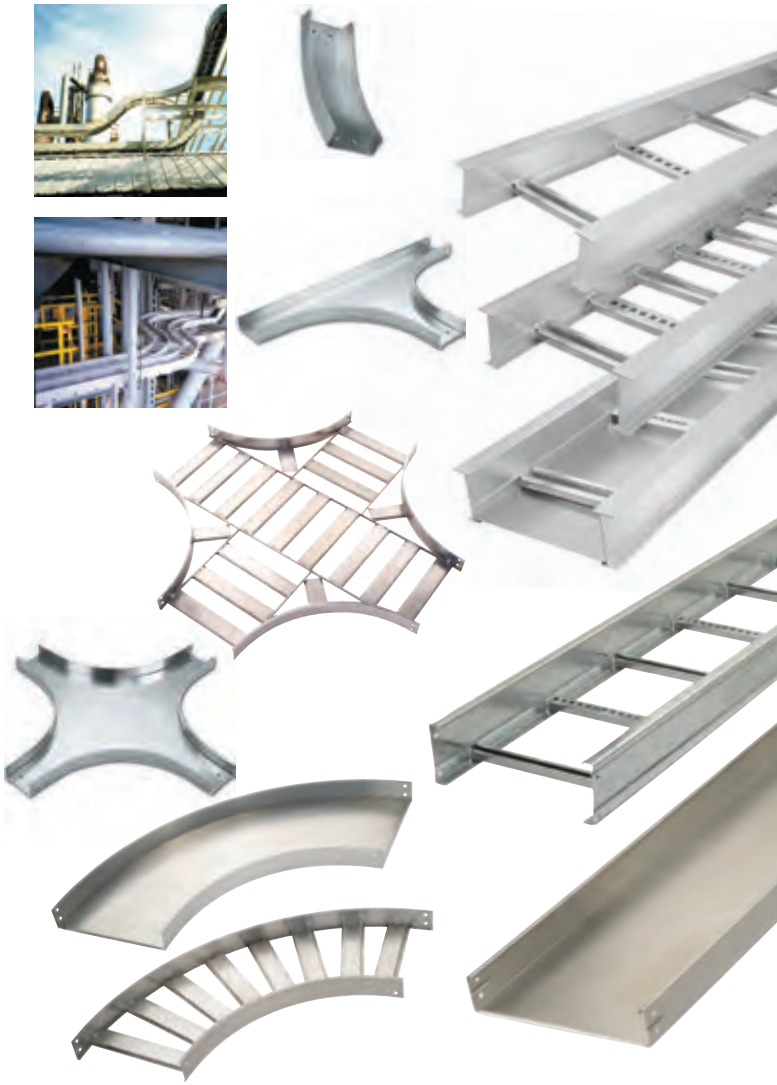
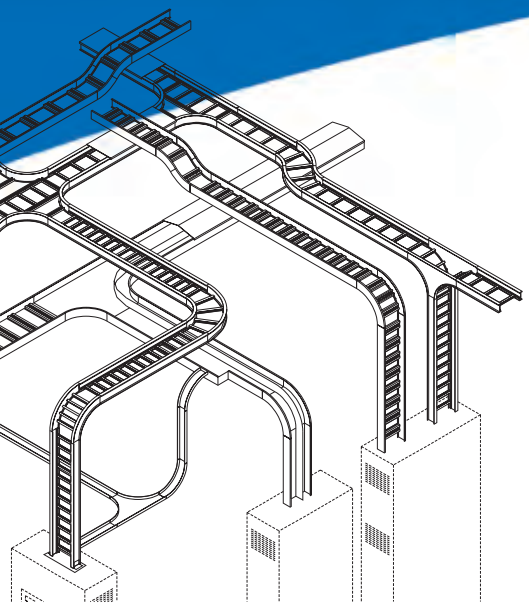
Table of Contents





The Benefits of Cable Tray

Cable tray wiring systems offer significant advantages over conduit pipe and other wiring systems. Cable tray is more cost efficient, more reliable, more adaptable to changing needs and easier to maintain. In addition, its design does not contribute to potential safety problems associated with other wiring systems.

An evaluation of the costs and benefits of various wiring systems should be done in the design phase. Avoiding the system selection process or deferring it until construction, often result in higher costs, scheduling delays and a system that will not meet future needs.

Selection of a wiring system that is not the most suitable for a particular application in terms of cost, potential corrosion and electrical considerations can lead to numerous problems, including excessive initial cost, poor design, faulty installation, extra maintenance, future power outages and unnecessary safety concerns.

Cost Efficiency

Extensive experience has shown that the overall cost of a cable tray installation (including conductor, material and installation labor costs) may be as much as 60% less than a comparable conduit wiring system.

Cable tray systems, including trays, supports, fittings and other materials, are generally much less expensive than conduit wiring systems. In addition, major cost savings are generated by the relative ease of installation. Labor costs of installing a cable tray system can run up to 50% less. Total cost savings will vary with the complexity and size of the installation.

Direct cost savings are easy to calculate during the design phase of an installation, but the enormous advantages of cable tray may accrue only over time. The system's reliability, adaptability, ease of maintenance and inherent safety features result in many other types of cost savings, including:

- Lower engineering and maintenance costs
- Less need to reconfigure system as needs change
- Less down time for electrical and data handling systems
- Fewer environmental problems resulting from loss of power to essential equipment

Reliability

Cable tray systems offer unsurpassed reliability, resulting in less maintenance and down time—important considerations for all installations and especially for industries such as data communications and financial services.

In addition, since cable tray is an open system, moisture build up problems are eliminated and damage to cable insulation during installation is also greatly reduced.

Adaptability

A major advantage of cable tray systems derives from their adaptability to new needs and technology. The pace of change in the economy, constantly shifting competitive pressures and rapid introduction of innovative technologies are all accelerating. More than ever before, businesses must be prepared to quickly expand facilities, change products or introduce new processes. The flexibility of the wiring system is a key consideration.

Modifying a cable tray system or adding cables to meet new needs is relatively easy because cables can enter or exit a tray at any point, and initial design considerations can build-in extra capacity as part of the planning process. Cable tray's inherent adaptability allows rewiring for future expansion, building redesign or new technologies without disruption or need to replace the entire wiring system.

Maintenance

Cable tray wiring systems require less maintenance than conduit systems. When maintenance is necessary, it is easier, less time-consuming and less labor intensive.

The physical condition and status of both the cable tray and cables can be inspected visually, something that is not possible with conduit systems. In addition, it is also easy to see if there is sufficient capacity in the trays for additional cables. As was noted above, changing or adding cables can also be accomplished easily.

Another comparative benefit of cable tray systems is that they do not act as channels of moisture paths, as conduit wiring systems do. Conduit systems tend to collect condensation resulting from changes in temperature and then channel the moisture to electrical equipment, where it can lead to corrosion and failure.

Cable tray and tray cable are also less susceptible to fire loss than conduit. An external fire usually results in damage to only a few feet of a cable tray system, while wire insulation inside a conduit suffers significant damage and thermoplastic insulation may actually fuse to the conduit.

Safety

Cable wiring systems lack the inherent safety concerns of conduit systems.

By its nature, a conduit wiring system can serve as a flow-through for corrosive, explosive and toxic gases in the same way that it channels moisture.

The conduit installation process can also present a safety issue for electricians. The process requires that a conduit system be installed from one enclosure to another before pulling in the conductors, leaving the electricians exposed to any live, energized equipment that may be in the enclosures. In contrast, installers can pull tray cables from near one termination enclosure to the next before they are inserted into the enclosures and then terminated.

Finally, in installations where cable tray can be used as the equipment grounding conductor (per NEC standards), it is easy to visually check the system components as well as conduct checks for electrical continuity.

Glossary of Terms

Accessories — Devices which are used to supplement the function of straight sections and fittings, and include such items as drop outs, covers, conduit adapters, hold-down devices and dividers.

Cable Tray Connector — A device which joins cable tray straight sections or fittings, or both. The basic types of connectors are: 1. Rigid, 2. Expansion, 3. Adjustable, 4. Reducer.

Cable Tray Fitting — A device which is used to change the direction, elevation or width of a cable tray system.

Cable Tray Support — A device which provides adequate means for supporting cable tray sections or fittings, or both. The basic types of cable tray supports are: 1. Cantilever bracket, 2. Trapeze, 3. Individual and suspension.

Channel Cable Tray — A prefabricated metal structure consisting of a one-piece ventilated bottom or solid bottom channel section, or both, not exceeding 6 inches in width.

Ladder Cable Tray — A prefabricated metal structure consisting of two longitudinal side rails connected by individual transverse members.

Solid Bottom Cable Tray — A prefabricated metal structure consisting of a bottom with no openings within integral or separate longitudinal side rails.

One-Piece / Unit Cable Tray — A prefabricated metal structure consisting of a one-piece solid or ventilated bottom.

Horizontal Cross — A cable tray fitting which is suitable for joining cable trays in four directions at 90-degree intervals in the same plane.

Horizontal Bend — A cable tray fitting which changes the direction in the same plane.

Horizontal Tee — A cable tray fitting which is suitable for joining cable trays in three directions at 90 degree intervals in the same plane.

Metallic Cable Tray System — A metallic assembly of cable tray straight sections, fittings, and accessories that forms a rigid structural system to support cables.

Reducer — A cable tray fitting which is suitable for joining cable trays of different widths in the same plane. A straight reducer has two symmetrical offset sides. A right-hand reducer, when viewed from the large end, has a straight side on the right. A left-hand reducer, when viewed from the large end, has a straight side on the left.

Straight Section — A length of cable tray which has no change in direction or size.

Ventilated Bottom — A cable tray bottom having openings sufficient for the passage of air and utilizing 75% or less of the plan area of the surface to support cables.

Vertical Bend — A cable tray fitting which changes direction to a different plane. An inside vertical elbow changes direction upward from the horizontal plane. An outside vertical elbow changes direction downward from the horizontal plane.

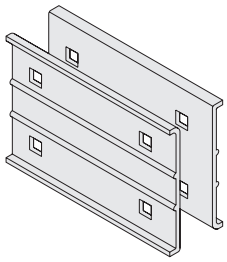
Unique Design Features

I-Beam Side Rail (Aluminum)

Maximum structural strength

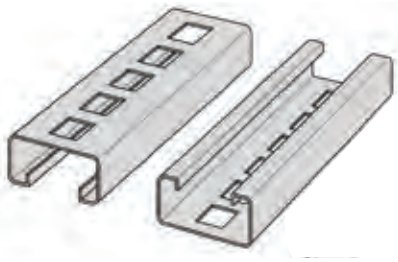
Snap-in Splice Plates (Aluminum)

Snap-in aluminum splice plates for easy installation



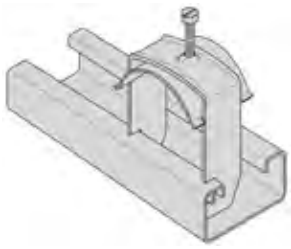
Alternating Rungs (Aluminum & Steel)

Alternating rungs for top and bottom accessory installation and cable lashing



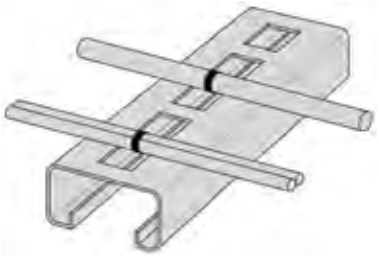
Continuous Open Slot (Aluminum & Steel)

Rungs have continuous open slot to accept standard strut pipe clamps and provide complete barrier strip adjustability



Ty-Rap® Cable Tie Slots (Aluminum & Steel)

Exclusive Ty-Rap® cable tie slots 1 in. center to center on all ladder ventilated and solid bottoms. Secure cables without kinks and keeps cables uniform

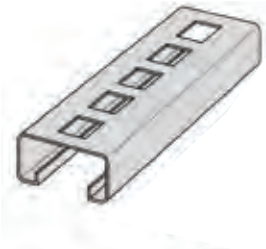


Added Support (Aluminum & Steel)

Aluminum and steel solid bottoms are constructed with a flat sheet for added cable protection

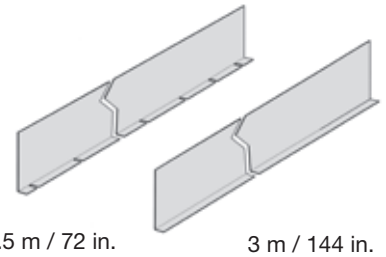
Extra Wide Rung Design (Aluminum & Steel)

Extra wide rung design for maximum cable bearing surface

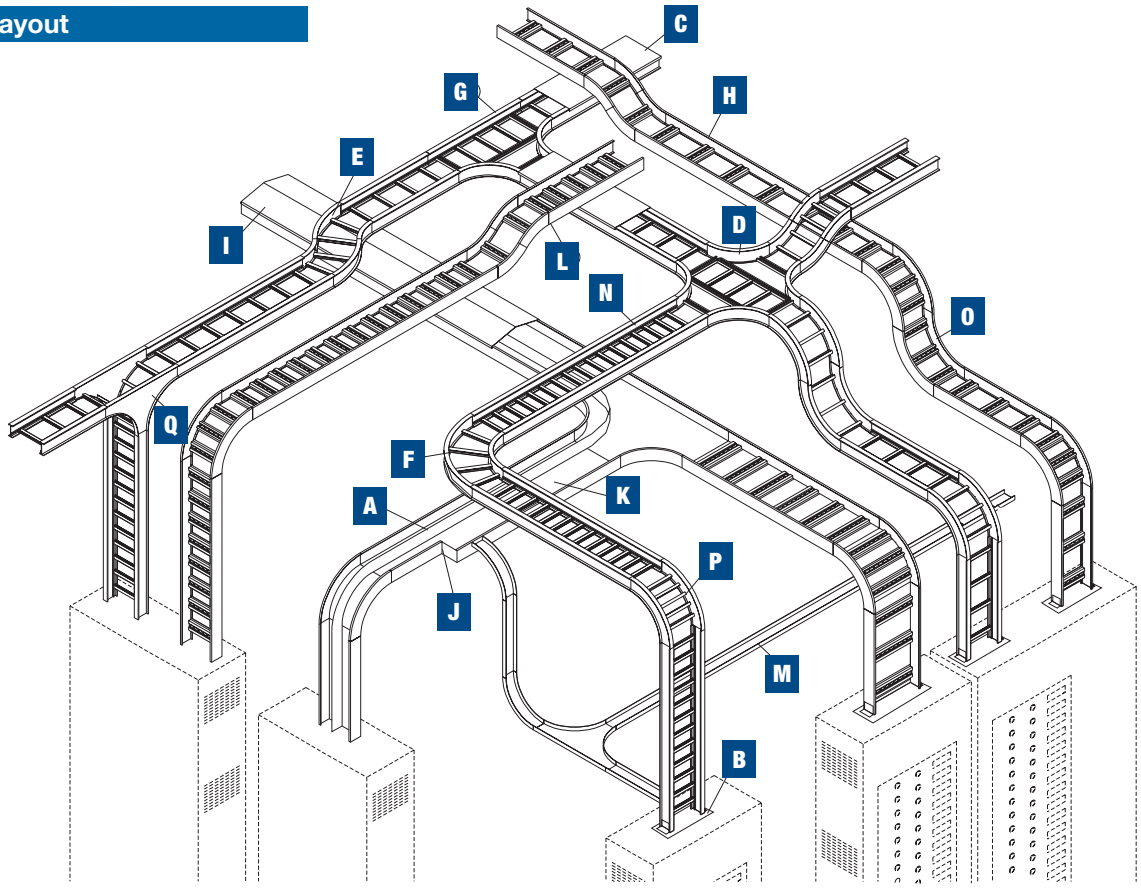


Adjustable Barrier Strips (Aluminum & Steel)

Barrier strips are fully adjustable (side to side) for use in straight sections and fittings



Sample Plant Layout



Application	
COMMERCIAL	**INDUSTRIAL**
Schools	Petrochemical Plants
Hospitals	Automotive Plants
Office Buildings	Paper Plants
Airports	Food Processing
Casinos	Power Plants
Stadiums	Refineries
	Manufacturing
	Mining

Legend			
A	Barrier Strip	J	Right Reducer
B	Box Connector	K	Solid Tray
C	Flat Cover	L	Splice Connector
D	Horizontal Cross	M	Solid Channel Tray
E	Horizontal 45°	N	Ventilated Tray
F	Horizontal 90°	O	Vertical 90° Inside
G	Horizontal Tee	P	Vertical 90° Outside
H	Ladder Tray	Q	Vertical Tee
I	Peaked Cover		

Selection Process

A number of basic decisions must be made before a cable tray system can be specified. Thomas & Betts has developed a simple eight-step process to guide you in the process:

1. Select material and finish (p. A8)
2. Select the tray load class (p. A16)
3. Select the tray type (p. A23)
4. Select the tray size (p. A23)
5. Select the fittings (p. A24)
6. Consider deflection (p. A25)
7. Consider thermal expansion & contraction (p. A28)
8. Electrical grounding capacity (p. A29)

Each step is described in detail in the following pages. For many applications, however, you may also have to take the following into account:

- Weight of the installation, which affects the cost of the support structure and the ease of installation.
- Corrosion resistance of the material is one of the most important selection criteria. Cable tray materials may not respond the same way in different environments. Chemicals or combinations of chemicals have a corrosive effect on some materials that can be compounded by temperature or even the speed at which the corrosive elements contact the cable tray. For example, some grades of stainless steel may be resistant to salt water at high flow rates (perfect for heat exchangers), while exhibiting some corrosion pitting in standing salt water. Only the designer can quantify the various elements that affect the corrosion resistance of the cable tray system in a specific application. While Thomas & Betts can provide guidance, the designer is responsible for the final selection. For more information, see “Corrosion” section.
- Melting point and flammability rating are primarily concerns for nonmetallic tray. Local building codes may restrict the use of a given product if certain performance levels are not met. Check with the appropriate inspection authorities before specifying the product.
- Relative cost varies dramatically, including material costs that float with the commodity index. For example, stainless steel prices may vary significantly according to daily changes in the market.

1. Select Material and Finish

The most suitable material and finish for your application will depend on cost, the potential for corrosion, and electrical considerations. Thomas & Betts offers cable tray systems fabricated from corrosion-resistant steel, stainless steel and aluminum alloys along with corrosion-resistant finishes, including zinc, and epoxy. Special paint is also available.

Materials

Most cable tray systems are fabricated from a corrosion-resistant metal (stainless steel or an aluminum alloy) or from a metal with a corrosion-resistant finish (zinc or epoxy). The choice of material for any particular installation depends on the installation environment (corrosion and electrical considerations) and cost.

Aluminum

Cable trays fabricated of extruded aluminum are often used for their high strength-to-weight ratio, superior resistance to certain corrosive environments, and ease of installation. They also offer the advantages of being light weight (approximately less than 50% that of a steel tray) and maintenance free and since aluminum cable trays are non-magnetic, electrical losses are reduced to a minimum.

T&B® Cable Tray products are formed from the 6063 series alloys which by design are copper free alloys for marine applications. These alloys contain silicon and magnesium in appropriate proportions to form magnesium silicide, allowing them to be heat treated. These magnesium silicon alloys possess good formability and structural properties, as well as excellent corrosion resistance.

The unusual resistance to corrosion, including weathering, exhibited by aluminum is due to the self-healing aluminum oxide film that protects the surface. Aluminum's resistance to chemicals in the application environment should be tested before installation.

Steel

Thomas & Betts steel cable trays are fabricated from structural quality steels using a continuous roll-formed process. Forming and extrusions increase the mechanical strength.

The main benefits of steel cable tray are its high strength and low cost.

The rate of corrosion will vary depending on many factors such as the environment, coating or protection applied and the composition of the steel. Thomas & Betts offers finishes and coatings to improve the corrosion resistance of steel. These include pregalvanized, hot dip galvanized (after fabrication), epoxy and special paints.

Stainless Steel

Stainless steel offers high yield strength and high creep strength, at high ambient temperatures.

Thomas & Betts stainless steel cable tray is roll-formed from AISI Type 316/316L stainless steel.

Stainless steel is resistant to dyestuffs, organic chemicals, and inorganic chemicals at elevated temperatures. Higher levels of chromium and nickel and a reduced level of carbon serve to increase corrosion resistance and facilitate welding. Type 316 includes molybdenum to increase high temperature strength and improve corrosion resistance, especially to chloride and sulfuric acid.

1. Select Material and Finish (cont'd)

Finishes

Electrogalvanized Coatings

The most widely used coating for cable tray is galvanizing. It is cost-effective, protects against a wide variety of environmental chemicals, and is self-healing if an area becomes unprotected through cuts or scratches.

Steel is coated with zinc through electrolysis by dipping steel into a bath of zinc salts. A combination of carbonates, hydroxides and zinc oxides forms a protective film to protect the zinc itself. Resistance to corrosion is directly related to the thickness of the coating and the harshness of the environment.

Pregalvanized

Pregalvanized, also known as mill-galvanized or hot dip mill-galvanized, is produced in a rolling mill by passing steel coils through molten zinc. These coils are then slit to size and fabricated.

Areas not normally coated during fabrication, such as cuts and welds, are protected by neighboring zinc, which works as a sacrificial anode. During welding, a small area directly affected by heat is also left bare, but the same self-healing process occurs.

G90 requires a coating of .90 ounces of zinc per square foot of steel, or .32 ounces per square foot on each side of the metal sheet. In accordance with A653/A653M-06a, pregalvanized steel is not generally recommended for outdoor use or in industrial environments.

Hot-Dipped Galvanized

After the steel cable tray has been manufactured and assembled, the entire tray is immersed in a bath of molten zinc, resulting in a coating of all surfaces, as well as all edges, holes and welds.

Coating thickness is determined by the length of time each part is immersed in the bath and the speed of removal. Hot dip galvanizing after fabrication creates a much thicker coating than the pregalvanized and electrogalvanized process, a minimum of 3.0 ounces per square foot of steel or 1.50 ounces per square foot on each side of the sheet (according to ASTMA123, grade 65).

The process is recommended for cable tray used in most outdoor environments and many harsh industrial environment applications.

Other Coatings

Epoxy and special paint coatings are available on request.

1. Select Material and Finish (cont'd)

Corrosion of metal occurs naturally when the metal is exposed to chemical or electrochemical attack. The atoms on the exposed surface of the metal come into contact with a substance, leading to deterioration of the metal through a chemical or electrochemical reaction. The corroding medium can be a liquid, gas or solid.

Although all metals are susceptible to corrosion, they corrode in different ways and at various speeds. Pure aluminum, bronze, brass, most stainless steels and zinc corrode relatively slowly, but some aluminum alloys, structural grades of iron and steel and the 400 series of stainless steels corrode quickly unless protected.

Electrochemical Corrosion

Electrochemical corrosion is caused by an electrical current flow between two dissimilar metals, or if a difference of potential exists, between two areas of the same metal surface.

The energy flow occurs only in the presence of an electrolyte, a moist conductor that contains ions, which carry an electric charge. Solutions of acids, alkalies, and salts contain ions, making water—especially salt water—an excellent electrolyte.

Common Types of Corrosion

Galvanic Corrosion

Galvanic corrosion results from the electrochemical reaction that occurs in the presence of an electrolyte when two dissimilar metals are in contact. The strength of the reaction and the extent of the corrosion depend on a number of factors, including the conductivity of the electrolyte and potential difference of the metals.

The metal with less resistance becomes anodic and more subject to corrosion, while the more resistant becomes cathodic.

The Galvanic Series Table, developed through laboratory tests on industrial metal alloys in sea water (a powerful electrolyte), list metals according to their relative resistance to galvanic corrosion. Those less resistant to galvanic corrosion (anodic) are at the top, and those more resistant (cathodic) are at the bottom.

The metals grouped together are subject to only slight galvanic effect when in contact, and metals at the top will suffer galvanic corrosion when in contact with metals at the bottom (in the presence of an electrolyte). The farther apart two metals are on the table, the greater the potential corrosion.

Galvanic Series Table

Anodic End	
1. Magnesium	25. 50Pb-50Sn solder
2. Magnesium alloys	26. Silver (passive)
3. Zinc	27. Type 304 stainless steel (active)
4. Galvanized steel	28. Type 316 stainless steel (active)
5. Naval brass (C46400)	29. Lead
6. Aluminum 5052H	30. Tin
7. Aluminum 3004	31. Muntz metal (C28000)
8. Aluminum 3003	32. Manganese bronze (C67500)
9. Aluminum 1100	33. Nickel (active)
10. Aluminum 6053	34. Inconel (active)
11. Alclad aluminum alloys	35. Cartridge brass (C26000)
12. Aluminum bronze (C61400)	36. Admiralty metal (C44300)
13. Cadmium	37. Red brass (C23000)
14. Copper (C11000)	38. Silicon bronze (C 65100)
15. Aluminum 2017	39. Copper nickel, 30% (C71500)
16. Aluminum 2024	40. Nickel (passive)
17. Low-carbon steel	41. Inconel (passive)
18. Wrought iron	42. Gold
19. Cast iron	43. Platinum
20. Monel	
21. Ni-resist	
22. Type 304 stainless steel (passive)	
23. Type 410 stainless steel (passive)	
24. Type 316 stainless steel (passive)	**Cathodic End**

1. Select Material and Finish (cont'd)

Pitting Corrosion

Pitting corrosion is localized and is identified by a cavity with a depth equal to or greater than the cavity's surface diameter. Pits may have different sizes and depths and most often appear randomly distributed. Aluminum and stainless steels in chloride environments are especially susceptible to pitting.

Pitting begins when surface defects, foreign particles or other variations in the metal lead to fixation of anodic (corroded) and cathodic (protected) sites on the metal surface. Acidic metal chlorides, which form and accumulate in the pit as a result of anodes attracting chloride ions, accelerate the pitting process over time. The nature of pitting often makes it difficult to estimate the amount of damage.

Crevice Corrosion

Crevice corrosion is a specialized form of pitting that particularly attacks metals or alloys protected by oxide films or passive layers. It results from a relative lack of oxygen in a crevice, with the metal in the crevice becoming anodic to the metal outside. For the crevice to corrode, it must be large enough to admit the electrolyte, but small enough to suffer oxygen depletion.

Erosion Corrosion

While erosion is a purely mechanical process, erosion corrosion combines mechanical erosion with chemical or electrochemical reaction. The process is accelerated by the generally rapid flow of liquid or gas over an eroded metal surface, removing dissolved ions and solid particles. As a result, the metal surface develops grooves, gullies, waves, rounded holes and valleys.

Erosion corrosion can damage most metals, especially soft ones like aluminum that are susceptible to mechanical wear, and those that depend for protection on a passive surface film, which can be eroded. Resulting damage can also be enhanced by particles or gas bubbles in a suspended state.

Intergranular Corrosion

Intergranular corrosion occurs between the crystals (or grains) that formed when the metal solidified. The composition of the areas between the crystals differs from that of the crystals themselves, and these boundary areas can become subject to intergranular corrosion. Weld areas of austenitic stainless steels are often affected by this form of corrosion, and the heat-treatable aluminum alloys are also susceptible.

1. Select Material and Finish (cont'd)

Corrosion Resistance Guide

The following table has been compiled as a guide for selecting appropriate cable trays for various industrial environments. The information can only be used as a guide because corrosion processes are dictated by the unique circumstances of any particular assembly.

Corrosion is significantly affected by trace impurities which, at times, can become concentrated through wet/dry cycles in locations that are prone to condensation and evaporation. It is not uncommon to find aggressive mists created from contaminant species, notably from sulfur or halogen sources.

Temperature greatly influences corrosion, sometimes increasing the rate of metal loss, (a rule-of- thumb guide is that a 30°C change in temperature results in a 10X change in corrosion rate). Sometimes corrosion attack slows down at higher temperatures because oxygen levels in aqueous solutions are lowered as temperatures increase. If an environment completely dries out then there can be no corrosion.

Stress-associated corrosion might occur when assemblies are poorly installed and/or fabricated, e.g., on-site welding or mechanical fastening. Premature failure can result from: corrosion fatigue, which can occur in any environment; stress corrosion cracking, which occurs in the presence of a specific chemical when the metal is under a tensile stress, which may be residual or applied, (e.g., from poor fabrication or welding); fretting, where two adjacent surfaces (under load) are subjected to an oscillatory motion across the mating surfaces.

Design should minimize the risk of stress concentrations within a structure. Examples include sharp profiles, abrupt section changes, and threaded screws. These measures are particularly important for metals that are prone to stress corrosion cracking in specific media. Design plays a significant role in exacerbating corrosion. Non-draining locations create liquid traps; local metal-to-metal (or metal-to-non-metal) contact points (e.g., mechanical assemblie bolts with washers or spacers), permit crevice corrosion and/or galvanic corrosion to occur. Areas that are poorly maintained, (e.g., surfaces are not regularly or properly washed and stubborn deposits remain on the metal surface), are particularly prone to localized corrosion damage due to different levels of oxygen under and adjacent to the location in question (differential aeration). Resulting damage from these situations is in the form of small holes (pits). In each of the examples just quoted there is a restricted supply of oxygen. Thus, metals (e.g., aluminum, stainless steels, zinc) that rely on oxygen to form protective corrosion films (oxides, hydroxides, carbonates, etc.,) may be prone to localized pitting and/or crevice corrosion.

A further example of localized corrosion occurs when dissimilar metals contact each other in the presence of a corrodent, i.e., galvanic corrosion. Each metal will corrode but the one that is most active [anode] can be more corroded especially when there is a large surrounding area of the less active [cathodic] metal. It is wise to avoid small anodic areas. Some examples include: steel bolts [small area of anodic metal] in stainless steel plate, [large area of cathodic metal]; steel bolts in copper plate - the steel corrodes. There can be environmental influences, for example a fluid that contains active metallic species, like copper ion contact with aluminum (copper picked up from aqueous solutions conveyed in copper pipe) - the aluminum corrodes. A further dramatic example is provided when trace quantities of mercury contact aluminum - the aluminum corrodes very rapidly. These are examples of deposit corrosion.

1. Select Material and Finish (cont'd)

Corrosion Resistance Guide (cont'd)

This guide provides an indication of the suitability of a potential candidate material for a specific chemical environment. These tables should be regarded only as a GUIDE to anticipated performance because of possible contributions from temperature, pollutant (contaminant) species, etc.

Chemical Species	Aluminum	HDG/Steel	316SS
Acetaldehyde	++	+	+ +
Acetic acid - aerated	(+)[T,C]	X	(++)[T]
Acetone	++	++	++
Acetylene	++	nd	++
Allyl alcohol	+	nd	++
Aluminum chloride - dry	+	nd	(+)[T,P]
Aluminum chloride - wet	X	X	(-)[P]
Aluminum sulfate - satd.	X	nd	+
Ammonia - anhydrous	++	++	++
Ammonia - gas	-	+	(+)[T]
Ammonium acetate	+	nd	+
Ammonium bicarbonate	-	nd	(+)[T]
Ammonium carbonate - satd.	+	X	+
Ammonium chloride - 28%	X	X	(+)[P,S]
Ammonium chloride - 50%	X	X	X
Ammonium hydroxide	+	+	(++)[C]
Ammonium chloride - 28%	X	X	(+)[P,S]
Ammonium chloride - 50%	X	X	X
Ammonium hydroxide	+	+	(++)[C]
Ammonium nitrate	+	X	(++)[S]
Ammonium phosphate - 40%	X	nd	+
Ammonium sulfate - to 30%	X	-	+
Amyl acetate	++	++	++
Asphalt	++	+	+
Beer	++	X	++
Benzene (benzol)	++	+	(+)[P]
Benzoic acid	+	nd	+
Benzol - see benzene			
Boric acid (boracic acid)	++	nd	(++)[T,P]
Bromine - wet	X	X	X
Butadiene (butylene)	+	+	+
Butyl alcohol (butanol)	++	++	++
Butyric acid	+	X	+
Cadmium sulfate	+	nd	++
Calcium carbonate	-	nd	+
Calcium chloride - satd.	+	X	(+)[S]
Calcium hydroxide - satd.	X	nd	+

Chemical Species	Aluminum	HDG/Steel	316SS
Calcium hypochlorite - satd.	X	X	(-)[P]
Carbon dioxide - wet	++	+	+
Carbon disulfide (bisulfide)	++	+	++
Carbon tetrachloride	X	+	(++)[P,S]
Carbolic acid - see phenol			
Carbonic acid - see carbon dioxide			
Caustic potash - see potassium hydroxide			
Caustic soda - see sodium hydroxide			
Chlorine gas - wet	X	++	(-)[P,S]
Chloroform	(+)[dry]	+	(+)[T,S]
Chromic acid	+	nd	(+)[P]
Citric acid - dilute	(+)[T,C]	X	(++)[P]
Copper chloride	X	X	(-)[P]
Copper nitrate	X	nd	++
Copper sulfate	X	-	+
Cresol	+	+	+
Crude oil	++	++	++
Diethylamine	+	++	++
Dimethyl ketone - see acetone			
Ethyl acetate	(++)[dry]	++	+
Ethyl alcohol (ethanol)	++	++	++
Ethylene dichloride	(-)[dry]	++	(+)[P,S]
Ethylene glycol (glycol)	++	++	++
Ferric chloride	X	X	X
Ferric nitrate - 10%	X	nd	+
Ferrous sulfate	+	nd	(+)[P]
Formaldehyde (methanal)	(+)[P]	++	(++)[T,C]
Fluorine gas - moist	X	X	X
Formalin - see formaldehyde			
Formic acid (methanoic acid) - 10%	(+)[T]	X	(+)[P,C]
Furfural (furfuraldehyde)	+	nd	+
Furol - see furfural			
Gelatin	++	+	++
Glycerine (glycerol)	++	++	++
Hexamine - 80%	++	nd	++

SYMBOLS:

++ first choice; very low corrosion rate, typically <5 mpy, or <0.005 inch/year, (1 mil = 1/1000 inch)

+ good choice; low corrosion rate, typically <20 mpy, or <0.02 ipy

- can use; corrosion rate up to 50 mpy (0.05 ipy); some limitations may apply

X not recommended

(-) brackets indicate probable limitations, e.g., at higher temperatures, [symbol "T"]; at higher concentrations, [symbol "C"]; due to pitting, [symbol "P"]; due to local grain boundary attack in the metal - intergranular corrosion, [symbol "I"]; or, due to stress corrosion cracking, [symbol "S"]

nd no available data

1. Select Material and Finish (cont'd)

Corrosion Resistance Guide (cont'd)

This guide provides an indication of the suitability of a potential candidate material for a specific chemical environment. These tables should be regarded only as a GUIDE to anticipated performance because of possible contributions from temperature, pollutant (contaminant) species, etc.

Chemical Species	Aluminum	HDG/Steel	316SS
Hydrobromic acid	X	X	X
Hydrochloric acid (muriatic acid)	X	X	X
Hydrocyanic acid - dilute	+	nd	+
Hydrocyanic acid - conc	X	nd	+
Hydrofluoric acid	X	X	X
Hydrogen chloride gas - dry	X	X	$(++)^{S}$
Hydrogen chloride gas - wet	X	X	+
Hydrogen fluoride	$(-)^{T}$	nd	+
Hydrogen peroxide - to 40%	++	nd	+
Hydrogen sulfide - wet	$(+)^{P}$	nd	$(+)^{P,S}$
Hypo - see sodium thiosulfate			
Hypochlorous acid	X	X	X
Iodine solution - satd.	X	X	X
Lactic acid	$(+)^{T}$	nd	$(+)^{P,I}$
Latex	++	-	++
Lithium chloride - to 30%	X	nd	++
Linseed oil	+	nd	++
Magnesium chloride - 50%	X	X	$(+)^{P,S}$
Magnesium hydroxide	+	nd	++
Magnesium sulfate	+	X	+
Maleic acid (maleinic acid) - 20%	+	nd	+
Methyl alcohol (methanol)	++	++	++
Methyl ethyl ketone	+	++	+
Milk	++	X	++
Molasses	+	nd	++
Naptha	+	+	+
Natural fats	++	++	++
Nickel chloride	X	nd	$(+)^{P,S}$
Nickel sulfate	X	nd	+
Nitric acid	X	X	$(++)^{I}$
Oleic acid	$(++)^{T}$	nd	++
Oxalic acid - dilute	-	nd	+
Oxalic acid - saturated	$(+)^{T}$	X	X
Paraformaldehyde - to 30%	+	nd	++
Perchloroethylene	+	X	$(++)^{P}$
Phenol (carbolic acid)	+	+	++
Phosphoric acid - dilute	X	X	++

Chemical Species	Aluminum	HDG/Steel	316SS
Phosphoric acid - 50%	X	X	$(++)^{I}$
Picric acid	++	nd	+
Potassium bicarbonate - 30%	X	nd	++
Potassium carbonate	X	nd	++
Potassium chloride - to 25%	X	X	$(++)^{P}$
Potassium dichromate - 30%	$(++)^{T}$	X	++
Potassium hydroxide	X	nd	$(+)^{S}$
Potassium nitrate	++	++	+
Potassium sulfate	++	++	++
Propionic acid (propanoic acid)	$(+)^{T}$	X	$(+)^{T}$
Propyl alcohol (propane)	++	++	++
Prussic acid - see hydrocyanic acid			
Pyridine	+	nd	++
Soaps	+	-	+
Sodium bicarbonate - 20%	+	nd	++
Sodium bisulfate	X	X	$(+)^{T}$
Sodium bisulfite	X	X	+
Sodium chloride - to 30%	X	X	$(+)^{P,S}$
Sodium cyanide	X	nd	$(+)^{T}$
Sodium hydroxide - 10-30%	X	X	$(+)^{S}$
Sodium hydroxide - 50%	X	X	$(++)^{S}$
Sodium hydroxide - conc	X	X	++
Sodium hypochlorite - conc	X	+	$(-)^{P,S}$

SYMBOLS:

++ First choice; very low corrosion rate, typically <5 mpy, or <0.005 inch/year, (1 mil = 1/1000 inch)

+ Good choice; low corrosion rate, typically <20 mpy, or <0.02 ipy

- Can use; corrosion rate up to 50 mpy (0.05 ipy); some limitations may apply

X Not recommended

(-) Brackets indicate probable limitations, e.g., at higher temperatures, [symbol "T"]; at higher concentrations, [symbol "C"]; due to pitting, [symbol "P"]; due to local grain boundary attack in the metal - intergranular corrosion, [symbol "I"]; or, due to stress corrosion cracking, [symbol "S"]

nd No available data

1. Select Material and Finish (cont'd)

Corrosion Resistance Guide (cont'd)

This guide provides an indication of the suitability of a potential candidate material for a specific chemical environment. These tables should be regarded only as a GUIDE to anticipated performance because of possible contributions from temperature, pollutant (contaminant) species, etc.

Chemical Species	Aluminum	HDG/Steel	316SS
Sodium nitrate	++	X	++
Sodium peroxide - 10%	+	nd	+
Sodium silicate	++	nd	++
Sodium sulfate	(++)$^{30\%}$	X	++
Sodium sulfide - to 50%	X	nd	(+)^{T}
Sodium thiosulfate	+	nd	+
Steam	(+)^{P}	++	++
Stearic acid	+	nd	++
Sorbital (hexahydric alcohol)	++	+	++
Sulfur dioxide - dry	+	+	++
Sulfur dioxide - wet	X	X	(+)^{T}
Sulfuric acid - to 80%	X	X	X
Sulfuric acid - 80-90%	X	X	(-)^{I}
Sulfuric acid - 98%	X	X	(+)^{I}
Tannic acid (tannin)	X	X	+
Tartaric acid - to 50%	(+)^{T}	nd	++
Toluene (Toluol; methyl benzene)	++	++	++
Trichloroethylene	(++)^{T}	+	(+)^{P}
Turpentine	+	++	++
Water - acid, mine	X	-	(++)^{P}
Water - potable	+	+	++
Water - sea	+	+	++
Zinc chloride - dilute	++	nd	(++)^{P,S}

SYMBOLS:

++ First choice; very low corrosion rate, typically <5 mpy, or <0.005 inch/year, (1 mil = 1/1000 inch)

+ Good choice; low corrosion rate, typically <20 mpy, or <0.02 ipy

- Can use; corrosion rate up to 50 mpy (0.05 ipy); some limitations may apply

X Not recommended

(-) Brackets indicate probable limitations, e.g., at higher temperatures, [symbol "T"]; at higher concentrations, [symbol "C"]; due to pitting, [symbol "P"]; due to local grain boundary attack in the metal - intergranular corrosion, [symbol "I"]; or, due to stress corrosion cracking, [symbol "S"]

nd No available data

2. Select the Tray Class / Load Capacity (Loading)

Selection Process

The standard classes of cable trays, as related to their maximum design loads and to the associated design support spacing based on a simple beam span requirement, shall be designated in accordance with Table 1. Please note the load ratings in Table 1 are those most commonly used. Other load ratings are acceptable. (according to NEMA VE-1 / CSA C22.2 No 126.1-02).

Costs vary between different load classes. Since labor and coupling costs are similar for a given length of tray, the heavier classes are less cost-effective on a load length basis. The designer should therefore specify the lightest class of tray compatible with the weight requirements of the cable tray.

Table 1

Span/Load Class Designation — USA

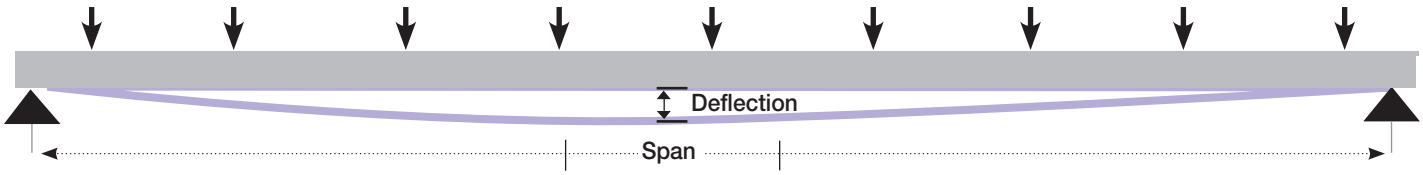
LOAD kg/m (lb./ft.)		SPAN. m (ft.)				
kg/m	(lb./ft.)	1.5 (5)	2.4 (8)	3.0 (10)	3.7 (12)	6.0 (20)
37	(25)	5AA	8AA	10AA	12AA	20AA
74	(50)	5A	8A	10A	12A	20A
112	(75)		8B		12B	20B
149	(100)		8C		12C	20C

Note: These ratings are also used in Mexico

Table 2

Span/Load Class Designation — CANADA

LOAD kg/m (lb./ft.)		SPAN. m (ft.)						
kg/m	(lb./ft.)	1.5 (5)	2.0 (6.5)	2.5 (8.2)	3.0 (10)	4.0 (13)	5.0 (16.4)	6.0 (20)
37	(25)				A			
45	(30)			A				
62	(42)		A					
67	(45)							D
82	(55)						D	
97	(65)				C			
99	(67)	A						
112	(75)							E
113	(76)					D		
119	(80)			C				
137	(92)						E	
164	(110)		C					
179	(120)				D			
189	(127)					E		
259	(174)	C						
299	(200)				E			



2. Select the Tray Class / Load Capacity (Loading) (cont'd)

Selection Process

Cable Loads: ..... The cable load is the total weight, expressed in (kg/m), of all the cables that will be placed in the cable tray.

Snow Loads: ..... The additional design load from snowfall should be determined using the building codes which apply for each installation.

Ice Loads:..... The additional load design due to the ice is determined by the following formula:

$Wi = W \times Ti \times Di/144$
Where:
Wi = ice load (lb./ft.)
W = width of the tray (inches)
Ti = maximum ice thickness (inches)
Di = 57 lb./ft.^{3} - ice density

$Wi = W \times Ti \times Di/10^6$
Where:
Wi = ice load (kg/m)
W = width of the tray (mm)
Ti = maximum ice thickness (mm)
Di = 913 kg /m^3 - ice density

Ice thickness will vary depending on installation location. A value of 1/2 inch can be used as a conservative standard for Canada.

Wind Loads: ..... The additional loading to be considered is the effect of the impact pressure normal to the side rail. This loading is determined by the following formula:

$Wp = 0.00256 \times V^2 \times H/12$
Where:
Wp = loading due to the wind (lb.)
V = wind velocity (mph)
H = Height of the side rail (inches)

It is important to note that cable tray is not designed to support personnel.

The user should display appropriate warnings to prevent the use of cable tray as walkways.

Concentrated Loads

A concentrated static load is not included in the Table 1. Some user applications may require that a given concentrated static load be imposed over and above the working load.

Such a concentrated static load represents a static weight applied on the centerline of the tray at midspan. When so specified, the concentrated static load may be converted to an equivalent uniform load (We) in kilograms/metre (pounds), using the following formula, and added to the static weight of cable in the tray:

$$We = \frac{2 \times (\text{concentrated static load, kg (lb.)})}{\text{Span length, m (ft.)}}$$

Seismic Loads

It is now known that cable tray systems can withstand stronger earthquakes than previously thought. The tray itself and the support material are highly ductile, and the cables moving within the tray tend to dissipate energy. However, if you have specific seismic specifications for selected cable tray, please consult Thomas & Betts to ensure your specifications are met.

2. Select the Tray Class / Load Capacity (Loading) (cont'd)

Loading for Grades B, C and D

General Loading Requirements and Maps (IEEE: Section 25 Loading for Grades B, C and D)

General

1. It is necessary to estimate the loadings that may be expected to occur on a line because of wind and ice during all seasons of the year. These weather loadings shall be the values of loading resulting from the application of Rules 250B or 250C. Where both rules apply, the required loading shall be the one that, when combined with the appropriate overload capacity factors, has the greater effect on strength requirements.
2. Where construction or maintenance loads exceed those imposed by Rule 250A1, which may occur more frequently in light loading areas, the assumed loadings shall be increased accordingly.
3. It is recognized that loadings actually experienced in certain areas in each of the loading districts may be greater, or in some cases, may be less than those specified in these rules. In the absence of a detailed loading analysis, no reduction in the loadings specified therein shall be made without the approval of the administrative authority.

Combined Ice and Wind Loading

Three general Angles of loading due to weather conditions are recognized and are designated as heavy, medium, and light loading. **Figure 250-1** shows the districts in which these loadings are normally applicable.

Figure 250-1 shows the radial thickness of ice and the wind pressures to be used in calculating loading. Ice is assumed to weight 57 lb./ft.^{3} (913 kg/m^3).

Extreme Wind Loading

If any portion of a structure or its supported facilities exceeds 60 ft. (18m) above ground or water level, the applicable horizontal wind speed of **Figure 250-2,** as determined by the linear interpolation, shall be used to calculate horizontal wind pressures. These pressures shall be applied to the entire structure and supported facilities without ice loading.

The following formulas shall be used to calculate wind pressures on cylindrical surfaces:

pressure in lb./ft.^{3} = 0.00256 (v m/h)^2

pressure in pascals = 0.613 (v m/h)^2

where m = mètres
s = seconds

Figure 250-2 lists the conversions of velocities to pressures for typical wind speeds as calculated by the formulas listed above. If no portion of the structure or its supported facilities exceeds 60 ft. (18m) above ground or water level, the provisions of this rule are not required.

For Canadian customers, please refer to Annex A (page A216) for ***Figure 250-1CDN*** and ***Figure 250-2CDN***.
For American customers, please refer to Annex B (page A217) for ***Figure 250-1USA*** and ***Figure 250-2USA***.

2. Select the Tray Class / Load Capacity (Loading) (cont'd)

Structural Design

An installed cable tray system functions as a beam under a uniformly distributed load. The four basic beam configurations found in cable installations are simple, continuous, cantilever and fixed. Each is attached to the cable tray support in a different way.

Continuous Beam

Cable tray sections forming spans constitute a continuous beam configuration, the most common found in cable tray installations. This configuration exhibits characteristics of the simple beam and the fixed beam. For example, with loads applied to all spans at the same time, the ends spans function like simple beams, while the counterbalancing loads on either side of a support function like a fixed beam. As the number of spans increases, the continuous beam behaves increasingly like a fixed beam, and the maximum deflection continues to decrease. As this occurs, the system's load carrying capability increases.

Simple Beam

A straight section of cable tray supported at both ends but not fastened functions as a simple beam. Under a load, the tray will exhibit deflection. The load carrying capacity of a cable tray unit should be based on simple beam loading, since this type of loading occurs at run ends, offsets, etc., in any tray system. The NEMA/CSA Load Test is a simple beam, uniformly distributed load test, used primarily because it is easy to test and represents the worst case beam condition compared to continuous or fixed configurations. The only criterion for NEMA/CSA acceptance is the ability to support 150% of the rated load.

Fixed Beam

Like the cantilever beam, a fixed beam applies more to the cable tray supports than the tray itself, because both ends of a fixed beam are firmly attached to the supports. The rigid attachment prevents movement and increases load bearing ability.

Cantilever Beam

A cantilever beam has more to do with the cable tray supports than the tray. Attaching one end of a beam to a support while the other end remains unsupported, as when wall mounting a bracket, creates a cantilever beam configuration. Obviously, with one end unsupported, the load rating of a cantilever beam is significantly less than that of a simple beam.

Design Loadings

Basic cable trays are designed on the basis of maximum allowable stress for a certain section and material. The allowable cable load varies with the span, type and width of the tray.

2. Select the Tray Class / Load Capacity (Loading) (cont'd)

Structural Design (cont'd)

Splicing

Since the need for a continuous system requires that side rails be spliced, splice plates must be both strong and easy to install. Thomas & Betts Aluminum Snap-In Splice Plate allows hands free installation of hardware for easier assembly. If practical, splices in a continuous span cable tray system should be installed at points of minimum stress. Unspliced straight sections should be used on all simple spans and on end spans of continuous span runs. Straight section lengths should be equal to or greater than the span length to ensure not more than one splice between supports.

Examples of splicing configurations are shown on page A27.

Basic Design Stresses

Allowable working stresses are the basis for all structural design. Since they must be of such magnitude as to assure the safety of the structure against failure, their selection is a matter of prime importance. In practice, a basic design stress is determined by dividing the strength of the material by a factor of safety. The determining factors in establishing a set of basic design stresses for a structure are therefore the mechanical properties of the materials and suitable factors of safety. Yield strength and ultimate strength are the mechanical properties most commonly considered to govern design. Values for these properties are readily obtainable. In determining the factor of safety, the designer must usually be guided by current practice—the "standard specifications" adopted by various technical societies and associations—and his or her own judgment and experience.

Factors of safety

Since a low value for the factor of safety results in economy of material, the designer seeks to establish a value as low as is practical, based on sound engineering judgment and experience. In making the determination, consideration of the following factors are highly important:

The accuracy with which the loads to represent service conditions are selected and assumed. If there is much doubt concerning these loads, the basic design stress will have to be more conservative than under conditions where the loads are known with considerable accuracy.

The accuracy with which the stresses in the members of a structure are calculated. Many approximations are used in structural design to estimate stress distribution. The choice of a factor of safety should be consistent with how accurate the analysis is. The more precise the method, the greater the allowable unit stress may be.

The significance of the structure being designed. The designer must keep in mind the relative importance of the structure and appraise the possibility of its failure causing significant property damage or loss of life. In this respect, the significance of the design will govern the choice of a factor of safety to a considerable extent.

The factors of safety used in designing most common types of structures are an outgrowth of the experience gained from many applications and tests—even failures. The trend in recent years has been to reduce the factors of safety in line with improved quality of material and increasing knowledge of stress distribution. Further reductions may be made in the future as greater accuracy in determinations becomes possible and practicable.

2. Select the Tray Class / Load Capacity (Loading) (cont'd)

Structural Design (cont'd)

Application of design stresses to cable tray systems

A cable tray manufacturer must design standard products to accommodate the great variations encountered in applications. The factors affecting the selection of a suitable basic design stress necessarily result in more conservative stresses than might otherwise be required.

An engineer, who is in a position to determine specific stress requirements with a far greater degree of accuracy, may consider that the manufacturer's basic design stresses are too conservative for a particular project. Using individual experience and judgment, he or she would establish a new set of basic design stresses, selecting those safety factors that would result in a cable tray system best suited to meet the projected service conditions. With these stresses, the engineer can easily calculate an increase or decrease in the manufacturer's loading data, since the load is always in direct proportion to the stress.

The factors of safety used in determining maximum allowable stresses are as follows:

- **Aluminum Alloys**
  a. For tension: the lower of 1/3 the minimum ultimate strength or 1/2 the minimum yield strength in tension.
  b. For compression: the lower of 1/3 the minimum ultimate strength or 2/5 the minimum yield strength in compression.
  c. For shear: the lower of 1/3 the minimum ultimate strength or 1/2 the minimum yield strength in shear.

- **For Hot Rolled Steels**
  a. For tension: the lower of 1/2 the minimum ultimate strength or the minimum yield point in tension times .61.
  b. For compression: the lower of 1/2 the minimum ultimate strength or the minimum yield point in compression times .61.
  c. For shear: maximum stress not to exceed a value of 2/3 the basic design stress for tension.

Design Efficiency

A tray designed to perform its required function with the minimum weight (which facilitates installation) requires the material to be used in the most effective manner. The design requirements of side rails are different from those of rungs or ventilated bottom; fabricated tray allows the designer to use different shapes and thicknesses of metal to the best advantage. The strength of the side rail and rungs is increased by the proper use of metal in the high strength heat-treated aluminum or continuously rolled cold-worked steel sections.

2. Select the Tray Class / Load Capacity (Loading) (cont'd)

Loading

Load Diagrams for Beams

CANTILEVER BEAMS

Uniform Load

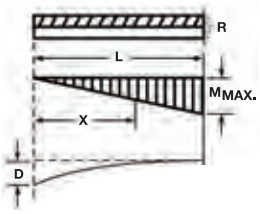
Reaction R = wL = W

Moment at any point: $M = \frac{wX^2}{2} = \frac{WX^2}{2L}$

Maximum moment $Mmax = \frac{wL^2}{2} = \frac{WL}{2}$

Maximum deflection, $D = \frac{wL^4}{8EI} = \frac{WL^3}{8EI}$

Maximum Shear, V = wL



Concentrated Load at Free End

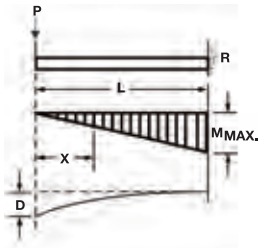
Reaction; R = P

Moment at any point: M = Px

Maximum moment, Mmax = PL

Maximum deflection, $D = \frac{PL^3}{3EI}$

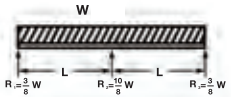
Maximum Shear, V = P

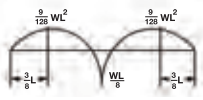


CONTINUOUS BEAMS

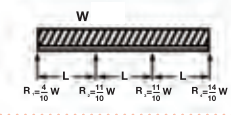
Two Span

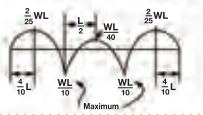
W = wL



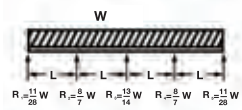


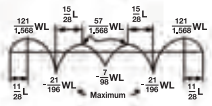
Three Span



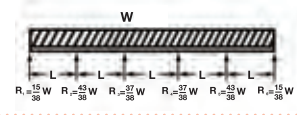


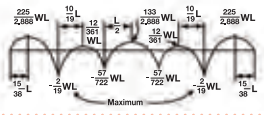
Four Span





Five Span





SIMPLE BEAMS

Uniform Load

w per unit of length, total load w

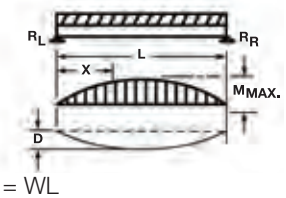
ReactionS: $R_L = R_R = \frac{WL}{2} = \frac{W}{2}$

Moment at any point: $M = \frac{wX(L-X)}{2} = \frac{WX(L-X)}{2L}$

Maximum moment, AT CENTER $Mmax = \frac{wL^2}{8} = \frac{WL}{8}$

Maximum deflection: $D = \frac{5wL^4}{384EI} = \frac{5WL^3}{384EI}$

Maximum Shear: $V = \frac{WL}{2}$



Concentrated Load AT CENTER

Reaction $R_L = R_R = \frac{P}{2}$

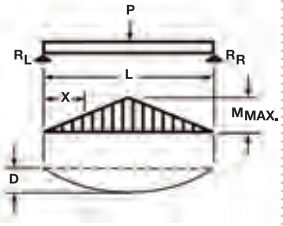
Moment at any point: $X <= \frac{L}{2}, M = \frac{PX}{2}$

$X > = \frac{L}{2}, M = \frac{P(L-X)}{2}$

Maximum moment, AT CENTER, $Mmax = \frac{PL}{4}$

Maximum deflection, $D = \frac{PL^3}{48EI}$

Maximum Shear, $V = \frac{P}{2}$



Concentrated Load at any Point

Reaction: $R_L = \frac{Pb}{L}, R_R = \frac{Pa}{L}$

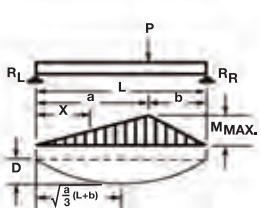
Moment at any point: $X <= a, M = R_L X = \frac{PbX}{L}$

$X >= a, M = R_R (L-X) = \frac{Pa(L-X)}{L}$

Maximum moment, At X = a, $Mmax = \frac{Pab}{L}$

Maximum deflection, $D = \frac{Pab(L+b)3a(L+b)}{27EIL}$

Maximum Shear, $V = \frac{Pa}{L}$, WHEN a > b



3. Select the Tray Type

Cable tray is available with three styles of bottom:

Ladder Cable Tray is a prefabricated structure consisting of two longitudinal side rails connected by individual transverse members.

Ventilated Cable Tray is a prefabricated structure consisting of a ventilated bottom within integral or separate longitudinal side rails, with no openings exceeding 4 in. in a longitudinal direction.

Solid Bottom Cable Tray is a prefabricated structure without openings in the bottom.

Ladder tray is most often used because of its cost-effectiveness. The designer has a choice of four nominal rung spacings: 6, 9, 12, and 18 inches. The greatest rung spacing compatible with an adequate cable bearing surface area should be selected. Heavy power cables often require greater cable bearing area due to the possibility of creep in the jacket material of the cable. If this is a concern, consult the cable manufacturer. This condition may require the use of ventilated tray, which also offers additional mechanical protection for the cables. Local building codes may require totally enclosed cable tray systems under certain conditions. The designer should verify these before specifying the type of tray to be used.

4. Select the Tray Size

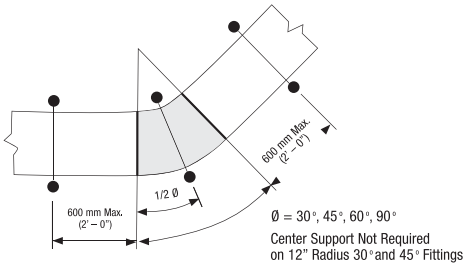
The width or height of a cable tray is a function of the number, size, spacing and weight of the cables in the tray. Available nominal widths are 6, 9, 12, 18, 24, 30, 36 and 42 inches.

When specifying width, it is important to remember that the load rating does not change as the width increases. Even with six times the volume, a 36 in. wide tray cannot hold any more weight than a 6 in. wide tray. If the load rating of the tray permits, cable can be piled deeper in the tray. Most tray classes are available in a nominal 3-5/8, 4, 5, 6 and 7 inches (8 inch height also available as a special - see appendix). Cable ties or other spacing devices may be used to maintain the required air space between cables.

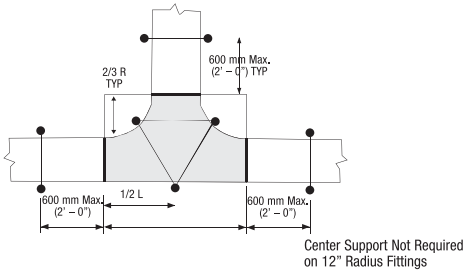
5. Select the Fittings

Fittings are used to change the size or direction of the cable tray. The most important decision to be made in fitting design concerns radius. The radius of the bend, whether horizontal or vertical, can be 12, 24, 36 or 48 in., or even greater on a custom basis. The selection requires a compromise with the considerations being available space, minimum bending radius of cables, ease of cable pulling, and cost. The typical radius is 24 in. Fittings are also available for 30°, 45°, 60°, and 90° angles. When a standard angle will not work, field fittings or adjustable elbows can be used. It may be necessary to add supports to the tray at these points. Refer to NEMA VE2 Installation Guidelines for suggested support locations. Note that fittings are not subject to NEMA/CSA load ratings.

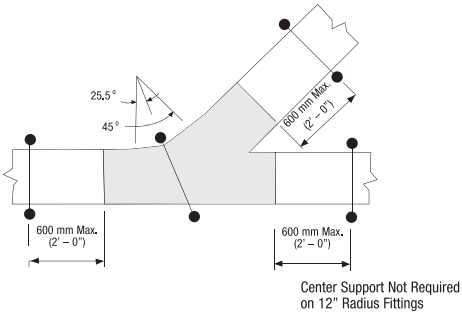
Support Locations for Fittings



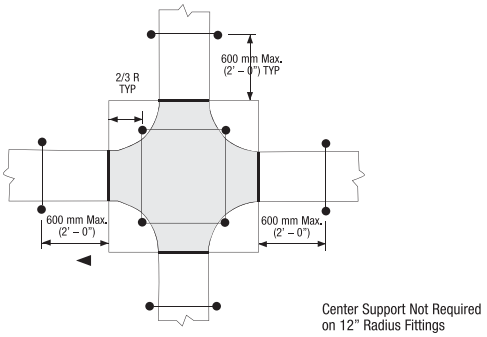
HORIZONTAL ELBOWS



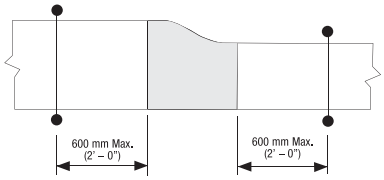
HORIZONTAL TEE



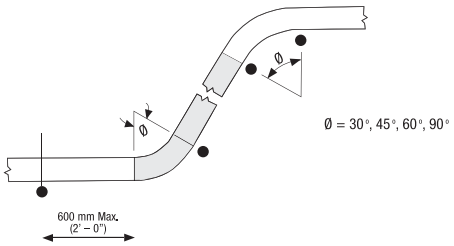
HORIZONTAL WYE



HORIZONTAL CROSS



REDUCER



VERTICAL ELBOWS (side view)

6. Consider Deflection

Deflection of the cable tray affects the appearance of an installation, but it is not a structural issue. In the case of nonmetallic cable tray, deflection may be affected by elevated temperatures.

The NEMA/CSA load test is a simple beam, uniformly distributed load test (see Figure 1.2). This type of test was initially selected because:

- It was easiest to test.
- It represents the worst case beam condition compared to continuous or fixed configurations. When consulting the manufacturer's catalogue for deflection information, the designer must verify whether the data shown represents simple or continuous beam deflection. If continuous beam deflection is shown, the calculation factor should be given.

NEMA/CSA has one criterion for acceptance under their load test: the ability to support 150% of the rated load.

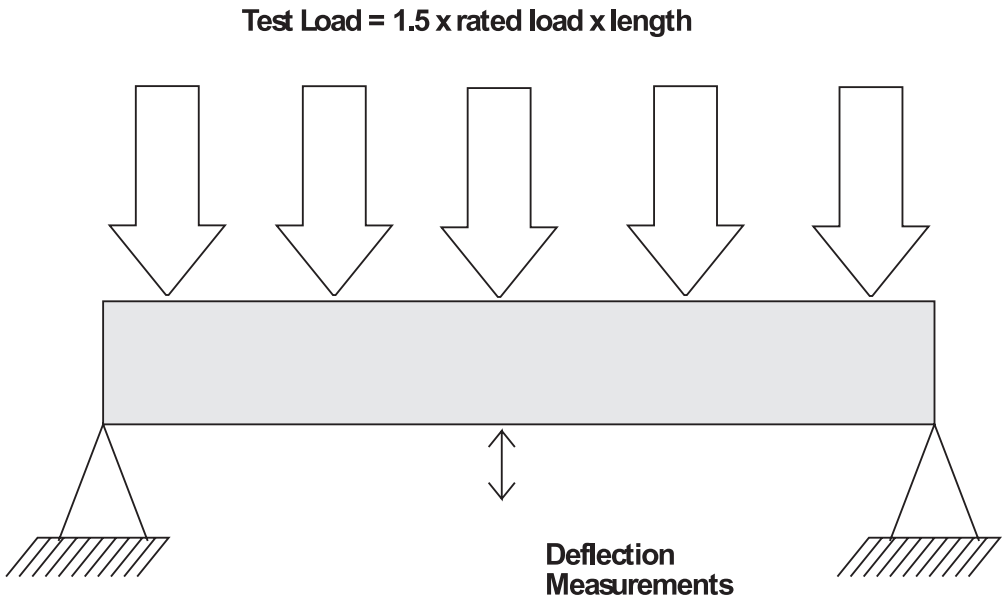


Figure 1.2

6. Consider Deflection (cont'd)

Simple Versus Continuous Beam Deflection

Theoretical maximum deflection for a simple beam, uniformly distributed load may be calculated as:

$$.0130 \frac{w L^4}{E I} \times 1728 = 22.5 \frac{w L^4}{E I}$$

Where:
- w = Load in lb./ft.
- L = Length in ft.
- E = Modulus of Elasticity lbf/in^2 (psi)
- I = Moment of Inertia in in^4

The maximum deflection calculation for a continuous beam of two spans with a uniformly distributed load is:

$$.00541 \frac{w L^4}{E I}$$

A continuous beam of two spans therefore has a theoretical maximum deflection of only 42% of its simple beam deflection. As the number of spans increases, the beam behaves increasingly like a fixed beam, and the maximum deflection continues to decrease. As this occurs, the system's load carrying capability increases.

Simple vs. Continuous Beam Deflection

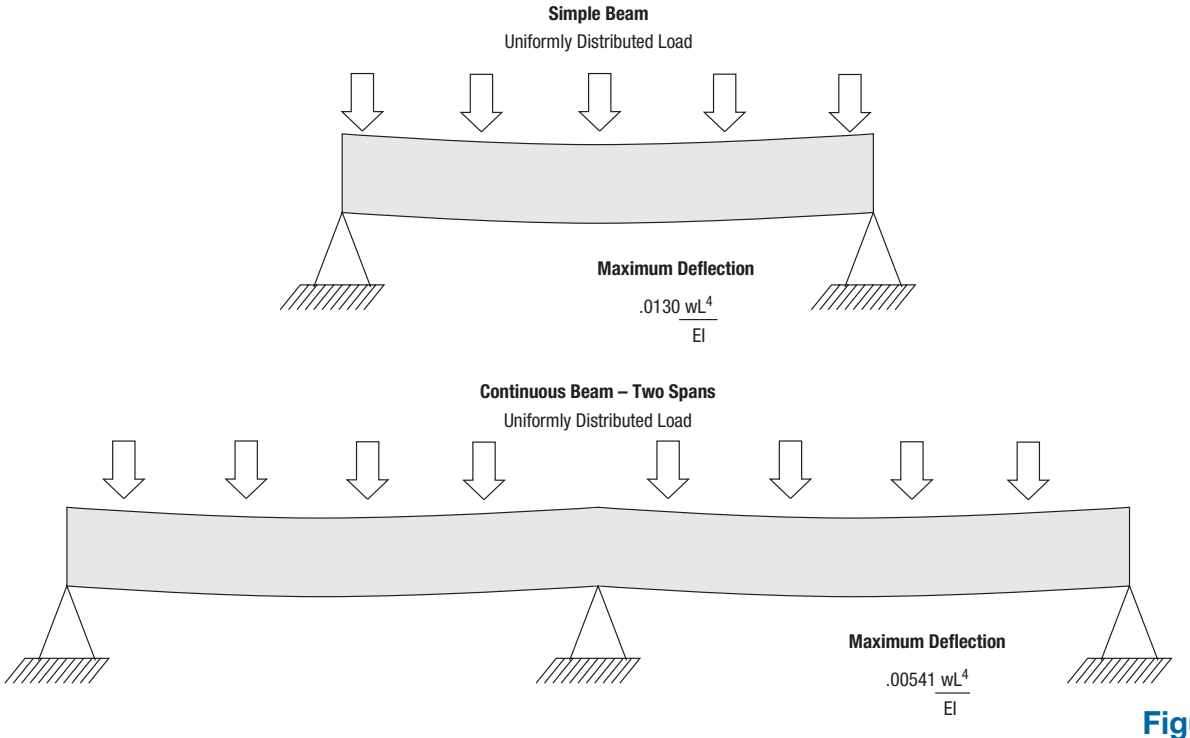


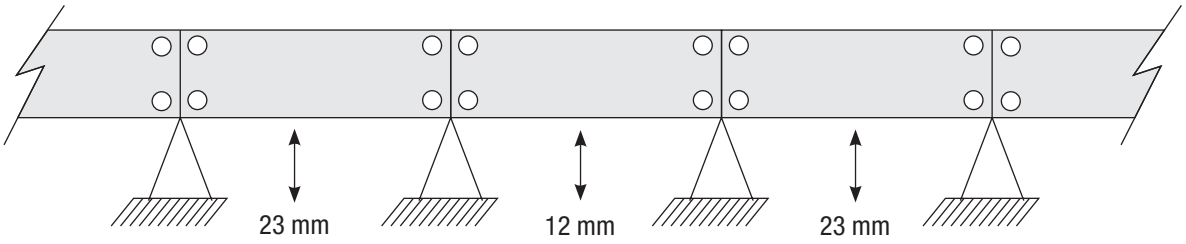
Figure 1.3

6. Consider Deflection (cont'd)

Location of Couplings

Since different bending moments are created in each span, there is no simple factor to approximate deflection as the number of spans increases. It is possible to calculate these deflections at any given point by using second integration of the basic differential equation for beams. Testing shows that the center span of a three-tray continous beam can deflect less than 10 % of its simple beam deflection.

Couplers at Supports - Not Recommended



Couplers at 1/4 Span From Supports - Ideal Layout

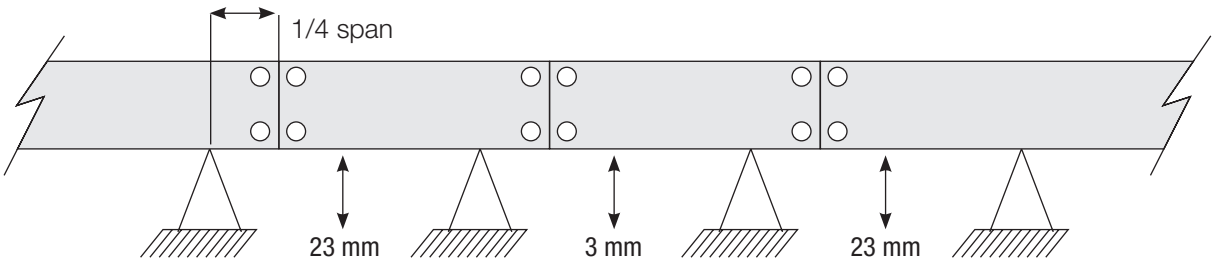


Figure 1.4

The support span should not be greater than the straight section length, to ensure no more than one splice is located between supports.

Location of Couplers

(see Figure 1.4) The location of the coupler dramatically affects the deflection of a cable tray system under equal loading conditions. Testing indicates that the maximum deflection of the center span of a three-span tray run can decrease four times if the couplers are moved to the one-quarter point from the above supports.

This can be a major concern for designers considering modular systems for tray and pipe racks.

7. Consider Thermal Expansion & Contraction

A cable tray system may be affected by thermal expansion and contraction, which must be taken into account during installation. To determine the number of expansion splice plates you need, decide the length of the straight cable tray runs and the total difference between the minimum winter and maximum summer temperatures. To function properly, expansion splice plates require accurate gap settings between trays. To find the gap (see Figure 2):

Plot your gap setting

a. Locate the lowest metal temperature on low temperature line.

b. Locate the highest metal temperature on high temperature line.

c. Connect these two points.

d. Locate installation temperature and plot to high/low line. Drop plot to gap setting.

Table 1

Maximum distance between expansion joints
(For 1 in. Movement)

Temperature Differential		316 Stainless Steel		Steel		Aluminum	
°C	°F	m	Feet	m	Feet	m	Feet
14	25	115	379	156	512	79	260
28	50	58	189	78	256	40	130
42	75	38	126	52	171	27	87
56	100	29	95	39	128	20	65
70	125	23	76	31	102	16	52
83	150	19	63	26	85	13	43
97	175	16	54	22	73	11	37

Note: Every pair of expansion splice plates requires two bonding jumpers for grounding continuity.

The support nearest the midpoint between expansion splice plates should be anchored, allowing the tray longitudinal movement in both directions. All other support location should be secured by expansion guides. (See Figure 3)

Figure 2

Gap Setting of Expansion Splice Plate

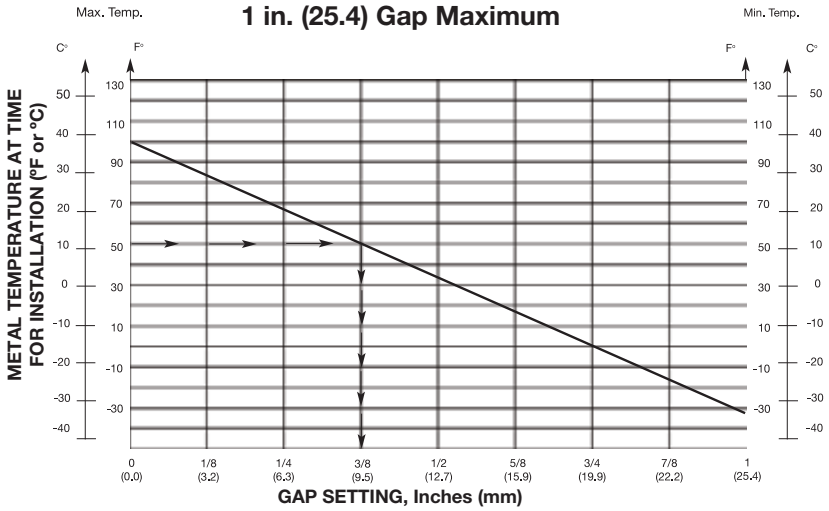
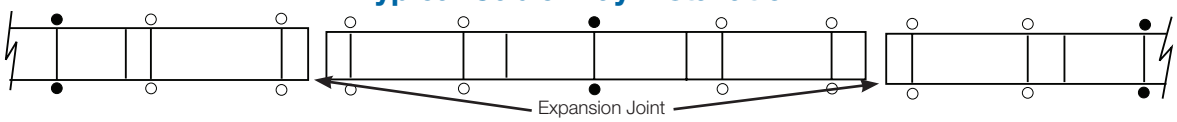


Figure 3

Typical Cable Tray Installation



● = hold down clamp (anchor) at support
○ = expansion guide clamp at support

8. Electrical Grounding Capacity

The National Electrical Code, Article 392-7 allows cable tray to be used as an equipment grounding conductor. All Thomas & Betts standard cable trays are classified by Underwriter's Laboratories per US NEC Table 392-7 based on their cross sectional area.

The corresponding cross-sectional area for each side rail design (2-side rails) is listed on the label. This cable tray label is attached to each straight section that is UL classified. Fittings are not subject to CSA or UL.

NEC TABLE 392.7 (B)

Metal Area Requirements for Cable Trays

Used as Equipment Grounding Conductors

Maximum Fuse Ampere Rating, Circuit Breaker Ampere Trip Setting, or Circuit Breaker Protective Relay Ampere Trip Setting for Ground Fault Protection of any Cable Circuit in the Cable Tray System	Minimum Cross-Sectional Area of Metal* In Square Inches	
	Steel Cable Trays	Aluminum Cable Trays
60	0.20	0.20
100	0.40	0.20
200	0.70	0.20
400	1.00	0.40
600	1.50**	0.40
1000	–	0.60
1200	–	1.00
1600	–	1.50
2000	–	2.00**

For SI units: 1 in^2 = 645 mm^2.

* Total cross-sectional area of both side rails for ladder or trough-type cable trays: or the minimum cross-sectional area of metal in channel-type cable trays or cable trays of one-piece construction.

** Steel cable trays shall not be used as equipment grounding conductors for circuits with ground-fault protection above 600 amperes. Aluminum cable trays shall not be used as equipment grounding conductors for circuits with ground-fault protection above 2000 amperes.

For larger ampere ratings an additional grounding conductor must be used.

See pages A221 to A223 for grounding and bonding products.

For more information on grounding and bonding cable tray refer to section 4.7 of the NEMA VE 2-2006 Cable Tray installation guidelines.

Engineering Cable Tray Specification

Cable Tray

- Cable tray shall be by one manufacturer and shall consist of straight sections, fittings and accessories per NEMA VE1-2006/CSA C22.2 No. 126.1-02. Cable Tray must be listed by UL as equipment grounding conductor. There shall be no burrs, projections or sharp edges to damage the cable insulation.

Material

- Aluminum - All side rails, and rungs shall be of extruded aluminum type 6063-T6. Side rails shall be of I-beam construction.
- Pregalvanized steel - All side rails and rungs shall be of steel conforming to the requirements of ASTM A653/A653M-06a with G90 coating thickness. Side rail shall be reinforced with flanges turned inward.
- Hot-dipped galvanized Steel - All side rails and rungs shall be made from steel conforming to the requirements of A1008/A1008M-07,SS grade 33, type 2 or A1011/A1011-06b SS, grade 33 and shall be Hot-dipped galvanized after manufacture per ASTM A123 providing a minimum thickness of 1.50 oz per $ft.^2$
- Stainless Steel - All cable tray and accessories shall be of type AISI 316 stainless steel.

Tray Types

- Ladder - Ladder tray shall incorporate two side rails connected by lateral rungs. Rungs shall provide minimum 1 in. bearing surface and have slots perpendicular to the centerline of the rung on 1 in. centers for attachment of cable ties. Rungs shall also have an open slot to facilitate attachment of pipe straps and other accessories. Rungs shall be installed at 6, 9, 12 or 18 in. spacing. The rungs shall not be below the bottom of the side rail.
- Solid Bottom - Solid Bottom tray shall incorporate two side rails connected by rungs on 12 in. centers with a solid sheet applied below the rungs.
- Ventilated Trough - Ventilated trough tray shall incorporate two side rails connected by rungs at 4 in. spacing.

Dimensions

- Side rail height - Side rails heights shall be 3-5/8, 4, 5, 6 and 7 in. minimum loading depths shall be 2-5/8, 3, 4, 5, and 6 in.
- Length - All cable tray straight sections shall be supplied in 12 ft., 24ft., 3m and 6m lengths.
- Width - Cable tray shall be supplied in 6, 9, 12, 18, 24, 30 and 36 in. widths as required.
- Radius Fittings - For all fittings requiring a radius that radius shall be 12, 24, 36 or 48 in. and shall be measured to the nearest perpendicular surface.

Accessories

- Covers and Accessories - Covers shall be supplied to protect tray cable where needed. Appropriate holddowns shall be supplied to properly attach the covers to the tray.
- Splice Plates - Aluminum splice plates shall be designed to snap into tray side rail and shall be supplied with four square neck carriage bolts and hex nuts for attachment. Steel splice plates shall be supplied with four square neck carriage bolts and hex nuts for attachment.

Loading Capabilities

- Cable tray shall meet specified NEMA/CSA load ratings with safety factor of 1.5. The cable tray should also be able to support a 200 lb. concentrated load at midspan over and above stated cable load.

Design and Manufacture

- Cable tray design shall be that of T&B Cable Tray Systems as manufactured by Thomas & Betts.

Engineering Cable Tray Specification (cont'd)

Selection of Thomas & Betts Series of Cable Tray
— Please refer to Table 2 for Aluminum and Table 3 for Steel — (page A32)

Table 1a

Span/Load Class Designation — USA
(See Clauses 4.8.1, 4.8.2 and 6.1.2 (c).)

LOAD kg/m (lb./ft.)		SPAN, m (ft.)				
kg/m	(lb./ft.)	1.5 (5)	2.4 (8)	3.0 (10)	3.7 (12)	6.0 (20)
37	(25)	5AA	8AA	10AA	12AA	20AA
74	(50)	5A	8A	10A	12A	20A
112	(75)		8B		12B	20B
149	(100)		8C		12C	20C

Note: These ratings are also used in Mexico.

Table 1b

Span/Load Class Designation — CANADA
(See Clauses 4.8.1, 4.8.2 and 6.1.2 (c).)

LOAD kg/m (lb.)/ft.)		SPAN, m (ft.)						
kg/m	(lb.)/ft.)	1.5 (5)	2.0	2.5	3.0 (10)	4.0	5.0	6.0 (20)
37	(25)				A			
45	(30)			A				
62	(42)		A					
67	(45)							D
82	(55)						D	
97	(65)				C			
99	(67)	A						
112	(75)							E
113	(76)					D		
119	(80)			C				
137	(92)						E	
164	(110)		C					
179	(120)				D			
189	(127)					E		
259	(174)	C						
299	(200)				E			

Engineering Cable Tray Specification (cont'd)

Table 2
Aluminum Load / Span Class Designation

Side Rail Height (in.)	Series	Load Depth (in.) Nominal	NEMA Class	CSA Class
4	AH14 AH34 AH54	3	12A 12C 20B	C/3m D/6m E/6m
5	AH25 AH45	4	12C 20B	D/6m E/6m
6	AH16 AH36 AH46 AH56 AH66 AH76	5	12C 20B 20C 20C 20C –	D/6m E/6m – – – –
7	AH37 AH47	6	20C 20C	– –
8	AH18	7	–	–

Engineering Cable Tray Specification (cont'd)

Table 3

Steel Load / Span Class Designation

Side Rail Height (in.)	Series	Load Depth (in.) Nominal	NEMA Class	CSA Class
3-5/8	SH13/SP13/SS13	2-5/8	12A	C/3m
4	SH14/SP14/SS14 SH34/SP34/SS34	3	12C 20A	D/3m D/6m
5	SH25/SP25/SS25 SH45/SP45/SS45 SH55/SP55	4	20A 20B 20C	D/6m E/6m
6	SH16/SP16/SS16 SH36/SP36/SS36 SH46/SP46/SS46	5	20A 20B 20C	D/6m E/6m –
7	SH37/SP37/SS37	6	20C	–

Overview

Features

- Straight side rail design: Extruded I-beam
  Nominal height 4 in. to 8 in.
  Loading height 3 in. to 7 in.
- Snap-in splice plate connection
- Reverse position of every other rung for bottom or top mounting of cable ties
- Versatile continuous open slot rungs (strut profile)
- Holes spaced 1 in. designed based on the exclusive Ty-Rap® cable tie slots (5/8 x 5/8)
- Extra wide rung
- Four bolt connection
- Choice of two styles of fitting (U & H) side rails

Applications

Commercial	Industrial
Schools	Petrochemical Plants
Hospitals	Automotive Plants
Office Buildings	Paper Plants
Airports	Food Processing
Casinos	Power Plants
Stadiums	Refineries
	Manufacturing
	Mining

Accessories

- Each pair of splice plates comes with 3/8 in. mounting hardware
- Complete line of accessories and support systems

Material

- 6063 aluminum alloy

Compliance

- CSA, NEMA, NEC, UL

Load Ratings

- 1.5 Safety factor. All tray sections will support an additional 200 lb. concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

Straight Lengths

Tray Bottom Types
Ladder, ventilated and solid trough

Ladder

- Extra wide aluminum rungs are welded to extruded aluminum I-beam side rails. Every second rung is reversed to allow for easy top or bottom mounting of cable ties and clamps. All edges and welds are rounded and smooth to prevent cable damage.

Ventilated

- A fabricated structure consisting of integral or separate longitudinal rails and a bottom having openings sufficient for the passage of air and utilizing 75% or less of the plan area of the surface to support cables. The maximum open spacings between cable support surfaces of transverse elements do not exceed 102 mm (4 in) in the direction parallel to the tray side rails (rung edge to rung edge).

Note: For load CSA Class C/3M, NEMA 8C or less, please see alternative ventilated series of cable tray called – One-Piece found on pages A160 to A191 of the catalogue.

Solid Trough

- A fabricated structure consisting of a bottom without ventilation openings within separate longitudinal side rails.

Note : Fast and easy snap-in splice plates are provided with each straight section.

Straight Lengths

Number Selection

How to Create Part Numbers

Thomas & Betts has created a numbering system based on the order of selection criteria. For example the first selection issue is the environment which the cable tray will be subjected to. This selection will lead to the best material for your application. For complete details on cable tray selection process, see page A8 in the technical section.

Methods

1. Select the material best suited to your environment.
   Refer to technical section page A8.

2. Determine the tray series using the NEMA/CSA Load/Span Designations page A16, and Sizing Cable Tray page A23.

3. Select nominal depth and width of tray based on Cable Loading.
   See «Sizing Cable Tray» page A23.

4. Select the bottom type based on cables and spacing requirements.

5. The last number is the length of the cable tray in meters or inches.

Straight Lengths

Number Selection

Straight Section Number Selection

(AH1-6) 24-L09-144

Material Prefix	Style Prefix	Series	Side Rail Height (in.)	Width	Bottom Type	Length
A • Aluminum	H • H-Beam	1 • Series 1 ** 3 • Series 3 5 • Series 5	4	06 • (6 in.) ** 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	L06 (6 in. rung spacing) L09 (9 in. rung spacing) L12 (12 in. rung spacing) V (ventilated) *** S (solid trough) ***	144 (12 ft.) 288 (24 ft.) 3 (3 meters) 6 (6 meters) 360 (30 ft.) †
		2 • Series 2 4 • Series 4	5			
		1 • Series 1 3 • Series 3 4 • Series 4 5 • Series 5 6 • Series 6 7 • Series 7	6			
		3 • Series 3 4 • Series 4	7			
		1 • Series 1**	8			

** Fittings not available for 8 in. side rail series 1.

*** For load CSA Class C/3M, NEMA 8C or less, please see an alternative ventilated series of cable tray called - One-Piece found on pages A160 to A191 of this catalogue.

† For series 76, 47 and 18 only.

Straight Lengths

4 in. Straight Sections / Series 1-4

Ladder, ventilated and solid trough

Straight Section Number Selection

(AH1-4) 24-L09-144

Material Prefix	Style Prefix	Series	Side Rail Height (in.)	Width	Bottom Type	Length
A • Aluminum	H • H-Beam	1 • Series 1 **	4	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	L06 (6 in. rung spacing) L09 (9 in. rung spacing) L12 (12 in. rung spacing) V (ventilated) *** S (solid trough)	144 (12 ft.) 288 (24 ft.) 3 (3 meters) 6 (6 meters)

** Series 1 is available in 12 ft. or less.

*** For load CSA Class C/3M, NEMA 8C or less, please see an alternative ventilated series of cable tray called - One-Piece found on pages A160 to A191 of this catalogue.

Technical Specifications

All calculations and data are based on 42 in. wide cable trays with rungs spaced on 12 in. centers with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection can be calculated by multiplying the load by the deflection factor.

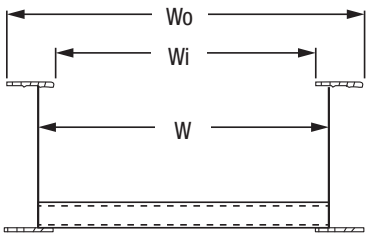
For Fittings consult pages A50 to A91.

Series		Support Span (Feet)							
		6	8	10	12	14	16	18	20
AH1-4	Load (lb.)/ft.	252	142	91	63	–	–	–	–
	Deflection (in.)	0.284	0.506	0.790	1.138	–	–	–	–
	Deflection Factor	0.001	0.004	0.009	0.018	–	–	–	–

Straight Lengths

4 in. Straight Sections / Series 1-4

Ladder, ventilated and solid trough

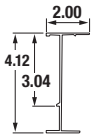


Dimensions

AH1-4		
W (in.)	**Wo (in.)**	**Wi (in.)**
6	8.86	4.86
9	11.86	7.86
12	14.86	10.86
18	20.86	16.86
24	26.86	22.86
30	32.86	28.86
36	38.86	34.86
42	44.86	40.86

Technical Specifications

LOAD RATINGS: 1.5 Safety factor. All tray sections will support an additional 200 lb. concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

Series	Dimensions	Side Rail Design Factors • 1 Pair	Classifications		
			NEMA	CSA	UL
AH1-4		Ix = 2.58 in.^{4} Sx = 1.224 in.^{3} Area = 0.968 in.^{2}	12B, 8C	C/3 m	UL cross sectional Area : 0.60 in.^{2}

Straight Lengths

4 in. Straight Sections / Series 3-4, 5-4

Ladder, ventilated and solid trough

Straight Section Number Selection

(AH5-4) 24-L09-144

Material	Style	Series	Side Rail Height (in.)	Width	Bottom Type	Length
A • Aluminum	H • H-Beam	3 • Series 3 5 • Series 5	4	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	L06 • 6 in. rung spacing L09 • 9 in. rung spacing L12 • 12 in. rung spacing V • Ventilated S • Solid trough	144 •(12 ft.) 288 •(24 ft.) 3 •(3 meters) 6 •(6 meters)

Technical Specifications

All calculations and data are based on 42 in. wide cable trays with rungs spaced on 12 in. centers with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

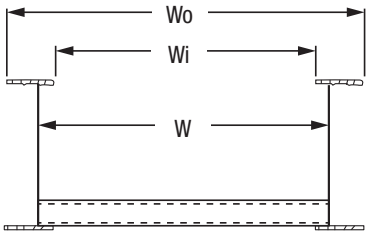
For Fittings consult pages A50 to A91.

Series		Support Span (Feet)							
		6	8	10	12	14	16	18	20
AH3-4	Load (lb.)/ft.	533	300	192	133	98	75	59	48
	Deflection (in.)	0.446	0.792	1.238	1.782	2.426	3.169	4.011	4.951
	Deflection Factor	0.001	0.003	0.006	0.013	0.025	0.043	0.068	0.103
AH5-4	Load (lb.)/ft.	867	488	312	217	159	122	96	78
	Deflection (in.)	0.474	0.843	1.317	1.897	2.581	3.372	4.267	5.268
	Deflection Factor	0.001	0.002	0.004	0.009	0.016	0.028	0.044	0.068

Straight Lengths

4 in. Straight Sections / Series 3-4, 5-4

Ladder, ventilated and solid trough

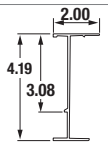
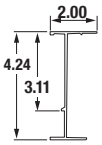


Dimensions

	AH3-4		AH5-4	
W (in.)	Wo (in.)	Wi (in.)	Wo (in.)	Wi (in.)
6	8.86	4.86	8.86	4.86
9	11.86	7.86	11.86	7.86
12	14.86	10.86	14.86	10.86
18	20.86	16.86	20.86	16.86
24	26.86	22.86	26.86	22.86
30	32.86	28.86	32.86	28.86
36	38.86	34.86	38.86	34.86
42	44.86	40.86	44.86	40.86

Technical Specifications

LOAD RATINGS: 1.5 Safety factor. All tray sections will support an additional 200 lb. concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

Series	Dimensions	Side Rail Design Factors • 1 Pair	Classifications		
			NEMA	CSA	UL
AH3-4		Ix = 3.49 in.^{4} Sx = 1.64 in.^{3} Area = 1.28 in.^{2}	12C,16B	D/6 m	UL cross sectional Area : 1.00 in.^{2}
AH5-4		Ix = 5.33 in.^{4} Sx = 2.36 in.^{3} Area = 1.93 in.^{2}	20B,16C	E/6 m	UL cross sectional Area : 1.50 in.^{2}

Straight Lengths

5 in. Straight Sections / Series 2-5, 4-5

Ladder, ventilated and solid trough

Straight Section Number Selection

(AH2-5) 24-L09-144

Material Prefix	Style Prefix	Series	Side rail height (in.)	Width	Bottom Type	Length
A • Aluminum	H • H-Beam	2 • Series 2 4 • Series 4	**5**	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	L06 • 6 in. rung spacing L09 • 9 in. rung spacing L12 • 12 in. rung spacing V • Ventilated S • Solid trough	144 •(12 ft.) 288 •(24 ft.) 3 •(3 meters) 6 •(6 meters)

Technical Specifications

All calculations and data are based on 42 in. wide cable trays with rungs spaced on 12 in. centers with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

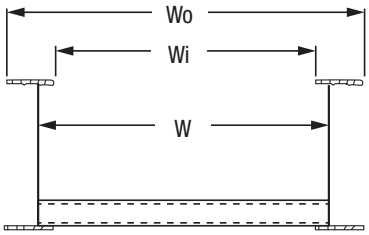
For Fittings consult pages A50 to A91.

