/8	CT7CO-PILOT	Cobalt Pilot Drill for stainless steel	
CT7-11/16	CT7-1-15/16	CT7-SCREW	Screw for CT7 Hole Cutter	
CT7-3/4	CT7-2	CT7-SPRING	Spring for CT7 Hole Cutter	
CT7-13/16	CT7-2-1/8	CT7-PILOT-TCT	Carbide Tipped Pilot Drill for	
CT7-7/8	CT7-2-1/4		abrasive materials	
CT7-15/16	CT7-2-3/8	Triple Edge Cutt	ing Custom	
CT7-1	CT7-2-1/2	Triple Edge Cutt	ing System	
CT7-1-1/16	CT7-2-9/16			
CT7-1-1/8	CT7-2-5/8	2 Center 🚬	3 Inside	
CT7-1-3/16	CT7-2-3/4			
CT7-1-1/4	CT7-2-7/8			
CT7-1-5/16	CT7-3			
CT7-1-3/8	CT7-3-1/4			
CT7-1-7/16	CT7-3-1/2	1 Outside		
CT7-1-1/2	CT7-3-5/8	- Outside		
CT7-1-9/16	CT7-4			
CT7-1-5/8	CT7-4-1/8	Champion CT7 hole cutters		
CT7-1-11/16	CT7-4-1/4	• ·	three cutting blades, each with different geometries. This unique system balances the cutting forces	
CT7-1-3/4	CT7-4-1/2	enabling rapid, smooth drillin	-	

• Cuts stainless steel and tough alloys 2 One piece construction

- No assembly required
- Stable accurate drilling

1 Special tungsten carbide teeth • Excellent wear and heat resistance

3 Ejector Spring

• Ejects the slug saving time

4 Safety collar stop

• Prevents over penetration for safer, faster operation.

Applications

- Junction / Switch Boxes
- Metal Studs
- Appliances
- Auto Body Repair
- Truck / Trailer Frames
- Ductile Pipe

See Page 141 of the Sets section for the full range of CT7 plastic cased sets

CHAMPION



CHAMPION Carbide Tipped Hole Cutter

CT-EXT Hole Cutter Extensions List No. CT-EXT

- Extend CT5 and CT7 hole cutters by 4"
- Precision machined tool steel
- Will extend the reach of all 3/8" and 1/2" shank tools

QCD Quick-Change Driver

- Dual 1/4" and 3/8" drill and drive chuck
- 3/8" tools lock into position 1 / 1/4" tools lock into position 2
- Industrial quality with minimal runout (wobble)
- Fits all accessory types, all brands
- Fits old and new hex shanks with or without power groove

QCD-EXT Quick-Change Driver Extensions

List No. QCD-EXT

- Industrial quality quick change extensions for 1/4" shank tools
- Designed for one-handed quick release
- Carbon steel manufacture for extended tool life
- Fits old and new 1/4" hex shanks with or without power groove

EDP No./ Size	Description	
CT-EXT-3/8	5" x 3/8" shank extension for 3/8" shank CT5/CT7 cutters	
CT-EXT-1/2	5" x 1/2" shank extension for 1/2" shank CT5/CT7 cutters	
EDP No./ Size	Description	
OCD	Quick Change Driver for 1/4" and 3/8" hex shank tools	
	Description	

EDP No./ Size	Description
QCD-EXT-6*	6" Extension drive for 1/4" hex shank tools
QCD-EXT-12*	12" Extension drive for 1/4" hex shank tools
QCD-EXT-24*	24" Extension drive for 1/4" hex shank tools

* Will only accommodate 1/4" hex shanks

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(CHAMPION)

Sheet Metal Cutters List No. SMC

High Speed Steel / Surface Treated



Description: High speed steel cutters for fast cutting in sheet metal

Application: Drill perfect, bur free holes in sheet metal, plate materials and plastics in two depth of cut options (1/4" and 1/2"). Ideal for electrical / conduit, automotive frame and bodywork, PDR (paintless dent repair) and HVAC industries.











SMC CUTTERS

- Fast cutting sheet metal cutters.
- Bur free holes in sheet metal, plate materials and plastics up to 1/2" thick.
- Surface treated high speed steel.
- 2 depth of cut options 1/4" and 1/2".
- Full range of pilots and arbors available.

1/4" Depth of Cut - 3/8-24 Thread - Use With Arbor SMC-ARBOR-1	1/2" Depth of Cut - 1/2-20 Thread - Use With Arbor SMC-ARBOR-2	Sheet Metal Cutters -
EDP No. / Size	EDP No. / Size	List No. SMC-XPAC Description: Fully Assembled SMC-Cutter, SMC-/
SMC-1/4	SMC-13/16	SMC-PILOT-1 and SMC-WASHER-1
SMC-5/16	SMC-7/8	
SMC-3/8	SMC-15/16	EDP No. / Size
SMC-7/16	SMC-1	
SMC-1/2	SMC-1-1/16	SMC-XPAC-1/4
SMC-9/16	SMC-1-1/8	SMC-XPAC-5/16
SMC-5/8	SMC-1-3/16	SMC-XPAC-3/8
SMC-3/4	SMC-1-1/4	
	SMC-1-3/8	ARBORS
	SMC-1-1/2	

SMC Cutter Speeds			
Size	STEEL	STAINLESS STEEL	ALUMINUM
1/4 to 1/2	500-900 RPM	350-800 RPM	1250-2500 RPM
9/16 to 13/16	300-500 RPM	250-350 RPM	750-1200 RPM
7/8 to 1-1/8	250-300 RPM	170-250 RPM	550-700 RPM
1-3/16 to 1-1/2	150-250 RPM	120-180 RPM	400-550 RPM

X-PAC

-ARBOR-1,

EDP No./ Size	Description
SMC-ARBOR-1	Arbor for sizes 1/4" thru 3/4"
SMC-ARBOR-2	Arbor for sizes 13/16" thru 1-1/2"
PILOTS	
EDP No./ Size	Description
SMC-PILOT-1	Pilot for sizes 1/4" thru 3/4"
SMC-PILOT-2	Pilot for sizes 13/16" thru 1-1/2"

(CHAMPION)

SMC-WASHER-2

SMC-WASHER-HEX

Washer for use with SMC-ARBOR-1

Washer for use with SMC-ARBOR-2

Sheet Metal Cutter Sets

& Accessories



Description: Produces fast, bur-free holes. Used mostly in hand held portable drills but can be used in a drill press.

Application: Sheet metal, plate materials and plastics up to 1/2" thick. Ideal for electrical/conduit. automotive frame and bodywork, PDR (paintless dent repair) and HVAC.