Series		Support Span (Feet)							
		6	8	10	12	14	16	18	20
AH2-5	Load (lb.)/ft.	511	288	184	128	94	72	57	46
	Deflection (in.)	0.277	0.493	0.771	1.110	1.510	1.973	2.497	3.083
	Deflection Factor	0.001	0.002	0.004	0.009	0.016	0.027	0.044	0.067
AH4-5	Load (lb.)/ft.	862	488	312	217	159	122	96	78
	Deflection (in.)	0.327	0.582	0.909	1.308	1.781	2.326	2.944	3.634
	Deflection Factor	0.0004	0.001	0.003	0.006	0.012	0.020	0.032	0.049

Straight Lengths

5 in. Straight Sections / Series 2-5, 4-5

Ladder, ventilated and solid trough

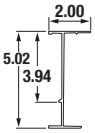
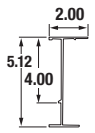


Dimensions

	AH2-5		AH4-5	
W (in.)	Wo (in.)	Wi (in.)	Wo (in.)	Wi (in.)
6	8.86	4.86	8.86	4.86
9	11.86	7.86	11.86	7.86
12	14.86	10.86	14.86	10.86
18	20.86	16.86	20.86	16.86
24	26.86	22.86	26.86	22.86
30	32.86	28.86	32.86	28.86
36	38.86	34.86	38.86	34.86
42	44.86	40.86	44.86	40.86

Technical Specifications

LOAD RATINGS: 1.5 Safety factor. All tray sections will support an additional 200 lb. concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

Series	Dimensions	Side Rail Design Factors • 1 Pair	Classifications		
			NEMA	CSA	UL
AH2-5		Ix = 5.372 in.^{4} Sx = 2.016 in.^{3} Area = 1.38 in.^{2}	12C,16A	D/6 m	UL cross sectional Area : 1.00 in.^{2}
AH4-5		Ix = 7.726 in.^{4} Sx = 2.92 in.^{3} Area = 1.94 in.^{2}	20B	E/6 m	UL cross sectional Area : 1.50 in.^{2}

Straight Lengths

6 in. Straight Sections / Series 1-6, 3-6

Ladder, ventilated and solid trough

Straight Section Number Selection

(AH1-6) 24-L09-144

Material Prefix	Style Prefix	Series	Side rail height (in.)	Width	Bottom Type	Length
A • Aluminum	H • H-Beam	1 • Series 1 3 • Series 3	**6**	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	L06 • 6 in. rung spacing L09 • 9 in. rung spacing L12 • 12 in. rung spacing V • Ventilated ** S • Solid trough	144 •(12 ft.) 288 •(24 ft.) 3 •(3 meters) 6 •(6 meters)

** For load ratings of CSA Class C/NEMA 8C or less, please see an alternative ventilated series of cable tray called - One-Piece found on pages A160 to A191 of this catalogue.

Technical Specifications

All calculations and data are based on 36 in. wide cable trays with rungs spaced on 12 in. centers with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

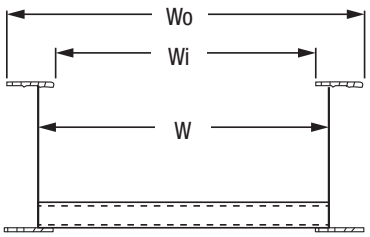
For Fittings consult pages A50 to A91.

Series		Support Span (Feet)							
		6	8	10	12	14	16	18	20
AH1-6	Load (lb.)/ft.	511	288	184	128	94	72	57	46
	Deflection (in.)	0.171	0.304	0.476	0.685	0.932	1.218	1.541	1.903
	Deflection Factor	0.0004	0.001	0.003	0.005	0.010	0.017	0.028	0.041
AH3-6	Load (lb.)/ft.	889	500	320	222	163	125	99	80
	Deflection (in.)	0.203	0.360	0.563	0.810	1.103	1.440	1.823	2.250
	Deflection Factor	0.0002	0.001	0.002	0.004	0.006	0.011	0.018	0.027

Straight Lengths

6 in. Straight Sections / Series 1-6, 3-6

Ladder, ventilated and solid trough

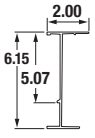
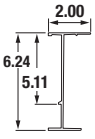


Dimensions

	AH1-6		AH3-6	
W (in.)	Wo (in.)	Wi (in.)	Wo (in.)	Wi (in.)
6	8.86	4.86	8.86	4.86
9	11.86	7.86	11.86	7.86
12	14.86	10.86	14.86	10.86
18	20.86	16.86	20.86	16.86
24	26.86	22.86	26.86	22.86
30	32.86	28.86	32.86	28.86
36	38.86	34.86	38.86	34.86
42	44.86	40.86	44.86	40.86

Technical Specifications

LOAD RATINGS: 1.5 Safety factor. All tray sections will support an additional 200 lb. concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

Series	Dimensions	Side Rail Design Factors • 1 Pair	Classifications		
			NEMA	CSA	UL
AH1-6		Ix = 8.702 in.^{4} Sx = 2.706 in.^{3} Area = 1.55 in.^{2}	12C, 16A	D/6 M	UL cross sectional Area : 1.00 in.^{2}
AH3-6		Ix = 12.798 in.^{4} Sx = 3.77 in.^{3} Area = 2.072 in.^{2}	20B	E/6 M	UL cross sectional Area : 2.00 in.^{2}

Straight Lengths

6 in. Straight Sections / Series 4-6, 5-6, 6-6, 7-6

Ladder, ventilated and solid trough

Straight Section Number Selection

(AH5-6) 24-L09-144

Material Prefix	Style Prefix	Series	Side Rail Height (in.)	Width	Bottom Type	Length
A • Aluminum	H • H-Beam	4 • Series 4 5 • Series 5 6 • Series 6 7 • Series 7	6	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	L06 • 6 in. rung spacing L09 • 9 in. rung spacing L12 • 12 in. rung spacing V • Ventilated S • Solid trough	144 • (12 ft.) 288 • (24 ft.) 3 • (3 meters) 6 • (6 meters)

Technical Specifications

All calculations and data are based on 42 in. wide cable trays with rungs spaced on 12 in. centers with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

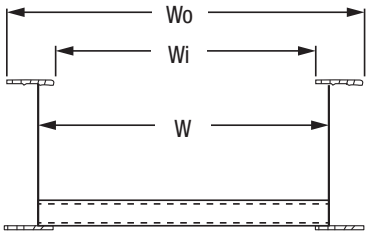
For Fittings consult pages A50 to A91.

Series		Support Span (Feet)												
		6	8	10	12	14	16	18	20	22	24	26	28	30
AH4-6	Load (lb.)/ft.)	1144	644	412	286	210	161	127	103	–	–	–	–	–
	Deflection (in.)	0.242	0.430	0.673	0.968	1.318	1.722	2.179	2.690	–	–	–	–	–
	Deflection Factor	0.0002	0.001	0.002	0.003	0.006	0.011	0.017	0.026	–	–	–	–	–
AH5-6	Load (lb.)/ft.)	–	769	492	342	251	192	152	123	–	–	–	–	–
	Deflection (in.)	–	0.452	0.707	1.018	1.386	1.810	2.290	2.828	–	–	–	–	–
	Deflection Factor	–	0.001	0.001	0.003	0.006	0.009	0.015	0.023	–	–	–	–	–
AH6-6	Load (lb.)/ft.)	–	1075	688	478	351	269	212	172	126	106	91	78	68
	Deflection (in.)	–	0.525	0.821	1.182	1.609	2.102	2.660	3.284	3.536	4.208	4.938	5.727	6.575
	Deflection Factor	–	0.0005	0.001	0.002	0.005	0.008	0.013	0.019	0.028	0.040	0.055	0.073	0.097
AH7-6	Load (lb.)/ft.)	–	–	–	–	–	–	208	169	139	117	100	86	75
	Deflection (in.)	–	–	–	–	–	–	2.241	2.767	3.348	3.985	4.676	5.424	6.226
	Deflection Factor	–	–	–	–	–	–	0.011	0.016	0.024	0.034	0.047	0.063	0.083

Straight Lengths

6 in. Straight Sections / Series 4-6, 5-6, 6-6, 7-6

Ladder, ventilated and solid trough

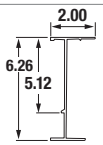
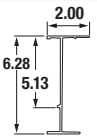
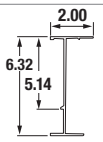
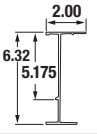


Dimensions

	AH4-6		AH5-6		AH6-6		AH7-6	
W (in.)	Wo (in.)	Wi (in.)	Wo (in.)	Wi (in.)	Wo (in.)	Wi (in.)	Wo (in.)	Wi (in.)
6	8.86	4.86	8.86	4.86	8.86	4.86	8.86	4.86
9	11.86	7.86	11.86	7.86	11.86	7.86	11.86	7.86
12	14.86	10.86	14.86	10.86	14.86	10.86	14.86	10.86
18	20.86	16.86	20.86	16.86	20.86	16.86	20.86	16.86
24	26.86	22.86	26.86	22.86	26.86	22.86	26.86	22.86
30	32.86	28.86	32.86	28.86	32.86	28.86	32.86	28.86
36	38.86	34.86	38.86	34.86	38.86	34.86	38.86	34.86
42	44.86	40.86	44.86	40.86	44.86	40.86	44.86	40.86

Technical Specifications

LOAD RATINGS: 1.5 Safety factor. All tray sections will support an additional 200 lb. concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

Series	Dimensions	Side Rail Design Factors • 1 Pair	Classifications		
			NEMA	CSA	UL
AH4-6		Ix = 13.78 in.^{4} Sx = 4.05 in.^{3} Area = 2.32 in.^{2}	**20C**	Exceeds **E/6M**	UL cross sectional Area : 2.00 in.^{2}
AH5-6		Ix = 15.66 in.^{4} Sx = 4.64 in.^{3} Area = 2.68 in.^{2}	Exceeds **20C**	Exceeds **E/6M**	UL cross sectional Area : 2.00 in.^{2}
AH6-6		Ix = 18.854 in.^{4} Sx = 5.53 in.^{3} Area = 3.25 in.^{2}	Exceeds **20C**	Exceeds **E/6M**	UL cross sectional Area : 2.00 in.^{2}
AH7-6		Ix = 21.96 in.^{4} Sx = 6.31 in.^{3} Area = 3.82 in.^{2}	Exceeds **20C**	Exceeds **E/6M**	UL cross sectional Area : 2.00 in.^{2}

Straight Lengths

7 in. and 8 in. Straight Sections
Series 3-7, 4-7, 1-8

Ladder, ventilated and solid trough

Straight Section Number Selection

(AH3-7) 24-L09-144

Material	Style	Series	Side Rail Height (in.)	Width	Bottom Type	Length
A • Aluminum	H • H-Beam	3 • Serie 3	7	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	L06 • 6 in. rung spacing L09 • 9 in. rung spacing L12 • 12 in. rung spacing V • Ventilated S • Solid trough	144 •(12 ft.) 288 •(24 ft.) 3 •(3 meters) 6 •(6 meters)

Technical Specifications

All calculations and data are based on 42 in. wide cable trays with rungs spaced on 12 in. centers with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

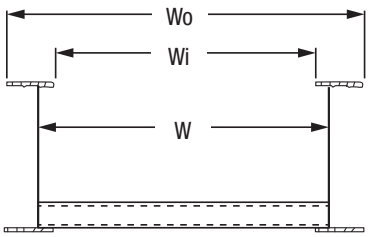
For Fittings consult pages A50 to A91.

Series		Support Span (Feet)												
		6	8	10	12	14	16	18	20	22	24	26	28	30
AH3-7	Load (lb.)/ft.)	–	825	528	367	269	206	163	132	97	81	–	–	–
	Deflection (in.)	–	0.299	0.468	0.673	0.916	1.197	1.515	1.870	2.009	2.391	–	–	–
	Deflection Factor	–	0.0004	0.001	0.002	0.003	0.006	0.009	0.014	0.021	0.029	–	–	–
AH4-7	Load (lb.)/ft.)	–	–	–	–	–	–	300	243	201	169	144	124	108
	Deflection (in.)	–	–	–	–	–	–	1.925	2.376	2.876	3.422	4.016	4.658	5.347
	Deflection Factor	–	–	–	–	–	–	0.006	0.010	0.014	0.020	0.028	0.038	0.050
AH1-8	Load (lb.)/ft.)	–	–	–	–	–	–	528	428	353	297	253	218	190
	Deflection (in.)	–	–	–	–	–	–	2.136	2.637	3.191	3.797	4.457	5.169	5.933
	Deflection Factor	–	–	–	–	–	–	0.004	0.006	0.009	0.013	0.018	0.024	0.031

Straight Lengths

7 in. and 8 in. Straight Sections
Series 3-7, 4-7, 1-8

Ladder, ventilated and solid trough

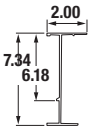
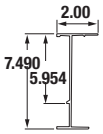
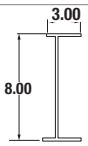


Dimensions

	AH3-7		AH4-7		AH1-8	
W (in.)	Wo (in.)	Wi (in.)	Wo (in.)	Wi (in.)	Wo (in.)	Wi (in.)
6	8.86	4.86	8.86	4.86	7.82	1.82
9	11.86	7.86	11.86	7.86	10.82	4.82
12	14.86	10.86	14.86	10.86	13.82	7.82
18	20.86	16.86	20.86	16.86	19.82	13.82
24	26.86	22.86	26.86	22.86	25.82	19.82
30	32.86	28.86	32.86	28.86	31.82	25.82
36	38.86	34.86	38.86	34.86	37.82	31.82
42	44.86	40.86	44.86	40.86	43.82	37.82

Technical Specifications

LOAD RATINGS: 1.5 Safety factor. All tray sections will support an additional 200 lb. concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

Series	Dimensions	Side Rail Design Factors • 1 Pair	Classifications		
			NEMA	CSA	UL
AH3-7		Ix = 25.41 in.^{4} Sx = 6.46 in.^{3} Area = 3.30 in.^{2}	Exceeds **20C**	Exceeds **E/6M**	UL cross sectional Area : 2.00 in.^{2}
AH4-7		Ix = 36.81 in.^{4} Sx = 9.08 in.^{3} Area = 4.63 in.^{2}	Exceeds **20C**	Exceeds **E/6M**	UL cross sectional Area : 2.00 in.^{2}
AH1-8		Ix = 58.36 in.^{4} Sx = 13.37 in.^{3} Area = 5.86 in.^{2}	Exceeds **20C**	Exceeds **E/6M**	UL cross sectional Area : 2.00 in.^{2}

Fittings

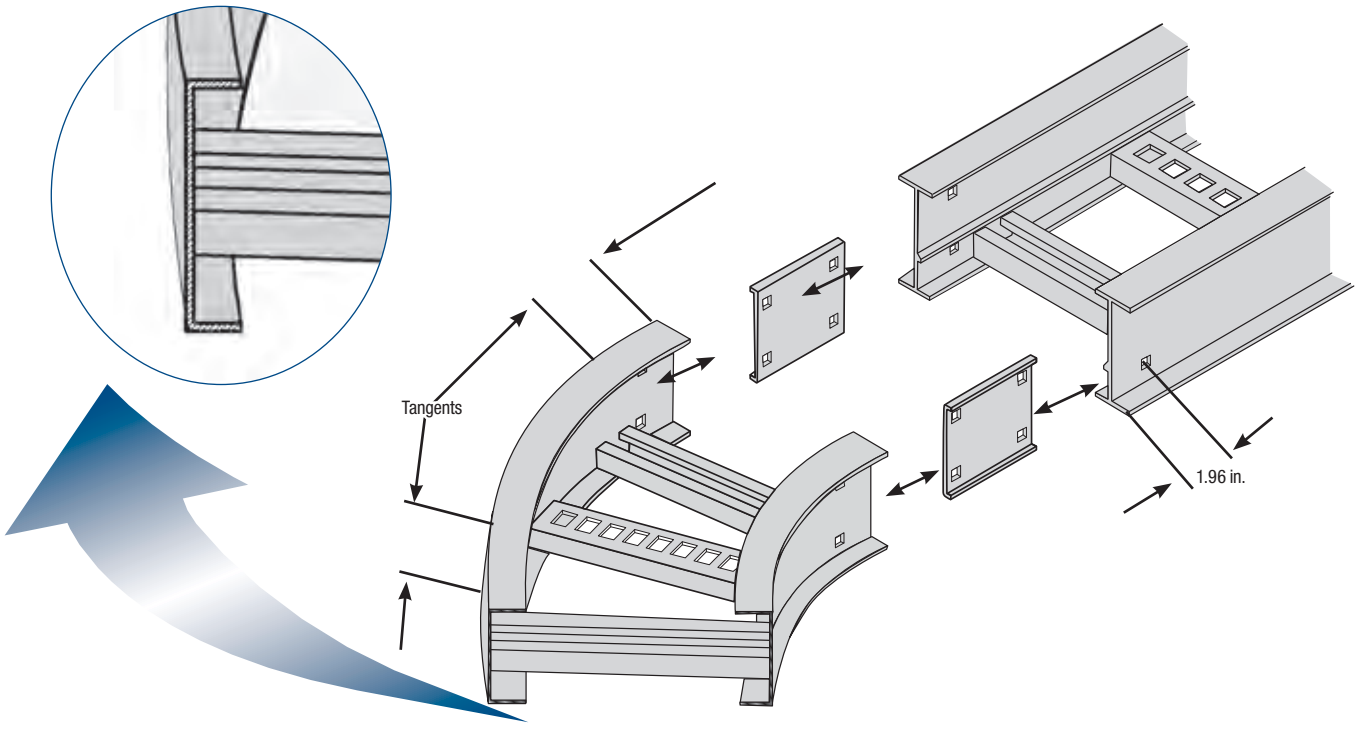
Explaining the Fitting Styles

U-Style

U-Style fittings constructed with side rail flanges on the inside only (U-Beam)

Features & Benefits

- U-Style and H-Style are interchangeable
- Lowest purchase price
- Easy to install
- Occupies less space in areas where space is restrained
- Easy to align straights
- Splice plate holds components together while hardware is inserted
- Lighter fittings are easy to handle
- Functional design
- Tangents on fittings
- 7 in. length Snap-in splice plate



T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

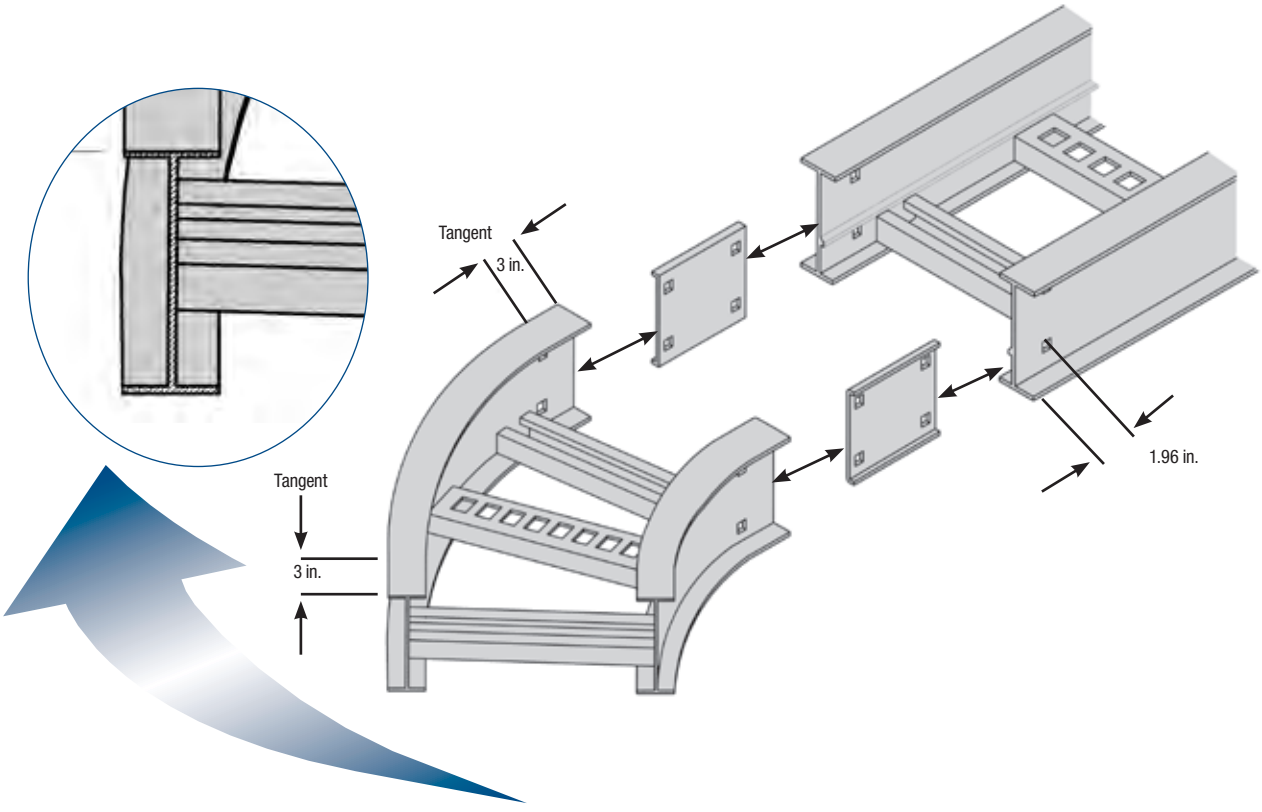
Explaining the Fitting Styles

H-Style

H-Style fittings constructed with side rail having inner and outer flanges (H-Beam)

Features & Benefits

- Improved system rigidity
- Improved aesthetics and customer appeal
- Easy to install
- Easy to align straights and fittings
- Splice plate holds components together while hardware is inserted
- Premium design
- 3 in. tangents on fittings
- 7 in. length Snap-in splice plate



T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

Horizontal Fittings Selection

Fittings in a cable tray system are required to change cable routing direction and to join straight sections and other fittings.
This step of the cable tray selection process requires that the specifier chooses between two distinct styles U and H.
Note: The U-Style and H-Style systems are interchangeable.

U-Style Fitting

A U-shaped extrusion forms the fitting side rail.
U-Style fittings utilize a 7 in. splice plate and the fittings have tangents at the extremities.
This style offers maximum quality versus cost ratios of the installation.

H-Style Fitting

An H-shaped extrusion forms the fitting side rail.
H-Style fittings utilize a 7 in. splice plate and the fittings have 3 in. tangents at the extremities.
This style offers enhanced aesthetics to the end-user and increased system rigidity.

Fitting Number Selection

(AUF-6)-24-L-VO60-12

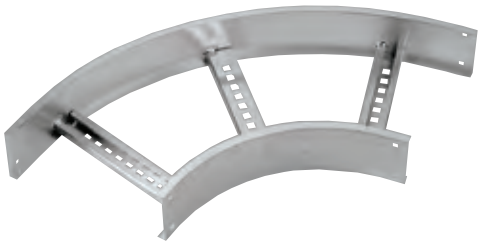
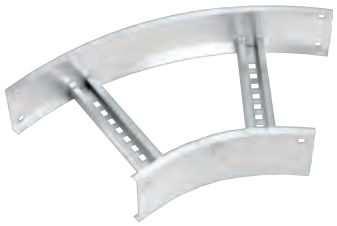
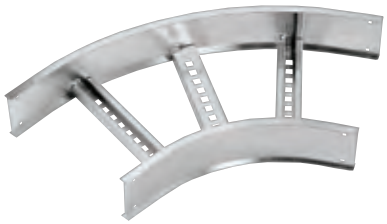
Fitting Material	Fitting Style	Side Rail Depth	Width	Bottom Type	Fitting Type	Angle **	Nominal Radius †
A • Aluminum	**UF** • U-Beam **HF** • H-Beam	**4** • (4 in.) **5** • (5 in.) **6** • (6 in.) **7** • (7 in.)	**06** • (6 in.) **09** • (9 in.) **12** • (12 in.) **18** • (18 in.) **24** • (24 in.) **30** • (30 in.) **36** • (36 in.) **42** • (42 in.)	**L** • Ladder * **V** • Ventilated *** **S** • Solid trough ****	**HB** • Horizontal bend **HT** • Horizontal tee **HX** • Horizontal cross **VI** • Vertical inside bend **VO** • Vertical outside bend **VTD** • Vertical tee down **VTU** • Vertical tee up **HYR** • Horizontal wye right **HYL** • Horizontal wye left **RT** • Horizontal reducing tee **ET** • Horizontal expanding tee **EX** • Horizontal expand cross **HLR** • Horizontal left reducer **HSR** • Horizontal straight reducer **HRR** • Horizontal right reducer **CS** • Cable support fitting	**30** • (30°) **45** • (45°) **60** • (60°) **90** • (90°)	**12** • (12 in.) **24** • (24 in.) **36** • (36 in.) **48** • (48 in.)
Prefix							

** Angle is required for HB, VI, VO only.
† Radius is not required for the following fitting types: HYR, HYL, HLR, HRR, HSR
* Manufactured with 9 in. rung spacing measured at the center line of fitting.
*** Manufactured with 4 in. edge to edge rung spacing measured at the center line of fitting.
**** Manufactured with flat sheet inserted under rungs with 9 in. rung spacing measured at the center line of fitting.

Fittings

Horizontal Fittings Selection Guide

Horizontal Bends

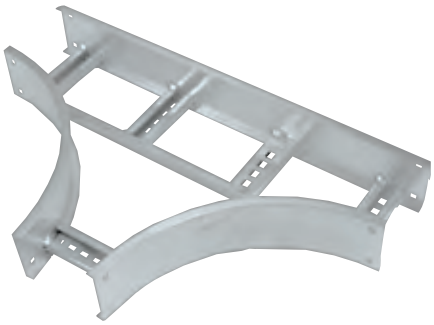
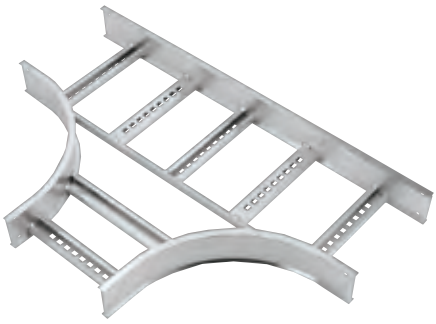
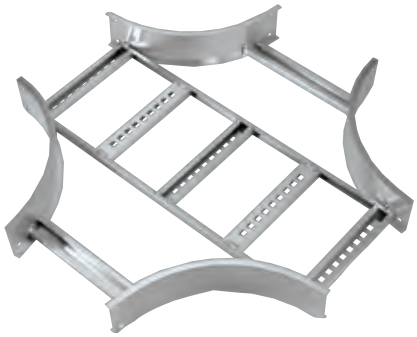
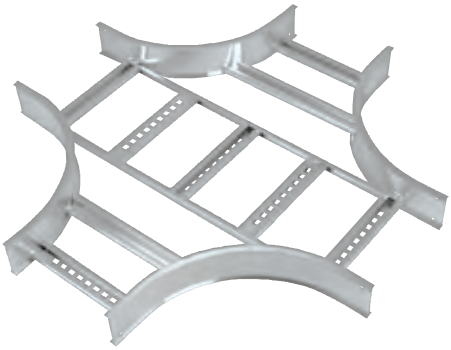
U-Style		H-Style	
			
Page A62	90° Horizontal Bend	Page A63	90° Horizontal Bend
			
Page A62	60° Horizontal Bend	Page A63	60° Horizontal Bend
			
Page A64	45° Horizontal Bend	Page A65	45° Horizontal Bend
			
Page A64	30° Horizontal Bend	Page A65	30° Horizontal Bend

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

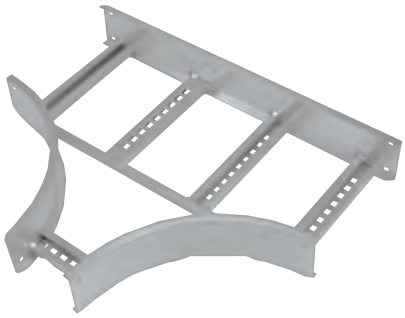
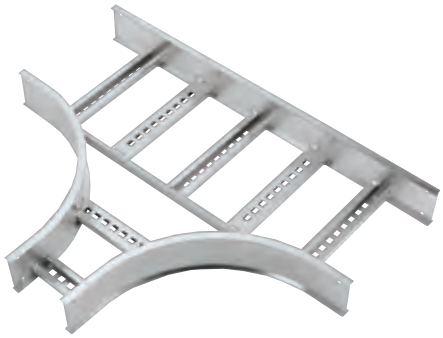
Fittings

Horizontal Fittings Selection Guide

Horizontal Tees, Crosses

U-Style		H-Style	
			
Page A66	Tee	Page A67	Tee
			
Page A66	Cross	Page A67	Cross

Horizontal Reducing Tees

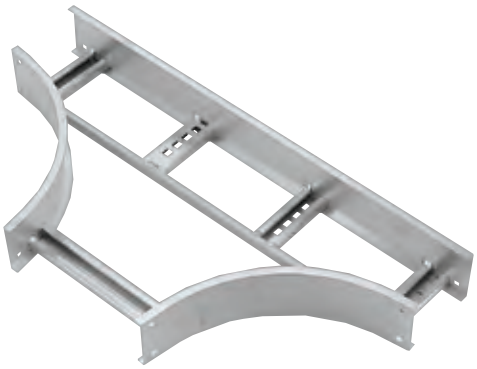
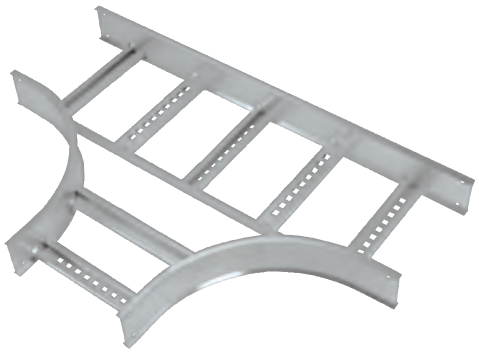
U-Style	H-Style
	
Page A68	Page A69

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

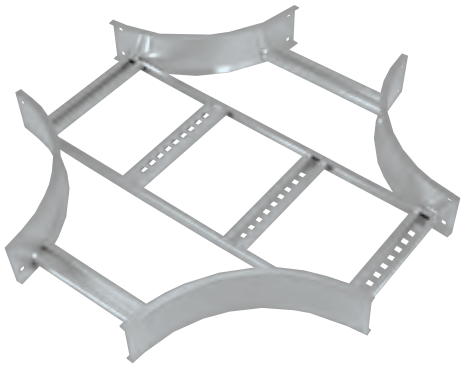
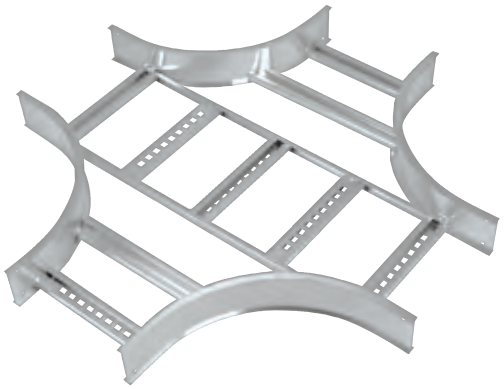
Fittings

Horizontal Fittings Selection Guide

Horizontal Expanding Tees

U-Style	H-Style
	
Page A70 Tee	Page A71 Tee

Horizontal Expanding Crosses

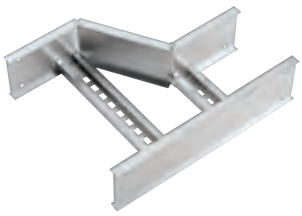
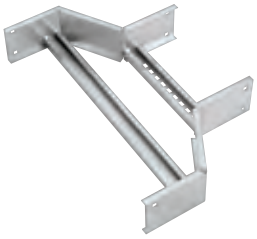
U-Style	H-Style
	
Page A72	Page A73

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

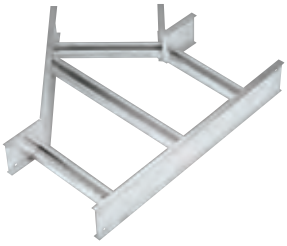
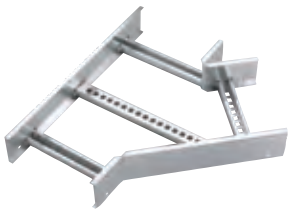
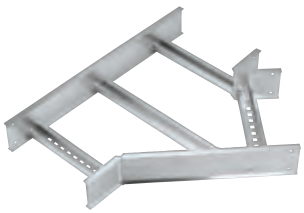
Fittings

Vertical Fittings Selection Guide

Reducers

U-Style		H-Style	
			
Page A74	Offset Reducer - Right	Page A75	Offset Reducer - Right
			
Page A74 / Reducer Straight	Page A74 / Offset Reducer Left	Page A75 / Reducer Straight	Page A75 / Offset Reducer Left

Wyes

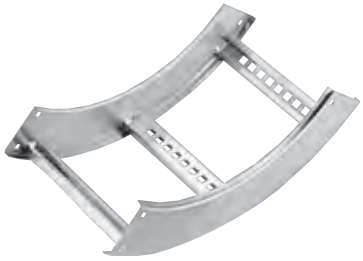
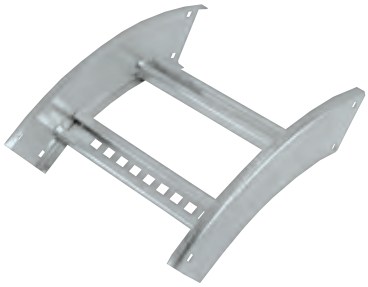
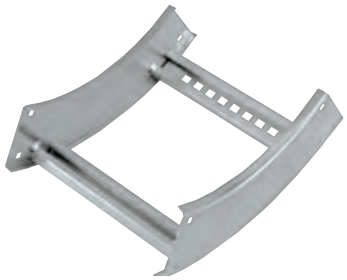
U-Style		H-Style	
			
Page A76	Left Hand Wye	Page A77	Left Hand Wye
			
Page A76	Right Hand Wye	Page A77	Right Hand Wye

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

Vertical Fittings Selection Guide

Vertical Bends

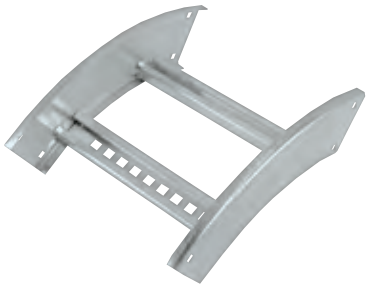
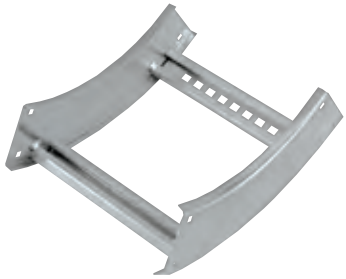
U-Style		H-Style	
			
Page A78	90° Outside Bend	Page A79	90° Outside Bend
			
Page A78	90° Inside Bend	Page A79	90° Inside Bend
			
Page A80	60° Outside Bend	Page A81	60° Outside Bend
			
Page A80	60° Inside Bend	Page A81	60° Inside Bend

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

Vertical Fittings Selection Guide

Vertical Bends (Cont'd)

U-Style		H-Style	
			
Page A82	45° Outside Bend	Page A83	90° Outside Bend
			
Page A82	45 0176 Inside Bend	Page A83	90° Inside Bend
			
Page A84	30° Outside Bend	Page A85	60° Outside Bend
			
Page A84	30° Inside Bend	Page A85	60° Inside Bend

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

Vertical Fittings Selection Guide

Vertical Tees Up / Down

U-Style		H-Style	
			
Page A86	Up	Page A87	Up
			
Page A86	Down	Page A87	Down

Cable Supports

U-Style	H-Style
	
Page A88	Page A89

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

Flexible Coupler

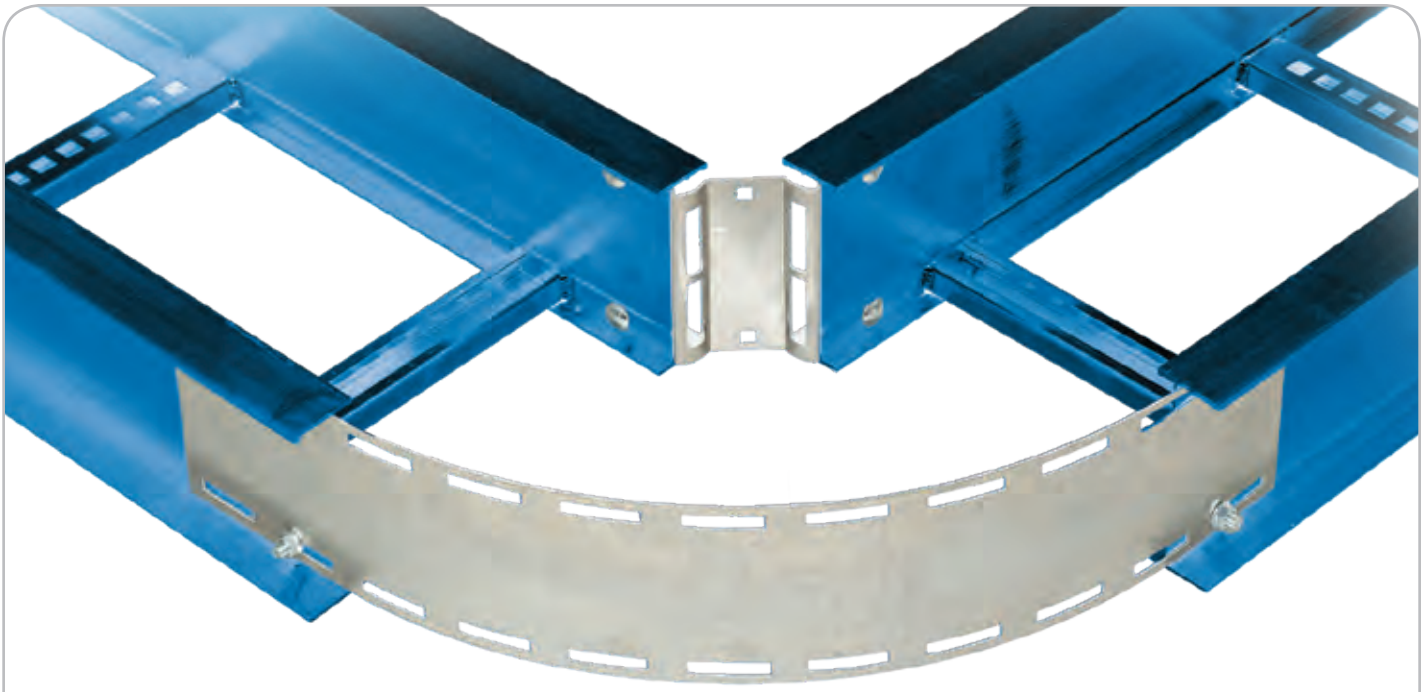
New

Introducing our new
Flexible Coupler

Exterior strap provides accurate radius to meet your cable tray design requirements.

The flexible coupler provides easy installation without measuring and cutting cable tray side rails. Once installed, the coupler allows for electrical continuity, therefore eliminating the requirement for a bonding jumper.

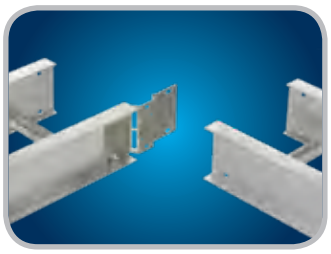
- Formed ribs provide better cable protection
- Fast and easy installation
- Meets the electrical continuity requirement of NEMA VE1 & CSA C22.2 No. 126.1



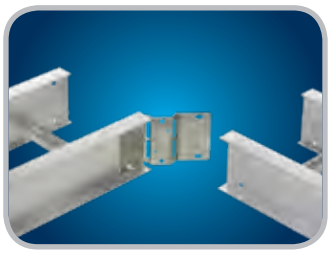
- ✓ **Reduces installation time**
- ✓ **No need for a bonding jumper**
- ✓ **Flexible and economical alternative to regular AU/AH fitting**

Fittings

Flexible Coupler

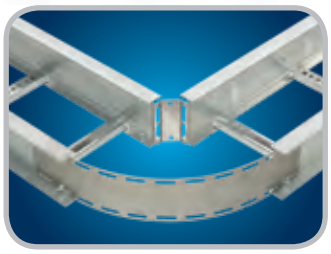


Fasten flexible coupler to tray.



Bend.

Fasten to the other length of cable tray.



Fasten the strap.

Aluminum – Flexible coupler

Cat. No.	Material	Side Rail Height (in.)	Tray Width (in.)
ABW-(*)06HBP	Aluminum	4 5 6 7	06
ABW-(*)09HBP			09
ABW-(*)12HBP			12
ABW-(*)18HBP			18
ABW-(*)24HBP			24
ABW-(*)30HBP			30
ABW-(*)36HBP			36

*Insert side rail height

Optional rung information

(Provides additional cable support)

Cat. No.	Material	Tray Width (in.)
ABW-R(*)HBP	Aluminum	06
		09
		12
		18
		24
		30
		36

* Insert tray width

Load rating with optional rung

Tray width	Side Rail Height			
	3 in. (76 mm)	4 and 5 in. (102 and 127 mm)		6 and 7 in. (152 and 178 mm)
36 in. (914 mm)	50 lb./ft. (74 kg/m)	Al: 75 lb./ft. (112 kg/m)	Steel: 50 lb./ft. (74 kg/m)	100 lb./ft. (149 kg/m)
30 in. (762 mm)	75 lb./ft. (112 kg/m)	100 lb./ft. (149 kg/m)		100 lb./ft. (149 kg/m)
6 to 24 in. (152 to 610 mm)	100 lb./ft. (149 kg/m)	100 lb./ft. (149 kg/m)		100 lb./ft. (149 kg/m)

Fittings

90° / 60° U-Style Fittings Horizontal Bends

Part Numbering System

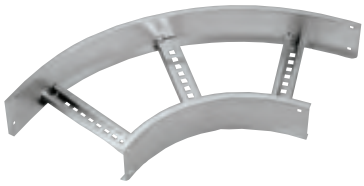
AUF-4-24-L-HB60-12

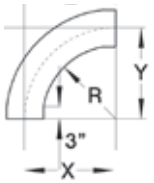
- AUF — Fitting material and side rail
- 4 — Side rail height
- 24 — Width
- L — Bottom style
- HB60 — Fitting type
- 12 — Angle
- Nominal radius

Selection Guide

Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 90°, 60°
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

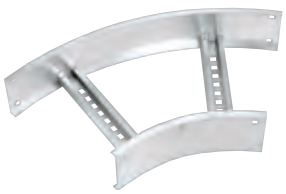
90° Horizontal BEND — U-Style

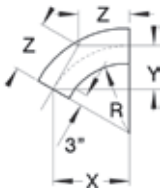




Nominal		Cat. No.	Dimensions	
Radius	Width		X	Y
12	6	AUF(†)-06-(*)-HB90-12	15	15
	9	AUF(†)-09-(*)-HB90-12	16-1/2	16-1/2
	12	AUF(†)-12-(*)-HB90-12	18	18
	18	AUF(†)-18-(*)-HB90-12	21	21
	24	AUF(†)-24-(*)-HB90-12	24	24
	30	AUF(†)-30-(*)-HB90-12	27	27
	36	AUF(†)-36-(*)-HB90-12	30	30
	42	AUF(†)-42-(*)-HB90-12	33	33
24	6	AUF(†)-06-(*)-HB90-24	27	27
	9	AUF(†)-09-(*)-HB90-24	28-1/2	28-1/2
	12	AUF(†)-12-(*)-HB90-24	30	30
	18	AUF(†)-18-(*)-HB90-24	33	33
	24	AUF(†)-24-(*)-HB90-24	36	36
	30	AUF(†)-30-(*)-HB90-24	39	39
	36	AUF(†)-36-(*)-HB90-24	42	42
	42	AUF(†)-42-(*)-HB90-24	45	45
36	6	AUF(†)-06-(*)-HB90-36	39	39
	9	AUF(†)-09-(*)-HB90-36	40-1/2	40-1/2
	12	AUF(†)-12-(*)-HB90-36	42	42
	18	AUF(†)-18-(*)-HB90-36	45	45
	24	AUF(†)-24-(*)-HB90-36	48	48
	30	AUF(†)-30-(*)-HB90-36	51	51
	36	AUF(†)-36-(*)-HB90-36	54	54
	42	AUF(†)-42-(*)-HB90-36	57	57
48	6	AUF(†)-06-(*)-HB90-48	51	51
	9	AUF(†)-09-(*)-HB90-48	52-1/2	52-1/2
	12	AUF(†)-12-(*)-HB90-48	54	54
	18	AUF(†)-18-(*)-HB90-48	57	57
	24	AUF(†)-24-(*)-HB90-48	60	60
	30	AUF(†)-30-(*)-HB90-48	63	63
	36	AUF(†)-36-(*)-HB90-48	66	66
	42	AUF(†)-42-(*)-HB90-48	69	69

60° Horizontal BEND — U-Style





Nominal		Cat. No.	Dimensions		
Radius	Width		X	Y	Z
12	6	AUF(†)-06-(*)-HB60-12	14-7/8	8-5/8	9-15/16
	9	AUF(†)-09-(*)-HB60-12	16-3/16	9-3/8	10-13/16
	12	AUF(†)-12-(*)-HB60-12	17-1/2	10-1/8	11-11/16
	18	AUF(†)-18-(*)-HB60-12	20-1/16	11-5/8	13-3/8
	24	AUF(†)-24-(*)-HB60-12	22-11/16	13-1/8	15-1/8
	30	AUF(†)-30-(*)-HB60-12	25-5/16	14-5/8	16-7/8
	36	AUF(†)-36-(*)-HB60-12	27-7/8	16-1/8	18-9/16
	42	AUF(†)-42-(*)-HB60-12	30-1/2	17-5/8	20-5/16
24	6	AUF(†)-06-(*)-HB60-24	25-5/16	14-5/8	16-7/8
	9	AUF(†)-09-(*)-HB60-24	26-9/16	15-3/8	17-3/4
	12	AUF(†)-12-(*)-HB60-24	27-7/8	16-1/8	18-9/16
	18	AUF(†)-18-(*)-HB60-24	30-1/2	17-5/8	20-5/16
	24	AUF(†)-24-(*)-HB60-24	33-1/16	19-1/8	22-1/16
	30	AUF(†)-30-(*)-HB60-24	35-11/16	20-5/8	23-13/16
	36	AUF(†)-36-(*)-HB60-24	38-1/4	22-1/8	25-1/2
	42	AUF(†)-42-(*)-HB60-24	40-7/8	23-5/8	27-1/4
36	6	AUF(†)-06-(*)-HB60-36	35-11/16	20-5/8	23-13/16
	9	AUF(†)-09-(*)-HB60-36	37	21-3/8	24-5/8
	12	AUF(†)-12-(*)-HB60-36	38-1/4	22-1/8	25-1/2
	18	AUF(†)-18-(*)-HB60-36	40-7/8	23-5/8	27-2/8
	24	AUF(†)-24-(*)-HB60-36	43-1/2	25-1/8	29
	30	AUF(†)-30-(*)-HB60-36	46-1/16	26-5/8	30-11/16
	36	AUF(†)-36-(*)-HB60-36	48-11/16	28-1/8	32-7/16
	42	AUF(†)-42-(*)-HB60-36	51-1/4	29-5/8	34-3/16
48	6	AUF(†)-06-(*)-HB60-48	46-1/16	26-5/8	30-11/16
	9	AUF(†)-09-(*)-HB60-48	47-3/8	27-3/8	31-9/16
	12	AUF(†)-12-(*)-HB60-48	48-11/16	28-1/8	32-7/16
	18	AUF(†)-18-(*)-HB60-48	51-4/16	29-5/8	34-3/16
	24	AUF(†)-24-(*)-HB60-48	53-7/8	31-1/8	35-15/16
	30	AUF(†)-30-(*)-HB60-48	56-7/16	32-5/8	37-5/8
	36	AUF(†)-36-(*)-HB60-48	59-1/16	34-1/8	39-3/8
	42	AUF(†)-42-(*)-HB60-48	61-11/16	35-5/8	41-1/8

(†) Insert side rail height. (*) Insert bottom style to complete Cat. No. Includes 1 pair of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

90° / 60° H-Style Fittings Horizontal Bends

Part Numbering System

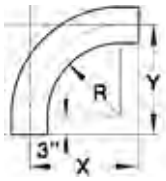
AHF-4-24-L-HB60-12

- AHF-4: Fitting material and side rail
- 24: Side rail height
- L: Bottom style
- HB60: Fitting type
- 12: Width
- Nominal radius

Selection Guide

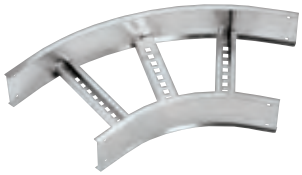
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 90°, 60°
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

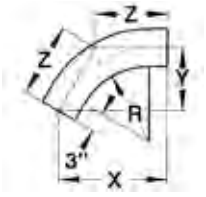
90° Horizontal BEND — H-Style



Nominal		Cat. No.	Dimensions	
Radius	Width		X	Y
12	6	AHF(†)-06-(*)-HB90-12	18	18
	9	AHF(†)-09-(*)-HB90-12	19-1/2	19-1/2
	12	AHF(†)-12-(*)-HB90-12	21	21
	18	AHF(†)-18-(*)-HB90-12	24	24
	24	AHF(†)-24-(*)-HB90-12	27	27
	30	AHF(†)-30-(*)-HB90-12	30	30
	36	AHF(†)-36-(*)-HB90-12	33	33
	42	AHF(†)-42-(*)-HB90-12	36	36
24	6	AHF(†)-06-(*)-HB90-24	30	30
	9	AHF(†)-09-(*)-HB90-24	31-1/2	31-1/2
	12	AHF(†)-12-(*)-HB90-24	33	33
	18	AHF(†)-18-(*)-HB90-24	36	36
	24	AHF(†)-24-(*)-HB90-24	39	39
	30	AHF(†)-30-(*)-HB90-24	42	42
	36	AHF(†)-36-(*)-HB90-24	45	45
	42	AHF(†)-42-(*)-HB90-24	48	48
36	6	AHF(†)-06-(*)-HB90-36	42	42
	9	AHF(†)-09-(*)-HB90-36	43-1/2	43-1/2
	12	AHF(†)-12-(*)-HB90-36	45	45
	18	AHF(†)-18-(*)-HB90-36	48	48
	24	AHF(†)-24-(*)-HB90-36	51	51
	30	AHF(†)-30-(*)-HB90-36	54	54
	36	AHF(†)-36-(*)-HB90-36	57	57
	42	AHF(†)-42-(*)-HB90-36	60	60
48	6	AHF(†)-06-(*)-HB90-48	54	54
	9	AHF(†)-09-(*)-HB90-48	55-1/2	55-1/2
	12	AHF(†)-12-(*)-HB90-48	57	57
	18	AHF(†)-18-(*)-HB90-48	60	60
	24	AHF(†)-24-(*)-HB90-48	63	63
	30	AHF(†)-30-(*)-HB90-48	66	66
	36	AHF(†)-36-(*)-HB90-48	69	69
	42	AHF(†)-42-(*)-HB90-48	72	72

60° Horizontal BEND — H-Style





Nominal		Cat. No.	Dimensions		
Radius	Width		X	Y	Z
12	6	AHF(†)-06-(*)-HB60-12	17-1/2	10-1/8	11-11/16
	9	AHF(†)-09-(*)-HB60-12	18-13/16	10-7/8	12-1/2
	12	AHF(†)-12-(*)-HB60-12	20-1/16	11-5/8	13-3/8
	18	AHF(†)-18-(*)-HB60-12	22-11/16	13-1/8	15-1/8
	24	AHF(†)-24-(*)-HB60-12	25-5/16	14-5/8	16-7/8
	30	AHF(†)-30-(*)-HB60-12	27-7/8	16-1/8	18-9/16
	36	AHF(†)-36-(*)-HB60-12	30-1/2	17-5/8	20-5/16
	42	AHF(†)-42-(*)-HB60-12	33-1/16	19-1/8	22-1/16
24	6	AHF(†)-06-(*)-HB60-24	27-7/8	16-1/8	18-9/16
	9	AHF(†)-09-(*)-HB60-24	29-3/16	16-7/8	19-7/16
	12	AHF(†)-12-(*)-HB60-24	30-1/2	17-5/8	20-5/16
	18	AHF(†)-18-(*)-HB60-24	33-1/16	19-1/8	22-1/16
	24	AHF(†)-24-(*)-HB60-24	35-11/16	20-5/8	23-13/16
	30	AHF(†)-30-(*)-HB60-24	38-1/4	22-1/8	25-1/2
	36	AHF(†)-36-(*)-HB60-24	40-7/8	23-5/8	27-1/4
	42	AHF(†)-42-(*)-HB60-24	43-7/16	25-1/8	29-5/16
36	6	AHF(†)-06-(*)-HB60-36	38-1/4	22-1/8	25-1/2
	9	AHF(†)-09-(*)-HB60-36	39-9/16	22-7/8	26-3/8
	12	AHF(†)-12-(*)-HB60-36	40-7/8	23-5/8	27-1/4
	18	AHF(†)-18-(*)-HB60-36	43-1/2	25-1/8	29
	24	AHF(†)-24-(*)-HB60-36	46-1/16	26-5/8	30-11/16
	30	AHF(†)-30-(*)-HB60-36	48-11/16	28-1/8	32-7/16
	36	AHF(†)-36-(*)-HB60-36	51-1/4	29-5/8	34-3/16
	42	AHF(†)-42-(*)-HB60-36	53-7/8	31-1/8	35-15/16
48	6	AHF(†)-06-(*)-HB60-48	48-11/16	28-1/8	32-7/16
	9	AHF(†)-09-(*)-HB60-48	49-15/16	28-7/8	33-5/16
	12	AHF(†)-12-(*)-HB60-48	51-1/4	29-5/8	34-3/16
	18	AHF(†)-18-(*)-HB60-48	53-7/8	31-1/8	35-15/16
	24	AHF(†)-24-(*)-HB60-48	56-7/16	32-5/8	37-5/8
	30	AHF(†)-30-(*)-HB60-48	59-1/16	34-1/8	39-3/8
	36	AHF(†)-36-(*)-HB60-48	61-11/16	35-5/8	41-1/8
	42	AHF(†)-42-(*)-HB60-48	64-1/4	37-1/8	42-13/16

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Includes 1 pair of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

45° / 30° U-Style Fittings Horizontal Bends

Part Numbering System

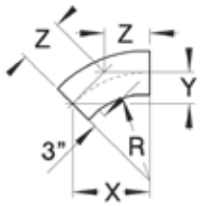
AUF-4-24-L-HB45-12

- AUF: Fitting material and side rail
- 4: Side rail height
- 24: Width
- L: Bottom style
- HB45: Fitting type
- 12: Nominal radius

Selection Guide

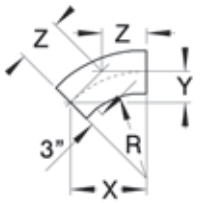
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 45°, 30°
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

45° Horizontal BEND — U-Style



Nominal		Cat. No.	Dimensions		
Radius	Width		X	Y	Z
12	6	AUF(†)-06-(*)-HB45-12	13-5/8	5-5/8	8
	9	AUF(†)-09-(*)-HB45-12	14-11/16	6-1/16	8-9/16
	12	AUF(†)-12-(*)-HB45-12	15-3/4	6-12	9-3/16
	18	AUF(†)-18-(*)-HB45-12	17-7/8	7-3/8	10-7/16
	24	AUF(†)-24-(*)-HB45-12	20	8-1/4	11-11/16
	30	AUF(†)-30-(*)-HB45-12	22-1/16	9-1/8	12-15/16
	36	AUF(†)-36-(*)-HB45-12	24-3/16	10	14-3/16
	42	AUF(†)-42-(*)-HB45-12	26-5/16	10-15/16	15-7/16
24	6	AUF(†)-06-(*)-HB45-24	22-1/16	9-1/8	12-15/16
	9	AUF(†)-09-(*)-HB45-24	23-1/8	9-9/16	13-9/16
	12	AUF(†)-12-(*)-HB45-24	24-3/16	10	14-3/16
	18	AUF(†)-18-(*)-HB45-24	26-5/16	10-15/16	15-7/16
	24	AUF(†)-24-(*)-HB45-24	28-7/16	11-13/16	16-11/16
	30	AUF(†)-30-(*)-HB45-24	30-9/16	12-11/16	17-15/16
	36	AUF(†)-36-(*)-HB45-24	32-11/16	13-9/16	19-1/8
	42	AUF(†)-42-(*)-HB45-24	34-13/16	14-7/8	20-3/8
36	6	AUF(†)-06-(*)-HB45-36	30-9/16	12-11/16	17-15/16
	9	AUF(†)-09-(*)-HB45-36	31-5/8	13-1/8	18-9/16
	12	AUF(†)-12-(*)-HB45-36	32-11/16	13-9/16	19-1/8
	18	AUF(†)-18-(*)-HB45-36	34-13/16	14-7/16	20-3/8
	24	AUF(†)-24-(*)-HB45-36	36-15/16	15-5/16	21-5/8
	30	AUF(†)-30-(*)-HB45-36	39-1/16	16-3/16	22-7/8
	36	AUF(†)-36-(*)-HB45-36	41-3/16	17-1/16	24-1/8
	42	AUF(†)-42-(*)-HB45-36	43-5/16	17-15/16	25-3/8
48	6	AUF(†)-06-(*)-HB45-48	39-1/16	16-3/16	22-7/8
	9	AUF(†)-09-(*)-HB45-48	40-1/8	16-3/8	23-1/2
	12	AUF(†)-12-(*)-HB45-48	41-3/16	17-1/16	24-1/8
	18	AUF(†)-18-(*)-HB45-48	43-5/16	17-15/16	25-3/8
	24	AUF(†)-24-(*)-HB45-48	45-7/16	18-13/16	26-5/8
	30	AUF(†)-30-(*)-HB45-48	47-9/16	19-11/16	27-7/8
	36	AUF(†)-36-(*)-HB45-48	49-11/16	20-9/16	29-1/8
	42	AUF(†)-42-(*)-HB45-48	51-13/16	21-7/16	30-5/16

30° Horizontal BEND — U-Style



Nominal		Cat. No.	Dimensions		
Radius	Width		X	Y	Z
12	6	AUF(†)-06-(*)-HB30-12	11-5/8	3-18	6-3/16
	9	AUF(†)-09-(*)-HB30-12	12-3/8	3-5/16	6-5/8
	12	AUF(†)-12-(*)-HB30-12	13-1/2	3-1/2	7
	18	AUF(†)-18-(*)-HB30-12	14-5/8	3-15/16	7-13/16
	24	AUF(†)-24-(*)-HB30-12	16-1/8	4-5/16	8-5/8
	30	AUF(†)-30-(*)-HB30-12	17-5/8	4-11/16	9-7/16
	36	AUF(†)-36-(*)-HB30-12	19-1/8	5-1/8	10-1/4
	42	AUF(†)-42-(*)-HB30-12	20-5/8	5-1/2	11-1/16
24	6	AUF(†)-06-(*)-HB30-24	17-5/8	4-11/16	9-7/16
	9	AUF(†)-09-(*)-HB30-24	18-3/8	4-15/16	9-13/16
	12	AUF(†)-12-(*)-HB30-24	19-1/8	5-2/16	10-4/16
	18	AUF(†)-18-(*)-HB30-24	20-5/8	5-8/16	11-1/16
	24	AUF(†)-24-(*)-HB30-24	22-1/8	5-15/16	11-13/16
	30	AUF(†)-30-(*)-HB30-24	23-5/8	6-5/16	12-10/16
	36	AUF(†)-36-(*)-HB30-24	25-1/8	6-12/16	13-7/16
	42	AUF(†)-42-(*)-HB30-24	26-5/8	7-1/8	14-1/4
36	6	AUF(†)-06-(*)-HB30-36	23-5/8	6-5/16	12-5/8
	9	AUF(†)-09-(*)-HB30-36	24-3/8	6-1/2	13-1/16
	12	AUF(†)-12-(*)-HB30-36	25-1/8	6-3/4	13-7/16
	18	AUF(†)-18-(*)-HB30-36	26-5/8	7-1/4	14-1/4
	24	AUF(†)-24-(*)-HB30-36	28-1/8	7-1/2	15-1/16
	30	AUF(†)-30-(*)-HB30-36	29-5/8	7-15/16	15-7/8
	36	AUF(†)-36-(*)-HB30-36	31-1/8	8-5/16	16-11/16
	42	AUF(†)-42-(*)-HB30-36	32-5/8	8-3/4	17-1/2
48	6	AUF(†)-06-(*)-HB30-48	29-5/8	7-15/16	15-7/8
	9	AUF(†)-09-(*)-HB30-48	30-3/8	8-1/8	16-1/4
	12	AUF(†)-12-(*)-HB30-48	31-1/8	8-5/16	16-11/16
	18	AUF(†)-18-(*)-HB30-48	32-5/8	8-3/4	17-1/2
	24	AUF(†)-24-(*)-HB30-48	34-1/8	9-1/8	18-1/4
	30	AUF(†)-30-(*)-HB30-48	35-5/8	9-9/16	19-1/16
	36	AUF(†)-36-(*)-HB30-48	37-1/8	9-15/16	19-7/8
	42	AUF(†)-42-(*)-HB30-48	38-5/8	10-5/16	20-11/16

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Includes 1 pair of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

45º / 30º H-Style Fittings Horizontal Bends

Part Numbering System

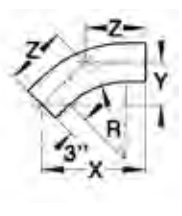
AHF-4-24-L-HB45-12

- AHF-4: Fitting material and side rail
- 24: Side rail height
- L: Width
- HB45: Bottom style
- Fitting type
- Angle
- 12: Nominal radius

Selection Guide

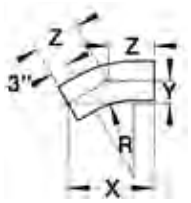
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 45º, 30º
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side rail Heigh: 4 in. – 7 in.

45° Horizontal BEND — H-Style



Nominal		Cat. No.	Dimensions		
Radius	Width		X	Y	Z
12	6	AHF(†)-06-(*)-HB45-12	15-3/4	6-1/2	9-3/16
	9	AHF(†)-09-(*)-HB45-12	16-13/16	6-15/16	9-13/16
	12	AHF(†)-12-(*)-HB45-12	17-7/8	7-3/8	10-7/16
	18	AHF(†)-18-(*)-HB45-12	20	8-1/4	11-11/16
	24	AHF(†)-24-(*)-HB45-12	22-1/16	9-1/8	12-15/16
	30	AHF(†)-30-(*)-HB45-12	24-3/16	10	14-3/16
	36	AHF(†)-36-(*)-HB45-12	26-5/16	10-15/16	15-7/16
	42	AHF(†)-42-(*)-HB45-12	28-7/16	11-7/8	16-11/16
24	6	AHF(†)-06-(*)-HB45-24	24-3/16	10	14-3/16
	9	AHF(†)-09-(*)-HB45-24	25-1/4	10-1/2	14-13/16
	12	AHF(†)-12-(*)-HB45-24	26-5/16	10-15/16	15-7/16
	18	AHF(†)-18-(*)-HB45-24	28-7/16	11-13/16	16-11/16
	24	AHF(†)-24-(*)-HB45-24	30-9/16	12-11/16	17-15/16
	30	AHF(†)-30-(*)-HB45-24	32-11/16	13-9/16	19-1/8
	36	AHF(†)-36-(*)-HB45-24	34-13/16	14-7/8	20-3/8
	42	AHF(†)-42-(*)-HB45-24	36-15/16	15-3/4	21-5/8
36	6	AHF(†)-06-(*)-HB45-36	32-11/16	13-9/16	19-1/8
	9	AHF(†)-09-(*)-HB45-36	33-3/4	14	19-3/4
	12	AHF(†)-12-(*)-HB45-36	34-13/16	14-7/16	20-3/8
	18	AHF(†)-18-(*)-HB45-36	36-15/16	15-5/16	21-5/8
	24	AHF(†)-24-(*)-HB45-36	39-1/16	16-3/16	22-7/8
	30	AHF(†)-30-(*)-HB45-36	41-3/16	17-1/16	24-1/8
	36	AHF(†)-36-(*)-HB45-36	43-5/16	17-15/16	25-3/8
	42	AHF(†)-42-(*)-HB45-36	45-7/16	18-13/16	26-5/8
48	6	AHF(†)-06-(*)-HB45-48	41-3/16	17-1/16	24-1/8
	9	AHF(†)-09-(*)-HB45-48	42-1/4	17-1/2	24-3/4
	12	AHF(†)-12-(*)-HB45-48	43-5/16	17-15/16	25-3/8
	18	AHF(†)-18-(*)-HB45-48	45-7/16	18-13/16	26-5/8
	24	AHF(†)-24-(*)-HB45-48	47-9/16	19-11/16	27-3/4
	30	AHF(†)-30-(*)-HB45-48	49-11/16	20-9/16	29-1/8
	36	AHF(†)-36-(*)-HB45-48	51-13/16	21-7/16	30-5/16
	42	AHF(†)-42-(*)-HB45-48	53-15/16	22-5/16	31-9/16

30° Horizontal BEND — H-Style



Nominal		Cat. No.	Dimensions		
Radius	Width		X	Y	Z
12	6	AHF(†)-06-(*)-HB30-12	13-1/8	3-1/2	7
	9	AHF(†)-09-(*)-HB30-12	13-7/8	3-11/16	7-7/16
	12	AHF(†)-12-(*)-HB30-12	14-5/8	3-15/16	7-13/16
	18	AHF(†)-18-(*)-HB30-12	16-1/8	4-5/16	8-5/8
	24	AHF(†)-24-(*)-HB30-12	17-5/8	4-11/16	9-7/8
	30	AHF(†)-30-(*)-HB30-12	19-1/8	5-1/8	10-1/4
	36	AHF(†)-36-(*)-HB30-12	20-5/8	5-1/2	11-1/16
	42	AHF(†)-42-(*)-HB30-12	22-1/8	5-7/8	12-5/16
24	6	AHF(†)-06-(*)-HB30-24	19-1/8	5-1/8	10-1/4
	9	AHF(†)-09-(*)-HB30-24	19-7/8	5-5/16	10-5/8
	12	AHF(†)-12-(*)-HB30-24	20-5/8	5-1/2	11-1/16
	18	AHF(†)-18-(*)-HB30-24	22-1/8	5-5/16	11-13/16
	24	AHF(†)-24-(*)-HB30-24	23-5/8	6-5/16	12-5/8
	30	AHF(†)-30-(*)-HB30-24	25-1/8	6-3/4	13-7/16
	36	AHF(†)-36-(*)-HB30-24	26-5/8	7-1/8	14-1/4
	42	AHF(†)-42-(*)-HB30-24	28-1/8	7-1/2	15-1/16
36	6	AHF(†)-06-(*)-HB30-36	25-1/8	6-3/4	13-7/16
	9	AHF(†)-09-(*)-HB30-36	25-7/8	6-15/16	13-7/8
	12	AHF(†)-12-(*)-HB30-36	26-5/8	7-1/8	14-1/4
	18	AHF(†)-18-(*)-HB30-36	28-1/8	7-1/2	15-1/16
	24	AHF(†)-24-(*)-HB30-36	29-5/8	7-15/16	15-7/8
	30	AHF(†)-30-(*)-HB30-36	31-1/8	8-5/16	16-11/16
	36	AHF(†)-36-(*)-HB30-36	32-5/8	8-3/4	17-1/2
	42	AHF(†)-42-(*)-HB30-36	34-1/8	9-1/8	18-5/16
48	6	AHF(†)-06-(*)-HB30-48	31-1/8	8-5/16	16-11/16
	9	AHF(†)-09-(*)-HB30-48	31-7/8	8-9/16	17-1/16
	12	AHF(†)-12-(*)-HB30-48	32-5/8	8-3/4	17-1/2
	18	AHF(†)-18-(*)-HB30-48	34-1/8	9-1/8	18-1/4
	24	AHF(†)-24-(*)-HB30-48	35-5/8	9-9/16	19-1/16
	30	AHF(†)-30-(*)-HB30-48	37-1/8	9-15/16	19-7/8
	36	AHF(†)-36-(*)-HB30-48	38-5/8	10-5/16	20-11/16
	42	AHF(†)-42-(*)-HB30-48	40-1/8	10-11/16	21-1/2

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Includes 1 pair of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

U-Style Fittings Horizontal Tees, Crosses

Part Numbering System

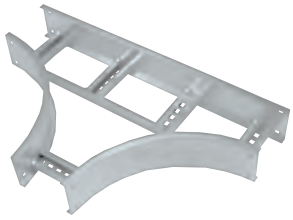
AUF-5-06-L-HT-12

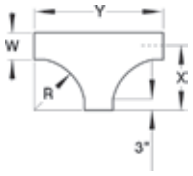
- AUF: Fitting material and side rail
- 5: Side rail height
- 06: Width
- L: Bottom style
- HT: Fitting type
- 12: Nominal radius

Selection Guide

Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

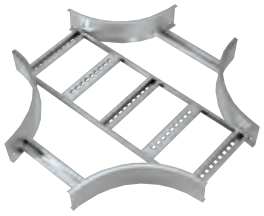
Horizontal TEE — U-Style

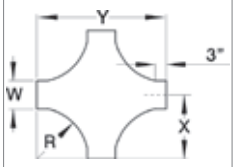




Nominal		Cat. No.	Dimensions	
Radius	Width		X	Y
12	6	AUF(†)-06-(*)-HT12	15	30
	9	AUF(†)-09-(*)-HT12	16-1/2	33
	12	AUF(†)-12-(*)-HT12	18	36
	18	AUF(†)-18-(*)-HT12	21	42
	24	AUF(†)-24-(*)-HT12	24	48
	30	AUF(†)-30-(*)-HT12	27	54
	36	AUF(†)-36-(*)-HT12	30	60
	42	AUF(†)-42-(*)-HT12	33	66
24	6	AUF(†)-06-(*)-HT24	27	54
	9	AUF(†)-09-(*)-HT24	28-1/2	57
	12	AUF(†)-12-(*)-HT24	30	60
	18	AUF(†)-18-(*)-HT24	33	66
	24	AUF(†)-24-(*)-HT24	36	72
	30	AUF(†)-30-(*)-HT24	39	78
	36	AUF(†)-36-(*)-HT24	42	84
	42	AUF(†)-42-(*)-HT24	45	90
36	6	AUF(†)-06-(*)-HT36	39	78
	9	AUF(†)-09-(*)-HT36	40-1/2	81
	12	AUF(†)-12-(*)-HT36	42	84
	18	AUF(†)-18-(*)-HT36	45	90
	24	AUF(†)-24-(*)-HT36	48	96
	30	AUF(†)-30-(*)-HT36	51	102
	36	AUF(†)-36-(*)-HT36	54	108
	42	AUF(†)-42-(*)-HT36	57	114
48	6	AUF(†)-06-(*)-HT48	51	102
	9	AUF(†)-09-(*)-HT48	52-1/2	105
	12	AUF(†)-12-(*)-HT48	54	108
	18	AUF(†)-18-(*)-HT48	57	114
	24	AUF(†)-24-(*)-HT48	60	120
	30	AUF(†)-30-(*)-HT48	63	126
	36	AUF(†)-36-(*)-HT48	66	132
	42	AUF(†)-42-(*)-HT48	69	138

Horizontal CROSS — U-Style





Nominal		Cat. No.	Dimensions	
Radius	Width		X	Y
12	6	AUF(†)-06-(*)-HX12	15	30
	9	AUF(†)-09-(*)-HX12	16-1/2	33
	12	AUF(†)-12-(*)-HX12	18	36
	18	AUF(†)-18-(*)-HX12	21	42
	24	AUF(†)-24-(*)-HX12	24	48
	30	AUF(†)-30-(*)-HX12	27	54
	36	AUF(†)-36-(*)-HX12	30	60
	42	AUF(†)-42-(*)-HX12	33	66
24	6	AUF(†)-06-(*)-HX24	27	54
	9	AUF(†)-09-(*)-HX24	28-1/2	57
	12	AUF(†)-12-(*)-HX24	30	60
	18	AUF(†)-18-(*)-HX24	33	66
	24	AUF(†)-24-(*)-HX24	36	72
	30	AUF(†)-30-(*)-HX24	39	78
	36	AUF(†)-36-(*)-HX24	42	84
	42	AUF(†)-42-(*)-HX24	45	90
36	6	AUF(†)-06-(*)-HX36	39	78
	9	AUF(†)-09-(*)-HX36	40-1/2	81
	12	AUF(†)-12-(*)-HX36	42	84
	18	AUF(†)-18-(*)-HX36	45	90
	24	AUF(†)-24-(*)-HX36	48	96
	30¥	AUF(†)-30-(*)-HX36	51	102
	36¥	AUF(†)-36-(*)-HX36	54	108
	42¥	AUF(†)-42-(*)-HX36	57	114
48¥	6	AUF(†)-06-(*)-HX48	51	102
	9	AUF(†)-09-(*)-HX48	52-1/2	105
	12	AUF(†)-12-(*)-HX48	54	108
	18	AUF(†)-18-(*)-HX48	57	114
	24	AUF(†)-24-(*)-HX48	60	120
	30	AUF(†)-30-(*)-HX48	63	126
	36	AUF(†)-36-(*)-HX48	66	132
	42	AUF(†)-42-(*)-HX48	69	138

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Tees include 2 pairs/crosses include 3 pairs of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.
¥ Shipped with SSW-3/8HXHWK hardware kit.

Fittings

H-Style Fittings Horizontal Tees, Crosses

Part Numbering System

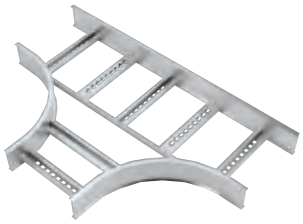
AHF-5-06-L-HT-12

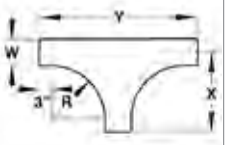
- AHF-5: Fitting material and side rail
- 06: Width
- L: Side rail height
- HT: Bottom style
- 12: Fitting type
- Nominal radius

Selection Guide

Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

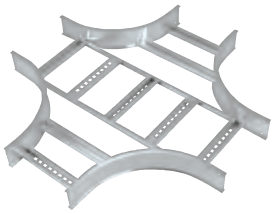
Horizontal TEE — H-Style

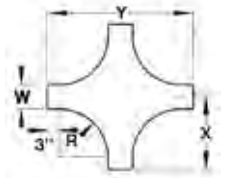




Nominal		Cat. No.	Dimensions	
Radius	Width		X	Y
12	6	AHF(†)-06-(*)-HT12	18	36
	9	AHF(†)-09-(*)-HT12	19-1/2	39
	12	AHF(†)-12-(*)-HT12	21	42
	18	AHF(†)-18-(*)-HT12	24	48
	24	AHF(†)-24-(*)-HT12	27	54
	30	AHF(†)-30-(*)-HT12	30	60
	36	AHF(†)-36-(*)-HT12	33	66
	42	AHF(†)-42-(*)-HT12	36	72
24	6	AHF(†)-06-(*)-HT24	30	60
	9	AHF(†)-09-(*)-HT24	31-1/2	63
	12	AHF(†)-12-(*)-HT24	33	66
	18	AHF(†)-18-(*)-HT24	36	72
	24	AHF(†)-24-(*)-HT24	39	78
	30	AHF(†)-30-(*)-HT24	42	84
	36	AHF(†)-36-(*)-HT24	45	90
	42	AHF(†)-42-(*)-HT24	48	96
36	6	AHF(†)-06-(*)-HT36	42	84
	9	AHF(†)-09-(*)-HT36	43-1/2	87
	12	AHF(†)-12-(*)-HT36	45	90
	18	AHF(†)-18-(*)-HT36	48	96
	24	AHF(†)-24-(*)-HT36	51	102
	30	AHF(†)-30-(*)-HT36	54	108
	36	AHF(†)-36-(*)-HT36	57	114
	42	AHF(†)-42-(*)-HT36	60	120
48	6	AHF(†)-06-(*)-HT48	54	108
	9	AHF(†)-09-(*)-HT48	55-1/2	111
	12	AHF(†)-12-(*)-HT48	57	114
	18	AHF(†)-18-(*)-HT48	60	120
	24	AHF(†)-24-(*)-HT48	63	126
	30	AHF(†)-30-(*)-HT48	66	132
	36	AHF(†)-36-(*)-HT48	69	138
	42	AHF(†)-42-(*)-HT48	72	144

Horizontal CROSS — H-Style





Nominal		Cat. No.	Dimensions	
Radius	Width		X	Y
12	6	AHF(†)-06-(*)-HX12	18	36
	9	AHF(†)-09-(*)-HX12	19-1/2	39
	12	AHF(†)-12-(*)-HX12	21	42
	18	AHF(†)-18-(*)-HX12	24	48
	24	AHF(†)-24-(*)-HX12	27	54
	30	AHF(†)-30-(*)-HX12	30	60
	36	AHF(†)-36-(*)-HX12	33	66
	42	AHF(†)-42-(*)-HX12	36	72
24	6	AHF(†)-06-(*)-HX24	30	60
	9	AHF(†)-09-(*)-HX24	31-1/2	63
	12	AHF(†)-12-(*)-HX24	33	66
	18	AHF(†)-18-(*)-HX24	36	72
	24	AHF(†)-24-(*)-HX24	39	78
	30	AHF(†)-30-(*)-HX24	42	84
	36	AHF(†)-36-(*)-HX24	45	90
	42	AHF(†)-42-(*)-HX24	48	96
36	6	AHF(†)-06-(*)-HX36	42	84
	9	AHF(†)-09-(*)-HX36	43-1/2	87
	12	AHF(†)-12-(*)-HX36	45	90
	18	AHF(†)-18-(*)-HX36	48	96
	24¥	AHF(†)-24-(*)-HX36	51	102
	30¥	AHF(†)-30-(*)-HX36	54	108
	36¥	AHF(†)-36-(*)-HX36	57	114
	42¥	AHF(†)-42-(*)-HX36	60	120
48¥	6	AHF(†)-06-(*)-HX48	54	108
	9	AHF(†)-09-(*)-HX48	55-1/2	111
	12	AHF(†)-12-(*)-HX48	57	114
	18	AHF(†)-18-(*)-HX48	60	120
	24	AHF(†)-24-(*)-HX48	63	126
	30	AHF(†)-30-(*)-HX48	66	132
	36	AHF(†)-36-(*)-HX48	69	138
	42	AHF(†)-42-(*)-HX48	72	144

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Tees include 2 pairs/crosses include 3 pairs of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.
¥ Shipped with SSW-3/8HXHWK hardware kit.

Fittings

U-Style Fittings Horizontal Reducing Tees

Part Numbering System

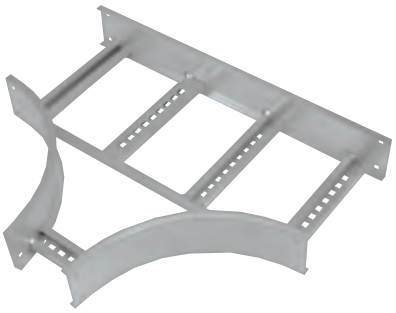
AUF-7-36-24-L-RT-12

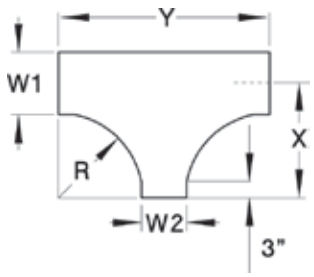
- Fitting material and side rail
- Side rail height
- Width 1
- Width 2
- Bottom style
- Fitting type
- Nominal radius

Selection Guide

Tray Widths W1: 42, 36, 30, 24, 18, 12, 9
Tray Widths W2: 36, 30, 24, 18, 12, 9, 6
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

Horizontal REDUCING TEE — U-Style





Widths		Cat. No.	(+) 12 in. Nominal Radius		(+) 24 in. Nominal Radius		(+) 36 in. Nominal Radius		(+) 48 in. Nominal Radius	
W1	W2		X	Y	X	Y	X	Y	X	Y
42	36	AUF(†)-4236-(*)-RT(+)	33	60	45	84	57	108	69	132
	30	AUF(†)-4230-(*)-RT(+)	33	54	45	78	57	102	69	126
	24	AUF(†)-4224-(*)-RT(+)	33	48	45	72	57	96	69	120
	18	AUF(†)-4218-(*)-RT(+)	33	42	45	66	57	90	69	114
	12	AUF(†)-4212-(*)-RT(+)	33	36	45	60	57	84	69	108
	9	AUF(†)-4209-(*)-RT(+)	33	33	45	57	57	81	69	105
	6	AUF(†)-4206-(*)-RT(+)	33	30	45	54	57	78	69	102
36	30	AUF(†)-3630-(*)-RT(+)	30	54	42	78	54	102	66	126
	24	AUF(†)-3624-(*)-RT(+)	30	48	42	72	54	96	66	120
	18	AUF(†)-3618-(*)-RT(+)	30	42	42	66	54	90	66	114
	12	AUF(†)-3612-(*)-RT(+)	30	36	42	60	54	84	66	108
	9	AUF(†)-3609-(*)-RT(+)	30	33	42	57	54	81	66	105
	6	AUF(†)-3606-(*)-RT(+)	30	30	42	54	54	78	66	102
30	24	AUF(†)-3024-(*)-RT(+)	27	48	39	72	51	96	63	120
	18	AUF(†)-3018-(*)-RT(+)	27	42	39	66	51	90	63	114
	12	AUF(†)-3012-(*)-RT(+)	27	36	39	60	51	84	63	108
	9	AUF(†)-3009-(*)-RT(+)	27	33	39	57	51	81	63	105
	6	AUF(†)-3006-(*)-RT(+)	27	30	39	54	51	78	63	102
24	18	AUF(†)-2418-(*)-RT(+)	24	42	36	66	48	90	60	114
	12	AUF(†)-2412-(*)-RT(+)	24	36	36	60	48	84	60	108
	9	AUF(†)-2409-(*)-RT(+)	24	33	36	57	48	81	60	105
	6	AUF(†)-2406-(*)-RT(+)	24	30	36	54	48	78	60	102
18	12	AUF(†)-1812-(*)-RT(+)	21	36	33	60	45	84	57	108
	9	AUF(†)-1809-(*)-RT(+)	21	33	33	57	45	81	57	105
	6	AUF(†)-1806-(*)-RT(+)	21	30	33	54	45	78	57	102
12	9	AUF(†)-1209-(*)-RT(+)	18	33	30	57	42	81	54	105
	6	AUF(†)-1206-(*)-RT(+)	18	30	30	54	42	78	54	102
9	6	AUF(†)-0906-(*)-RT(+)	16-1/2	30	28-1/2	54	40-1/2	78	52-1/2	102

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. (+) Insert radius (12 in. – 48 in.). Includes 2 pairs of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

H-Style Fittings Horizontal Reducing Tees

Part Numbering System

AHF-7-36-24-L-RT-12

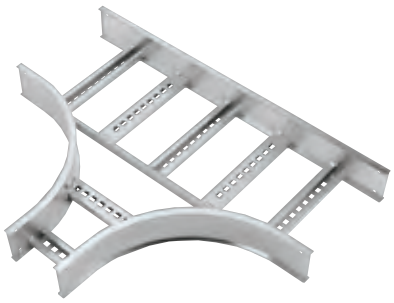
- AHF-7: Fitting material and side rail
- 36: Width 1
- 24: Width 2
- L: Bottom style
- RT: Fitting type
- 12: Nominal radius

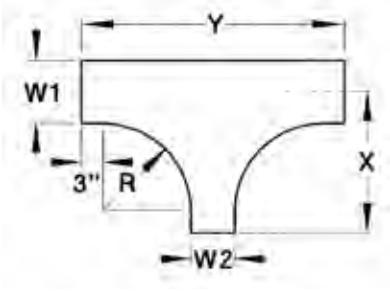
Side rail height

Selection Guide

Tray Widths W1: 42, 36, 30, 24, 18, 12, 9
Tray Widths W2: 36, 30, 24, 18, 12, 9, 6
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

Horizontal REDUCING TEE — H-Style





Widths		Cat. No.	(+) 12 in. Nominal Radius		(+) 24 in. Nominal Radius		(+) 36 in. Nominal Radius		(+) 48 in. Nominal Radius	
W1	W2		X	Y	X	Y	X	Y	X	Y
42	36	AHF(†)-4236-(*)-RT(+)	36	66	48	90	60	114	72	138
	30	AHF(†)-4230-(*)-RT(+)	36	60	48	84	60	108	72	132
	24	AHF(†)-4224-(*)-RT(+)	36	54	48	78	60	102	72	126
	18	AHF(†)-4218-(*)-RT(+)	36	48	48	72	60	96	72	120
	12	AHF(†)-4212-(*)-RT(+)	36	42	48	66	60	90	72	114
	9	AHF(†)-4209-(*)-RT(+)	36	39	48	63	60	87	72	111
	6	AHF(†)-4206-(*)-RT(+)	36	36	48	60	60	84	72	108
36	30	AHF(†)-3630-(*)-RT(+)	33	60	45	84	57	108	69	132
	24	AHF(†)-3624-(*)-RT(+)	33	54	45	78	57	102	69	126
	18	AHF(†)-3618-(*)-RT(+)	33	48	45	72	57	96	69	120
	12	AHF(†)-3612-(*)-RT(+)	33	42	45	66	57	90	69	114
	9	AHF(†)-3609-(*)-RT(+)	33	39	45	63	57	87	69	111
	6	AHF(†)-3606-(*)-RT(+)	33	36	45	60	57	84	69	108
30	24	AHF(†)-3024-(*)-RT(+)	30	54	42	78	54	102	66	126
	18	AHF(†)-3018-(*)-RT(+)	30	48	42	72	54	96	66	120
	12	AHF(†)-3012-(*)-RT(+)	30	42	42	66	54	90	66	114
	9	AHF(†)-3009-(*)-RT(+)	30	39	42	63	54	87	66	111
	6	AHF(†)-3006-(*)-RT(+)	30	36	42	60	54	84	66	108
24	18	AHF(†)-2418-(*)-RT(+)	27	48	39	72	51	96	63	120
	12	AHF(†)-2412-(*)-RT(+)	27	42	39	66	51	90	63	114
	9	AHF(†)-2409-(*)-RT(+)	27	39	39	63	51	87	63	111
	6	AHF(†)-2406-(*)-RT(+)	27	36	39	60	51	84	63	108
18	12	AHF(†)-1812-(*)-RT(+)	24	42	36	66	48	90	60	114
	9	AHF(†)-1809-(*)-RT(+)	24	39	36	63	48	87	60	111
	6	AHF(†)-1806-(*)-RT(+)	24	36	36	60	48	84	60	108
12	9	AHF(†)-1209-(*)-RT(+)	21	39	33	63	45	87	57	111
	6	AHF(†)-1206-(*)-RT(+)	21	36	33	60	45	84	57	108
9	6	AHF(†)-0906-(*)-RT(+)	19-1/2	36	31-1/2	60	43-1/2	84	55-1/2	108

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. (+) Insert radius (12 in. – 48 in.). Includes 2 pairs of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

U-Style Fittings Horizontal Expanding Tees

Part Numbering System

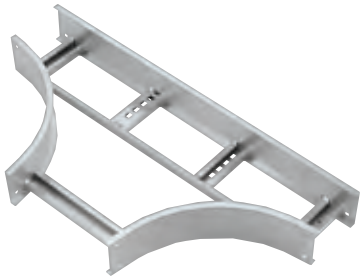
AUF-4-06-09-L-ET-24

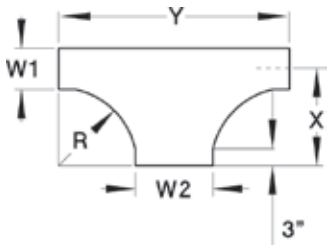
- AUF-4: Fitting material and side rail
- 06: Side rail height
- 09: Width 1
- L: Width 2
- ET: Bottom style
- 24: Fitting type
- Nominal radius

Selection Guide

Tray Widths W1: 30, 24, 18, 12, 9, 6
Tray Widths W2: 42, 36, 30, 24, 18, 12, 9
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

Horizontal EXPANDING TEE — U-Style





Widths		Cat. No.	(+) 12 in. Nominal Radius		(+) 24 in. Nominal Radius		(+) 36 in. Nominal Radius		(+) 48 in. Nominal Radius	
W1	W2		X	Y	X	Y	X	Y	X	Y
36	42	AUF(†)-3642-(*)-ET(+)	30	66	42	90	54	114	66	138
30	36	AUF(†)-3036-(*)-ET(+)	27	60	39	84	51	108	63	132
	42	AUF(†)-3042-(*)-ET(+)	27	66	39	90	51	114	63	138
24	30	AUF(†)-2430-(*)-ET(+)	24	54	36	78	48	102	60	126
	36	AUF(†)-2436-(*)-ET(+)	24	60	36	84	48	108	60	132
	42	AUF(†)-2442-(*)-ET(+)	24	66	36	90	48	114	60	138
18	24	AUF(†)-1824-(*)-ET(+)	21	48	33	72	45	96	57	120
	30	AUF(†)-1830-(*)-ET(+)	21	54	33	78	45	102	57	126
	36	AUF(†)-1836-(*)-ET(+)	21	60	33	84	45	108	57	132
	42	AUF(†)-1842-(*)-ET(+)	21	66	33	90	45	114	57	138
12	18	AUF(†)-1218-(*)-ET(+)	18	42	30	66	42	90	54	114
	24	AUF(†)-1224-(*)-ET(+)	18	48	30	72	42	96	54	120
	30	AUF(†)-1230-(*)-ET(+)	18	54	30	78	42	102	54	126
	36	AUF(†)-1236-(*)-ET(+)	18	60	30	84	42	108	54	132
	42	AUF(†)-1242-(*)-ET(+)	18	66	30	90	42	114	54	138
9	12	AUF(†)-0912-(*)-ET(+)	16-1/2	36	28-1/2	60	40-1/2	84	52-1/2	108
	18	AUF(†)-0918-(*)-ET(+)	16-1/2	42	28-1/2	66	40-1/2	90	52-1/2	114
	24	AUF(†)-0924-(*)-ET(+)	16-1/2	48	28-1/2	72	40-1/2	96	52-1/2	120
	30	AUF(†)-0930-(*)-ET(+)	16-1/2	54	28-1/2	78	40-1/2	102	52-1/2	126
	36	AUF(†)-0936-(*)-ET(+)	16-1/2	60	28-1/2	84	40-1/2	108	52-1/2	132
	42	AUF(†)-0942-(*)-ET(+)	16-1/2	66	28-1/2	90	40-1/2	114	52-1/2	138
6	9	AUF(†)-0609-(*)-ET(+)	15	33	27	57	39	81	51	105
	12	AUF(†)-0612-(*)-ET(+)	15	36	27	60	39	84	51	108
	18	AUF(†)-0618-(*)-ET(+)	15	42	27	66	39	90	51	114
	24	AUF(†)-0624-(*)-ET(+)	15	48	27	72	39	96	51	120
	30	AUF(†)-0630-(*)-ET(+)	15	54	27	78	39	102	51	126
	36	AUF(†)-0636-(*)-ET(+)	15	60	27	84	39	108	51	132
	42	AUF(†)-0642-(*)-ET(+)	15	66	27	90	39	114	51	138

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. (+) Insert radius (12 in. – 48 in.). Includes 2 pairs of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

H-Style Fittings Horizontal Expanding Tees

Part Numbering System

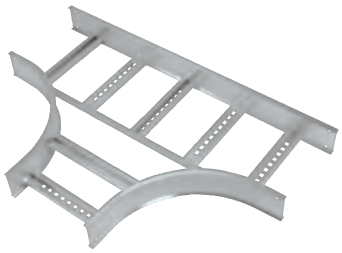
AHF-4-06-09-L-ET-24

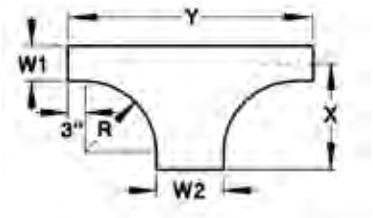
- AHF-4: Fitting material and side rail
- 06: Side rail height
- 09: Width 1
- L: Width 2
- ET: Bottom style
- 24: Fitting type
- Nominal radius

Selection Guide

Tray Widths W1: 30, 24, 18, 12, 9, 6
Tray Widths W2: 42, 36, 30, 24, 18, 12, 9
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

Horizontal EXPANDING TEE — H-Style





Widths		Cat. No.	(+) 12 in. Nominal Radius		(+) 24 in. Nominal Radius		(+) 36 in. Nominal Radius		(+) 48 in. Nominal Radius	
W1	W2		X	Y	X	Y	X	Y	X	Y
36	42	AHF(†)-3642-(*)-ET(+)	33	72	45	96	57	120	69	144
30	36	AHF(†)-3036-(*)-ET(+)	30	66	42	90	54	114	66	138
	42	AHF(†)-3042-(*)-ET(+)	30	72	42	96	54	120	66	144
24	30	AHF(†)-2430-(*)-ET(+)	27	60	39	84	51	108	63	132
	36	AHF(†)-2436-(*)-ET(+)	27	66	39	90	51	114	63	138
	42	AHF(†)-2442-(*)-ET(+)	27	72	39	96	51	120	63	144
18	24	AHF(†)-1824-(*)-ET(+)	24	54	36	78	48	102	60	126
	30	AHF(†)-1830-(*)-ET(+)	24	60	36	84	48	108	60	132
	36	AHF(†)-1836-(*)-ET(+)	24	66	36	90	48	114	60	138
	42	AHF(†)-1842-(*)-ET(+)	24	72	36	96	48	120	60	144
12	18	AHF(†)-1218-(*)-ET(+)	21	48	33	72	45	96	57	120
	24	AHF(†)-1224-(*)-ET(+)	21	54	33	78	45	102	57	126
	30	AHF(†)-1230-(*)-ET(+)	21	60	33	84	45	108	57	132
	36	AHF(†)-1236-(*)-ET(+)	21	66	33	90	45	114	57	138
	42	AHF(†)-1242-(*)-ET(+)	21	72	33	96	45	120	57	144
9	12	AHF(†)-0912-(*)-ET(+)	19-1/2	42	31-1/2	66	43-1/2	90	55-1/2	114
	18	AHF(†)-0918-(*)-ET(+)	19-1/2	48	31-1/2	72	43-1/2	96	55-1/2	120
	24	AHF(†)-0924-(*)-ET(+)	19-1/2	54	31-1/2	78	43-1/2	102	55-1/2	126
	30	AHF(†)-0930-(*)-ET(+)	19-1/2	60	31-1/2	84	43-1/2	108	55-1/2	132
	36	AHF(†)-0936-(*)-ET(+)	19-1/2	66	31-1/2	90	43-1/2	114	55-1/2	138
	42	AHF(†)-0942-(*)-ET(+)	19-1/2	72	31-1/2	96	43-1/2	120	55-1/2	144
6	9	AHF(†)-0609-(*)-ET(+)	18	39	30	63	42	87	54	111
	12	AHF(†)-0612-(*)-ET(+)	18	42	30	66	42	90	54	114
	18	AHF(†)-0618-(*)-ET(+)	18	48	30	72	42	96	54	120
	24	AHF(†)-0624-(*)-ET(+)	18	54	30	78	42	102	54	126
	30	AHF(†)-0630-(*)-ET(+)	18	60	30	84	42	108	54	132
	36	AHF(†)-0636-(*)-ET(+)	18	66	30	90	42	114	54	138
	42	AHF(†)-0642-(*)-ET(+)	18	72	30	96	42	120	54	144

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. (+) Insert radius (12 in. – 48 in.). Includes 2 pairs of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

U-Style Fittings Horizontal Expanding Crosses

Part Numbering System

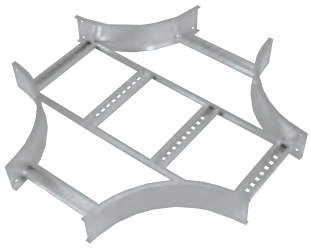
AUF-5-18-24-L-EX36

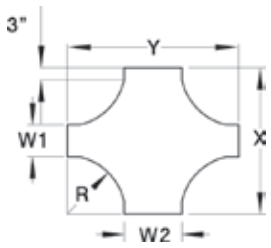
- AUF-5: Fitting material and side rail
- 18: Width 1
- 24: Width 2
- L: Bottom style
- EX36: Nominal radius
- Side rail height
- Fitting type

Selection Guide

Tray Widths W1: 30, 24, 18, 12, 9, 6
Tray Widths W2: 42, 36, 30, 24, 18, 12, 9
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

Horizontal EXPANDING CROSS — U-Style





Widths		Cat. No.	(+) 12 in. Nominal Radius		(+) 24 in. Nominal Radius		(+) 36 in. Nominal Radius[2]		(+) 48 in. Nominal Radius[1]	
W1	W2		X	Y	X	Y	X	Y	X	Y
36	42	AUF(†)-3642-(*)-EX(+)	60	66	84	90	108	114	132	138
30	36	AUF(†)-3036-(*)-EX(+)	54	60	78	84	102	108	126	132
	42	AUF(†)-3042-(*)-EX(+)	54	66	78	90	102	114	126	138
24	30	AUF(†)-2430-(*)-EX(+)	48	54	72	78	96	102	120	126
	36	AUF(†)-2436-(*)-EX(+)	48	60	72	84	96	108	120	132
	42	AUF(†)-2442-(*)-EX(+)	48	66	72	90	96	114	120	138
18	24	AUF(†)-1824-(*)-EX(+)	42	48	66	72	90	96	114	120
	30	AUF(†)-1830-(*)-EX(+)	42	54	66	78	90	102	114	126
	36	AUF(†)-1836-(*)-EX(+)	42	60	66	84	90	108	114	132
	42	AUF(†)-1842-(*)-EX(+)	42	66	66	90	90	114	114	138
12	18	AUF(†)-1218-(*)-EX(+)	36	42	60	66	84	90	108	114
	24	AUF(†)-1224-(*)-EX(+)	36	48	60	72	84	96	108	120
	30	AUF(†)-1230-(*)-EX(+)	36	54	60	78	84	102	108	126
	36	AUF(†)-1236-(*)-EX(+)	36	60	60	84	84	108	108	132
	42	AUF(†)-1242-(*)-EX(+)	36	66	60	90	84	114	108	138
9	12	AUF(†)-0912-(*)-EX(+)	33	36	57	60	81	84	105	108
	18	AUF(†)-0918-(*)-EX(+)	33	42	57	66	81	90	105	114
	24	AUF(†)-0924-(*)-EX(+)	33	48	57	72	81	96	105	120
	30	AUF(†)-0930-(*)-EX(+)	33	54	57	78	81	102	105	126
	36	AUF(†)-0936-(*)-EX(+)	33	60	57	84	81	108	105	132
	42	AUF(†)-0942-(*)-EX(+)	33	66	57	90	81	114	105	138
6	9	AUF(†)-0609-(*)-EX(+)	30	33	54	57	78	81	102	105
	12	AUF(†)-0612-(*)-EX(+)	30	36	54	60	78	84	102	108
	18	AUF(†)-0618-(*)-EX(+)	30	42	54	66	78	90	102	114
	24	AUF(†)-0624-(*)-EX(+)	30	48	54	72	78	96	102	120
	30	AUF(†)-0630-(*)-EX(+)	30	54	54	78	78	102	102	126
	36	AUF(†)-0636-(*)-EX(+)	30	60	54	84	78	108	102	132
	42	AUF(†)-0642-(*)-EX(+)	30	66	54	90	78	114	102	138

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. (+) Insert radius (12 in. – 48 in.). Includes 3 pairs of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.
[1] All 48 in. radius crosses shipped with SSW-3/8HXHWK hardware kit.
[2] All 36 in. radius crosses with width (W1) 30 in. or larger shipped with SSW-3/8HXHWK hardware kit.

Fittings

H-Style Fittings Horizontal Expanding Crosses

Part Numbering System

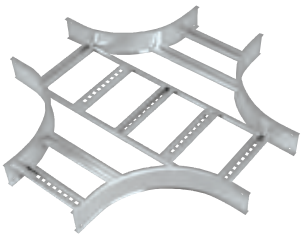
AHF-5-30-36-L-EX-36

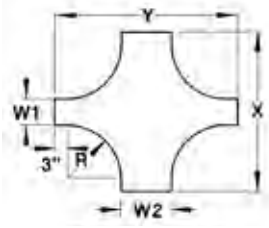
- AHF-5: Fitting material and side rail
- 30: Side rail height
- 36: Width 1
- L: Width 2
- EX: Bottom style
- 36: Fitting type
- Nominal radius

Selection Guide

Tray Widths W1: 30, 24, 18, 12, 9, 6
Tray Widths W2: 42, 36, 30, 24, 18, 12, 9
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

Horizontal EXPANDING CROSS — H-Style





Widths		Cat. No.	(+) 12 in. Nominal Radius		(+) 24 in. Nominal Radius		(+)36 in. Nominal Radius[2]		(+) 48 in. Nominal Radius[1]	
W1	W2		X	Y	X	Y	X	Y	X	Y
36	42	AHF(†)-3642-(*)-EX(+)	66	72	90	96	114	120	138	144
30	36	AHF(†)-3036-(*)-EX(+)	60	66	84	90	108	114	132	138
	42	AHF(†)-3042-(*)-EX(+)	60	72	84	96	108	120	132	144
24	30	AHF(†)-2430-(*)-EX(+)	54	60	78	84	102	108	126	132
	36	AHF(†)-2436-(*)-EX(+)	54	66	78	90	102	114	126	138
	42	AHF(†)-2442-(*)-EX(+)	54	75	78	96	102	120	126	144
18	24	AHF(†)-1824-(*)-EX(+)	48	54	72	78	96	102	120	126
	30	AHF(†)-1830-(*)-EX(+)	48	60	72	84	96	108	120	132
	36	AHF(†)-1836-(*)-EX(+)	48	66	72	90	96	114	120	138
	42	AHF(†)-1842-(*)-EX(+)	478	72	72	96	96	120	120	144
12	18	AHF(†)-1218-(*)-EX(+)	42	48	66	72	90	96	114	120
	24	AHF(†)-1224-(*)-EX(+)	42	54	66	78	90	102	114	126
	30	AHF(†)-1230-(*)-EX(+)	42	60	66	84	90	108	114	132
	36	AHF(†)-1236-(*)-EX(+)	42	66	66	90	90	114	114	138
	42	AHF(†)-1242-(*)-EX(+)	42	72	66	96	90	120	114	144
9	12	AHF(†)-0912-(*)-EX(+)	39	42	63	66	87	90	111	114
	18	AHF(†)-0918-(*)-EX(+)	39	48	63	72	87	96	111	120
	24	AHF(†)-0924-(*)-EX(+)	39	54	63	78	87	102	111	126
	30	AHF(†)-0930-(*)-EX(+)	39	60	63	84	87	108	111	132
	36	AHF(†)-0936-(*)-EX(+)	39	66	63	90	87	114	111	138
	42	AHF(†)-0942-(*)-EX(+)	39	72	63	96	87	120	111	144
6	9	AHF(†)-0609-(*)-EX(+)	36	39	60	63	84	87	108	111
	12	AHF(†)-0612-(*)-EX(+)	36	42	60	66	84	90	108	114
	18	AHF(†)-0618-(*)-EX(+)	36	48	60	72	84	96	108	120
	24	AHF(†)-0624-(*)-EX(+)	36	54	60	78	84	102	108	126
	30	AHF(†)-0630-(*)-EX(+)	36	60	60	84	84	108	108	132
	36	AHF(†)-0636-(*)-EX(+)	36	66	60	90	84	114	108	138
	42	AHF(†)-0642-(*)-EX(+)	36	72	60	96	84	120	108	144

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. (+) Insert radius (12 in. – 48 in.). Includes 3 pairs of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.
[1] All 48 in. radius crosses shipped with SSW-3/8HXHWK hardware kit.
[2] All 36 in. radius crosses with width (W1) 24 in. or larger shipped with SSW-3/8HXHWK hardware kit.

Fittings

U-Style Fittings Reducers

Part Numbering System

AUF-6-36-18-L-HLR

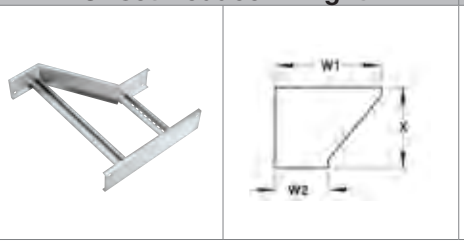
- AUF-6: Fitting material and side rail
- 36: Width 1
- 18: Side rail height
- L: Bottom style
- HLR: Fitting type

Selection Guide

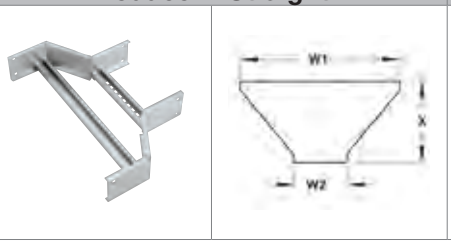
Tray Widths W1: 42, 36, 30, 24, 18, 12, 9
Tray Widths W2: 36, 30, 24, 18, 12, 9, 6
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

Horizontal REDUCERS — U-Style

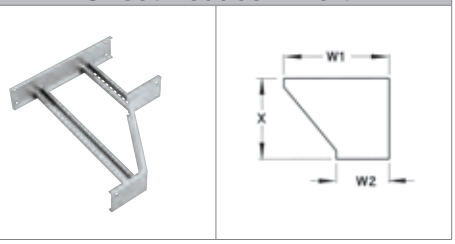
Offset Reducer - Right



Reducer - Straight



Offset Reducer - Left



Widths		Left Reducer		Straight Reducer (Concentric)		Right Reducer	
W1	W2	Cat. No.	Dim. X	Cat. No.	Dim. X	Cat. No.	Dim. X
42	36	AUF(†)-42-36-(*)-HLR	15-7/16	AUF(†)-42-36-(*)-HSR	13-3/4	AUF(†)-42-36-(*)-HRR	15-7/16
	30	AUF(†)-42-30-(*)-HLR	18-15/16	AUF(†)-42-30-(*)-HSR	15-7/16	AUF(†)-42-30-(*)-HRR	18-15/16
	24	AUF(†)-42-24-(*)-HLR	22-3/8	AUF(†)-42-24-(*)-HSR	17-3/16	AUF(†)-42-24-(*)-HRR	22-3/8
	18	AUF(†)-42-18-(*)-HLR	25-7/8	AUF(†)-42-18-(*)-HSR	18-5/16	AUF(†)-42-18-(*)-HRR	25-7/8
	12	AUF(†)-42-12-(*)-HLR	29-5/16	AUF(†)-42-12-(*)-HSR	20-5/8	AUF(†)-42-12-(*)-HRR	29-5/16
	9	AUF(†)-42-09-(*)-HLR	31-1/16	AUF(†)-42-09-(*)-HSR	21-1/2	AUF(†)-42-09-(*)-HRR	31-1/16
	6	AUF(†)-42-06-(*)-HLR	32-3/4	AUF(†)-42-06-(*)-HSR	22-3/8	AUF(†)-42-06-(*)-HRR	32-3/4
36	30	AUF(†)-36-30-(*)-HLR	15-7/16	AUF(†)-36-30-(*)-HSR	13-3/4	AUF(†)-36-30-(*)-HRR	15-7/16
	24	AUF(†)-36-24-(*)-HLR	18-15/16	AUF(†)-36-24-(*)-HSR	15-7/16	AUF(†)-36-24-(*)-HRR	18-15/16
	18	AUF(†)-36-18-(*)-HLR	22-3/8	AUF(†)-36-18-(*)-HSR	17-3/8	AUF(†)-36-18-(*)-HRR	22-3/8
	12	AUF(†)-36-12-(*)-HLR	25-7/8	AUF(†)-36-12-(*)-HSR	18-5/16	AUF(†)-36-12-(*)-HRR	25-7/8
	9	AUF(†)-36-09-(*)-HLR	27-9/16	AUF(†)-36-09-(*)-HSR	19-13/16	AUF(†)-36-09-(*)-HRR	27-9/16
	6	AUF(†)-36-06-(*)-HLR	29-5/16	AUF(†)-36-06-(*)-HSR	20-11/16	AUF(†)-36-06-(*)-HRR	29-5/16
30	24	AUF(†)-30-24-(*)-HLR	15-7/16	AUF(†)-30-24-(*)-HSR	13-3/4	AUF(†)-30-24-(*)-HRR	15-7/16
	18	AUF(†)-30-18-(*)-HLR	18-15/16	AUF(†)-30-18-(*)-HSR	15-7/16	AUF(†)-30-18-(*)-HRR	18-15/16
	12	AUF(†)-30-12-(*)-HLR	22-3/8	AUF(†)-30-12-(*)-HSR	17-3/16	AUF(†)-30-12-(*)-HRR	22-3/8
	9	AUF(†)-30-09-(*)-HLR	24-1/8	AUF(†)-30-09-(*)-HSR	18-1/16	AUF(†)-30-09-(*)-HRR	24-1/8
	6	AUF(†)-30-06-(*)-HLR	25-7/8	AUF(†)-30-06-(*)-HSR	18-15/16	AUF(†)-30-06-(*)-HRR	25-7/8
24	18	AUF(†)-24-18-(*)-HLR	15-7/16	AUF(†)-24-18-(*)-HSR	13-3/4	AUF(†)-24-18-(*)-HRR	15-7/16
	12	AUF(†)-24-12-(*)-HLR	18-15/16	AUF(†)-24-12-(*)-HSR	15-7/16	AUF(†)-24-12-(*)-HRR	18-15/16
	9	AUF(†)-24-09-(*)-HLR	20-11/16	AUF(†)-24-09-(*)-HSR	16-5/16	AUF(†)-24-09-(*)-HRR	20-11/16
	6	AUF(†)-24-06-(*)-HLR	22-3/8	AUF(†)-24-06-(*)-HSR	17-3/16	AUF(†)-24-06-(*)-HRR	22-3/8
18	12	AUF(†)-18-12-(*)-HLR	15-7/16	AUF(†)-18-12-(*)-HSR	13-3/4	AUF(†)-18-12-(*)-HRR	15-7/16
	9	AUF(†)-18-09-(*)-HLR	17-3/16	AUF(†)-18-09-(*)-HSR	14-5/8	AUF(†)-18-09-(*)-HRR	17-3/16
	6	AUF(†)-18-06-(*)-HLR	18-15/16	AUF(†)-18-06-(*)-HSR	15-7/16	AUF(†)-18-06-(*)-HRR	18-15/16
12	9	AUF(†)-12-09-(*)-HLR	13-3/4	AUF(†)-12-09-(*)-HSR	12-7/8	AUF(†)-12-09-(*)-HRR	13-3/4
	6	AUF(†)-12-06-(*)-HLR	15-7/16	AUF(†)-12-06-(*)-HSR	13-3/4	AUF(†)-12-06-(*)-HRR	15-7/16
9	6	AUF(†)-09-06-(*)-HLR	13-3/4	AUF(†)-09-06-(*)-HSR	12-7/8	AUF(†)-09-06-(*)-HRR	13-3/4

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Includes 1 pair of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

H-Style Fittings Reducers

Part Numbering System

AHF-6-36-18-L-HLR

- AHF-6: Fitting material and side rail
- 36: Width 1
- 18: Width 2
- L: Bottom style
- HLR: Fitting type
- Side rail height

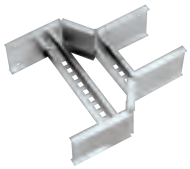
Selection Guide

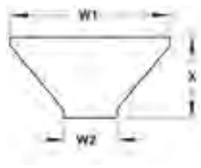
Tray Widths W1: 42, 36, 30, 24, 18, 12, 9
Tray Widths W2: 36, 30, 24, 18, 12, 9, 6
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

Horizontal REDUCERS — H-Style

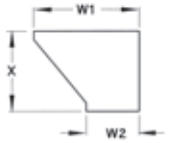
Offset Reducer - Right

Reducer - Straight





Offset Reducer - Left



Widths		Left Reducer		Straight Reducer (Concentric)		Right Reducer	
W1	W2	Cat. No.	Dim. X	Cat. No.	Dim. X	Cat. No.	Dim. X
42	36	AHF(†)-42-36-(*)-HLR	15-7/16	AHF(†)-42-36-(*)-HSR	13-3/4	AHF(†)-42-36-(*)-HRR	15-7/16
	30	AHF(†)-42-30-(*)-HLR	18-15/16	AHF(†)-42-30-(*)-HSR	15-7/16	AHF(†)-42-30-(*)-HRR	18-15/16
	24	AHF(†)-42-24-(*)-HLR	22-3/8	AHF(†)-42-24-(*)-HSR	17-3/16	AHF(†)-42-24-(*)-HRR	22-3/8
	18	AHF(†)-42-18-(*)-HLR	25-7/8	AHF(†)-42-18-(*)-HSR	18-5/16	AHF(†)-42-18-(*)-HRR	25-7/8
	12	AHF(†)-42-12-(*)-HLR	29-5/16	AHF(†)-42-12-(*)-HSR	20-5/8	AHF(†)-42-12-(*)-HRR	29-5/16
	9	AHF(†)-42-09-(*)-HLR	31-1/16	AHF(†)-42-09-(*)-HSR	21-1/2	AHF(†)-42-09-(*)-HRR	31-1/16
	6	AHF(†)-42-06-(*)-HLR	32-3/4	AHF(†)-42-06-(*)-HSR	22-3/8	AHF(†)-42-06-(*)-HRR	32-3/4
36	30	AHF(†)-36-30-(*)-HLR	15-7/16	AHF(†)-36-30-(*)-HSR	13-3/4	AHF(†)-36-30-(*)-HRR	15-7/16
	24	AHF(†)-36-24-(*)-HLR	18-15/16	AHF(†)-36-24-(*)-HSR	15-7/16	AHF(†)-36-24-(*)-HRR	18-15/16
	18	AHF(†)-36-18-(*)-HLR	22-3/8	AHF(†)-36-18-(*)-HSR	17-3/8	AHF(†)-36-18-(*)-HRR	22-3/8
	12	AHF(†)-36-12-(*)-HLR	25-7/8	AHF(†)-36-12-(*)-HSR	18-5/16	AHF(†)-36-12-(*)-HRR	25-7/8
	9	AHF(†)-36-09-(*)-HLR	27-9/16	AHF(†)-36-09-(*)-HSR	19-13/16	AHF(†)-36-09-(*)-HRR	27-9/16
	6	AHF(†)-36-06-(*)-HLR	29-5/16	AHF(†)-36-06-(*)-HSR	20-11/16	AHF(†)-36-06-(*)-HRR	29-5/16
30	24	AHF(†)-30-24-(*)-HLR	15-7/16	AHF(†)-30-24-(*)-HSR	13-3/4	AHF(†)-30-24-(*)-HRR	15-7/16
	18	AHF(†)-30-18-(*)-HLR	18-15/16	AHF(†)-30-18-(*)-HSR	15-7/16	AHF(†)-30-18-(*)-HRR	18-15/16
	12	AHF(†)-30-12-(*)-HLR	22-3/8	AHF(†)-30-12-(*)-HSR	17-3/16	AHF(†)-30-12-(*)-HRR	22-3/8
	9	AHF(†)-30-09-(*)-HLR	24-1/8	AHF(†)-30-09-(*)-HSR	18-1/16	AHF(†)-30-09-(*)-HRR	24-1/8
	6	AHF(†)-30-06-(*)-HLR	25-7/8	AHF(†)-30-06-(*)-HSR	18-15/16	AHF(†)-30-06-(*)-HRR	25-7/8
24	18	AHF(†)-24-18-(*)-HLR	15-7/16	AHF(†)-24-18-(*)-HSR	13-3/4	AHF(†)-24-18-(*)-HRR	15-7/16
	12	AHF(†)-24-12-(*)-HLR	18-15/16	AHF(†)-24-12-(*)-HSR	15-7/16	AHF(†)-24-12-(*)-HRR	18-15/16
	9	AHF(†)-24-09-(*)-HLR	20-11/16	AHF(†)-24-09-(*)-HSR	16-5/16	AHF(†)-24-09-(*)-HRR	20-11/16
	6	AHF(†)-24-06-(*)-HLR	22-3/8	AHF(†)-24-06-(*)-HSR	17-3/16	AHF(†)-24-06-(*)-HRR	22-3/8
18	12	AHF(†)-18-12-(*)-HLR	15-7/16	AHF(†)-18-12-(*)-HSR	13-3/4	AHF(†)-18-12-(*)-HRR	15-7/16
	9	AHF(†)-18-09-(*)-HLR	17-3/16	AHF(†)-18-09-(*)-HSR	14-5/8	AHF(†)-18-09-(*)-HRR	17-3/16
	6	AHF(†)-18-06-(*)-HLR	18-15/16	AHF(†)-18-06-(*)-HSR	15-7/16	AHF(†)-18-06-(*)-HRR	18-15/16
12	9	AHF(†)-12-09-(*)-HLR	13-3/4	AHF(†)-12-09-(*)-HSR	12-7/8	AHF(†)-12-09-(*)-HRR	13-3/4
	6	AHF(†)-12-06-(*)-HLR	15-7/16	AHF(†)-12-06-(*)-HSR	13-3/4	AHF(†)-12-06-(*)-HRR	15-7/16
9	6	AHF(†)-09-06-(*)-HLR	13-3/4	AHF(†)-09-06-(*)-HSR	12-7/8	AHF(†)-09-06-(*)-HRR	13-3/4

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Includes 1 pair of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

45º U-Style Fittings Horizontal Wyes

Part Numbering System

AUF-6-36-L-HYL

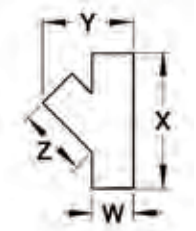
- AUF: Fitting material and side rail
- 6: Side rail height
- 36: Width
- L: Bottom style
- HYL: Fitting type

Selection Guide

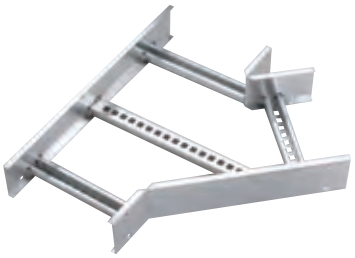
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in.– 7 in.

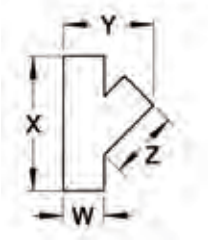
45° Horizontal WYE — U-Style

Left Hand Wye



Right Hand Wye





Width	Left Hand Wye Cat. No.	Right Hand Wye Cat. No.	Dimensions		
			X	Y	Z
6	AUF(†)-06-(*)-HYL	AUF(†)-06-(*)-HYR	18-5/16	14-13/16	12-7/16
9	AUF(†)-09-(*)-HYL	AUF(†)-09-(*)-HYR	22-1/2	19-15/16	15-7/16
12	AUF(†)-12-(*)-HYL	AUF(†)-12-(*)-HYR	26-3/4	25	18-7/16
18	AUF(†)-18-(*)-HYL	AUF(†)-18-(*)-HYR	35-1/4	35-1/4	24-7/16
24	AUF(†)-24-(*)-HYL	AUF(†)-24-(*)-HYR	43-1/2	45-1/2	30-7/16
30	AUF(†)-30-(*)-HYL	AUF(†)-30-(*)-HYR	52-1/4	55-3/4	36-7/16
36	AUF(†)-36-(*)-HYL	AUF(†)-36-(*)-HYR	60-11/16	66	42-7/16
42	AUF(†)-42-(*)-HYL	AUF(†)-42-(*)-HYR	69-3/16	76-1/4	45-7/16

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Includes 2 pairs of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

45º H-Style Fittings Horizontal Wyes

Part Numbering System

AHF-6-36-L-HYL

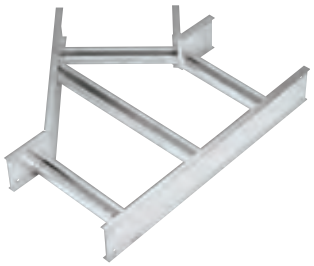
- AHF: Fitting material and side rail
- 6: Side rail height
- 36: Width
- L: Bottom style
- HYL: Fitting type

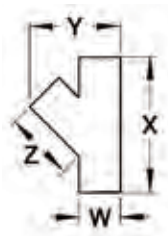
Selection Guide

Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in.– 7 in.

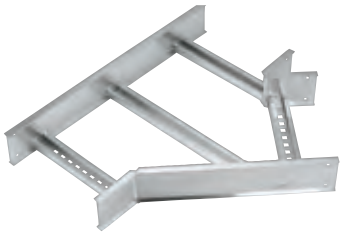
45° Horizontal WYE — H-Style

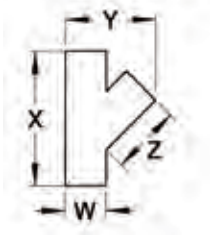
Left Hand Wye





Right Hand Wye





Width	Left Hand Wye Cat. No.	Right Hand Wye Cat. No.	Dimensions		
			X	Y	Z
6	AHF(†)-06-(*)-HYL	AHF(†)-06-(*)-HYR	18-5/16	14-13/16	12-7/16
9	AHF(†)-09-(*)-HYL	AHF(†)-09-(*)-HYR	22-1/2	19-15/16	15-7/16
12	AHF(†)-12-(*)-HYL	AHF(†)-12-(*)-HYR	26-3/4	25	18-7/16
18	AHF(†)-18-(*)-HYL	AHF(†)-18-(*)-HYR	35-1/4	35-1/4	24-7/16
24	AHF(†)-24-(*)-HYL	AHF(†)-24-(*)-HYR	43-1/2	45-1/2	30-7/16
30	AHF(†)-30-(*)-HYL	AHF(†)-30-(*)-HYR	52-1/4	55-3/4	36-7/16
36	AHF(†)-36-(*)-HYL	AHF(†)-36-(*)-HYR	60-11/16	66	42-7/16
42	AHF(†)-42-(*)-HYL	AHF(†)-42-(*)-HYR	69-3/16	76-1/4	45-7/16

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Includes 2 pairs of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

90° U-Style Fittings Vertical Bends

Part Numbering System

AUF-7-30-L-VI90-36

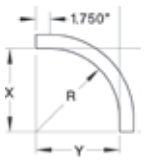
- AUF-7: Fitting material and side rail
- 30: Width
- L: Side rail height
- VI: Bottom style
- 90: Fitting Type
- 36: Degree / Nominal radius

Selection Guide

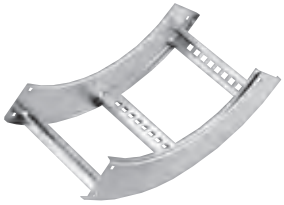
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 90°
Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

90° Vertical BEND — U-Style

Outside Bend



Inside Bend



Nominal			(+) VO Side Rail		(+) VI Side Rail							
			4 in. – 7 in.		4 in.		5 in.		6 in.		7 in.	
Radial	Width	Cat. No.	X	Y	X	Y	X	Y	X	Y	X	Y
12	6	AUF(†)-06-(*)-(+)90-12	12	12	17-15/16	17-15/16	18-13/16	18-13/16	20	20	21	21
	9	AUF(†)-09-(*)-(+)90-12										
	12	AUF(†)-12-(*)-(+)90-12										
	18	AUF(†)-18-(*)-(+)90-12										
	24	AUF(†)-24-(*)-(+)90-12										
	30	AUF(†)-30-(*)-(+)90-12										
	36	AUF(†)-36-(*)-(+)90-12										
	42	AUF(†)-42-(*)-(+)90-12										
24	6	AUF(†)-06-(*)-(+)90-24	24	24	29-15/16	29-15/16	30-13/16	30-13/16	32	32	33	33
	9	AUF(†)-09-(*)-(+)90-24										
	12	AUF(†)-12-(*)-(+)90-24										
	18	AUF(†)-18-(*)-(+)90-24										
	24	AUF(†)-24-(*)-(+)90-24										
	30	AUF(†)-30-(*)-(+)90-24										
	36	AUF(†)-36-(*)-(+)90-24										
	42	AUF(†)-42-(*)-(+)90-24										
36	6	AUF(†)-06-(*)-(+)90-36	36	36	41-15/16	41-15/16	42-13/16	42-13/16	44	44	33	33
	9	AUF(†)-09-(*)-(+)90-36										
	12	AUF(†)-12-(*)-(+)90-36										
	18	AUF(†)-18-(*)-(+)90-36										
	24	AUF(†)-24-(*)-(+)90-36										
	30	AUF(†)-30-(*)-(+)90-36										
	36	AUF(†)-36-(*)-(+)90-36										
	42	AUF(†)-42-(*)-(+)90-36										
48	6	AUF(†)-06-(*)-(+)90-48	48	48	53-15/16	53-15/16	54-13/16	54-13/16	56	56	57	57
	9	AUF(†)-09-(*)-(+)90-48										
	12	AUF(†)-12-(*)-(+)90-48										
	18	AUF(†)-18-(*)-(+)90-48										
	24	AUF(†)-24-(*)-(+)90-48										
	30	AUF(†)-30-(*)-(+)90-48										
	36	AUF(†)-36-(*)-(+)90-48										
	42	AUF(†)-42-(*)-(+)90-48										

(†) Insert side rail height. (*) Insert bottom style (+) Insert "VO" for vertical outside or "VI" for vertical inside to complete CAT. NO. Includes 1 pair of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

90º H-Style Fittings Vertical Bends

Part Numbering System

AHF-7-30-L-VI90-36

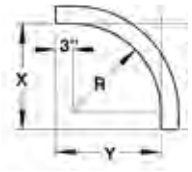
- AHF-7: Fitting material and side rail
- 30: Side rail height
- L: Bottom style
- VI: Fitting Type
- 90: Degree
- 36: Nominal radius

Selection Guide

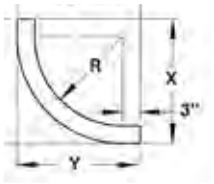
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 90º
Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

90° Vertical BEND — H-Style

Outside Bend



Inside Bend



Nominal			(+) VO Side Rail		(+) VI Side Rail							
			4 in. – 7 in.		4 in.		5 in.		6 in.		7 in.	
Radius	Width	Cat. No.	X	Y	X	Y	X	Y	X	Y	X	Y
12	6	AHF(†)-06-(*)-(+)90-12	15	15	19-3/16	19-3/16	20-1/16	20-1/16	21-1/4	21-1/4	22-1/4	22-1/4
	9	AHF(†)-09-(*)-(+)90-12										
	12	AHF(†)-12-(*)-(+)90-12										
	18	AHF(†)-18-(*)-(+)90-12										
	24	AHF(†)-24-(*)-(+)90-12										
	30	AHF(†)-30-(*)-(+)90-12										
	36	AHF(†)-36-(*)-(+)90-12										
	42	AHF(†)-42-(*)-(+)90-12										
24	6	AHF(†)-06-(*)-(+)90-24	27	27	31-3/16	31-3/16	32-1/16	32-1/16	33-1/4	33-1/4	34-1/4	34-1/4
	9	AHF(†)-09-(*)-(+)90-24										
	12	AHF(†)-12-(*)-(+)90-24										
	18	AHF(†)-18-(*)-(+)90-24										
	24	AHF(†)-24-(*)-(+)90-24										
	30	AHF(†)-30-(*)-(+)90-24										
	36	AHF(†)-36-(*)-(+)90-24										
	42	AHF(†)-42-(*)-(+)90-24										
36	6	AHF(†)-06-(*)-(+)90-36	39	39	43-3/16	43-3/16	44-1/16	44-1/16	45-1/4	45-1/4	46-1/4	46-1/4
	9	AHF(†)-09-(*)-(+)90-36										
	12	AHF(†)-12-(*)-(+)90-36										
	18	AHF(†)-18-(*)-(+)90-36										
	24	AHF(†)-24-(*)-(+)90-36										
	30	AHF(†)-30-(*)-(+)90-36										
	36	AHF(†)-36-(*)-(+)90-36										
	42	AHF(†)-42-(*)-(+)90-36										
48	6	AHF(†)-06-(*)-(+)90-48	51	51	55-3/16	55-3/16	56-1/16	56-1/16	57-1/4	57-1/4	58-1/4	58-1/4
	9	AHF(†)-09-(*)-(+)90-48										
	12	AHF(†)-12-(*)-(+)90-48										
	18	AHF(†)-18-(*)-(+)90-48										
	24	AHF(†)-24-(*)-(+)90-48										
	30	AHF(†)-30-(*)-(+)90-48										
	36	AHF(†)-36-(*)-(+)90-48										
	42	AHF(†)-42-(*)-(+)90-48										

(†) Insert side rail height. (*) Insert bottom style (+) Insert "VO" for vertical outside or "VI" for vertical inside to complete CAT. NO. Includes 1 pair of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

60º U-Style Fittings Vertical Bends

Part Numbering System

AUF-7-36-V-VO60-24

- AUF-7: Fitting material and side rail
- 36: Width
- V: Bottom style
- VO: Fitting Type
- 60: Degree
- 24: Nominal radius

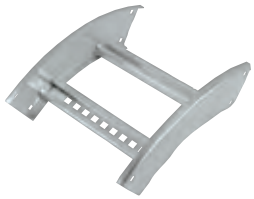
Side rail height

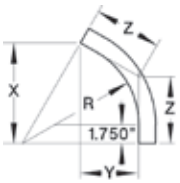
Selection Guide

Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 60º
Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

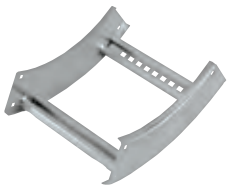
60° Vertical BEND — U-Style

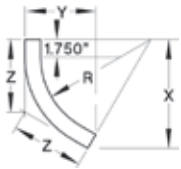
Outside Bend





Inside Bend





Nominal			(+) VO Side Rail			(+) VI Side Rail											
			4 in. – 7 in.			4 in.			5 in.			6 in.			7 in.		
Radius	Width	Cat. No.	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z
12	6	AUF(†)-06-(*)-(+)60-12	13	7-1/2	8-11/16	16-5/8	11-11/16	11-1/16	17-7/16	12-5/8	11-5/8	18-3/8	13-11/16	12-1/4	19-5/16	14-3/4	12-7/8
	9	AUF(†)-09-(*)-(+)60-12															
	12	AUF(†)-12-(*)-(+)60-12															
	18	AUF(†)-18-(*)-(+)60-12															
	24	AUF(†)-24-(*)-(+)60-12															
	30	AUF(†)-30-(*)-(+)60-12															
	36	AUF(†)-36-(*)-(+)60-12															
	42	AUF(†)-42-(*)-(+)60-12															
24	6	AUF(†)-06-(*)-(+)60-24	23-7/16	13-1/2	15-5/8	27	17-11/16	18	27-13/16	18-5/8	16-9/16	28-3/4	19-11/16	19-3/16	29-11/16	20-3/4	19-13/16
	9	AUF(†)-09-(*)-(+)60-24															
	12	AUF(†)-12-(*)-(+)60-24															
	18	AUF(†)-18-(*)-(+)60-24															
	24	AUF(†)-24-(*)-(+)60-24															
	30	AUF(†)-30-(*)-(+)60-24															
	36	AUF(†)-36-(*)-(+)60-24															
	42	AUF(†)-42-(*)-(+)60-24															
36	6	AUF(†)-06-(*)-(+)60-36	33-13/16	19-1/2	22-9/16	37-7/16	23-11/16	24-15/16	38-3/16	24-5/8	25-7/16	39-3/16	25-11/16	26-1/8	40-1/16	26-3/4	26-11/16
	9	AUF(†)-09-(*)-(+)60-36															
	12	AUF(†)-12-(*)-(+)60-36															
	18	AUF(†)-18-(*)-(+)60-36															
	24	AUF(†)-24-(*)-(+)60-36															
	30	AUF(†)-30-(*)-(+)60-36															
	36	AUF(†)-36-(*)-(+)60-36															
	42	AUF(†)-42-(*)-(+)60-36															
48	6	AUF(†)-06-(*)-(+)60-48	44-3/16	25-1/2	29-7/16	47-13/16	29-11/16	31-7/8	48-9/16	30-5/8	32-3/8	49-9/16	31-11/16	33-1/16	50-7/16	32-3/4	33-5/8
	9	AUF(†)-09-(*)-(+)60-48															
	12	AUF(†)-12-(*)-(+)60-48															
	18	AUF(†)-18-(*)-(+)60-48															
	24	AUF(†)-24-(*)-(+)60-48															
	30	AUF(†)-30-(*)-(+)60-48															
	36	AUF(†)-36-(*)-(+)60-48															
	42	AUF(†)-42-(*)-(+)60-48															

(†) Insert side rail height. (*) Insert bottom style (+) Insert "VO" for vertical outside or "VI" for vertical inside to complete CAT. NO. Includes 1 pair of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

60º H-Style Fittings Vertical Bends

Part Numbering System

AHF-7-36-V-VO60-24

- AHF-7: Fitting material and side rail
- 36: Width
- V: Bottom style
- VO: Fitting Type
- 60: Degree
- 24: Nominal radius

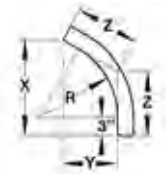
Side rail height

Selection Guide

Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 60º
Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

60º Vertical BEND — H-Style

Outside Bend



Inside Bend

Nominal			(+) VO Side Rail			(+) VI Side Rail											
			4 in. – 7 in.			4 in.			5 in.			6 in.			7 in.		
Radius	Width	Cat. No.	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z
12	6	AHF(†)-06-(*)-(+)60-12	14-7/8	8-5/8	9-15/16	18-1/2	12-3/4	12-5/16	19-5/16	13-11/16	12-7/8	20-5/16	14-13/16	13-1/2	21-1/8	15-13/16	14-1/8
	9	AHF(†)-09-(*)-(+)60-12															
	12	AHF(†)-12-(*)-(+)60-12															
	18	AHF(†)-18-(*)-(+)60-12															
	24	AHF(†)-24-(*)-(+)60-12															
	30	AHF(†)-30-(*)-(+)60-12															
	36	AHF(†)-36-(*)-(+)60-12															
	42	AHF(†)-42-(*)-(+)60-12															
24	6	AHF(†)-06-(*)-(+)60-24	25-5/16	14-5/8	16-7/8	28-7/8	18-3/4	19-1/4	29-11/16	19-11/16	19-13/16	30-11/16	20-13/16	20-7/16	31-9/16	21-13/16	21
	9	AHF(†)-09-(*)-(+)60-24															
	12	AHF(†)-12-(*)-(+)60-24															
	18	AHF(†)-18-(*)-(+)60-24															
	24	AHF(†)-24-(*)-(+)60-24															
	30	AHF(†)-30-(*)-(+)60-24															
	36	AHF(†)-36-(*)-(+)60-24															
	42	AHF(†)-42-(*)-(+)60-24															
36	6	AHF(†)-06-(*)-(+)60-36	35-11/16	20-5/8	23-13/16	39-5/16	24-3/4	26-3/16	40-1/16	25-11/16	26-11/16	41-1/16	26-13/16	27-3/8	41-15/16	27-13/16	27-15/16
	9	AHF(†)-09-(*)-(+)60-36															
	12	AHF(†)-12-(*)-(+)60-36															
	18	AHF(†)-18-(*)-(+)60-36															
	24	AHF(†)-24-(*)-(+)60-36															
	30	AHF(†)-30-(*)-(+)60-36															
	36	AHF(†)-36-(*)-(+)60-36															
	42	AHF(†)-42-(*)-(+)60-36															
48	6	AHF(†)-06-(*)-(+)60-48	46-1/16	26-5/8	30-11/16	49-11/16	30-3/4	33-1/8	50-7/16	31-11/16	33-5/8	51-1/2	32-13/16	34-5/16	52-5/16	33-13/16	34-7/8
	9	AHF(†)-09-(*)-(+)60-48															
	12	AHF(†)-12-(*)-(+)60-48															
	18	AHF(†)-18-(*)-(+)60-48															
	24	AHF(†)-24-(*)-(+)60-48															
	30	AHF(†)-30-(*)-(+)60-48															
	36	AHF(†)-36-(*)-(+)60-48															
	42	AHF(†)-42-(*)-(+)60-48															

(†) Insert side rail height. (*) Insert bottom style (+) Insert "VO" for vertical outside or "VI" for vertical inside to complete CAT. NO. Includes 1 pair of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

45º U-Style Fittings Vertical Bends

Part Numbering System

AUF-5-24-S-VI45-48

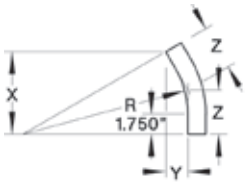
- AUF-5: Fitting material and side rail
- 24: Width
- S: Bottom style
- VI45: Fitting Type (Degree)
- 48: Nominal radius

Selection Guide

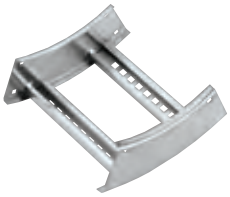
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 45º
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

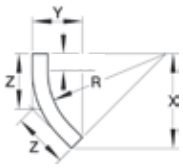
45º Vertical BEND — U-Style

Outside Bend



Inside Bend





Nominal		Cat. No.	(+) VO Side Rail			(+) VI Side Rail											
			4 in. – 7 in.			4 in.			5 in.			6 in.			7 in.		
Radius	Width		X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z
12	6	AUF(†)-06-(*)-(+)45-12	11-1/2	4-3/4	6-3/4	14-7/16	8-15/16	8-7/16	15-1/16	9-13/16	8-13/16	15-7/8	10-15/16	9-5/16	16-9/16	12	9-3/4
	9	AUF(†)-09-(*)-(+)45-12															
	12	AUF(†)-12-(*)-(+)45-12															
	18	AUF(†)-18-(*)-(+)45-12															
	24	AUF(†)-24-(*)-(+)45-12															
	30	AUF(†)-30-(*)-(+)45-12															
	36	AUF(†)-36-(*)-(+)45-12															
	42	AUF(†)-42-(*)-(+)45-12															
24	6	AUF(†)-06-(*)-(+)45-24	19-15/16	8-1/4	11-11/16	22-15/16	12-7/16	13-7/16	23-9/16	13-3/8	13-13/16	24-5/16	14-7/16	14-1/4	25-1/16	15-1/2	14-11/16
	9	AUF(†)-09-(*)-(+)45-24															
	12	AUF(†)-12-(*)-(+)45-24															
	18	AUF(†)-18-(*)-(+)45-24															
	24	AUF(†)-24-(*)-(+)45-24															
	30	AUF(†)-30-(*)-(+)45-24															
	36	AUF(†)-36-(*)-(+)45-24															
	42	AUF(†)-42-(*)-(+)45-24															
36	6	AUF(†)-06-(*)-(+)45-36	28-7/16	11-13/16	16-11/16	31-3/8	15-15/16	18-3/8	32-1/16	16-7/8	18-3/4	32-13/16	18	19-1/4	33-9/16	19	19-11/16
	9	AUF(†)-09-(*)-(+)45-36															
	12	AUF(†)-12-(*)-(+)45-36															
	18	AUF(†)-18-(*)-(+)45-36															
	24	AUF(†)-24-(*)-(+)45-36															
	30	AUF(†)-30-(*)-(+)45-36															
	36	AUF(†)-36-(*)-(+)45-36															
	42	AUF(†)-42-(*)-(+)45-36															
48	6	AUF(†)-06-(*)-(+)45-48	36-15/16	15-5/16	21-5/8	39-7/8	19-1/2	23-3/8	40-1/2	20-3/8	23-3/4	41-5/16	21-1/2	24-3/16	42-1/16	22-9/16	24-5/8
	9	AUF(†)-09-(*)-(+)45-48															
	12	AUF(†)-12-(*)-(+)45-48															
	18	AUF(†)-18-(*)-(+)45-48															
	24	AUF(†)-24-(*)-(+)45-48															
	30	AUF(†)-30-(*)-(+)45-48															
	36	AUF(†)-36-(*)-(+)45-48															
	42	AUF(†)-42-(*)-(+)45-48															

(†) Insert side rail height. (*) Insert bottom style (+) Insert "VO" for vertical outside or "VI" for vertical inside to complete CAT. NO. Includes 1 pair of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

45º H-Style Fittings Vertical Bends

Part Numbering System

AHF-5-24-S-VI45-48

- AHF-5: Fitting material and side rail
- 24: Width
- S: Bottom style
- VI: Fitting Type
- 45: Degree
- 48: Nominal radius

Side rail height

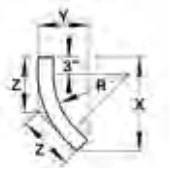
Selection Guide

Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 45º
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in. – 7 in.

45° Vertical BEND — H-Style

Outside Bend

Inside Bend



Nominal			(+) VO Side Rail			(+) VI Side Rail											
			4 in. – 7 in.			4 in.			5 in.			6 in.			7 in.		
Radius	Width	Cat. No.	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z
12	6	AHF(†)-06-(*)-(+)45-12	13-5/8	5-5/8	8	16-9/16	9-13/16	9-11/16	17-3/16	10-11/16	10-1/16	18	11-7/8	10-9/16	18-11/16	12-7/8	10-15/16
	9	AHF(†)-09-(*)-(+)45-12															
	12	AHF(†)-12-(*)-(+)45-12															
	18	AHF(†)-18-(*)-(+)45-12															
	24	AHF(†)-24-(*)-(+)45-12															
	30	AHF(†)-30-(*)-(+)45-12															
	36	AHF(†)-36-(*)-(+)45-12															
	42	AHF(†)-42-(*)-(+)45-12															
24	6	AHF(†)-06-(*)-(+)45-24	22-1/16	9-1/8	12-15/16	25-1/16	13-5/16	14-11/16	25-11/16	14-1/4	15-1/16	26-1/2	15-3/8	15-1/2	27-3/16	16-3/8	15-15/16
	9	AHF(†)-09-(*)-(+)45-24															
	12	AHF(†)-12-(*)-(+)45-24															
	18	AHF(†)-18-(*)-(+)45-24															
	24	AHF(†)-24-(*)-(+)45-24															
	30	AHF(†)-30-(*)-(+)45-24															
	36	AHF(†)-36-(*)-(+)45-24															
	42	AHF(†)-42-(*)-(+)45-24															
36	6	AHF(†)-06-(*)-(+)45-36	30-9/16	12-11/16	17-15/16	33-1/2	16-13/16	19-5/8	34-3/16	17-3/4	20	35	18-7/8	20-1/2	35-11/16	19-7/8	20-7/8
	9	AHF(†)-09-(*)-(+)45-36															
	12	AHF(†)-12-(*)-(+)45-36															
	18	AHF(†)-18-(*)-(+)45-36															
	24	AHF(†)-24-(*)-(+)45-36															
	30	AHF(†)-30-(*)-(+)45-36															
	36	AHF(†)-36-(*)-(+)45-36															
	42	AHF(†)-42-(*)-(+)45-36															
48	6	AHF(†)-06-(*)-(+)45-48	39-1/16	16-3/16	22-7/8	42	20-3/8	24-5/8	42- 5/8	21-1/4	25	43-1/2	22-7/16	25-7/16	44-3/16	23-3/8	25-7/8
	9	AHF(†)-09-(*)-(+)45-48															
	12	AHF(†)-12-(*)-(+)45-48															
	18	AHF(†)-18-(*)-(+)45-48															
	24	AHF(†)-24-(*)-(+)45-48															
	30	AHF(†)-30-(*)-(+)45-48															
	36	AHF(†)-36-(*)-(+)45-48															
	42	AHF(†)-42-(*)-(+)45-48															

(†) Insert side rail height. (*) Insert bottom style (+) Insert "VO" for vertical outside or "VI" for vertical inside to complete CAT. NO. Includes 1 pair of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

30º U-Style Fittings Vertical Bends

Part Numbering System

AUF-6-12-L-VO30-24

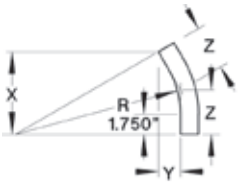
- AUF-6: Fitting material and side rail
- 12: Width
- L: Side rail height
- V: Bottom style
- O: Fitting Type
- 30: Degree
- 24: Nominal radius

Selection Guide

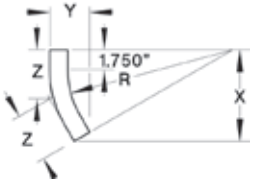
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 30º
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in.– 7 in.

30° Vertical BEND — U-Style

Outside Bend



Inside Bend



Nominal			(+) VO Side Rail			(+) VI Side Rail											
			4 in. – 7 in.			4 in.			5 in.			6 in.			7 in.		
Radius	Width	Cat. No.	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z
12	6	AUF(†)-06-(*)-(+)30-12	9-1/4	2-1/2	4-15/16	11-3/8	6-11/16	6-1/16	11-13/16	7-9/16	6-5/16	12-3/8	8-11/16	6-5/8	12-7/8	9-3/4	6-7/8
	9	AUF(†)-09-(*)-(+)30-12															
	12	AUF(†)-12-(*)-(+)30-12															
	18	AUF(†)-18-(*)-(+)30-12															
	24	AUF(†)-24-(*)-(+)30-12															
	30	AUF(†)-30-(*)-(+)30-12															
	36	AUF(†)-36-(*)-(+)30-12															
	42	AUF(†)-42-(*)-(+)30-12															
24	6	AUF(†)-06-(*)-(+)30-24	15-1/4	4-1/16	8-3/16	17-3/8	8-1/4	9-5/16	17-13/16	9-3/16	9-9/16	18-3/8	10-1/4	9-13/16	18-7/8	11-5/16	10-1/8
	9	AUF(†)-09-(*)-(+)30-24															
	12	AUF(†)-12-(*)-(+)30-24															
	18	AUF(†)-18-(*)-(+)30-24															
	24	AUF(†)-24-(*)-(+)30-24															
	30	AUF(†)-30-(*)-(+)30-24															
	36	AUF(†)-36-(*)-(+)30-24															
	42	AUF(†)-42-(*)-(+)30-24															
36	6	AUF(†)-06-(*)-(+)30-36	21-1/4	5-11/16	11-3/8	23-3/8	9-7/8	12-1/2	23-13/16	10-3/4	12-3/4	24-3/8	11-7/8	13-1/16	24-7/8	12-15/16	13-5/16
	9	AUF(†)-09-(*)-(+)30-36															
	12	AUF(†)-12-(*)-(+)30-36															
	18	AUF(†)-18-(*)-(+)30-36															
	24	AUF(†)-24-(*)-(+)30-36															
	30	AUF(†)-30-(*)-(+)30-36															
	36	AUF(†)-36-(*)-(+)30-36															
	42	AUF(†)-42-(*)-(+)30-36															
48	6	AUF(†)-06-(*)-(+)30-48	21-1/4	7-5/16	14-5/8	29-3/8	11-1/2	15-3/4	29-13/16	12-3/8	16	30-3/8	13-1/2	16-1/4	30-7/8	14-9/16	16-9/16
	9	AUF(†)-09-(*)-(+)30-48															
	12	AUF(†)-12-(*)-(+)30-48															
	18	AUF(†)-18-(*)-(+)30-48															
	24	AUF(†)-24-(*)-(+)30-48															
	30	AUF(†)-30-(*)-(+)30-48															
	36	AUF(†)-36-(*)-(+)30-48															
	42	AUF(†)-42-(*)-(+)30-48															

(†) Insert side rail height. (*) Insert bottom style (+) Insert "VO" for vertical outside or "VI" for vertical inside to complete CAT. NO. Includes 1 pair of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

30º H-Style Fittings Vertical Bends

Part Numbering System

AHF-6-12-L-VO30-24

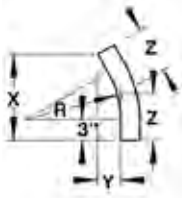
- AHF-6: Fitting material and side rail
- 12: Side rail height
- L: Width
- V: Bottom style
- O: Fitting Type
- 30: Degree
- 24: Nominal radius

Selection Guide

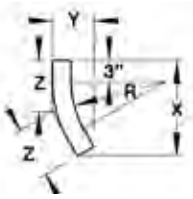
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 30º
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in.– 7 in.

30° Vertical BEND — H-Style

Outside Bend



Inside Bend



Nominal			(+) VO Side Rail			(+) VI Side Rail											
			4 in. – 7 in.			4 in.			5 in.			6 in.			7 in.		
Radius	Width	Cat. No.	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z
12	6	AHF(†)-06-(*)-(+)30-12	11-5/8	3-1/8	6-3/16	13-11/16	7-5/16	7-5/16	14-1/8	8-3/16	7-9/16	14-11/16	9-3/8	7-7/8	13-11/16	10-5/16	8-1/8
	9	AHF(†)-09-(*)-(+)30-12															
	12	AHF(†)-12-(*)-(+)30-12															
	18	AHF(†)-18-(*)-(+)30-12															
	24	AHF(†)-24-(*)-(+)30-12															
	30	AHF(†)-30-(*)-(+)30-12															
	36	AHF(†)-36-(*)-(+)30-12															
	42	AHF(†)-42-(*)-(+)30-12															
24	6	AHF(†)-06-(*)-(+)30-24	17-5/8	4-11/16	9-7/16	19-11/16	8-7/8	10-9/16	20-1/8	9-13/16	10-13/16	20-11/16	10-15/16	11-1/8	19-11/16	11-15/16	11-3/8
	9	AHF(†)-09-(*)-(+)30-24															
	12	AHF(†)-12-(*)-(+)30-24															
	18	AHF(†)-18-(*)-(+)30-24															
	24	AHF(†)-24-(*)-(+)30-24															
	30	AHF(†)-30-(*)-(+)30-24															
	36	AHF(†)-36-(*)-(+)30-24															
	42	AHF(†)-42-(*)-(+)30-24															
36	6	AHF(†)-06-(*)-(+)30-36	23-5/8	6-5/16	12-5/8	25-11/16	10-1/2	13-6/8	26-1/8	11-3/8	14	26-11/16	12-9/16	14-5/16	25-11/16	13-9/16	14-9/16
	9	AHF(†)-09-(*)-(+)30-36															
	12	AHF(†)-12-(*)-(+)30-36															
	18	AHF(†)-18-(*)-(+)30-36															
	24	AHF(†)-24-(*)-(+)30-36															
	30	AHF(†)-30-(*)-(+)30-36															
	36	AHF(†)-36-(*)-(+)30-36															
	42	AHF(†)-42-(*)-(+)30-36															
48	6	AHF(†)-06-(*)-(+)30-48	29-5/8	7-15/16	15-7/8	31-11/16	12-1/8	17	32-1/8	13	17-1/4	32-11/16	14-3/16	17-9/16	31-11/16	15-1/8	17-13/16
	9	AHF(†)-09-(*)-(+)30-48															
	12	AHF(†)-12-(*)-(+)30-48															
	18	AHF(†)-18-(*)-(+)30-48															
	24	AHF(†)-24-(*)-(+)30-48															
	30	AHF(†)-30-(*)-(+)30-48															
	36	AHF(†)-36-(*)-(+)30-48															
	42	AHF(†)-42-(*)-(+)30-48															

(†) Insert side rail height. (*) Insert bottom style (+) Insert "VO" for vertical outside or "VI" for vertical inside to complete CAT. NO. Includes 1 pair of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

U-Style Fittings Vertical Tees Up/Down

Part Numbering System

AUF-6-24-L-VTD-12

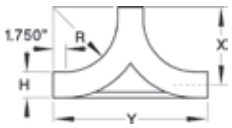
- AUF: Fitting material and side rail
- 6: Side rail height
- 24: Width
- L: Bottom style
- VTD: Fitting Type
- 12: Nominal radius

Selection Guide

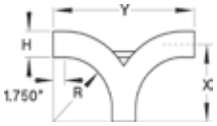
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in.– 7 in.

Vertical Tee Up/Down — U-Style

Up



Down



Nominal		Cat. No.	Cat. No.	Side Rail Height "H"							
				4 in.		5 in.		6 in.		7 in.	
Radius	Width			X	Y	X	Y	X	Y	X	Y
12	6	AUF(†)-06-(*)-VTU12	AUF(†)-06-(*)-VTD12	15-13/16	31-11/16	16-5/16	32-9/16	16-7/8	33-3/4	17-3/8	34-3/4
	9	AUF(†)-09-(*)-VTU12	AUF(†)-09-(*)-VTD12								
	12	AUF(†)-12-(*)-VTU12	AUF(†)-12-(*)-VTD12								
	18	AUF(†)-18-(*)-VTU12	AUF(†)-18-(*)-VTD12								
	24	AUF(†)-24-(*)-VTU12	AUF(†)-24-(*)-VTD12								
	30	AUF(†)-30-(*)-VTU12	AUF(†)-30-(*)-VTD12								
	36	AUF(†)-36-(*)-VTU12	AUF(†)-36-(*)-VTD12								
	42	AUF(†)-42-(*)-VTU12	AUF(†)-42-(*)-VTD12								
24	6	AUF(†)-06-(*)-VTU24	AUF(†)-06-(*)-VTD24	27-13/16	55-11/16	28-5/16	56-9/16	28-7/8	57-3/4	29-3/8	58-3/4
	9	AUF(†)-09-(*)-VTU24	AUF(†)-09-(*)-VTD24								
	12	AUF(†)-12-(*)-VTU24	AUF(†)-12-(*)-VTD24								
	18	AUF(†)-18-(*)-VTU24	AUF(†)-18-(*)-VTD24								
	24	AUF(†)-24-(*)-VTU24	AUF(†)-24-(*)-VTD24								
	30	AUF(†)-30-(*)-VTU24	AUF(†)-30-(*)-VTD24								
	36	AUF(†)-36-(*)-VTU24	AUF(†)-36-(*)-VTD24								
	42	AUF(†)-42-(*)-VTU24	AUF(†)-42-(*)-VTD24								
36	6	AUF(†)-06-(*)-VTU36	AUF(†)-06-(*)-VTD36	39-13/16	79-11/16	40-5/16	80-9/16	40-7/8	81-3/4	41-3/8	82-3/4
	9	AUF(†)-09-(*)-VTU36	AUF(†)-09-(*)-VTD36								
	12	AUF(†)-12-(*)-VTU36	AUF(†)-12-(*)-VTD36								
	18	AUF(†)-18-(*)-VTU36	AUF(†)-18-(*)-VTD36								
	24	AUF(†)-24-(*)-VTU36	AUF(†)-24-(*)-VTD36								
	30	AUF(†)-30-(*)-VTU36	AUF(†)-30-(*)-VTD36								
	36	AUF(†)-36-(*)-VTU36	AUF(†)-36-(*)-VTD36								
	42	AUF(†)-42-(*)-VTU36	AUF(†)-42-(*)-VTD36								
48	6	AUF(†)-06-(*)-VTU48	AUF(†)-06-(*)-VTD48	51-13/16	103-11/16	52-5/16	104-9/16	52-7/8	105-3/4	53-3/8	106-3/4
	9	AUF(†)-09-(*)-VTU48	AUF(†)-09-(*)-VTD48								
	12	AUF(†)-12-(*)-VTU48	AUF(†)-12-(*)-VTD48								
	18	AUF(†)-18-(*)-VTU48	AUF(†)-18-(*)-VTD48								
	24	AUF(†)-24-(*)-VTU48	AUF(†)-24-(*)-VTD48								
	30	AUF(†)-30-(*)-VTU48	AUF(†)-30-(*)-VTD48								
	36	AUF(†)-36-(*)-VTU48	AUF(†)-36-(*)-VTD48								
	42	AUF(†)-42-(*)-VTU48	AUF(†)-42-(*)-VTD48								

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Includes 2 pairs of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

H-Style Fittings Vertical Tees Up/Down

Part Numbering System

AHF-6-24-L-VTD-12

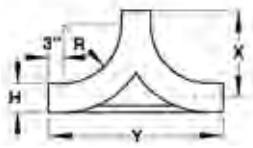
- AHF-6: Fitting material and side rail
- 24: Side rail height
- L: Bottom style
- VTD: Fitting Type
- 12: Nominal radius
- Width

Selection Guide

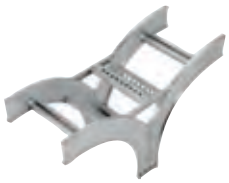
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in.– 7 in.

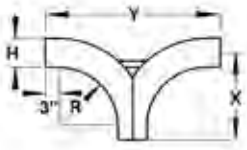
Vertical Tee Up/Down — H-Style

Up



Down





Nominal		Cat. No.	Cat. No.	Side Rail Height "H"							
				4 in.		5 in.		6 in.		7 in.	
Radius	Width			X	Y	X	Y	X	Y	X	Y
12	6	AHF(†)-06-(*)-VTU12	AHF(†)-06-(*)-VTD12	17-1/16	34-3/16	17-9/16	35-1/16	18-1/8	36-1/4	18-5/8	37-1/4
	9	AHF(†)-09-(*)-VTU12	AHF(†)-09-(*)-VTD12								
	12	AHF(†)-12-(*)-VTU12	AHF(†)-12-(*)-VTD12								
	18	AHF(†)-18-(*)-VTU12	AHF(†)-18-(*)-VTD12								
	24	AHF(†)-24-(*)-VTU12	AHF(†)-24-(*)-VTD12								
	30	AHF(†)-30-(*)-VTU12	AHF(†)-30-(*)-VTD12								
	36	AHF(†)-36-(*)-VTU12	AHF(†)-36-(*)-VTD12								
	42	AHF(†)-42-(*)-VTU12	AHF(†)-42-(*)-VTD12								
24	6	AHF(†)-06-(*)-VTU24	AHF(†)-06-(*)-VTD24	29-1/16	58-3/16	29-9/16	59-1/16	30-1/8	60-1/4	30-5/8	61-1/4
	9	AHF(†)-09-(*)-VTU24	AHF(†)-09-(*)-VTD24								
	12	AHF(†)-12-(*)-VTU24	AHF(†)-12-(*)-VTD24								
	18	AHF(†)-18-(*)-VTU24	AHF(†)-18-(*)-VTD24								
	24	AHF(†)-24-(*)-VTU24	AHF(†)-24-(*)-VTD24								
	30	AHF(†)-30-(*)-VTU24	AHF(†)-30-(*)-VTD24								
	36	AHF(†)-36-(*)-VTU24	AHF(†)-36-(*)-VTD24								
	42	AHF(†)-42-(*)-VTU24	AHF(†)-42-(*)-VTD24								
36	6	AHF(†)-06-(*)-VTU36	AHF(†)-06-(*)-VTD36	41-1/16	82-3/16	41-9/16	83-1/16	42-1/8	84-1/4	42-5/8	85-1/4
	9	AHF(†)-09-(*)-VTU36	AHF(†)-09-(*)-VTD36								
	12	AHF(†)-12-(*)-VTU36	AHF(†)-12-(*)-VTD36								
	18	AHF(†)-18-(*)-VTU36	AHF(†)-18-(*)-VTD36								
	24	AHF(†)-24-(*)-VTU36	AHF(†)-24-(*)-VTD36								
	30	AHF(†)-30-(*)-VTU36	AHF(†)-30-(*)-VTD36								
	36	AHF(†)-36-(*)-VTU36	AHF(†)-36-(*)-VTD36								
	42	AHF(†)-42-(*)-VTU36	AHF(†)-42-(*)-VTD36								
48	6	AHF(†)-06-(*)-VTU48	AHF(†)-06-(*)-VTD48	53-1/16	106-3/16	53-9/16	107-1/16	54-1/8	108-1/4	54-5/8	109-1/4
	9	AHF(†)-09-(*)-VTU48	AHF(†)-09-(*)-VTD48								
	12	AHF(†)-12-(*)-VTU48	AHF(†)-12-(*)-VTD48								
	18	AHF(†)-18-(*)-VTU48	AHF(†)-18-(*)-VTD48								
	24	AHF(†)-24-(*)-VTU48	AHF(†)-24-(*)-VTD48								
	30	AHF(†)-30-(*)-VTU48	AHF(†)-30-(*)-VTD48								
	36	AHF(†)-36-(*)-VTU48	AHF(†)-36-(*)-VTD48								
	42	AHF(†)-42-(*)-VTU48	AHF(†)-42-(*)-VTD48								

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Includes 2 pairs of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

U-Style Fittings Cable Support

Part Numbering System

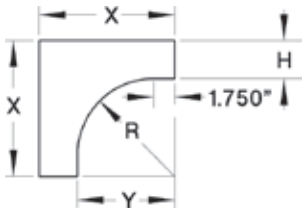
AUF-5-24-V-CS-12

- AUF: Fitting material and side rail
- 5: Side rail height
- 24: Width
- V: Bottom style
- CS: Fitting Type
- 12: Nominal radius

Selection Guide

Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in.– 7 in.

Cable Support Fitting - U-Style



Nominal		Cat. No.	Side Rail Height "H"							
			4 in.		5 in.		6 in.		7 in.	
Radius	Width		X	Y	X	Y	X	Y	X	Y
12	6	AUF(†)-06-(*)-CS12	17-15/16	13-3/4	18-13/16	13-3/4	20	13-3/4	21	13-3/4
	9	AUF(†)-09-(*)-CS12								
	12	AUF(†)-12-(*)-CS12								
	18	AUF(†)-18-(*)-CS12								
	24	AUF(†)-24-(*)-CS12								
	30	AUF(†)-30-(*)-CS12								
	36	AUF(†)-36-(*)-CS12								
	42	AUF(†)-42-(*)-CS12								
24	6	AUF(†)-06-(*)-CS24	29-15/16	25-3/4	30-13/16	25-3/4	32	25-3/4	33	25-3/4
	9	AUF(†)-09-(*)-CS24								
	12	AUF(†)-12-(*)-CS24								
	18	AUF(†)-18-(*)-CS24								
	24	AUF(†)-24-(*)-CS24								
	30	AUF(†)-30-(*)-CS24								
	36	AUF(†)-36-(*)-CS24								
	42	AUF(†)-42-(*)-CS24								
36	6	AUF(†)-06-(*)-CS36	41-15/16	37-3/4	42-13/16	37-3/4	44	37-3/4	45	37-3/4
	9	AUF(†)-09-(*)-CS36								
	12	AUF(†)-12-(*)-CS36								
	18	AUF(†)-18-(*)-CS36								
	24	AUF(†)-24-(*)-CS36								
	30	AUF(†)-30-(*)-CS36								
	36	AUF(†)-36-(*)-CS36								
	42	AUF(†)-42-(*)-CS36								
48	6	AUF(†)-06-(*)-CS48	53-15/16	49-3/4	54-13/16	49-3/4	56	49-3/4	57	49-3/4
	9	AUF(†)-09-(*)-CS48								
	12	AUF(†)-12-(*)-CS48								
	18	AUF(†)-18-(*)-CS48								
	24	AUF(†)-24-(*)-CS48								
	30	AUF(†)-30-(*)-CS48								
	36	AUF(†)-36-(*)-CS48								
	42	AUF(†)-42-(*)-CS48								

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Includes 1 pair of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

H-Style Fittings Cable Support

Part Numbering System

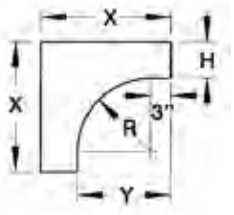
AHF-5-24-V-CS-12

- AHF-5: Fitting material and side rail
- 24: Side rail height
- V: Width
- CS: Bottom style
- 12: Fitting Type
- Nominal radius

Selection Guide

Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 4 in.– 7 in.

Cable Support Fitting - H-Style



Nominal		Cat. No.	Side Rail Height "H"							
			4 in.		5 in.		6 in.		7 in.	
Radius	Width		X	Y	X	Y	X	Y	X	Y
12	6	AHF(†)-06-(*)-CS12	19-3/16	15	20-1/16	15	21-1/4	15	22-1/4	15
	9	AHF(†)-09-(*)-CS12								
	12	AHF(†)-12-(*)-CS12								
	18	AHF(†)-18-(*)-CS12								
	24	AHF(†)-24-(*)-CS12								
	30	AHF(†)-30-(*)-CS12								
	36	AHF(†)-36-(*)-CS12								
	42	AHF(†)-42-(*)-CS12								
24	6	AHF(†)-06-(*)-CS24	31-3/16	27	32-1/16	27	33-1/4	27	34-1/4	27
	9	AHF(†)-09-(*)-CS24								
	12	AHF(†)-12-(*)-CS24								
	18	AHF(†)-18-(*)-CS24								
	24	AHF(†)-24-(*)-CS24								
	30	AHF(†)-30-(*)-CS24								
	36	AHF(†)-36-(*)-CS24								
	42	AHF(†)-42-(*)-CS24								
36	6	AHF(†)-06-(*)-CS36	43-3/16	39	44-1/16	39	45-1/4	39	46-1/4	39
	9	AHF(†)-09-(*)-CS36								
	12	AHF(†)-12-(*)-CS36								
	18	AHF(†)-18-(*)-CS36								
	24	AHF(†)-24-(*)-CS36								
	30	AHF(†)-30-(*)-CS36								
	36	AHF(†)-36-(*)-CS36								
	42	AHF(†)-42-(*)-CS36								
48	6	AHF(†)-06-(*)-CS48	55-3/16	51	56-1/16	51	57-1/4	51	58-1/4	51
	9	AHF(†)-09-(*)-CS48								
	12	AHF(†)-12-(*)-CS48								
	18	AHF(†)-18-(*)-CS48								
	24	AHF(†)-24-(*)-CS48								
	30	AHF(†)-30-(*)-CS48								
	36	AHF(†)-36-(*)-CS48								
	42	AHF(†)-42-(*)-CS48								

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Includes 1 pair of splice plates with hardware.
T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Fittings

Helix® Cable Tray Fitting

The Helix® cable tray fitting. Efficiency is in its DNA.

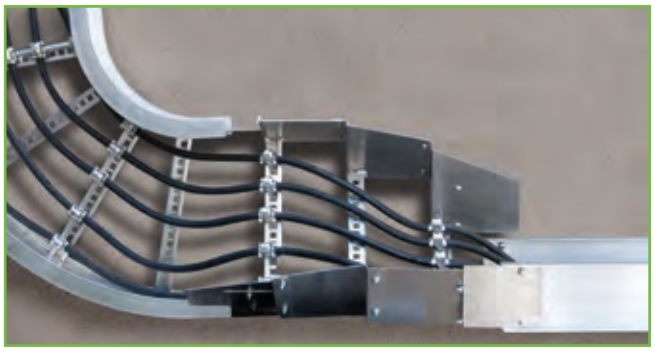
Go from horizontal to vertical, maximum cable protection, minimum space.

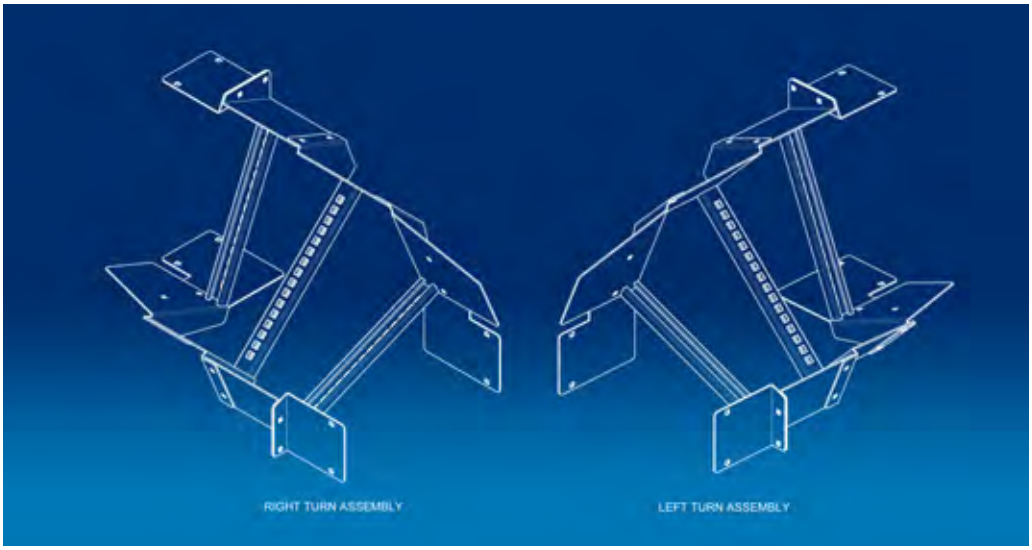
Making transitions from horizontal to vertical cable tray runs has never been easier or more efficient. The latest evolution in cable tray fittings, the Helix® fitting assembly was developed specifically for use in confined areas. It allows installers to transition from horizontal to vertical surfaces in less time, using significantly less space.

- Enables installation close to walls and other surfaces, eliminating need for distance
- Provides enhanced cable protection in confined spaces
- Secures cables within fitting for clean, organized cable runs

Fittings

Helix® Cable Tray Fitting





Cat. No.	Material	Side Rail (in.)	Width (in.)	Direction
AUF612LHVR	Aluminum	6	12	Right turn
AUF612LHVL				Left turn
AUF624LHVR			24	Right turn
AUF624LHVL				Left turn

Supports should be positioned within 24" (610 mm) of each Helix® fitting extremity.

Accessories

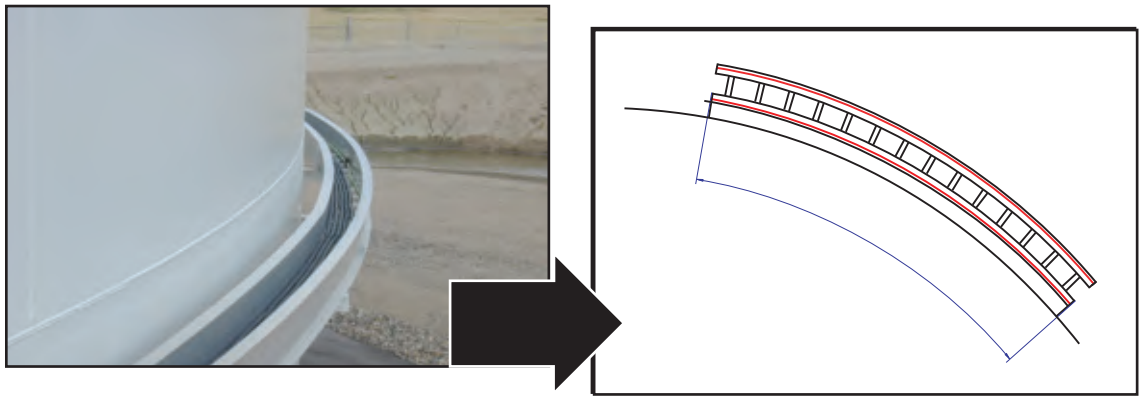
Large Radius Aluminum

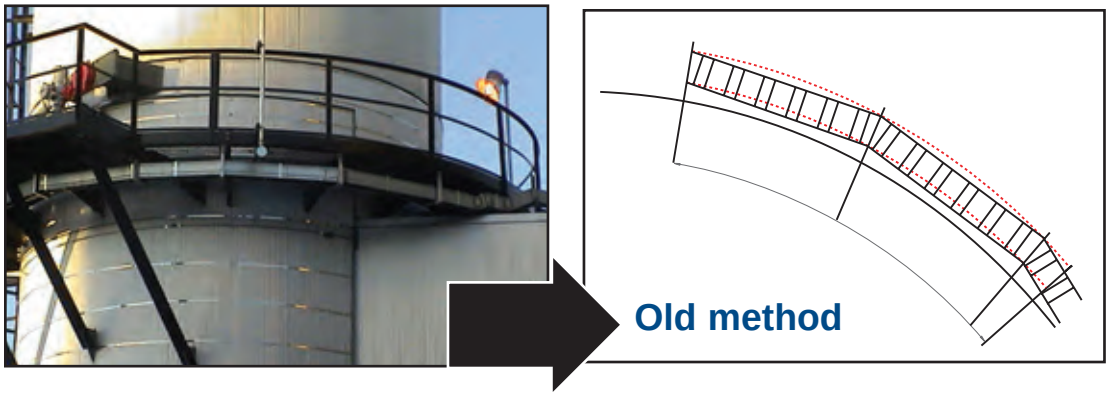
This cable tray design offers a custom-built cable support system for each petrochemical project tank or tower. This cable tray system is usually installed around the outer perimeter of the catwalks and stairs which are mounted on the tank or vessel.

Thomas & Betts takes pride in manufacturing a complete system to meet your most rigorous requirements. Our cable support systems reduce the costly and labor-intensive modifications required to assemble straight sections, splice plates and accessories to fit your tank or vessel.

Thomas & Betts large radius aluminum cable tray systems mount flawlessly with no extra cutting, set-up or surplus material. With the option of pre-assembly of this cable tray system prior to erection of the tank or vessel, you can drastically reduce installing time.

Technical Specifications



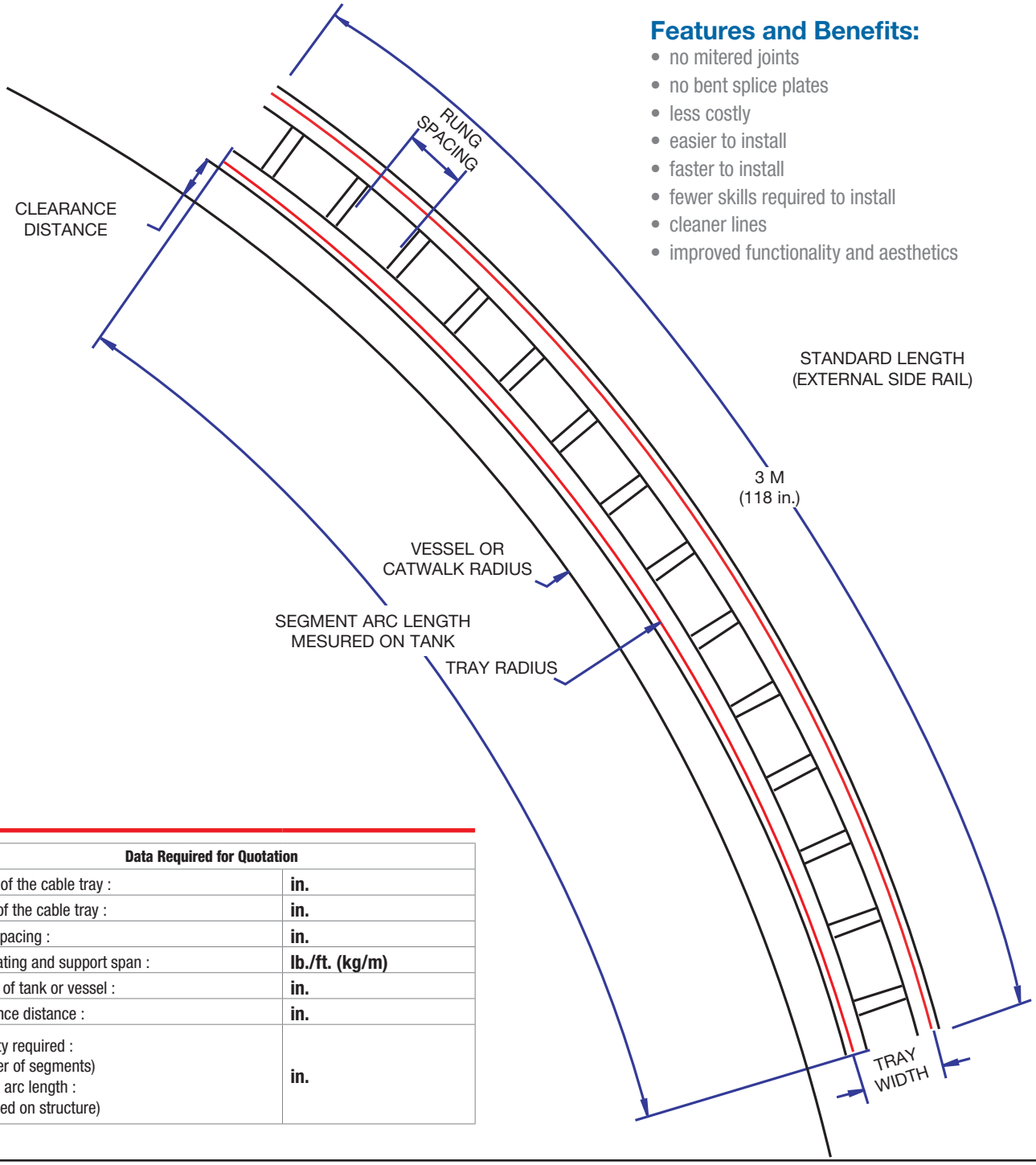


Accessories

Large Radius Aluminum / Cable Tray

Features and Benefits:

- no mitered joints
- no bent splice plates
- less costly
- easier to install
- faster to install
- fewer skills required to install
- cleaner lines
- improved functionality and aesthetics



Data Required for Quotation	
Height of the cable tray :	**in.**
Width of the cable tray :	**in.**
Rung spacing :	**in.**
Load rating and support span :	**lb./ft. (kg/m)**
Radius of tank or vessel :	**in.**
Clearance distance :	**in.**
Quantity required : (number of segments) or total arc length : (mesured on structure)	**in.**

Covers

Number Selection

Tray Covers

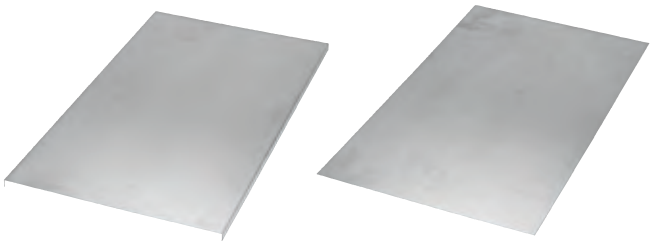
Tray covers are available for all classes of tray. They should be installed where falling objects may damage cables or where vertical tray run is accessible by pedestrian or vehicular traffic.

Cover mounting hardware must be ordered separately.

Solid Covers

These covers provide maximum mechanical protection for cables with limited heat build up. Solid covers are available with or without flange. Flanged covers have 1/2 in. flange.

Cover mounting hardware must be ordered separately.



Ventilated Flanged Covers

This design offers excellent mechanical protection while allowing heat produced by cables to dissipate.

Cover mounting hardware must be ordered separately.

For extreme applications : Peaked flanged covers, peaked ventilated covers

Peaked covers offer mechanical protection, reduce pooling of liquids on the cover and the accumulation of snow or ice.

Peaked covers have 15° angle.

Cover mounting hardware must be ordered separately.

Covers

Straight Cover Number Selection

(ABW-3-12)-SNC-72

Material Prefix	Cover Series	Width	Cover Type	Length
ABW • Aluminum	3	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	SNC • Solid non-flanged cover SFC • Solid flanged cover VFC • Ventilated flanged cover PFC • Peaked flanged cover PVC • Peaked ventilated flanged cover	72 • (72 in.) 3 • (3 m)

Fittings Cover Number Selection

AUW-12-SNC-HB90-24

Material Prefix	Fitting Style Prefix	Width	Cover Type	Fitting Type	Degree	Nominal Radius
A • Aluminum	UW • U-Beam HW • H-Beam	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	SNC • Solid non-flanged cover SFC • Solid flanged cover VFC • Ventilated flanged cover	HB • Horizontal bend VI • Vertical inside bend	30 • (30°) 45 • (45°) 60 • (60°) 90 • (90°)	12 • (12 in.) 24 • (24 in.) 36 • (36 in.) 48 • (48 in.)

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Covers

Fittings Cover Number Selection

AUW-18-12-SNC-RT-12

Material Prefix	Fitting Style Prefix	Width 1	Width 2**	Cover Type	Fitting Type	Radius*
A • Aluminum	UW • U-Beam HW • H-Beam	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	SNC • Solid non-flanged cover SFC • Solid flanged cover VFC • Ventilated flanged cover	RT • Horizontal reduce tee ET • Horizontal expand tee EX • Horizontal expand cross HSR • Horizontal straight reducer HLR • Horizontal left reducer HRR • Horizontal right reducer HT • Horizontal tee HX •Horizontal cross VTU • Vertical tee up HYR • Horizontal wye right HYL • Horizontal wye left	12 • (12 in.) 24 • (24 in.) 36 • (36 in.) 48 • (48 in.)

NOTE: For ET and EX, W2 > W1. For RT, HSR, HLR, HRR, W1 > W2.
** Not required for VTU, HYR, HYL, HT, HX
* Radius not required for HSR, HLR, HRR, HYR, HYL.

Fittings Cover Number Selection

AUW-4-12-SNC-VO90-24

Material Prefix	Fitting Style Prefix	Side Rail Height	Width	Cover Type	Fitting Type	Degree*	Nominal Radius
A • Aluminum	UW • U-Beam HW • H-Beam	4 • (4 in.) 5 • (5 in.) 6 • (6 in.) 7 • (7 in.)	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	SNC • Solid non-flanged cover SFC • Solid flanged cover VFC • Ventilated flanged cover	VO • Vertical outside bend VTD • Vertical tee down CS • Cable support	30 • (30°) 45 • (45°) 60 • (60°) 90 • (90°)	12 • (12 in.) 24 • (24 in.) 36 • (36 in.) 48 • (48 in.)

Note: For peaked fitting covers refer to pages A95 to A97
* Not required for VTD nor for CS

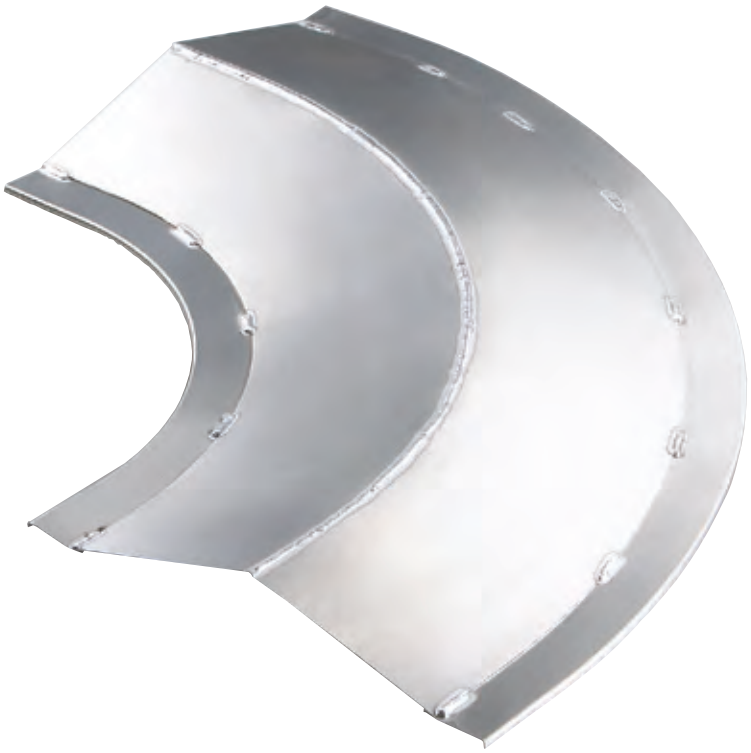
T&B aluminum cable tray is composed of two distinct systems
H-Style and U-Style. These systems are interchangeable.

Covers

Peaked Covers

Horizontal Bend / Vertical Inside Bend

Horizontal Bend



Aluminum Number Selection

AUW-12-PFC-HB-90-24

Material	Fitting Style	Width	Cover Type	Fitting Type	Degree	Nominal Radius
A • Aluminum	UW • U-Beam HW • H-Beam	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	PFC • Peaked flanged cover PVC • Peaked ventilated flanged cover	HB • Horizontal bend VI • Vertical inside bend	30 • (30°) 45 • (45°) 60 • (60°) 90 • (90°)	12 • (12 in.) 24 • (24 in.) 36 • (36 in.) 48 • (48 in.)

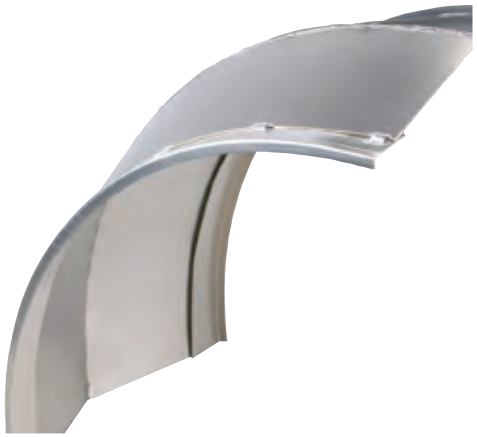
Note: Pregalvanized not available

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Covers

Peaked Covers

Vertical Outside Bend



Aluminum Number Selection

AUW-4-12-PFC-VO-90-24

Material Prefix	Fitting Style Prefix	Side Rail Height	Width	Cover Type	Fitting Type	Degree	Nominal Radius
A • Aluminum	UW • U-Beam HW • H-Beam	4 • (4 in.) 5 • (5 in.) 6 • (6 in.) 7 • (7 in.)	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	PFC • Peaked flanged cover PVC • Peaked ventilated flanged cover	VI • Vertical outside bend	30 • (30°) 45 • (45°) 60 • (60°) 90 • (90°)	12 • (12 in.) 24 • (24 in.) 36 • (36 in.) 48 • (48 in.)

Note: Pregalvanized not available

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Covers

Peaked Covers

Horizontal Tee

Aluminum Number Selection

AUW-12-PFC-HT-24

Material Prefix	Fitting Style Prefix	Width	Cover Type	Fitting Type	Nominal Radius
A • Aluminum	UW • U-Beam HW • H-Beam	06 • (6 in.) 09 • (9 in. 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	PFC • Peaked flanged cover PVC • Peaked ventilated flanged cover	HT • Horizontal tee	12 • (12 in.) 24 • (24 in.) 36 • (36 in.) 48 • (48 in.)

Note: Pregalvanized not available

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Covers

Accessories For Covers

Quantity of Standard Cover Clamps Required			
Straight section 1.8 m (6 ft.)	4 pcs.	Tees	6 pcs.
Straight section 3 m (10 ft.) and 3.7 m (12 ft.)	6 pcs.	Crosses	8 pcs.
Horizontal and vertical bends	4 pcs.		

IMPORTANT NOTE: "B" in CAT. NO. indicates this accessory can be used for both styles.
Note: when using heavy-duty cover clamp, only half the quantity of pieces are required.

Economical Cover Clamp

Cat. No.	Material	Side Rail Height
ABW-SCC	Aluminum	All Sizes

Cannot be used with U-Style fittings.

Rigid indoor cover clamp for flat and flanged covers.

Universal Fitting Cover Clamp

Cat. No.	Material	Side Rail Height
ABW(*)FCC	Aluminum	4
(*) Insert side rail height		5
		6
		7

Rigid indoor cover clamp for flat and flanged covers.

Heavy-Duty Cover Clamp

Cat. No.	Material	Side Rail Height	Tray Width (in.)
ABW4(*)HCC	Aluminum	4	06
ABW5(*)HCC		5	09
ABW6(*)HCC		6	12
ABW7(*)HCC		7	18
(*) Insert tray width			24
			30
			36
			42

Wraparound design offers added protection for rugged applications and outdoor conditions. Hardware included.

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Covers

Accessories For Covers

Extreme Heavy-Duty Cover Clamp

Wraparound design offers added protection for rugged applications and outdoor conditions. Hardware included.

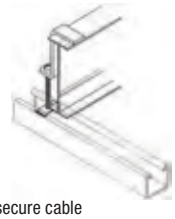
Cat. No.	Material	Side Rail Height	Tray Width (in.)
ABW4(*)ECC	Aluminum	4	06
ABW5(*)ECC		5	09
ABW6(*)ECC		6	12
ABW7(*)ECC		7	18
(*) Insert tray width			24
			30
			36
			42

Heavy-Duty Peaked Cover Clamp

Wraparound design formed to fit peaked cover for outdoor applications. Hardware included.

Cat. No.	Material	Side Rail Height	Tray Width (in.)
ABW4(*)HPC	Aluminum	4	06
ABW5(*)HPC		5	09
ABW6(*)HPC		6	12
ABW7(*)HPC		7	18
(*) Insert tray width			24
			30
			36
			42

Hold Down Clamp



Designed to secure cable tray to support system.

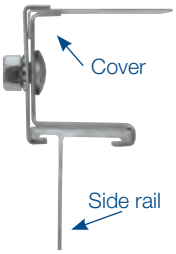
Cat. No.	Material	Side Rail Height
ABW(*)HDC	Aluminum	4
Note: Hardware included (*) Insert side rail height		5
		6
		7

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Covers

Accessories For Covers

Raised Cover Clamp



Cat. No.	Material	Cover Series	Cover Offset (in.)*
ABW3(*)RCC	Aluminum	3	1
			2
			3
			4

(*) Cover offset.
Designed to raise cover above tray for added ventilation.
Note: For straight section and PFC and SFC covers only.

Peaked End Cap

Cat. No.	Material	Tray Width (in.)
ABW(*)PEC	Aluminum	06
		09
		12
		18
		24
		30
		36
		42

(*) Insert tray width
Used for transition between peaked covers to straight covers.

Cover Joint Strip

Cat. No.	Material	Tray Width (in.)
ABW(*)PCS	Plastic	06
		09
		12
		18
		24
		30
		36
		42

(*) Insert tray width
Strip used for joining flat covers end to end.

T&B aluminum cable tray is composed of two distinct systems
H-Style and U-Style. These systems are interchangeable.

Splice Plates

Snap-In Splice Plate

Designed to lock into place for easy alignment and installation.

Packaged in pairs with zinc plated hardware. Kit Contents 8 bolts, 8 nuts, 8 washers 3/8 in. diameter.

Provided as standard with each straight and fitting.

Cat. No.	Material	Side Rail Height
ABW-4-SSP	Aluminum	4
ABW-5-SSP		5
ABW-6-SSP		6
ABW-7-SSP		7

Snap-In Expansion Splice Plate

Allows for a 1 in. expansion or contraction of tray system.

Packaged in pairs with zinc plated hardware. Kit Contents 8 bolts, 4 nuts, 4 stop nuts 3/8 in. diameter.

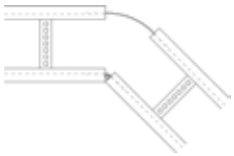
Cat. No.	Material	Side Rail Height
ABW-4-ESP	Aluminum	4
ABW-5-ESP		5
ABW-6-ESP		6
ABW-7-ESP		7

Transition Splice Plate

Cat. No.	Material	Description	Side Rail Height
XNM-XP400-(*)-SS6	Polyester/Fiberglass	Designed to make the transition. from aluminum to steel cable tray Works for all 6 in. side rails.	6

Each pair of plates:
8 x carriage bolt (3/8 x 1 in.) SS316
8 x 3/8 in. serrated flange nut SS316

Horizontal Adjustable Plate

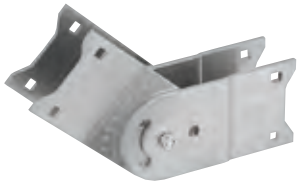


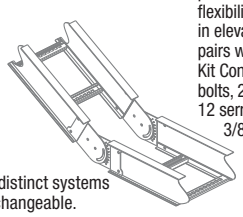
Furnished in pairs with hardware.

Cat. No.	Material	Side Rail Height (in.)	Tray Width (in.)
ABW-(*)06HBP	Aluminum	4 5 6 7	06 09 12 18 24 30 36 42
ABW-(*)09HBP			
ABW-(*)12HBP			
ABW-(*)18HBP			
ABW-(*)24HBP			
ABW-(*)30HBP			
ABW-(*)36HBP			
ABW-(*)42HBP			

(*) Insert side rail height.

Vertical Adjustable Plate





Hinged vertical plates provide maximum flexibility for changes in elevation. Furnished in pairs with hardware. Kit Contents 10 carriage bolts, 2 cap screws, 12 serrated flange nuts 3/8 in. diameter.

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Cat. No.	Material	Side Rail Height in.
ABW-4-VSP	Aluminum	4
ABW-5-VSP		5
ABW-6-VSP		6
ABW-7-VSP		7

Splice Plates

Branch Pivot Connectors

Allows cables to run from one tray level to another.

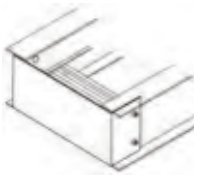
Cat. No.	Material	Side Rail Height (in.)
ABW-4-BPC	Aluminum	4
ABW-5-BPC		5
ABW-6-BPC		6
ABW-7-BPC		7

Box to Tray Plates

Designed to secure tray to electrical panels or boxes, walls or end supports.
Furnished in pairs with hardware. Kit Contents 8 bolts, 8 nuts, 8 lock washers 3/8 in. diameter.

Cat. No.	Material	Side Rail Height (in.)
ABW-4-BSP	Aluminum	4
ABW-5-BSP		5
ABW-6-BSP		6
ABW-7-BSP		7

Closure End Plate



Provides closure for any tray end. Packaged with hardware. Kit Contents 4 bolts, 4 nuts, 4 washers 3/8 in. diameter.

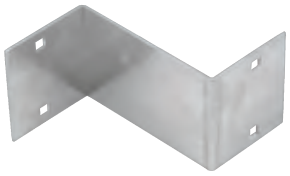
Cat. No.	Material	Side Rail Height (in.)	Tray Width (in.)
ABW-4(*)-CEP	Aluminum	4	06
			09
ABW-5(*)-CEP		5	12
			18
ABW-6(*)-CEP		6	24
			30
ABW-7(*)-CEP		7	36
			42

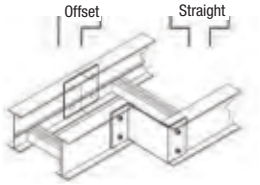
(*) Insert tray width

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Splice Plates

Reducing Splice Plate



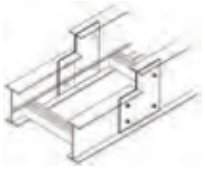


Used in pairs to provide a straight reduction or used with a standard splice plate for an offset reduction. Packaged with hardware. Kit Contents 4 bolts, 4 nuts, 4 washers 3/8 in. diameter.

Cat. No.	Material	Side Rail Height (in.)
ABW-4(*)-RSP	Aluminum	4
ABW-5(*)-RSP		5
ABW-6(*)-RSP		6
ABW-7(*)-RSP		7

NOTE: (*) For offset reduction: insert width to be reduced. For straight reduction: insert 1/2 width to be reduced (2 required). Example: ABW-403-RSP = 3 in. offset reducer.

Step Down Splice Plate



Connects side rails of different heights. Kit Contents 4 bolts, 4 nuts, 4 washers 3/8 in. diameter.

Cat. No.	Material	Side Rail Height (in.)
ABW(*)(**)SDS	Aluminum	4
		5
		6
		7

(*) Side rail height 1. (**) Side rail height 2.
NOTE: Side rail height 1 is greater then side rail height 2.

Super-Duty Splice Plate™

Cat. No.	KIT INCLUDES
ABW6SDP	• 2 Super-Duty Splice Plates™ • 12 ribbed-neck carriage bolts • 8 nylon insert locknuts • 8 serrated flanged locknuts • 12 nylon washers (spacers)

Comes complete with all hardware required, for either expansion or mid-span splicing.

Splice Plates

Over Support Splice Adaptor

ABW46-OSS-B

Over Support Splice Adaptor –
Beam Installation

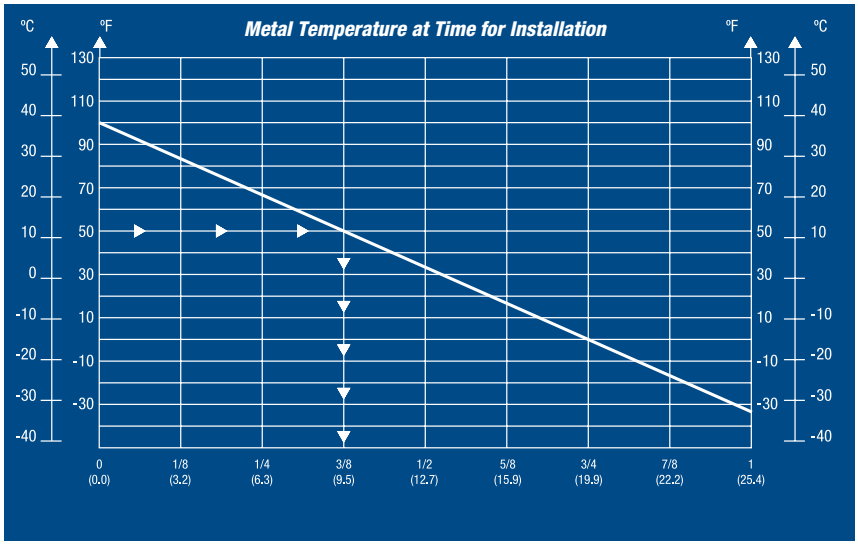
Expansion over support beam 29 in.
SHW-CTC, Heavy-duty hold down clamp (complete with mounting hardware)
SHW-HEC, Standard hold down clamp
E142-3/8x100EG, 3/8 in. - 16 x 1 in. hex cap screws
AC100-3/8EGC, 3/8 in. strut nut
NOTE: Every expansion joint requires the use of a bonding jumper such as FBD16-1 (16 in., 600 amps)

ABW46-OSS-S

Over Support Splice Adaptor –
Strut Installation

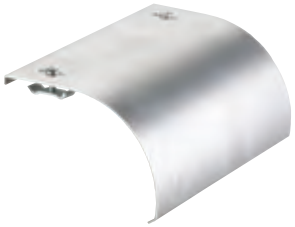
Expansion over support beam 29 in.
SHW-HEC, Standard hold down clamp
E142-3/8x100EG, 3/8 in. - 16 x 1 in. hex cap screws
AC100-3/8EGC, 3/8 in. strut nut
NOTE: Every expansion joint requires the use of a bonding jumper such as FBD16-1 (16 in., 600 A)

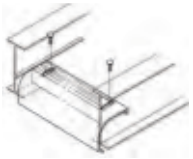
Expansion Plate Gap Chart



Cable Protection

Drop Out





Designed to provide a smooth radius surface at any position on the tray or trough bottom.

Drop outs are easily attached using hardware provided.

Standard radius 4".

Cat. No.	Description	Tray Width (in.)
ABW(*)DO	For ladder and ventilated tray	06
	Aluminum	09
(*) Insert tray width		12
		18
		24
		30
		36
		42

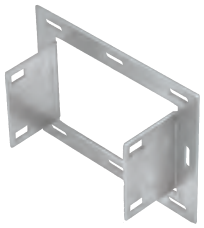
Wall Penetration Sleeve

Designed to pass through walls and fire walls. Hardware included. IMPORTANT: Not fire rated. Fire stop not included.

Sold with cover

Cat. No.	Material	Side Rail Height	Tray Width (in.)
ABW(*)(**)WPS	Aluminum	4	06
			09
		5	12
			18
		6	24
			30
		7	36
(*) Insert side rail height. (**) Insert tray width			42

Frame Type Tray to Box Plate



Designed to secure tray to electrical enclosures and panels. Hardware included.

Cat. No.	Material	Side Rail Height (in.)	Tray Width (in.)
ABW(*)(**)FBP	Aluminum	4	06
			09
		5	12
			18
		6	24
			30
		7	36
(*) Insert side rail height. (**) Insert tray width			42

Nylon Expansion Pad

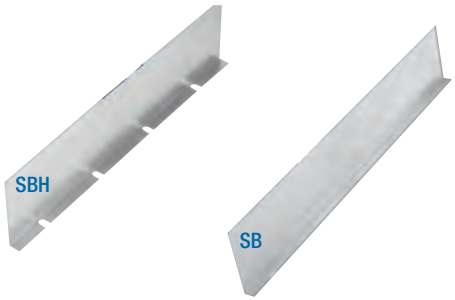
Allows for thermal expansion and contraction of cable trays over supports.

Cat. No.	Material
ABW-NSP	Natural nylon

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Barrier Strips

Barrier Strips



Aluminum barrier strips provide a method of separating cables in tray and trough systems. Easily installed using supplied hardware. 72 in. barriers are flexible for use with horizontal fittings.

Cat. No.	Designed for Side Rail Height (in.)	Length
ABW-4-SBH-72	4	72 in.
ABW-5-SBH-72	5	
ABW-6-SBH-72	6	
ABW-7-SBH-72	7	
ABW-4-SB-(*)	4	144 in. 3 m
ABW-5-SB-(*)	5	
ABW-6-SB-(*)	6	
ABW-7-SB-(*)	7	

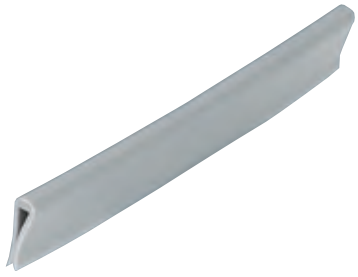
NOTE: 72 in. barriers provided with 3 SPW10SCR. 144 in., 3 m barriers provided with 6 SPW10SCR.
(*) Insert length.

Inside / Outside Vertical Bend Barriers

Inside Bend Cat. No.	Outside Bend Cat. No.	Designed for Side Rail Height (in.)
AUW(*)VIB-(**)-(+)	AUW(*)VOB-(**)-(+)	4
AUW(*)VIB-(**)-(+)	AUW(*)VOB-(**)-(+)	5
AUW(*)VIB-(**)-(+)	AUW(*)VOB-(**)-(+)	6
AUW(*)VIB-(**)-(+)	AUW(*)VOB-(**)-(+)	7
AHW(*)VIB-(**)-(+)	AHW(*)VOB-(**)-(+)	4
AHW(*)VIB-(**)-(+)	AHW(*)VOB-(**)-(+)	5
AHW(*)VIB-(**)-(+)	AHW(*)VOB-(**)-(+)	6
AHW(*)VIB-(**)-(+)	AHW(*)VOB-(**)-(+)	7

(*) Insert side rail height (**) Insert bend angle (+) Insert bend radius.

Barrier Strip Splice



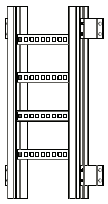
Alignment splice for joining connecting barrier strips.

Cat. No.	Material
ABWBSS	Plastic

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Clamps and Hardware

Hold Down Clamp



For vertical applications

Cat. No.	Type	Material	Design Load
ABW-HDCS	Single	Aluminum	600 lb./Pair
ABW-HDCD	Double		1000 lb./Pair

Cable Tray Combo Clamps

Cat. No.	Material	Hardware size (in.)
ABWCHGC	Aluminum	3/8
ABWCHGC-HDW*		

* Hardware supplied: 1 bolt and 1 springless strut nut 3/8 diameter.

Conduit Clamp

Cat. No.	Conduit Size (in.)	Material
ABW-100-CDO	1	Aluminum
ABW-125-CDO	1-1/4	
ABW-150-CDO	1-1/2	
ABW-200-CDO	2	
ABW-250-CDO	2-1/2	
ABW-300-CDO	3	
ABW-400-CDO	4	

Aluminum Tray Hardware

Square shoulder
self-positioning carriage bolt.

Cat. No.	Material	Description
SPW-1/4-CB	Zinc plated steel	1/4 in. carriage bolt
SPW-3/8-CB		3/8 in. carriage bolt
SPW-1/4-HN		1/4 in. hex. nut
SPW-3/8-HN		3/8 in. hex. nut
SPW3/8HWK*		Zinc plated steel hardware kit
SPW-3/8HXHWK**		Hardware kit 3/8 in. for large radius crosses
SSW-3/8-CB	316 Stainless	3/8 in. carriage bolt
SSW-3/8-HN		3/8 in. hex. nut
SSW38HWK*		316 Stainless steel hardware kit
SSW-3/8HXHWK**		Hardware kit 3/8 in. for large radius crosses

*Contains 8 bolts and 8 nuts.
**Contains 6 bolts, 6 nuts and 6 washers.

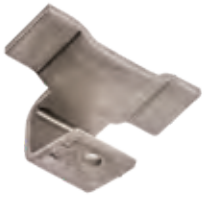
Self-drilling – tapping screw

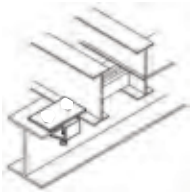
Cat. No.	Material	Description
SPW-10-SCR	Zinc plated steel	Self-drilling – tapping screw
SSW-10-SCR	Stainless steel	

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Clamps and Hardware

Cable Tray Guide

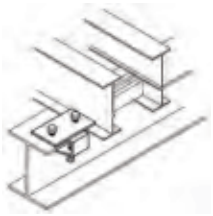




Cat. No.	Material
SPW-CTG	Zinc plated steel
SHW-CTG	Hot-dipped galvanized steel

Expansion guide for single or double runs of cable tray.
No need to field drill the channel or I-beam.

Cable Tray Clamp



Cat. No.	Material
SPW-CTC	Zinc plated steel
SHW-CTC	Hot-dipped galvanized steel

Clamps for single run of cable tray. No need to field drill the channel or I-beam.

Vertical Tray Hanger

Cat. No.	Material	Side Rail Height (in.)
ABW(*)VTH	Aluminum	4
		5
		6
		7

* Insert side rail height

T&B aluminum cable tray is composed of two distinct systems H-Style and U-Style. These systems are interchangeable.

Straight Lengths

Tray Bottom

Ladder, ventilated and solid trough

Ladder

Formed side rails are welded to 1-5/8 in. wide rungs to provide maximum rigidity and strength. Rung design includes exclusive Ty-Rap® cable tie slots on 1 in. centers.

Ventilated

A fabricated structure consisting of integral or separate longitudinal rails and a bottom having openings sufficient for the passage of air and utilizing 75% or less of the plan area of the surface to support cables.

The maximum open spacings between cable support surfaces of transverse elements do not exceed 102 mm (4 in.) in the direction parallel to the tray side rails (rung to rung).

Solid Trough

Solid sheet welded to steel side rails below rungs. This design offers added cable protection.

Straight Lengths

Number Selection

How to Create Part Numbers

Thomas & Betts has created a numbering system based on the order of selection criteria. For example the first selection issue is the environment which the cable tray will be subjected to. This selection will lead to the best material for your application. For complete details on cable tray selection process, see page A8 in the technical section.

Methods

1. Select the material best suited to your environment. Refer to technical section page A8.
2. Determine the tray series using the NEMA/CSA Load/Span designations page A16, and sizing cable tray page A32.
3. Select nominal depth and width of tray based on cable loading. See sizing cable tray page A32.
4. Select the bottom type based on cables and spacing requirements.
5. The last number is the length of the cable tray in meters or inches.

Straight Section Number Selection

SH3624L09144

Material Prefix	Series	Side Rail Height (in.)	Width	Bottom Type	Length
SP • Pregalvanized SH • Hot-dipped galvanized after fabrication SS • Stainless steel 316	1 • Series 1	3-5/8	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	L06 (6 in. rung spacing) L09 (9 in. rung spacing) L12 (12 in. rung spacing) **V (ventilated) S (solid trough)	3 (3 meters) 6 (6 meters) 144 (12 ft.) 288 (24 ft.)
	1 • Series 1 3 • Series 3	4			
	2 • Series 2 4 • Series 4 5 • Series 5	5			
	1 • Series 1 3 • Series 3 4 • Series 4	6			
	3 • Series 3	7			

* Series 1-3 and 1-4 are not available in 6 meter and 288 in. lengths.

** For load ratings of CSA Class C/NEMA 8C or less, please see an alternative ventilated series of cable tray called - One-Piece found on pages A160 to A191 of this catalogue.

Straight Lengths

3-5/8 in. Straight Sections
Series 1-3

Ladder, ventilated and solid trough

Straight Section Number Selection

SH1324L09-3

Material Prefix	Series	Side Rail Height	Width	Bottom Type	Length
SP • Pregalvanized SH • Hot-dipped galvanized after fabrication SS • Stainless steel 316	1 • Series 1	3 • (3-5/8 in.)	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	L06 • 6 in. rung spacing L09 • 9 in. rung spacing L12 • 12 in. rung spacing V • Ventilated * S • Solid trough	3 • (3 meters) 144 • (12 ft.)

* For load CSA Class C3M, NEMA 8C or less, please see an alternative ventilated series of cable tray called - One-Piece found on pages A160 to A191 of this catalogue.

Technical Specifications

All calculations and data are based on 42 in. wide cable trays with rungs spaced 12 inches center to center with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

For Fittings consult pages A50 to A91.

Series		Support Span (Feet)			
		6	8	10	12
SP1-3 SH1-3 SS1-3	Load (lb.)/ft.	200	112.5	72	50
	Deflection (in.)	0.242	0.430	0.672	0.967
	Deflection Factor	0.001	0.004	0.009	0.019

Straight Lengths

3-5/8 in. Straight Sections
Series 1-3

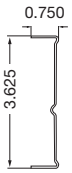
Ladder, ventilated and solid trough

Dimensions

SP1-3, SH1-3, SS1-3	
W (in.)	**Wi (in.)**
6	4.5
9	7.5
12	10.5
18	16.5
24	22.5
30	28.5
36	34.5
42	40.5

Technical Specifications

LOAD RATINGS: 1.5 Safety factor. All tray sections will support an additional 200 lb. concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

Series	Dimensions	Side Rail Design Factors • 1 Pair	Classifications			
			NEMA	CSA	UL	ABS
SP1-3 **SH1-3** **SS1-3**		Ix = 0.804 in.^{4} Sx = 0.444 in.^{3} Area = 0.488 in.^{2}	**12A**	**C/3 m**	UL cross sectional Area : 0.40 in.^{2}	Stainless steel only

Straight Lengths

4 in. Straight Sections
Series 1-4, 3-4

Ladder, ventilated and solid trough

Straight Section Number Selection

SH3424L09144

Material Prefix	Series	Side Rail Height	Width	Bottom Type	Length *
SP • Pregalvanized SH • Hot-dipped galvanized after fabrication SS • Stainless steel 316	1 • Series 1 3 • Series 3	4 • (4 in.)	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	L06 • 6 in. rung spacing L09 • 9 in. rung spacing L12 • 12 in. rung spacing V • Ventilated ** S • Solid trough	3 • (3 meters) 6 • (6 meters) 144 • (12 ft.) 288 • (24 ft.)

* Series 1-4 not available in 6 meters or 288 in. lengths.

** For load CSA Class C3M, NEMA 8C or less, please see an alternative ventilated series of cable tray called - One-Piece found on pages A160 to A191 of this catalogue.

Technical Specifications

All calculations and data are based on 42 in. wide cable trays with rungs spaced on 12 in. centers with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

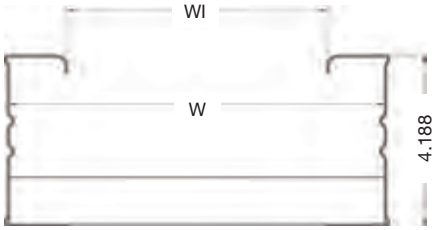
For Fittings consult pages A50 to A91.

Series		Support Span (Feet)							
		6	8	10	12	14	16	18	20
SP1-4	Load (lb.)/ft.	420	236	151	105	–	–	–	–
SH1-4	Deflection (in.)	0.207	0.368	0.574	0.827	–	–	–	–
SS1-4	Deflection Factor	0.001	0.002	0.004	0.008	–	–	–	–
SP3-4	Load (lb.)/ft.	556	313	200	139	102	78	62	50
SH3-4	Deflection (in.)	0.243	0.432	0.674	0.971	1.322	1.727	2.185	2.698
SS3-4	Deflection Factor	0.0004	0.0014	0.0033	0.00700	0.0130	0.022	0.035	0.054

Straight Lengths

4 in. Straight Sections
Series 1-4, 3-4

Ladder, ventilated and solid trough

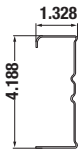
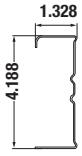


Dimensions

SP1-4, SH1-4, SS1-4 SP3-4, SH3-4, SS3-4	
W (in.)	**Wi (in.)**
6	3.34
9	6.34
12	9.34
18	15.34
24	21.34
30	27.34
36	33.34
42	39.34

Technical Specifications

LOAD RATINGS: 1.5 Safety factor. All tray sections will support an additional 200 lb. concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

Series	Dimensions	Side Rail Design Factors • 1 Pair	Classifications			
			NEMA	CSA	UL	ABS
SP1-4 **SH1-4** **SS1-4**		Ix = 1.974 in.^{4} Sx = 0.788 in.^{3} Area = 0.682 in.^{2}	**12C**	**D/3M**	UL cross sectional Area : 0.70 in.^{2}	Stainless steel only
SP3-4 **SH3-4** **SS3-4**		Ix = 2.224 in.^{4} Sx = 1.022 in.^{3} Area = 1.080 in.^{2}	**20A**	**D/6M**	UL cross sectional Area : 0.70 in.^{2}	Stainless steel only

Straight Lengths

5 in. Straight Sections
Series 2-5, 4-5, 5-5

Ladder, ventilated and solid trough

Straight Section Number Selection

SH2524L09144

Material Prefix	Series	Side Rail Height	Width	Bottom Type	Length
SP • Pregalvanized SH • Hot-dipped galvanized after fabrication SS • Stainless steel 316	2 • Series 2 4 • Series 4 5 • Series 5	5 • (5 in.)	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	L06 • 6 in. rung spacing L09 • 9 in. rung spacing L12 • 12 in. rung spacing V • Ventilated S • Solid trough	3 • (3 meters) 6 • (6 meters) 144 • (12 ft.) 288 • (24 ft.)

Technical Specifications

All calculations and data are based on 42 in. wide cable trays with rungs spaced on 12 in. centers with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

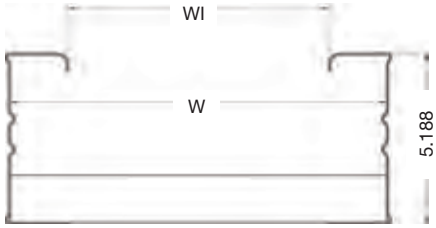
For Fittings consult pages A50 to A91.

Series		Support Span (Feet)							
		6	8	10	12	14	16	18	20
SP2-5	Load (lb.)/ft.	556	313	200	139	102	78	62	50
SH2-5	Deflection (in.)	0.187	0.332	0.519	0.747	1.017	1.329	1.682	2.076
SS2-5	Deflection Factor	0.0003	0.0011	0.0026	0.0054	0.0100	0.0170	0.0271	0.042
SP4-5	Load (lb.)/ft.	833	469	300	208	153	117	93	75
SH4-5	Deflection (in.)	0.216	0.384	0.600	0.864	1.176	1.536	1.944	2.400
SS4-5	Deflection Factor	0.003	0.0008	0.0021	0.0043	0.0077	0.0131	0.0211	0.0320
SP5-5	Load (lb.)/ft.	–	625	400	278	204	156	123	100
SH5-5	Deflection (in.)	–	0.414	0.647	0.932	1.268	1.657	2.097	2.589
SS5-5	Deflection Factor	–	0.0007	0.0016	0.0034	0.0062	0.0106	0.0169	0.0259

Straight Lengths

5 in. Straight Sections
Series 2-5, 4-5, 5-5

Ladder, ventilated and solid trough

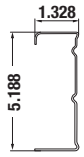
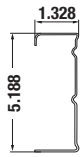
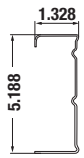


Dimensions

SP2-5, SH2-5, SS2-5, SP4-5, SH4-5, SS4-5, SP5-5, SH5-5, SS5-5	
W (in.)	**Wi (in.)**
6	3.34
9	6.34
12	9.34
18	15.34
24	21.34
30	27.34
36	33.34
42	39.34

Technical Specifications

LOAD RATINGS: 1.5 Safety factor. All tray sections will support an additional 200 lb. concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

Series	Dimensions	Side Rail Design Factors • 1 Pair	Classifications			
			NEMA	CSA	UL	ABS
SP2-5 **SH2-5** **SS2-5**		Ix = 2.89 in.^{4} Sx = 1.09 in.^{3} Area = 0.778 in.^{2}	**20A**	**D/6M**	UL cross sectional Area : 0.70 in.^{2}	Stainless steel only
SP4-5 **SH4-5** **SS4-5**		Ix = 3.75 in.^{4} Sx = 1.40 in.^{3} Area = 1.018 in.^{2}	**20B**	**E/6M**	UL cross sectional Area : 1.00 in.^{2}	Stainless steel only
SP5-5 **SH5-5** **SS5-5**		Ix = 4.635 in.^{4} Sx = 1.732 in.^{3} Area = 1.24 in.^{2}	**20C**	**Exceeds E/6M**	UL cross sectional Area : 1.00 in.^{2}	Stainless steel only

Straight Lengths

6 in. Straight Sections
Series 1-6, 3-6, 4-6

Ladder, ventilated and solid trough

Straight Section Number Selection

SH3624L12-6

Material Prefix	Series	Side Rail Height	Width	Bottom Type	Length
SP • Pregalvanized SH • Hot-dipped galvanized after fabrication SS • Stainless Steel 316	1 • Series 1 3 • Series 3 4 • Series 4	6 • (6 in.)	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	L06 • 6 in. rung spacing L09 • 9 in. rung spacing L12 • 12 in. rung spacing V • Ventilated ** S • Solid trough	3 • (3 meters) 6 • (6 meters) 144 • (12 ft.) 288 • (24 ft.)

** For load ratings of CSA Class C/NEMA 8C or less, please see an alternative ventilated series of cable tray called - One-Piece found on pages A160 to A191 of this catalogue.

Technical Specifications

All calculations and data are based on 42 in. wide cable trays with rungs spaced on 12 in. centers with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

For Fittings consult pages A50 to A91.

Series		Support Span (Feet)							
		6	8	10	12	14	16	18	20
SP1-6	Load (lb.)/ft.	556	313	200	139	102	78	62	50
SH1-6	Deflection (in.)	0.122	0.216	0.338	0.486	0.662	0.865	1.095	1.351
SS1-6	Deflection Factor	0.0002	0.0007	0.0017	0.0036	0.0065	0.0111	0.0177	0.0270
SP3-6	Load (lb.)/ft.	833	469	300	208	153	117	93	75
SH3-6	Deflection (in.)	0.151	0.268	0.419	0.603	0.821	1.072	1.357	1.675
SS3-6	Deflection Factor	0.0002	0.0006	0.0014	0.0030	0.0055	0.0092	0.0146	0.0223
SP4-6	Load (lb.)/ft.	–	728	466	324	238	182	144	117
SH4-6	Deflection (in.)	–	0.312	0.487	0.702	0.955	1.247	1.579	1.949
SS4-6	Deflection Factor	–	0.0004	0.0011	0.0022	0.0041	0.0069	0.0110	0.0167

Straight Lengths

6 in. Straight Sections
Series 1-6, 3-6, 4-6

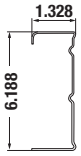
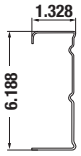
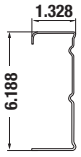
Ladder, ventilated and solid trough

Dimensions

SP1-6, SH1-6, SS1-6, SP3-6, SH3-6, SS3-6, SP4-6, SH4-6, SS4-6	
W (in.)	**Wi (in.)**
6	3.34
9	6.34
12	9.34
18	15.34
24	21.34
30	27.34
36	33.34
42	39.34

Technical Specifications

LOAD RATINGS: 1.5 Safety factor. All tray sections will support an additional 200 lb. concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

Series	Dimensions	Side Rail Design Factors • 1 Pair	Classifications			
			NEMA	CSA	UL	ABS
SP1-6 SH1-6 SS1-6		Ix = 4.44 in.^{4} Sx = 1.39 in.^{3} Area = 0.874 in.^{2}	**20A**	**D/6M**	UL cross sectional Area : 0.70 in.^{2}	Stainless steel only
SP3-6 SH3-6 SS3-6		Ix = 5.373 in.^{4} Sx = 1.70 in.^{3} Area = 1.229 in.^{2}	**20A**	**E/6M**	UL cross sectional Area : 1.00 in.^{2}	Stainless steel only
SP4-6 SH4-6 SS4-6		Ix = 7.173 in.^{4} Sx = 2.250 in.^{3} Area = 1.471 in.^{2}	**20C**	**Exceeds E/6M**	UL cross sectional Area : 1.00 in.^{2}	Stainless steel only

Straight Lengths

7 in. Straight Sections
Series 3-7

Ladder, ventilated and solid trough

Straight Section Number Selection

SH3724L09288

Material Prefix	Series	Side Rail Height	Width	Bottom Type	Length
SP • Pregalvanized **SH** • Hot-dipped galvanized after fabrication **SS** • Stainless Steel 316	**3** • Series 3	**7** • (7 in.)	**06** • (6 in.) **09** • (9 in.) **12** • (12 in.) **18** • (18 in.) **24** • (24 in.) **30** • (30 in.) **36** • (36 in.) **42** • (42 in.)	**L06** • 6 in. rung spacing **L09** • 9 in. rung spacing **L12** • 12 in. rung spacing **V** • Ventilated * **S** • Solid trough	**3** • (3 meters) **6** • (6 meters) **144** • (12 ft.) **288** • (24 ft.)

* For load ratings of CSA Class C/NEMA 12C or less, please see an alternative ventilated series of cable tray called - One-Piece found on pages A160 to A191 of this catalogue.

Technical Specifications

All calculations and data are based on 42 in. wide cable trays with rungs spaced on 12 in. centers with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

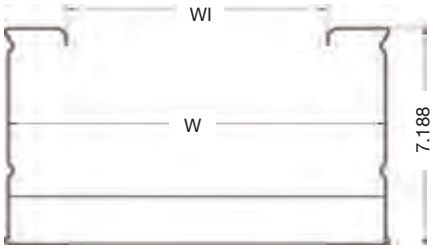
For Fittings consult pages A50 to A91.

Series		Support Span (Feet)							
		6	8	10	12	14	16	18	20
SP3-7	**Load (lb.)/ft.)**	–	750	480	333	245	188	148	120
SH3-7	**Deflection (in.)**	–	0.221	0.346	0.498	0.678	0.885	1.120	1.383
SS3-7	**Deflection Factor**	–	0.0003	0.001	0.002	0.003	0.005	0.008	0.012

Straight Lengths

7 in. Straight Sections
Series 3-7

Ladder, ventilated and solid trough

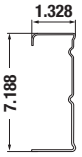


Dimensions

SP3-7, SH3-7, SS3-7	
W (in.)	**Wi (in.)**
6	3.34
9	6.34
12	9.34
18	15.34
24	21.34
30	27.34
36	33.34
42	39.34

Technical Specifications

LOAD RATINGS: 1.5 Safety factor. All tray sections will support an additional 200 lb. concentrated load on any portion of tray (side rail, rung, etc.) above and beyond published load class.

Series	Dimensions	Side Rail Design Factors • 1 Pair	Classifications			
			NEMA	CSA	UL	ABS
SP3-7 **SH3-7** **SS3-7**		Ix = 10.411 in.^{4} Sx = 2.820 in.^{3} Area = 1.54 in.^{2}	**Exceeds 20C**	**Exceeds E/6M**	UL cross sectional Area : 1.50 in.^{2}	Stainless steel only

Fittings

Flexible Coupler

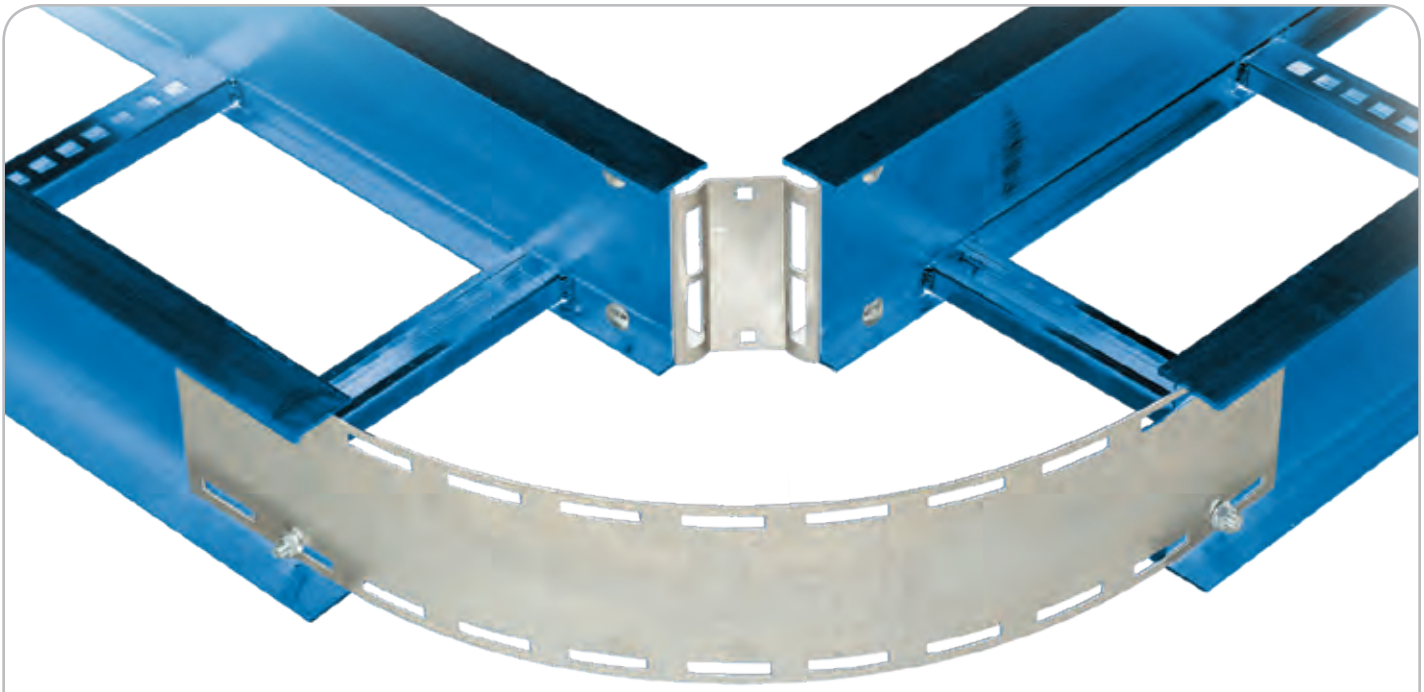
New

Introducing our new
Flexible Coupler

Exterior strap provides accurate radius to meet your cable tray design requirements.

The flexible coupler provides easy installation without measuring and cutting cable tray side rails. Once installed, the coupler allows for electrical continuity, therefore eliminating the requirement for a bonding jumper.

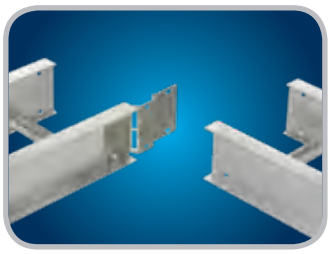
- Formed ribs provide better cable protection
- Fast and easy installation
- Meets the electrical continuity requirement of NEMA VE1 & CSA C22.2 No. 126.1



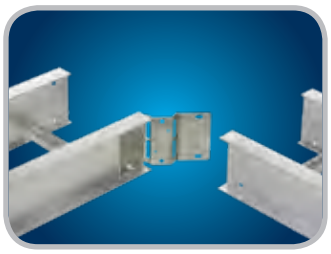
- ✓ **Reduces installation time**
- ✓ **No need for a bonding jumper**
- ✓ **Flexible and economical alternative to regular AU/AH fitting**

Fittings

Flexible Coupler

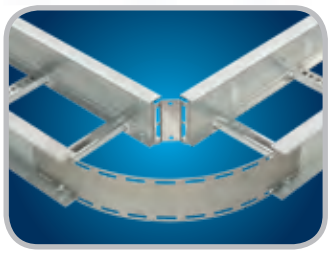


Fasten flexible coupler to tray.



Bend.

Fasten to the other length of cable tray.



Fasten the strap.

Steel – Flexible coupler

Cat. No.	Material Prefix	Side Rail Height (in.)	Tray Width (in.)
(Prefix)-(*)06HBP	SPW SHW SSW	4 5 6 7	06
(Prefix)-(*)09HBP			09
(Prefix)-(*)12HBP			12
(Prefix)-(*)18HBP			18
(Prefix)-(*)24HBP			24
(Prefix)-(*)30HBP			30
(Prefix)-(*)36HBP			36

*Insert side rail height

Optional rung information

(Provides additional cable support)

Cat. No.	Material	Tray Width (in.)
(Prefix)-R06HBP	SPW SHW SSW	06
(Prefix)-R09HBP		09
(Prefix)-R12HBP		12
(Prefix)-R18HBP		18
(Prefix)-R24HBP		24
(Prefix)-R30HBP		30
(Prefix)-R36HBP		36

Load rating with optional rung

Tray width	Side Rail Height			
	3 in. (76 mm)	4 and 5 in. (102 and 127 mm)		6 and 7 in. (152 and 178 mm)
36 in. (914 mm)	50 lb./ft. (74 kg/m)	Al: 75 lb./ft. (112 kg/m)	Steel: 50 lb./ft. (74 kg/m)	100 lb./ft. (149 kg/m)
30 in. (762 mm)	75 lb./ft. (112 kg/m)	100 lb./ft. (149 kg/m)		100 lb./ft. (149 kg/m)
6 to 24 in. (152 to 610 mm)	100 lb./ft. (149 kg/m)	100 lb./ft. (149 kg/m)		100 lb./ft. (149 kg/m)

Fittings

Fittings Number Selection

Fitting Number Selection

Material Prefix	Side Rail Height	Width	Bottom Type	Fitting Type	Angle†	Nominal Radius**
SPF • Pregalvanized SHF • Hot-dipped galvanized SSF • Stainless Steel 316	3 • (3-5/8 in.) 4 • (4 in.) 5 • (5 in.) 6 • (6 in.) 7 • (7 in.)	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	L • Ladder * V • Ventilated *** S • Solid trough ****	HB • Horizontal bend HT • Horizontal tee HX • Horizontal cross VI • Vertical inside bend VO • Vertical outside bend VTD • Vertical tee down VTU • Vertical tee up HYR • Horizontal wye right HYL • Horizontal wye left RT • Horizontal reducing tee ET • Horizontal expanding tee EX • Horizontal expand cross HLR • Horizontal left reducer HSR • Horizontal straight reducer HRR • Horizontal right reducer CS • Cable support fitting	30 • (30°) 45 • (45°) 60 • (60°) 90 • (90°)	12 • (12 in.) 24 • (24 in.) 36 • (36 in.) 48 • (48 in.)

† For HB, VI, VO fitting types only.
* Manufactured with 9 in. rung spacing measured at the center line of fitting.
** Radius is not required for the following fitting types: HYR, HYL, HLR, HRR, HSR.
*** Manufactured with 4 in. edge to edge rung spacing measured at the center line of fitting.
**** Manufactured with flat sheet inserted under rungs with 9 in. rung spacing measured at the center line of fitting.

Fittings

90º / 60º Horizontal Bends

Part Numbering System

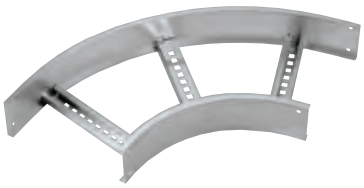
SHF 4 24 L HB90 12

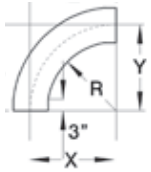
- SHF: Prefix (SPF, SHF, SSF)
- 4: Side rail height
- 24: Width
- L: Bottom style
- HB90: Fitting type
- 12: Angle
- 12: Nominal radius

Selection Guide

Prefix: SPF (Pregalv.), SHF (Hot-Dip), SSF (Stainless Steel)
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 90º, 60º
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 3 in., 4 in., 5 in., 6 in., 7 in.

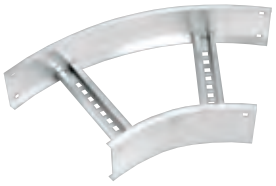
90º Horizontal BEND

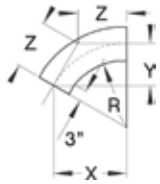




Nominal		Cat. No.	Dimensions	
Radius	Width		X	Y
12	6	Prefix(†)-06-(*)-HB90-12	15	15
	9	Prefix(†)-09-(*)-HB90-12	16-1/2	16-1/2
	12	Prefix(†)-12-(*)-HB90-12	18	18
	18	Prefix(†)-18-(*)-HB90-12	21	21
	24	Prefix(†)-24-(*)-HB90-12	24	24
	30	Prefix(†)-30-(*)-HB90-12	27	27
	36	Prefix(†)-36-(*)-HB90-12	30	30
	42	Prefix(†)-42-(*)-HB90-12	33	33
24	6	Prefix(†)-06-(*)-HB90-24	27	27
	9	Prefix(†)-09-(*)-HB90-24	28-1/2	28-1/2
	12	Prefix(†)-12-(*)-HB90-24	30	30
	18	Prefix(†)-18-(*)-HB90-24	33	33
	24	Prefix(†)-24-(*)-HB90-24	36	36
	30	Prefix(†)-30-(*)-HB90-24	39	39
	36	Prefix(†)-36-(*)-HB90-24	42	42
	42	Prefix(†)-42-(*)-HB90-24	45	45
36	6	Prefix(†)-06-(*)-HB90-36	39	39
	9	Prefix(†)-09-(*)-HB90-36	40-1/2	40-1/2
	12	Prefix(†)-12-(*)-HB90-36	42	42
	18	Prefix(†)-18-(*)-HB90-36	45	45
	24	Prefix(†)-24-(*)-HB90-36	48	48
	30	Prefix(†)-30-(*)-HB90-36	51	51
	36	Prefix(†)-36-(*)-HB90-36	54	54
	42	Prefix(†)-42-(*)-HB90-36	57	57
48	6	Prefix(†)-06-(*)-HB90-48	51	51
	9	Prefix(†)-09-(*)-HB90-48	52-1/2	52-1/2
	12	Prefix(†)-12-(*)-HB90-48	54	54
	18	Prefix(†)-18-(*)-HB90-48	57	57
	24	Prefix(†)-24-(*)-HB90-48	60	60
	30	Prefix(†)-30-(*)-HB90-48	63	63
	36	Prefix(†)-36-(*)-HB90-48	66	66
	42	Prefix(†)-42-(*)-HB90-48	69	69

60º Horizontal BEND





Nominal		Cat. No.	Dimensions		
Radius	Width		X	Y	Z
12	6	Prefix(†)-06-(*)-HB60-12	14-7/8	8-5/8	9-15/16
	9	Prefix(†)-09-(*)-HB60-12	16-3/16	9-3/8	10-13/16
	12	Prefix(†)-12-(*)-HB60-12	17-1/2	10-1/8	11-11/16
	18	Prefix(†)-18-(*)-HB60-12	20-1/16	11-5/8	13-3/8
	24	Prefix(†)-24-(*)-HB60-12	22-11/16	13-1/8	15-1/8
	30	Prefix(†)-30-(*)-HB60-12	25-5/16	14-5/8	16-7/8
	36	Prefix(†)-36-(*)-HB60-12	27-7/8	16-1/8	18-9/16
	42	Prefix(†)-42-(*)-HB60-12	30-1/2	17-5/8	20-5/16
24	6	Prefix(†)-06-(*)-HB60-24	25-5/16	14-5/8	16-7/8
	9	Prefix(†)-09-(*)-HB60-24	26-9/16	15-3/8	17-3/4
	12	Prefix(†)-12-(*)-HB60-24	27-7/8	16-1/8	18-9/16
	18	Prefix(†)-18-(*)-HB60-24	30-1/2	17-5/8	20-5/16
	24	Prefix(†)-24-(*)-HB60-24	33-1/16	19-1/8	22-1/16
	30	Prefix(†)-30-(*)-HB60-24	35-11/16	20-5/8	23-13/16
	36	Prefix(†)-36-(*)-HB60-24	38-1/4	22-1/8	25-1/2
	42	Prefix(†)-42-(*)-HB60-24	40-7/8	23-5/8	27-1/4
36	6	Prefix(†)-06-(*)-HB60-36	35-11/16	20-5/8	23-13/16
	9	Prefix(†)-09-(*)-HB60-36	37	21-3/8	24-5/8
	12	Prefix(†)-12-(*)-HB60-36	38-1/4	22-1/8	25-1/2
	18	Prefix(†)-18-(*)-HB60-36	40-7/8	23-5/8	27-2/8
	24	Prefix(†)-24-(*)-HB60-36	43-1/2	25-1/8	29
	30	Prefix(†)-30-(*)-HB60-36	46-1/16	26-5/8	30-11/16
	36	Prefix(†)-36-(*)-HB60-36	48-11/16	28-1/8	32-7/16
	42	Prefix(†)-42-(*)-HB60-36	51-1/4	29-5/8	34-3/16
48	6	Prefix(†)-06-(*)-HB60-48	46-1/16	26-5/8	30-11/16
	9	Prefix(†)-09-(*)-HB60-48	47-3/8	27-3/8	31-9/16
	12	Prefix(†)-12-(*)-HB60-48	48-11/16	28-1/8	32-7/16
	18	Prefix(†)-18-(*)-HB60-48	51-4/16	29-5/8	34-3/16
	24	Prefix(†)-24-(*)-HB60-48	53-7/8	31-1/8	35-15/16
	30	Prefix(†)-30-(*)-HB60-48	56-7/16	32-5/8	37-5/8
	36	Prefix(†)-36-(*)-HB60-48	59-1/16	34-1/8	39-3/8
	42	Prefix(†)-42-(*)-HB60-48	61-11/16	35-5/8	41-1/8

(†) Insert side rail height (*) Insert bottom style to complete CAT. NO. Includes 1 pair of splice plates with hardware.

Fittings

45º / 30º Horizontal Bends

Part Numbering System

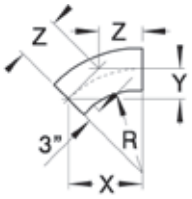
SHF 4 24 L HB45 12

- SHF — Prefix: SPF, SHF, SSF
- 4 — Side rail height
- 24 — Width
- L — Bottom style
- HB45 — Fitting type
- 12 — Nominal radius

Selection Guide

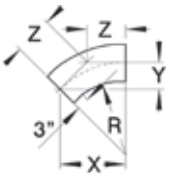
Prefix: SPF (Pregalv.) ,SHF (Hot-Dip) ,SSF (Stainless Steel)
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 45º, 30º
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 3 in., 4 in., 5 in., 6 in., 7 in.

45º Horizontal BEND



Nominal		Cat. No.	Dimensions		
Radius	Width		X	Y	Z
12	6	Prefix(†)-06-(*)-HB45-12	13-5/8	5-5/8	8
	9	Prefix(†)-09-(*)-HB45-12	14-11/16	6-1/16	8-9/16
	12	Prefix(†)-12-(*)-HB45-12	15-3/4	6-1/2	9-3/16
	18	Prefix(†)-18-(*)-HB45-12	17-7/8	7-3/8	10-7/16
	24	Prefix(†)-24-(*)-HB45-12	20	8-1/4	11-11/16
	30	Prefix(†)-30-(*)-HB45-12	22-1/16	9-1/8	12-15/16
	36	Prefix(†)-36-(*)-HB45-12	24-3/16	10	14-3/16
	42	Prefix(†)-42-(*)-HB45-12	26-5/16	10-15/16	15-7/16
24	6	Prefix(†)-06-(*)-HB45-24	22-1/16	9-1/8	12-15/16
	9	Prefix(†)-09-(*)-HB45-24	23-1/8	9-9/16	13-9/16
	12	Prefix(†)-12-(*)-HB45-24	24-3/16	10	14-3/16
	18	Prefix(†)-18-(*)-HB45-24	26-5/16	10-15/16	15-7/16
	24	Prefix(†)-24-(*)-HB45-24	28-7/16	11-13/16	16-11/16
	30	Prefix(†)-30-(*)-HB45-24	30-9/16	12-11/16	17-15/16
	36	Prefix(†)-36-(*)-HB45-24	32-11/16	13-9/16	19-1/8
	42	Prefix(†)-42-(*)-HB45-24	34-13/16	14-7/8	20-3/8
36	6	Prefix(†)-06-(*)-HB45-36	30-9/16	12-11/16	17-15/16
	9	Prefix(†)-09-(*)-HB45-36	31-5/8	13-1/8	18-9/16
	12	Prefix(†)-12-(*)-HB45-36	32-11/16	13-9/16	19-1/8
	18	Prefix(†)-18-(*)-HB45-36	34-13/16	14-7/16	20-3/8
	24	Prefix(†)-24-(*)-HB45-36	36-15/16	15-5/16	21-5/8
	30	Prefix(†)-30-(*)-HB45-36	39-1/16	16-3/16	22-7/8
	36	Prefix(†)-36-(*)-HB45-36	41-3/16	17-1/16	24-1/8
	42	Prefix(†)-42-(*)-HB45-36	43-5/16	17-15/16	25-3/8
48	6	Prefix(†)-06-(*)-HB45-48	39-1/16	16-3/16	22-7/8
	9	Prefix(†)-09-(*)-HB45-48	40-1/8	16-3/8	23-1/2
	12	Prefix(†)-12-(*)-HB45-48	41-3/16	17-1/16	24-1/8
	18	Prefix(†)-18-(*)-HB45-48	43-5/16	17-15/16	25-3/8
	24	Prefix(†)-24-(*)-HB45-48	45-7/16	18-13/16	26-5/8
	30	Prefix(†)-30-(*)-HB45-48	47-9/16	19-11/16	27-7/8
	36	Prefix(†)-36-(*)-HB45-48	49-11/16	20-9/16	29-1/8
	42	Prefix(†)-42-(*)-HB45-48	51-13/16	21-7/16	30-5/16

30º Horizontal BEND



Nominal		Cat. No.	Dimensions		
Radius	Width		X	Y	Z
12	6	Prefix(†)-06-(*)-HB30-12	11-5/8	3-1/8	6-3/16
	9	Prefix(†)-09-(*)-HB30-12	12-3/8	3-5/16	6-5/8
	12	Prefix(†)-12-(*)-HB30-12	13-1/2	3-1/2	7
	18	Prefix(†)-18-(*)-HB30-12	14-5/8	3-15/16	7-13/16
	24	Prefix(†)-24-(*)-HB30-12	16-1/8	4-5/16	8-5/8
	30	Prefix(†)-30-(*)-HB30-12	17-5/8	4-11/16	9-7/16
	36	Prefix(†)-36-(*)-HB30-12	19-1/8	5-1/8	10-1/4
	42	Prefix(†)-42-(*)-HB30-12	20-5/8	5-1/2	11-1/16
24	6	Prefix(†)-06-(*)-HB30-24	17-5/8	4-11/16	9-7/16
	9	Prefix(†)-09-(*)-HB30-24	18-3/8	4-15/16	9-13/16
	12	Prefix(†)-12-(*)-HB30-24	19-1/8	5-2/16	10-4/16
	18	Prefix(†)-18-(*)-HB30-24	20-5/8	5-8/16	11-1/16
	24	Prefix(†)-24-(*)-HB30-24	22-1/8	5-15/16	11-13/16
	30	Prefix(†)-30-(*)-HB30-24	23-5/8	6-5/16	12-10/16
	36	Prefix(†)-36-(*)-HB30-24	25-1/8	6-12/16	13-7/16
	42	Prefix(†)-42-(*)-HB30-24	26-5/8	7-1/8	14-1/4
36	6	Prefix(†)-06-(*)-HB30-36	23-5/8	6-5/16	12-5/8
	9	Prefix(†)-09-(*)-HB30-36	24-3/8	6-1/2	13-1/16
	12	Prefix(†)-12-(*)-HB30-36	25-1/8	6-3/4	13-7/16
	18	Prefix(†)-18-(*)-HB30-36	26-5/8	7-1/4	14-1/4
	24	Prefix(†)-24-(*)-HB30-36	28-1/8	7-1/2	15-1/16
	30	Prefix(†)-30-(*)-HB30-36	29-5/8	7-15/16	15-7/8
	36	Prefix(†)-36-(*)-HB30-36	31-1/8	8-5/16	16-11/16
	42	Prefix(†)-42-(*)-HB30-36	32-5/8	8-3/4	17-1/2
48	6	Prefix(†)-06-(*)-HB30-48	29-5/8	7-15/16	15-7/8
	9	Prefix(†)-09-(*)-HB30-48	30-3/8	8-1/8	16-1/4
	12	Prefix(†)-12-(*)-HB30-48	31-1/8	8-5/16	16-11/16
	18	Prefix(†)-18-(*)-HB30-48	32-5/8	8-3/4	17-1/2
	24	Prefix(†)-24-(*)-HB30-48	34-1/8	9-1/8	18-1/4
	30	Prefix(†)-30-(*)-HB30-48	35-5/8	9-9/16	19-1/16
	36	Prefix(†)-36-(*)-HB30-48	37-1/8	9-15/16	19-7/8
	42	Prefix(†)-42-(*)-HB30-48	38-5/8	10-5/16	20-11/16

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Includes 1 pair of splice plates with hardware.

Fittings

Horizontal Tees, Crosses

Part Numbering System

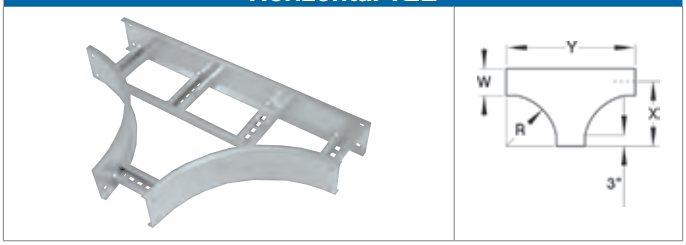
SHF 4 24 L HT 12

- SHF — Prefix: SPF, SHF, SSF
- 4 — Side rail height
- 24 — Width
- L — Bottom style
- HT — Fitting type
- 12 — Nominal radius

Selection Guide

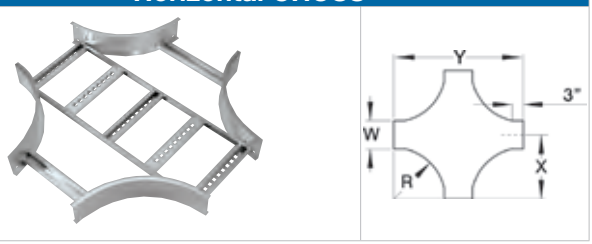
Prefix: SPF (Pregalv.), SHF (Hot-Dip) ,SSF (Stainless Steel)
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 3 in., 4 in., 5 in., 6 in., 7 in.

Horizontal TEE



Nominal		Cat. No.	Dimensions	
Radius	Width		X	Y
12	6	Prefix(†)-06-(*)-HT12	15	30
	9	Prefix(†)-09-(*)-HT12	16-1/2	33
	12	Prefix(†)-12-(*)-HT12	18	36
	18	Prefix(†)-18-(*)-HT12	21	42
	24	Prefix(†)-24-(*)-HT12	24	48
	30	Prefix(†)-30-(*)-HT12	27	54
	36	Prefix(†)-36-(*)-HT12	30	60
	42	Prefix(†)-42-(*)-HT12	33	66
24	6	Prefix(†)-06-(*)-HT24	27	54
	9	Prefix(†)-09-(*)-HT24	28-1/2	57
	12	Prefix(†)-12-(*)-HT24	30	60
	18	Prefix(†)-18-(*)-HT24	33	66
	24	Prefix(†)-24-(*)-HT24	36	72
	30	Prefix(†)-30-(*)-HT24	39	78
	36	Prefix(†)-36-(*)-HT24	42	84
	42	Prefix(†)-42-(*)-HT24	45	90
36	6	Prefix(†)-06-(*)-HT36	39	78
	9	Prefix(†)-09-(*)-HT36	40-1/2	81
	12	Prefix(†)-12-(*)-HT36	42	84
	18	Prefix(†)-18-(*)-HT36	45	90
	24	Prefix(†)-24-(*)-HT36	48	96
	30	Prefix(†)-30-(*)-HT36	51	102
	36	Prefix(†)-36-(*)-HT36	54	108
	42	Prefix(†)-42-(*)-HT36	57	114
48	6	Prefix(†)-06-(*)-HT48	51	102
	9	Prefix(†)-09-(*)-HT48	52-1/2	105
	12	Prefix(†)-12-(*)-HT48	54	108
	18	Prefix(†)-18-(*)-HT48	57	114
	24	Prefix(†)-24-(*)-HT48	60	120
	30	Prefix(†)-30-(*)-HT48	63	126
	36	Prefix(†)-36-(*)-HT48	66	132
	42	Prefix(†)-42-(*)-HT48	69	138

Horizontal CROSS



Nominal		Cat. No.	Dimensions	
Radius	Width		X	Y
12	6	Prefix(†)-06-(*)-HX12	15	30
	9	Prefix(†)-09-(*)-HX12	16-1/2	33
	12	Prefix(†)-12-(*)-HX12	18	36
	18	Prefix(†)-18-(*)-HX12	21	42
	24	Prefix(†)-24-(*)-HX12	24	48
	30	Prefix(†)-30-(*)-HX12	27	54
	36	Prefix(†)-36-(*)-HX12	30	60
	42	Prefix(†)-42-(*)-HX12	33	66
24	6	Prefix(†)-06-(*)-HX24	27	54
	9	Prefix(†)-09-(*)-HX24	28-1/2	57
	12	Prefix(†)-12-(*)-HX24	30	60
	18	Prefix(†)-18-(*)-HX24	33	66
	24	Prefix(†)-24-(*)-HX24	36	72
	30	Prefix(†)-30-(*)-HX24	39	78
	36	Prefix(†)-36-(*)-HX24	42	84
	42	Prefix(†)-42-(*)-HX24	45	90
36	6	Prefix(†)-06-(*)-HX36	39	78
	9	Prefix(†)-09-(*)-HX36	40-1/2	81
	12	Prefix(†)-12-(*)-HX36	42	84
	18	Prefix(†)-18-(*)-HX36	45	90
	24	Prefix(†)-24-(*)-HX36	48	96
	30¥	Prefix(†)-30-(*)-HX36	51	102
	36¥	Prefix(†)-36-(*)-HX36	54	108
	42¥	Prefix(†)-42-(*)-HX36	57	114
48¥	6	Prefix(†)-06-(*)-HX48	51	102
	9	Prefix(†)-09-(*)-HX48	52-1/2	105
	12	Prefix(†)-12-(*)-HX48	54	108
	18	Prefix(†)-18-(*)-HX48	57	114
	24	Prefix(†)-24-(*)-HX48	60	120
	30	Prefix(†)-30-(*)-HX48	63	126
	36	Prefix(†)-36-(*)-HX48	66	132
	42	Prefix(†)-42-(*)-HX48	69	138

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Tees include 2 pairs / Crosses include 3 pairs of splice plates with hardware.
¥ Shipped with SPW-3/8HXHWK hardware kit.

Fittings

Horizontal Reducing Tees

Part Numbering System

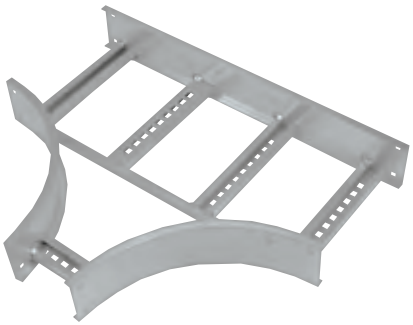
SHF 4 3024 L RT 12

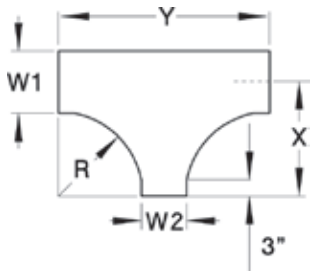
- SHF — Prefix: SPF, SHF, SSF
- 4 — Side rail height
- 3024 — Width 1 / Width 2
- L — Bottom style
- RT — Fitting type
- 12 — Nominal radius

Selection Guide

Prefix: SPF (Pregalv.), SHF (Hot-Dip), SSF (Stainless Steel)
Tray Widths W1: 42, 36, 30, 24, 18, 12, 9
Tray Widths W2: 36, 30, 24, 18, 12, 9, 6
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 3 in., 4 in., 5 in., 6 in., 7 in.

Horizontal REDUCING TEE — U-Style





Widths		Cat. No.	(+) 12 in. Nominal Radius		(+) 24 in. Nominal Radius		(+) 36 in. Nominal Radius		(+) 48 in. Nominal Radius	
W1	W2		X	Y	X	Y	X	Y	X	Y
42	36	Prefix(†)-4236-(*)-RT(+)	33	60	45	84	57	108	69	132
	30	Prefix(†)-4230-(*)-RT(+)	33	54	45	78	57	102	69	126
	24	Prefix(†)-4224-(*)-RT(+)	33	48	45	72	57	96	69	120
	18	Prefix(†)-4218-(*)-RT(+)	33	42	45	66	57	90	69	114
	12	Prefix(†)-4212-(*)-RT(+)	33	36	45	60	57	84	69	108
	9	Prefix(†)-4209-(*)-RT(+)	33	33	45	57	57	81	69	105
	6	Prefix(†)-4206-(*)-RT(+)	33	30	45	54	57	78	69	102
36	30	Prefix(†)-3630-(*)-RT(+)	30	54	42	78	54	102	66	126
	24	Prefix(†)-3624-(*)-RT(+)	30	48	42	72	54	96	66	120
	18	Prefix(†)-3618-(*)-RT(+)	30	42	42	66	54	90	66	114
	12	Prefix(†)-3612-(*)-RT(+)	30	36	42	60	54	84	66	108
	9	Prefix(†)-3609-(*)-RT(+)	30	33	42	57	54	81	66	105
	6	Prefix(†)-3606-(*)-RT(+)	30	30	42	54	54	78	66	102
30	24	Prefix(†)-3024-(*)-RT(+)	27	48	39	72	51	96	63	120
	18	Prefix(†)-3018-(*)-RT(+)	27	42	39	66	51	90	63	114
	12	Prefix(†)-3012-(*)-RT(+)	27	36	39	60	51	84	63	108
	9	Prefix(†)-3009-(*)-RT(+)	27	33	39	57	51	81	63	105
	6	Prefix(†)-3006-(*)-RT(+)	27	30	39	54	51	78	63	102
24	18	Prefix(†)-2418-(*)-RT(+)	24	42	36	66	48	90	60	114
	12	Prefix(†)-2412-(*)-RT(+)	24	36	36	60	48	84	60	108
	9	Prefix(†)-2409-(*)-RT(+)	24	33	36	57	48	81	60	105
	6	Prefix(†)-2406-(*)-RT(+)	24	30	36	54	48	78	60	102
18	12	Prefix(†)-1812-(*)-RT(+)	21	36	33	60	45	84	57	108
	9	Prefix(†)-1809-(*)-RT(+)	21	33	33	57	45	81	57	105
	6	Prefix(†)-1806-(*)-RT(+)	21	30	33	54	45	78	57	102
12	9	Prefix(†)-1209-(*)-RT(+)	18	33	30	57	42	81	54	105
	6	Prefix(†)-1206-(*)-RT(+)	18	30	30	54	42	78	54	102
9	6	Prefix(†)-0906-(*)-RT(+)	16-1/2	30	28-1/2	54	40-1/2	78	52-1/2	102

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. (+) Insert radius (12 in. - 48 in.). Includes 2 pairs of splice plates with hardware.

Fittings

Horizontal Expanding Tees

Part Numbering System

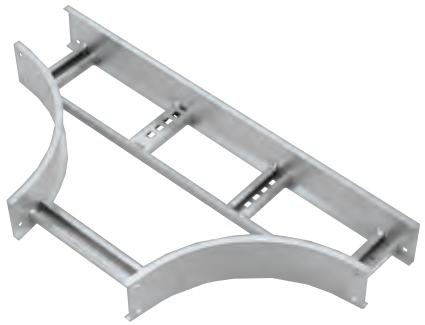
SHF 4 2430 L ET 12

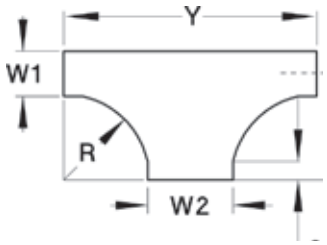
- SHF — Prefix: SPF, SHF, SSF
- 4 — Side rail height
- 24 — Width 1
- 30 — Width 2
- L — Bottom style
- ET — Fitting type
- 12 — Nominal radius

Selection Guide

Prefix: SPF (Pregalv.), SHF (Hot-Dip), SSF (Stainless Steel)
Tray Widths W1: 36, 30, 24, 18, 12, 9, 6
Tray Widths W2: 42, 36, 30, 24, 18, 12, 9
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 3 in., 4 in., 5 in., 6 in., 7 in.

Horizontal EXPANDING TEE — U-Style





Widths		Cat. No.	(+) 12 in. Nominal Radius		(+) 24 in. Nominal Radius		(+) 36 in. Nominal Radius		(+) 48 in. Nominal Radius	
W1	W2		X	Y	X	Y	X	Y	X	Y
36	42	Prefix(†)-3642-(*)-ET(+)	30	66	42	90	54	114	66	138
30	36	Prefix(†)-3036-(*)-ET(+)	27	60	39	84	51	108	63	132
	42	Prefix(†)-3042-(*)-ET(+)	27	66	39	90	51	114	63	138
24	30	Prefix(†)-2430-(*)-ET(+)	24	54	36	78	48	102	60	126
	36	Prefix(†)-2436-(*)-ET(+)	24	60	36	84	48	108	60	132
	42	Prefix(†)-2442-(*)-ET(+)	24	66	36	90	48	114	60	138
18	24	Prefix(†)-1824-(*)-ET(+)	21	48	33	72	45	96	57	120
	30	Prefix(†)-1830-(*)-ET(+)	21	54	33	78	45	102	57	126
	36	Prefix(†)-1836-(*)-ET(+)	21	60	33	84	45	108	57	132
	42	Prefix(†)-1842-(*)-ET(+)	21	66	33	90	45	114	57	138
12	18	Prefix(†)-1218-(*)-ET(+)	18	42	30	66	42	90	54	114
	24	Prefix(†)-1224-(*)-ET(+)	18	48	30	72	42	96	54	120
	30	Prefix(†)-1230-(*)-ET(+)	18	54	30	78	42	102	54	126
	36	Prefix(†)-1236-(*)-ET(+)	18	60	30	84	42	108	54	132
	42	Prefix(†)-1242-(*)-ET(+)	18	66	30	90	42	114	54	138
9	12	Prefix(†)-0912-(*)-ET(+)	16-1/2	36	28-1/2	60	40-1/2	84	52-1/2	108
	18	Prefix(†)-0918-(*)-ET(+)	16-1/2	42	28-1/2	66	40-1/2	90	52-1/2	114
	24	Prefix(†)-0924-(*)-ET(+)	16-1/2	48	28-1/2	72	40-1/2	96	52-1/2	120
	30	Prefix(†)-0930-(*)-ET(+)	16-1/2	54	28-1/2	78	40-1/2	102	52-1/2	126
	36	Prefix(†)-0936-(*)-ET(+)	16-1/2	60	28-1/2	84	40-1/2	108	52-1/2	132
	42	Prefix(†)-0942-(*)-ET(+)	16-1/2	66	28-1/2	90	40-1/2	114	52-1/2	138
6	9	Prefix(†)-0609-(*)-ET(+)	15	33	27	57	39	81	51	105
	12	Prefix(†)-0612-(*)-ET(+)	15	36	27	60	39	84	51	108
	18	Prefix(†)-0618-(*)-ET(+)	15	42	27	66	39	90	51	114
	24	Prefix(†)-0624-(*)-ET(+)	15	48	27	72	39	96	51	120
	30	Prefix(†)-0630-(*)-ET(+)	15	54	27	78	39	102	51	126
	36	Prefix(†)-0636-(*)-ET(+)	15	60	27	84	39	108	51	132
	42	Prefix(†)-0636-(*)-ET(+)	15	66	27	90	39	114	51	138

(†) Insert side rail height. (*) Insert bottom style (+) Insert radius (12 in. - 48 in.) to complete CAT. NO. Includes 2 pairs of splice plates with hardware.

Fittings

Horizontal Expanding Crosses

Part Numbering System

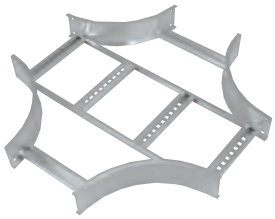
SHF 4 2430 V EX 12

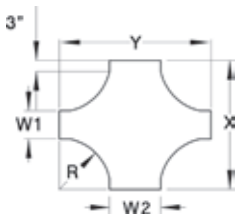
- SHF — Prefix: SPF, SHF, SSF
- 4 — Side rail height
- 24 — Width 1
- 30 — Width 2
- V — Bottom style
- EX — Fitting type
- 12 — Nominal radius

Selection Guide

Prefix: SPF (Pregalv.), SHF (Hot-Dip), SSF (Stainless Steel)
Tray Widths W1: 30, 24, 18, 12, 9, 6
Tray Widths W2: 42, 36, 30, 24, 18, 12, 9
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 3 in., 4 in., 5 in., 6 in., 7 in.

Horizontal EXPANDING CROSS





Widths		Cat. No.	(+) 12 in. Nominal Radius		(+) 24 in. Nominal Radius		(+) 36 in. Nominal Radius[2]		(+) 48 in. Nominal Radius[1]	
W1	W2		X	Y	X	Y	X	Y	X	Y
36	42	Prefix(†)-3642-(*)-EX(+)	60	66	84	90	108	114	132	138
30	36	Prefix(†)-3036-(*)-EX(+)	54	60	78	84	102	108	126	132
	42	Prefix(†)-3042-(*)-EX(+)	54	66	78	90	102	114	126	138
24	30	Prefix(†)-2430-(*)-EX(+)	48	54	72	78	96	102	120	126
	36	Prefix(†)-2436-(*)-EX(+)	48	60	72	84	96	108	120	132
	42	Prefix(†)-2442-(*)-EX(+)	48	66	72	90	96	114	120	138
18	24	Prefix(†)-1824-(*)-EX(+)	42	48	66	72	90	96	114	120
	30	Prefix(†)-1830-(*)-EX(+)	42	54	66	78	90	102	114	126
	36	Prefix(†)-1836-(*)-EX(+)	42	60	66	84	90	108	114	132
	42	Prefix(†)-1842-(*)-EX(+)	42	66	66	90	90	114	114	138
12	18	Prefix(†)-1218-(*)-EX(+)	36	42	60	66	84	90	108	114
	24	Prefix(†)-1224-(*)-EX(+)	36	48	60	72	84	96	108	120
	30	Prefix(†)-1230-(*)-EX(+)	36	54	60	78	84	102	108	126
	36	Prefix(†)-1236-(*)-EX(+)	36	60	60	84	84	108	108	132
	42	Prefix(†)-1242-(*)-EX(+)	36	66	60	90	84	114	108	138
9	12	Prefix(†)-0912-(*)-EX(+)	33	36	57	60	81	84	105	108
	18	Prefix(†)-0918-(*)-EX(+)	33	42	57	66	81	90	105	114
	24	Prefix(†)-0924-(*)-EX(+)	33	48	57	72	81	96	105	120
	30	Prefix(†)-0930-(*)-EX(+)	33	54	57	78	81	102	105	126
	36	Prefix(†)-0936-(*)-EX(+)	33	60	57	84	81	108	105	132
	42	Prefix(†)-0942-(*)-EX(+)	33	66	57	90	81	114	105	138
6	9	Prefix(†)-0609-(*)-EX(+)	30	33	54	57	78	81	102	105
	12	Prefix(†)-0612-(*)-EX(+)	30	36	54	60	78	84	102	108
	18	Prefix(†)-0618-(*)-EX(+)	30	42	54	66	78	90	102	114
	24	Prefix(†)-0624-(*)-EX(+)	30	48	54	72	78	96	102	120
	30	Prefix(†)-0630-(*)-EX(+)	30	54	54	78	78	102	102	126
	36	Prefix(†)-0636-(*)-EX(+)	30	60	54	84	78	108	102	132
	42	Prefix(†)-0642-(*)-EX(+)	30	66	54	90	78	114	102	138

(†) Insert side rail height. (*) Insert bottom (+) Insert radius (12 in. - 48 in.) style to complete CAT. NO. Includes 3 pairs of splice plates with hardware.
[1] All 48 in. radius crosses shipped with SPW-3/8HXHWK hardware kit.
[2] All 36 in. radius crosses with width (W1) 30 in. or larger shipped with SPW-3/8HXHWK hardware kit.

Fittings

90º Vertical Bends

Part Numbering System

SHF 4 24 L VI90 12

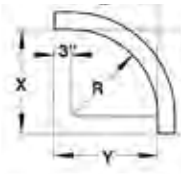
- SHF — Prefix: SPF, SHF, SSF
- 4 — Side rail height
- 24 — Width
- L — Bottom style
- VI90 — Fitting type; Angle
- 12 — Nominal radius

Selection Guide

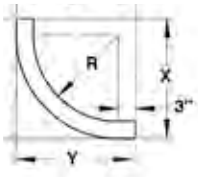
Prefix: SPF (Pregalv.), SHF (Hot-Dip), SSF (Stainless Steel)
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 90º
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 3 in., 4 in., 5 in., 6 in., 7 in.

90° Vertical BEND

Outside Bend



Inside Bend



Nominal			(+) VO Side Rail		(+) VI Side Rail									
			3-5/8 in. – 7 in.		3-1/2 in.		4 in.		5 in.		6 in.		7 in.	
Radius	Width	Cat. No.	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y
12	6	Prefix(†)-06-(*)-(+)90-12	12	12	15-5/8	15-5/8	16-3/6	16-3/6	17-3/16	17-3/16	18-3/16	18-3/16	19-3/16	19-3/16
	9	Prefix(†)-09-(*)-(+)90-12												
	12	Prefix(†)-12-(*)-(+)90-12												
	18	Prefix(†)-18-(*)-(+)90-12												
	24	Prefix(†)-24-(*)-(+)90-12												
	30	Prefix(†)-30-(*)-(+)90-12												
	36	Prefix(†)-36-(*)-(+)90-12												
	42	Prefix(†)-42-(*)-(+)90-12												
24	6	Prefix(†)-06-(*)-(+)90-24	24	24	27-5/8	27-5/8	28-3/16	28-3/16	29-3/16	29-3/16	30-3/16	30-3/16	31-3/16	31-3/16
	9	Prefix(†)-09-(*)-(+)90-24												
	12	Prefix(†)-12-(*)-(+)90-24												
	18	Prefix(†)-18-(*)-(+)90-24												
	24	Prefix(†)-24-(*)-(+)90-24												
	30	Prefix(†)-30-(*)-(+)90-24												
	36	Prefix(†)-36-(*)-(+)90-24												
	42	Prefix(†)-42-(*)-(+)90-24												
36	6	Prefix(†)-06-(*)-(+)90-36	36	36	39-5/8	39-5/8	40-3/16	40-3/16	41-3/16	41-3/16	42-3/16	42-3/16	43-3/16	43-3/16
	9	Prefix(†)-09-(*)-(+)90-36												
	12	Prefix(†)-12-(*)-(+)90-36												
	18	Prefix(†)-18-(*)-(+)90-36												
	24	Prefix(†)-24-(*)-(+)90-36												
	30	Prefix(†)-30-(*)-(+)90-36												
	36	Prefix(†)-36-(*)-(+)90-36												
	42	Prefix(†)-42-(*)-(+)90-36												
48	6	Prefix(†)-06-(*)-(+)90-48	48	48	51-5/8	51-5/8	52-3/16	52-3/16	53-3/16	53-3/16	54-3/16	54-3/16	55-3/16	55-3/16
	9	Prefix(†)-09-(*)-(+)90-48												
	12	Prefix(†)-12-(*)-(+)90-48												
	18	Prefix(†)-18-(*)-(+)90-48												
	24	Prefix(†)-24-(*)-(+)90-48												
	30	Prefix(†)-30-(*)-(+)90-48												
	36	Prefix(†)-36-(*)-(+)90-48												
	42	Prefix(†)-42-(*)-(+)90-48												

(†) Insert side rail height. (*) Insert bottom (+) Insert "VO" for vertical outside or "VI" for vertical inside style to complete CAT. NO. Includes 1 pair of splice plates with hardware.

Fittings

60º Vertical Bends

Part Numbering System

SHF 4 24 L VI60 12

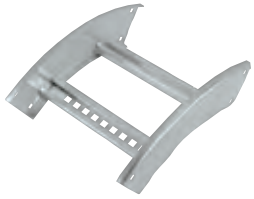
- SHF — Prefix: SPF, SHF, SSF
- 4 — Side rail height
- 24 — Width
- L — Bottom style
- VI60 — Fitting type: Angle
- 12 — Nominal radius

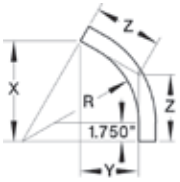
Selection Guide

Prefix: SPF (Pregalv.), SHF (Hot-Dip), SSF (Stainless Steel)
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 60º
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 3 in., 4 in., 5 in., 6 in., 7 in.

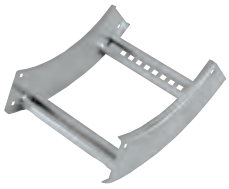
60° Vertical BEND

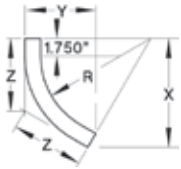
Outside Bend





Inside Bend





Nominal			(+) VO Side Rail			(+) VI Side Rail													
			3-5/8 in. – 7 in.			3-1/2 in.			4 in.			5 in.			6 in.			7 in.		
Radius	Width	Cat. No.	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z
12	6	Prefix(†)-06-(*)-(+)60-12	10-3/8	6	6-15/16	13-1/2	9-5/8	9	14	10-3/16	9-3/8	14-7/8	11-3/16	9-15/16	15-3/4	12-3/16	10-1/2	16-5/8	13-3/16	11-1/16
	9	Prefix(†)-09-(*)-(+)60-12																		
	12	Prefix(†)-12-(*)-(+)60-12																		
	18	Prefix(†)-18-(*)-(+)60-12																		
	24	Prefix(†)-24-(*)-(+)60-12																		
	30	Prefix(†)-30-(*)-(+)60-12																		
	36	Prefix(†)-36-(*)-(+)60-12																		
	42	Prefix(†)-42-(*)-(+)60-12																		
24	6	Prefix(†)-06-(*)-(+)60-24	20-13/16	12	13-7/8	23-15/16	15-5/8	15-15/16	24-7/16	16-3/16	16-1/4	25-1/4	17-3/16	16-7/8	26-1/8	18-3/16	17-7/16	27	19-3/16	18
	9	Prefix(†)-09-(*)-(+)60-24																		
	12	Prefix(†)-12-(*)-(+)60-24																		
	18	Prefix(†)-18-(*)-(+)60-24																		
	24	Prefix(†)-24-(*)-(+)60-24																		
	30	Prefix(†)-30-(*)-(+)60-24																		
	36	Prefix(†)-36-(*)-(+)60-24																		
	42	Prefix(†)-42-(*)-(+)60-24																		
36	6	Prefix(†)-06-(*)-(+)60-36	31-3/16	18	20-13/16	34-5/16	21-5/8	22-7/8	34-13/16	22-3/4	23-3/16	35-11/16	23-3/16	23-3/4	36-1/2	24-3/16	24-3/8	37-7/16	25-3/16	24-15/16
	9	Prefix(†)-09-(*)-(+)60-36																		
	12	Prefix(†)-12-(*)-(+)60-36																		
	18	Prefix(†)-18-(*)-(+)60-36																		
	24	Prefix(†)-24-(*)-(+)60-36																		
	30	Prefix(†)-30-(*)-(+)60-36																		
	36	Prefix(†)-36-(*)-(+)60-36																		
	42	Prefix(†)-42-(*)-(+)60-36																		
48	6	Prefix(†)-06-(*)-(+)60-48	41-9/16	24	27-11/16	44-11/16	27-5/8	29-13/16	45-3/16	28-3/16	30-1/8	46-1/16	29-3/16	30-11/16	46-15/16	30-3/16	31-1/8	47-13/16	31-3/16	31-7/8
	9	Prefix(†)-09-(*)-(+)60-48																		
	12	Prefix(†)-12-(*)-(+)60-48																		
	18	Prefix(†)-18-(*)-(+)60-48																		
	24	Prefix(†)-24-(*)-(+)60-48																		
	30	Prefix(†)-30-(*)-(+)60-48																		
	36	Prefix(†)-36-(*)-(+)60-48																		
	42	Prefix(†)-42-(*)-(+)60-48																		

(†) Insert side rail height. (*) Insert bottom (+) Insert "VO" for vertical outside or "VI" for vertical inside style to complete CAT. NO. Includes 1 pair of splice plates with hardware.

Fittings

45º Vertical Bends

Part Numbering System

SHF 4 24 L VI45 12

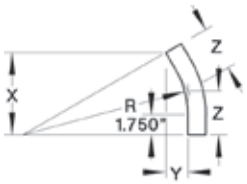
- SHF — Prefix: SPF, SHF, SSF
- 4 — Side rail height
- 24 — Width
- L — Bottom style
- VI45 — Fitting type / Angle
- 12 — Nominal radius

Selection Guide

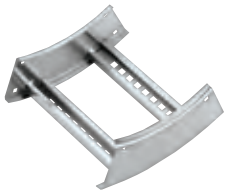
Prefix: SPF (Pregalv.), SHF (Hot-Dip), SSF (Stainless Steel)
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 45º
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 3 in., 4 in., 5 in., 6 in., 7 in.

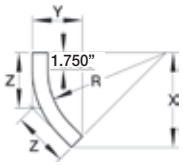
45º Vertical BEND

Outside Bend



Inside Bend





Nominal			(+) VO Side Rail			(+) VI Side Rail														
			3-5/8 in. – 7 in.			3-1/2 in.			4 in.			5 in.			6 in.			7 in.		
Radius	Width	Cat. No.	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z
12	6	Prefix(†)-06-(*)-(+)45-12	8-1/2	3-1/2	5	11-1/16	7-1/8	6-1/2	11-7/16	7-11/16	6-11/16	12-1/8	8-11/16	7-1/8	12-7/8	9-11/16	7-1/2	13-9/16	10-11/16	7-15/16
	9	Prefix(†)-09-(*)-(+)45-12																		
	12	Prefix(†)-12-(*)-(+)45-12																		
	18	Prefix(†)-18-(*)-(+)45-12																		
	24	Prefix(†)-24-(*)-(+)45-12																		
	30	Prefix(†)-30-(*)-(+)45-12																		
	36	Prefix(†)-36-(*)-(+)45-12																		
	42	Prefix(†)-42-(*)-(+)45-12																		
24	6	Prefix(†)-06-(*)-(+)45-24	17	7	9-15/16	19-1/2	10-5/8	11-7/16	19-15/16	11-3/16	11-11/16	20-5/8	12-3/16	12-1/16	21-3/8	13-3/16	12-1/2	22-1/16	14-3/16	12-15/16
	9	Prefix(†)-09-(*)-(+)45-24																		
	12	Prefix(†)-12-(*)-(+)45-24																		
	18	Prefix(†)-18-(*)-(+)45-24																		
	24	Prefix(†)-24-(*)-(+)45-24																		
	30	Prefix(†)-30-(*)-(+)45-24																		
	36	Prefix(†)-36-(*)-(+)45-24																		
	42	Prefix(†)-42-(*)-(+)45-24																		
36	6	Prefix(†)-06-(*)-(+)45-36	25-7/16	10-9/16	14-15/16	28	14-3/16	16-7/16	28-7/16	14-3/4	16-5/8	29-1/8	15-3/4	17-1/16	29-13/16	16-3/4	17-1/2	30-1/2	17-3/4	17-7/8
	9	Prefix(†)-09-(*)-(+)45-36																		
	12	Prefix(†)-12-(*)-(+)45-36																		
	18	Prefix(†)-18-(*)-(+)45-36																		
	24	Prefix(†)-24-(*)-(+)45-36																		
	30	Prefix(†)-30-(*)-(+)45-36																		
	36	Prefix(†)-36-(*)-(+)45-36																		
	42	Prefix(†)-42-(*)-(+)45-36																		
48	6	Prefix(†)-06-(*)-(+)45-48	33-15/16	14-1/16	19-7/8	36-1/2	17-11/16	21-3/8	36-7/8	18-1/4	21-5/8	37-5/8	19-1/4	22	39-5/16	20-1/4	22-7/16	39	21-1/4	22-7/8
	9	Prefix(†)-09-(*)-(+)45-48																		
	12	Prefix(†)-12-(*)-(+)45-48																		
	18	Prefix(†)-18-(*)-(+)45-48																		
	24	Prefix(†)-24-(*)-(+)45-48																		
	30	Prefix(†)-30-(*)-(+)45-48																		
	36	Prefix(†)-36-(*)-(+)45-48																		
	42	Prefix(†)-42-(*)-(+)45-48																		

(†) Insert side rail height. (*) Insert bottom (+) Insert "VO" for vertical outside or "VI" for vertical inside style to complete CAT. NO. Includes 1 pair of splice plates with hardware.

Fittings

30º Vertical Bends

Part Numbering System

SHF 4 24 L VI30 12

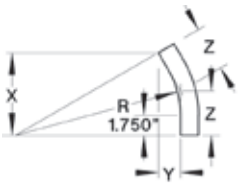
- SHF — Prefix: SPF, SHF, SSF
- 4 — Side rail height
- 24 — Width
- L — Bottom style
- VI30 — Fitting type: Angle
- 12 — Nominal radius

Selection Guide

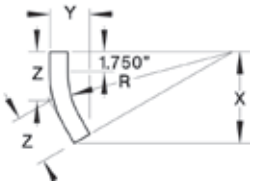
Prefix: SPF (Pregalv.), SHF (Hot-Dip), SSF (Stainless Steel)
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Angle: 30º
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 3 in., 4 in., 5 in., 6 in., 7 in.

30° Vertical BEND

Outside Bend



Inside Bend



Nominal			(+) VO Side Rail			(+) VI Side Rail														
			3-5/8 – 7 in.			3-1/2 in.			4 in.			5 in.			6 in.			7 in.		
Radius	Width	Cat. No.	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z
12	6	Prefix(†)-06-(*)-(+)30-12	6	1-5/8	3-3/16	7-13/16	5-1/4	4-3/16	8-1/16	15-13/16	4-5/16	8-9/16	6-13/16	4-5/8	9-1/16	7-13/16	4-7/8	9-9/16	8-13/16	5-1/8
	9	Prefix(†)-09-(*)-(+)30-12																		
	12	Prefix(†)-12-(*)-(+)30-12																		
	18	Prefix(†)-18-(*)-(+)30-12																		
	24	Prefix(†)-24-(*)-(+)30-12																		
	30	Prefix(†)-30-(*)-(+)30-12																		
	36	Prefix(†)-36-(*)-(+)30-12																		
	42	Prefix(†)-42-(*)-(+)30-12																		
24	6	Prefix(†)-06-(*)-(+)30-24	12	3-3/16	6-7/16	13-13/16	6-13/16	7-3/8	14-1/16	7-3/8	7-9/16	14-9/16	8-3/8	7-13/16	15-1/16	9-3/8	8-1/16	15-9/16	10-3/8	8-3/8
	9	Prefix(†)-09-(*)-(+)30-24																		
	12	Prefix(†)-12-(*)-(+)30-24																		
	18	Prefix(†)-18-(*)-(+)30-24																		
	24	Prefix(†)-24-(*)-(+)30-24																		
	30	Prefix(†)-30-(*)-(+)30-24																		
	36	Prefix(†)-36-(*)-(+)30-24																		
	42	Prefix(†)-42-(*)-(+)30-24																		
36	6	Prefix(†)-06-(*)-(+)30-36	18	4-13/16	9-5/8	19-13/16	8-7/16	10-5/8	20-1/16	9	10-3/4	20-1/16	10	11-1/16	21-1/16	11	11-5/16	21-9/16	12	11-9/16
	9	Prefix(†)-09-(*)-(+)30-36																		
	12	Prefix(†)-12-(*)-(+)30-36																		
	18	Prefix(†)-18-(*)-(+)30-36																		
	24	Prefix(†)-24-(*)-(+)30-36																		
	30	Prefix(†)-30-(*)-(+)30-36																		
	36	Prefix(†)-36-(*)-(+)30-36																		
	42	Prefix(†)-42-(*)-(+)30-36																		
48	6	Prefix(†)-06-(*)-(+)30-48	24	6-7/16	12-7/8	25-13/16	10-1/16	13-13/16	26-1/16	10-5/8	14	26-9/16	11-5/8	14-1/4	27-1/16	12-5/8	14-1/2	27-9/16	13-5/8	14-13/16
	9	Prefix(†)-09-(*)-(+)30-48																		
	12	Prefix(†)-12-(*)-(+)30-48																		
	18	Prefix(†)-18-(*)-(+)30-48																		
	24	Prefix(†)-24-(*)-(+)30-48																		
	30	Prefix(†)-30-(*)-(+)30-48																		
	36	Prefix(†)-36-(*)-(+)30-48																		
	42	Prefix(†)-42-(*)-(+)30-48																		

(†) Insert side rail height. (*) Insert bottom (+) Insert "VO" for vertical outside or "VI" for vertical inside style to complete CAT. NO. Includes 1 pair of splice plates with hardware.

Fittings

Reducers

Part Numbering System

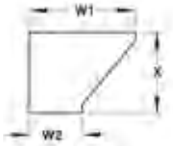
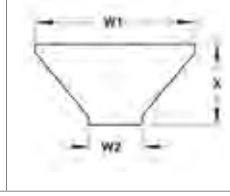
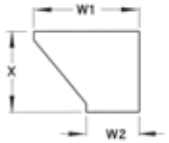
SHF-6-36-24-L-HLR

- Prefix: SPF, SHF, SSF
- Side rail height: 6
- Width 1: 36
- Width 2: 24
- Bottom style: L
- Fitting type: HLR

Selection Guide

Prefix: SPF (Pregalv.), SHF (Hot-Dip), SSF (Stainless Steel)
Tray Widths W1: 42, 36, 30, 24, 18, 12, 9
Tray Widths W2: 36, 30, 24, 18, 12, 9, 6
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 3 in., 4 in., 5 in., 6 in., 7 in.

Horizontal REDUCERS

Offset Reducer - Right		Reducer - Straight		Offset Reducer - Left	
					

Widths		Left Reducer		Straight Reducer (Concentric)		Right Reducer	
W1	W2	Cat. No.	Dim. X	Cat. No.	Dim. X	Cat. No.	Dim. X
42	36	Prefix(†)-42-36-(*)-HLR	15-716	Prefix(†)-42-36-(*)-HSR	13-3/4	Prefix(†)-42-36-(*)-HRR	15-716
	30	Prefix(†)-42-30-(*)-HLR	18-15/16	Prefix(†)-42-30-(*)-HSR	15-7/16	Prefix(†)-42-30-(*)-HRR	18-15/16
	24	Prefix(†)-42-24-(*)-HLR	22-3/8	Prefix(†)-42-24-(*)-HSR	17-3/16	Prefix(†)-42-24-(*)-HRR	22-3/8
	18	Prefix(†)-42-18-(*)-HLR	25-7/8	Prefix(†)-42-18-(*)-HSR	18-5/16	Prefix(†)-42-18-(*)-HRR	25-7/8
	12	Prefix(†)-42-12-(*)-HLR	29-5/16	Prefix(†)-42-12-(*)-HSR	20-5/8	Prefix(†)-42-12-(*)-HRR	29-5/16
	9	Prefix(†)-42-09-(*)-HLR	31-1/16	Prefix(†)-42-09-(*)-HSR	21-1/2	Prefix(†)-42-09-(*)-HRR	31-1/16
	6	Prefix(†)-42-06-(*)-HLR	32-3/4	Prefix(†)-42-06-(*)-HSR	22-3/8	Prefix(†)-42-06-(*)-HRR	32-3/4
36	30	Prefix(†)-36-30-(*)-HLR	15-7/16	Prefix(†)-36-30-(*)-HSR	13-3/4	Prefix(†)-36-30-(*)-HRR	15-7/16
	24	Prefix(†)-36-24-(*)-HLR	18-15/16	Prefix(†)-36-24-(*)-HSR	15-7/16	Prefix(†)-36-24-(*)-HRR	18-15/16
	18	Prefix(†)-36-18-(*)-HLR	22-3/8	Prefix(†)-36-18-(*)-HSR	17-3/8	Prefix(†)-36-18-(*)-HRR	22-3/8
	12	Prefix(†)-36-12-(*)-HLR	25-7/8	Prefix(†)-36-12-(*)-HSR	18-5/16	Prefix(†)-36-12-(*)-HRR	25-7/8
	9	Prefix(†)-36-09-(*)-HLR	27-9/16	Prefix(†)-36-09-(*)-HSR	19-13/16	Prefix(†)-36-09-(*)-HRR	27-9/16
	6	Prefix(†)-36-06-(*)-HLR	29-5/16	Prefix(†)-36-06-(*)-HSR	20-11/16	Prefix(†)-36-06-(*)-HRR	29-5/16
30	24	Prefix(†)-30-24-(*)-HLR	15-7/16	Prefix(†)-30-24-(*)-HSR	13-3/4	Prefix(†)-30-24-(*)-HRR	15-7/16
	18	Prefix(†)-30-18-(*)-HLR	18-15/16	Prefix(†)-30-18-(*)-HSR	15-7/16	Prefix(†)-30-18-(*)-HRR	18-15/16
	12	Prefix(†)-30-12-(*)-HLR	22-3/8	Prefix(†)-30-12-(*)-HSR	17-3/16	Prefix(†)-30-12-(*)-HRR	22-3/8
	9	Prefix(†)-30-09-(*)-HLR	24-1/8	Prefix(†)-30-09-(*)-HSR	18-1/16	Prefix(†)-30-09-(*)-HRR	24-1/8
	6	Prefix(†)-30-06-(*)-HLR	25-7/8	Prefix(†)-30-06-(*)-HSR	18-15/16	Prefix(†)-30-06-(*)-HRR	25-7/8
24	18	Prefix(†)-24-18-(*)-HLR	15-7/16	Prefix(†)-24-18-(*)-HSR	13-3/4	Prefix(†)-24-18-(*)-HRR	15-7/16
	12	Prefix(†)-24-12-(*)-HLR	18-15/16	Prefix(†)-24-12-(*)-HSR	15-7/16	Prefix(†)-24-12-(*)-HRR	18-15/16
	9	Prefix(†)-24-09-(*)-HLR	20-11/16	Prefix(†)-24-09-(*)-HSR	16-5/16	Prefix(†)-24-09-(*)-HRR	20-11/16
	6	Prefix(†)-24-06-(*)-HLR	22-3/8	Prefix(†)-24-06-(*)-HSR	17-3/16	Prefix(†)-24-06-(*)-HRR	22-3/8
18	12	Prefix(†)-18-12-(*)-HLR	15-7/16	Prefix(†)-18-12-(*)-HSR	13-3/4	Prefix(†)-18-12-(*)-HRR	15-7/16
	9	Prefix(†)-18-09-(*)-HLR	17-3/16	Prefix(†)-18-09-(*)-HSR	14-5/8	Prefix(†)-18-09-(*)-HRR	17-3/16
	6	Prefix(†)-18-06-(*)-HLR	18-15/16	Prefix(†)-18-06-(*)-HSR	15-7/16	Prefix(†)-18-06-(*)-HRR	18-15/16
12	9	Prefix(†)-12-09-(*)-HLR	13-3/4	Prefix(†)-12-09-(*)-HSR	12-7/8	Prefix(†)-12-09-(*)-HRR	13-3/4
	6	Prefix(†)-12-06-(*)-HLR	15-7/16	Prefix(†)-12-06-(*)-HSR	13-3/4	Prefix(†)-12-06-(*)-HRR	15-7/16
9	6	Prefix(†)-09-06-(*)-HLR	13-3/4	Prefix(†)-09-06-(*)-HSR	12-7/8	Prefix(†)-09-06-(*)-HRR	13-3/4

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Includes 1 pair of splice plates with hardware.

Fittings

45º Horizontal Wyes

Part Numbering System

SHF-6-36-L-HYL

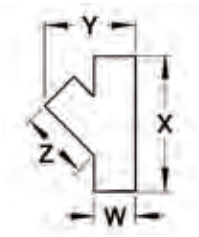
- SHF — Prefix: SPF, SHF, SSF
- 6 — Side rail height
- 36 — Width
- L — Bottom style
- HYL — Fitting type

Selection Guide

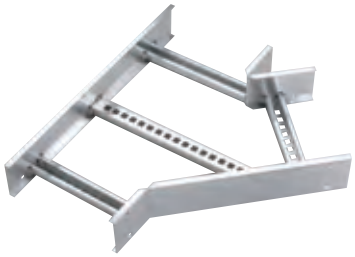
Prefix: SPF (Pregalv.), SHF (Hot-Dip), SSF (Stainless Steel)
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 3 in., 4 in., 5 in., 6 in., 7 in.

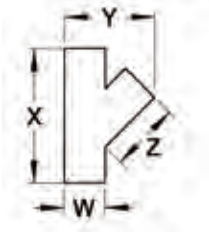
45° Horizontal WYE — U-Style

Left Hand Wye



Right Hand Wye





Width	Left Hand Wye Cat. No.	Right Hand Wye Cat. No.	Dimensions		
			X	Y	Z
6	Prefix(†)-06-(*)-HYL	Prefix(†)-06-(*)-HYR	18-5/16	14-13/16	12-7/16
9	Prefix(†)-09-(*)-HYL	Prefix(†)-09-(*)-HYR	22-1/2	19-15/16	15-7/16
12	Prefix(†)-12-(*)-HYL	Prefix(†)-12-(*)-HYR	26-3/4	25	18-7/16
18	Prefix(†)-18-(*)-HYL	Prefix(†)-18-(*)-HYR	35-1/4	35-1/4	24-7/16
24	Prefix(†)-24-(*)-HYL	Prefix(†)-24-(*)-HYR	43-1/2	45-1/2	30-7/16
30	Prefix(†)-30-(*)-HYL	Prefix(†)-30-(*)-HYR	52-1/4	55-3/4	36-7/16
36	Prefix(†)-36-(*)-HYL	Prefix(†)-36-(*)-HYR	60-11/16	66	42-7/16
42	Prefix(†)-42-(*)-HYL	Prefix(†)-42-(*)-HYR	69-3/16	76-1/4	45-7/16

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Includes 1 pair of splice plates with hardware.

Fittings

Vertical Tees Up / Down

Part Numbering System

SHF 4 24 L VTD 12

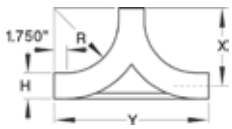
- SHF — Prefix: SPF, SHF, SSF
- 4 — Side rail height
- 24 — Width
- L — Bottom style
- VTD — Fitting type
- 12 — Nominal radius

Selection Guide

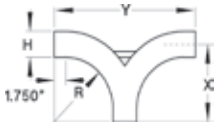
Prefix: SPF (Pregalv.), SHF (Hot-Dip), SSF (Stainless Steel)
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 3 in., 4 in., 5 in., 6 in., 7 in.

Vertical Tee Up/Down

Outside Bend



Inside Bend



Nominal		Vertical Tee Up	Vertical Tee Down	Side Rail Height "H"									
				3-5/8 in.		4 in.		5 in.		6 in.		7 in.	
Radius	Width	Cat. No.	Cat. No.	X	Y	X	Y	X	Y	X	Y	X	Y
12	6	Prefix(†)-06-(*)-VTU12	Prefix(†)-06-(*)-VTD12	13-13/16	27-5/8	14-1/8	28-3/16	14-5/8	29-3/16	15-1/8	30-3/16	15-5/8	31-3/16
	9	Prefix(†)-09-(*)-VTU12	Prefix(†)-09-(*)-VTD12										
	12	Prefix(†)-12-(*)-VTU12	Prefix(†)-12-(*)-VTD12										
	18	Prefix(†)-18-(*)-VTU12	Prefix(†)-18-(*)-VTD12										
	24	Prefix(†)-24-(*)-VTU12	Prefix(†)-24-(*)-VTD12										
	30	Prefix(†)-30-(*)-VTU12	Prefix(†)-30-(*)-VTD12										
	36	Prefix(†)-36-(*)-VTU12	Prefix(†)-36-(*)-VTD12										
	42	Prefix(†)-42-(*)-VTU12	Prefix(†)-42-(*)-VTD12										
24	6	Prefix(†)-06-(*)-VTU24	Prefix(†)-06-(*)-VTD24	25-13/16	51-5/8	26-1/8	52-3/16	26-5/8	53-3/16	27-1/8	54-3/16	27-5/8	55-3/16
	9	Prefix(†)-09-(*)-VTU24	Prefix(†)-09-(*)-VTD24										
	12	Prefix(†)-12-(*)-VTU24	Prefix(†)-12-(*)-VTD24										
	18	Prefix(†)-18-(*)-VTU24	Prefix(†)-18-(*)-VTD24										
	24	Prefix(†)-24-(*)-VTU24	Prefix(†)-24-(*)-VTD24										
	30	Prefix(†)-30-(*)-VTU24	Prefix(†)-30-(*)-VTD24										
	36	Prefix(†)-36-(*)-VTU24	Prefix(†)-36-(*)-VTD24										
	42	Prefix(†)-42-(*)-VTU24	Prefix(†)-42-(*)-VTD24										
36	6	Prefix(†)-06-(*)-VTU36	Prefix(†)-06-(*)-VTD36	37-13/16	75-5/8	38-1/8	76-3/16	38-5/8	77-3/16	39-1/8	78-3/16	39-5/8	79-3/16
	9	Prefix(†)-09-(*)-VTU36	Prefix(†)-09-(*)-VTD36										
	12	Prefix(†)-12-(*)-VTU36	Prefix(†)-12-(*)-VTD36										
	18	Prefix(†)-18-(*)-VTU36	Prefix(†)-18-(*)-VTD36										
	24	Prefix(†)-24-(*)-VTU36	Prefix(†)-24-(*)-VTD36										
	30	Prefix(†)-30-(*)-VTU36	Prefix(†)-30-(*)-VTD36										
	36	Prefix(†)-36-(*)-VTU36	Prefix(†)-36-(*)-VTD36										
	42	Prefix(†)-42-(*)-VTU36	Prefix(†)-42-(*)-VTD36										
48	6	Prefix(†)-06-(*)-VTU48	Prefix(†)-06-(*)-VTD48	49-13/16	99-5/8	50-1/8	100-3/16	50-5/8	101-3/16	51-1/8	102-3/16	51-5/8	103-3/16
	9	Prefix(†)-09-(*)-VTU48	Prefix(†)-09-(*)-VTD48										
	12	Prefix(†)-12-(*)-VTU48	Prefix(†)-12-(*)-VTD48										
	18	Prefix(†)-18-(*)-VTU48	Prefix(†)-18-(*)-VTD48										
	24	Prefix(†)-24-(*)-VTU48	Prefix(†)-24-(*)-VTD48										
	30	Prefix(†)-30-(*)-VTU48	Prefix(†)-30-(*)-VTD48										
	36	Prefix(†)-36-(*)-VTU48	Prefix(†)-36-(*)-VTD48										
	42	Prefix(†)-42-(*)-VTU48	Prefix(†)-42-(*)-VTD48										

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Includes 1 pair of splice plates with hardware.

Fittings

Cable Support

Part Numbering System

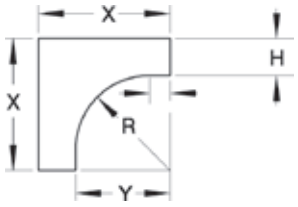
SHF 4 24 L CS 12

- SHF — Prefix: SPF, SHF, SSF
- 4 — Side rail height
- 24 — Width
- L — Bottom style
- CS — Fitting type
- 12 — Nominal radius

Selection Guide

Prefix: SPF (Pregalv.), SHF (Hot-Dip), SSF (Stainless Steel)
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36, 42
Nominal Radius: 12, 24, 36, 48
Bottom Styles: L– Ladder, V– Ventilated, S– Solid
Side Rail Heights: 3 in., 4 in., 5 in., 6 in., 7 in.

Horizontal EXPANDING CROSS



Nominal			Side Rail Height "H"				
			3-5/8 in.	4 in.	5 in.	6 in.	7 in.
Radius	Width	Cat. No.	X				
12	6	Prefix(†)-06-(*)-CS12	15-5/8	16-3/16	17-3/16	18-3/16	19-3/16
	9	Prefix(†)-09-(*)-CS12					
	12	Prefix(†)-12-(*)-CS12					
	18	Prefix(†)-18-(*)-CS12					
	24	Prefix(†)-24-(*)-CS12					
	30	Prefix(†)-30-(*)-CS12					
	36	Prefix(†)-36-(*)-CS12					
	42	Prefix(†)-42-(*)-CS12					
24	6	Prefix(†)-06-(*)-CS24	27-5/8	28-3/16	29-3/16	30-3/16	31-3/16
	9	Prefix(†)-09-(*)-CS24					
	12	Prefix(†)-12-(*)-CS24					
	18	Prefix(†)-18-(*)-CS24					
	24	Prefix(†)-24-(*)-CS24					
	30	Prefix(†)-30-(*)-CS24					
	36	Prefix(†)-36-(*)-CS24					
	42	Prefix(†)-42-(*)-CS24					
36	6	Prefix(†)-06-(*)-CS36	39-5/8	40-3/16	41-3/16	42-3/16	43-3/16
	9	Prefix(†)-09-(*)-CS36					
	12	Prefix(†)-12-(*)-CS36					
	18	Prefix(†)-18-(*)-CS36					
	24	Prefix(†)-24-(*)-CS36					
	30	Prefix(†)-30-(*)-CS36					
	36	Prefix(†)-36-(*)-CS36					
	42	Prefix(†)-42-(*)-CS36					
48	6	Prefix(†)-06-(*)-CS48	51-5/8	52-3/16	53-3/16	54-3/16	55-3/16
	9	Prefix(†)-09-(*)-CS48					
	12	Prefix(†)-12-(*)-CS48					
	18	Prefix(†)-18-(*)-CS48					
	24	Prefix(†)-24-(*)-CS48					
	30	Prefix(†)-30-(*)-CS48					
	36	Prefix(†)-36-(*)-CS48					
	42	Prefix(†)-42-(*)-CS48					

(†) Insert side rail height. (*) Insert bottom style to complete CAT. NO. Includes 1 pair of splice plates with hardware.

Fittings

Helix® Cable Tray Fitting

The Helix® cable tray fitting. Efficiency is in its DNA.

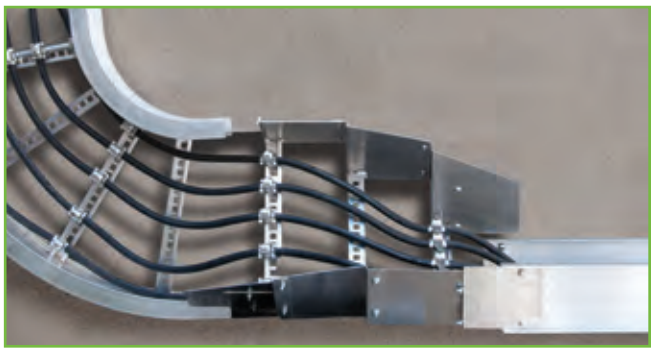
Go from horizontal to vertical, maximum cable protection, minimum space.

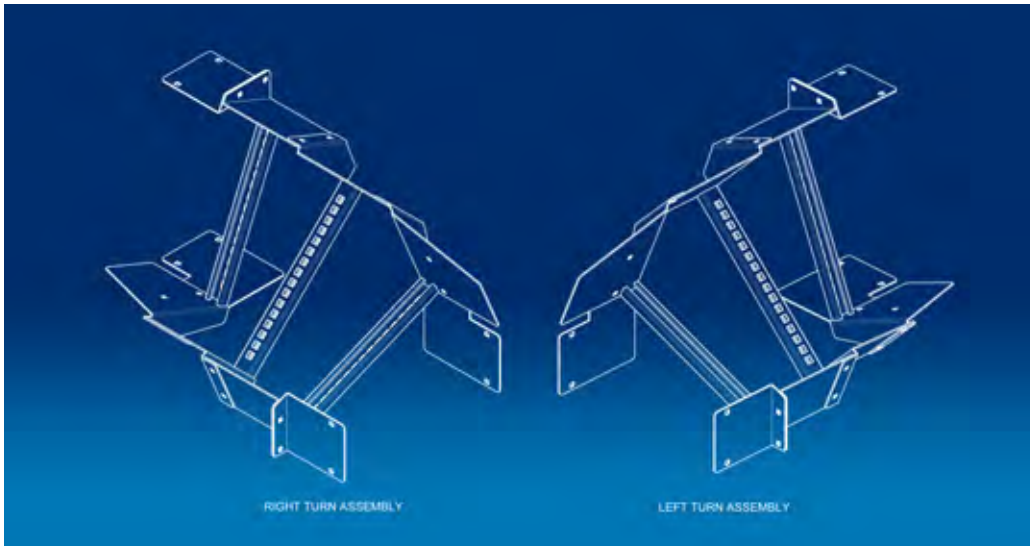
Making transitions from horizontal to vertical cable tray runs has never been easier or more efficient. The latest evolution in cable tray fittings, the Helix® fitting assembly was developed specifically for use in confined areas. It allows installers to transition from horizontal to vertical surfaces in less time, using significantly less space.

- Enables installation close to walls and other surfaces, eliminating need for distance
- Provides enhanced cable protection in confined spaces
- Secures cables within fitting for clean, organized cable runs

Fittings

Helix® Cable Tray Fitting





Cat. No.	Material	Side Rail (in.)	Width (in.)	Direction
SPF612LHVR	Pregalvanized steel	6	12	Right turn
SPF612LHVL			12	Left turn
SPF624LHVR			24	Right turn
SPF624LHVL			24	Left turn
SSF612LHVR	Stainless steel		12	Right turn
SSF612LHVL			12	Left turn
SSF624LHVR			24	Right turn
SSF624LHVL			24	Left turn

Supports should be positioned within 24" (610 mm) of each Helix® fitting extremity.

Covers

Tray Covers

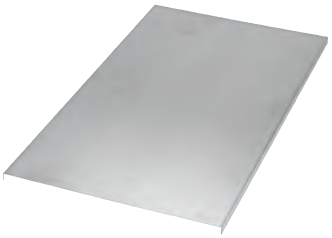
Tray covers are available for all classes of tray. They should be installed where falling objects may damage cables or where a vertical tray run is accessible by pedestrian or vehicular traffic.

Outside cable tray runs should be covered with a peaked flanged cover to protect cable from the elements and excess build up of snow and ice.

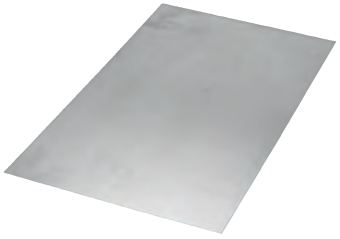
Solid Covers

These covers provide maximum mechanical protection for cables with limited heat build up. Solid covers are available with or without flange. Flanged covers have 1/2 in. flange.

Cover mounting hardware must be ordered separately.



Solid Flanged



Solid Non-Flanged

Ventilated Flanged Covers

This design offers excellent mechanical protection while allowing heat produced by cables to dissipate.

Cover mounting hardware must be ordered separately.

Ventilated Flanged

Peaked Flanged Covers

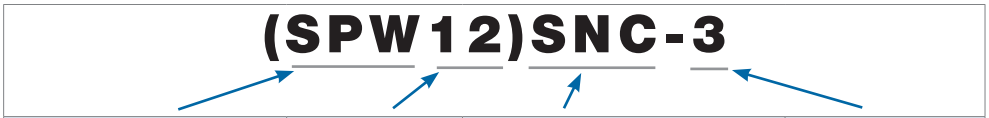
Peaked covers offer mechanical protection plus prevent accumulation of liquid on the cover. Peaked covers have 15° rise at the peak.

Cover mounting hardware must be ordered separately.

Peaked Flanged

Covers

Straight Cover Number Selection



Material Prefix	Width	Type	Length
SPW • Pregalvanized SHW • Hot-dipped galvanized* SSW • Stainless steel 316	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	SNC • Solid non-flanged cover SFC • Solid flanged cover VFC • Ventilated flanged cover PFC • Peaked flanged cover **	72 • (72 in.) 3 • (3 m)

* Hot-Dipped Covers only available in 72 in. and 1500 mm lengths.

Fitting Cover Number Selection

Material Prefix	Width	Cover Type	Fitting Type	Degree*	Nominal Radius
SPW • Pregalvanized SHW • Hot-dipped galvanized SSW • Stainless steel 316	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	SNC • Solid non-flanged cover SFC • Solid flanged cover VFC • Ventilated flanged cover	HB • Horizontal bend VI • Vertical inside bend HT • Horizontal tee HX • Horizontal cross VTU • Vertical tee up HYR • Horizontal wye right HYL • Horizontal wye left	30 • (30º) 45 • (45º) 60 • (60º) 90 • (90º)	12 • (12 in.) 24 • (24 in.) 36 • (36 in.) 48 • (48 in.)

* Required for HB & VI only.

Covers

Fitting Cover Number Selection (cont'd)

(SPW1812)SNCRT12

Material Prefix	Width 1	Width 2	Cover Type	Fitting Type	Radius*
SPW • Pregalvanized SHW • Hot-dipped galvanized SSW • Stainless steel 316	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	SNC • Solid non-flanged cover SFC • Solid flanged cover VFC • Ventilated flanged cover	RT • Horizontal reduce tee ET • Horizontal expand tee EX • Horizontal expand tee & reduce cross HSR • Horizontal straight reducer HLR • Horizontal left reducer HRR • Horizontal right reducer	12 •(12 in.) 24 •(24 in.) 36 •(36 in.) 48 •(48 in.)

* Radius not required for HSR, HLR, HRR.

Fitting Cover Number Selection

(SPW412)SNCVO9024

Material Prefix	Side Rail Height	Width	Cover Type	Fitting Type	Degree*	Nominal Radius
SPW • Pregalvanized **SHW** • Hot-dipped galvanized **SSW** • Stainless steel 316	**3** • (3-5/8 in.) **4** • (4 in.) **5** • (5 in.) **6** • (6 in.) **7** • (7 in.)	**06** • (6 in.) **09** • (9 in.) **12** • (12 in.) **18** • (18 in.) **24** • (24 in.) **30** • (30 in.) **36** • (36 in.) **42** • (42 in.)	**SNC** • Solid non-flanged cover **SFC** • Solid flanged cover **VFC** • Ventilated flanged cover	**VO** • Vertical outside bend **VTD** • Vertical tee down **CS** • Cable support fitting	**30** • (30°) **45** • (45°) **60** • (60°) **90** • (90°)	**12** • (12 in.) **24** • (24 in.) **36** • (36 in.) **48** • (48 in.)

* Required for VO only.

Covers

Peaked Covers

Steel Number Selection

SHW-24-PFC-HB-90-24

Material Prefix	Width	Cover Type	Fitting Type	Degree	Nominal Radius
SHW • Hot-dipped galvanized SSW • Stainless steel 316	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	PFC • Peaked flanged cover PVC • Peaked vented flanged cover	HB • Horizontal bend VI • Vertical inside bend	30 • (30º) 45 • (45º) 60 • (60º) 90 • (90º)	12 • (12 in.) 24 • (24 in.) 36 • (36 in.) 48 • (48 in.)

Note: Pregalvanized not available.

Steel Number Selection

SSW-6-24-PFC-VO-90-24

Material Prefix	Side Rail Height	Width	Cover Type	Fitting Type	Degree	Nominal Radius
SHW • Hot-dipped galvanized SSW • Stainless steel 316	4 • (4 in.) 5 • (5 in.) 6 • (6 in.) 7 • (7 in.)	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	PFC • Peaked flanged cover PVC • Peaked vented flanged cover	VO • Vertical outside bend	30 • (30°) 45 • (45°) 60 • (60°) 90 • (90°)	12 • (12 in.) 24 • (24 in.) 36 • (36 in.) 48 • (48 in.)

Note: Pregalvanized not available.

Steel Number Selection

SHW-24-PFC-HT-24

Material Prefix	Width	Cover Type	Fitting Type	Nominal Radius
SHW • Hot-dipped galvanized SSW • Stainless steel 316	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	PFC • Peaked flanged cover PVC • Peaked vented flanged cover	HT • Horizontal tee	12 •(12 in.) 24 •(24 in.) 36 •(36 in.) 48 •(48 in.)

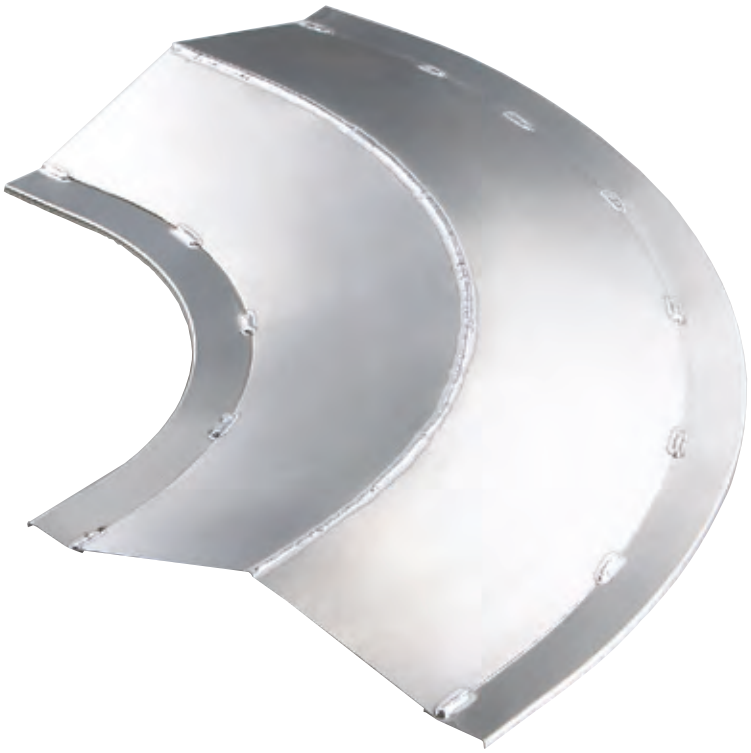
Note: Pregalvanized not available.

Covers

Peaked Covers

Horizontal Bend / Vertical Inside Bend

Horizontal Bend



Steel Number Selection

SHW-12-PFC-HB-90-24

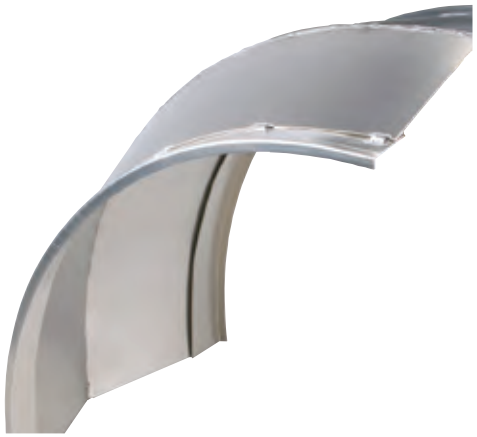
Material Prefix	Width	Cover Type	Fitting Type	Degree	Radius
SHW SSW	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	PFC • Peaked flanged cover PVC • Peaked ventilated flanged cover	HB • Horizontal bend VI • Vertical inside bend	30 • (30°) 45 • (45°) 60 • (60°) 90 • (90°)	12 • (12 in.) 24 • (24 in.) 36 • (36 in.) 48 • (48 in.)

Note: Pregalvanized not available.

Covers

Peaked Covers

Vertical Outside Bend



Steel Number Selection

SHW-4-12-PFC-VO-90-24

Material Prefix	Side Rail Height	Width	Cover Type	Fitting Type	Degree	Radius
SHW SSW	4 • (4 in.) 5 • (5 in.) 6 • (6 in.) 7 • (7 in.)	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	PFC • Peaked flanged cover PVC • Peaked ventilated flanged cover	VO • Vertical outside bend	30 • (30°) 45 • (45°) 60 • (60°) 90 • (90°)	12 • (12 in.) 24 • (24 in.) 36 • (36 in.) 48 • (48 in.)

Covers

Peaked Covers

Horizontal Tee

Steel Number Selection

SHW-12-PFC-HT-24

Material Prefix	Width	Cover Type	Fitting Type	Radius
SHW SSW	06 • (6 in.) 09 • (9 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.) 42 • (42 in.)	PFC • Peaked flanged cover PVC • Peaked ventilated flanged cover	HT • Horizontal tee	12 • (12 in.) 24 • (24 in.) 36 • (36 in.) 48 • (48 in.)

Covers

Accessories For Covers

Quantity of Standard Cover Clamps Required	
Straight section (6 ft.)	4 pcs.
Straight section (12 ft./ 3 m)	6 pcs.
Horizontal and vertical bends	4 pcs.
Tees	6 pcs.
Crosses	8 pcs.

Note: When using the Heavy-Duty Cover Clamp, only half the quantity of pieces are required.

Raised Cover Clamp

Designed to raise cover above tray for added ventilation.

Cat. No.	Cover Offset (in.)*	Material Prefix
SPW(*)RCC	1	SPW SSW
	2	

(*) Insert cover offset.

Peaked End Cap

Used for transition between peaked covers to straight covers.

Cat. No.	Width (in.)	Material Prefix
SPW(*)PEC SHW(*)PEC SSW(*)PEC	06	SPW SHW SSW
	09	
	12	
	18	
	24	
	30	
	36	
	42	

(*) Insert width

Covers

Accessories For Covers

Cover Clamp

Rigid indoor cover clamp for flat and flanged covers.

Cat. No.	Material Prefix	Side Rail Height (in.)
(Prefix)-3-SCC (Prefix)-4-SCC (Prefix)-5-SCC (Prefix)-6-SCC (Prefix)-7-SCC	SHW SPW SSW	3
		4
		5
		6
		7

Heavy-Duty Cover Clamp

Wrap around design offers added protection for rugged applications and outdoor conditions.

Hardware included.

Cat. No.	Material Prefix	Tray Width (in.)	Side Rail Height (in.)
(Prefix)-3-(*)-HCC (Prefix)-4-(*)-HCC (Prefix)-5-(*)-HCC (Prefix)-6-(*)-HCC (Prefix)-7-(*)-HCC	SPW SHW SSW	06	3 4 5 6 7
		09	
		12	
		18	
		24	
		30	
		36	
		42	

(*) Insert tray width

Heavy-Duty Peaked Cover Clamp

Wrap around design formed to fit peaked cover for outdoor applications.

Hardware included.

Cat. No.	Material Prefix	Tray Width (in.)	Side Rail Height (in.)
(Prefix)-3-(*)-HPC (Prefix)-4-(*)-HPC (Prefix)-5-(*)-HPC (Prefix)-6-(*)-HPC (Prefix)-7-(*)-HPC	SPW SHW SSW	06	3 4 5 6 7
		09	
		12	
		18	
		24	
		30	
		36	
		42	

(*) Insert tray width

Cover Joint Strip

Strip used for joining covers end to end.

Cat. No.	Material	Tray Width (in.)
ABW-(*)-PCS	Plastic	06
		09
		12
		18
		24
		30
		36
		42

(*) Insert tray width

Splice Plates

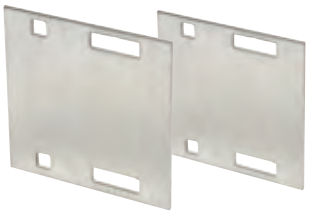
Splice Plate

Packaged in pairs with zinc plated hardware. Kit contents 4 bolts, 4 nuts, 4 washers 3/8 in. diameter.

Provided as standard with each straight and/or fitting.

Cat. No.	Material Prefix	Side Rail Height
(Prefix)-3-SSP (Prefix)-4-SSP (Prefix)-5-SSP (Prefix)-6-SSP (Prefix)-7-SSP	SPW SHW SSW	4 5 6 7

Expansion Splice Plate



Allows for a 1 in. expansion or contraction of tray system.

Packaged in pairs with hardware. Kit contents 8 bolts, 8 stop nuts, 4 serrated flange nuts 3/8 in. diameter.

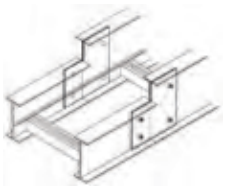
Cat. No.	Material Prefix	Side Rail Height
(Prefix)-3-ESP (Prefix)-4-ESP (Prefix)-5-ESP (Prefix)-6-ESP (Prefix)-7-ESP	SPW SHW SSW	3 4 5 6 7

Transition Splice Plate

Cat. No.	Material	Description	Side Rail Height
XNM-XP400-(*)-SS6	Polyester/Fiberglass	Designed to make the transition. from aluminum to steel cable tray Works for all 6 in. side rails.	6

Each pair of plate:
8 x carriage bolt (3/8 x 1 in.) SS316
8 x 3/8 in. serrated flange nut SS316

Step Down Splice Plate

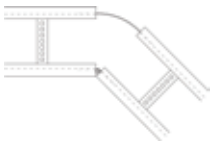


Connects side rails of different heights. Hardware included.
Kit contents 8 bolts, 8 nuts, 8 washers 3/8 in. diameter.

Cat. No.	Material Prefix	Side Rail Width (in.)
(Prefix)-(*)-(**)-SDS	SPW SHW SSW	4 5 6 7

(*) Insert side rail height 1.
(**) Insert side rail height 2.
Note: Side rail height 1 is greater than side rail height 2.

Horizontal Adjustable Plate



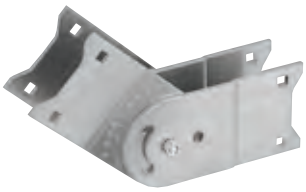
Furnished in pairs with hardware.

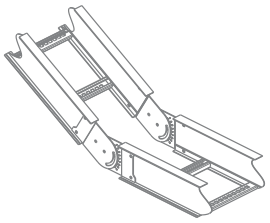
Cat. No.	Material Prefix	Side Rail Height (in.)	Tray Width (in.)
(Prefix)-(*)06HBP (Prefix)-(*)09HBP (Prefix)-(*)12HBP (Prefix)-(*)18HBP (Prefix)-(*)24HBP (Prefix)-(*)30HBP (Prefix)-(*)36HBP (Prefix)-(*)42HBP	SPW SHW SSW	3 4 5 6 7	06 09 12 18 24 30 36 42

(*) Insert side rail height.

Splice Plates

Vertical Adjustable Plate





Cat. No.	Material Prefix	Side Rail Height (in.)
(Prefix)-3-VSP	SPW SHW SSW	3 4 5 6 7
(Prefix)-4-VSP		
(Prefix)-5-VSP		
(Prefix)-6-VSP		
(Prefix)-7-VSP		

Hinged vertical plates provide maximum flexibility for changes in elevation.

Packaged in pairs with hardware.

Branch Pivot Connectors

Cat. No.	Material Prefix	Side Rail Height (in.)
(Prefix)-3-BPC	SPW SHW SSW	3 4 5 6 7
(Prefix)-4-BPC		
(Prefix)-5-BPC		
(Prefix)-6-BPC		
(Prefix)-7-BPC		

Allows cables to run from one tray level to another.

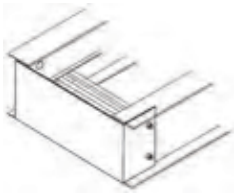
Box to Tray Plates

Cat. No.	Material Prefix	Side Rail Height (in.)
(Prefix)-3-BSP	SPW SHW SSW	3 4 5 6 7
(Prefix)-4-BSP		
(Prefix)-5-BSP		
(Prefix)-6-BSP		
(Prefix)-7-BSP		

Designed to secure tray to electrical panels or boxes, walls or end supports.
Packaged in pairs with hardware.

Splice Plates

Closure End Plate

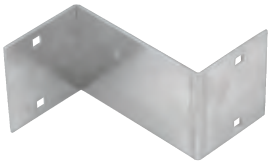


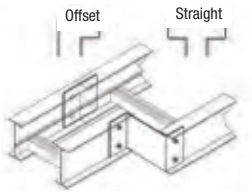
Provides closure for any tray end. Hardware included.

Cat. No.	Material Prefix	Side Rail Height (in.)
(Prefix)-3-(*)-CEP (Prefix)-4-(*)-CEP (Prefix)-5-(*)-CEP (Prefix)-6-(*)-CEP (Prefix)-7-(*)-CEP	SPW SHW SSW	3
		4
		5
		6
		7

(*) Insert tray width

Reducing Splice Plate





Used in pairs to provide a straight reduction or used with a standard splice plate for an offset reduction. One per package with hardware.

Cat. No.	Material Prefix	Side Rail Height (in.)
(Prefix)-3-(*)RSP (Prefix)-4-(*)RSP (Prefix)-5-(*)RSP (Prefix)-6-(*)RSP (Prefix)-7-(*)RSP	SPW SHW SSW	3
		4
		5
		6
		7

*Note: For offset reduction: Insert width to be reduced.
For straight reduction: Insert 1/2 width to be reduced (2 required).
Example: SPW-503-RSP = 3 in. offset reducer

Super-Duty Splice Plate™

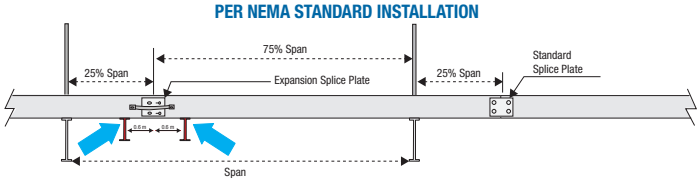
High-strength design enables reduction of supports recommended for NEMA standard installations at the expansion joint, significantly reducing material and labour costs.

Unique reinforced design eliminates the need to drill and install additional hardware on the flange, saving installation time.

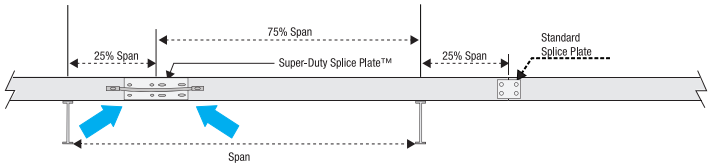
Cat. No.	Material Prefix	Side Rail Height (in.)
(Prefix)-4-SDP (Prefix)-5-SDP (Prefix)-6-SDP (Prefix)-7-SDP	SPW SHW SSW	4
		5
		6
		7

Comes complete with 16 bolts, 8 stop nuts, 8 nuts, 8 nylon, washers 3/8 diameter required, for either expansion or mid-span splicing.

ADDITIONAL SUPPORTS PER NEMA STANDARD INSTALLATION

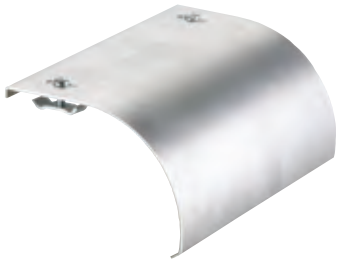


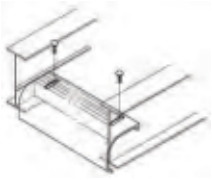
NO ADDITIONAL SUPPORTS NEEDED WITH SUPER-DUTY SPLICE PLATE™



Cable Protection

Drop-Out





Designed to provide a smooth radius surface at any position on the tray or trough bottom. Drop outs are easily attached using hardware provided. Standard radius = 4 in.

Cat. No.	Material Prefix	Tray Width (in.)
(Prefix)-(*)-DO (Prefix)-(*)-DOS +	SPW SHW SSW	06
		09
		12
		18
		24
		30
		36
		42

(*) Insert tray width
+ DOS = is for solid tray.

Wall Penetration Sleeve

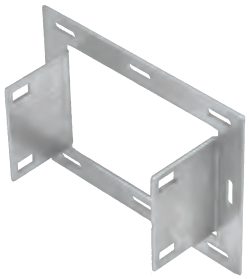
Sold with cover

Designed to pass through walls and fire walls. Hardware included.
Note: not fire rated. Fire stop not included.

Cat. No.	Material Prefix	Tray Width (in.)	Side Rail Height (in.)
(Prefix)-(*)-(**)-WPS	SPW SHW SSW	06	3
		09	4
		12	5
		18	6
		24	7
		30	
		36	
		42	

(*) Insert side rail height.
(**) Insert tray width

Frame Type Tray to Box Plate



Designed to secure tray to electrical enclosures and panels.

Hardware included.

Cat. No.	Material Prefix	Tray Width (in.)	Side Rail Height (in.)
(Prefix)-(*)-(**)-FBP	SPW SHW SSW	06	3
		09	4
		12	5
		18	6
		24	7
		30	
		36	
		42	

(*) Insert side rail height.
(**) Insert tray width

Nylon Expansion Pad

Allows for thermal expansion and contraction of cable trays over supports.

Cat. No.	Material
ABW-NSP	Natural nylon

Barrier Strips

Barrier Strips

Barrier Strips provide a method of separating cables in tray and trough systems. Easily installed using supplied hardware or barrier strip clamps (sold separately).

72 in. Barriers are flexible for use with horizontal fittings.

NOTE: Barriers provided with self drilling-tapping screw
CAT. NO. SPW10SCR
72 in. length: 3 screw
3 m length: 5 screw
144 in. length: 6 screw

Cat. No.	Material Prefix	Designed for Side Rail Height (in.)	Length
(Prefix)-3-SBH-72 (Prefix)-4-SBH-72 (Prefix)-5-SBH-72 (Prefix)-6-SBH-72 (Prefix)-7-SBH-72	SPW SHW SSW	3	72 in.
		4	
		5	
		6	
		7	
(Prefix)-3-SB-(*) (Prefix)-4-SB-(*) (Prefix)-5-SB-(*) (Prefix)-6-SB-(*) (Prefix)-7-SB-(*)	SPW SHW SSW	3	144 in. 3 m
		4	
		5	
		6	
		7	

Note: SHW barriers are only available in 72 in. or 1500 mm. (*) Insert length.

Inside/Outside Vertical Bend Barriers

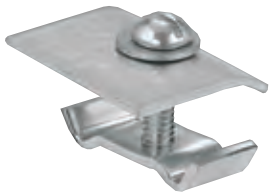
Preformed to fit all standard steel vertical bends.

Provided with hardware.

Inside Bend Cat. No.	Outside Bend Cat. No.	Material Prefix	Designed for Side Rail Height (in.)
(Prefix)-3-VIB-(*)-(+)	(Prefix)-3-VOB-(*)-(+)	SPW SHW SSW	3
(Prefix)-4-VIB-(*)-(+)	(Prefix)-4-VOB-(*)-(+)		4
(Prefix)-5-VIB-(*)-(+)	(Prefix)-5-VOB-(*)-(+)		5
(Prefix)-6-VIB-(*)-(+)	(Prefix)-6-VOB-(*)-(+)		6
(Prefix)-7-VIB-(*)-(+)	(Prefix)-7-VOB-(*)-(+)		7

(*) Insert bend degree (+) Insert bend radius.

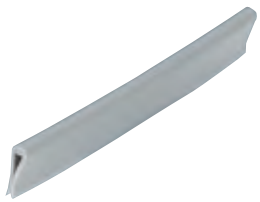
Barrier Strip Clamp



Barrier strip clamps mount barrier strips to ladder rungs and ventilated trough bottoms. Complete mounting hardware supplied.

Cat. No.	Material Prefix
(Prefix)-BSC	SPW SSW

Barrier Strip Splice

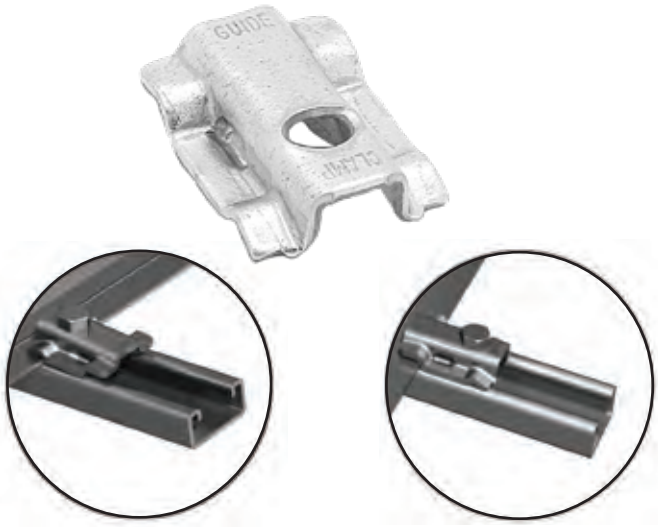


Cat. No.	Material Prefix
ABW-BSS	SPW SSW

Alignment splice for joining connecting barrier strips.

Clamps and Hardware

Cable Tray Combo Clamps



Clamp position on cable tray

Guide position on cable tray

Cat. No.	Material	Hardware size (in.)
SPWCHGC	Pregalvanized steel	3/8
SHWCHGC	Hot dip galvanized steel	
SSWCHGC	316 Stainless	

Order 3/8 in. hardware separately.

Cat. No.	Material	Hardware size (in.)
SPWCHGC-HDW	Pregalvanized steel	3/8
SHWCHGC-HDW	Hot dip galvanized steel	
SSWCHGC-HDW	316 Stainless	

* Hardware supplied: 1 bolt and 1 springless strut nut 3/8 diameter.

Steel Tray Hardware

Square shoulder self-positioning carriage bolt.

Cat. No.	Material	Description
SPW-1/4-CB	Zinc plated steel	1/4 in. carriage bolt
SPW-3/8-CB		3/8 in. carriage bolt
SPW-1/4-HN		1/4 in. serrated flange hex. nut
SPW-3/8-HN		3/8 in. hex. nut
SPW3/8HWK*		Hardware kit
SPW-3/8HXHWK**		Hardware kit 3/8 in. for large radius crosses
SSW-3/8-CB	316 Stainless	3/8 in. carriage bolt
SSW-3/8-HN		3/8 in. hex. nut
SSW38HWK*		316 Stainless steel hardware kit
SSW-3/8HXHWK**		Hardware kit 3/8 in. for large radius crosses

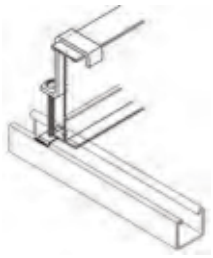
* Contains 8 nuts and 8 bolts.
**Contains 6 bolts, 6 nuts and 6 washers.

Clamps and Hardware

Self-drilling – tapping screw

Cat. No.	Material	Description
SPW-10-SCR	Zinc plated steel	Self-drilling – tapping screw
SSW-10-SCR	Stainless steel	Self-drilling – tapping screw

Hold Down Clamp



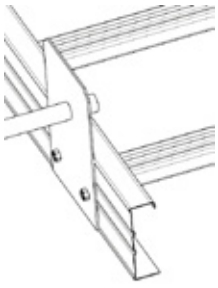
Cat. No.	Material Prefix	Side Rail Height (in.)
(Prefix)-3-HDC	SPW SHW SSW	3
(Prefix)-4-HDC		4
(Prefix)-5-HDC		5
(Prefix)-6-HDC		6
(Prefix)-7-HDC		7

Note: Hardware included. Kit contains 1 bolt and 1 channel nut.

Hold Down Clamp

Cat. No.	Type	Material	Design Load
SPWHDCS	Single	Pregalvanized	800 lb./pair
SHWHDCS	Single	Hot-dipped galvanized	
SSWHDCS	Single	Stainless steel 316	
SPWHDCD	Double	Pregalvanized	1500 lb./pair
SHWHDCD	Double	Hot-dipped galvanized	
SSWHDCD	Double	Stainless steel 316	

Conduit Clamp

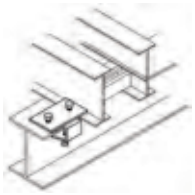


Cat. No.	Type	Material
PU100CC	1	Pregalvanized
PU125CC	1-1/4	
PU150CC	1-1/2	
PU200CC	2	
PU250CC	2-1/2	
PU300CC	3	
PU400CC	4	

Clamps and Hardware

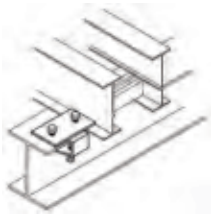
Cable Tray Guide

Expansion guide for single or double runs of cable tray. No need to field drill channel or I-beam.



Cat. No.	Material
SPW-CTG	Zinc plated steel
SHW-CTG	Hot-dipped galvanized steel
SSW-CTG	Stainless steel

Cable Tray Clamp



Cat. No.	Material
SPW-CTC	Zinc plated steel
SHW-CTC	Hot-dipped galvanized steel
SSW-CTC	Stainless steel

Vertical Tray Hanger

Cat. No.	Material Prefix	Side Rail Height (in.)
(Prefix)-(*)-VTH	SPW SHW SSW	3
		4
		5
		6
		7

(*) Insert side rail height

Selection Guide

Ventilated Trough

- Formed from a pre-punched sheet to produce a One-Piece Ventilated Trough.
- Available in aluminum, pregalvanized steel, hot-dipped galvanized steel and stainless steel 316.
- Fittings are also available to complete this cable tray system.

Solid Trough

- Fabricated from one sheet to form a continuous One-Piece tray design.
- Available in aluminum, pregalvanized steel, hot-dipped galvanized steel and stainless steel 316.
- Fittings are also available to complete this cable tray system.

Note: 1 pair of splice plates complete with hardware supplied with each straight length.

Selection Guide

How to Create Part Numbers

Thomas & Betts has created a numbering system based on the order of selection criteria. For example the first selection issue is the environment which the cable tray will be subjected to. This selection will lead to the best material for your application. For complete details on cable tray selection process, see page A8.

Methods

1. Select the material best suited to your environment. Refer to technical section page A8.
2. Determine the tray series using the NEMA load/span designations page A16, and sizing cable tray page A23.
3. Select nominal depth and width of tray based on cable loading. See Sizing cable tray page A23.
4. Select the bottom type based on cables and spacing requirements.
5. The last number is the length of the cable tray.

Straight Section Number Selection

Material Prefix	Series	Side Rail Height	Width	Bottom Type	Length
AL • Aluminum SP • Pregalvanized SH • Hot-dipped galvanized SS • Stainless steel 316	U1 • Unit or one-oiece tray	2 • (2 in.) 3 • (3-5/8 in.) 6 • (6 in.)	06 • (6 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) Welded flat rung 30 • (30 in.) 36 • (36 in.)	V • Ventilated trough S • Solid trough	3 •(3 meters) *

* Standard straight length is 10 feet nominal = actually 3 m (3 m = 9.842 ft.)

Straight Lengths

2 in. Straight Sections / AL, SP, SH, SS

Solid and Vented

Straight Section Number Selection

(ALU12) 12V-3

Material Prefix	Series Prefix	Side Rail Height	Width	Bottom Type	Length
AL • Aluminum SP • Pregalvanized SH • Hot-dipped galvanized SS • Stainless Steel 316	U1 • Unit or One-Piece Tray	2 • (2 in.)	06 • (6 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) Welded flat rung 30 • (30 in.) 36 • (36 in.)	V • Ventilated trough S • Solid trough	3 • (3 meters) *

* Standard straight length is 10 feet nominal = actually 3 m (3 m = 9.842 ft.)

Technical Specifications

All calculations and data are based on 36 in. wide cable trays with rungs spaced on 12 in. centers with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

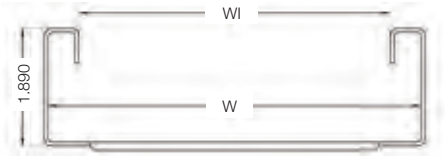
For fittings consult pages A50 to A91.

Series		Support Span (Feet)		
		6	8	10
ALU12	Load (lb.)/ft.	69	39	25
	Deflection (in.)	0.382	0.730	1.000
	Deflection Factor	0.006	0.019	0.040
SPU12 SHU12	Load (lb.)/ft.	69	39	25
	Deflection (in.)	0.382	0.730	1.000
	Deflection Factor	0.006	0.019	0.040
SSU12	Load (lb.)/ft.	69	39	25
	Deflection (in.)	0.382	0.730	1.000
	Deflection Factor	0.006	0.019	0.040

Straight Lengths

2 in. Straight Sections / AL, SP, SH, SS

Solid and Vented



Dimensions

All U12 Series (Dimensions)	
W (in.)	Wi (in.)
6	5.0
9	8.0
12	11.0
18	17.0
24	23.0
30	29.0
36	35.0

Technical Specifications

LOAD RATINGS: 1.5 Safety factor. All tray sections will support an additional 200 lb. concentrated load on any portion of tray above and beyond published load class.

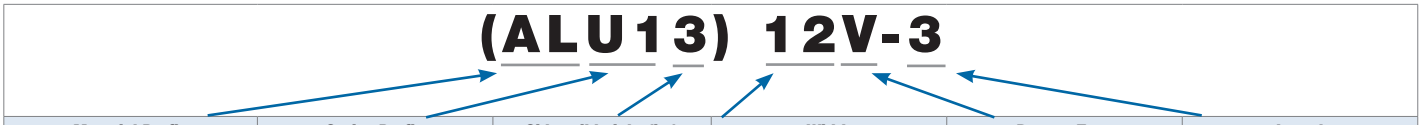
Series	Dimensions	Classifications	
		NEMA	CSA
ALU12	See above	–	A
SPU12 **SHU12**	See above	–	A
SSU12	See above	–	A

Straight Lengths

3-5/8 in. Straight Sections / AL, SP, SH, SS

Solid and vented

Straight Section Number Selection



Material Prefix	Series Prefix	Side rail height (in.)	Width	Bottom Type	Length
AL • Aluminum SP • Pregalvanized SH • Hot-dipped galvanized SS • Stainless Steel 316	U1 • Unit or One-Piece Tray	3 • (3-5/8 in.)	06 • (6 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.)	V • Ventilated trough S • Solid trough	3 •(3 meters) *

* Standard straight length is 10 feet nominal = actually 3 m.
1 m = 3.2808 ft. 3 m = 9.842 ft.

Technical Specifications

All calculations and data are based on 36 in. wide cable trays with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

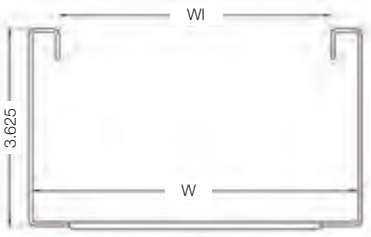
For fittings consult pages A50 to A91.

Series		Support Span (Feet)		
		6	8	10
ALU13	Load (lb.)/ft.)	180	101	65
	Deflection (in.)	0.382	0.430	0.540
	Deflection Factor	0.002	0.004	0.008
SPU13 SHU13	Load (lb.)/ft.)	180	101	65
	Deflection (in.)	0.125	0.250	0.320
	Deflection Factor	0.001	0.002	0.005
SSU13	Load (lb.)/ft.)	180	101	65
	Deflection (in.)	0.125	0.250	0.320
	Deflection Factor	0.001	0.002	0.005

Straight Lengths

3-5/8 in. Straight Sections / AL, SP, SH, SS

Solid and vented



Dimensions

All U13 series (Dimensions)	
W (in.)	Wi (in.)
6	5.0
9	8.0
12	11.0
18	17.0
24	23.0
30	29.0
36	35.0

Technical Specifications

LOAD RATINGS: 1.5 Safety factor. All tray sections will support an additional 200 lb. concentrated load on any portion of tray above and beyond published load class.

Series	Dimensions	Classifications	
		NEMA	CSA
ALU13	See above	8C	C
SPU13 **SHU13**	See above	8C	C
SSU13	See above	8C	C

Straight Lengths

6 in. Straight Sections / AL, SP, SH, SS

Solid and vented

Straight Section Number Selection

(ALU16) 12V-3

Material	Series	Side rail height (in.)	Width	Bottom Type	Length
AL • Aluminum SP • Pregalvanized SH • Hot-dipped galvanized SS • Stainless steel 316	U1 • Unit or one-piece tray	6 • (6 in.)	06 • (6 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.)	V • Ventilated trough S • Solid trough	3 •(3 meters) *

* Standard straight length is 10 feet nominal = actually 3 m.
1 m = 3.2808 ft. 3 m = 9.842 ft.

Technical Specifications

All calculations and data are based on 36 in. wide cable trays with tray supported as simple spans with deflection measured at the midpoint. Continuous spans may reduce deflection by as much as 50%.

Deflection factor: For lighter loads, deflection at any length can be calculated by multiplying the load by the deflection factor.

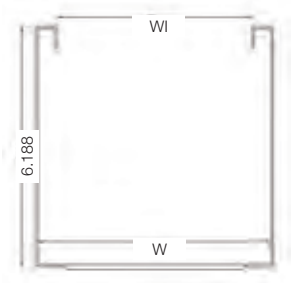
For fittings consult pages A50 to A91.

Series		Support Span (Feet)		
		6	8	10
ALU16	Load (lb.)/ft.	180	101	65
	Deflection (in.)	0.082	0.128	0.160
	Deflection Factor	0.000	0.001	0.008
SPU16 SHU16	Load (lb.)/ft.	180	101	65
	Deflection (in.)	0.125	0.250	0.320
	Deflection Factor	0.001	0.002	0.005
SSU16	Load (lb.)/ft.	180	101	65
	Deflection (in.)	0.125	0.250	0.320
	Deflection Factor	0.001	0.002	0.005

Straight Lengths

6 in. Straight Sections / AL, SP, SH, SS

Solid and vented



Dimensions

All U16 Series (Dimensions)	
W (in.)	**Wi (in.)**
6	5.0
9	8.0
12	11.0
18	17.0
24	23.0
30	29.0
36	35.0

Technical Specifications

LOAD RATINGS: 1.5 Safety factor. All tray sections will support an additional 200 lb. concentrated load on any portion of tray above and beyond published load class.

Series	Dimensions	Classifications	
		NEMA	CSA
ALU16	See Above	8C	C
SPU16 **SHU16**	See Above	8C	C
SSU16	See Above	8C	C

Fittings

Fittings Number Selection

Fitting Number Selection

SHUF306VHB9012

Fitting Material Prefix	Side Rail Depth	Width	Bottom Type	Fitting Type	Angle**	Nominal Radius †
ALUF • Aluminum SPUF • Pregalvanized fittings SHUF • Hot-dipped galvanized fittings SSUF • Stainless steel 316	2 • (2 in.) 3 • (3-5/8 in.) 6 • (6 in.)	06 • (6 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.)	V • Ventilated S • Solid trough	HB • Horizontal bend HT • Horizontal tee HX • Horizontal cross VI • Vertical inside bend VO • Vertical outside bend HYR • Horizontal wye right HYL • Horizontal wye left RT • Horizontal reducing tee ET • Horizontal expanding tee EX • Horizontal expand cross HLR • Horizontal left reducer HSR • Horizontal straight reducer HRR • Horizontal right reducer VTU • Vertical tee up VTD • Vertical tee down CS • Cable support	30 • (30°) 45 • (45°) 60 • (60°) 90 • (90°)	12 • (12 in.) 24 • (24 in.) 36 • (36 in.)

* Angle is required for HB, VI, VO only.
† Radius is not required for the following fitting types: HYR, HYL, HLR, HRR, HSR

Fittings

90º / 60º Horizontal Bends

Part Numbering System

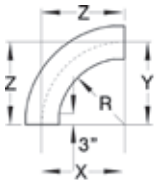
ALUF 3 24 V HB90 12

- ALUF — Prefix: ALUF, SPUF, SHUF, SSUF
- 3 — Side rail depth
- 24 — Width
- V — Bottom style
- HB90 — Fitting type
- 12 — Nominal radius
- Angle

Selection Guide

Prefix: ALUF (Aluminum), SPUF (Pregalv.), SHUF (Hot-Dip Galv.), SSUF (Stainless Steel)
Inside Tray Widths: 6, 9, 12, 18, 24, 30, 36
Angle: 90º, 60º
Nominal Radius: 12, 24, 36
Bottom Styles: V– Ventilated, S– Solid
Side Rail Depth: 2 in., 3 in., 6 in

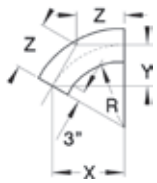
90º Horizontal BEND



Nominal Radius	Width	Cat. No.	Dimensions		
			X	Y	Z
12	6	Prefix(†)-06-(*)-HB90-12	15	15	15
	12	Prefix(†)-12-(*)-HB90-12	18	18	18
	18	Prefix(†)-18-(*)-HB90-12	21	21	21
	24	Prefix(†)-24-(*)-HB90-12	24	24	24
	30	Prefix(†)-30-(*)-HB90-12	27	27	27
	36	Prefix(†)-36-(*)-HB90-12	30	30	30
24	6	Prefix(†)-06-(*)-HB90-24	27	27	17
	12	Prefix(†)-12-(*)-HB90-24	30	30	30
	18	Prefix(†)-18-(*)-HB90-24	33	33	33
	24	Prefix(†)-24-(*)-HB90-24	36	36	36
	30	Prefix(†)-30-(*)-HB90-24	39	39	39
	36	Prefix(†)-36-(*)-HB90-24	42	42	42
36	6	Prefix(†)-06-(*)-HB90-36	39	39	39
	12	Prefix(†)-12-(*)-HB90-36	42	42	42
	18	Prefix(†)-18-(*)-HB90-36	45	45	45
	24	Prefix(†)-24-(*)-HB90-36	48	48	48
	30	Prefix(†)-30-(*)-HB90-36	51	51	51
	36	Prefix(†)-36-(*)-HB90-36	54	54	54

(†) Insert side rail depth. (*) Insert bottom style to complete CAT. NO.
Includes 1 pair of splice plates with hardware.

60º Horizontal BEND



Nominal Radius	Width	Cat. No.	Dimensions		
			X	Y	Z
12	6	Prefix(†)-06-(*)-HB60-12	14-7/8	8-5/8	9-15/16
	12	Prefix(†)-12-(*)-HB60-12	17-1/2	10-1/8	11-11/16
	18	Prefix(†)-18-(*)-HB60-12	20-1/16	11-5/8	13-3/8
	24	Prefix(†)-24-(*)-HB60-12	22-11/16	13-1/8	15-1/8
	30	Prefix(†)-30-(*)-HB60-12	25-5/16	14-5/8	16-7/8
	36	Prefix(†)-36-(*)-HB60-12	27-7/8	16-1/8	18-9/16
24	6	Prefix(†)-06-(*)-HB60-24	25-5/16	14-5/8	16-7/8
	12	Prefix(†)-12-(*)-HB60-24	27-7/8	16-1/8	18-9/16
	18	Prefix(†)-18-(*)-HB60-24	30-1/2	17-5/8	20-5/16
	24	Prefix(†)-24-(*)-HB60-24	33-1/16	19-1/8	22-1/16
	30	Prefix(†)-30-(*)-HB60-24	35-11/16	20-5/8	23-13/16
	36	Prefix(†)-36-(*)-HB60-24	38-1/4	22-1/8	25-1/2
36	6	Prefix(†)-06-(*)-HB60-36	35-11/16	20-5/8	23-13/16
	12	Prefix(†)-12-(*)-HB60-36	38-1/4	22-1/8	25-1/2
	18	Prefix(†)-18-(*)-HB60-36	40-7/8	23-5/8	27-2/8
	24	Prefix(†)-24-(*)-HB60-36	43-1/2	25-1/8	29
	30	Prefix(†)-30-(*)-HB60-36	46-1/16	26-5/8	30-11/16
	36	Prefix(†)-36-(*)-HB60-36	48-11/16	28-1/8	32-7/16

Fittings

45º / 30º Horizontal Bends

Part Numbering System

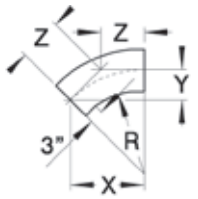
ALUF 3 24 V HB45 12

- ALUF — Prefix: ALUF, SPUF, SHUF, SSUF
- 3 — Side rail depth
- 24 — Width
- V — Bottom style
- HB45 — Fitting type
- 45 — Angle
- 12 — Nominal radius

Selection Guide

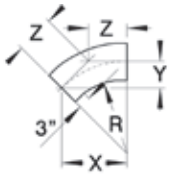
Prefix: ALUF (Aluminum), SPUF (Pregalv.), SHUF (Hot-Dip Galv.), SSUF (Stainless Steel)
Inside Tray Widths: 6, 12, 18, 24, 30, 36
Angle: 45º, 30º
Nominal Radius: 12, 24, 36
Bottom Styles: V– Ventilated, S– Solid
Side Rail Depth: 2 in., 3 in., 6 in.

45º Horizontal BEND



Nominal Radius	Width	Cat. No.	Dimensions		
			X	Y	Z
12	6	Prefix(†)-06-(*)-HB45-12	13-5/8	5-5/8	8
	12	Prefix(†)-12-(*)-HB45-12	15-3/4	6-1/2	9-3/16
	18	Prefix(†)-18-(*)-HB45-12	17-7/8	7-3/8	10-7/16
	24	Prefix(†)-24-(*)-HB45-12	20	8-1/4	11-11/16
	30	Prefix(†)-30-(*)-HB45-12	22-1/16	9-1/8	12-15/16
	36	Prefix(†)-36-(*)-HB45-12	24-3/16	10	14-3/16
24	6	Prefix(†)-06-(*)-HB45-24	22-1/16	9-1/8	12-15/16
	12	Prefix(†)-12-(*)-HB45-24	24-3/16	10	14-3/16
	18	Prefix(†)-18-(*)-HB45-24	26-5/16	10-15/16	15-7/16
	24	Prefix(†)-24-(*)-HB45-24	28-7/16	11-13/16	16-11/16
	30	Prefix(†)-30-(*)-HB45-24	30-9/16	12-11/16	17-15/16
	36	Prefix(†)-36-(*)-HB45-24	32-11/16	13-9/16	19-1/8
36	6	Prefix(†)-06-(*)-HB45-36	30-9/16	12-11/16	17-15/16
	12	Prefix(†)-12-(*)-HB45-36	32-11/16	13-9/16	19-1/8
	18	Prefix(†)-18-(*)-HB45-36	34-13/16	14-7/16	20-3/8
	24	Prefix(†)-24-(*)-HB45-36	36-15/16	15-5/16	21-5/8
	30	Prefix(†)-30-(*)-HB45-36	39-1/16	16-3/16	22-7/8
	36	Prefix(†)-36-(*)-HB45-36	41-3/16	17-1/16	24-1/8

30º Horizontal BEND



Nominal		Cat. No.	Dimensions		
Radius	Width		X	Y	Z
12	6	Prefix(†)-06-(*)-HB30-12	11-5/8	3-18	6-3/16
	12	Prefix(†)-12-(*)-HB30-12	13-1/2	3-1/2	7
	18	Prefix(†)-18-(*)-HB30-12	14-5/8	3-15/16	7-13/16
	24	Prefix(†)-24-(*)-HB30-12	16-1/8	4-5/16	8-5/8
	30	Prefix(†)-30-(*)-HB30-12	17-5/8	4-11/16	9-7/16
	36	Prefix(†)-36-(*)-HB30-12	19-1/8	5-1/8	10-1/4
24	6	Prefix(†)-06-(*)-HB30-24	17-5/8	4-11/16	9-7/16
	12	Prefix(†)-12-(*)-HB30-24	19-1/8	5-2/16	10-4/16
	18	Prefix(†)-18-(*)-HB30-24	20-5/8	5-8/16	11-1/16
	24	Prefix(†)-24-(*)-HB30-24	22-1/8	5-15/16	11-13/16
	30	Prefix(†)-30-(*)-HB30-24	23-5/8	6-5/16	12-10/16
	36	Prefix(†)-36-(*)-HB30-24	25-1/8	6-12/16	13-7/16
36	6	Prefix(†)-06-(*)-HB30-36	23-5/8	6-5/16	12-5/8
	12	Prefix(†)-12-(*)-HB30-36	25-1/8	6-3/4	13-7/16
	18	Prefix(†)-18-(*)-HB30-36	26-5/8	7-1/4	14-1/4
	24	Prefix(†)-24-(*)-HB30-36	28-1/8	7-1/2	15-1/16
	30	Prefix(†)-30-(*)-HB30-36	29-5/8	7-15/16	15-7/8
	36	Prefix(†)-36-(*)-HB30-36	31-1/8	8-5/16	16-11/16

(†) Insert side rail depth. (*) Insert bottom style to complete CAT. NO. Includes 1 pair of splice plates with hardware.

Fittings

Horizontal Tees

Part Numbering System

ALUF 3 24 V HT 12

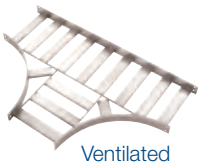
- ALUF: Prefix (ALUF, SPUF, SHUF, SSUF)
- 3: Side rail depth
- 24: Width
- V: Bottom style
- HT: Fitting type
- 12: Nominal radius

Selection Guide

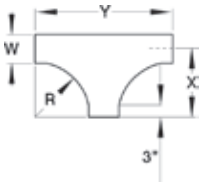
Prefix: ALUF (Aluminum), SPUF (Pregalv.), SHUF (Hot-Dip Galv.), SSUF (Stainless Steel)
Inside Tray Widths: 6, 12, 18, 24, 30, 36
Nominal Radius: 12, 24, 36
Bottom Styles: V– Ventilated, S– Solid
Side Rail Depth: 2 in., 3 in., 6 in.

Horizontal TEE

Solid



Ventilated



Nominal Radius	Width	Cat. No.	Dimensions	
			X	Y
12	6	Prefix(†)-06-(*)-HT12	15	30
	12	Prefix(†)-12-(*)-HT12	18	36
	18	Prefix(†)-18-(*)-HT12	21	42
	24	Prefix(†)-24-(*)-HT12	24	48
	30	Prefix(†)-30-(*)-HT12	27	54
	36	Prefix(†)-36-(*)-HT12	30	60
24	6	Prefix(†)-06-(*)-HT24	27	54
	12	Prefix(†)-12-(*)-HT24	30	60
	18	Prefix(†)-18-(*)-HT24	33	66
	24	Prefix(†)-24-(*)-HT24	36	72
	30	Prefix(†)-30-(*)-HT24	39	78
	36	Prefix(†)-36-(*)-HT24	42	84
36	6	Prefix(†)-06-(*)-HT36	39	78
	12	Prefix(†)-12-(*)-HT36	42	84
	18	Prefix(†)-18-(*)-HT36	45	90
	24	Prefix(†)-24-(*)-HT36	48	96
	30	Prefix(†)-30-(*)-HT36	51	102
	36	Prefix(†)-36-(*)-HT36	54	108

(†) Insert side rail depth. (*) Insert bottom style to complete CAT. NO.
Tees include 2 pairs/crosses include 3 pairs of splice plates with hardware.

Fittings

Horizontal Crosses

Part Numbering System

ALUF 3 24 V HX 12

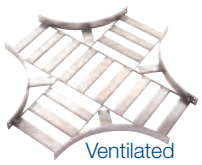
- ALUF: Prefix (ALUF, SPUF, SHUF, SSUF)
- 3: Side rail depth
- 24: Width
- V: Bottom style
- HX: Fitting type
- 12: Nominal radius

Selection Guide

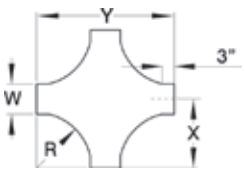
Prefix: ALUF (Aluminum), SPUF (Pregalv.), SHUF (Hot-Dip Galv.), SSUF (Stainless Steel)
Inside Tray Widths: 6, 12, 18, 24, 30, 36
Nominal Radius: 12, 24, 38
Bottom Styles: V– Ventilated, S– Solid
Side Rail Depth: 2 in., 3 in., 6 in.

Horizontal CROSS

Solid



Ventilated



Nominal Radius	Width	Cat. No.	Dimensions	
			X	Y
12	6	Prefix(†)-06-(*)-HX12	15	30
	12	Prefix(†)-12-(*)-HX12	18	36
	18	Prefix(†)-18-(*)-HX12	21	42
	24	Prefix(†)-24-(*)-HX12	24	48
	30	Prefix(†)-30-(*)-HX12	27	54
	36	Prefix(†)-36-(*)-HX12	30	60
24	6	Prefix(†)-06-(*)-HX24	27	54
	12	Prefix(†)-12-(*)-HX24	30	60
	18	Prefix(†)-18-(*)-HX24	33	66
	24	Prefix(†)-24-(*)-HX24	36	72
	30	Prefix(†)-30-(*)-HX24	39	78
	36	Prefix(†)-36-(*)-HX24	42	84
36	6	Prefix(†)-06-(*)-HX36	39	78
	12	Prefix(†)-12-(*)-HX36	42	84
	18	Prefix(†)-18-(*)-HX36	45	90
	24	Prefix(†)-24-(*)-HX36	48	96
	30	Prefix(†)-30-(*)-HX36	51	102
	36	Prefix(†)-36-(*)-HX36	54	108

(†) Insert side rail depth. (*) Insert bottom style to complete CAT. NO.
Tees include 2 pairs / Crosses include 3 pairs of splice plates with hardware.

Fittings

Horizontal Reducing Tees

Part Numbering System

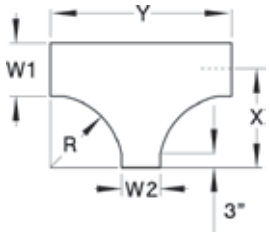
ALUF 3 2412 V RT 12

- ALUF: Prefix (ALUF, SPUF, SHUF, SSUF)
- 3: Side rail depth
- 2412: Width 1 / Width 2
- V: Bottom style
- RT: Fitting type
- 12: Nominal radius

Selection Guide

Prefix: ALUF (Aluminum), SPUF (Pregalv.), SHUF (Hot-Dip Galv.), SSUF (Stainless Steel)
Tray Widths W1: 36, 30, 24, 18, 12
Tray Widths W2: 30, 24, 18, 12, 6
Nominal Radius: 12, 24, 36
Bottom Styles: V– Ventilated, S– Solid
Side Rail Depth: 2 in., 3 in., 6 in.

Horizontal REDUCING TEE



Widths		Cat. No.	(+) 12 in. Nominal Radius		(+) 24 in. Nominal Radius		(+) 36 in. Nominal Radius	
W1	W2		X	Y	X	Y	X	Y
36	30	Prefix(†)-3630-(*)-RT(+)	30	54	42	78	54	102
	24	Prefix(†)-3624-(*)-RT(+)	30	48	42	72	54	96
	18	Prefix(†)-3618-(*)-RT(+)	30	42	42	66	54	90
	12	Prefix(†)-3612-(*)-RT(+)	30	36	42	60	54	84
	6	Prefix(†)-3606-(*)-RT(+)	30	30	42	54	54	78
30	24	Prefix(†)-3024-(*)-RT(+)	27	48	39	72	51	96
	18	Prefix(†)-3018-(*)-RT(+)	27	42	39	66	51	90
	12	Prefix(†)-3012-(*)-RT(+)	27	36	39	60	51	84
	6	Prefix(†)-3006-(*)-RT(+)	27	30	39	54	51	78
24	18	Prefix(†)-2418-(*)-RT(+)	24	42	36	66	48	90
	12	Prefix(†)-2412-(*)-RT(+)	24	36	36	60	48	84
	6	Prefix(†)-2406-(*)-RT(+)	24	30	36	54	48	78
18	12	Prefix(†)-1812-(*)-RT(+)	21	36	33	60	45	84
	6	Prefix(†)-1806-(*)-RT(+)	21	30	33	54	45	78
12	6	Prefix(†)-1206-(*)-RT(+)	18	30	30	54	42	78

(†) Insert side rail depth. (*) Insert bottom style (+) Insert radius (12 in. - 36 in.) to complete CAT. NO.
Includes 2 pairs of splice plates with hardware.

Fittings

Horizontal Expanding Tees

Part Numbering System

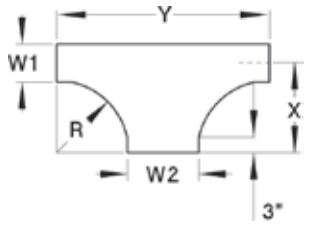
ALUF 3 2430 V ET 12

- ALUF: Prefix (ALUF, SPUF, SHUF, SSUF)
- 3: Side rail depth
- 2430: Width 1 / Width 2
- V: Bottom style
- ET: Fitting type
- 12: Nominal radius

Selection Guide

Prefix: SALUF (Aluminum), SPUF (Pregalv.), SHUF (Hot-Dip Galv.), SSUF (Stainless Steel)
Tray Widths W1: 30, 24, 18, 12, 6
Tray Widths W2: 36, 30, 24, 18, 12
Nominal Radius: 12, 24, 36
Bottom Styles: V– Ventilated, S– Solid
Side Rail Depth: 2 in., 3 in., 6 in.

Horizontal EXPANDING TEE



Widths		Cat. No.	(+) 12 in. Nominal Radius		(+) 24 in. Nominal Radius		(+) 36 in. Nominal Radius	
W1	W2		X	Y	X	Y	X	Y
30	36	Prefix(†)-3036-(*)-ET(+)	27	60	39	84	51	108
24	30	Prefix(†)-2430-(*)-ET(+)	24	54	36	78	48	102
	36	Prefix(†)-2436-(*)-ET(+)	24	60	36	84	48	108
18	24	Prefix(†)-1824-(*)-ET(+)	21	48	33	72	45	96
	30	Prefix(†)-1830-(*)-ET(+)	21	54	33	78	45	102
	36	Prefix(†)-1836-(*)-ET(+)	21	60	33	84	45	108
12	18	Prefix(†)-1218-(*)-ET(+)	18	42	30	66	42	90
	24	Prefix(†)-1224-(*)-ET(+)	18	48	30	72	42	96
	30	Prefix(†)-1230-(*)-ET(+)	18	54	30	78	42	102
	36	Prefix(†)-1236-(*)-ET(+)	18	60	30	84	42	108
06	12	Prefix(†)-0612-(*)-ET(+)	15	36	27	60	39	84
	18	Prefix(†)-0618-(*)-ET(+)	15	42	27	66	39	90
	24	Prefix(†)-0624-(*)-ET(+)	15	48	27	72	39	96
	30	Prefix(†)-0630-(*)-ET(+)	15	54	27	78	39	102
	36	Prefix(†)-0636-(*)-ET(+)	15	60	27	84	39	108

(†) Insert side rail depth. (*) Insert bottom style (+) Insert radius (12 in. - 36 in.) to complete CAT. NO.
Includes 2 pairs of splice plates with hardware.

Fittings

Horizontal Expanding Crosses

Part Numbering System

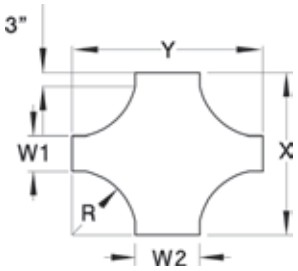
ALUF 6 2430 V EX 12

- ALUF: Prefix (ALUF, SPUF, SHUF, SSUF)
- 6: Side rail depth
- 2430: Width 1 / Width 2
- V: Bottom style
- EX: Fitting type
- 12: Nominal radius

Selection Guide

Prefix: ALUF (Aluminum), SPUF (Pregalv.), SHUF (Hot-Dip Galv.), SSUF (Stainless Steel)
Tray Widths W1: 30, 24, 18, 12, 6
Tray Widths W2: 36, 30, 24, 18, 12
Nominal Radius: 12, 24, 36
Bottom Styles: V– Ventilated, S– Solid
Side Rail Depth: 2 in., 3 in., 6 in.

Horizontal EXPANDING CROSS



Widths		Cat. No.	(+) 12 in. Nominal Radius		(+) 24 in. Nominal Radius		(+) 36 in. Nominal Radius	
W1	W2		X	Y	X	Y	X	Y
30	36	Prefix(†)-3036-(*)-EX(+)	54	60	78	84	102	108
24	30	Prefix(†)-2430-(*)-EX(+)	48	54	72	78	96	102
	36	Prefix(†)-2436-(*)-EX(+)	48	60	72	84	96	108
18	24	Prefix(†)-1824-(*)-EX(+)	42	48	66	72	90	96
	30	Prefix(†)-1830-(*)-EX(+)	42	54	66	78	90	102
	36	Prefix(†)-1836-(*)-EX(+)	42	60	66	84	90	108
12	18	Prefix(†)-1218-(*)-EX(+)	36	42	60	66	84	90
	24	Prefix(†)-1224-(*)-EX(+)	36	48	60	72	84	96
	30	Prefix(†)-1230-(*)-EX(+)	36	54	60	78	84	102
	36	Prefix(†)-1236-(*)-EX(+)	36	60	60	84	84	108
06	12	Prefix(†)-0612-(*)-EX(+)	30	36	54	60	78	84
	18	Prefix(†)-0618-(*)-EX(+)	30	42	54	66	78	90
	24	Prefix(†)-0624-(*)-EX(+)	30	48	54	72	78	96
	30	Prefix(†)-0630-(*)-EX(+)	30	54	54	78	78	102
	36	Prefix(†)-0636-(*)-EX(+)	30	60	54	84	78	108

(†) Insert side rail depth. (*) Insert bottom style (+) Insert radius (12 in. - 36 in.) to complete CAT. NO.
Includes 3 pairs of splice plates with hardware.

Fittings

90º Vertical Bends

Part Numbering System

ALUF 3 24 V VI90 12

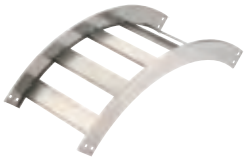
- ALUF: Prefix (ALUF, SPUF, SHUF, SSUF)
- 3: Side rail depth
- 24: Width
- V: Bottom style
- VI90: Fitting type (Angle)
- 12: Nominal radius

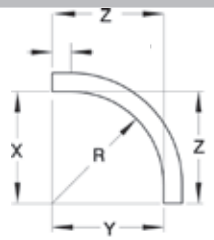
Selection Guide

Prefix: ALUF (Aluminum), SPUF (Pregalv.), SHUF (Hot-Dip Galv.), SSUF (Stainless Steel)
Inside Tray Widths: 6, 12, 18, 24, 30, 36
Angle: 90º
Nominal Radius: 12, 24, 36
Bottom Styles: V– Ventilated, S– Solid
Side Rail Depth: 2 in., 3 in., 6 in.

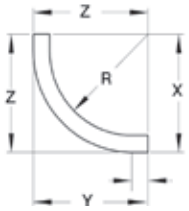
90° Vertical BEND

Outside Bend Ventilated





Inside Bend Ventilated



Nominal Radius	Width	Cat. No.	(+) VO Side Rail Depth 2 in., 3 in., 6 in.			(+) VI Side Rail Depth 2 in.			3 in.			6 in.		
			X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z
12	6	Prefix(†)-06-(*)-(+)90-12	12	12	12	13-7/8	13-7/8	13-7/8	15-5/8	15-5/8	15-5/8	18-3/16	18-3/16	18-3/16
	12	Prefix(†)-12-(*)-(+)90-12												
	18	Prefix(†)-18-(*)-(+)90-12												
	24	Prefix(†)-24-(*)-(+)90-12												
	36	Prefix(†)-36-(*)-(+)90-12												
24	6	Prefix(†)-06-(*)-(+)90-24	24	24	24	25-7/8	25-7/8	25-7/8	27-5/8	27-5/8	27-5/8	30-3/16	30-3/16	30-3/16
	12	Prefix(†)-12-(*)-(+)90-24												
	18	Prefix(†)-18-(*)-(+)90-24												
	24	Prefix(†)-24-(*)-(+)90-24												
	30	Prefix(†)-30-(*)-(+)90-24												
	36	Prefix(†)-36-(*)-(+)90-24												
36	6	Prefix(†)-06-(*)-(+)90-36	36	36	36	37-7/8	37-7/8	37-7/8	39-5/8	39-5/8	39-5/8	42-3/16	42-3/16	42-3/16
	12	Prefix(†)-12-(*)-(+)90-36												
	18	Prefix(†)-18-(*)-(+)90-36												
	24	Prefix(†)-24-(*)-(+)90-36												
	30	Prefix(†)-30-(*)-(+)90-36												
	36	Prefix(†)-36-(*)-(+)90-36												

(†) Insert side rail depth. (*) Insert bottom style (+) Insert "VO" for vertical outside or "VI" for vertical inside to complete CAT. NO.
Includes 1 pair of splice plates with hardware.

Fittings

60º Vertical Bends

Part Numbering System

ALUF 3 12 V VI60 12

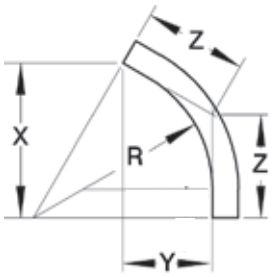
- ALUF: Prefix (ALUF, SPUF, SHUF, SSUF)
- 3: Side rail depth
- 12: Width
- V: Bottom style
- VI60: Angle
- 12: Nominal radius

Selection Guide

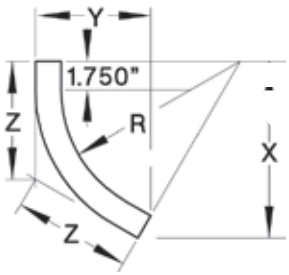
Prefix: ALUF (Aluminum), SPUF (Pregalv.), SHUF (Hot-Dip Galv.), SSUF (Stainless Steel)
Inside Tray Widths: 6, 12, 18, 24, 30, 36
Angle: 60º
Nominal Radius: 12, 24, 36
Bottom Styles: V– Ventilated, S– Solid
Side Rail Depth: 2 in., 3 in., 6 in.

60° Vertical BEND

Outside Bend



Inside Bend



Nominal Radius	Width	Cat. No.	(+) VO Side Rail Depth			(+) VI Side Rail Depth								
			2 in., 3 in., 6 in.			2 in.			3 in.			6 in.		
			X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z
12	6	Prefix(†)-06-(*)-(+)60-12	10-3/8	6	6-15/16	12	7-7/8	8	13-1/2	9-5/8	9	15-3/4	12-3/16	10-1/2
	12	Prefix(†)-12-(*)-(+)60-12												
	18	Prefix(†)-18-(*)-(+)60-12												
	24	Prefix(†)-24-(*)-(+)60-12												
	30	Prefix(†)-30-(*)-(+)60-12												
	36	Prefix(†)-36-(*)-(+)60-12												
24	6	Prefix(†)-06-(*)-(+)60-24	20-13/16	12	13-7/8	22-7/16	13-7/8	14-15/16	23-15/16	15-5/8	15-15/16	26-1/8	18-3/16	17-7/16
	12	Prefix(†)-12-(*)-(+)60-24												
	18	Prefix(†)-18-(*)-(+)60-24												
	24	Prefix(†)-24-(*)-(+)60-24												
	30	Prefix(†)-30-(*)-(+)60-24												
	36	Prefix(†)-36-(*)-(+)60-24												
36	6	Prefix(†)-06-(*)-(+)60-36	31-3/16	18	20-13/16	32-13/16	19-7/8	21-7/8	34-5/16	21-5/8	22-7/8	36-1/2	24-3/16	24-3/8
	12	Prefix(†)-12-(*)-(+)60-36												
	18	Prefix(†)-18-(*)-(+)60-36												
	24	Prefix(†)-24-(*)-(+)60-36												
	30	Prefix(†)-30-(*)-(+)60-36												
	36	Prefix(†)-36-(*)-(+)60-36												

(†) Insert side rail depth. (*) Insert bottom style (+) Insert "VO" for vertical outside or "VI" for vertical inside to complete CAT. NO.
Includes 1 pair of splice plates with hardware.

Fittings

45º Vertical Bends

Part Numbering System

ALUF 3 12 V VI45 12

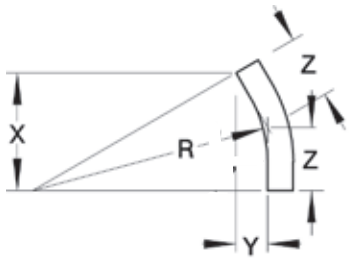
- ALUF: Prefix (ALUF, SPUF, SHUF, SSUF)
- 3: Side rail depth
- 12: Width
- V: Bottom style
- VI: Fitting type
- 45: Angle
- 12: Nominal radius

Selection Guide

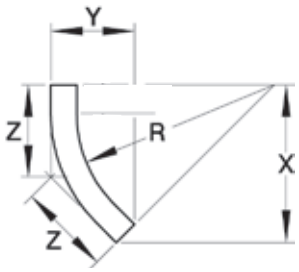
Prefix: ALUF (Aluminum), SPUF (Pregalv.), SHUF (Hot-Dip Galv.), SSUF (Stainless Steel)
Inside Tray Widths: 6, 12, 18, 24, 30, 36
Angle: 45º
Nominal Radius: 12, 24, 36
Bottom Styles: V– Ventilated, S– Solid
Side Rail Depth: 2 in., 3 in., 6 in.

45° Vertical BEND

Outside Bend Ventilated



Inside Bend Ventilated



Nominal Radius	Width	Cat. No.	(+) VO Side Rail Depth			(+) VI Side Rail Depth								
			2 in., 3 in., 6 in.			2 in.			3 in.			6 in.		
			X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z
12	6	Prefix(†)-06-(*)-(+)45-12	8-1/2	3-1/2	5	9-13/16	5-3/8	5-3/4	11-1/16	7-1/8	6-11/16	12-7/8	9-11/16	7-9/16
	12	Prefix(†)-12-(*)-(+)45-12												
	18	Prefix(†)-18-(*)-(+)45-12												
	24	Prefix(†)-24-(*)-(+)45-12												
	30	Prefix(†)-30-(*)-(+)45-12												
	36	Prefix(†)-36-(*)-(+)45-12												
24	6	Prefix(†)-06-(*)-(+)45-24	17	7	9-15/16	18-5/16	8-7/8	10-11/16	19-1/2	10-5/8	11-7/16	21-3/8	13-3/16	12-1/2
	12	Prefix(†)-12-(*)-(+)45-24												
	18	Prefix(†)-18-(*)-(+)45-24												
	24	Prefix(†)-24-(*)-(+)45-24												
	30	Prefix(†)-30-(*)-(+)45-24												
	36	Prefix(†)-36-(*)-(+)45-24												
36	6	Prefix(†)-06-(*)-(+)45-36	25-7/16	10-9/16	14-15/16	26-13/16	12-7/16	15-11/16	28	14-3/16	16-7/16	29-13/16	16-3/4	17-1/2
	12	Prefix(†)-12-(*)-(+)45-36												
	18	Prefix(†)-18-(*)-(+)45-36												
	24	Prefix(†)-24-(*)-(+)45-36												
	30	Prefix(†)-30-(*)-(+)45-36												
	36	Prefix(†)-36-(*)-(+)45-36												

(†) Insert side rail depth. (*) Insert bottom style (+) Insert "VO" for vertical outside or "VI" for vertical inside to complete CAT. NO.
Includes 1 pair of splice plates with hardware.

Fittings

30º Vertical Bends

Part Numbering System

ALUF 3 06 V VI30 12

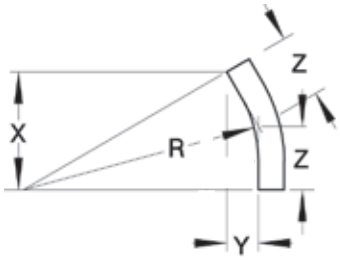
- ALUF — Prefix: ALUF, SPUF, SHUF, SSUF
- 3 — Side rail depth
- 06 — Width
- V — Bottom style
- VI30 — Fitting type; Angle
- 12 — Nominal radius

Selection Guide

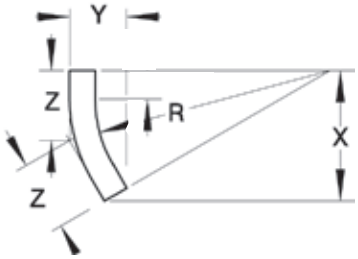
Prefix: ALUF (Aluminum), SPUF (Pregalv.), SHUF (Hot-Dip Galv.), SSUF (Stainless Steel)
Inside Tray Widths: 6, 12, 18, 24, 30, 36
Angle: 30º
Nominal Radius: 12, 24, 36
Bottom Styles: V– Ventilated, S– Solid
Side Rail Depth: 2 in., 3 in., 6 in.

30° Vertical BEND

Outside Bend Ventilated



Inside Bend Ventilated



Nominal Radius	Width	Cat. No.	(+) VO Side Rail Depth 2 in., 3 in., 6 in.			(+) VI Side Rail Depth 2 in.			3 in.			6 in.		
			X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z
12	6	Prefix(†)-06-(*)-(+)30-12	6	1-5/8	3-3/16	6-15/16	3-1/2	3-11/16	7-13/16	5-1/4	4-3/16	9-1/8	7-13/16	4-7/8
	12	Prefix(†)-12-(*)-(+)30-12												
	18	Prefix(†)-18-(*)-(+)30-12												
	24	Prefix(†)-24-(*)-(+)30-12												
	30	Prefix(†)-30-(*)-(+)30-12												
	36	Prefix(†)-36-(*)-(+)30-12												
24	6	Prefix(†)-06-(*)-(+)30-24	12	3-3/16	6-7/16	12-15/16	5-1/16	6-15/16	13-13/16	6-13/16	7-3/8	15-1/8	9-3/8	8-1/16
	12	Prefix(†)-12-(*)-(+)30-24												
	18	Prefix(†)-18-(*)-(+)30-24												
	24	Prefix(†)-24-(*)-(+)30-24												
	30	Prefix(†)-30-(*)-(+)30-24												
	36	Prefix(†)-36-(*)-(+)30-24												
36	6	Prefix(†)-06-(*)-(+)30-36	18	4-13/16	9-5/8	18-15/16	6-11/16	10-1/8	19-13/16	8-7/16	10-5/8	21-1/8	11	11-5/16
	12	Prefix(†)-12-(*)-(+)30-36												
	18	Prefix(†)-18-(*)-(+)30-36												
	24	Prefix(†)-24-(*)-(+)30-36												
	30	Prefix(†)-30-(*)-(+)30-36												
	36	Prefix(†)-36-(*)-(+)30-36												

(†) Insert side rail depth. (*) Insert bottom style (+) Insert "VO" for vertical outside or "VI" for vertical inside to complete CAT. NO.
Includes 1 pair of splice plates with hardware.

Fittings

Horizontal Reducers

Part Numbering System

ALUF 3 3624 V HLR

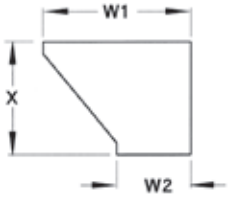
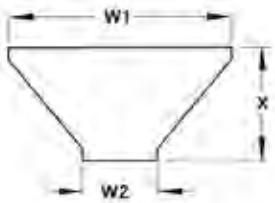
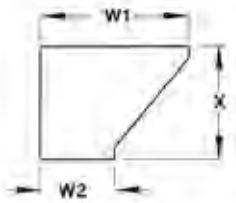
- ALUF: Prefix (ALUF, SPUF, SHUF, SSUF)
- 3: Side rail depth
- 36: Width 1
- 24: Width 2
- V: Bottom style
- HLR: Fitting type

Selection Guide

Prefix: ALUF (Aluminum), SPUF (Pregalv.), SHUF (Hot-Dip Galv.), SSUF (Stainless Steel)
Tray Widths W1: 36, 30, 24, 18, 12
Tray Widths W2: 30, 24, 18, 12, 6
Bottom Styles: V– Ventilated, S– Solid
Side Rail Depth: 2 in., 3 in., 6 in.

Horizontal Reducers

Straight Reducer

Straight Reducer	Offset Reducer - Right	Offset Reducer - Left
		

Widths		LH Reducer		Straight Reducer		RH Reducer	
W1	W2	Cat. No.	Dim. X	Cat. No.	Dim. X	Cat. No.	Dim. X
36	30	Prefix(†)-36-30-(*)-HLR	15-7/16	Prefix(†)-36-30-(*)-HSR	13-3/4	Prefix(†)-36-30-(*)-HRR	15-7/16
	24	Prefix(†)-36-24-(*)-HLR	18-15/16	Prefix(†)-36-24-(*)-HSR	15-7/16	Prefix(†)-36-24-(*)-HRR	18-15/16
	18	Prefix(†)-36-18-(*)-HLR	22-3/8	Prefix(†)-36-18-(*)-HSR	17-3/8	Prefix(†)-36-18-(*)-HRR	22-3/8
	12	Prefix(†)-36-12-(*)-HLR	25-7/8	Prefix(†)-36-12-(*)-HSR	18-5/16	Prefix(†)-36-12-(*)-HRR	25-7/8
	06	Prefix(†)-36-06-(*)-HLR	29-5/16	Prefix(†)-36-06-(*)-HSR	20-11/16	Prefix(†)-36-06-(*)-HRR	29-5/16
30	24	Prefix(†)-30-24-(*)-HLR	15-7/16	Prefix(†)-30-24-(*)-HSR	13-3/4	Prefix(†)-30-24-(*)-HRR	15-7/16
	18	Prefix(†)-30-18-(*)-HLR	18-15/16	Prefix(†)-30-18-(*)-HSR	15-7/16	Prefix(†)-30-18-(*)-HRR	18-15/16
	12	Prefix(†)-30-12-(*)-HLR	22-3/8	Prefix(†)-30-12-(*)-HSR	17-3/16	Prefix(†)-30-12-(*)-HRR	22-3/8
	06	Prefix(†)-30-06-(*)-HLR	25-7/8	Prefix(†)-30-06-(*)-HSR	18-15/16	Prefix(†)-30-06-(*)-HRR	25-7/8
24	18	Prefix(†)-24-18-(*)-HLR	15-7/16	Prefix(†)-24-18-(*)-HSR	13-3/4	Prefix(†)-24-18-(*)-HRR	15-7/16
	12	Prefix(†)-24-12-(*)-HLR	18-15/16	Prefix(†)-24-12-(*)-HSR	15-7/16	(Prefix(†)-24-12-(*)-HRR	18-15/16
	06	Prefix(†)-24-06-(*)-HLR	22-3/8	Prefix(†)-24-06-(*)-HSR	17-3/16	Prefix(†)-24-06-(*)-HRR	22-3/8
18	12	Prefix(†)-18-12-(*)-HLR	15-7/16	Prefix(†)-18-12-(*)-HSR	13-3/4	Prefix(†)-18-12-(*)-HRR	15-7/16
	06	Prefix(†)-18-06-(*)-HLR	18-15/16	Prefix(†)-18-06-(*)-HSR	15-7/16	Prefix(†)-18-06-(*)-HRR	18-15/16
24	06	Prefix(†)-12-06-(*)-HLR	15-7/16	Prefix(†)-12-06-(*)-HSR	13-3/4	Prefix(†)-12-06-(*)-HRR	15-7/16

(†) Insert side rail depth. (*) Insert bottom style to complete CAT. NO.
Includes 1 pair of splice plates with hardware.

Fittings

45° Horizontal Wyes

Part Numbering System

ALUF-6-24-V-HYL

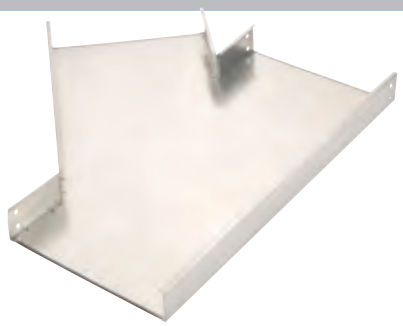
- ALUF: Prefix (ALUF, SPUF, SHUF, SSUF)
- 6: Width
- 24: Side rail depth
- V: Bottom style
- HYL: Fitting Type

Selection Guide

Prefix: ALUF (Aluminum), SPUF (Pregalv.), SHUF (Hot-Dip Galv.), SSUF (Stainless Steel)
Inside Tray Widths: 6, 12, 18, 24, 30, 36
Bottom Styles: V– Ventilated, S– Solid
Side Rail Depth: 2 in., 3 in., 6 in.

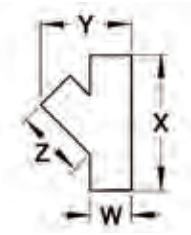
45° Horizontal Wye

Solid - Left

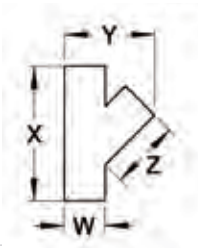


Ventilated - Left

Left Hand Wye



Right Hand Wye



Width	Left Hand Wye Cat. No.	Right Hand Wye Cat. No.	Dimensions		
			X	Y	Z
06	Prefix(†)-06-(*)-HYL	Prefix(†)-06-(*)-HYR	18-5/16	14-13/16	12-7/16
12	Prefix(†)-12-(*)-HYL	Prefix(†)-12-(*)-HYR	26-3/4	25	18-7/16
18	Prefix(†)-18-(*)-HYL	Prefix(†)-18-(*)-HYR	35-1/4	35-1/4	24-7/16
24	Prefix(†)-24-(*)-HYL	Prefix(†)-24-(*)-HYR	43-1/2	45-1/2	30-7/16
30	Prefix(†)-30-(*)-HYL	Prefix(†)-30-(*)-HYR	52-1/4	55-3/4	36-7/16
36	Prefix(†)-36-(*)-HYL	Prefix(†)-36-(*)-HYR	60-11/16	66	42-7/16

(†) Insert side rail depth. (*) Insert bottom style to complete CAT. NO.
Includes 2 pairs of splice plates with hardware.

Fittings

Vertical Tees Up / Down

Part Numbering System

ALUF 6 24 V VTD 12

- ALUF — Prefix: ALUF, SPUF, SHUF, SSUF
- 6 — Side rail depth
- 24 — Width
- V — Bottom style
- VTD — Fitting Type
- 12 — Nominal Radius

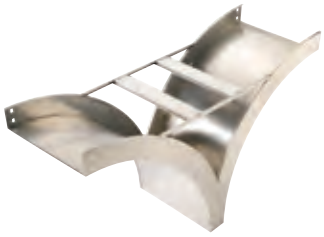
Selection Guide

Prefix: ALUF (Aluminum), SPUF (Pregalv.), SHUF (Hot-Dip Galv.), SSUF (Stainless Steel)
Inside Tray Widths: 6, 12, 18, 24, 30, 36
Nominal Radius: 12, 24, 36
Bottom Styles: V– Ventilated, S– Solid
Side Rail Depth: 2 in., 3 in., 6 in.

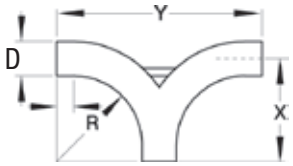
Vertical TEE Up / Down

Solid

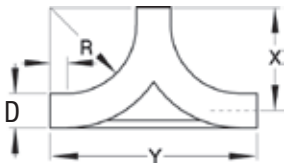
Ventilated



Down



Up



Nominal Radius	Width	Vertical Tee Up	Vertical Tee Down	Side Rail Height "D"					
				2 in.		3 in.		6 in.	
		Cat. No.	Cat. No.	X	Y	X	Y	X	Y
12	6	Prefix(†)-06-(*)-VTU12	Prefix-06-(*)-VTD12	12-15/16	25-7/8	13-13/16	27-5/8	15-1/8	30-3/16
	12	Prefix(†)-12-(*)-VTU12	Prefix-12-(*)-VTD12						
	18	Prefix(†)-18-(*)-VTU12	Prefix-18-(*)-VTD12						
	24	Prefix(†)-24-(*)-VTU12	Prefix-24-(*)-VTD12						
	30	Prefix(†)-30-(*)-VTU12	Prefix-30-(*)-VTD12						
	36	Prefix(†)-36-(*)-VTU12	Prefix-36-(*)-VTD12						
24	6	Prefix(†)-06-(*)-VTU24	Prefix-06-(*)-VTD24	24-15/16	49-7/8	25-13/16	51-5/8	27-1/8	54-3/16
	12	Prefix(†)-12-(*)-VTU24	Prefix-12-(*)-VTD24						
	18	Prefix(†)-18-(*)-VTU24	Prefix-18-(*)-VTD24						
	24	Prefix(†)-24-(*)-VTU24	Prefix-24-(*)-VTD24						
	30	Prefix(†)-30-(*)-VTU24	Prefix-30-(*)-VTD24						
	36	Prefix(†)-36-(*)-VTU24	Prefix-36-(*)-VTD24						
36	6	Prefix(†)-06-(*)-VTU36	Prefix-06-(*)-VTD36	36-15/16	73-7/8	37-13/16	75-5/8	39-1/8	78-3/16
	12	Prefix(†)-12-(*)-VTU36	Prefix-12-(*)-VTD36						
	18	Prefix(†)-18-(*)-VTU36	Prefix-18-(*)-VTD36						
	24	Prefix(†)-24-(*)-VTU36	Prefix-24-(*)-VTD36						
	30	Prefix(†)-30-(*)-VTU36	Prefix-30-(*)-VTD36						
	36	Prefix(†)-36-(*)-VTU36	Prefix-36-(*)-VTD36						

(†) Insert side rail depth. (*) Insert bottom style to complete CAT. NO.
Includes 2 pairs of splice plates with hardware.

Fittings

Cable Support Fittings

Part Numbering System

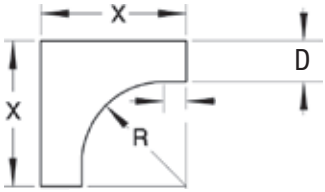
SPUF 3 24 V CS 12

- SPUF — Prefix: ALUF, SPUF, SHUF, SSUF
- 3 — Side rail depth
- 24 — Width
- V — Bottom style
- CS — Fitting Type
- 12 — Nominal Radius

Selection Guide

Prefix: ALUF (Aluminum), SPUF (Pregalv.), SHUF (Hot-Dip Galv.), SSUF (Stainless Steel)
Inside Tray Widths: 6, 12, 18, 24, 30, 36
Nominal Radius: 12, 24, 36
Bottom Styles: V– Ventilated, S– Solid
Side Rail Depth: 2 in., 3 in., 6 in.

Cable Support Fittings



Nominal Radius	Width	Cat. No.	Side Rail Depth "D"		
			2 in.	3 in.	6 in.
			X		
12	6	Prefix(†)-06-(*)-CS12	13-7/8	15-5/8	18-3/16
	12	Prefix(†)-12-(*)-CS12			
	18	Prefix(†)-18-(*)-CS12			
	24	Prefix(†)-24-(*)-CS12			
	30	Prefix(†)-30-(*)-CS12			
	36	Prefix(†)-36-(*)-CS12			
24	6	Prefix(†)-06-(*)-CS24	25-7/8	27-5/8	30-3/16
	12	Prefix(†)-12-(*)-CS24			
	18	Prefix(†)-18-(*)-CS24			
	24	Prefix(†)-24-(*)-CS24			
	30	Prefix(†)-30-(*)-CS24			
	36	Prefix(†)-36-(*)-CS24			
36	6	Prefix(†)-06-(*)-CS36	37-7/8	39-5/8	42-3/16
	12	Prefix(†)-12-(*)-CS36			
	18	Prefix(†)-18-(*)-CS36			
	24	Prefix(†)-24-(*)-CS36			
	30	Prefix(†)-30-(*)-CS36			
	36	Prefix(†)-36-(*)-CS36			

(†) Insert side rail depth. (*) Insert bottom style to complete CAT. NO.
Includes 1 pair of splice plates with hardware.

Covers

Straight Cover Number Selection

(ALUW12)SNC-3

Material Prefix	Width	Bottom Type	Length
ALUW • Aluminum SPW • Pregalvanized SHW • Hot-dipped galvanized after fabrication SSW • Stainless steel 316	06 • (6 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.)	SNC • Solid non-flanged cover SFC • Solid flanged cover VFC • Ventilated flanged cover PFC • Peaked flanged cover PVC • Peaked ventilated cover	3 •(3 meters)

* For SHW covers, maximum lengths are 72 in. and 1500 mm.

Fitting Cover Number Selection

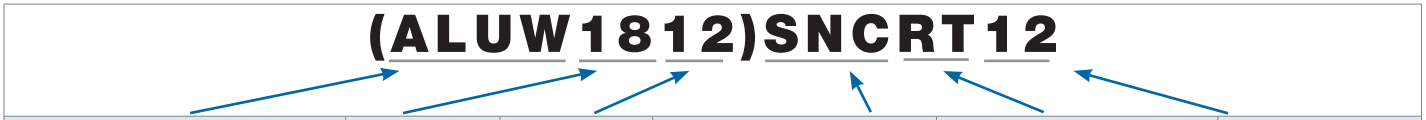
(ALUW12)SNCHB9024

Material Prefix	Width	Cover Type	Fitting Type	Degree*	Radius
ALUW • Aluminum SPW • Pregalvanized SHW • Hot-dipped galvanized after fabrication SSW • Stainless steel 316	06 • (6 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.)	SNC • Solid non-flanged cover SFC • Solid flanged cover VFC • Ventilated flanged cover	HB • Horizontal bend HT • Horizontal tee HX • Horizontal cross VI • Vertical inside bend VTU • Vertical tee down HYR • Horizontal wye right HYL • Horizontal wye left	30 • (30°) 45 • (45°) 60 • (60°) 90 • (90°)	12 • (12 in.) 24 • (24 in.) 36 • (36 in.)

Note: Cover mounting hardware sold separately.
* Required for HB & VI only

Covers

Fitting Cover Number Selection (cont'd)



Material Prefix	Width 1	Width 2	Cover Type	Fitting Type	Radius*
ALUW • Aluminum SPW • Pregalvanized SHW • Hot-dipped galvanized after fabrication SSW • Stainless steel 316	06 • (6 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.)	06 • (6 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.)	SNC • Solid non-flanged cover SFC • Solid flanged cover VFC • Ventilated flanged cover	RT • Horizontal reduce tee ET • Horizontal expand tee EX • Horizontal expand cross HSR • Horizontal straight reducer HLR • Horizontal left reducer HRR • Horizontal right reducer	12 • (12 in.) 24 • (24 in.) 36 • (36 in.)

* Radius not required for HSR, HLR, HRR

Fitting Cover Number Selection

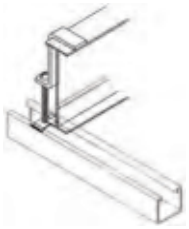
Material Prefix	Side Rail Height	Width	Cover Type	Fitting Type	Degree*	Radius
ALUW • Aluminum **SPW** • Pregalvanized **SHW** • Hot-dipped galvanized after fabrication **SSW** • Stainless steel 316	2 • (2 in.) 3 • (3-5/8 in.) 6 • (6 in.)	06 • (6 in.) 12 • (12 in.) 18 • (18 in.) 24 • (24 in.) 30 • (30 in.) 36 • (36 in.)	SNC • Solid non-flanged cover SFC • Solid flanged cover VFC • Ventilated flanged cover	VO • Vertical outside bend VTD • Vertical tee down CS • Cable support	30 • (30º) 45 • (45º) 60 • (60º) 90 • (90º)	12 • (12 in.) 24 • (24 in.) 36 • (36 in.)

Note: Cover mounting hardware sold separately.
* Required for VO only

Covers

Accessories for Covers

Hold Down Clamp



Designed to secure cable tray to support system.

Cat. No.	Material Prefix	Side Rail Height
(Prefix)-2-HDC	SPUW SSUW SHUW	2
(Prefix)-3-HDC		3
(Prefix)-6-HDC		6

Covers

Accessories for Covers

Cover Clamp

Cat. No.	Material Prefix	Side Rail Height
(Prefix)-2-SCC	SPUW SSUW	2
(Prefix)-3-SCC	SPW SSW	3
(Prefix)-6-SCC		6

Rigid cover clamp for flat and flanged covers.

Heavy-Duty Cover Clamp

Cat. No.	Material Prefix	Side Rail Height	Tray Width (in.)
(Prefix)-2-**-HCC	ALUW SHUW SPUW SSUW	2	6 12 18 24 30 36
(Prefix)-3-**-HCC	ALUW SHW SPW SSW	3	
(Prefix)-6-**-HCC		6	

** Insert tray width

Splice Plates

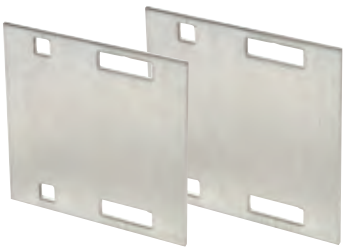
Standard Splice Plate

Packaged in pairs with hardware. Kit Contents 8 bolts, 8 nuts, 8 washers 3/8 in. diameter.

Provided as standard with each straight and/or fitting.

Cat. No.	Material Prefix	Side Rail Height
(Prefix)-2-SSP	ALUW SHUW SPUW SSUW	2
(Prefix)-3-SSP	ALUW SHW SPW SSW	3
(Prefix)-6-SSP		6

Expansion Splice Plate

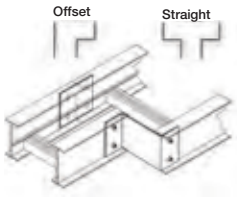


Allows for a 1 in. expansion or contraction of tray system.

Packaged in pairs with hardware. Kit Contents 8 bolts, 8 nuts, 8 washers 3/8 in. diameter.

Cat. No.	Material Prefix	Side Rail Height
(Prefix)-2-ESP	ALUW SHUW SPUW SSUW	2
(Prefix)-3-ESP	ALUW SHW SPW SSW	3
(Prefix)-6-ESP		6

Reducing Splice



Used in pairs to provide a straight reduction or used with a standard splice plate for an offset reduction. One per package with hardware. Kit Contents 8 bolts, 8 nuts, 8 washers 3/8 in. diameter.

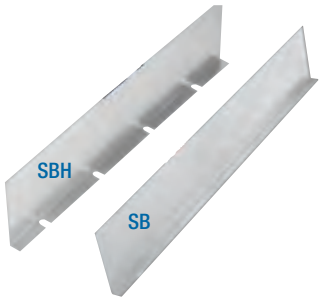
Cat. No.	Material Prefix	Side Rail Height
(Prefix)-2(*)-RSP	ALUW SHUW SPUW SSUW	2
(Prefix)-3(*)-RSP	ALUW SHW SPW SSW	3
(Prefix)-6(*)-RSP		6

*Note: For offset reduction: Insert width to be reduced.
For straight Reduction: Insert 1/2 width to be reduced (2 required)

Example: ALUW-603-RSP = 3 in. offset reducer

Barrier Strips

Horizontal Barrier Strips



Cat. No.	Material Prefix	Height (in.)	Length (in.)
(Prefix)-2-SB-3	ALUW SPUW SHUW* SSUW	2	3 m
(Prefix)-3-SB-3		3	
(Prefix)-6-SB-3		6	
(Prefix)-2-SBH-72		2	72 in.
(Prefix)-3-SBH-72		3	
(Prefix)-6-SBH-72		6	

NOTE: 72 in. barriers provided with 3 SPW10SCR, 3 m barriers provided with 6 SPW10SCR
*Available in 1500 mm only.

Barrier strips provide a method of separating cables in tray and trough systems. Easily installed using supplied hardware or barrier strip clamps (sold separately).

72 in. barriers are flexible for use with horizontal fittings.

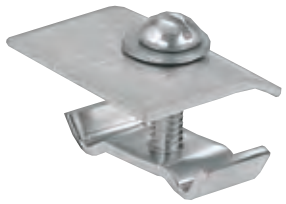
Vertical Barriers Strips

Inside Bend Cat. No.	Outside Bend Cat. No.	Material Prefix	Height (in.)	Angle	Radius
(Prefix)-2-VIB-(*)-(**)	Prefix-2-VOB-(*)-(**)	ALUW SPUW SHUW† SSUW	2	90 60 30 45	12 24 36
(Prefix)-3-VIB-(*)-(**)	Prefix-3-VOB-(*)-(**)		3		
(Prefix)-6-VIB-(*)-(**)	Prefix-6-VOB-(*)-(**)		6		

(*) Insert angle (**) Insert radius. †Available in 1500 mm only.

Preformed to fit all standard steel vertical bends.
Provided with hardware

Barrier Strip Clamp



Cat. No.	Material
SPW-BSC	Zinc plated steel
SSW-BSC	Stainless steel 316

Barrier strip clamps mount barrier strips to ladder rungs and ventilated bottoms. Complete mounting hardware supplied.

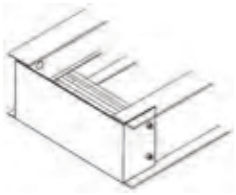
Barrier Strip Splice

Cat. No.	Material Prefix
ABW-BSS	SPW SPW

Alignment splice for joining connecting barrier strips.

Accessories

Closure End Plate

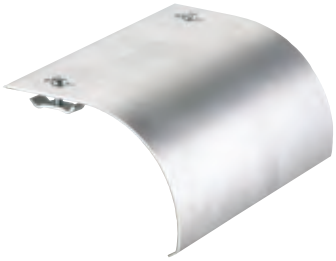


Cat. No.	Material Prefix	Side Rail Height (in.)	Tray Width (in.)
(Prefix)-2-**-CEP	ALUW SPUW SHUW SSUW	2	6 12 18 24 30 36
(Prefix)-3-**-CEP	ALUW SPW SHW SSW	3	
(Prefix)-6-**-CEP		6	

** Insert tray width

Provides closure for any tray end. Hardware included.

Drop Out



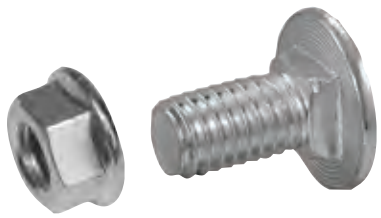
Designed to provide a smooth radius surface at any position on the tray or trough bottom.

Drop outs are easily attached using hardware provided. Standard Radius = 4 in.

Cat. No.	Material Prefix	Width (in.)
(Prefix)-**-DOS	ALUW SPW SSW SHW	6 12 18 24 30 36

** Insert tray width

Steel Tray Hardware



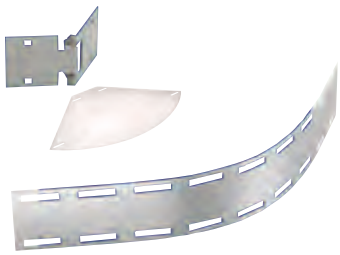
Cat. No.	Material	Description
SPW-1/4-CB	Zinc plated steel	1/4 in. carriage bolt
SPW-3/8-CB		3/8 in. carriage bolt
SPW-1/4-HN		1/4 in. serrated flange nuts
SPW-3/8-HN		3/8 in. serrated flange nuts
SSW-3/8-CB	316 stainless	3/8 in. carriage bolt
SSW-3/8-HN		3/8 in. hex. nut
SSW-3/8-HWK*		316 stainless steel hardware kit

Square shoulder self-positioning carriage bolt.

Hardware kit
* Contains 8 serrated flange nuts, 8 bolts, 8 lock washers.

Accessories

Horizontal Adjustable Plate

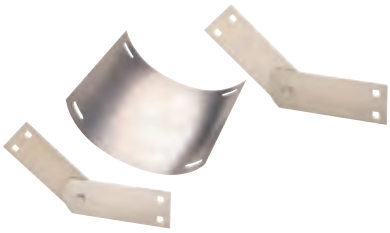


Adjustable hinge plates provide maximum horizontal installation flexibility. Furnished as a kit with hardware.

Cat. No.	Material Prefix	Side Rail Height (in.)	Tray Width (in.)
(Prefix)-(*)06-HAP	ALUW SPUW SSUW SHUW	2 3 6	6
(Prefix)-(*)08-HAP			8
(Prefix)-(*)12-HAP			12
(Prefix)-(*)18-HAP			18
(Prefix)-(*)24-HAP			24
(Prefix)-(*)30-HAP			30
(Prefix)-(*)36-HAP			36

(*) Insert side rail height

Vertical Adjustable Plate



Adjustable hinge plates provide maximum horizontal installation flexibility elevation changes.

Furnished as a kit with hardware.

Cat. No.	Material Prefix	Side Rail Height (in.)	Tray Width (in.)
(Prefix)-2-**-VSP	ALUW SPUW SHUW SSUW	2	6 12 18 24 30 36
(Prefix)-3-**-VSP		3	
(Prefix)-6-**-VSP		6	

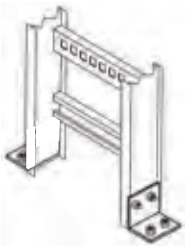
(**) Insert width

Horizontal Tee Branch

Cat. No.	Material Prefix	Side Rail Height (in.)	Tray Width (in.)
(Prefix)-2-(**)-HTB	ALUW SPUW SHUW SSUW	2	6 12 18 24 30 36
(Prefix)-3-(**)-HTB		3	
(Prefix)-6-(**)-HTB		6	

(**) Insert width

Box to Tray Plates



Designed to secure tray to electrical panels or boxes, walls or end supports. Packaged in pairs with hardware.

Cat. No.	Material Prefix	Side Rail Height (in.)
(Prefix)-2-BSP	ALUW SPUW SHUW SSUW	2
(Prefix)-3-BSP	ALUW SPW SHW SSW	3
(Prefix)-6-BSP		6

Selection Guide

In order to ensure that your channel tray installation will meet your present and future needs, a sequence of decisions must be made. These decisions are relatively simple and can be condensed down to 4 steps.

1. Material Choice

- Aluminum
- Pregalvanized
- Hot-dipped
- Stainless steel
- Coatings
- Other

2. Type of Tray Bottom

- Ventilated
- Solid

3. T&B Channel Tray Width

- 1.5 in.
- 3 in.
- 4 in.
- 6 in.

4. Fittings Selection

- Horizontal bends (90°, 60°, 45° and 30°)
- Horizontal tees and crosses
- Vertical bends (90°, 60°, 45° and 30°)

Each step is explained in detail on the following pages.

Selection Guide

1. Material Choice

T&B Channel Tray systems are fabricated from a corrosion-resistant metal (low-carbon steel, stainless steel or an aluminum alloy) or from a metal with a corrosion-resistant finish (zinc or epoxy). The choice of material for any particular installation depends on the installation environment (corrosion and electrical considerations) and cost. Please refer to the technical section (pages A8 to A32) for further explanation.

2. Type of Channel Tray Bottom

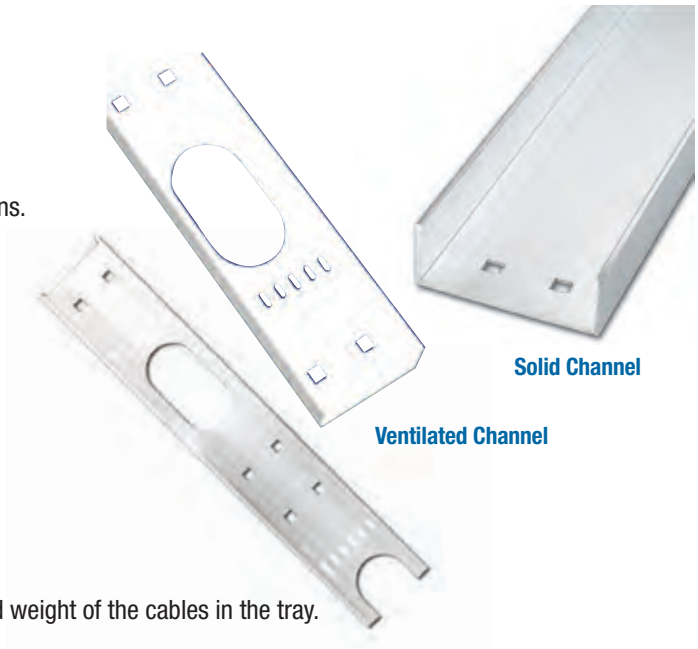
Cable Channel

Thomas & Betts offers cable channel in solid or ventilated straight sections.

Ventilated channel has burr free oblong punched holes for easy access.

Ty-Rap® slots are provided between each opening for securing of cable.

Thomas & Betts channel tray meets NEMA VE-1 / CSA C22.22.



Solid Channel

Ventilated Channel

3. Select Channel Tray Width

The width of a channel tray is a function of the number, size, spacing and weight of the cables in the tray. Available nominal widths are 1.5, 3, 4 and 6 inches.

When specifying width, cable ties or other spacing devices may be used to maintain the required air space between cables.

4. Select the Fittings

Fittings are used to change the size or direction of the channel tray. The most important decision to be made in fitting design concerns radius. The radius of the bend, whether horizontal or vertical, can be zero (non-radius), 12 in., 24 in. or greater on a custom basis. The selection requires a compromise with the considerations being available space, minimum bending radius of cables, ease of cable pulling, and cost. The typical radius is 24 inches.

Fittings are also available for 30°, 45°, 60° and 90° angles. When a standard angle will not work, or adjustable elbows can be used. It may be necessary to add supports to the tray at these points.

Refer to CSA/NEMA VE2 Installation Guidelines for suggested support locations.

Straight Lengths

How to create Straight Section part numbers

1. Select the material
2. Select nominal width of tray
3. Select the bottom type
4. The last number is the length of the channel tray

Ventilated Channel

Example:

ALTC04V-3

- Aluminum
- 4 in. wide
- Ventilated bottom
- 10 ft. length

Solid Channel

Straight Section Number Selection

(ALT) C 04 V-3

Material Prefix	Series	Type	Width	Bottom Style	Length
AL • Aluminum SP • Pregalvanized SH • Hot-dipped galvanized SS • 316 Stainless steel	T • Cable channel	C • Straight Section	01 • (1.5 in.) 03 • (3 in.) 04 • (4 in.) 06 • (6 in.)	S • Solid trough V • Ventilated trough	3 • (10 ft.)

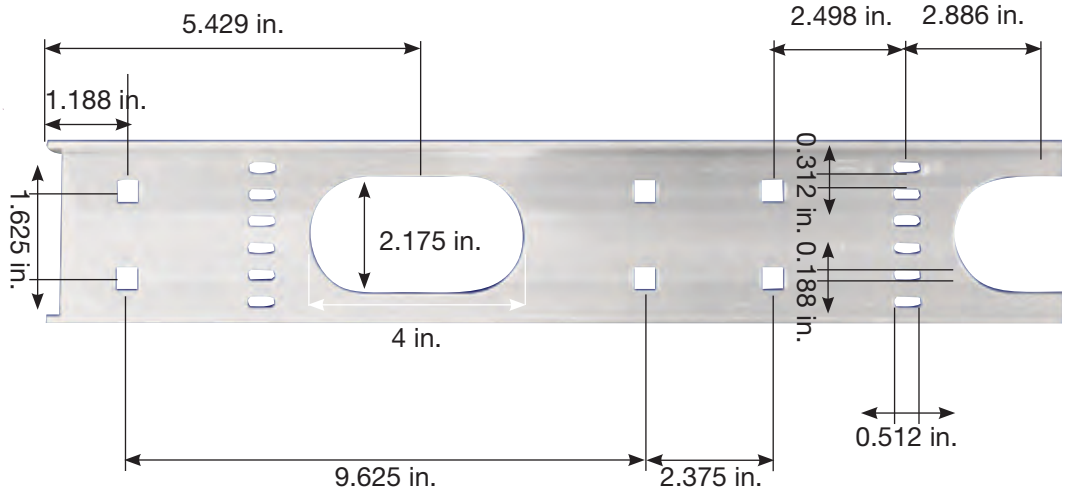
Straight Lengths

Solid and Ventilated

Vented style offered in 1.5 in. wide only

Vented style offered in 3 in., 4 in., 6 in. wide only

Solid offered in all widths



Bottom view of ventilated Channel Tray larger then 1.5 in. wide

Part Numbering System

ALT C 04 V-3

ALT	C	04	V-3
Material	Type	Width	Bottom
Series			Length style

Selection Guide

Prefix: **ALT**(Alum.), **SPT**(Pregalv.), **SHT**(Hot-Dipped Galv.) SST(Stainless Steel)
Inside Channel Widths: 01=1.5 in., 03=3 in., 04=4 in., 06=6 in.
Bottom Styles: **V**– Ventilated, **S**– Solid

Straight Lengths

Solid and Ventilated Bottom

Solid: Steel - roll formed steel. aluminum - extruded material.

Ventilated: Pre-punched burr free oblong holes with Ty-Rap® slots between each opening.

Accessories: One connector complete with hardware supplied with each length.

Material: Aluminum-6063-T6
Pregalvanized
Hot-dipped galvanized
316 Stainless Steel

Steel Aluminum

Aluminum Solid	Channel Width (W)	Depth (D)		Support Span (Feet)				
				2	4	6	8	10
ALTC	1.5 in.	3/4 in.	Load (lb.)/ft.) Deflection (in.)	47.5 0.170	11.9 0.680	5.4 0.745	3.0 1.325	1.9 2.070
	3 in.	1-3/8 in.	Load (lb.)/ft.) Deflection (in.)	362.5 0.083	90.6 0.330	40.3 0.743	22.7 1.322	17.0 2.065
	4 in.	1-5/8 in.	Load (lb.)/ft.) Deflection (in.)	580.0 0.065	145.0 0.260	64.4 0.585	36.3 1.041	24.0 1.626
	6 in.	1-3/4 in.	Load (lb.)/ft.) Deflection (in.)	607.5 0.061	151.9 0.244	67.5 0.550	38.0 0.977	25.0 1.527

Aluminum Ventilated	Channel Width (W)	Depth (D)		Support Span (Feet)				
				2	4	6	8	10
ALTC	1.5 in.	3/4 in.	Load (lb.)/ft.) Deflection (in.)	47.5 0.170	11.9 0.680	5.4 0.745	3.0 1.325	1.9 2.070
	3 in.	1-3/8 in.	Load (lb.)/ft.) Deflection (in.)	300.0 0.100	75.0 0.400	33.3 0.900	18.8 1.600	14.0 2.500
	4 in.	1-5/8 in.	Load (lb.)/ft.) Deflection (in.)	525.0 0.074	131.3 0.295	58.3 0.664	32.8 1.181	19.0 1.846
	6 in.	1-3/4 in.	Load (lb.)/ft.) Deflection (in.)	580.0 0.065	145.0 0.261	64.4 0.587	36.3 1.044	21.0 1.631

Steel Solid	Channel Width (W)	Depth (D)		Support Span (Feet)				
				2	4	6	8	10
SPTC SHTC SSTC	1.5 in.	3/4 in.	Load (lb.)/ft.) Deflection (in.)	97.5 0.045	24.4 0.181	10.8 0.408	6.1 0.725	3.9 1.133
	3 in.	1-3/8 in.	Load (lb.)/ft.) Deflection (in.)	252.0 0.034	63.0 0.134	28.0 0.302	15.8 0.538	17.0 0.840
	4 in.	1-5/8 in.	Load (lb.)/ft.) Deflection (in.)	408.0 0.026	102.0 0.105	45.3 0.237	25.5 0.421	24.0 0.658
	6 in.	1-3/4 in.	Load (lb.)/ft.) Deflection (in.)	432.0 0.024	108.0 0.096	48.0 0.217	27.0 0.386	25.0 0.603

Steel Ventilated	Channel Width (W)	Depth (D)		Support Span (Feet)				
				2	4	6	8	10
SPTC SHTC SSTC	1.5 in.	3/4 in.	Load (lb.)/ft.) Deflection (in.)	97.5 0.045	24.4 0.181	10.8 0.408	6.1 0.725	3.9 1.133
	3 in.	1-3/8 in.	Load (lb.)/ft.) Deflection (in.)	207.0 0.041	51.8 0.163	23.0 0.366	12.9 0.652	14.0 1.018
	4 in.	1-5/8 in.	Load (lb.)/ft.) Deflection (in.)	363.0 0.030	90.8 0.119	40.3 0.269	22.7 0.477	19.0 0.746
	6 in.	1-3/4 in.	Load (lb.)/ft.) Deflection (in.)	405.0 0.027	101.3 0.106	45.0 0.239	25.3 0.425	21.0 0.664

Fittings

How to create fitting part numbers

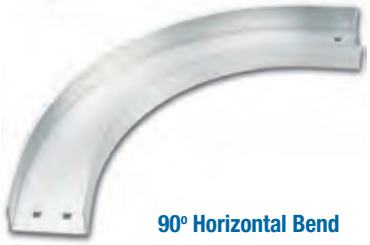
1. Select fitting material
2. Select nominal width of fitting
3. Select type of fitting
4. Select degree of angle if required
5. Select radius

Example:

ALTF04SHB4512

- Aluminum
- 4 in. wide
- Horizontal bend
- 45° degree
- 12 in. radius

Horizontal Cross



90° Horizontal Bend

Fittings Number Selection

(ALT) F 04 S HB 45 12

Material Prefix	Series	Type	Width	Bottom Style	Fitting Type	Degree*	Radius
AL • Aluminum **SP** • Pregalvanized **SH** • Hot-dipped galvanized **SS** • 316 Stainless steel	**T** • Cable channel	**F** • Fitting	**01** • (1.5 in.) **03** • (3 in.) **04** • (4 in.) **06** • (6 in.)	**S** • Solid trough	**HB** • Horizontal bend **HT** • Horizontal tee **HX** • Horizontal cross **VO** • Vertical outside bend **VI** • Vertical inside bend	**30** • (30°) **45** • (45°) **60** • (60°) **90** • (90°)	**12** • 12 in. **24** • 24 in. **0** • Zero radius

*Required for HB, VI & VO only.

Fittings

90° Horizontal Bends

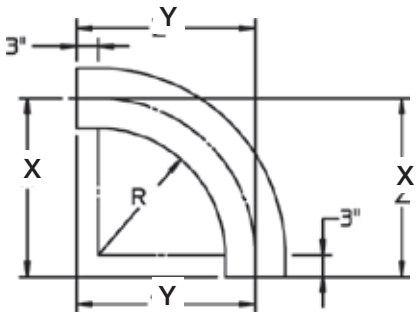
Part Numbering System

ALT	F	06	S	HB	90	24
Material	Fitting	Width	Bottom style	Fitting type	Angle	Radius

Selection Guide

Prefix: ALT (Alum.), SPT (Pregalv.), SHT (Hot-Dip Galv.), SST (Stainless Steel)
Inside Channel Widths: 01=1.5 in., 03=3 in., 04=4 in., 06=6 in.
Bottom Style: S– Solid

90° Horizontal Bend



Radius (in.)	Width (in.)	Cat. No.*	Dimensions (in.)	
R	W		X	Y
12	1.5	(Prefix)-F 01-S-HB90-12	15-3/4	15-3/4
	3	(Prefix)-F 03-S-HB90-12	16-1/2	16-1/2
	4	(Prefix)-F 04-S-HB90-12	17	17
	6	(Prefix)-F 06-S-HB90-12	18	18
24	1.5	(Prefix)-F 01-S-HB90-24	27-3/4	27-3/4
	3	(Prefix)-F 03-S-HB90-24	28-1/2	28-1/2
	4	(Prefix)-F 04-S-HB90-24	29	29
	6	(Prefix)-F 06-S-HB90-24	30	30

*Specify prefixes ALT, SPT, SHT or SST

Fittings

60º Horizontal Bends

Part Numbering System

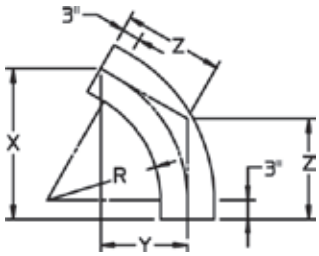
SPT F 03 S HB 60 24

- SPT — Material
- F — Fitting
- 03 — Width
- S — Bottom style
- HB — Fitting type
- 60 — Angle
- 24 — Radius

Selection Guide

Prefix: ALT (Alum.), SPT (Pregalv.), SHT (Hot-Dip Galv.), SST (Stainless Steel)
Inside Channel Widths: 01=1.5 in., 03=3 in., 04=4 in., 06=6 in.
Bottom Style: S– Solid

60° Horizontal Bend



Radius (in.)	Width (in.)	Cat. No.	Dimensions (in.)		
R	W		X	Y	Z
12	1.5	(Prefix)-F 01-S-HB60-12	15-1/2	9	10-1/4
	3	(Prefix)-F 03-S-HB60-12	16-3/16	9-3/8	10-13/16
	4	(Prefix)-F 04-S-HB60-12	16-5/8	9-5/8	11-1/16
	6	(Prefix)-F 06-S-HB60-12	17-1/2	10-1/8	11-11/16
24	1.5	(Prefix)-F 01-S-HB60-24	26	15	17-1/4
	3	(Prefix)-F 03-S-HB60-24	26-9/16	15-3/8	17-3/4
	4	(Prefix)-F 04-S-HB60-24	27	15-5/8	18
	6	(Prefix)-F 06-S-HB60-24	27-7/8	16-1/8	18-9/16

*Specify prefixes ALT, SPT, SHT or SST

Fittings

45° Horizontal Bends

Part Numbering System

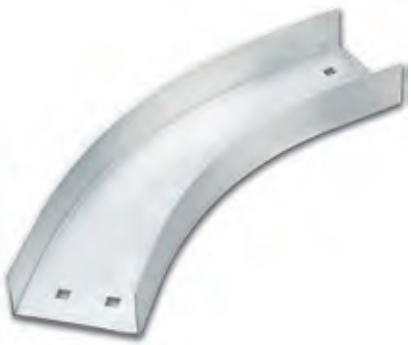
SPT F 03 S HB 45 24

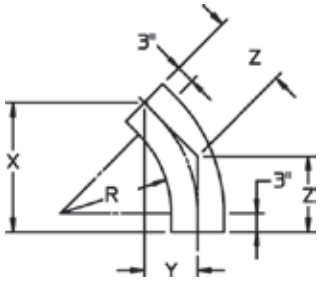
- SPT — Material
- F — Fitting
- 03 — Width
- S — Bottom style
- HB — Fitting type
- 45 — Angle
- 24 — Radius

Selection Guide

Prefix: ALT (Alum.), SPT (Pregalv.), SHT (Hot-Dip Galv.), SST (Stainless Steel)
Inside Channel Widths: 01=1.5 in., 03=3 in., 04=4 in., 06=6 in.
Bottom Style: S– Solid

45° Horizontal Bend





Radius (in.) R	Width (in.) W	Cat. No.	Dimensions (in.) X	Y	Z
12	1.5	(Prefix)-F 01-S-HB45-12	14-1/8	5-7/8	8-1/4
	3	(Prefix)-F 03-S-HB45-12	14-11/16	6-1/16	8-9/16
	4	(Prefix)-F 04-S-HB45-12	15	6-1/4	8-13/16
	6	(Prefix)-F 06-S-HB45-12	15-3/4	6-1/2	9-3/16
24	1.5	(Prefix)-F 01-S-HB45-24	22-5/8	9-3/8	13-1/4
	3	(Prefix)-F 03-S-HB45-24	23-1/8	9-9/16	13-9/16
	4	(Prefix)-F 04-S-HB45-24	23-1/2	9-3/4	13-3/4
	6	(Prefix)-F 06-S-HB45-24	24-3/16	10	14-3/16

*Specify prefixes ALT, SPT, SHT or SST

Fittings

30º Horizontal Bends

Part Numbering System

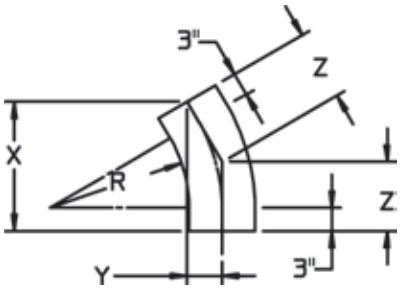
ALT F 06 S HB 30 24

- ALT — Material
- F — Fitting
- 06 — Width
- S — Bottom style
- HB — Fitting type
- 30 — Angle
- 24 — Radius

Selection Guide

Prefix: ALT (Alum.), SPT (Pregalv.), SHT (Hot-Dip Galv.), SST (Stainless Steel)
Inside Channel Widths: 01=1.5 in., 03=3 in., 04=4 in., 06=6 in.
Bottom Style: S– Solid

30° Horizontal Bend



Radius (in.)	Width (in.)	Cat. No.	Dimensions (in.)		
R	W		X	Y	Z
12	1.5	(Prefix)-F 01-S-HB30-12	12	3-1/4	6-1/2
	3	(Prefix)-F 03-S-HB30-12	12-3/8	3-5/16	6-5/8
	4	(Prefix)-F 04-S-HB30-12	12-5/8	3-3/8	6-3/4
	6	(Prefix)-F 06-S-HB30-12	13-1/8	3-1/2	7
24	1.5	(Prefix)-F 01-S-HB30-24	18	4-3/4	9-5/8
	3	(Prefix)-F 03-S-HB30-24	18-3/8	4-15/16	9-13/16
	4	(Prefix)-F 04-S-HB30-24	18-5/8	5	9-15/16
	6	(Prefix)-F 06-S-HB30-24	19-1/8	5-1/8	10-1/4

*Specify prefixes ALT, SPT, SHT or SST

Fittings

Horizontal Tees

Part Numbering System

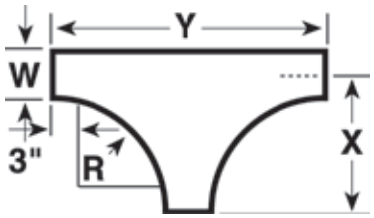
SST F 04 S HT 24

- SST — Material
- F — Fitting
- 04 — Width
- S — Bottom style
- HT — Fitting type
- 24 — Radius

Selection Guide

Prefix: ALT (Alum.), SPT (Pregalv.), SHT (Hot-Dip Galv.), SST (Stainless Steel)
Inside Channel Widths: 01=1.5 in., 03=3 in., 04=4 in., 06=6 in.
Bottom Style: S– Solid

Horizontal Tee



Radius (in.)	Width (in.)	Cat. No.	Dimensions (in.)	
R	W		X	Y
12	1.5	(Prefix)-F 01-S-HT-12	15-3/4	31-1/2
	3	(Prefix)-F 03-S-HT-12	16-1/2	33
	4	(Prefix)-F 04-S-HT-12	17	34
	6	(Prefix)-F 06-S-HT-12	18	36
24	1.5	(Prefix)-F 01-S-HT-24	27-3/4	55-1/2
	3	(Prefix)-F 03-S-HT-24	28-1/2	57
	4	(Prefix)-F 04-S-HT-24	29	58
	6	(Prefix)-F 06-S-HT-24	30	60

*Specify prefixes ALT, SPT, SHT or SST

Fittings

Horizontal Crosses

Part Numbering System

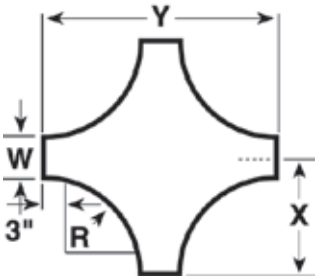
ALT F 04 S HX 24

- ALT — Material
- F — Fitting
- 04 — Width
- S — Bottom style
- HX — Fitting type
- 24 — Radius

Selection Guide

Prefix: ALT (Alum.), SPT (Pregalv.), SHT (Hot-Dip Galv.), SST (Stainless Steel)
Inside Channel Widths: 01=1.5 in., 03=3 in., 04=4 in., 06=6 in.
Bottom Style: S– Solid

Horizontal Cross



Radius (in.)	Width (in.)	Cat. No.	Dimensions (in.)	
R	W		X	Y
12	1.5	(Prefix)-F 01-S-HX-12	15-3/4	31-1/2
	3	(Prefix)-F 03-S-HX-12	16-1/2	33
	4	(Prefix)-F 04-S-HX-12	17	34
	6	(Prefix)-F 06-S-HX-12	18	36
24	1.5	(Prefix)-F 01-S-HX-24	27-3/4	55-1/2
	3	(Prefix)-F 03-S-HX-24	28-1/2	57
	4	(Prefix)-F 04-S-HX-24	29	58
	6	(Prefix)-F 06-S-HX-24	30	60

*Specify prefixes ALT, SPT, SHT or SST

Fittings

90º Vertical Bends – Outside and Inside

Part Numbering System

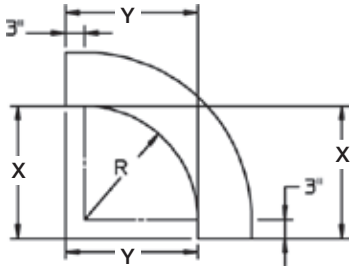
SPT F 06 S VO 90 24

- SPT — Material
- F — Fitting
- 06 — Width
- S — Bottom style
- VO — Fitting type
- 90 — Angle
- 24 — Radius

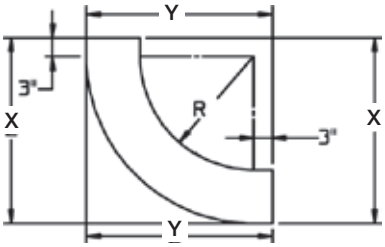
Selection Guide

Prefix: ALT (Alum.), SPT (Pregalv.), SHT (Hot-Dip Galv.), SST (Stainless Steel)
Inside Channel Widths: 01=1.5 in., 03=3 in., 04=4 in., 06=6 in.
Bottom Style: S– Solid

Vertical Outside



Vertical Inside



90º Vertical Outside BEND

Radius R (in.)	Width W (in.)	Cat. No.	Dimensions (in.) X	Dimensions (in.) Y
12	1.5	(Prefix)-F 01-S-VO90-12	15	15
	3	(Prefix)-F 03-S-VO90-12	15	15
	4	(Prefix)-F 04-S-VO90-12	15	15
	6	(Prefix)-F 06-S-VO90-12	15	15
24	1.5	(Prefix)-F 01-S-VO90-24	15	15
	3	(Prefix)-F 03-S-VO90-24	27	27
	4	(Prefix)-F 04-S-VO90-24	27	27
	6	(Prefix)-F 06-S-VO90-24	27	27

*Specify prefixes ALT, SPT, SHT or SST

90º Vertical Inside BEND

Radius R (in.)	Width W (in.)	Cat. No.	Dimensions (in.) X	Dimensions (in.) Y
12	1.5	(Prefix)-F 01-S-VI90-12	15-3/4	15-3/4
	3	(Prefix)-F 03-S-VI90-12	16-1/2	16-1/2
	4	(Prefix)-F 04-S-VI90-12	16-7/8	16-7/8
	6	(Prefix)-F 06-S-VI90-12	16-7/8	16-7/8
24	1.5	(Prefix)-F 01-S-VI90-24	27-3/4	27-3/4
	3	(Prefix)-F 03-S-VI90-24	28-1/2	28-1/2
	4	(Prefix)-F 04-S-VI90-24	28-7/8	28-7/8
	6	(Prefix)-F 06-S-VI90-24	28-7/8	28-7/8

*Specify prefixes ALT, SPT, SHT or SST

Fittings

60º Vertical Bends – Outside and Inside

Part Numbering System

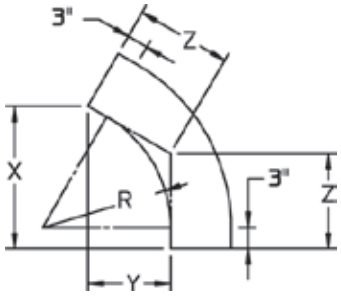
SST F 04 S VI 60 24

- SST — Material
- F — Fitting
- 04 — Width
- S — Bottom style
- VI — Fitting type
- 60 — Angle
- 24 — Radius

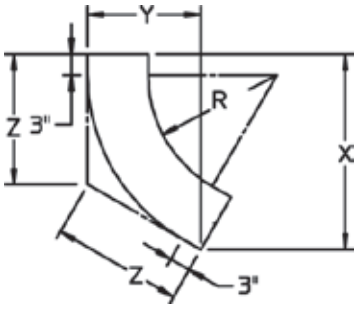
Selection Guide

Prefix: ALT (Alum.), SPT (Pregalv.), SHT (Hot-Dip Galv.), SST (Stainless Steel)
Inside Channel Widths: 01=1.5 in., 03=3 in., 04=4 in., 06=6 in.
Bottom Style: S– Solid

Vertical Outside



Vertical Inside



Radius R (in.)	Width W (in.)	Cat. No.	Dimensions (in.) X	Y	Z
12	1.5	(Prefix)-F 01-S-V060-12	14-7/8	8-5/8	9-7/8
	3	(Prefix)-F 03-S-V060-12	14-7/8	8-5/8	9-7/8
	4	(Prefix)-F 04-S-V060-12	14-7/8	8-5/8	9-7/8
	6	(Prefix)-F 06-S-V060-12	14-7/8	8-5/8	9-7/8
24	1.5	(Prefix)-F 01-S-V060-24	25-1/4	14-5/8	16-7/8
	3	(Prefix)-F 03-S-V060-24	25-1/4	14-5/8	16-7/8
	4	(Prefix)-F 04-S-V060-24	25-1/4	14-5/8	16-7/8
	6	(Prefix)-F 06-S-V060-24	25-1/4	14-5/8	16-7/8

*Specify prefixes ALT, SPT, SHT or SST

Radius R (in.)	Width W (in.)	Cat. No.	Dimensions (in.) X	Y	Z
12	1.5	(Prefix)-F 01-S-VI60-12	15-1/2	9	10-1/4
	3	(Prefix)-F 03-S-VI60-12	16-1/8	9-1/4	10-3/4
	4	(Prefix)-F 04-S-VI60-12	16-1/4	9-3/8	10-7/8
	6	(Prefix)-F 06-S-VI60-12	16-3/8	9-1/2	11
24	1.5	(Prefix)-F 01-S-VI60-24	26	15	17-1/4
	3	(Prefix)-F 03-S-VI60-24	26-1/2	15-1/4	17-5/8
	4	(Prefix)-F 04-S-VI60-24	26-3/4	15-3/8	17-3/4
	6	(Prefix)-F 06-S-VI60-24	26-3/4	15-1/2	17-7/8

*Specify prefixes ALT, SPT, SHT or SST

Fittings

45º Vertical Bends – Outside and Inside

Part Numbering System

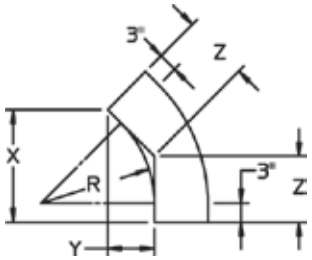
SST F 04 S VI 45 24

- SST — Material
- F — Fitting
- 04 — Width
- S — Bottom style
- VI — Fitting type
- 45 — Angle
- 24 — Radius

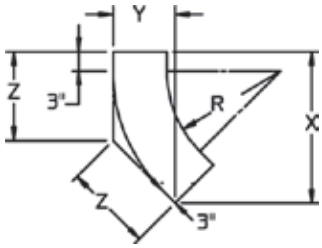
Selection Guide

Prefix: ALT (Alum.), SPT (Pregalv.), SHT (Hot-Dip Galv.), SST (Stainless Steel)
Inside Channel Widths: 01=1.5 in., 03=3 in., 04=4 in., 06=6 in.
Bottom Style: S– Solid

Vertical Outside



Vertical Inside



45º Vertical Outside BEND

Radius R (in.)	Width W (in.)	Cat. No.	Dimensions (in.) X	Y	Z
12	1.5	(Prefix)-F 01-S-VO45-12	13-5/8	5-5/8	8
	3	(Prefix)-F 03-S-VO45-12	13-5/8	5-5/8	8
	4	(Prefix)-F 04-S-VO45-12	13-5/8	5-5/8	8
	6	(Prefix)-F 06-S-VO45-12	13-5/8	5-5/8	8
24	1.5	(Prefix)-F 01-S-VO45-24	22-1/8	9-1/8	12-7/8
	3	(Prefix)-F 03-S-VO45-24	22-1/8	9-1/8	13
	4	(Prefix)-F 04-S-VO45-24	11	11	13
	6	(Prefix)-F 06-S-VO45-24	11	11	13

*Specify prefixes ALT, SPT, SHT or SST

45º Vertical Inside BEND

Radius R (in.)	Width W (in.)	Cat. No.	Dimensions (in.) X	Y	Z
12	1.5	(Prefix)-F 01-S-VI45-12	13-5/8	5-5/8	8
	3	(Prefix)-F 03-S-VI45-12	13-5/8	5-5/8	8
	4	(Prefix)-F 04-S-VI45-12	13-5/8	5-5/8	8
	6	(Prefix)-F 06-S-VI45-12	13-5/8	5-5/8	8
24	1.5	(Prefix)-F 01-S-VI45-24	22-1/8	9-1/8	12-7/8
	3	(Prefix)-F 03-S-VI45-24	22-1/8	9-1/8	13
	4	(Prefix)-F 04-S-VI45-24	11	11	13
	6	(Prefix)-F 06-S-VI45-24	11	11	13

*Specify prefixes ALT, SPT, SHT or SST

Fittings

30º Vertical Bends – Outside and Inside

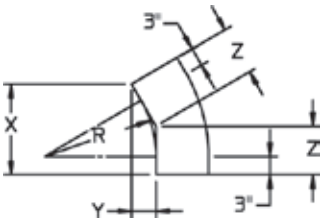
Part Numbering System

SPT	F	06	S	VO	30	24
Material	Fitting	Width	Bottom style	Fitting type	Angle	Radius

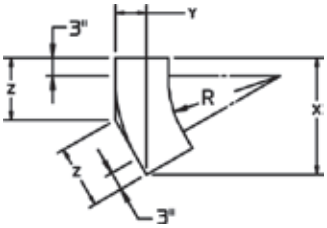
Selection Guide

Prefix: ALT (Alum.), SPT (Pregalv.), SHT (Hot-Dip Galv.), SST (Stainless Steel)
Inside Channel Widths: 01=1.5 in., 03=3 in., 04=4 in., 06=6 in.
Bottom Style: S– Solid

Vertical Outside



Vertical Inside



30º Vertical Outside BEND

Radius R (in.)	Width W (in.)	Cat. No.	Dimensions (in.) X	Y	Z
12	1.5	(Prefix)-F 01-S-VO30-12	10-1/8	1-7/8	5-1/4
	3	(Prefix)-F 03-S-VO30-12	11-5/8	3-1/8	6-1/8
	4	(Prefix)-F 04-S-VO30-12	11-5/8	3-1/8	6-1/8
	6	(Prefix)-F 06-S-VO30-12	11-5/8	3-1/8	6-1/8
24	1.5	(Prefix)-F 01-S-VO30-24	17-5/8	4-3/4	9-1/2
	3	(Prefix)-F 03-S-VO30-24	17-5/8	4-3/4	9-1/4
	4	(Prefix)-F 04-S-VO30-24	17-5/8	4-3/4	9-1/4
	6	(Prefix)-F 06-S-VO30-24	17-5/8	4-3/4	9-1/4

*Specify prefixes ALT, SPT, SHT or SST

30º Vertical Inside BEND

Radius R (in.)	Width W (in.)	Cat. No.	Dimensions (in.) X	Y	Z
12	1.5	(Prefix)-F 01-S-VI30-12	10-3/8	1-7/8	5-3/8
	3	(Prefix)-F 03-S-VI30-12	12-1/4	3-1/2	6-3/8
	4	(Prefix)-F 04-S-VI30-12	12-3/8	3-3/8	5-5/8
	6	(Prefix)-F 06-S-VI30-12	12-1/2	3-3/8	5-5/8
24	1.5	(Prefix)-F 01-S-VI30-24	18	4-3/4	9-5/8
	3	(Prefix)-F 03-S-VI30-24	18-1/4	4-7/8	9-3/4
	4	(Prefix)-F 04-S-VI30-24	18-3/8	4-7/8	9-7/8
	6	(Prefix)-F 06-S-VI30-24	18-1/2	5	9-7/8

*Specify prefixes ALT, SPT, SHT or SST

Covers

Cover Selection Guide

Tray Covers

Tray covers are available for all widths of tray. They should be installed where falling objects may damage cables or where vertical tray run is accessible by pedestrian or vehicular traffic.

Straight Covers

These covers provide maximum mechanical protection for cables with limited heat build up.

Flanged covers have 1/2 in. flange.

Note: Cover mounting hardware must be ordered separately.

Straight Cover Number Selection

(ALT) F 03 SFC 3

Material Prefix	Series Prefix	Type	Width	Bottom Style	Length
AL • Aluminum SP • Pregalvanized SH • Hot-dipped galvanized SS • 316 Stainless steel	T • Cable channel	Accessory i.e.: Straight cover	01 • (1.5 in.) 03 • (3 in.) 04 • (4 in.) 06 • (6 in.)	SFC • Solid flanged covers	3 • (10 ft.)

*Hot-dipped galvanized covers only available in 1500 mm lengths

Quantity of Standard Cover Clamps Required	
Straight section (10 ft.) Note: When using the heavy-duty cover clamps, only half the quantity of pieces are required.	6 pcs.

Covers

Tray Covers

Tray covers are available for all widths of tray. They should be installed where falling objects may damage cables or where vertical tray run is accessible by pedestrian or vehicular traffic.

Fitting Covers

Fitting covers are available to complete your cable channel layout.

All fitting covers are flanged.

Note: Cover mounting hardware must be ordered separately.

Fittings Number Selection

(ALT) F 06 HBC 45 12

Material Prefix	Series Prefix	Type	Width	Type Cover	Degree*	Radius
AL • Aluminum SP • Pregalvanized SH • Hot-dipped galvanized SS • 316 Stainless steel	T • Cable channel	F • Fitting cover	01 • (1.5 in.) 03 • (3 in.) 04 • (4 in.) 06 • (6 in.)	HBC • Horizontal bend HTC • Horizontal tee HXC • Horizontal cross VOC • Vertical outside bend VIC • Vertical inside bend	30 • 30° 45 • 45° 60 • 60° 90 • 90°	12 • 12 in. 24 • 24 in. 0 • Zero† radius †Contact your Regional Sales Office for availability

*Required for HB, VI & VO only.

Quantity of Standard Cover Clamps Required	
Horizontal and vertical bends Tees Crosses	4 pcs. 6 pcs. 8 pcs.
Note: When using the heavy-duty cover clamps, only half the quantity of pieces are required.	

Accessories

Selection Guide

Prefix: ALT (Alum.), SPT (Pregalv.), SHT (Hot-Dip Galv.), SST (Stainless Steel)
Inside Channel Widths: 01=1.5 in., 03=3 in., 04=4 in., 06=6 in.

Standard 1.5 in. Splice Plate

Cat. No.	Width (in.)
(Prefix)-W-01-CCS	1.5

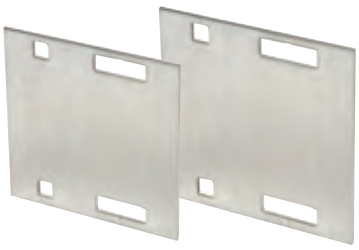
Supplied standard with each length.
Including hardware, 2 bolts, 2 washers 3/8 in. diameter.

Standard Splice Plate

Cat. No.	Width (in.)
(Prefix)-W-03-CCS	3
(Prefix)-W-04-CCS	4
(Prefix)-W-06-CCS	6

Supplied standard with each length.
Including hardware, 4 bolts, 4 nuts, 4 washers 3/8 in. diameter.

Expansion Splice Plate



Cat. No.	Width (in.)
(Prefix)-W-1.5-ESP	1.5
(Prefix)-W-03-ESP	3
(Prefix)-W-04-ESP	4
(Prefix)-W-06-ESP	6

Supplied with hardware for 1.5 in. wide channel 2 bolts, 2 nuts; all other widths 4 bolts, 2 stop nuts, 2 serrated flange nuts, 4 lock washers (stainless steel ony) 3/8 in. diameter.

Wrap Around Splice Plate

Cat. No.	Width (in.)
(Prefix)-W-01-ACS	1.5
(Prefix)-W-03-ACS	3
(Prefix)-W-04-ACS	4
(Prefix)-W-06-ACS	6

Supplied with hardware for 1.5 in. wide channel 2 bolts, 2 nuts; all other widths 4 bolts, 4 nuts, 4 washers 3/8 in. diameter.

Accessories

Selection Guide

Prefix: ALT (Alum.), SPT (Pregalv.), SHT (Hot-Dip Galv.), SST (Stainless Steel)
Inside Channel Widths: 01=1.5 in., 03=3 in., 04=4 in., 06=6 in.

Adjustable Horizontal Splice Plate

Cat. No.	Width (in.)
(Prefix)-W-01-CHA	1.5
(Prefix)-W-03-CHA	3
(Prefix)-W-04-CHA	4
(Prefix)-W-06-CHA	6

Standard Vertical Adjustable Splice Plate

Cat. No.	Width (in.)
(Prefix)-W-01-CCV	1.5
(Prefix)-W-03-CCV	3
(Prefix)-W-04-CCV	4
(Prefix)-W-06-CCV	6

Wrap Around Vertical Adjustable Splice Plate

Cat. No.	Width (in.)
(Prefix)-W-01-WAV	1.5
(Prefix)-W-03-WAV	3
(Prefix)-W-04-WAV	4
(Prefix)-W-06-WAV	6

Standard Hold Down Clamp

Cat. No.	Width (in.)
(Prefix)-W-01-SHC	1.5
(Prefix)-W-03-SHC	3
(Prefix)-W-04-SHC	4
(Prefix)-W-06-SHC	6

Accessories

Selection Guide

Prefix: **ALT** (Alum.)**, SPT** (Pregalv.), **SHT** (Hot-Dip Galv.)**, SST** (Stainless Steel)
Inside Channel Widths: 01=1.5 in., 03=3 in., 04=4 in., 06=6 in.

Channel Expansion Guide Clamp

Cat. No.	Width (in.)
(Prefix)-W-01-CEG	1.5
(Prefix)-W-03-CEG	3
(Prefix)-W-04-CEG	4
(Prefix)-W-06-CEG	6

Combination Hold Down / Cover Clamp

Cat. No.	Width (in.)
(Prefix)-W-01-CCC	1.5
(Prefix)-W-03-CCC	3
(Prefix)-W-04-CCC	4
(Prefix)-W-06-CCC	6

Heavy-Duty Cover Clamp

Cat. No.	Width (in.)
(Prefix)-W-01-HCC	1.5
(Prefix)-W-03-HCC	3
(Prefix)-W-04-HCC	4
(Prefix)-W-06-HCC	6

Closed End Plate

Cat. No.	Width (in.)
(Prefix)-W-01-CEP	1.5
(Prefix)-W-03-CEP	3
(Prefix)-W-04-CEP	4
(Prefix)-W-06-CEP	6

Accessories

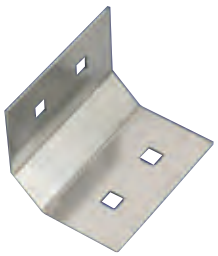
Selection Guide

Prefix: **ALT** (Alum.), **SPT** (Pregalv.), **SHT** (Hot-Dip Galv.), **SST** (Stainless Steel)
Inside Channel Widths: 01=1.5 in., 03=3 in., 04=4 in., 06=6 in.

Channel Mounting Bracket

Cat. No.	Width (in.)
(Prefix)-W-01-CCB	1.5
(Prefix)-W-03-CCB	3
(Prefix)-W-04-CCB	4
(Prefix)-W-06-CCB	6

Channel to Cable Tray Plate



Cat. No.	Width (in.)
(Prefix)-W-01-CCT	1.5
(Prefix)-W-03-CCT	3
(Prefix)-W-04-CCT	4
(Prefix)-W-06-CCT	6

Channel Straight Reducer Plate

Cat. No.	Width (in.)
(*)-W-03-01-RSP	3 to 1
(*)-W-04-01-RSP	4 to 1
(*)-W-06-01-RSP	6 to 1
(*)-W-04-03-RSP	4 to 3
(*)-W-06-03-RSP	6 to 3
(*)-W-06-04-RSP	6 to 4

Channel to Floor Base Plate

Cat. No.	Width (in.)
(Prefix)-W-01-CBP	1.5
(Prefix)-W-03-CBP	3
(Prefix)-W-04-CBP	4
(Prefix)-W-06-CBP	6

Accessories

Selection Guide

Prefix: **ALT** (Alum.), **SPT** (Pregalv.), **SHT** (Hot-Dip Galv.), **SST** (Stainless Steel)
Inside Channel Widths: 01=1.5 in., 03=3 in., 04=4 in., 06=6 in.

Channel to Tray Mounting Bracket

Cat. No.	Width (in.)
(Prefix)-W-01-TCB	1.5
(Prefix)-W-03-TCB	3
(Prefix)-W-04-TCB	4
(Prefix)-W-06-TCB	6

Single Channel Hanger

Cat. No.	Width (in.)
SPT-W-06-CCH	For use with all widths
SHT-W-06-CCH	
SST-W-06-CCH	

Note: Designed for use with 1/2 in. threaded rod

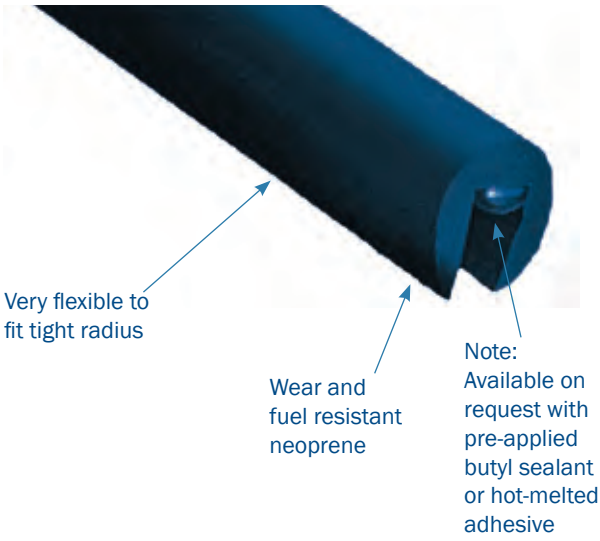
Double Channel Hanger

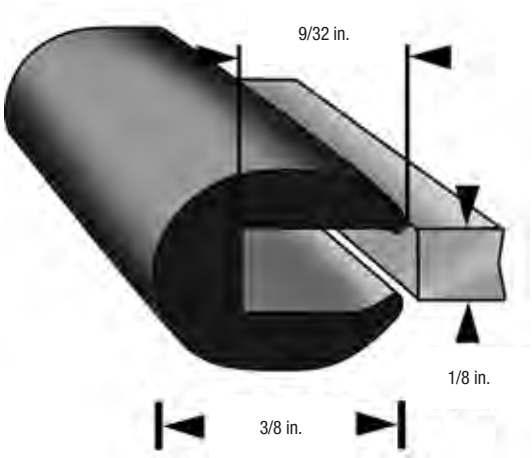
Cat. No.	Width (in.)
SPT-W-06-DCH	For use with all widths
SHT-W-06-DCH	

Note: Designed for use with 1/2 in. threaded rod

Accessories

Channel Rubber Edge Trim

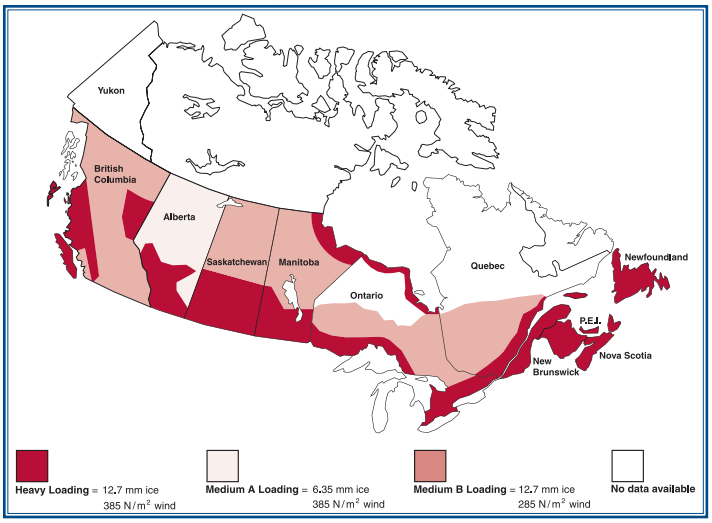




Cat. No.	Width	Description
RET-BUSH	For use with 3 in., 4 in. and 6 in.	Rubber edge trim - 10-3/4 in. Bushing - Standard pack of 10
RET-50	For use with all widths	Rubber edge trim - 50 foot roll
RET-500	For use with all widths	Rubber edge trim - 500 foot roll

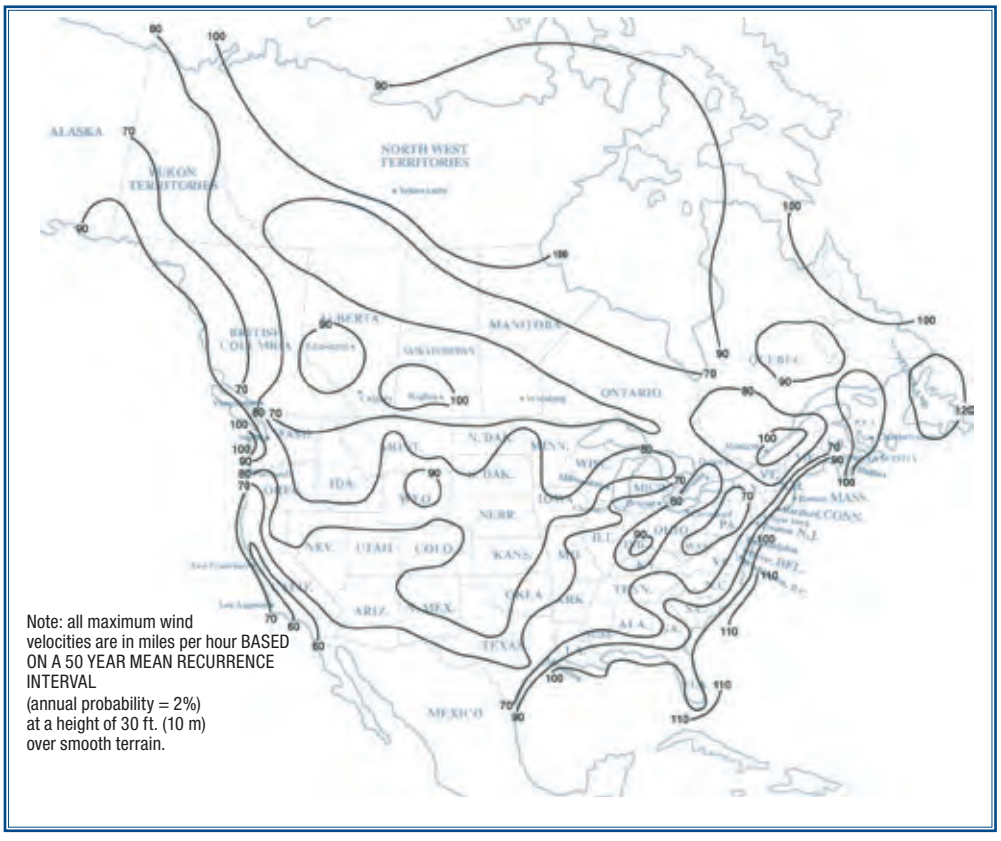
Product specifications: Recommended temperature range: -40°C through 107°C.
Recommended temperature range if ordered with adhesive: -23°C through 70°C
Base material: Dense neoprene rubber.

Figure 250-1CDN and 250-2CDN Loading for Grades B, C and D



General Loading Map of Canada with respect to loading of overhead lines.

Fig. 250-1CDN



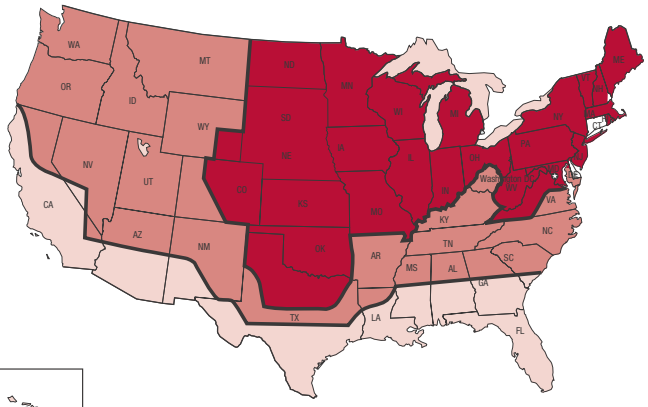
Basic Wind Speed (miles per hour).

Fig. 250-2CDN

Figure 250-2CDN is a wind map of North America reproduced from ASCE 7-88 [52].
For Hawaii and Puerto Rico, the basic wind speeds are 80mi/h and 95 mi/h, respectively.

Note: Wind velocity usually increases with height; therefore, experience may show that the wind pressures specified herein need to be further increased.

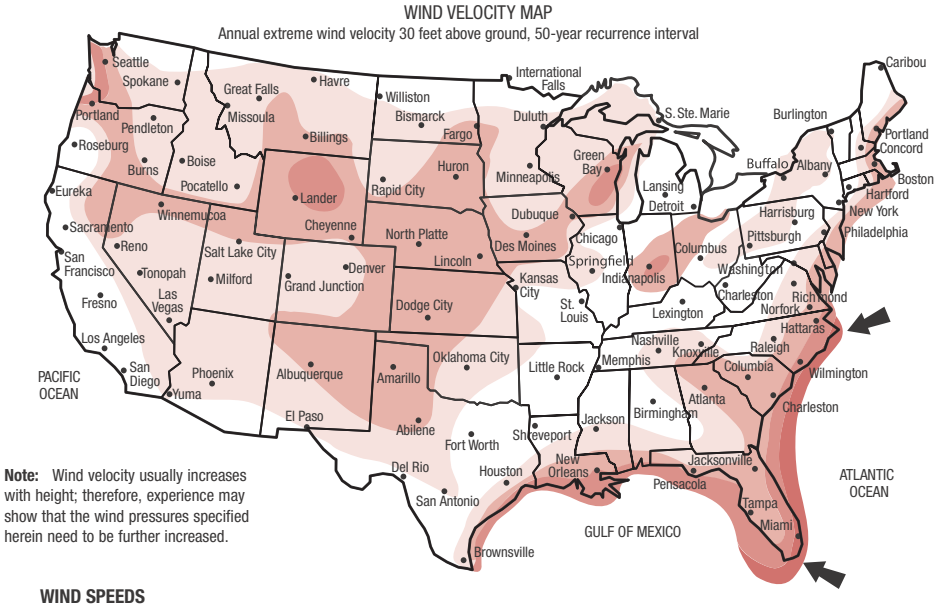
Figure 250-1USA and 250-2USA Loading for Grades B, C and D



Note: The localities are classified in the different loading districts according to the relative simultaneous prevalence of wind velocity and thickness of ice that accumulates on wires. Light loading is for places where little, if any, ice accumulates on wires.

General Loading Map of USA with respect to loading of overhead lines.

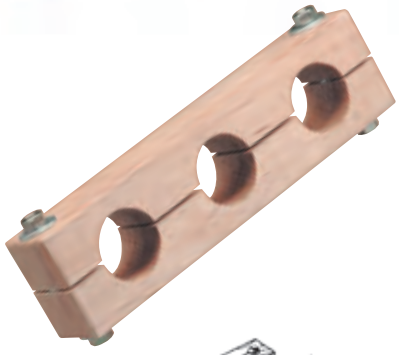
Fig. 250-1USA

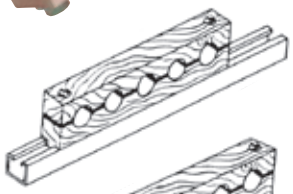


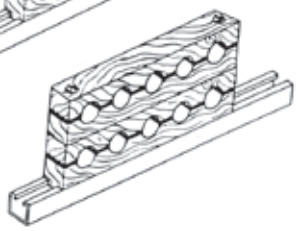
Basic Wind Speed (miles per hour).
(This figure is reproduced by permission of the American Society of Civil Engineers.)

Fig. 250-1USA

Custom Maple Block and Cable Rollers







Custom Maple Hardwood Block

Maple hardwood, paraffin wax impregnated, multiple cable blocks can be made to your specific requirements.

Cable blocks are to ensure proper separation of single conductor cables, which prevents any interference due to magnetic fields. The maple hardwood blocks are paraffin wax impregnated to prevent moisture from penetrating and causing rotting and splitting.

Cable blocks are also available in high density polyethylene.

Price and delivery upon request.

Electrogalvanized hardware included, however stainless steel hardware is also available upon request.

Maple hardwood block catalogue selector

(MB) 3-15-1.8125-DH

Material Prefix	Number of rows of holes	Total number of holes	Hole diameter	Hardware
MB • Maple block	Please specify	Please specify	Please specify	**Blank** • No hardware included **DH** • Hardware included **DHSS** • Stainless steel hardware included

Cable Rollers

Why should rollers be used?

1. To reduce pulling stress on cables, avoiding undue fatigue or abrasions.
2. Minimizes harmful "shear" load being placed on cable trays.
3. To reduce installation time.

Why purchase the T&B Cable Roller System?

- Universal — fits virtually all tray systems.
- Mounts from bottom of cable tray, eliminating the need for double handling cables and reducing possibility of cable damage.
- Sideways telescopic adjustment allows rollers to accommodate virtually all tray widths.
- Nylon bearings require no lubrication.
- Independent rollers limit cable abrasion.

Straight Roller

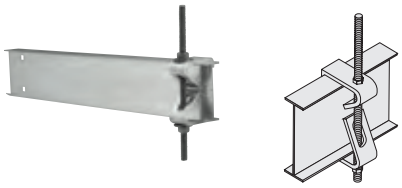
Cat. No.	Description	Fits
HAR 1224	Straight	all profiles 12 in. to 24 in. (30 cm to 60 cm)
HAR 1836	Straight	all profiles 18 in. to 36 in. (45 cm to 90 cm)

Corner Roller

Cat. No.	Description	Fits
VHR04	Corner	all profiles

Cable Tray Support Systems

Hanger Rod Clamp



These clamps are designed for ladder and ventilated cable tray. They provide a fast and economical solution for a suspended cable tray installation. One kit is needed per each threaded rod location.

Kit consists of:
- one bottom clamp
- one top clamp

Uses 1/2 in. threaded rod (order separately) / 250 lb. capacity per kit.

For Steel Cable Tray		
Cat. No.	**Material Prefix**	**Height (in.)**
(Prefix)-3-HRC	SPW SHW SSW	3
(Prefix)-4-HRC		4
(Prefix)-5-HRC		5
(Prefix)-6-HRC		6
(Prefix)-7-HRC		7

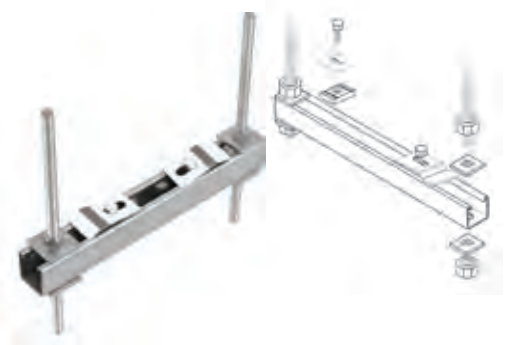
For Aluminum Cable Tray					
Cat. No	**Tray Series**	**Cat. No**	**Tray Series**	**Cat. No**	**Tray Series**
ABW04-HRC	AH04	ABW25-HRC	AH25	ABW46-HRC	AH46
ABW14-HRC	AH14	ABW35-HRC	AH35	ABW56-HRC	AH56
ABW24-HRC	AH24	ABW45-HRC	AH45	ABW66-HRC	AH66
ABW34-HRC	AH34	ABW16-HRC	AH16	ABW27-HRC	AH27
ABW44-HRC	AH44	ABW26-HRC	AH26	ABW37-HRC	AH37
ABW54-HRC	AH54	ABW36-HRC	AH36		

Center Support Bracket

This system is designed to reduce cable pulling by allowing access from both sides of cable tray. Installation cost and time are reduced significantly by single point suspension.
- Supplied as a complete kit.
- Uses 1/2 in. threaded rod (order separately).
- For use with up to 24 in. wide tray.
- Load capacity : 700 lb. per kit.

Cat. No.	Material	Channel Width (in.)	Tray Width (in.)
SHW18CSB	Hot-dipped galvanized	18	6 9
SHW30CSB		30	12 18 24

Trapeze Kit



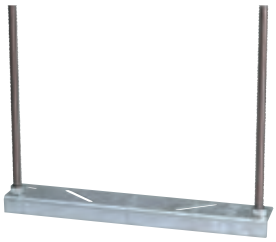
This system is designed to support various cable tray widths in a suspending installation.
Kit consists of:
1 pc of strut cut to length
4 3/8 in. strut nuts
2 hold down clips
4 1/2 in. hex nuts
2 3/8 in. x 7/8 in. hex head cap screws
4 1/2 in. square washers
Uses 1/2 in. threaded rod (order separately)

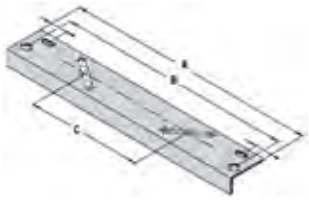
Cat. No.	Channel Width (in.)	Tray Width (in.)
(*)-06-TPK	16-7/8	6
(*)-09-TPK	18-3/4	9
(*)-12-TPK	22-1/2	12
(*)-18-TPK	28-1/8	18
(*)-24-TPK	35-5/8	24
(*)-30-TPK	41-1/4	30
(*)-36-TPK	46-7/8	36
(*)-42-TPK	52-1/2	42

(*) Insert SHW for hot-dipped galvanized.
SSW for stainless steel 316.
SPW for pregalvanized.

Cable Tray Support Systems

Cross Member

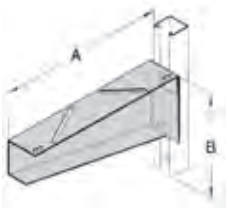




Cat. No.	A	B	C
S202-6HDG	6	5	–
S202-9HDG	9	8	2
S202-15HDG	5	14	8
S202-21HDG	21	20	14
S202-27HDG	27	26	20
S202-33HDG	33	32	26

* Order hold down clips separately. Cat # SSW-HEC.
Hanging rods not included.
Standard finish: hot-dipped galvanized.

Cantilever Support



Cat. No.	A	B	Design Load/Lb.
S203-8HDG	8-1/2	4-1/16	1200
S203-14HDG	14-1/2	5-3/8	1200
S203-20HDG	20-1/2	6-11/16	1200
S203-26HDG	26-1/2	8	1200
S203-32HDG	32-1/2	8	1200
S203-38HDG	38-1/2	8	1200

* Order hold down clips separately. Cat # SSW-HEC.
Standard finish: hot-dipped galvanized.

Conduit to Cable Tray Clamp

Cat. No.	Conduit Size (in.)
6210	1/2 – 3/4
6212	1 – 1-1/4

Material: steel
Standard finish: electrogalvanized.

Conduit to Cable Tray - Swivel Clamp

Cat. No.	Conduit Size (in.)
6209	1/2 – 3/4
6211	1 – 1-1/4
6214	1-1/2 – 2
6216	2-1/2 – 3
6218	3-1/2 – 4

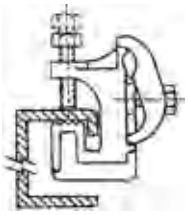
Swivel Tray Clamp for aluminum and steel trays with regular or reinforced flanges.
- Serrations and biting teeth on clamping saddle provide a high quality bond between conduit and clamp.
- 1/2 to 4 inch can be clamped to any position in a 90 degree arc.

Material: malleable iron hub and steel U-bolt.
Standard finish: zinc plated.

Grounding and Bonding Products

Cable Tray Ground Clamp

Showing Cat. No. 10109



Cat. No.	Cable	Description
10105	Copper or aluminum	Cable for single conductors #4 solid to 2/0 str.
10109		Cable for single conductors 2/0 solid to 4/0 str.

Material: malleable iron.
Standard finish: zinc plated.
For use with aluminum and steel cable tray.

Blackburn® Ground Clamp

Figure 1

Figure 2

Castings are of high strength, corrosion-resistant copper alloy.

Cat. No.	Conductor Range		
	Min.	Max.	Figure
GTC13P	#4 sol.	2/0 str.	1
GTC14P	2/0 str.	250 Kcmil	1
GTC23P	#4 sol.	2/0 str.	2
GTC24P	2/0 str.	250 Kcmil	2

Bolt has square shank to prevent turning and allow clamp to be tightened with one wrench.
Material: copper alloy.
Standard finish: tin-plated for aluminum cable tray.

For our complete offering of Grounding & Bonding products, consult our Connectivity and Grounding Catalogue.

Grounding and Bonding Products

Blackburn® Cable Tray Ground Clamp

Cat. No.	Cable	Description
CTG250	Al or Cu	For parallel or tapping applications #2 solid to 250 Kcmil.

Material: copper alloy.
Standard finish: tin-plated.

Blackburn® Lay-in Lug

Cat. No.	Conductor Range		Stud Size	
	Min.	Max.	(in.)	(mm^2)
LL306	#6 solid	3/0 str.	0.33	8.38
LL2506	#6 str.	250 Kcmil	0.33	8.38

Material: Tin-plated high strength 6061-T6 aluminum alloy.
These grounding connectors are dual rated for aluminum and copper conductors.
The opened face design allows the installer to quickly lay-in the grounding conductor as a jumper.

Bonding Jumpers

Cat. No.	Bonding Amp. Capacity	Single Bolt Hole	Description
FBD12-1*	600 A	7/16	12 in. flat flexible braid
FBD16-1*	600 A	7/16	16 in. flat flexible braid
FBD18-1*	600 A	7/16	18 in. flat flexible braid
FBD24-1*	600 A	7/16	24 in. flat flexible braid
FBD30-1*	600 A	7/16	30 in. flat flexible braid
FBD36-1*	600 A	7/16	36 in. flat flexible braid
FBE12-1*	1200 A	9/16	12 in. flat flexible braid
FBE16-1*	1200 A	9/16	16 in. flat flexible braid
FBE18-1*	1200 A	9/16	18 in. flat flexible braid
FBE24-1*	1200 A	9/16	24 in. flat flexible braid
FBE30-1*	1200 A	9/16	30 in. flat flexible braid
FBE36-1*	1200 A	9/16	36 in. flat flexible braid
FBG12-1*	2000 A	9/16	12 in. flat flexible braid
FBG16-1*	2000 A	9/16	16 in. flat flexible braid
FBG18-1*	2000 A	9/16	18 in. flat flexible braid
FBG24-1*	2000 A	9/16	24 in. flat flexible braid
FBG30-1*	2000 A	9/16	30 in. flat flexible braid
FBG36-1*	2000 A	9/16	36 in. flat flexible braid

* CSA Certified and UL Listed for grounding & bonding equipment.
Custom braids are available.
Material: copper. Standard finish: Tin-plated.

For our complete offering of grounding & bonding products, consult our connectivity and grounding catalogue.

Grounding and Bonding Products

Grounding & Bonding

Table 1 (NEC TABLE 392.7 (B))
Metal Area Requirements for Cable Trays Used as Equipment Grounding Conductors

Maximum Fuse Ampere Rating, Circuit Breaker Ampere Trip Setting, or Circuit Breaker Protective Relay Ampere Trip Setting for Ground Fault Protection of any Cable Circuit in the Cable Tray System	Minimum Cross-Sectional Area of Metal* In Square Inches	
	Steel Cable Trays	Aluminum Cable Trays
60	0.20	0.20
100	0.40	0.20
200	0.70	0.20
400	1.00	0.40
600	1.50**	0.40
1000	–	0.60
1200	–	1.00
1600	–	1.50
2000	–	2.00**

For SI units: one square inch = 645 square millimeters.

* Total cross-sectional area of both side rails for ladder or trough-type cable trays: or the minimum cross-sectional area of metal in channel-type cable trays or cable trays of one-piece construction.

** Steel cable trays shall not be used as equipment grounding conductors for circuits with ground-fault protection above 600 A. Aluminum cable trays shall not be used as equipment grounding conductors for circuits with ground-fault protection above 2000 A.

For larger ampere ratings an additional grounding conductor must be used.

Table 2 (Based on NEC Table 250-95 and CEC Table 16)
Minimum Size Equipment Grounding
Conductors for Grounding & Bonding Raceway and Equipment

Rating or Setting of Automatic Overcurrent Device in Circuit Ahead of Equipment, Conduit, etc. Not exceeding (Amperes)	Size	
	Copper Wire No.	Aluminum or Copper-Clad Aluminum Wire No.*
15	14	12
20	12	10
30	10	8
40	10	8
60	10	8
100	8	6
200	6	4
300	4	2
400	3	1
500	2	1/0
600	1	2/0
800	1/0	3/0
1000	2/0	4/0
1200	3/0	250 kcmil
1600	4/0	350 kcmil
2000	250 kcmil	400 kcmil
2500	350 kcmil	600 kcmil
3000	400 kcmil	600 kcmil
4000	500 kcmil	800 kcmil
5000	700 kcmil	1200 kcmil

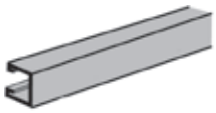
* See installation restrictions in NEC Section 250-92(a).

For more information on grounding and bonding cable tray, refer to NEMA VE 2 Cable Tray Installation Guidelines.

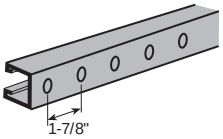
1-5/8 in. x 1-5/8 in. Channel and Hardware

Superstrut® 1-5/8 in. x 1-5/8 in. - 12 Gauge Channel Type A

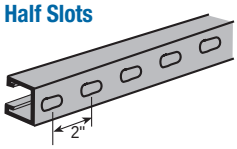
Solid Base



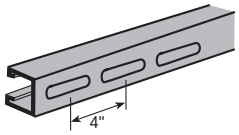
Punched



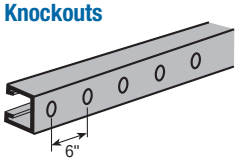
Half Slots



Long Slots



Knockouts



Back to Back

Cat. No.	Description
A1200	Solid base
A1200-P	Punched
A1200-HS	Half slots
A1200-S	Long slots
A1200-KO	Knockouts
A1202	Back to back

Example: A1200HS10ALC, A120020HDGC

Finishes & Materials	
No Suffix	Gold galvanized dichromate finish
PGC	Pregalvanized
HDGC	Hot-dipped galvanized
T316L	Stainless steel type 316
ALC	Aluminum
EG	Electrogalvanized

- Offered in 10 or 20 ft. lengths.
- Aluminum, hot-dipped galvanized or stainless steel channels are recommended to support aluminum, steel or stainless steel cable tray.

Channel Nuts

A100
Regular Spring Nut

AC100
Springless Nut

UC100
Universal Nylon Cone Nut

For all 1-5/8 in. and 1-1/2 in. channels
May be used with ALL strut depths.

Cat. No.	Size	
A100-1/4EGC	1/4	Standard finish: Electrogalvanized Stainless steel channel nuts are recommended for aluminum channel and cable tray rungs. Change suffix to SS6(C).
A100-5/16EGC	5/16	
A100-3/8EGC	3/8	
A100-1/2EGC	1/2	
A100-5/8EGC	5/8	
A100-3/4	3/4	
A100-7/8EGC	7/8	

Nut is square over 1/2 in. size.

AC100-1/4EGC	1/4	Standard Finish: Electrogalvanized Stainless steel channel nuts are recommended for aluminum channel and cable tray rungs. Change suffix to SS6(C).
AC100-3/8EGC	3/8	
AC100-1/2EGC	1/2	
AC100-5/8	5/8	
AC100-3/4	3/4	

Nut is square over 1/2 in. size.

UC100-1/4	1/4	Not available in stainless steel.
UC100-3/8	3/8	
UC100-1/2	1/2	

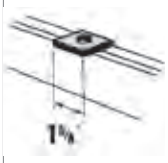
Hex. Head Cap Screw

Cat. No.	Size	
E142-1/4x100EG	1/4 x 1	Standard finish: Electrogalvanized Available in stainless steel. Change suffix to SS6(C).
E142-1/4x150EG	1/4 x 1-1/2	
E142-3/8x100EG	3/8 x 1	
E142-3/8x150EG	3/8 x 1-1/2	
E142-1/2x100EG	1/2 x 1	
E142-1/2x150EG	1/2 x 1-1/2	

Fittings

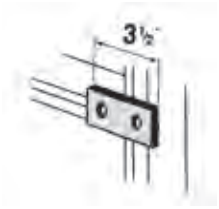
Superstrut® Fittings and Brackets

AB241HDGC

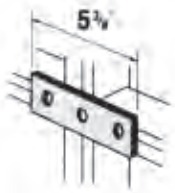


Cat. No.	Hole Size
AB241-1/4HDGC	1/4
AB241-3/8HDGC	3/8
AB241-1/2HDGC	1/2
AB241-3/4HDGC	3/4

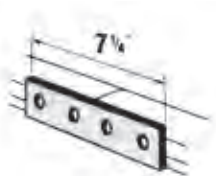
AB206HDGC



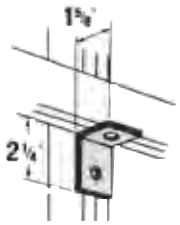
AB207HDGC



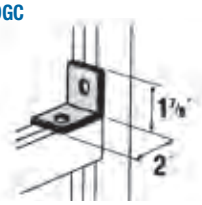
X207HDGC



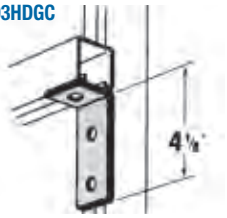
AB201HDGC



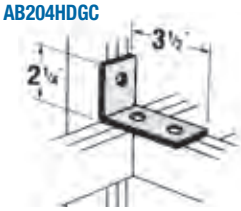
AB202HDGC



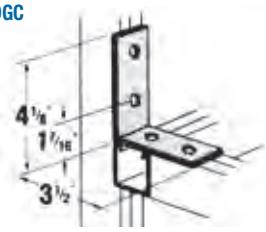
AB203HDGC



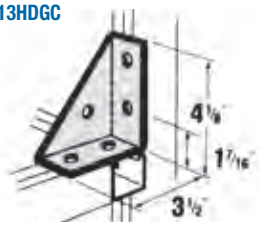
AB204HDGC



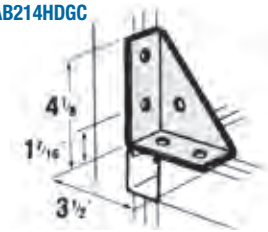
AB205HDGC



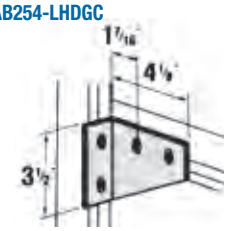
AB213HDGC



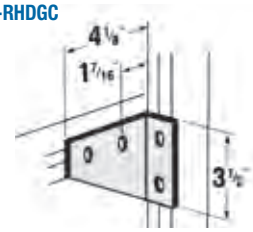
AB214HDGC



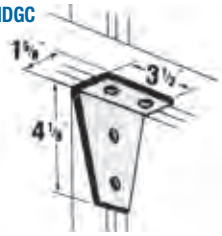
AB254-LHDGC



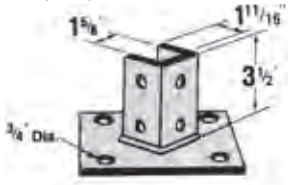
AB254-RHDGC



X289HDGC



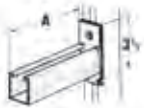
AP232HDG



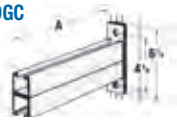
AP235HDGC

S249HDG

S256HDGC



S251HDGC



Cat. No.	A	B	Design Load (lb.)
S249-8HDG	8-1/2	8	1500
S249-14HDG	14-1/2	9	1500
S249-20HDG	20-1/2	9	1500
S249-26HDG	26-1/2	11-1/2	1500
S249-32HDG	32-1/2	11-1/2	1500
S249-38HDG	38-1/2	11-1/2	1500

Cat. No.	A	Design Load (lb.)
S256-8HDG	8-1/2	1000
S256-14HDG	14-1/2	500
S256-20HDG	20-1/2	300
S256-26HDG	26-1/2	250

When installed in inverted position reduce load rating 40%. Strut section made from half slot channel.

Cat. No.	A	Design Load (lb.)
S251-14HDGC	14-1/2	1650
S251-20HDGC	20-1/2	1050
S251-26HDGC	26-1/2	800
S251-32HDGC	32-1/2	650
S251-38HDGC	38-1/2	500

Std Dimensions: Hole spacing 13/16 in. from end
Hole spacing 1-7/8 in. centers
Hole size 9/16 in. dia.
Fitting width 1-5/8 in.

Hot-dipped galvanized HDG(C) or stainless steel SS6(C) fittings are recommended to assemble aluminum channel.
Also available in Electrogalvanized (EG) and Gold galvanized dichromate (no suffix).

Quick Clamp II (TBQC)

True one-piece construction — arrives ready to install.

NO breaking apart — half the installation time of break apart clamps.

Integral bolt and captive nut— no separate pieces to lose.

One size fits EMT and rigid conduit — takes the guesswork out of clamp selection. Pipe size and catalogue number stamped right on clamp.

Attaches a complete range of EMT and rigid conduit (1/2 in. to 4 in.) — to strut channels.

Multi-driver combo bolt head— accepts a wrench, most screwdrivers or 1/2 in. nut driver.

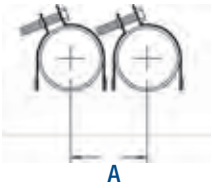
Field-adjustable angle (± 4°) — easy installation even when strut is not square.

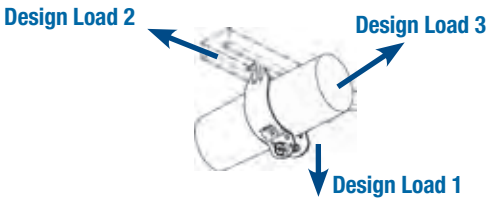
Embossed J-hooks increase loading capabilities.

T&B flex window provides wrapping action around pipes.

Easy reconfiguration without complete disassembly — easily accessible angled bolt allows for field adjustments and closer conduit spacing.

Electrogalvanized finish — additional corrosion resistance.





Ordering Information		
Cat. No.	**EMT Dimension A in. (mm)**	**Rigid Conduit Dimension A in. (mm)**
TBQC050	1-5/16 (33.5)	1-1/4 (31.5)
TBQC075	1-3/4 (44.5)	1-11/16 (43)
TBQC100	1-13/16 (46)	1-3/4 (44.5)
TBQC125	2-1/8 (54)	2 (51)
TBQC150	2-3/8 (60.5)	2-3/16 (55.5)
TBQC200	2-5/8 (66.5)	2-1/2 (63.5)
TBQC250	3-1/16 (78)	3-1/16 (78)
TBQC300	3-11/16 (93.5)	3-11/16 (93.5)
TBQC350	4-3/16 (106.5)	4-3/16 (106.5)
TBQC400	4-11/16 (119)	4-11/16 (119)

Loading Data			
Cat. No.	**Design Load 1 Static Load Limit lb. (kg)**	**Design Load 2 lb. (kg)**	**Design Load 3 lb. (kg)**
TBQC050	200 (90)	50 (23)	50 (23)
TBQC075	200 (90)	50 (23)	50 (23)
TBQC100	200 (90)	50 (23)	50 (23)
TBQC125	200 (90)	50 (23)	50 (23)
TBQC150	200 (90)	50 (23)	50 (23)
TBQC200	200 (90)	50 (23)	50 (23)
TBQC250	350 (158)	50 (23)	50 (23)
TBQC300	350 (158)	50 (23)	50 (23)
TBQC350	350 (158)	50 (23)	50 (23)
TBQC400	350 (158)	50 (23)	50 (23)

Design load 1 has a safety factor of 4. Design loads 2 and 3 have a safety factor of 1.

Cobra® Cable and Pipe Clamp (CPC)

Clear markings on each clamp — identify the catalogue number, min./max. outer cable diameters, EMT/Rigid trade sizes, CSA and UL stamps.

One size clamp works on **equal trade sizes for both EMT and rigid conduit.**

Works with **all depths of strut - 13/16 in. to 3-1/4 in.**

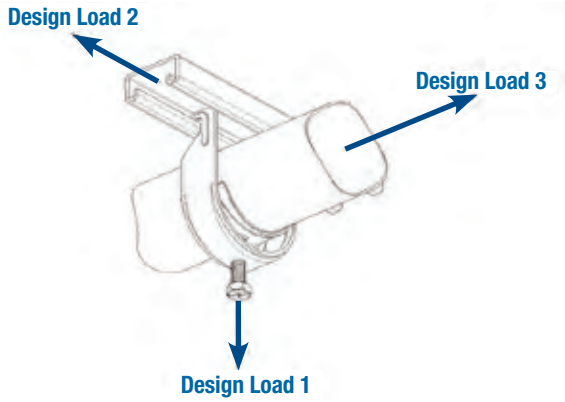
Two hooks on the same side — make the clamp easy to install and keep conduits and cable square with strut.

Rugged stirrup and wide saddle design — holds securely with no damage to conduit or cable.

Suggested design load is 200 lb. (1/2 in. to 2 in.); 350 lb. (2-1/2 in. to 4 in.). Safety factor 4:1 (safety factor = ratio of ultimate load to the design load).

Heavy-duty 5/16 in. hex bolt — with multi-driver head (Robertson square, Phillips cross-recess and slot) provides full range of installation options. Virtually any tool will work!

Bright zinc finish clamps are electogalvanized after fabrication for additional durability.



Cat. No.	Aluminum Cat. No.	Stainless steel 316L Cat. No.	EMT Trade Size in. (mm)	Rigid Cond. Trade Size in. (mm)	Cable O.D. Range (in.)	Static Load Limit (lb.) Safety Factor = 4	Qty. per Box	Wt./C lb.	Torque Value (ft.-lb.)
CPC025	CPC025AL	CPC025SS6	1/4 (6.4)	1/4 (6.4)	0.312 - 0.600	200	100	8	35
CPC050	CPC050AL	CPC050SS6	1/2 (12.7)	1/2 (12.7)	0.500 - 0.890	200	100	10	
CPC075	CPC075AL	CPC075SS6	3/4 (19.1)	3/4 (19.1)	0.860 - 1.110	200	100	12	
CPC100	CPC100AL	CPC100SS6	1 (25.4)	1 (25.4)	1.100 - 1.400	200	100	14	
CPC125	CPC125AL	CPC125SS6	1-1/4 (31.8)	1-1/4 (31.8)	1.400 - 1.725	200	50	16	
CPC150	CPC150AL	CPC150SS6	1-1/2 (38.1)	1-1/2 (38.1)	1.690 - 1.980	200	50	18	
CPC200	CPC200AL	CPC200SS6	2 (50.8)	2 (50.8)	1.980 - 2.576	200	50	24	
CPC250	CPC250AL	CPC250SS6	2-1/2 (63.5)	2-1/2 (63.5)	2.576 - 3.060	350	25	36	
CPC300	CPC300AL	CPC300SS6	3 (76.2)	3 (76.2)	3.060 - 3.626	350	25	42	
CPC350	CPC350AL	CPC350SS6	3-1/2 (88.9)	3-1/2 (88.9)	3.626 - 4.126	350	25	46	
CPC400	CPC400AL	CPC400SS6	4 (101.6)	4 (101.6)	4.126 - 4.626	350	25	50	

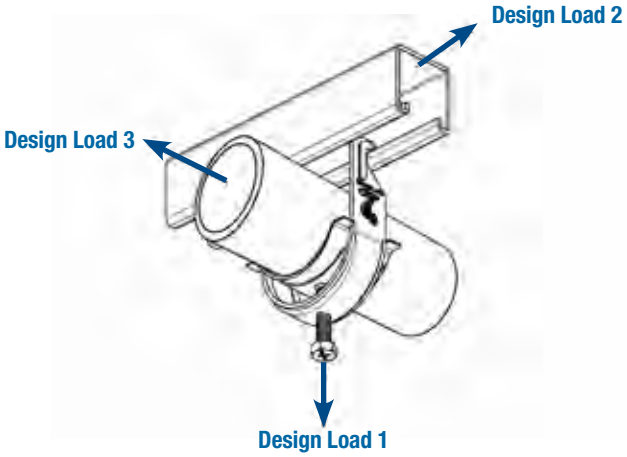
Standard material is commercial-grade, bright electrogalvanized steel. Stainless steel 316L is also available; add the suffix "SS6" to catalogue no. (i.e.: CPC050SS6).
Stainless steel bolt head is hexagonal and slotted only.

Design Load 1 Static Load Limit lb. (kg)	Design Load 2 lb. (kg)	Design Load 3 lb. (kg)
200 (91)	50 (23)	50 (23)
200 (91)		
200 (91)		
200 (91)		
200 (91)		
200 (91)		
350 (159)		
350 (159)		
350 (159)		
350 (159)		

Loc-King Cobra™ Cable and Pipe Clamp (LKCPC)

Superior design load capabilities for industrial applications:
350 lb. for 1/2 in. to 2 in. trade sizes; 450 lb. for 2-1/2 in. to 4 in. trade sizes.

- Durable one-piece, heavy-duty steel construction – designed specifically for use in industrial applications.
- Embosses on shoulder and hooks increase loading capability and durability, preventing deformation of clamps.
- Rugged stirrup provides increased strength for heavier loads, minimizing deflection.
- Wider saddle design with anti-rotation tabs distributes load evenly over a larger surface area, preventing jacket damage.
- Increased corrosion protection - GoldGalv® (yellow zinc dichromate) finish stands up to harsh industrial applications. Compared to conventional electrogalvanization.
- Parallel hook design keeps conduit and cable square with strut.
- Heavy-duty 5/16 in. hex bolt.
- One size clamp works on equal trade sizes for both EMT and rigid conduit, simplifying clamp specification.



Cat. No.	EMT Trade Size in. (mm)	Rigid Cond. Trade Size in. (mm)	Cable O.D. Range (in.)	Static Load Limit (lb.) Safety Factor = 4	Qty. per Box	Wt./C lb.	Torque Value (ft.-lb.)
LKCPC050	1/2 (12.7)	1/2 (12.7)	0.650 - 0.890	100	15	10	35
LKCPC075	3/4 (19.1)	3/4 (19.1)	0.860 - 1.110	100	16	12	
LKCPC100	1 (25.4)	1 (25.4)	1.100 - 1.400	50	19	14	
LKCPC125	1-1/4 (31.8)	1-1/4 (31.8)	1.400 - 1.725	50	23	16	
LKCPC150	1-1/2 (38.1)	1-1/2 (38.1)	1.690 - 1.980	50	27	18	
LKCPC200	2 (50.8)	2 (50.8)	1.980 - 2.576	50	38	24	
LKCPC250	2-1/2 (63.5)	2-1/2 (63.5)	2.576 - 3.060	25	44	36	
LKCPC300	3 (76.2)	3 (76.2)	3.060 - 3.626	25	53	42	
LKCPC350	3-1/2 (88.9)	3-1/2 (88.9)	3.626 - 4.126	25	58	46	
LKCPC400	4 (101.6)	4 (101.6)	4.126 - 4.626	25	66	50	

Design Load 1 Static Load Limit lb. (kg)	Design Load 2 lb. (kg)	Design Load 3 lb. (kg)
350 (159)	50 (23)	50 (23)
350 (159)		
350 (159)		
350 (159)		
350 (159)		
350 (159)		
350 (159)		
450 (204)		
450 (204)		
450 (204)		

Beam Clamps and Hanger Rods

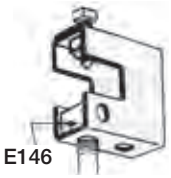
U562HDG

Rod Size	Design Load Load/lb.
1/2	800

E146 Square nut order separately. 1/2 in. set screw included.

For 20° swivel application use ES145-1/2 nut.

UM562HDGC



Rod Size	Design Load Load/lb.
1/2	1200

E146 Square nut order separately. 1/2 in. set screw included.

For 20° swivel application use ES145-1/2 nut.

US562HDGC

Rod Size	Design Load Load/lb.
1/2	800

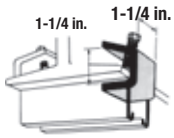
1/2 in. set screw included.

U568

Cat. No.	Beam Flange Width	A
U568-3EG	6	9
U568-4EG	9	12
U568-5EG	12	15

16 ga. material.

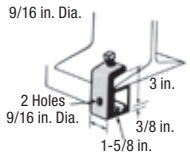
U514HDGC



3/8 in. x 1-1/2 in. set screw included.

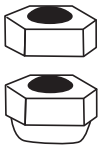
Design load 750 lb./per pair.

U515HDGC



For all A series channel. 1/2 in. x 1-1/2 in. set screw included. Design load 800 lb.

ES145



Cat. No.	Size
ES145-3/8EG	3/8
ES145-1/2EG	1/2

E146

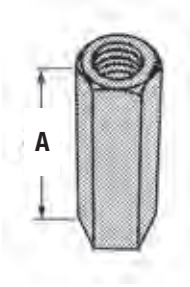
Cat. No.	Size
E146-1/4EG	1/4
E146-5/16EG	5/16
E146-3/8EG	3/8
E146-1/2EG	1/2
E146-5/8EG	5/8

H104

Cat. No.	Size	Threads per inch	Design Load lb.
National Coarse Thread			
H104-1/4x10EGC	1/4	20	150
H104-3/8x10EGC	3/8	16	610
H104-1/2x10EGC	1/2	13	1130
H104-5/8x10EGC	5/8	11	1810
H104-3/4x10EGC	3/4	10	2710
H104-7/8x10EGC	7/8	9	3770

Also available in stainless steel (304 and 316) in length of 6 ft. Standard length 10 ft.

H119



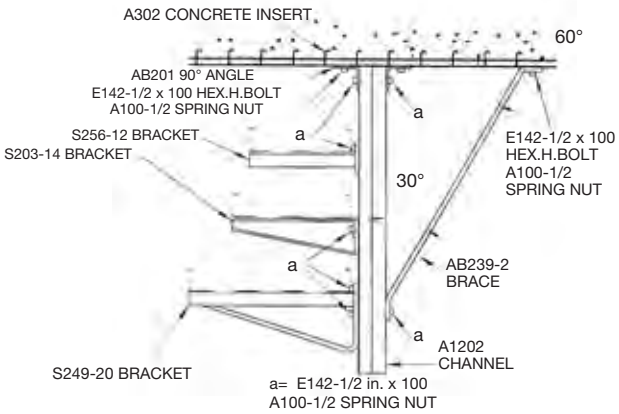
Rod Size	A
1/4	7/8
5/16	7/8
3/8	1-1/8
1/2	1-1/4
5/8	2-1/8
3/4	2-1/4
7/8	2-1/2
1	2-1/4

Order by product number, rod size, and finish. Example: H119-1/2EGC.

Finished & Materials: Gold Galv. dichromate (no suffix), Electrogalvanized (EG), Hot-dipped galvanized (HDGC), Stainless steel type 316 (SS6C).

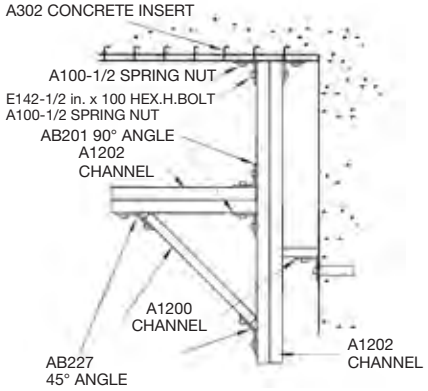
Design Applications / Mechanical Support

Example: 1



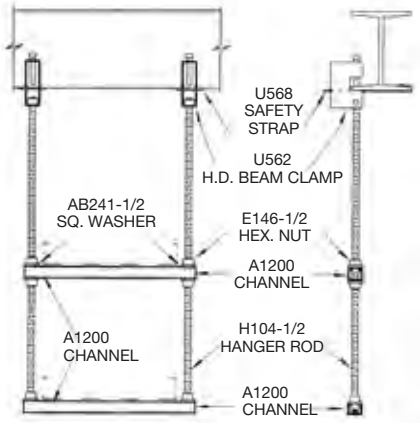
Suspended column, carrying brackets, braced to the ceiling.

Example: 2



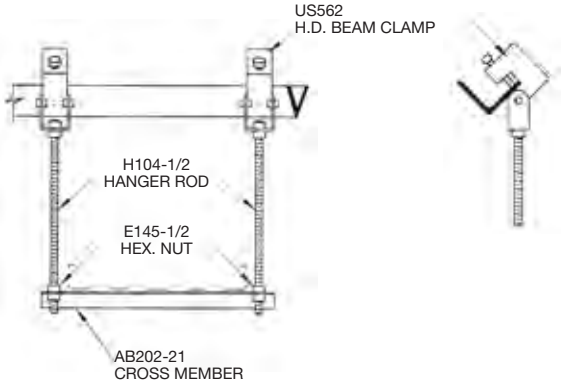
Suspended column, holding bracket and console braced to wall.

Example: 3



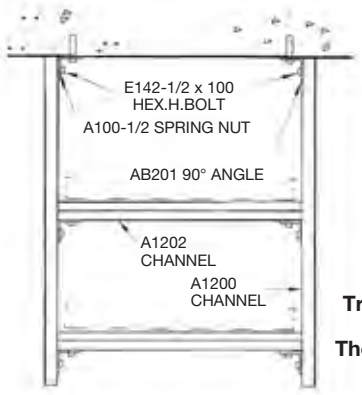
Trapeze, T&B channels are used as cross members.

Example: 4



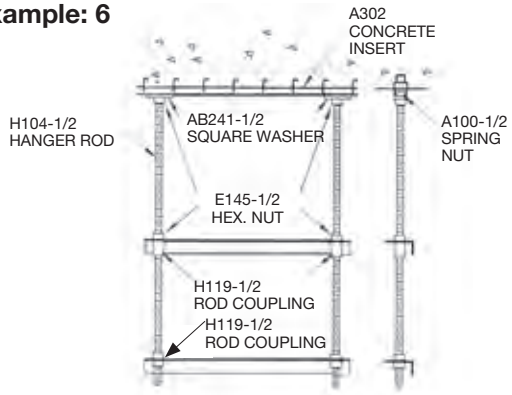
Sketch depicts the use of beam clamps on slanted beams.

Example: 5



Trapeze, constructed from T&B channels, fittings. The use of spot inserts is shown.

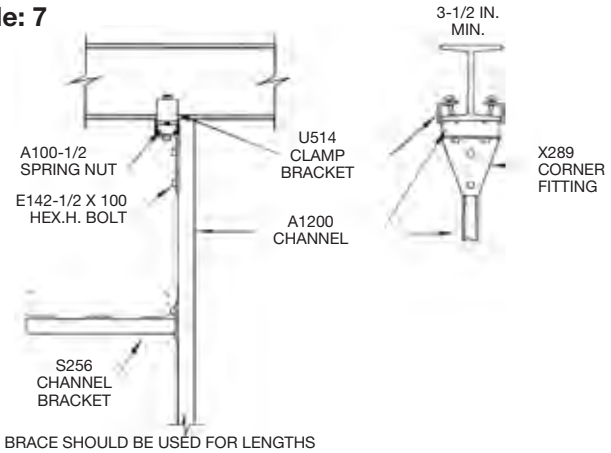
Example: 6



Trapeze, using T&B hanger rods, cross members.

Design Applications / Mechanical Support

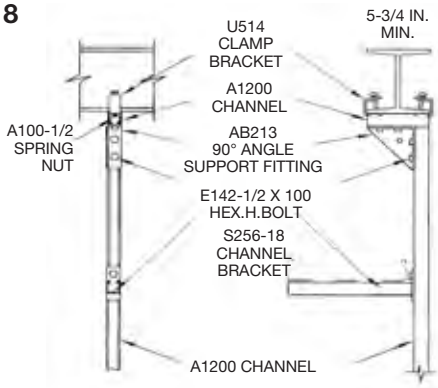
Example: 7



* NOTE: BRACE SHOULD BE USED FOR LENGTHS GREATER THEN 30 IN.

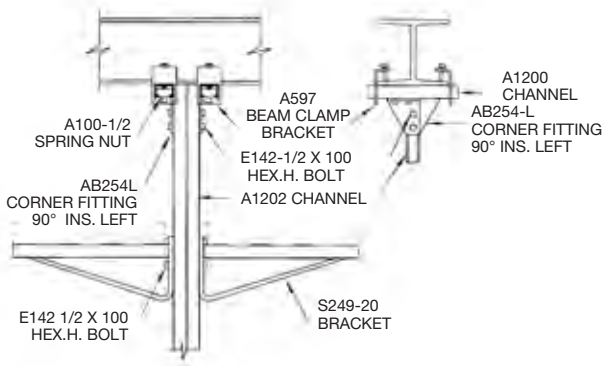
Single-sided bracket application

Example: 8



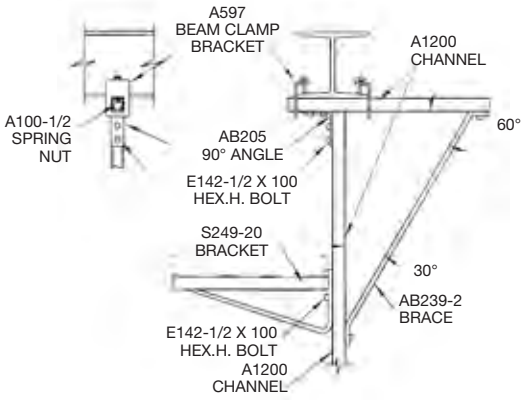
Single-sided bracket application

Example: 9



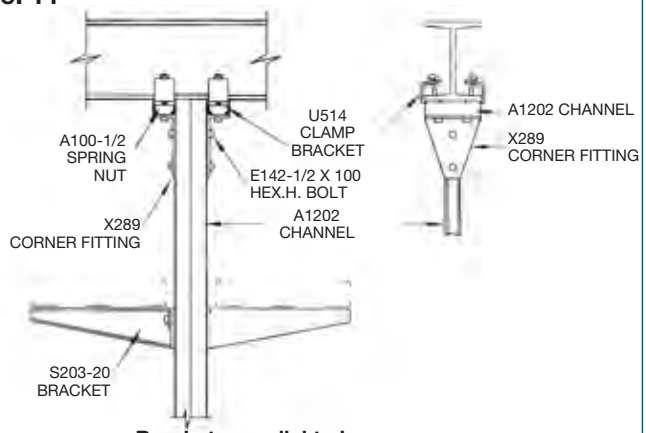
Two-sided heavy-duty application

Example: 10



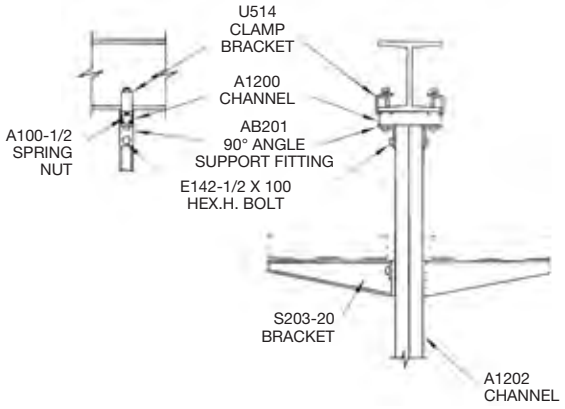
Heavy-duty bracket application

Example: 11



Brackets parallel to beam

Example: 12



Brackets perpendicular to beam

Technical Information

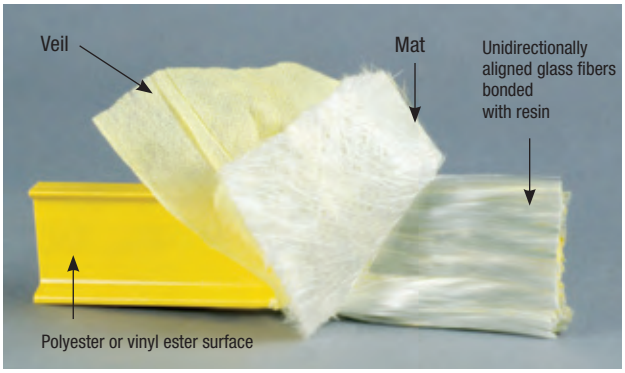
Why specify our Cable Tray?

Nonmetallic cable tray systems have been tested and proven in the harsh environment of the offshore oil and gas industry. Subject to the corrosive conditions inherent in petroleum products, plus the daily punishment of exposure to wind, weather and saltwater – Nonmetallic cable tray has stood up!

Nonmetallic cable tray gives you the load capacity of steel plus the inherent characteristics afforded by our Pultrusion Technology: non-conductive, non-magnetic and corrosion-resistant. Although light in weight, their strength-to-weight ratio surpasses that of equivalent steel products. Nonmetallic cable tray will not rust, nor does it ever require painting. Available in both polyester and vinylester resin systems, they are manufactured to meet ASTM E-84, Class 1 Flame rating and self-extinguishing requirements of ASTM D-635.

The CSA/NEMA loadings, both listed in this document, are load-tested in accordance with NEMA/CSA guidelines.

Nonmetallic cable tray comes in two colours: Slate grey (polyester resin) and beige (vinyl ester resin). Custom colours are available on request. Minimum quantities required. Please contact your Regional Sales Office.



A surface veil is applied during the pultrusion process to ensure a resin-rich surface for superior corrosion resistance as well as an ultraviolet exposure barrier.

Technical Information

Typical Properties of Pultruded Components

Thomas & Betts nonmetallic cable tray systems are manufactured from glass fiber-reinforced plastic shapes that meet ASTM E-84, Class 1 Flame Rating and self-extinguishing requirements of ASTM D-635. A surface veil is applied during pultrusion to ensure a resin-rich surface and ultraviolet resistance.

Properties	Test Method	Unit/Value	3 in. & 4 in. Cable Channel		6 in. Cable Tray	
			Longitudinal	Transverse	Longitudinal	Transverse
Tensile Strength	ASTM D638	psi	30,000	7,000	40,000	4,500
Tensile Modulus	ASTM D638	psi x 106	2.5	0.8	3.2	0.6
Flexural Strength	ASTM D790	psi	30,000	10,000	40,000	10,000
Flexural Modulus	ASTM D790	psi x 106	1.6	0.8	2.1	0.8
Izod Impact	ASTM D256	ft-lbs/in	28	4	28	4
Compressive Strength	ASTM D695	psi	30,000	15,000	40,000	10,000
Compressive Modulus	ASTM D695	psi x 106	2.5	1.0	3.2	0.7
Barcol Hardness	ASTM D2583	-	45	45	45	45
Shear Strength	ASTM D732	psi	5,500	5,500	5,500	5,500
Density	ASTM D1505	lbs/in3	0.058-0.62	-	0.072-0.076	-
Coefficient of Thermal Expansion	ASTM D696	in/in/°F	5.0 x 10-6	-	5.0 x 10-6	-
Water Absorption	ASTM D570	Max %	0.5		0.5	-
Dielectic Strength	ASTM D149	V/mil (vpm)	200	-	200	-
Flammability Classification	UL94	V0	-	-	-	-
Flame Spread	ASTM E-84	20 Max	-	-	-	-

Flame Rating Results

Test	Ignition	Burning	Rating
Flame Resistance (FTMS 406-2023)	75 seconds	75 seconds	-
Intermittent Flame Test (HLT- 15)	-	-	100
Flammability Test (ASTM D635)	None	0 second	-

Technical Information

Corrosion Guide

The information shown in this corrosion guide is based on full immersion laboratory tests and data generated from resin manufacturers. It should be noted that in some of the environments listed, splashes and spills may result in a more corrosive situation than indicated due to the evaporation of water. Regular wash down is recommended in these situations.

All data represents the best available information and is believed to be correct. The data should not be construed as a warranty of performance for that product as presented in these tables. User tests should be performed to determine suitability of service if there is any doubt or concern. Such variables as concentration, temperature, time of exposure and combined chemical effects of mixtures of chemicals make it impossible to specify the exact suitability of fiber-reinforced plastics in all environments. Thomas & Betts will be happy to supply material samples for testing. These recommendations should only be used as a guide and Thomas & Betts does not take responsibility for design or suitability of materials for service intended. In no event will Thomas & Betts be liable for any consequential or special damages for any defective material or workmanship including, without limitation, labor charges or other expenses or damage to property resulting from loss of materials or profits or increased expenses of operations.

CHEMICAL ENVIRONMENT	POLYESTER		VINYL ESTER	
	Max Wt. %	Max Oper. Temp °F	Max Wt. %	Max Oper. Temp °F
Acetic Acid	10	190	10	210
Acetic Acid	50	125	50	180
Acetone	N/R	N/R	100	75
Aluminum Chloride	SAT	170	SAT	200
Aluminum Hydroxide	SAT	160	SAT	170
Aluminum Nitrate	SAT	150	SAT	170
Aluminum Sulfate	SAT	180	SAT	200
Ammonium Chloride	SAT	170	SAT	190
Ammonium Hydroxide	1	100	10	150
Ammonium Hydroxide	28	N/R	28	100
Ammonium Carbonate	N/R	N/R	SAT	150
Ammonium Bicarbonate	15	125	SAT	130
Ammonium Nitrate	SAT	160	SAT	190
Ammonium Persultate	SAT	N/R	SAT	150
Ammonium Sulfate	SAT	170	SAT	200
Amyl Alcohol	ALL	N/R	ALL	90
Amyl Alcohol Vapor	–	140	-	120
Benzene	N/R	N/R	100	140
Benzene Sulfonic Acid	25	110	SAT	200
Benzoic Acid	SAT	150	SAT	200
Benzoyl Alcohol	100	N/R	100	N/R
Borax	SAT	170	SAT	200
Calcium Carbonate	SAT	170	SAT	200
Calcium Chloride	SAT	170	SAT	200
Calcium Hydroxide	25	70	25	165
Calcium Nitrate	SAT	180	SAT	200
Calcium Sulfate	SAT	180	SAT	200
Carbon Disulfide	N/R	N/R	N/R	N/R
Carbonic Acid	SAT	130	SAT	180
Carbon Dioxide Gas	-	200	–	200
Carbon Monoxide Gas	-	200	–	200
Carbon Tetrachloride	N/R	N/R	100	75
Chlorine, Dry Gas	-	140	–	170
Chlorine, Wet Gas	-	N/R	–	180
Chlorine Water	SAT	80	SAT	180

CHEMICAL ENVIRONMENT	POLYESTER		VINYL ESTER	
	Max Wt. %	Max Oper. Temp °F	Max Wt. %	Max Oper. Temp °F
Chromic Acid	5	70	10	120
Citric Acid	SAT	170	SAT	200
Copper Chloride	SAT	170	SAT	200
Copper Cyanide	SAT	170	SAT	200
Copper Nitrate	SAT	170	SAT	200
Crude Oil, Sour	100	170	100	200
Cyclohexane	N/R	N/R	N/R	N/R
Cyclohexane, Vapor	ALL	100	ALL	130
Diesel Fuel	100	160	100	180
Diethyl Ether	N/R	N/R	N/R	N/R
Dimethyl Phthalate	N/R	N/R	N/R	N/R
Ethanol	50	75	50	90
Ethyl Acetate	N/R	N/R	N/R	N/R
Ethylene Chloride	N/R	N/R	N/R	N/R
Ethylene Glycol	100	90	100	200
Fatty Acids	SAT	180	SAT	200
Ferric Chloride	SAT	170	SAT	200
Ferric Nitrate	SAT	170	SAT	200
Ferric Sulfate	SAT	170	SAT	200
Ferrous Chloride	SAT	170	SAT	200
Fluoboric Acid	N/R	N/R	SAT	165
Fluosilicic Acid	N/R	N/R	SAT	70
Formaldehyde	50	75	50	100
Formic Acid	N/R	N/R	50	100
Gasoline	100	80	100	150
Glucose	100	170	100	200
Glycerine	100	150	100	200
Heptane	100	110	100	200
Hexane	100	90	100	130
Hydrobromic Acid	50	120	50	120
Hydrochloric Acid	10	150	10	200
Hydrochloric Acid	20	140	20	190
Hydrochloric Acid	37	75	37	95
Hydrochloric Acid	N/R	N/R	15	80
Hydrogen Bromide, Dry	100	190	100	200

-: No information available
N/R: Not recommended
SAT: Saturated solution
FUM: Fumes

Technical Information

Corrosion Guide (cont'd)

CHEMICAL ENVIRONMENT	POLYESTER		VINYL ESTER	
	Max Wt. %	Max Oper. Temp °F	Max Wt. %	Max Oper. Temp °F
Hydrogen Bromide, Wet	100	75	100	130
Hydrogen Chloride	–	120	–	200
Hydrogen Peroxide	5	100	30	100
Hydrogen Sulfide, Dry	100	170	100	210
Hydrogen Sulfide, Wet	100	170	100	210
Hypochlorous Acid	20	80	20	150
Isopropyl Alcohol	N/R	N/R	15	80
Kerosene	100	140	100	80
Lactic Acid	SAT	170	SAT	200
Lead Acetate	SAT	170	SAT	200
Lead Chloride	SAT	140	SAT	200
Lead Nitrate	SAT	–	SAT	200
Linseed Oil	100	150	100	190
Lithium Chloride	SAT	150	SAT	190
Magnesium Carbonate	SAT	140	SAT	170
Magnesium Chloride	SAT	170	SAT	200
Magnesium Hydroxide	SAT	150	SAT	190
Magnesium Nitrate	SAT	140	SAT	180
Magnesium Sulfate	SAT	170	SAT	190
Mercuric Chloride	SAT	150	SAT	190
Mercurous Chloride	SAT	140	SAT	180
Methyl Ethyl ketone	N/R	N/R	N/R	N/R
Mineral Oils	100	170	100	200
Monochlorobenzene	N/R	N/R	N/R	N/R
Naphtha	100	140	100	170
Nickel Chloride	SAT	170	SAT	200
Nickel Nitrate	SAT	170	SAT	200
Nickel Sulfate	SAT	170	SAT	200
Nitric Acid	5	140	5	150
Nitric Acid	20	70	20	100
Oleic Acid	100	170	100	90
Oxalic Acid	ALL	75	ALL	120
Paper Mill Liquors	–	100	–	120
Perchlorethylene	100	N/R	100	N/R
Perchloric Acid	N/R	N/R	10	150
Perchloric Acid	N/R	N/R	30	80
Phosphoric Acid	10	160	10	200
Phosphoric Acid	100	120	100	200
Potassium Alum. Sulfate	SAT	170	SAT	200
Potassium Bicarbonate	50	80	50	140
Potassium Bichromate	SAT	170	SAT	200
Potassium Carbonate	10	N/R	10	120
Potassium Chloride	SAT	170	SAT	200

CHEMICAL ENVIRONMENT	POLYESTER		VINYL ESTER	
	Max Wt. %	Max Oper. Temp °F	Max Wt. %	Max Oper. Temp °F
Potassium Hydroxide	N/R	N/R	25	150
Potassium Nitrate	SAT	170	SAT	200
Potassium Permanganate	100	80	100	210
Potassium Sulfate	SAT	170	SAT	200
Propylene Glycol	ALL	170	ALL	200
Phthalic Acid	-	-	SAT	200
Sodium Acetate	SAT	160	SAT	200
Sodium Benzoate	SAT	170	SAT	200
Sodium Bicarbonate	SAT	160	SAT	175
Sodium Bisulfate	ALL	170	ALL	200
Sodium Bromide	ALL	170	ALL	200
Sodium Carbonate	10	80	35	160
Sodium Chloride	SAT	170	SAT	200
Sodium Cyanide	SAT	170	SAT	200
Sodium Hydroxide	N/R	N/R	50	150
Sodium Hydroxide	N/R	N/R	25	80
Sodium Hypochloride	N/R	N/R	10	150
Sodium Monophosphate	SAT	170	SAT	200
Sodium Nitrate	SAT	170	SAT	200
Sodium Sulfate	SAT	170	SAT	200
Sodium Thiosulfate	ALL	100	ALL	120
Stannic Chloride	SAT	160	SAT	190
Styrene	N/R	N/R	N/R	N/R
Sulfated Detergent	0/50	170	0/50	200
Sulfur Dioxide	100	80	100	200
Sulfur Trioxide	100	80	100	200
Sulfuric Acid	93	N/R	93	N/R
Sulfuric Acid	50	N/R	50	180
Sulfuric Acid	25	75	25	190
Sulfurous Acid	SAT	80	N/R	N/R
Tartaric Acid	SAT	170	SAT	200
Tetrachloroethylene	N/R	N/R	FUM	75
Toluene	N/R	N/R	N/R	N/R
Trisodium Phosphate	N/R	N/R	SAT	175
Urea	SAT	130	SAT	140
Vinegar	100	170	100	200
Water, Distilled	100	170	100	190
Water, Tap	100	170	100	190
Water, Sea	SAT	170	SAT	190
Xylene	N/R	N/R	N/R	N/R
Zinc Chloride	SAT	170	SAT	200
Zinc Nitrate	SAT	170	SAT	200
Zinc Sulfate	SAT	170	SAT	200

-: No information available
N/R: Not recommended
SAT: Saturated solution
FUM: Fumes

Technical Information

CSA & NEMA Loading Classes

LOADING

Select the Tray Class / Load Capacity

The standard classes of cable trays, as related to their maximum design loads and to the associated design support spacing based on a simple beam span requirement, shall be designated in accordance with Table 1.

Please note the load ratings in Table 1 are those most commonly used. Other load ratings are acceptable.

TABLE 1

TRADITIONAL NEMA DESIGNATIONS USA see Clauses 4.8.1, 4.8.2 and 6.1.2 (c)

Load		Span, m (ft.)				
kg/m	(lb/ft.)	1.5 (5)	2.4 (8)	3.0 (10)	3.7 (12)	6.0 (20)
37	(25)	5AA	8AA	10AA	12AA	20AA
74	(50)	5A	8A	10A	12A	20A
112	(75)	-	8B	-	12B	20B
149	(100)	-	8C	-	12C	20C

TABLE 2

LOAD / SPAN CLASS DESIGNATION CANADA see Clauses 4.8.1, 4.8.2 and 6.1.2(c)

Load		Span, m (ft.)						
kg/m	(lb/ft.)	1.5 (5)	2.0 (6.5)	2.5 (8.2)	3.0 (10)	4.0 (13)	5.0 (16.4)	6.0 (20)
37	(25)				A			
45	(30)			A				
62	(42)		A					
67	(45)							D
82	(55)						D	
97	(65)				C			
99	(67)	A						
112	(75)							E
113	(76)					D		
119	(80)			C				
137	(92)						E	
164	(110)		C					
179	(120)				D			
189	(127)					E		
259	(174)	C						
299	(200)				E			

Technical Information

LOADING CAPACITY

Strength properties of reinforced plastics are reduced when continuously exposed to elevated temperatures. Working loads shall be reduced based on the following:

Cable Loads	The cable load is the total weight, expressed in lb./ft., of all the cables that will be placed in the cable tray.
Snow Loads	Depending on the area, snowfall could indicate an additional design load. If snowfall is a factor and the tray has a solid cover in outdoor installations, a minimum load of 5 lb. per square foot should be used.
Ice Loads	If a cable tray system is subject to icing conditions, usually only the top surface or cover and the windwardside will be coated with any significant amount. It is generally assumed that ice weights 57 lb. per cubic foot.
Wind Loads	All outdoor cable tray installations should factor in wind loads, especially the pressure exerted on side rails of ladder trays. There have also been instances of strong winds lifting covers off trays, which can be minimized with the use of wraparound cover clamps.

CONCENTRATED LOADS

A concentrated static load is not included in Table 1 (page A238). Some user applications may require that a given concentrated static load be imposed over and above the working load.

Such a concentrated static load represents a static weight applied on the centerline of the tray at midspan. When so specified, the concentrated static load may be converted to an equivalent uniform load (We) in kilograms/metre (pounds/linear foot), using the following formula, and added to the static weight of cable in the tray:

$$We = \frac{2 \times \text{(concentrated static load, kg (lb.))}}{\text{Span length, m (ft.)}}$$

This combined load may be used to select a suitable load/span designation. If the combined load exceeds the working load shown on page A238, the manufacturer should be consulted.

EFFECT OF TEMPERATURE

Strength properties of reinforced plastics are reduced when continuously exposed to elevated temperatures. Working loads shall be reduced based on the following:

Temperature		Approximate % of Strength
°C	(°F)	
23.8	75	100
37.7	100	90
51.6	125	78
65.5	150	68
79.4	175	60
93.3	200	52

NEMA Standard 8-10-1986
If unusual temperature conditions exist, the manufacturer should be consulted.

Technical Information

THERMAL CONTRACTION AND EXPANSION

It is important that thermal contraction and expansion be considered when installing cable tray systems. The length of the straight cable tray runs and the temperature differential govern the number of expansion splice plates required (see Figure 1 below). The cable tray should be anchored at the support nearest to its midpoint between the expansion splice plates and secured by expansion guides at all other support locations (see Figure 2). The cable tray should be permitted longitudinal movement in both directions from that fixed point.

Accurate gap setting at the time of installation is necessary for the proper operation of the expansion splice plates. The following procedure should assist the installer in determining the correct gap: (see Figure 3)

1. Plot the highest expected tray temperature on the maximum temperature line.

2. Plot the lowest expected tray temperature on the minimum temperature.

3. Draw a line between the maximum and minimum points.

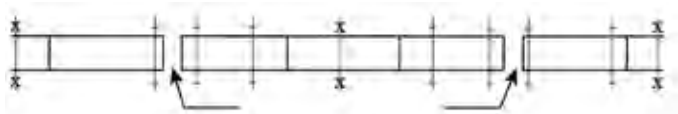
4. Plot the tray temperature at the time of installation to determine the gap setting.

FIGURE 1
Expansion or Contraction for Various Temperature Differences

Temperature differential		Max. distance between expansion connector* for 1 in. expansion		Max. distance between expansion connector* for 5/8 in. expansion	
°C	(°F)	metres	(feet)	metres	(feet)
14	25	203,3	667	127,1	417
28	50	101.5	333	63,3	208
42	75	67,6	222	42,3	139
56	100	50,9	167	31,7	104
70	125	40,5	133	25,2	83
83	150	33,8	111	21,0	69
97	175	28,9	95	17,9	59

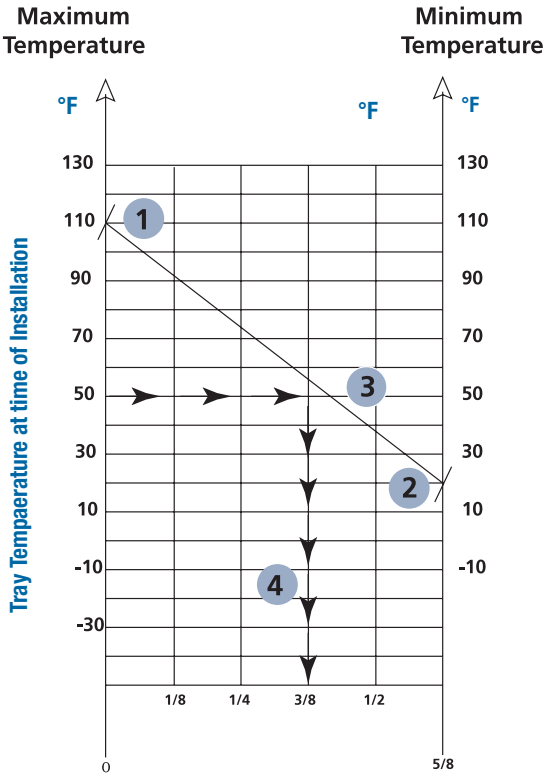
Gap set and hold down/guide location, see installation instruction above.
*1 slotted hole in each expansion connector allow 5/8 total expansion or contraction.

FIGURE 2
Typical Cable Tray Installation



X : Denotes hold-down clamp (anchor) at support.
- : Denotes expansion guide/clamp at support.

FIGURE 3
Proper Gap Settings



Technical Information

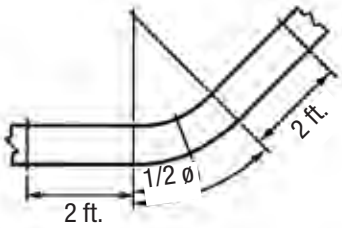
Installation Guidelines

Installation of Thomas & Betts nonmetallic cable tray should be made in accordance with the standards set by NEMA VE2 Publication and CSA Standards.

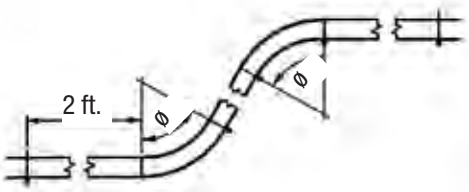
- Always observe common safety practices when assembling tray and fittings. Installations generally require some field cutting. Dust created during fabrication presents no serious health hazard, but skin irritation may be experienced by some workers.
- Operators of saws and drills should wear masks, long-sleeve shirts or coveralls.
- Fabrication with nonmetallic cable tray is relatively easy and comparable to working with wood. Ordinary hand tools may be used in most cases.
- Avoid excessive pressure when sawing or drilling. Too much force can rapidly dull tools and also produce excessive heat which softens the bonding resin in the nonmetallic cable tray resulting in a ragged edge rather than a cleancut edge.
- Field cutting is simple and can be accomplished with a circular power saw with an abrasive cut-off wheel (masonry type) or hack saw (24 to 32 teeth per inch).
- Drill nonmetallic as you would drill hardwood. Standard twist drills are more than adequate.
- Any surface that has been drilled, cut, sanded or otherwise broken, must be sealed with a compatible resin.
- Carbide tipped saw blades and drill bits are recommended when cutting large quantities.
- Support the nonmetallic cable tray material firmly during cutting operations to keep material from shifting which may cause chipping at the cut edge.
- Each tray section length should be equal to or greater than the support span.
- When possible, the splice should be located at quarter span.
- Fittings should be supported as per NEMA VE2.

Technical Information

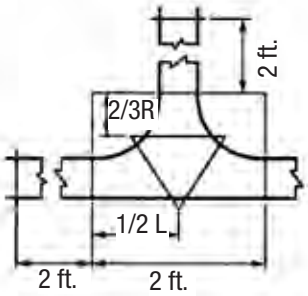
CABLE TRAY SUPPORT LOCATIONS FOR FITTINGS



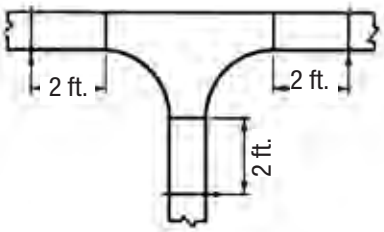
Horizontal Elbow



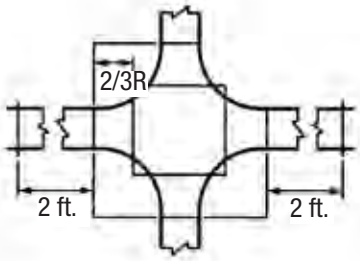
Vertical Elbow



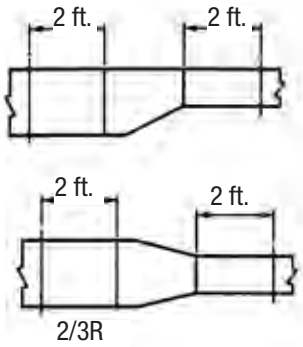
Horizontal Tee



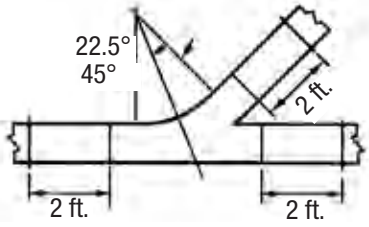
Horizontal Tee



Horizontal Cross



Horizontal Reducer



Horizontal Wye

Note: ø = 30°, 45°, 60°, 90° (degree of fitting)

Technical Information

Sample Recommended Specifications

CABLE TRAY SYSTEM

- Cable tray system shall be made of straight sections, fittings and accessories as defined in the latest CSA/NEMA standards publication.

CABLE TRAY DESIGN

- Straight section structural elements; side rails, rungs and splice plates shall be pultruded from glass fiber reinforced polyester or vinyl ester resin.
- Pultruded shapes shall be constructed with a surface veil to ensure a resin-rich and ultraviolet resistant surface.
- Pultruded shapes shall meet ASTM E-84, Class 1 flame-rating and self-extinguishing requirements of ASTM D-635.

CONSTRUCTION

- Straight section lengths will be 120 inches (10 ft.) or 240 inches (20 ft.) standard.
- Side rails will be inward «C» configuration and be predrilled to accept splice plates.
- Overall heights shall be 6 in., 4 in. or 3 in. respectively.
- Loading depths for cable tray systems shall be 5 in., 3 in. or 2 in. as per CSA/NEMA tolerances
- Loading classifications and test specimens shall be per CSA/NEMA.

FITTINGS

- Molded fittings shall be formed with a minimum 3 in. tangent following the radius.
- 3 in. or 5 in. loading depth systems shall have 90° and 45° molded fittings in 12 in. or 24 in. radius.
- All fittings not included in above statement should be of mitered construction.
- Width (usable inside tray width) shall be 6 in., 9 in., 12 in., 18 in., 24 in., 30 in. or 36 in.
- Outside width shall not exceed inside width by more than a total of 2 in.
- Straight and expansion splice plates will be of stainless steel or fiberglass design with an eight-bolt pattern in 5 in. fill systems and four-bolt pattern in 3 in. and 2 in. fill systems.
- Dimension tolerances will be per CSA/NEMA.
- Cable tray must have integral connection between side rails and rungs consisting of Nonmetallic mechanical fasteners and adhesive bonding.

MANUFACTURE

- All manufacturing practices will be in accordance with CSA/NEMA.
- Cable trays shall be by Thomas & Betts, or approved CSA/NEMA member.

Technical Information

Application Photos

Nonmetallic Cable Tray Systems

have been tested and proven in the harsh environment of the offshore oil and gas industry. Subject to the corrosive conditions inherent in petroleum products, plus the daily punishment of exposure to wind, weather and saltwater –

Nonmetallic Cable Tray Systems have stood up to these challenges.

Horizontal and vertical drops, exterior installation

Horizontal (suspended) tray, with vertical drop to machinery below

Vertical cable drop out from horizontal run

Horizontal Bends change direction of tray suspended from deck above

Straight Lengths

Straight Section Numbering System

To order

To order a straight section of cable tray, select the appropriate size and material from the charts below and place those symbols in the sequence shown to form the complete catalogue number.

Selection process

1	2	3	4	5	6
Nonmetallic cable tray system	Select the correct Thomas & Betts serie cable tray using the load data for straight sections found on pages A244-A248.	Select the resin required. Refer to Corrosion Guide on pages A234-A235 of the Technical information section for the effect of enviromental conditions on the desired material. For the effective temperature range, see page A241 of the same section.	Select the rung spacing required to properly support cables in tray.	Select the desired width in inches.	Select the straight section length in inches.

Straight section catalogue selector

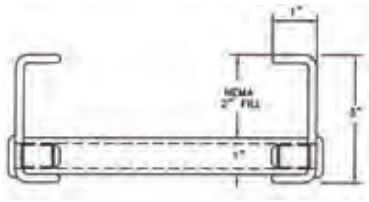
NM	- 4	P	09	24	- 120
CABLE TRAY SYSTEM	**Series**	**Material**	**Rung Spacing (in.)**	**Width (in.)**	**Length**
Nonmetallic	3 4 6B 6C H6C	P - Polyester resin V- Vinyl ester resin	06 09 12 18	06 09 12 18 24 30 36	120 in. = 10 ft. 240 in. = 20 ft.

Example: NM-4P0924-120 for 4 in. side rail, polyester resin, 9 in. rung spacing, 24 in. wide, 120 in. (10 ft.) length.
Note : One pair of stainless steel SS6 splice plates with SS6 hardware included with each length.
For other types of splice plates, see page A274-A276.

Straight Lengths

3 in. Straight Section

Straight section catalogue selector					
NM	**- 3**	**P**	**09**	**24**	**- 120**
CABLE TRAY SYSTEM	Serie	Material	Rung Spacing (in.)	Width (in.)	Length
Nonmetallic	3	P - Polyester resin V- Vinyl ester resin	06 09 12 18	06 09 12 18 24 30 36	120 in. = 10 ft. 240 in. = 20 ft.



Side Rail height : 3 in. (2 po loading depth)

Splice plates

One pair of stainless steel SS6 splice plates with SS6 (316 Stainless Steel) hardware included.

Deflection factor

To calculate deflection at any span length for lighter loads than listed, multiply the load by the K factor. When trays are used in continuous spans, the deflection of the tray is reduced by as much as 50%

Specifications

Series	Safety Factor	Support Span (ft.)					
			6	8	10	12	14
Series 3: Loading-NEMA 8C							
3	1.5	Design Load lb./ft.	257	145	93	64	47
		Deflection in.	1.3	2.3	3.7	5.3	7.2
		K Factor	0.005	0.016	0.040	0.083	0.153

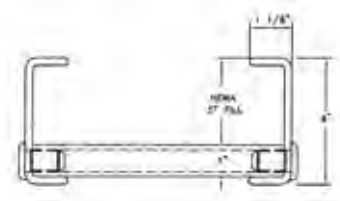
Loading

- CSA load class: C/3M
- NEMA 8C
- 12 in. rung spacing

Straight Lengths

4 in. Straight Section

Straight section catalogue selector					
NM	**- 4**	**P**	**09**	**24**	**- 120**
CABLE TRAY SYSTEM	Serie	Material	Rung Spacing (in.)	Width (in.)	Length
Nonmetallic	4	P - Polyester resin V- Vinyl ester resin	06 09 12 18	06 09 12 18 24 30 36	120 in. = 10 ft. 240 in. = 20 ft.



Side Rail height : 4 in. (3 in. loading depth)

Splice plates

One pair of stainless steel SS6 splice plates with SS6 (316 Stainless Steel) hardware included.

Deflection factor

To calculate deflection at any span length for lighter loads than listed, multiply the load by the K factor.
When trays are used in continuous spans, the deflection of the tray is reduced by as much as 50%

Specifications

Series	Safety Factor	Support Span (ft.)					
			10	12	14	16	18
Series 4: Loading-NEMA 12C							
4	1.5	Design Load lb./ft.	157	109	80	61	48
		Deflection in.	2.1	3.0	4.0	5.3	6.7
		K Factor	0.013	0.028	0.050	0.087	0.140

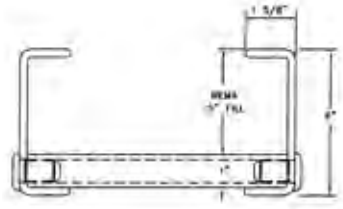
Loading

- CSA load class: D/3M
- NEMA 12C
- 12 in. rung spacing

Straight Lengths

6 in. Straight Section

Straight section catalogue selector					
NM	**- 6B**	**P**	**09**	**24**	**- 120**
CABLE TRAY SYSTEM	Serie	Material	Rung Spacing (in.)	Width (in.)	Length
Nonmetallic	6B	P - Polyester resin V- Vinyl ester resin	06 09 12 18	06 09 12 18 24 30 36	120 in. = 10 ft. 240 in. = 20 ft.



Side Rail Height : 6 in. (5 po loading depth)

Splice plates

One pair of stainless steel SS6 splice plates with SS6 (316 Stainless Steel) hardware included.

Deflection factor

To calculate deflection at any span length for lighter loads than listed, multiply the load by the K factor. When trays are used in continuous spans, the deflection of the tray is reduced by as much as 50%

Specifications

Series	Safety Factor	Support Span (ft.)					
			12	14	16	18	20
Series 6B: Loading-NEMA 20B							
6B	1.5	Design Load lb./pi	254	186	143	113	91
		Deflection in.	1.6	2.2	2.8	3.6	4.4
		K Factor	0.006	0.012	0.020	0.032	0.048

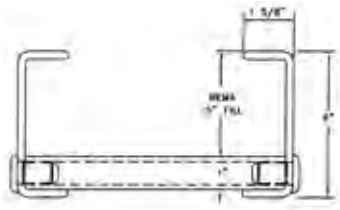
Loading

- CSA load class: E/6M
- NEMA 20B
- 12 in. rung spacing

Straight Lengths

6 in. Straight Section

Straight section catalogue selector					
NM	**- 6C**	**P**	**09**	**24**	**- 120**
CABLE TRAY SYSTEM	Serie	Material	Rung Spacing (in.)	Width (in.)	Length
Nonmetallic	6C	P - Polyester resin V- Vinyl ester resin	06 09 12 18	06 09 12 18 24 30 36	120 in. = 10 ft. 240 in. = 20 ft.



Side Rail Height : 6 in. (5 po loading depth)

Splice plates

One pair of stainless steel SS6 splice plates with SS6 (316 Stainless Steel) hardware included.

Deflection factor

To calculate deflection at any span length for lighter loads than listed, multiply the load by the K factor. When trays are used in continuous spans, the deflection of the tray is reduced by as much as 50%

Specifications

Series	Safety Factor		Support Span (ft.)				
			12	14	16	18	20
Series 6C: Loading-NEMA 20C							
6C	1.5	Design Load lb./pi	356	262	200	158	128
		Deflection in.	1.6	2.2	2.9	3.7	4.6
		K Factor	0.004	0.008	0.015	0.023	0.136

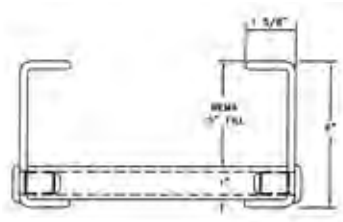
Loading

- CSA load class: E/6M
- NEMA 20C
- 12 in. rung spacing

Straight Lengths

6 in. Straight Section

Straight section catalogue selector					
NM	**- H6C**	**P**	**09**	**24**	**- 120**
CABLE TRAY SYSTEM	**Serie**	**Material**	**Rung Spacing (in.)**	**Width (in.)**	**Length**
Nonmetallic	H6C	P - Polyester resin V- Vinyl ester resin	06 09 12 18	06 09 12 18 24 30 36	120 in. = 10 ft. 240 in. = 20 ft.



Side rail height : 6 in. (5 po loading depth)

Splice plates

One pair of stainless steel SS6 splice plates with SS6 (316 Stainless Steel) hardware included.

Deflection factor

To calculate deflection at any span length for lighter loads than listed, multiply the load by the K factor. When trays are used in continuous spans, the deflection of the tray is reduced by as much as 50%

Specifications

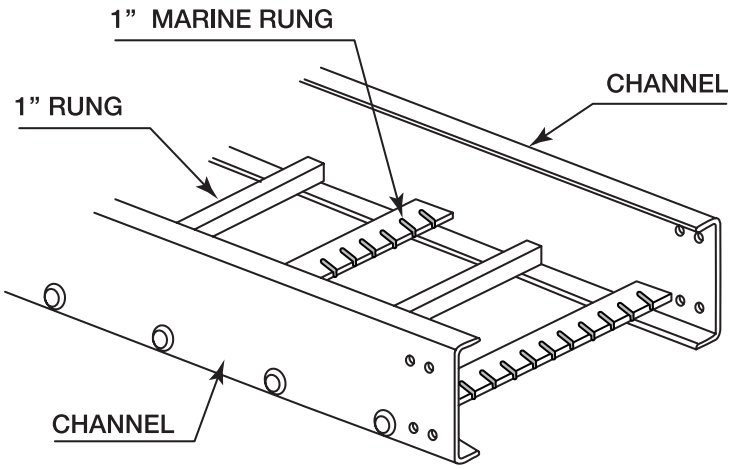
Series	Safety Factor	Support Span (ft.)					
			12	14	16	18	20
Series H6C: Loading-NEMA 20C-S.F.2.0							
H6C	1.5	Design Load lb./pi	386	283	217	171	139
		Deflection in.	1.8	2.4	3.2	4.0	5.0
		K Factor	0.005	0.008	0.015	0.023	0.036
	2.0	Design Load lb./pi	289	212	163	129	104
		Deflection in.	1.3	1.8	2.4	3.0	3.7
		K Factor	0.004	0.008	0.015	0.023	0.036

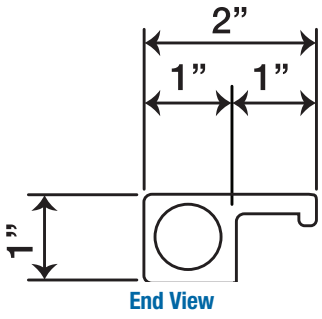
Loading

- CSA load class: E/6M
- NEMA 20C
- 12 in. rung spacing

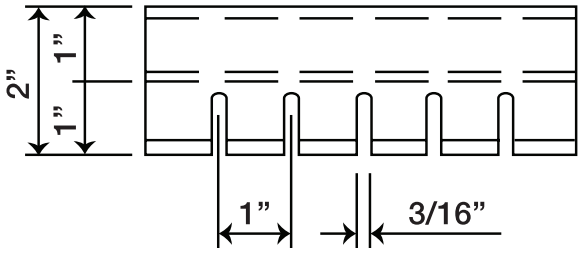
Fittings

Marine Rung Cable Tray





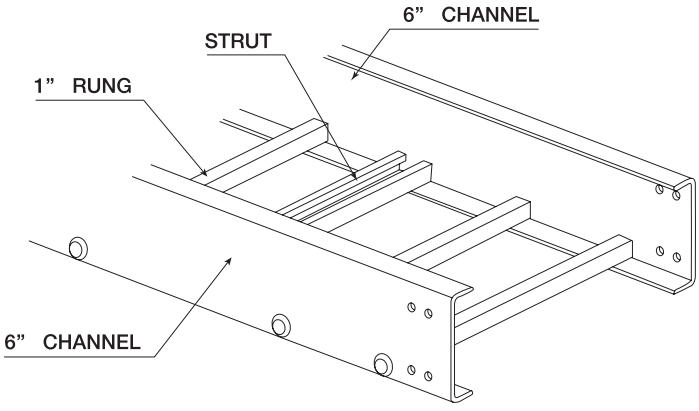
End View



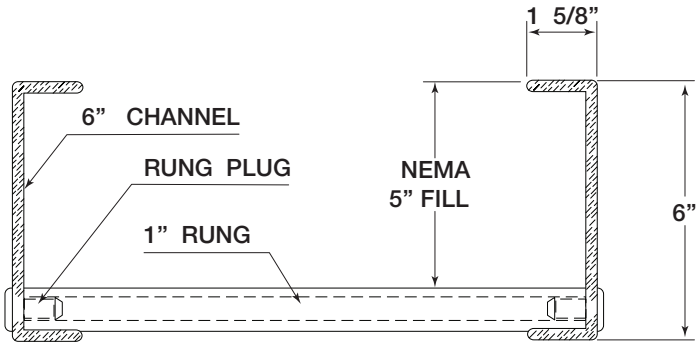
TOP View

Meets U.S. Coast Guard Requirements
Catalogue Number: Add MR after rung spacing
Example: NM-4P-09MR-24-120
Call your Regional Sales Office for documentation.

Strut Rung Cable Tray



Isometric View



Section View

Catalogue Number: Add SR after rung spacing
Call your Regional Sales Office for documentation.

Fittings

Fittings Numbering System

To order

To order a straight section of cable tray, select the appropriate size and material from the charts below and place those symbols in the sequence shown to form the complete catalogue number.

Selection process

1	2	3	4	5	6	7	8
Nonmetallic cable tray system	For mitered fittings when available	Select height of fitting required for application. This should match tray series and height selection.	Select the resin required. Refer to Corrosion Guide on pages A234-A235 of the Technical information section for the effect of enviromental conditions on the desired material, for the effective temperature range, see page A237 of the same section.	Select the desired width in inches	Angle of fitting required for application	Type of fitting required for application. See choices below.	Radius required for application. This would be determined by allowable radius of cables being installed. Standard radius is 24".

Straight section catalogue selector

NM	- M	4	P	24	90	HB	24
CABLE TRAY SYSTEM	**Mitered**	**Series**	**Material**	**Width (in.)**	**Angle**	**Type**	**Radius (in.)**
Nonmetallic	When available	3 4 6	P - Polyester resin V- Vinyl ester resin	06 09 12 18 24 30 36	30˚ 45˚ 60˚ 90˚	HB-Horizontal bend HT-Horizontal tee HX-Horizontal cross VI-Vertical Inside bend VO-Vertical outside bend VT-Vertical tee VTD-Vertical tee, down VTU-Vertical tee, up RR-Right reducer LR-Left reducer SR-Straight reducer HYR-Horizontal wye, right HYL-Horizontal wye, left CSF-Cable support fitting	12 24 36

Note: One pair of stainless steel SS6 splice plates with SS6 hardware included with each Length.
For other types of splice plates, see page A274-A276.
Note: Custom fittings are available on request. Contact your Regional Sales Office.

Fittings

3 in. Horizontal Bends

Part Numbering System

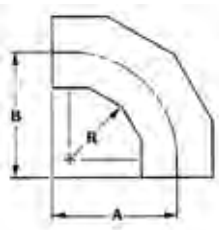
NM - M 3 P 24 90 HB 12

- NM: Nonmetallic
- M: Mitered
- 3: Height
- P: Material
- 24: Width
- 90: Angle
- HB: Type
- 12: Radius

† For molded fitting, if available, please remove "M" in the catalogue number.
Ex: NM-4P-24-90HB12

Sample mitered fitting

90° Horizontal Bend



-R- Bend Radius (in.)	Tray Width (in.)	Cat. No.	Dimensions	
			A (in.)	B (in.)
12	6	NM-M3-(Matl)-06-90HB12	20-3/8	20-3/8
	9	NM-M3-(Matl)-09-90HB12	21-7/8	21-7/8
	12	NM-M3-(Matl)-12-90HB12	22-3/4	22-3/4
	18	NM-M3-(Matl)-18-90HB12	26-5/16	26-5/16
	24	NM-M3-(Matl)-24-90HB12	29-3/8	29-3/8

One pair of stainless steel SS6 splice plates with SS6 hardware included.

45° Horizontal Bend

-R- Bend Radius (in.)	Tray Width (in.)	Cat. No.	Dimensions		
			A (in.)	B (in.)	C (in.)
12	6	NM-M3-(Matl)-06-45HB12	22-13/16	9-7/16	13-3/8
	9	NM-M3-(Matl)-09-45HB12	23-7/8	9-7/8	14
	12	NM-M3-(Matl)-12-45HB12	24-7/8	10-5/16	14-5/8
	18	NM-M3-(Matl)-18-45HB12	27	11-3/16	15-7/8
	24	NM-M3-(Matl)-24-45HB12	29-1/8	12-1/16	17-1/16

One pair of stainless steel SS6 splice plates with SS6 hardware included.

Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

4 in. Horizontal Bends

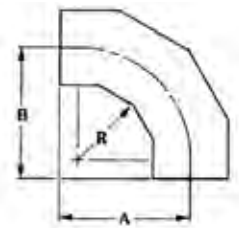
Part Numbering System

NM	-	M	4	P	24	90	HB	12
Nonmetallic		Mitered	Height	Material	Width	Angle	Type	Radius

† For molded fitting, if available, please remove "M" in the catalogue number.
Ex: NM-4P-24-90HB12

Sample molded fitting

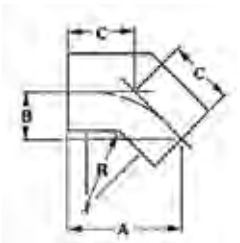
90° Horizontal Bend



-R- Bend Radius (in.)	Tray Width (in.)	Cat. No.	Dimensions A (in.)	Dimensions B (in.)
12	6	NM-M4-(Matl)-06-90HB12	22-1/4	22-1/4
	9	NM-M4-(Matl)-09-90HB12	23-3/4	23-3/4
	12	NM-M4-(Matl)-12-90HB12 †	25-1/4	25-1/4
	18	NM-M4-(Matl)-18-90HB12 †	28-1/4	28-1/4
	24	NM-M4-(Matl)-24-90HB12 †	31-1/4	31-1/4
	30	NM-M4-(Matl)-30-90HB12 †	34-1/4	34-1/4
	36	NM-M4-(Matl)-36-90HB12 †	37-1/4	37-1/4
24	6	NM-M4-(Matl)-06-90HB24 †	34-1/4	34-1/4
	9	NM-M4-(Matl)-09-90HB24	35-3/4	34-3/4
	12	NM-M4-(Matl)-12-90HB24 †	37-1/4	37-1/4
	18	NM-M4-(Matl)-18-90HB24 †	40-1/4	40-1/4
	24	NM-M4-(Matl)-24-90HB24 †	43-1/4	43-1/4
	30	NM-M4-(Matl)-30-90HB24	46-1/4	46-1/4
	36	NM-M4-(Matl)-36-90HB24	49-1/4	49-1/4
36	6	NM-M4-(Matl)-06-90HB36	44-5/8	44-5/8
	9	NM-M4-(Matl)-09-90HB36	46-1/8	46-1/8
	12	NM-M4-(Matl)-12-90HB36	47-5/8	47-5/8
	18	NM-M4-(Matl)-18-90HB36	50-5/8	50-5/8
	24	NM-M4-(Matl)-24-90HB36	53-5/8	53-5/8
	30	NM-M4-(Matl)-30-90HB36	56-5/8	56-5/8
	36	NM-M4-(Matl)-36-90HB36	59-5/8	59-5/8

One pair of stainless steel SS6 splice plates with SS6 hardware included. † Denotes molded fitting available.

45° Horizontal Bend



-R- Bend Radius (in.)	Tray Width (in.)	Cat. No.	Dimensions A (in.)	Dimensions B (in.)	Dimensions C (in.)
12	6	NM-M4-(Matl)-06-45HB12	15-3/4	6-1/2	9-3/16
	9	NM-M4-(Matl)-09-45HB12	16-13/16	10-1/2	9-13/16
	12	NM-M4-(Matl)-12-45HB12 †	17-7/8	7-3/8	10-7/16
	18	NM-M4-(Matl)-18-45HB12 †	20	8-1/4	11-11/16
	24	NM-M4-(Matl)-24-45HB12 †	22-1/16	9-1/8	12-15/16
	30	NM-M4-(Matl)-30-45HB12 †	24-3/16	10	14-3/16
	36	NM-M4-(Matl)-36-45HB12 †	26-5/16	10-15/16	15-7/16
24	6	NM-M4-(Matl)-06-45HB24 †	24-3/16	10	14-3/16
	9	NM-M4-(Matl)-09-45HB24	25-1/4	10-1/2	14-13/16
	12	NM-M4-(Matl)-12-45HB24 †	26-5/16	10-15/16	15-7/16
	18	NM-M4-(Matl)-18-45HB24 †	28-7/16	11-13/16	16-11/16
	24	NM-M4-(Matl)-24-45HB24 †	30-9/16	12-11/16	17-15/16
	30	NM-M4-(Matl)-30-45HB24	32-11/16	13-9/16	19-1/8
	36	NM-M4-(Matl)-36-45HB24	34-13/16	14-7/16	20-3/8
36	6	NM-M4-(Matl)-06-45HB36	39-7/8	16-1/2	23-3/8
	9	NM-M4-(Matl)-09-45HB36	40-15/16	16-15/16	23-15/16
	12	NM-M4-(Matl)-12-45HB36	42	17-3/8	24-9/16
	18	NM-M4-(Matl)-18-45HB36	44-1/8	18-1/4	25-13/16
	24	NM-M4-(Matl)-24-45HB36	46-3/16	19-1/8	27-1/16
	30	NM-M4-(Matl)-30-45HB36	48-5/16	20	28-5/16
	36	NM-M4-(Matl)-36-45HB36	50-7/16	20-7/8	29-9/16

Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.
Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.

Fittings

6 in. Horizontal Bends

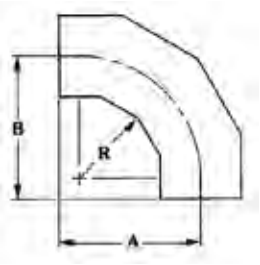
Part Numbering System

NM	-	M	6	P	24	90	HB	12
Nonmetallic		Mitered	Height	Material	Width	Angle	Type	Radius

†For molded fitting, if available, please remove "M" in the catalogue number.
Ex: NM-6P2490HB12

Sample mitered fitting

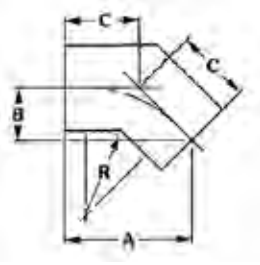
90° Horizontal Bend



-R- Bend Radius (in.)	Tray Width (in.)	Cat. No.	Dimensions	
			A (in.)	B (in.)
12	6	NM-M4-(Matl)-06-90HB12	20-3/8	20-3/8
	9	NM-M4-(Matl)-09-90HB12	21-7/8	21-7/8
	12	NM-M4-(Matl)-12-90HB12 †	22-3/4	22-3/4
	18	NM-M4-(Matl)-18-90HB12 †	26-5/16	26-5/16
	24	NM-M4-(Matl)-24-90HB12 †	29-3/8	29-3/8
	30	NM-M4-(Matl)-30-90HB12 †	32-3/8	32-3/8
	36	NM-M4-(Matl)-36-90HB12 †	35-3/8	35-3/8
24	6	NM-M4-(Matl)-06-90HB24 †	34-1/4	34-1/4
	9	NM-M4-(Matl)-09-90HB24	35-1/4	35-3/4
	12	NM-M4-(Matl)-12-90HB24 †	37-1/4	37-1/4
	18	NM-M4-(Matl)-18-90HB24 †	40-1/4	40-1/4
	24	NM-M4-(Matl)-24-90HB24 †	43-1/4	43-1/4
	30	NM-M4-(Matl)-30-90HB24	46-1/4	46-1/4
	36	NM-M4-(Matl)-36-90HB24	49-1/4	49-1/4
36	6	NM-M4-(Matl)-06-90HB36	46-1/4	46-1/4
	9	NM-M4-(Matl)-09-90HB36	47-3/4	47-3/4
	12	NM-M4-(Matl)-12-90HB36	49-1/4	49-1/4
	18	NM-M4-(Matl)-18-90HB36	52-1/4	52-1/4
	24	NM-M4-(Matl)-24-90HB36	55-1/4	55-1/4
	30	NM-M4-(Matl)-30-90HB36	58-1/4	58-1/4
	36	NM-M4-(Matl)-36-90HB36	61-1/4	61-1/4

One pair of stainless steel SS6 splice plates with SS6 hardware included. † Denotes molded fitting available.

45° Horizontal Bend



-R- Bend Radius (in.)	Tray Width (in.)	Cat. No.	Dimensions		
			A (in.)	B (in.)	C (in.)
12	6	NM-M6-(Matl)-06-45HB12	22-13/16	9-7/16	13-3/8
	9	NM-M6-(Matl)-09 45HB12	23-7/8	9-7/8	14
	12	NM-M6-(Matl)-12-45HB12	24-7/8	10-5/16	14-5/8
	18	NM-M6-(Matl)-18-45HB12	27	11-3/16	15-7/8
	24	NM-M6-(Matl)-24-45HB12	29-1/8	12-1/16	17-1/16
	30	NM-M6-(Matl)-30-45HB12	31-1/4	12-15/16	18-5/16
	36	NM-M6-(Matl)-36-45HB12	33-3/8	13-13/16	19-9/16
24	6	NM-M6-(Matl)-06-45HB24	24-3/16	10	14-3/16
	9	NM-M6-(Matl)-09-45HB24	25-1/4	10-1/2	14-13/16
	12	NM-M6-(Matl)-12-45HB24 †	26-5/16	10-15/16	15-7/16
	18	NM-M6-(Matl)-18-45HB24 †	28-7/16	11-13/16	16-11/16
	24	NM-M6-(Matl)-24-45HB24 †	30-9/16	12-11/16	17-15/16
	30	NM-M6-(Matl)-30-45HB24	32-11/16	13-9/16	19-1/8
	36	NM-M6-(Matl)-36-45HB24 †	34-13/16	14-7/16	20-3/8
36	6	NM-M6-(Matl)-06-45HB36	32-11/16	13-9/16	19-1/8
	9	NM-M6-(Matl)-09-45HB36	33-3/4	14	19-3/4
	12	NM-M6-(Matl)-12-45HB36	34-13/16	14-7/16	20-3/8
	18	NM-M6-(Matl)-18-45HB36	36-15/16	15-5/16	21-5/8
	24	NM-M6-(Matl)-24-45HB36	39-1/16	16-3/16	22-7/8
	30	NM-M6-(Matl)-30-45HB36	41-3/16	17-1/16	24-1/8
	36	NM-M6-(Matl)-36-45HB36	43-5/16	17-15/16	25-3/8

One pair of stainless steel SS6 splice plates with SS6 hardware included. † Denotes molded fitting available.
Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

3 in. Horizontal Tees and Crosses

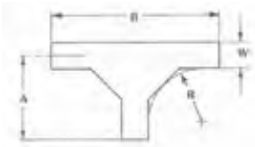
Part Numbering System

NM - M 3 P 24 HT 12

- NM: Nonmetallic
- M: Mitered
- 3: Height
- P: Material
- 24: Width
- HT: Type
- 12: Radius

Horizontal Tee

Sample mitered fitting

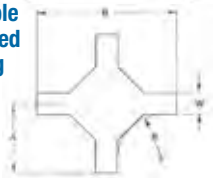


-R- Bend Radius (in.)	Tray Width (in.)	Cat. No.	Dimensions (in.)	
			A (in.)	B (in.)
12	6	NM-M3-(Matl)-06-HT12	19-1/4	38
	9	NM-M3-(Matl)-09-HT12	20-3/4	41-1/2
	12	NM-M3-(Matl)-12-HT12	22-1/4	44-1/2
	18	NM-M3-(Matl)-18-HT12	25-1/4	50-1/2
	24	NM-M3-(Matl)-24-HT12	28-1/4	56-1/2

Two pairs of stainless steel SS6 splice plates with SS6 hardware included.

Horizontal Cross

Sample mitered fitting



-R- Bend Radius (in.)	Tray Width (in.)	Cat. No.	Dimensions (in.)	
			A (in.)	B (in.)
12	6	NM-M3-(Matl)-06-45HX12	19-1/4	38-1/2
	9	NM-M3-(Matl)-09-45HX12	20-3/4	44-1/2
	12	NM-M3-(Matl)-12-45HX12	22-1/4	44-1/2
	18	NM-M3-(Matl)-18-45HX12	25-1/4	50-1/2
	24	NM-M3-(Matl)-24-45HX12	28-1/4	56-1/2

Three pairs of stainless steel SS6 splice plates with SS6 hardware included.

Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

4 in. Horizontal Tees and Crosses

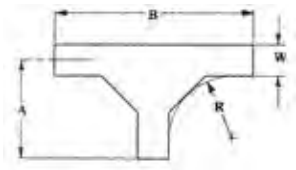
Part Numbering System

NM - M 4 P 24 HT 12

- NM: Nonmetallic
- M: Mitered
- 4: Height
- P: Material
- 24: Width
- HT: Type
- 12: Radius

† For molded fitting, if available, please remove "M" in the catalogue number.
Ex: NM-4P-24HT12

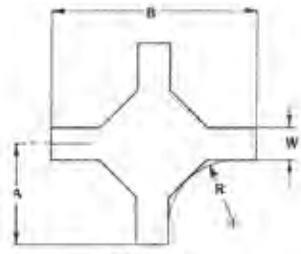
Horizontal Tee



-R- Bend Radius (in.)	Tray Width (in.)	Cat. No.	Dimensions	
			A (in.)	B (in.)
12	6	NM-M4-(Matl)-06-HT12 †	22-1/4	44-1/2
	9	NM-M4-(Matl)-09-HT12 †	23-3/4	47-1/2
	12	NM-M4-(Matl)-12-HT12 †	25-1/4	50-1/2
	18	NM-M4-(Matl)-18-HT12 †	28-1/4	56-1/2
	24	NM-M4-(Matl)-24-HT12 †	31-1/4	62-1/2
	30	NM-M4-(Matl)-30-HT12 †	34-1/4	68-1/2
	36	NM-M4-(Matl)-36-HT12 †	37-1/4	74-1/2
24	6	NM-M4-(Matl)-06-HT24 †	34-1/4	68-1/2
	9	NM-M4-(Matl)-09-HT24 †	35-3/4	71-1/2
	12	NM-M4-(Matl)-12-HT24 †	37-1/4	74-1/2
	18	NM-M4-(Matl)-18-HT24 †	40-1/4	80-1/2
	24	NM-M4-(Matl)-24-HT24 †	43-1/4	86-1/2
	30	NM-M4-(Matl)-30-HT24 †	46-1/4	92-1/2
	36	NM-M4-(Matl)-36-HT24 †	49-1/4	98-1/2
36	6	NM-M4-(Matl)-06-HT36	43-1/4	86-1/2
	9	NM-M4-(Matl)-09-HT36	44-3/4	89-1/2
	12	NM-M4-(Matl)-12-HT36	46-1/4	92-1/2
	18	NM-M4-(Matl)-18-HT36	49-1/4	98-1/2
	24	NM-M4-(Matl)-24-HT36	52-1/4	104-1/2
	30	NM-M4-(Matl)-30-HT36	55-1/4	110-1/2
	36	NM-M4-(Matl)-36-HT36	58-1/4	116-1/2

Two pairs of stainless steel SS6 splice plates with SS6 hardware included. † Denotes molded fitting available.

Horizontal Cross



-R- Bend Radius (in.)	Tray Width (in.)	Cat. No.	Dimensions	
			A (in.)	B (in.)
12	6	NM-M4-(Matl)-06-HX12 †	22-1/4	44-1/2
	9	NM-M4-(Matl)-09-HX12 †	23-3/4	47-1/2
	12	NM-M4-(Matl)-12-HX12 †	25-1/4	50-1/2
	18	NM-M4-(Matl)-18-HX12 †	28-1/4	56-1/2
	24	NM-M4-(Matl)-24-HX12 †	31-1/4	62-1/2
	30	NM-M4-(Matl)-30-HX12 †	34-1/4	68-1/2
	36	NM-M4-(Matl)-36-HX12 †	37-1/4	74-1/2
24	6	NM-M4-(Matl)-06-HX24 †	34-1/4	68-1/2
	9	NM-M4-(Matl)-09-HX24 †	35-3/4	71-1/2
	12	NM-M4-(Matl)-12-HX24 †	37-1/4	74-1/2
	18	NM-M4-(Matl)-18-HX24 †	40-1/4	80-1/2
	24	NM-M4-(Matl)-24-HX24 †	43-1/4	86-1/2
	30	NM-M4-(Matl)-30-HX24 †	46-1/4	92-1/2
	36	NM-M4-(Matl)-36-HX24 †	49-1/4	98-1/2
36	6	NM-M4-(Matl)-06-HX36	43-1/4	86-1/2
	9	NM-M4-(Matl)-09-HX36	44-3/4	89-1/2
	12	NM-M4-(Matl)-12-HX36	46-1/4	92-1/2
	18	NM-M4-(Matl)-18-HX36	49-1/4	98-1/2
	24	NM-M4-(Matl)-24-HX36	52-1/4	104-1/2
	30	NM-M4-(Matl)-30-HX36	55-1/4	110-1/2
	36	NM-M4-(Matl)-36-HX36	58-1/4	116-1/2

Three pairs of stainless steel SS6 splice plates with SS6 hardware included. † Denotes molded fitting available.

Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

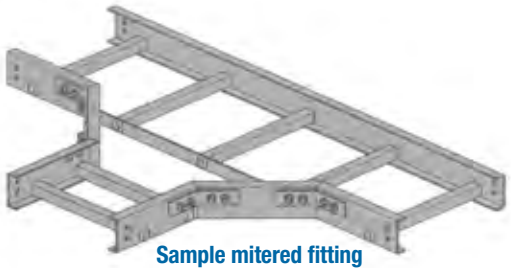
6 in. Horizontal Tees & Crosse

Part Numbering System

NM - M 6 P 24 HT 12

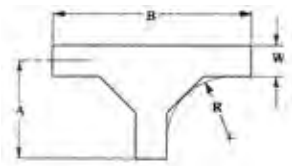
- NM: Nonmetallic
- M: Mitered
- 6: Height
- P: Material
- 24: Width
- HT: Type
- 12: Radius

† For molded fitting, if available, please remove "M" in the catalogue number.
Ex: NM-6P24HT12



Sample mitered fitting

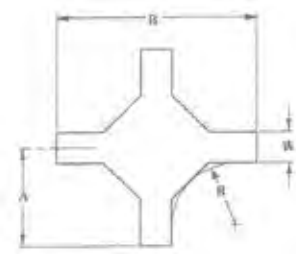
Horizontal Tee



-R- Bend Radius (in.)	Tray Width (in.)	Cat. No.	Dimensions	
			A (in.)	B (in.)
12	6	NM-M6-(Matl)-06-HT12	19-1/4	38
	9	NM-M6-(Matl)-09-HT12	20-3/4	41
	12	NM-M6-(Matl)-12-HT12	22-1/4	44
	18	NM-M6-(Matl)-18-HT12	25-1/4	50
	24	NM-M6-(Matl)-24-HT12	28-1/4	56
	30	NM-M6-(Matl)-30-HT12	31-1/4	62
	36	NM-M6-(Matl)-36-HT12	34-1/4	68
24	6	NM-M6-(Matl)-06-HT24 †	34-1/4	68-1/2
	9	NM-M6-(Matl)-09-HT24 †	35-3/4	71-1/2
	12	NM-M6-(Matl)-12-HT24 †	37-1/4	74-1/2
	18	NM-M6-(Matl)-18-HT24 †	40-1/4	81-1/2
	24	NM-M6-(Matl)-24-HT24 †	43-1/4	86-1/2
	30	NM-M6-(Matl)-30-HT24 †	46-1/4	92-1/2
	36	NM-M6-(Matl)-36-HT24 †	49-1/4	98-1/2
36	6	NM-M6-(Matl)-06-HT36	46-1/4	92-1/2
	9	NM-M6-(Matl)-09-HT36	47-3/4	95-1/2
	12	NM-M6-(Matl)-12-HT36	49-1/4	98-1/2
	18	NM-M6-(Matl)-18-HT36	52-1/4	104-1/2
	24	NM-M6-(Matl)-24-HT36	55-1/4	110-1/2
	30	NM-M6-(Matl)-30-HT36	58-1/4	116-1/2
	36	NM-M6-(Matl)-36-HT36	61-1/4	122-1/2

Two pairs of stainless steel SS6 splice plates with SS6 hardware included. † Denotes molded fitting available.

Horizontal Cross



-R- Bend Radius (in.)	Tray Width (in.)	Cat. No.	Dimensions	
			A (in.)	B (in.)
12	6	NM-M6-(Matl)-06-HX12	19-1/4	38
	9	NM-M6-(Matl)-09-HX12	20-3/4	41
	12	NM-M6-(Matl)-12-HX12	22-1/4	44
	18	NM-M6-(Matl)-18-HX12	25-1/4	50
	24	NM-M6-(Matl)-24-HX12	28-1/4	56
	30	NM-M6-(Matl)-30-HX12	31-1/4	62
	36	NM-M6-(Matl)-36-HX12	34-1/4	68
24	6	NM-M6-(Matl)-06-HX24 †	34-1/4	68-1/2
	9	NM-M6-(Matl)-09-HX24 †	35-3/4	71-1/2
	12	NM-M6-(Matl)-12-HX24 †	37-1/4	74-1/2
	18	NM-M6-(Matl)-18-HX24 †	40-1/4	80-1/2
	24	NM-M6-(Matl)-24-HX24 †	43-1/4	86-1/2
	30	NM-M6-(Matl)-30-HX24 †	46-1/4	92-1/2
	36	NM-M6-(Matl)-36-HX24 †	49-1/4	98-1/2
36	6	NM-M6-(Matl)-06-HX36	46-1/4	92-1/2
	9	NM-M6-(Matl)-09-HX36	47-3/4	95-1/2
	12	NM-M6-(Matl)-12-HX36	49-1/4	98-1/2
	18	NM-M6-(Matl)-18-HX36	52-1/4	104-1/2
	24	NM-M6-(Matl)-24-HX36	55-1/4	110-1/2
	30	NM-M6-(Matl)-30-HX36	58-1/4	116-1/2
	36	NM-M6-(Matl)-36-HX36	61-1/4	122-1/2

Three pairs of stainless steel SS6 splice plates with SS6 hardware included. † Denotes molded fitting available.

Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

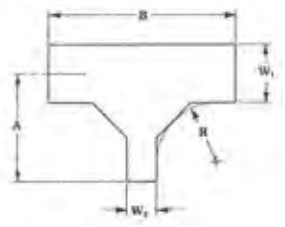
3 in. Horizontal Reducing and Expanding Tees

Part Numbering System

NM	-	M	3	P	24	12	HT	12
Nonmetallic		Mitered	Height	Material	Width 1	Width 2	Type	Radius

Sample mitered fitting

Horizontal Reducing Tee

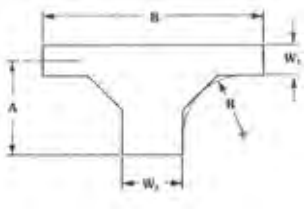


W1 (in.)	W2 (in.)	Cat. No.	Dimensions		Radius (in.)
			A (in.)	B (in.)	
9	6	NM-M3-(Matl)-09-06-HT12	20-3/4	38-1/2	12
12	6	NM-M3-(Matl)-12-06-HT12	22-1/4	38-1/2	
	9	NM-M3-(Matl)-12-09-HT12	22-1/4	41-1/2	
18	6	NM-M3-(Matl)-18-06-HT12	25-1/4	38-1/2	
	9	NM-M3-(Matl)-18-09-HT12	25-1/4	41-1/2	
	12	NM-M3-(Matl)-18-12-HT12	25-1/4	41-1/2	
24	6	NM-M3-(Matl)-24-06-HT12	28-1/4	38-1/2	
	9	NM-M3-(Matl)-24-09-HT12	28-1/4	41-1/2	
	12	NM-M3-(Matl)-24-12-HT12	28-1/4	44-1/2	
	18	NM-M3-(Matl)-24-18-HT12	28-1/4	50-1/2	

Two pairs of stainless steel SS6 splice plates with SS6 hardware included.

Sample mitered fitting

Horizontal Expanding Tee



W1 (in.)	W2 (in.)	Cat. No.	Dimensions		Radius
			A (in.)	B (in.)	
9	9	NM-M3-(Matl)-06-09-HT12	19-1/4	41-1/2	12
	12	NM-M3-(Matl)-12-12-HT12	19-1/4	44-1/2	
	18	NM-M3-(Matl)-06-18-HT12	19-1/4	50-1/2	
	24	NM-M3-(Matl)-06-24-HT12	19-1/4	56-1/2	
12	12	NM-M3-(Matl)-09-12-HT12	20-3/4	44-1/2	
	18	NM-M3-(Matl)-09-18-HT12	20-3/4	50-1/2	
	24	NM-M3-(Matl)-09-24-HT12	20-3/4	56-1/2	
18	18	NM-M3-(Matl)-12-18-HT12	22-1/4	50-1/2	
	24	NM-M3-(Matl)-12-24-HT12	22-1/4	50-1/2	
24	24	NM-M3-(Matl)-18-24-HT12	25-1/4	56-1/2	

Three pairs of stainless steel SS6 splice plates with SS6 hardware included.

Fittings

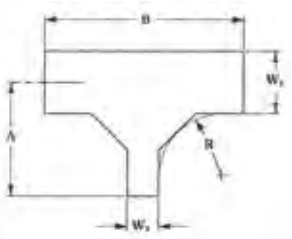
4 in. Horizontal Reducing Tees

Sample mitered fitting

Part Numbering System

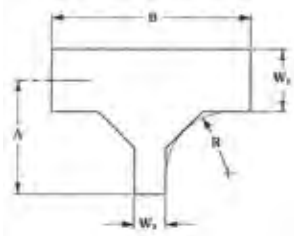
NM	-	M	4	P	24	12	HT	12
Nonmetallic		Mitered	Height	Material	Width 1	Width 2	Type	Radius

Horizontal Reducing Tee



Tray Width W1 (in.)	Tray Width W2 (in.)	Cat. No. *Insert radius (12 in. or 24 in.)	12 in. Radius A (in.)	12 in. Radius B (in.)	24 in. Radius A (in.)	24 in. Radius B (in.)
9	6	NM-M4-(Matl)-09-06-HT*	23-3/4	44-1/2	35-3/4	68-1/2
12	6	NM-M4-(Matl)-12-06-HT*	25-1/4	44-1/2	37-1/4	68-1/2
	9	NM-M4-(Matl)-12-09-HT*	25-1/4	47-1/2	37-1/4	71-1/2
18	6	NM-M4-(Matl)-18-06-HT*	28-1/4	44-1/2	40-1/4	68-1/2
	9	NM-M4-(Matl)-18-09-HT*	28-1/4	47-1/2	40-1/4	71-1/2
	12	NM-M4-(Matl)-18-12-HT*	28-1/4	50-1/2	40-1/4	74-1/2
24	6	NM-M4-(Matl)-24-06-HT*	31-1/4	44-1/2	43-1/4	68-1/2
	9	NM-M4-(Matl)-24-09-HT*	31-1/4	47-1/2	43-1/4	71-1/2
	12	NM-M4-(Matl)-24-12-HT*	31-1/4	50-1/2	43-1/4	74-1/2
	18	NM-M4-(Matl)-24-18-HT*	31-1/4	56-1/2	43-1/4	80-1/2
30	6	NM-M4-(Matl)-30-06-HT*	34-1/4	44-1/2	46-1/4	68-1/2
	9	NM-M4-(Matl)-30-09-HT*	34-1/4	47-1/2	46-1/4	71-1/2
	12	NM-M4-(Matl)-30-12-HT*	34-1/4	50-1/2	46-1/4	74-1/2
	18	NM-M4-(Matl)-30-18-HT*	34-1/4	56-1/2	46-1/4	80-1/2
	24	NM-M4-(Matl)-30-24-HT*	34-1/4	62-1/2	46-1/4	86-1/2
36	6	NM-M4-(Matl)-36-06-HT*	37-1/4	44-1/2	49-1/4	68-1/2
	9	NM-M4-(Matl)-36-09-HT*	37-1/4	47-1/2	49-1/4	71-1/2
	12	NM-M4-(Matl)-36-12-HT*	37-1/4	50-1/2	49-1/4	74-1/2
	18	NM-M4-(Matl)-36-18-HT*	37-1/4	56-1/2	49-1/4	80-1/2
	24	NM-M4-(Matl)-36-24-HT*	37-1/4	62-1/2	49-1/4	86-1/2
	30	NM-M4-(Matl)-36-30-HT*	37-1/4	68-1/2	49-1/4	92-1/2

Two pairs of stainless steel SS6 splice plates with SS6 hardware included.



Tray Width W1 (in.)	Tray Width W2 (in.)	Cat. No.	36 in. Radius A (in.)	36 in. Radius B (in.)
9	6	NM-M4-(Matl)-09-06-HT36	44-3/4	86-1/2
12	6	NM-M4-(Matl)-12-06-HT36	46-1/4	86-1/2
	9	NM-M4-(Matl)-12-09-HT36	46-1/4	89-1/2
18	6	NM-M4-(Matl)-18-06-HT36	49-1/4	86-1/2
	9	NM-M4-(Matl)-18-09-HT36	49-1/4	89-1/2
	12	NM-M4-(Matl)-18-12-HT36	49-1/4	92-1/2
24	6	NM-M4-(Matl)-24-06-HT36	52-1/4	86-1/2
	9	NM-M4-(Matl)-24-09-HT36	52-1/4	89-1/2
	12	NM-M4-(Matl)-24-12-HT36	52-1/4	92-1/2
	18	NM-M4-(Matl)-24-18-HT36	52-1/4	98-1/2
30	6	NM-M4-(Matl)-30-06-HT36	55-1/4	86-1/2
	9	NM-M4-(Matl)-30-09-HT36	55-1/4	89-1/2
	12	NM-M4-(Matl)-30-12-HT36	55-1/4	92-1/2
	18	NM-M4-(Matl)-30-18-HT36	55-1/4	98-1/2
	24	NM-M4-(Matl)-30-24-HT36	55-1/4	104-1/2
36	6	NM-M4-(Matl)-36-06-HT36	58-1/4	86-1/2
	9	NM-M4-(Matl)-36-09-HT36	58-1/4	89-1/2
	12	NM-M4-(Matl)-36-12-HT36	58-1/4	92-1/2
	18	NM-M4-(Matl)-36-18-HT36	58-1/4	98-1/2
	24	NM-M4-(Matl)-36-24-HT36	58-1/4	104-1/2
	30	NM-M4-(Matl)-36-30-HT36	58-1/4	110-1/2

Two pairs of stainless steel SS6 splice plates with SS6 hardware included.

Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

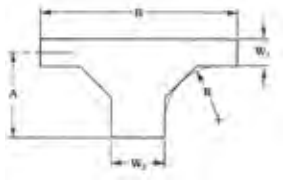
4 in. Horizontal Expanding Tees

Part Numbering System

NM	-	M	4	P	12	24	HT	12
Nonmetallic		Mitered	Height	Material	Width 1	Width 2	Type	Radius

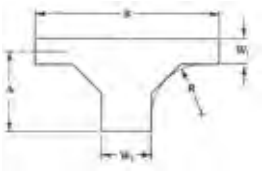
Sample mitered fitting

Horizontal Expanding Tee



Tray Width		Cat. No.	12 in. Radius		24 in. Radius	
W1 (in.)	W2 (in.)	*Insert radius (12 in. or 24 in.)	A (in.)	B (in.)	A (in.)	B (in.)
6	9	NM-M4-(Matl)-06-09-HT*	22-1/4	47-1/2	34-1/4	71-1/2
	12	NM-M4-(Matl)-06-12-HT*	22-1/4	50-1/2	34-1/4	74-1/2
	18	NM-M4-(Matl)-06-18-HT*	22-1/4	56-1/2	34-1/4	80-1/2
	24	NM-M4-(Matl)-06-24-HT*	22-1/4	62-1/2	34-1/4	86-1/2
	30	NM-M4-(Matl)-06-30-HT*	22-1/4	68-1/2	34-1/4	92-1/2
	36	NM-M4-(Matl)-06-36-HT*	22-1/4	74-1/2	34-1/4	98-1/2
9	12	NM-M4-(Matl)-09-12-HT*	23-3/4	50-1/2	35-3/4	74-1/2
	18	NM-M4-(Matl)-09-18-HT*	23-3/4	56-1/2	35-3/4	80-1/2
	24	NM-M4-(Matl)-09-24-HT*	23-3/4	62-1/2	35-3/4	86-1/2
	30	NM-M4-(Matl)-09-30-HT*	23-3/4	68-1/2	35-3/4	92-1/2
	36	NM-M4-(Matl)-09-36-HT*	23-3/4	74-1/2	35-3/4	98-1/2
12	18	NM-M4-(Matl)-12-18-HT*	25-1/4	56-1/2	37-1/4	80-1/2
	24	NM-M4-(Matl)-12-24-HT*	25-1/4	62-1/2	37-1/4	86-1/2
	30	NM-M4-(Matl)-12-30-HT*	25-1/4	68-1/2	37-1/4	92-1/2
	36	NM-M4-(Matl)-12-36-HT*	25-1/4	74-1/2	37-1/4	98-1/2
18	24	NM-M4-(Matl)-18-24-HT*	28-1/4	62-1/2	40-1/4	86-1/2
	30	NM-M4-(Matl)-18-30-HT*	28-1/4	68-1/2	40-1/4	92-1/2
	36	NM-M4-(Matl)-18-36-HT*	28-1/4	74-1/2	40-1/4	98-1/2
24	30	NM-M4-(Matl)-24-30-HT*	31-1/4	68-1/2	43-1/4	92-1/2
	36	NM-M4-(Matl)-24-36-HT*	31-1/4	74-1/2	43-1/4	98-1/2
30	36	NM-M4-(Matl)-30-36-HT*	34-1/4	74-1/2	46-1/4	98-1/2

Two pairs of stainless steel SS6 splice plates with SS6 hardware included.



Tray Width		Cat. No.	36 in. Radius	
W1 (in.)	W2 (in.)		A (in.)	B (in.)
6	9	NM-M4-(Matl)-06-09-HT36	43-1/4	89-1/2
	12	NM-M4-(Matl)-06-12-HT36	43-1/4	92-1/2
	18	NM-M4-(Matl)-06-18-HT36	43-1/4	98-1/2
	24	NM-M4-(Matl)-06-24-HT36	43-1/4	104-1/2
	30	NM-M4-(Matl)-06-30-HT36	43-1/4	110-1/2
	36	NM-M4-(Matl)-06-36-HT36	43-1/4	116-1/2
9	12	NM-M4-(Matl)-09-12-HT36	44-3/4	92-1/2
	18	NM-M4-(Matl)-09-18-HT36	44-3/4	98-1/2
	24	NM-M4-(Matl)-09-24-HT36	44-3/4	104-1/2
	30	NM-M4-(Matl)-09-30-HT36	44-3/4	110-1/2
	36	NM-M4-(Matl)-09-36-HT36	44-3/4	116-1/2
12	18	NM-M4-(Matl)-12-18-HT36	46-1/4	98-1/2
	24	NM-M4-(Matl)-12-24-HT36	46-1/4	104-1/2
	30	NM-M4-(Matl)-12-30-HT36	46-1/4	110-1/2
	36	NM-M4-(Matl)-12-36-HT36	46-1/4	116-1/2
18	24	NM-M4-(Matl)-18-24-HT36	49-1/4	104-1/2
	30	NM-M4-(Matl)-18-30-HT36	49-1/4	110-1/2
	36	NM-M4-(Matl)-18-36-HT36	49-1/4	116-1/2
24	30	NM-M4-(Matl)-24-30-HT36	52-1/4	110-1/2
	36	NM-M4-(Matl)-24-36-HT36	52-1/4	116-1/2
30	36	NM-M4-(Matl)-30-36-HT36	52-1/4	116-1/2

Two pairs of stainless steel SS6 splice plates with SS6 hardware included.

Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

6 in. Horizontal Reducing Tees

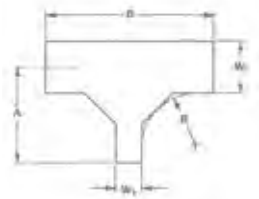
Part Numbering System

NM - M 6 P 24 12 HT 12

- NM: Nonmetallic
- M: Mitered
- 6: Height
- P: Material
- 24: Width 1
- 12: Width 2
- HT: Type
- 12: Radius

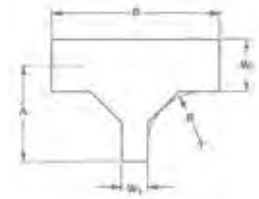
Sample mitered fitting

Horizontal Reducing Tee



Tray Width W1 (in.)	Tray Width W2 (in.)	Cat. No.	12 in. Radius A (in.)	12 in. Radius B (in.)
9	6	NM-M6-(Matl)-09-06-HT12	20-3/4	38-1/2
12	6	NM-M6-(Matl)-12-06-HT12	22-1/4	38-1/2
	9	NM-M6-(Matl)-12-09-HT12	22-1/4	41-1/2
18	6	NM-M6-(Matl)-18-06-HT12	25-1/4	38-1/2
	9	NM-M6-(Matl)-18-09-HT12	25-1/4	41-1/2
	12	NM-M6-(Matl)-18-12-HT12	25-1/4	44-1/2
24	6	NM-M6-(Matl)-24-06-HT12	28-1/4	38-1/2
	9	NM-M6-(Matl)-24-09-HT12	28-1/4	41-1/2
	12	NM-M6-(Matl)-24-12-HT12	28-1/4	44-1/2
	18	NM-M6-(Matl)-24-18-HT12	28-1/4	50-1/2
30	6	NM-M6-(Matl)-30-06-HT12	31-1/4	38-1/2
	9	NM-M6-(Matl)-30-09-HT12	31-1/4	41-1/2
	12	NM-M6-(Matl)-30-12-HT12	31-1/4	44-1/2
	18	NM-M6-(Matl)-30-18-HT12	31-1/4	50-1/2
	24	NM-M6-(Matl)-30-24-HT12	31-1/4	56-1/2
36	6	NM-M6-(Matl)-36-06-HT12	34-1/4	38-1/2
	9	NM-M6-(Matl)-36-09-HT12	34-1/4	41-1/2
	12	NM-M6-(Matl)-36-12-HT12	34-1/4	44-1/2
	18	NM-M6-(Matl)-36-18-HT12	34-1/4	50-1/2
	24	NM-M6-(Matl)-36-24-HT12	34-1/4	56-1/2
	30	NM-M6-(Matl)-36-30-HT12	34-1/4	62-1/2

Two pairs of stainless steel SS6 splice plates with SS6 hardware included.



Tray Width W1 (in.)	Tray Width W2 (in.)	Cat. No. *Insert radius (24 in. or 36 in.)	24 in. Radius A (in.)	24 in. Radius B (in.)	36 in. Radius A (in.)	36 in. Radius B (in.)
9	6	NM-M6-(Matl)-09-06HT*	35-3/4	68-1/2	47-3/4	92-1/2
12	6	NM-M6-(Matl)-12-06HT*	37-1/4	68-1/2	49-1/4	92-1/2
	9	NM-M6-(Matl)-12-09HT*	37-1/4	71-1/2	49-1/4	95-1/2
18	6	NM-M6-(Matl)-18-06HT*	40-1/4	68-1/2	52-1/4	92-1/2
	9	NM-M6-(Matl)-18-09HT*	40-1/4	71-1/2	52-1/4	95-1/2
	12	NM-M6-(Matl)-18-12HT*	40-1/4	74-1/2	52-1/4	98-1/2
24	6	NM-M6-(Matl)-24-06HT*	43-1/4	68-1/2	55-1/4	92-1/2
	9	NM-M6-(Matl)-24-09HT*	43-1/4	71-1/2	55-1/4	95-1/2
	12	NM-M6-(Matl)-24-12HT*	43-1/4	74-1/2	55-1/4	98-1/2
	18	NM-M6-(Matl)-24-18HT*	43-1/4	80-1/2	55-1/4	104-1/2
30	6	NM-M6-(Matl)-30-06HT*	46-1/4	68-1/2	58-1/4	92-1/2
	9	NM-M6-(Matl)-30-09HT*	46-1/4	71-1/2	58-1/4	95-1/2
	12	NM-M6-(Matl)-30-12HT*	46-1/4	74-1/2	58-1/4	98-1/2
	18	NM-M6-(Matl)-30-18HT*	46-1/4	80-1/2	58-1/4	104-1/2
	24	NM-M6-(Matl)-30-24HT*	46-1/4	86-1/2	58-1/4	110-1/2
36	6	NM-M6-(Matl)-36-06HT*	49-1/4	68-1/2	61-1/4	92-1/2
	9	NM-M6-(Matl)-36-09HT*	49-1/4	71-1/2	61-1/4	95-1/2
	12	NM-M6-(Matl)-36-12HT*	49-1/4	74-1/2	61-1/4	98-1/2
	18	NM-M6-(Matl)-36-18HT*	49-1/4	80-1/2	61-1/4	104-1/2
	24	NM-M6-(Matl)-36-24HT*	49-1/4	86-1/2	61-1/4	110-1/2
	30	NM-M6-(Matl)-36-30HT*	49-1/4	92-1/2	61-1/4	116-1/2

Two pairs of stainless steel SS6 splice plates with SS6 hardware included.

Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.

Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

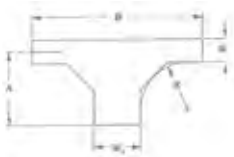
6 in. Horizontal Expanding Tees

Part Numbering System

NM	-	M	6	P	12	24	HT	12
Nonmetallic		Mitered	Height	Material	Width 1	Width 2	Type	Radius

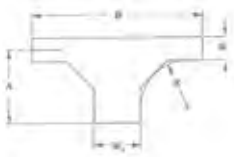
Sample mitered fitting

Horizontal Expanding Tee



Tray Width		Cat. No.	12 in. Radius	
W1 (in.)	W2 (in.)		A (in.)	B (in.)
6	9	NM-M6-(Matl)-06-09-HT12	19-1/4	41-1/2
	12	NM-M6-(Matl)-06-12-HT12	19-1/4	44-1/2
	18	NM-M6-(Matl)-06-18-HT12	19-1/4	50-1/2
	24	NM-M6-(Matl)-06-24-HT12	19-1/4	56-1/2
	30	NM-M6-(Matl)-06-30-HT12	19-1/4	62-1/2
	36	NM-M6-(Matl)-06-36-HT12	19-1/4	68-1/2
9	12	NM-M6-(Matl)-09-12-HT12	20-3/4	44-1/2
	18	NM-M6-(Matl)-09-18-HT12	20-3/4	50-1/2
	24	NM-M6-(Matl)-09-24-HT12	20-3/4	56-1/2
	30	NM-M6-(Matl)-09-30-HT12	20-3/4	62-1/2
	36	NM-M6-(Matl)-09-36-HT12	20-3/4	68-1/2
12	18	NM-M6-(Matl)-12-18-HT12	22-1/4	50-1/2
	24	NM-M6-(Matl)-12-24-HT12	22-1/4	56-1/2
	30	NM-M6-(Matl)-12-30-HT12	22-1/4	62-1/2
	36	NM-M6-(Matl)-12-36-HT12	22-1/4	68-1/2
18	24	NM-M6-(Matl)-18-24-HT12	25-1/4	56-1/2
	30	NM-M6-(Matl)-18-30-HT12	25-1/4	62-1/2
	36	NM-M6-(Matl)-18-36-HT12	25-1/4	68-1/2
24	30	NM-M6-(Matl)-24-30-HT12	28-1/4	62-1/2
	36	NM-M6-(Matl)-24-36-HT12	28-1/4	68-1/2
30	36	NM-M6-(Matl)-30-36-HT12	31-3/4	68-1/2

Two pairs of stainless steel SS6 splice plates with SS6 hardware included.



Tray Width		Cat. No.	24 in. Radius		36 in. Radius	
W1 (in.)	W2 (in.)	*Insert radius (24 in. or 36 in.)	A (in.)	B (in.)	A (in.)	B (in.)
6	9	NM-M6-(Matl)-06-09-HT*	34-1/4	71-1/2	46-1/4	95-1/2
	12	NM-M6-(Matl)-06-12-HT*	34-1/4	74-1/2	46-1/4	98-1/2
	18	NM-M6-(Matl)-06-18-HT*	34-1/4	80-1/2	46-1/4	104-1/2
	24	NM-M6-(Matl)-06-24-HT*	34-1/4	86-1/2	46-1/4	110-1/2
	30	NM-M6-(Matl)-06-30-HT*	34-1/4	92-1/2	46-1/4	116-1/2
	36	NM-M6-(Matl)-06-36-HT*	34-1/4	98-1/2	46-1/4	122-1/2
9	12	NM-M6-(Matl)-09-12-HT*	35-3/4	74-1/2	47-3/4	98-1/2
	18	NM-M6-(Matl)-09-18-HT*	35-3/4	80-1/2	47-3/4	104-1/2
	24	NM-M6-(Matl)-09-24-HT*	35-3/4	86-1/2	47-3/4	110-1/2
	30	NM-M6-(Matl)-09-30-HT*	35-3/4	92-1/2	47-3/4	116-1/2
	36	NM-M6-(Matl)-09-36-HT*	35-3/4	98-1/2	47-3/4	122-1/2
12	18	NM-M6-(Matl)-12-18-HT*	37-1/4	80-1/2	49-1/4	104-1/2
	24	NM-M6-(Matl)-12-24-HT*	37-1/4	86-1/2	49-1/4	110-1/2
	30	NM-M6-(Matl)-12-30-HT*	37-1/4	92-1/2	49-1/4	116-1/2
	36	NM-M6-(Matl)-12-36-HT*	37-1/4	98-1/2	49-1/4	122-1/2
18	24	NM-M6-(Matl)-18-24-HT*	40-1/4	86-1/2	52-1/4	110-1/2
	30	NM-M6-(Matl)-18-30-HT*	40-1/4	92-1/2	52-1/4	116-1/2
	36	NM-M6-(Matl)-18-36-HT*	40-1/4	98-1/2	52-1/4	122-1/2
24	30	NM-M6-(Matl)-24-30-HT*	43-1/4	92-1/2	55-1/4	116-1/2
	36	NM-M6-(Matl)-24-36-HT*	43-1/4	98-1/2	55-1/4	122-1/2
30	36	NM-M6-(Matl)-30-36-HT*	46-1/4	98-1/2	58-1/4	122-1/2

Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

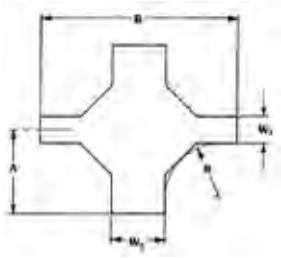
3 in. Horizontal Expanding / Reducing Crosses

Part Numbering System

NM	-	M	3	P	24	12	HX	12
Nonmetallic		Mitered	Height	Material	Width 1	Width 2	Type	Radius

Sample mitered fitting

Horizontal Expanding/Reducing Cross



Tray Width		Cat. No.	12 in. Radius	
W1 (in.)	W2 (in.)		A (in.)	B (in.)
9	6	NM-M3-(Matl)-09-06-HX12	19-1/4	41-1/2
12	6	NM-M3-(Matl)-12-06-HX12	19-1/4	44-1/2
	9	NM-M3-(Matl)-12-09-HX12	20-3/4	44-1/2
18	6	NM-M3-(Matl)-18-06-HX12	19-1/4	50-1/2
	9	NM-M3-(Matl)-18-09-HX12	20-3/4	50-1/2
	12	NM-M3-(Matl)-18-12-HX12	22-1/4	50-1/2
24	6	NM-M3-(Matl)-24-06-HX12	19-1/4	56-1/2
	9	NM-M3-(Matl)-24-09-HX12	20-3/4	56-1/2
	12	NM-M3-(Matl)-24-12-HX12	22-1/4	56-1/2
	18	NM-M3-(Matl)-24-18-HX12	25-1/4	56-1/2

Three pairs of stainless steel SS6 splice plates with SS6 hardware included.

Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

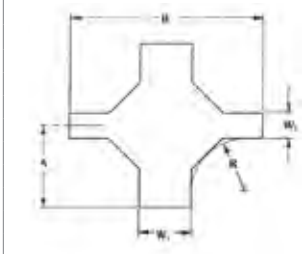
4 in. Horizontal Expanding / Reducing Crosses

Part Numbering System

NM	-	M	4	P	24	30	HX	12
Nonmetallic		Mitered	Height	Material	Width 1	Width 2	Type	Radius

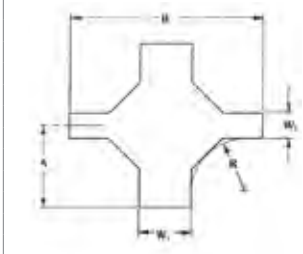
Sample mitered fitting

Horizontal Expanding Cross



Tray Width W1 (in.)	Tray Width W2 (in.)	Cat. No. *Insert radius (12 in. or 24 in.)	12 in. Radius		24 in. Radius	
			A (in.)	B (in.)	A (in.)	B (in.)
6	9	NM-M4-(Matl)-06-09-HX*	22-1/4	47-1/2	34-1/4	71-1/2
	12	NM-M4-(Matl)-06-12-HX*	22-1/4	50-1/2	34-1/4	74-1/2
	18	NM-M4-(Matl)-06-18-HX*	22-1/4	56-1/2	34-1/4	80-1/2
	24	NM-M4-(Matl)-06-24-HX*	22-1/4	62-1/2	34-1/4	86-1/2
	30	NM-M4-(Matl)-06-30-HX*	22-1/4	68-1/2	34-1/4	92-1/2
	36	NM-M4-(Matl)-06-36-HX*	22-1/4	74-1/2	34-1/4	98-1/2
9	12	NM-M4-(Matl)-09-12-HX*	23-3/4	50-1/2	35-3/4	74-1/2
	18	NM-M4-(Matl)-09-18-HX*	23-3/4	56-1/2	35-3/4	80-1/2
	24	NM-M4-(Matl)-09-24-HX*	23-3/4	62-1/2	35-3/4	86-1/2
	30	NM-M4-(Matl)-09-30-HX*	23-3/4	68-1/2	35-3/4	92-1/2
	36	NM-M4-(Matl)-09-36-HX*	23-3/4	74-1/2	35-3/4	98-1/2
12	18	NM-M4-(Matl)-12-18-HX*	25-1/4	56-1/2	37-1/4	80-1/2
	24	NM-M4-(Matl)-12-24-HX*	25-1/4	62-1/2	37-1/4	86-1/2
	30	NM-M4-(Matl)-12-30-HX*	25-1/4	68-1/2	37-1/4	92-1/2
	36	NM-M4-(Matl)-12-36-HX*	25-1/4	74-1/2	37-1/4	98-1/2
18	24	NM-M4-(Matl)-18-24-HX*	28-1/4	62-1/2	40-1/4	86-1/2
	30	NM-M4-(Matl)-18-30-HX*	28-1/4	68-1/2	40-1/4	92-1/2
	36	NM-M4-(Matl)-18-36-HX*	28-1/4	74-1/2	40-1/4	98-1/2
24	30	NM-M4-(Matl)-24-30-HX*	31-1/4	68-1/2	43-1/4	92-1/2
	36	NM-M4-(Matl)-24-36-HX*	31-1/4	74-1/2	43-1/4	98-1/2
30	36	NM-M4-(Matl)-30-36-HX*	34-1/4	74-1/2	46-1/4	98-1/2

Three pairs of stainless steel SS6 splice plates with SS6 hardware included.



Tray Width W1 (in.)	Tray Width W2 (in.)	Cat. No.	36 in. Radius	
			A (in.)	B (in.)
6	9	NM-M4-(Matl)-06-09-HX36	43-1/4	89-1/2
	12	NM-M4-(Matl)-06-12-HX36	43-1/4	92-1/2
	18	NM-M4-(Matl)-06-18-HX36	43-1/4	98-1/2
	24	NM-M4-(Matl)-06-24-HX36	43-1/4	104-1/2
	30	NM-M4-(Matl)-06-30-HX36	43-1/4	110-1/2
	36	NM-M4-(Matl)-06-36-HX36	43-1/4	116-1/2
9	12	NM-M4-(Matl)-09-12-HX36	44-3/4	92-1/2
	18	NM-M4-(Matl)-09-18-HX36	44-3/4	98-1/2
	24	NM-M4-(Matl)-09-24-HX36	44-3/4	104-1/2
	30	NM-M4-(Matl)-09-30-HX36	44-3/4	110-1/2
	36	NM-M4-(Matl)-09-36-HX36	44-3/4	116-1/2
12	18	NM-M4-(Matl)-12-18-HX36	46-1/4	98-1/2
	24	NM-M4-(Matl)-12-24-HX36	46-1/4	104-1/2
	30	NM-M4-(Matl)-12-30-HX36	46-1/4	110-1/2
	36	NM-M4-(Matl)-12-36-HX36	46-1/4	116-1/2
18	24	NM-M4-(Matl)-18-24-HX36	49-1/4	104-1/2
	30	NM-M4-(Matl)-18-30-HX36	49-1/4	110-1/2
	36	NM-M4-(Matl)-18-36-HX36	49-1/4	116-1/2
24	30	NM-M4-(Matl)-24-30-HX36	52-1/4	110-1/2
	36	NM-M4-(Matl)-24-36-HX36	52-1/4	116-1/2
30	36	NM-M4-(Matl)-30-36-HX36	52-1/4	116-1/2

Three pairs of stainless steel SS6 splice plates with SS6 hardware included.

Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

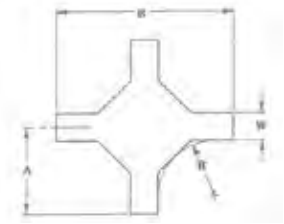
6 in. Horizontal Expanding / Reducing Crosses

Part Numbering System

NM	-	M	6	P	24	12	HX	12
Nonmetallic		Mitered	Height	Material	Width 1	Width 2	Type	Radius

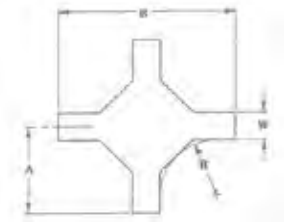
Sample mitered fitting

Horizontal Expanding/ Reducing Cross



Tray Width		Cat. No.	12 in. Radius	
W1 (in.)	W2 (in.)		A (in.)	B (in.)
9	6	NM-M6-(Matl)-09-06-HX12	19-1/4	41-1/2
12	6	NM-M6-(Matl)-12-06-HX12	19-1/4	44-1/2
	9	NM-M6-(Matl)-12-09-HX12	20-3/4	44-1/2
18	6	NM-M6-(Matl)-18-06-HX12	19-1/4	50-1/2
	9	NM-M6-(Matl)-18-09-HX12	20-3/4	50-1/2
	12	NM-M6-(Matl)-18-12-HX12	22-1/4	50-1/2
24	6	NM-M6-(Matl)-24-06-HX12	19-1/4	56-1/2
	9	NM-M6-(Matl)-24-09-HX12	20-3/4	56-1/2
	12	NM-M6-(Matl)-24-12-HX12	22-1/4	56-1/2
	18	NM-M6-(Matl)-24-18-HX12	25-1/4	56-1/2
30	6	NM-M6-(Matl)-30-06-HX12	19-1/4	62-1/2
	9	NM-M6-(Matl)-30-09-HX12	20-3/4	62-1/2
	12	NM-M6-(Matl)-30-12-HX12	22-1/4	62-1/2
	18	NM-M6-(Matl)-30-18-HX12	25-1/4	62-1/2
	24	NM-M6-(Matl)-30-24-HX12	28-1/4	62-1/2
36	6	NM-M6-(Matl)-36-06-HX12	19-1/4	68-1/2
	9	NM-M6-(Matl)-36-09-HX12	20-3/4	68-1/2
	12	NM-M6-(Matl)-36-12-HX12	22-1/4	68-1/2
	18	NM-M6-(Matl)-36-18-HX12	25-1/4	68-1/2
	24	NM-M6-(Matl)-36-24-HX12	28-1/4	68-1/2
	30	NM-M6-(Matl)-36-30-HX12	31-1/4	68-1/2

Three pairs of stainless steel SS6 splice plates with SS6 hardware included.



Tray Width		Cat. No.	24 in. Radius		36 in. Radius	
W1 (in.)	W2 (in.)	*Insert radius (24 in. or 36 in.))	A (in.)	B (in.)	A (in.)	B (in.)
6	9	NM-M6-(Matl)-06-09-HT*	34-1/4	71-1/2	46-1/4	95-1/2
	12	NM-M6-(Matl)-06-12-HT*	34-1/4	74-1/2	46-1/4	98-1/2
	18	NM-M6-(Matl)-06-18-HT*	34-1/4	80-1/2	46-1/4	104-1/2
	24	NM-M6-(Matl)-06-24-HT*	34-1/4	86-1/2	46-1/4	110-1/2
	30	NM-M6-(Matl)-06-30-HT*	34-1/4	92-1/2	46-1/4	116-1/2
	36	NM-M6-(Matl)-06-36-HT*	34-1/4	98-1/2	46-1/4	122-1/2
12	12	NM-M6-(Matl)-09-12-HT*	35-3/4	74-1/2	47-3/4	98-1/2
	18	NM-M6-(Matl)-09-18-HT*	35-3/4	80-1/2	47-3/4	104-1/2
	24	NM-M6-(Matl)-09-24-HT*	35-3/4	86-1/2	47-3/4	110-1/2
	30	NM-M6-(Matl)-09-30-HT*	35-3/4	92-1/2	47-3/4	116-1/2
	36	NM-M6-(Matl)-09-36-HT*	35-3/4	98-1/2	47-3/4	122-1/2
18	18	NM-M6-(Matl)-12-18-HT*	37-1/4	80-1/2	49-1/4	104-1/2
	24	NM-M6-(Matl)-12-24-HT*	37-1/4	86-1/2	49-1/4	110-1/2
	30	NM-M6-(Matl)-12-30-HT*	37-1/4	92-1/2	49-1/4	116-1/2
	36	NM-M6-(Matl)-12-36-HT*	37-1/4	98-1/2	49-1/4	122-1/2
	24	NM-M6-(Matl)-18-24-HT*	40-1/4	86-1/2	52-1/4	110-1/2
24	30	NM-M6-(Matl)-18-30-HT*	40-1/4	92-1/2	52-1/4	116-1/2
	36	NM-M6-(Matl)-18-36-HT*	40-1/4	98-1/2	52-1/4	122-1/2
30	30	NM-M6-(Matl)-24-30-HT*	43-1/4	92-1/2	55-1/4	116-1/2
	36	NM-M6-(Matl)-24-36-HT*	43-1/4	98-1/2	55-1/4	122-1/2
36	36	NM-M6-(Matl)-30-36-HT*	46-1/4	98-1/2	58-1/4	122-1/2

Three pairs of stainless steel SS6 splice plates with SS6 hardware included.

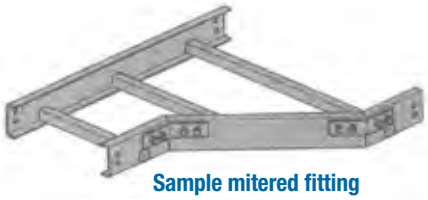
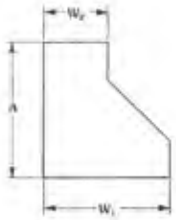
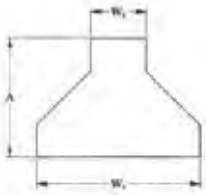
Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

3 in. Horizontal Reducers

Part Numbering System

NM	-	M	3	P	24	LR	12
Nonmetallic		Mitered	Height	Material	Width 1	Type	Width 2

Left Hand Reducer	Straight Reducer	Right Hand Reducer
		 Sample mitered fitting
		

Tray Width		Left Hand Reducer Cat. No.	A (in.)	Straight Reducer Cat. No.	A (in.)	Right Hand Reducer Cat. No.	A (in.)
W1 (in.)	W2 (in.)						
9	6	NM-M3-(Matl)-09-LR06	17-1/2	NM-M3-(Matl)-09-SR06	16	NM-M3-(Matl)-09-RR06	17-1/2
12	6	NM-M3-(Matl)-12-LR06	20-1/2	NM-M3-(Matl)-12-SR06	17-1/2	NM-M3-(Matl)-12-RR06	20-1/2
	9	NM-M3-(Matl)-12-LR09	17-1/2	NM-M3-(Matl)-12-SR09	16	NM-M3-(Matl)-12-RR09	17-1/2
18	6	NM-M3-(Matl)-18-LR06	26-1/2	NM-M3-(Matl)-18-SR06	20-1/2	NM-M3-(Matl)-18-RR06	26-1/2
	9	NM-M3-(Matl)-18-LR09	23-1/2	NM-M3-(Matl)-18-SR09	19	NM-M3-(Matl)-18-RR09	23-1/2
	12	NM-M3-(Matl)-18-LR12	20-1/2	NM-M3-(Matl)-18-SR12	17-1/2	NM-M3-(Matl)-18-RR12	20-1/2
24	6	NM-M3-(Matl)-24-LR06	32-1/2	NM-M3-(Matl)-24-SR06	23-1/2	NM-M3-(Matl)-24-RR06	32-1/2
	9	NM-M3-(Matl)-24-LR09	29-1/2	NM-M3-(Matl)-24-SR09	22	NM-M3-(Matl)-24-RR09	29-1/2
	12	NM-M3-(Matl)-24-LR12	26-1/2	NM-M3-(Matl)-24-SR12	20-1/2	NM-M3-(Matl)-24-RR12	26-1/2
	18	NM-M3-(Matl)-24-LR18	20-1/2	NM-M3-(Matl)-24-SR18	17-1/2	NM-M3-(Matl)-24-RR18	20-1/2

One pair of stainless steel SS6 splice plates with SS6 hardware included.

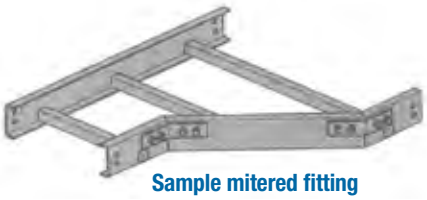
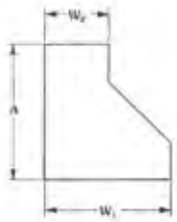
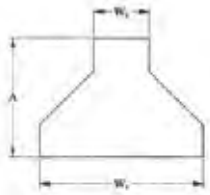
Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

4 in. Horizontal Reducers

Part numbering system

NM	-	M	4	P	24	LR	12
Nonmetallic		Mitered	Height	Material	Width 1	Type	Width 2

Left Hand Reducer	Straight Reducer	Right Hand Reducer
		 Sample mitered fitting
		

Tray Width		Left Hand Reducer		Straight Reducer		Right Hand Reducer	
W1 (in.)	W2 (in.)	Cat. No.	A (in.)	Cat. No.	A (in.)	Cat. No.	A (in.)
9	6	NM-M4-(Matl)-09-LR06	17-1/2	NM-M4-(Matl)-09-SR06	16	NM-M4-(Matl)-09-RR06	17-1/2
12	6	NM-M4-(Matl)-12-LR06	20-1/2	NM-M4-(Matl)-12-SR06	17-1/2	NM-M4-(Matl)-12-RR06	20-1/2
	9	NM-M4-(Matl)-12-LR09	17-1/2	NM-M4-(Matl)-12-SR09	16	NM-M4-(Matl)-12-RR09	17-1/2
18	6	NM-M4-(Matl)-18-LR06	26-1/2	NM-M4-(Matl)-18-SR06	20-1/2	NM-M4-(Matl)-18-RR06	26-1/2
	9	NM-M4-(Matl)-18-LR09	23-1/2	NM-M4-(Matl)-18-SR09	19	NM-M4-(Matl)-18-RR09	23-1/2
	12	NM-M4-(Matl)-18-LR12	20-1/2	NM-M4-(Matl)-18-SR12	17-1/2	NM-M4-(Matl)-18-RR12	20-1/2
24	6	NM-M4-(Matl)-24-LR06	32-1/2	NM-M4-(Matl)-24-SR06	23-1/2	NM-M4-(Matl)-24-RR06	32-1/2
	9	NM-M4-(Matl)-24-LR09	29-1/2	NM-M4-(Matl)-24-SR09	22	NM-M4-(Matl)-24-RR09	29-1/2
	12	NM-M4-(Matl)-24-LR12	26-1/2	NM-M4-(Matl)-24-SR12	20-1/2	NM-M4-(Matl)-24-RR12	26-1/2
	18	NM-M4-(Matl)-24-LR18	20-1/2	NM-M4-(Matl)-24-SR18	17-1/2	NM-M4-(Matl)-24-RR18	20-1/2
30	6	NM-M4-(Matl)-30-LR06	38-1/2	NM-M4-(Matl)-30-SR06	26-1/2	NM-M4-(Matl)-30-RR06	38-1/2
	9	NM-M4-(Matl)-30-LR09	35-1/2	NM-M4-(Matl)-30-SR09	25	NM-M4-(Matl)-30-RR09	35-1/2
	12	NM-M4-(Matl)-30-LR12	32-1/2	NM-M4-(Matl)-30-SR12	23-1/2	NM-M4-(Matl)-30-RR12	32-1/2
	18	NM-M4-(Matl)-30-LR18	26-1/2	NM-M4-(Matl)-30-SR18	20-1/2	NM-M4-(Matl)-30-RR18	26-1/2
	24	NM-M4-(Matl)-30-LR24	20-1/2	NM-M4-(Matl)-30-SR24	17-1/2	NM-M4-(Matl)-30-RR24	20-1/2
36	6	NM-M4-(Matl)-36-LR06	44-1/2	NM-M4-(Matl)-36-SR06	29-1/2	NM-M4-(Matl)-36-RR06	44-1/2
	9	NM-M4-(Matl)-36-LR09	41-1/2	NM-M4-(Matl)-36-SR09	28	NM-M4-(Matl)-36-RR09	41-1/2
	12	NM-M4-(Matl)-36-LR12	38-1/2	NM-M4-(Matl)-36-SR12	26-1/2	NM-M4-(Matl)-36-RR12	38-1/2
	18	NM-M4-(Matl)-36-LR18	32-1/2	NM-M4-(Matl)-36-SR18	23-1/2	NM-M4-(Matl)-36-RR18	32-1/2
	24	NM-M4-(Matl)-36-LR24	26-1/2	NM-M4-(Matl)-36-SR24	20-1/2	NM-M4-(Matl)-36-RR24	26-1/2
	30	NM-M4-(Matl)-36-LR30	20-1/2	NM-M4-(Matl)-36-SR30	17-1/2	NM-M4-(Matl)-36-RR30	20-1/2

One pair of stainless steel SS6 splice plates with SS6 hardware included.

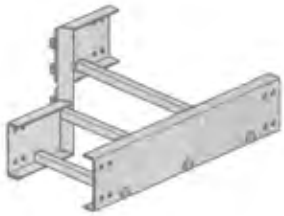
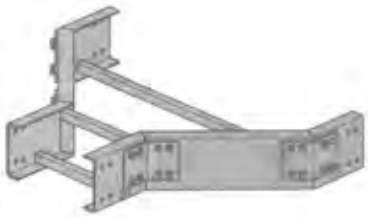
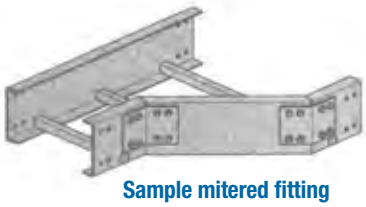
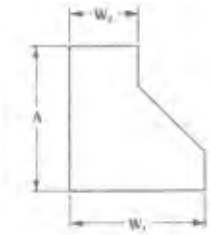
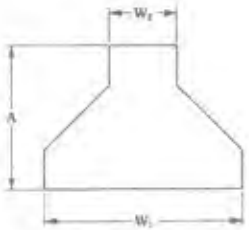
Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

6 in. Horizontal Reducers

Part Numbering System

NM	-	M	6	P	24	LR	12
Nonmetallic		Mitered	Height	Material	Width 1	Type	Width 2

Left Hand Reducer	Straight Reducer	Right Hand Reducer
		 Sample mitered fitting
		

Tray Width		Left Hand Reducer		Straight Reducer		Right Hand Reducer	
W1 (in.)	W2 (in.)	Cat. No.	A (in.)	Cat. No.	A (in.)	Cat. No.	A (in.)
9	6	NM-M6-(Matl)-09-LR06	17-1/2	NM-M6-(Matl)-09-SR06	16	NM-M6-(Matl)-09-RR06	17-1/2
12	6	NM-M6-(Matl)-12-LR06	20-1/2	NM-M6-(Matl)-12-SR06	17-1/2	NM-M6-(Matl)-12-RR06	20-1/2
	9	NM-M6-(Matl)-12-LR09	17-1/2	NM-M6-(Matl)-12-SR09	16	NM-M6-(Matl)-12-RR09	17-1/2
18	6	NM-M6-(Matl)-18-LR06	26-1/2	NM-M6-(Matl)-18-SR06	20-1/2	NM-M6-(Matl)-18-RR06	26-1/2
	9	NM-M6-(Matl)-18-LR09	23-1/2	NM-M6-(Matl)-18-SR09	19	NM-M6-(Matl)-18-RR09	23-1/2
	12	NM-M6-(Matl)-18-LR12	20-1/2	NM-M6-(Matl)-18-SR12	17-1/2	NM-M6-(Matl)-18-RR12	20-1/2
24	6	NM-M6-(Matl)-24-LR06	32-1/2	NM-M6-(Matl)-24-SR06	23-1/2	NM-M6-(Matl)-24-RR06	32-1/2
	9	NM-M6-(Matl)-24-LR09	29-1/2	NM-M6-(Matl)-24-SR09	22	NM-M6-(Matl)-24-RR09	29-1/2
	12	NM-M6-(Matl)-24-LR12	26-1/2	NM-M6-(Matl)-24-SR12	20-1/2	NM-M6-(Matl)-24-RR12	26-1/2
	18	NM-M6-(Matl)-24-LR18	20-1/2	NM-M6-(Matl)-24-SR18	17-1/2	NM-M6-(Matl)-24-RR18	20-1/2
30	6	NM-M6-(Matl)-30-LR06	38-1/2	NM-M6-(Matl)-30-SR06	26-1/2	NM-M6-(Matl)-30-RR06	38-1/2
	9	NM-M6-(Matl)-30-LR09	35-1/2	NM-M6-(Matl)-30-SR09	25	NM-M6-(Matl)-30-RR09	35-1/2
	12	NM-M6-(Matl)-30-LR12	32-1/2	NM-M6-(Matl)-30-SR12	23-1/2	NM-M6-(Matl)-30-RR12	32-1/2
	18	NM-M6-(Matl)-30-LR18	26-1/2	NM-M6-(Matl)-30-SR18	20-1/2	NM-M6-(Matl)-30-RR18	26-1/2
	24	NM-M6-(Matl)-30-LR24	20-1/2	NM-M6-(Matl)-30-SR24	17-1/2	NM-M6-(Matl)-30-RR24	20-1/2
36	6	NM-M6-(Matl)-36-LR06	44-1/2	NM-M6-(Matl)-36-SR06	29-1/2	NM-M6-(Matl)-36-RR06	44-1/2
	9	NM-M6-(Matl)-36-LR09	41-1/2	NM-M6-(Matl)-36-SR09	28	NM-M6-(Matl)-36-RR09	41-1/2
	12	NM-M6-(Matl)-36-LR12	38-1/2	NM-M6-(Matl)-36-SR12	26-1/2	NM-M6-(Matl)-36-RR12	38-1/2
	18	NM-M6-(Matl)-36-LR18	32-1/2	NM-M6-(Matl)-36-SR18	23-1/2	NM-M6-(Matl)-36-RR18	32-1/2
	24	NM-M6-(Matl)-36-LR24	26-1/2	NM-M6-(Matl)-36-SR24	20-1/2	NM-M6-(Matl)-36-RR24	26-1/2
	30	NM-M6-(Matl)-36-LR30	20-1/2	NM-M6-(Matl)-36-SR30	17-1/2	NM-M6-(Matl)-36-RR30	20-1/2

One pair of stainless steel SS6 splice plates with SS6 hardware included.

Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

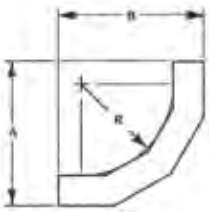
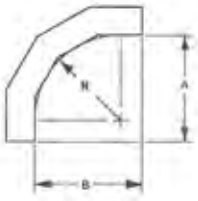
Fittings

3 in. Vertical Bends

Part Numbering System

NM	-	M	3	P	24	90	VI	12
Nonmetallic		Mitered	Height	Material	Width	Angle	Type	Radius

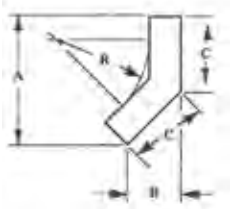
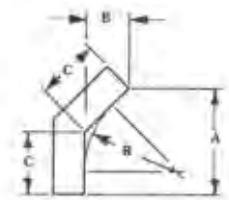
VO Vertical Outside Bend
Sample Mitered

VI 90° Mitered	VO 90° Mitered
	

Vertical Bend (in.)	Tray Width (in.)	Cat. No.	Vertical Bend 90°			
			Vertical Outside Bend		Vertical Inside Bend	
			A (in.)	B (in.)	A (in.)	B (in.)
12	6	NM-M3-(Matl)-06-90(*)12	23-15/16	23-15/16	26-15/16	26-15/16
	9	NM-M3-(Matl)-09-90(*)12				
	12	NM-M3-(Matl)-12-90(*)12				
	18	NM-M3-(Matl)-18-90(*)12				
	24	NM-M3-(Matl)-24-90(*)12				

* Add: VI - For vertical inside / VO - For vertical outside. One pair of stainless steel SS6 splice plates with SS6 hardware included.

VI Vertical Outside Bend
Sample Mitered

VI 45° Mitered	VO 45° Mitered
	

Vertical Bend (in.)	Tray Width (in.)	Cat. No.	Vertical Bend 45°					
			Vertical Outside Bend			Vertical Inside Bend		
			A (in.)	B (in.)	C (in.)	A (in.)	B (in.)	C (in.)
12	6	NM-M3-(Matl)-06-45(*)12	20-1/2	8-1/2	12	22-5/8	9-3/8	13-1/4
	9	NM-M3-(Matl)-09-45(*)12						
	12	NM-M3-(Matl)-12-45(*)12						
	18	NM-M3-(Matl)-18-45(*)12						
	24	NM-M3-(Matl)-24-45(*)12						

* Add: VI - For vertical inside / VO - For vertical outside. One pair of stainless steel SS6 splice plates with SS6 hardware included.
Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

4 in. Vertical Bends

Part Numbering System

NM	-	M	4	P	24	90	VI	12
Nonmetallic		Mitered	Height	Material	Width	Angle	Type	Radius

† For molded fitting, if available, please remove "M" in the catalogue number.
Ex: NM-4P-24-90HB12

VO Vertical Outside Bend Sample Mitered

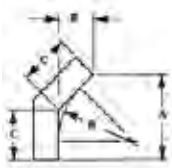
VI 90° Mitered

VO 90° Mitered

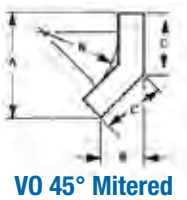
–R– Bend Radius (in.)	Tray Width (in.)	Cat. No.	Vertical Bend 90°			
			Vertical Outside Bend		Vertical Inside Bend	
			A (in.)	B (in.)	A (in.)	B (in.)
12	6	NM-M4-(Matl)-06-90(*)12†	19-1/4	19-1/4	23-1/4	23-1/4
	9	NM-M4-(Matl)-09-90(*)12†				
	12	NM-M4-(Matl)-12-90(*)12†				
	18	NM-M4-(Matl)-18-90(*)12†				
	24	NM-M4-(Matl)-24-90(*)12 †				
	30	NM-M4-(Matl)-30-90(*)12†				
	36	NM-M4-(Matl)-36-90(*)12†				
24	6	NM-M4-(Matl)-06-90(*)24	31-1/4	31-1/4	35-1/4	35-1/4
	9	NM-M4-(Matl)-09-90(*)24				
	12	NM-M4-(Matl)-12-90(*)24				
	18	NM-M4-(Matl)-18-90(*)24				
	24	NM-M4-(Matl)-24-90(*)24				
	30	NM-M4-(Matl)-30-90(*)24				
	36	NM-M4-(Matl)-36-90(*)24				
36	6	NM-M4-(Matl)-06-90(*)36	37-3/4	37-3/4	41-3/4	41-3/4
	9	NM-M4-(Matl)-09-90(*)36				
	12	NM-M4-(Matl)-12-90(*)36				
	18	NM-M4-(Matl)-18-90(*)36				
	24	NM-M4-(Matl)-24-90(*)36				
	30	NM-M4-(Matl)-30-90(*)36				
	36	NM-M4-(Matl)-36-90(*)36				

*Add VI - For vertical inside VO - For vertical outside. One pair of stainless steel SS6 splice plates with SS6 hardware included.
† Denotes molded fitting available.

VI Vertical Outside Bend Sample Mitered



VI 45° Mitered



VO 45° Mitered

–R– Bend Radius (in.)	Tray Width (in.)	Cat. No.	Vertical Bend 45°					
			Vertical Outside Bend			Vertical Inside Bend		
			A (in.)	B (in.)	C (in.)	A (in.)	B (in.)	B (in.)
12	6	NM-M4-(Matl)-06-45(*)12 †	13-5/8	5-5/8	8	16-7/8	2-13/16	6-13/16
	9	NM-M4-(Matl)-09-45(*)12 †						
	12	NM-M4-(Matl)-12-45(*)12 †						
	18	NM-M4-(Matl)-18-45(*)12 †						
	24	NM-M4-(Matl)-24-45(*)12 †						
	30	NM-M4-(Matl)-30-45(*)12 †						
	36	NM-M4-(Matl)-36-45(*)12 †						
24	6	NM-M4-(Matl)-06-45(*)24	22-1/16	9-1/8	12-15/16	24-15/16	10-5/16	14-5/8
	9	NM-M4-(Matl)-09-45(*)24						
	12	NM-M4-(Matl)-12-45(*)24						
	18	NM-M4-(Matl)-18-45(*)24						
	24	NM-M4-(Matl)-24-45(*)24						
	30	NM-M4-(Matl)-30-45(*)24						
	36	NM-M4-(Matl)-36-45(*)24						
36	6	NM-M4-(Matl)-06-45(*)36	37-7/16	15-1/2	21-15/16	40-5/16	16-11/16	23-5/8
	9	NM-M4-(Matl)-09-45(*)36						
	12	NM-M4-(Matl)-12-45(*)36						
	18	NM-M4-(Matl)-18-45(*)36						
	24	NM-M4-(Matl)-24-45(*)36						
	30	NM-M4-(Matl)-30-45(*)36						
	36	NM-M4-(Matl)-36-45(*)36						

* Add: VI - For vertical inside / VO - For vertical outside. One pair of stainless steel SS6 splice plates with SS6 hardware included.
† Denotes molded fitting available.

Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

6 in. Vertical Bends

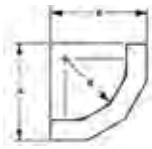
†For molded fitting, if available, please remove "M" in the catalogue number.
Ex: NM-6P2490VI12

Part Numbering System

NM	-	M	6	P	24	90	VI	12
Nonmetallic		Mitered	Height	Material	Width	Angle	Type	Radius

Vertical Outside Bend
Sample Mitered

VI 90° Mitered

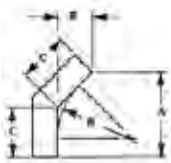


VO 90° Mitered

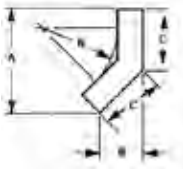
–R– Bend Radius (in.)	Tray Width (in.)	Cat. No.	Vertical Bend 90°			
			Vertical Outside Bend		Vertical Inside Bend	
			A (in.)	B (in.)	A (in.)	B (in.)
12	6	NM-M6-(Matl)-06-90(*)12	26	26	26-13/16	26-13/16
	9	NM-M6-(Matl)-09-90(*)12				
	12	NM-M6-(Matl)-12-90(*)12				
	18	NM-M6-(Matl)-18-90(*)12				
	24	NM-M6-(Matl)-24-90(*)12				
	30	NM-M6-(Matl)-30-90(*)12				
	36	NM-M6-(Matl)-36-90(*)12				
24	6	NM-M6-(Matl)-06-90(*)24 †	31-1/4	31-1/4	37-1/4	37-1/4
	9	NM-M6-(Matl)-09-90(*)24 †				
	12	NM-M6-(Matl)-12-90(*)24 †				
	18	NM-M6-(Matl)-18-90(*)24 †				
	24	NM-M6-(Matl)-24-90(*)24 †				
	30	NM-M6-(Matl)-30-90(*)24 †				
	36	NM-M6-(Matl)-36-90(*)24 †				
36	6	NM-M6-(Matl)-06-90(*)36	43-1/4	43-1/4	49-1/4	49-1/4
	9	NM-M6-(Matl)-09-90(*)36				
	12	NM-M6-(Matl)-12-90(*)36				
	18	NM-M6-(Matl)-18-90(*)36				
	24	NM-M6-(Matl)-24-90(*)36				
	30	NM-M6-(Matl)-30-90(*)36				
	36	NM-M6-(Matl)-36-90(*)36				

*Add VI - For vertical inside VO - For vertical outside. One pair of stainless steel SS6 splice plates with SS6 hardware included.
† Denotes molded fitting available.

Vertical Inside Bend
Sample Mitered



VI 45° Mitered



VO 45° Mitered

–R– Bend Radius (in.)	Tray Width (in.)	Cat. No.	Vertical Bend 45°					
			Vertical Outside Bend			Vertical Inside Bend		
			A (in.)	B (in.)	C (in.)	A (in.)	B (in.)	C (in.)
12	6	NM-M6-(Matl)-06-45(*)24	20-1/2	8-1/2	12	24-3/4	10-1/4	14-1/2
	9	NM-M6-(Matl)-09-45(*)24						
	12	NM-M6-(Matl)-12-45(*)24						
	18	NM-M6-(Matl)-18-45(*)24						
	24	NM-M6-(Matl)-24-45(*)12						
	30	NM-M6-(Matl)-30-45(*)12						
	36	NM-M6-(Matl)-36-45(*)12						
24	6	NM-M6-(Matl)-06-45(*)24 †	22-1/4	9-1/8	12-15/16	26-5/16	10-15/16	15-7/16
	9	NM-M6-(Matl)-09-45(*)24 †						
	12	NM-M6-(Matl)-12-45(*)24 †						
	18	NM-M6-(Matl)-18-45(*)24 †						
	24	NM-M6-(Matl)-24-45(*)24 †						
	30	NM-M6-(Matl)-30-45(*)24 †						
	36	NM-M6-(Matl)-36-45(*)24 †						
36	6	NM-M6-(Matl)-06-45(*)36	30-9/16	12-11/16	17-15/16	34-13/16	14-7/16	20-3/8
	9	NM-M6-(Matl)-09-45(*)36						
	12	NM-M6-(Matl)-12-45(*)36						
	18	NM-M6-(Matl)-18-45(*)36						
	24	NM-M6-(Matl)-24-45(*)36						
	30	NM-M6-(Matl)-30-45(*)36						
	36	NM-M6-(Matl)-36-45(*)36						

*Add VI - For vertical inside VO - For vertical outside. One pair of stainless steel SS6 splice plates with SS6 hardware included.
† Denotes molded fitting available.

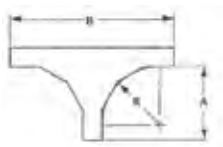
Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Fittings

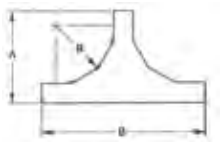
3 in. Vertical Tees

Part Numbering System

NM	-	M	3	P	24	VTD	12
Nonmetallic		Mitered	Height	Material	Width	Type	Radius



VTD
Vertical Tee Down
Sample Mitered



VTU
Vertical Tee Up
Sample Mitered

–R– Bend Radius (in.)	Tray Width (in.)	Cat. No.	Vertical Tee Down		Vertical Tee Up	
			A (in.)	B (in.)	A (in.)	B (in.)
12	6	NM-M3-(Matl)-06-(*)12	23-15/16	50-7/8	26-15/16	50-7/8
	9	NM-M3-(Matl)-09-(*)12				
	12	NM-M3-(Matl)-12-(*)12				
	18	NM-M3-(Matl)-18-(*)12				
	24	NM-M3-(Matl)-24-(*)12				

* Add: VTD - For vertical tee down / VTU - For vertical tee up. Two pairs of stainless steel SS6 splice plates with SS6 hardware included.

Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

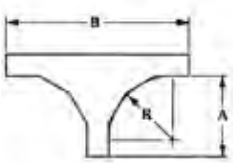
Fittings

4 in. Vertical Tees

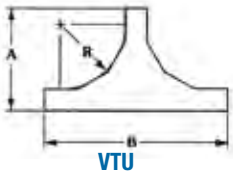
†For molded fitting, if available, please remove "M" in the catalogue number.
Ex: NM-4P24VTD12

Part Numbering System

NM	-	M	4	P	24	VTD	12
Nonmetallic		Mitered	Height	Material	Width	Type	Radius



VTD
Vertical Tee Down



VTU
Vertical Tee Up

–R– Bend Radius (in.)	Tray Width (in.)	Cat. No.	Vertical Tee Down		Vertical Tee Up	
			A (in.)	B (in.)	A (in.)	B (in.)
12	6	NM-M4-(Matl)-06-(*)12 †	19-1/4	42-1/2	23-1/4	42-1/2
	9	NM-M4-(Matl)-09-(*)12 †				
	12	NM-M4-(Matl)-12-(*)12 †				
	18	NM-M4-(Matl)-18-(*)12 †				
	24	NM-M4-(Matl)-24-(*)12 †				
	30	NM-M4-(Matl)-30-(*)12 †				
	36	NM-M4-(Matl)-36-(*)12 †				
24	6	NM-M4-(Matl)-06-(*)24	31-1/4	66-1/2	35-1/4	66-1/2
	9	NM-M4-(Matl)-09-(*)24				
	12	NM-M4-(Matl)-12-(*)24				
	18	NM-M4-(Matl)-18-(*)24				
	24	NM-M4-(Matl)-24-(*)24				
	30	NM-M4-(Matl)-30-(*)24				
	36	NM-M4-(Matl)-36-(*)24				
36	6	NM-M4-(Matl)-06-(*)36	37-3/4	79-1/2	41-3/4	79-1/2
	9	NM-M4-(Matl)-09-(*)36				
	12	NM-M4-(Matl)-12-(*)36				
	18	NM-M4-(Matl)-18-(*)36				
	24	NM-M4-(Matl)-24-(*)36				
	30	NM-M4-(Matl)-30-(*)36				

* Add: VTD - For vertical tee down / VTU - For vertical tee up Two pairs of stainless steel SS6 splice plates with SS6 hardware included. † Denotes molded fitting available.

Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

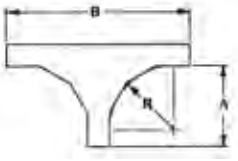
Fittings

6 in. Vertical Tees

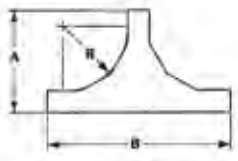
†For molded fitting, if available, please remove "M" in the catalogue number.
Ex: NM-6P24VTD12

Part Numbering System

NM	-	M	6	P	24	VTD	12
Nonmetallic		Mitered	Height	Material	Width	Type	Radius



VTD
Vertical Tee Down



VTU
Vertical Tee Up

–R– Bend Radius (in.)	Tray Width (in.)	Cat. No.	Vertical Tee Down		Vertical Tee Up	
			A (in.)	B (in.)	A (in.)	B (in.)
12	6	NM-M6-(Matl)-06-(*)12	26	58	32	58
	9	NM-M6-(Matl)-09-(*)12				
	12	NM-M6-(Matl)-12-(*)12				
	18	NM-M6-(Matl)-18-(*)12				
	24	NM-M6-(Matl)-24-(*)12				
	30	NM-M6-(Matl)-30-(*)12				
24	6	NM-M6-(Matl)-06-(*)24 †	31-1/4	68-1/2	37-1/4	68-1/2
	9	NM-M6-(Matl)-09-(*)24 †				
	12	NM-M6-(Matl)-12-(*)24 †				
	18	NM-M6-(Matl)-18-(*)24 †				
	24	NM-M6-(Matl)-24-(*)24 †				
	30	NM-M6-(Matl)-30-(*)24 †				
	36	NM-M6-(Matl)-36-(*)24 †				
36	6	NM-M6-(Matl)-06-(*)36	43-1/2	92-1/2	49-1/2	92-1/2
	9	NM-M6-(Matl)-09-(*)36				
	12	NM-M6-(Matl)-12-(*)36				
	18	NM-M6-(Matl)-18-(*)36				
	24	NM-M6-(Matl)-24-(*)36				
	30	NM-M6-(Matl)-30-(*)36				
	36	NM-M6-(Matl)-36-(*)36				

* Add: VTD - For vertical tee down / VTU - For vertical tee up Two pairs of stainless steel SS6 splice plates with SS6 hardware included. † Denotes molded fitting available.

Dimensions for reference only, when critical contact factory. Consult factory for availability of molded fittings.
Standard rung spacing for fittings is 9 in. For other types of splice plates, see page A274-A276.

Splice Plates

6 in. splice plate c/w nonmetallic hardware

6 in. splice plate c/w metallic hardware

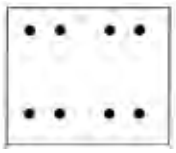
Stainless steel 4 in. splice plate c/w metallic hardware

Splice Plate Selection Guide

NM	- X	SS	4	00	4	( )	SS6
Cable Tray System	Accessory Number	Material	# of Holes in Plate	Type/ Angle	Tray Serie	Type	Hardware
Nonmetallic		SS - Stainless steel FP - Polyester resin FV - Vinylester resin	4 8	00 - Straight 4 - Step down 01 -Slotted straight 05 - Tray to box 02 -Vertical adjustable 30 - 30° Angle 03 -Horizontal adjustable 45 - 45° Angle 90 - 90° Angle	3 in. 4 in. 6 in.	V - Vertical H - Horizontal	SS6 - 316 Stainless steel FR - Fiberglass

Example: NM-XSS4004SS6, 316 Stainless steel, 4 holes supplied with 316 Stainless steel hardware for a 4 in. deep straight section.
Note: Splice plates shown on pages A274-A276 represent splices for 6 in. side rail height. Number of holes may vary with other side rail heights.

Standard Splice plates

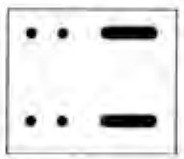


Quantity required supplied with each tray section.
Order only pairs of splice plates needed for field modifications.
SS6 hardware supplied as standard -use SS6 suffix.
Other hardware available, specify by hardware suffix. Hardware other than SS6 is considered special.

Cat. No.	Material	Height (in.)
NM-XSS-8006*	Stainless steel	6
NM-XSS-4004*		4
NM-XSS-4003*		3

* Hardware suffix needed to complete part number

Expansion Splice plates



These plates allow for up to 1 in. expansion or contraction of tray system.

For correct gap setting procedure, see page A238.

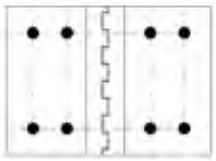
Cat. No.	Material	Side Rail Height (in.)
NM-XSS-8016*	Stainless steel 316 (16 gauge)	6
NM-XSS-4014*		4
NM-XSS-4013*		3

* Hardware suffix needed to complete part number

All splice plate hardware is 3/8 in.

Splice Plates

Horizontal Adjustable Splice plates



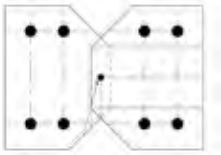
These plates provide for changes in the horizontal direction that do not conform to standard fittings.

Furnished in pairs.

Cat. No.	Material	Height (in.)
NM-XSS-8036*	Stainless steel 316 (16 gauge)	6
NM-XSS-4034*		4
NM-XSS-4033*		3

* Hardware suffix needed to complete part number

Vertical Adjustable Splice plates



These plates provide for changes in elevation that do not conform to standard vertical fittings.

Furnished in pairs.

Cat. No.	Material	Height (in.)
NM-XSS-8026*	Stainless steel 316 (16 gauge)	6
NM-XSS-4024*		4
NM-XSS-4023*		3

* Hardware suffix needed to complete part number

Blind End Plates

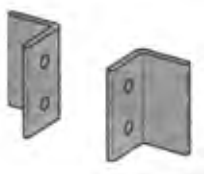
This plate forms a closure for any tray that dead ends.

Furnished as one plate.

Cat. No.	Material	Height (in.)
NM-XBE*1086W**	Polyester Vinylester	6
NM-XBE*1084W**		4
NM-XBE*1083W**		3

* Material suffix, P=Polyester, V= Vinylester
** Hardware suffix needed to complete part number
W = Tray width

Tray to Box Splice Plates



These plates are used to attach the end of a tray run to a distribution box or control center.

Furnished in pairs.

Cat. No. Polyester Resin	Cat. No. Vinylester Resin	Height (in.)
NM-XFP8056	NM-XFV8056	6
NM-XFP4054	NM-XFV4054	4
NM-XFP4053	NM-XFV4053	3

Stainless steel hardware included.

Step Down Plates

These splice plates provide for changes in side rail heights.

Furnished in pairs.

Cat. No. Stainless Steel	Cat. No. Polyester Resin	Cat. No. Vinylester Resin	Height (in.)
NM-XSS-8063*	NM-XFP-8063*	NM-XFV-8063*	6 to 3
NM-XSS-8064*	NM-XFP-8064*	NM-XFV-8064*	6 to 4
NM-XSS-4043*	NM-XFP-4043*	NM-XFV-4043*	4 to 3

* Hardware suffix needed to complete part number

Clamp/Guide Fiberglass

Combination hold down clamp and guide. Designed for 3/8» hardware - not included
Furnished in pairs.

Cat. No.	Material
NM-XFP-1208	Polyester Resin

All splice plate hardware is 3/8 in. Splice plates shown represent splices for 6 in. side rail height. Number of holes may vary with other side rail heights.

Splice Plates

Vertical Splice Plate (These splice plates provide for changes in elevation. Furnished in pairs.)

	Cat. No. Stainless Steel	Cat. No. Polyester Resin	Cat. No. Vinylester Resin	Height (in.)
	**90°**			
	NM-XSS-8906V*	NM-XFP-8906V*	NM-XFV-8906V*	6
	NM-XSS-4904V*	NM-XFP-4904V*	NM-XFV-4904V*	4
	NM-XSS-4903V*	NM-XFP-4903V*	NM-XFV-4903V*	3
	**45°**			
	NM-XSS-8456V*	NM-XFP-8456V*	NM-XFV-8456V*	6
	NM-XSS-4454V*	NM-XFP-4454V*	NM-XFV-4454V*	4
	NM-XSS-4453V*	NM-XFP-4453V*	NM-XFV-4453V*	3
	**30°**			
	NM-XSS-8306V*	NM-XFP-8306V*	NM-XFV-8306V*	6
	NM-XSS-4304V*	NM-XFP-4304V*	NM-XFV-4304V*	4
	NM-XSS-4303V*	NM-XFP-4303V*	NM-XFV-4303V*	3

* Hardware suffix needed to complete part number

Horizontal Splice Plates (These splice plates provide for changes in the horizontal direction. Furnished in pairs.

	Cat. No. Stainless Steel	Cat. No. Polyester Resin	Cat. No. Vinylester Resin	Height (in.)
	**90°**			
	NM-XSS-8906H*	NM-XFP-8906H*	NM-XFV-8906H*	6
	NM-XSS-4904H*	NM-XFP-4904H*	NM-XFV-4904H*	4
	NM-XSS-4903H*	NM-XFP-4903H*	NM-XFV-4903H*	3
	**45°**			
	NM-XSS-8456H*	NM-XFP-8456H*	NM-XFV-8456H*	6
	NM-XSS-4454H*	NM-XFP-4454H*	NM-XFV-4454H*	4
	NM-XSS-4453H*	NM-XFP-4453H*	NM-XFV-4453H*	3
	**30°**			
	NM-XSS-8306H*	NM-XFP-8306H*	NM-XFV-8306H*	6
	NM-XSS-4304H*	NM-XFP-4304H*	NM-XFV-4304H*	4
	NM-XSS-4303H*	NM-XFP-4303H*	NM-XFV-4303H*	3

* Hardware suffix needed to complete part number

All splice plate hardware is 3/8 in. Splice plates shown represent splices for 6 in. side rail height. Number of holes may vary with other side rail heights.

Drop Outs and Barrier Strips

Ladder Drop-out

Specially-designed ladder drop-outs provide a rounded surface with adequate radius to protect cable as it exits from the tray, preventing damage to insulation.

Cat. No.	Material	Height (in.)
NM-XDOP1104-W	Polyester resin	6 to 36

Supplied with a 4 in. Radius. W = Tray width

Barriers

Furnished with #10 x 3/4 in. self-tapping stainless steel screws

Cat. No.	Material	Side Rail Height (in.)
NM-BS06P-120	Polyester resin	6
NM-BS04P-120		4
NM-BS03P-120		3
NM-BS06V-120	Vinyl ester resin	6
NM-BS04V-120		4
NM-BS03V-120		3

Flexible Horizontal Barrier Kit

Kit Contents
- **1 pc - 72 in. Straight Barrier**
- **4 pc - XF-9002 Barrier Strip Clip**
- **8 pc - SS6 "Pop" Rivets**
- **4 Pc - #10 x 3/4 in. Stainless steel self-tapping screw**
- **Assembly required - directions included.**

Cat. No.	Material	Side Rail Height (in.)	Loading Depth (in.)
NM-BS06P-90HBFL	Polyester resin	6	4-11/16
NM-BS04P-90HBFL		4	2-11/16
NM-BS03P-90HBFL		3	1-3/4
NM-BS06V-90HBFL	Vinyl ester resin	6	4-11/16
NM-BS04V-90HBFL		4	2-11/16
NM-BS03V-90HBFL		3	1-3/4

One kit allows up to 38 in. radius position of the barrier.
For larger than 38 in. radius barrier position, two kits are required.

Barrier Mounting Angle Clips with Fasteners

1 pack contains
- 4 angle clips and fasteners.
- 2 SS6 "Pop" Rivets
- 1 #10 x 3/4 in. stainless steel self-tapping screw.

Cat. No. Stainless Steel	Material
NM-PK-BAC	Injection molded glass filled nylon (black colour)

Vertical Barrier

Barriers for vertical fitting. Please add angle (X) and radius (†) to catalogue number. Furnished with #10 X 3/4 in. self-tapping stainless steel screws.

Cat. No.	Material	Height (in.)
NM-BS06P(X)VI/VO(†)	Polyester resin	6
NM-BS04P(X)VI/VO(†)		4
NM-BS03P(X)VI/VO(†)		3
NM-BS06V(X)VI/VO(†)	Vinyl ester resin	6
NM-BS04V(X)VI/VO(†)		4
NM-BS03V(X)VI/VO(†)		3

VI=Inside vertical , VO=Outside vertical

Sealants

Spray Sealant

Spray acrylic to reseal fiberglass after field modifications.

Cat. No.	Description
NM-CLEAR-1215	12 fl. oz. can

Should be used for top coating polyester applications only. Not recommended to seal vinylester.

Resin Seal Kit

Cat. No.	Material
NM-RSK-QT	Resin seal kit - 946 ml

Kit Contents
- Resin
- Catalyst
- Stir stick and applicator

Covers and Accessories + 1 Pop Rivet

Covers for Straight Sections

COVERS SELECTION GUIDE

Material thickness: 1/8 in.
Standard cover Length: 120 in. (10 ft.)
Standard mounting hardware: (10 each)
#10 x 1/2 in. stainless, self-tapping screws provided with each section.

NM	- FC	P	12	120
CABLE TRAY SYSTEM	TYPE OF COVER	Material	Tray width	Length
Nonmetallic	FC = Flat PC = Peaked	P - Polyester resin V - Vinyl ester resin	6 in. to 36 in.	120 in. (10 ft.)

Note : Peaked covers available for straight sections only.

Covers for Fittings

COVERS SELECTION GUIDE

Material thickness: 1/8 in.

Standard mounting hardware: (10 each)
#10 x 1/2 in. stainless, self-tapping screws provided with each section.

NM	- FC	P	12	HB	90	24
CABLE TRAY SYSTEM	TYPE OF COVER	Material	Width	Fitting Designation	ANGLE	Radius
Nonmetallic	FC = Flat	P - Polyester resin V- Vinyl ester resin	6 in. to 36 in.	HB VI/VO HT HX	30 45 60 90	12 24 36

Note: Peaked covers not available. Other fitting covers are available. Please consult your Regional Sales office.

Heavy-Duty Cover Clamp

Recommended for outdoor service. Heavy-duty cover clamp available for flat covers only. Available in stainless steel only.

Cat. No.	Material	Side Rail Height (in.)
NM-XWC-P-W*-9064	Stainless steel	6
NM-XWC-P-W*-9044		4
NM-XWC-P-W*-9034		3

* W = Tray width

SS Pop Rivets

Shipped in packages of 25 pcs.

Cat. No.	Material
TPDR	Thermoplastic

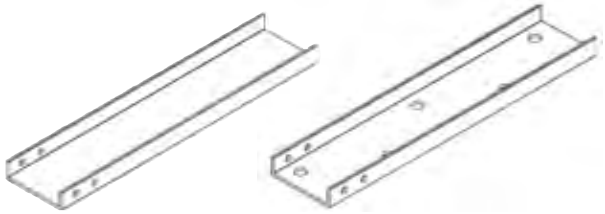
Raised cover clamps available.
Please consult your Regional Sales office.

Straight Lengths

Thomas & Betts offers nonmetallic cable channel in solid or ventilated straight sections. Horizontal and vertical solid bottom fittings are also available to complete your system layout.

Straight section catalogue selector					
NM	**- FCC**	**V**	**P**	**04**	**- 120**
CABLE TRAY SYSTEM	**Serie**	**Bottom Type**	**Material**	**Width (in.)**	**Length**
Nonmetallic	Fiberglass cable channel	V = Ventilated N = Non ventilated	P - Polyester resin V- Vinyl ester resin	02 = 2 03 = 3 04 = 4 06 = 6 08 = 8	120 in. = 10 ft. 240 in. = 20 ft.

Example: NM-FCCVP04-120 for polyester resin cable channel, 4 in. wide ventilated bottom, 120 in. (10 ft.) length.
Note: Straights are provided without splice plate.



Specifications

Ventilated				
Width (in.)	**Height (in.)**	**Length (ft.)**	**Polyester**	**Vinyl Ester**
2	1	10	NM-FCCVP-02-120	NM-FCCVV-02-120
	1	20	NM-FCCVP-02-240	NM-FCCVV-02-240
3	1	10	NM-FCCVP-03-120	NM-FCCVV-03-120
	1	20	NM-FCCVP-03-240	NM-FCCVV-03-240
4	1-1/8	10	NM-FCCVP-04-120	NM-FCCVV-04-120
	1-1/8	20	NM-FCCVP-04-240	NM-FCCVV-04-240
6	1-5/8	10	NM-FCCVP-06-120	NM-FCCVV-06-120
	1-5/8	20	NM-FCCVP-06-240	NM-FCCVV-06-240
8	2-3/16	10	NM-FCCVP-08-120	NM-FCCVV-08-120
	2-3/16	20	NM-FCCVP-08-240	NM-FCCVV-08-240

Non Ventilated				
Width (in.)	**Height (in.)**	**Length (ft.)**	**Polyester**	**Vinyl Ester**
2	1	10	NM-FCCNP-02-120	NM-FCCNV-02-120
	1	20	NM-FCCNP-02-240	NM-FCCNV-02-240
3	1	10	NM-FCCNP-03-120	NM-FCCNV-03-120
	1	20	NM-FCCNP-03-240	NM-FCCNV-03-240
4	1-1/8	10	NM-FCCNP-04-120	NM-FCCNV-04-120
	1-1/8	20	NM-FCCNP-04-240	NM-FCCNV-04-240
6	1-5/8	10	NM-FCCNP-06-120	NM-FCCNV-06-120
	1-5/8	20	NM-FCCNP-06-240	NM-FCCNV-06-240
8	2-3/16	10	NM-FCCNP-08-120	NM-FCCNV-08-120
	2-3/16	20	NM-FCCNP-08-240	NM-FCCNV-08-240

Splice plates NOT included. See page A274-A276 for type of splice plates available.
Covers are available. Please consult your Regional Sales Office.

Fittings

Horizontal

HB
Horizontal Bend

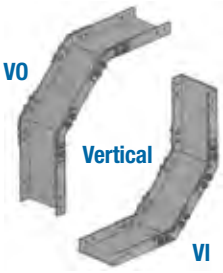
One pair of splice plates with SS6 hardware included.

For vinyl ester resin, use "V" instead of "P" in part number.

Example: FCCNV-04-90HB12

Cat. No.	Angle	Width (in.)
NM-FCCNP-03-90HB12	90	3
NM-FCCNP-04-90HB12		4
NM-FCCNP-06-90HB12		6
NM-FCCNP-08-90HB12		8
NM-FCCNP-03-45HB12	45	3
NM-FCCNP-04-45HB12		4
NM-FCCNP-06-45HB12		6
NM-FCCNP-08-45HB12		8

Vertical



One pair of splice plates with SS6 hardware included.
For vinyl ester resin, use "V" instead of "P" in part number.

Example: FCCNV-04-90VI12

Cat. No.	Angle	Width (in.)
NM-FCCNP-03-90VI12*	90	3
NM-FCCNP-04-90VI12*		4
NM-FCCNP-06-90VI12*		6
NM-FCCNP-08-90VI12*		8
NM-FCCNP-03-45VI12*	45	3
NM-FCCNP-04-45VI12*		4
NM-FCCNP-06-45VI12*		6
NM-FCCNP-08-45VI12*		8

* For vertical outside bends replace VI by VO

Horizontal Tees

HT

Two pairs of splice plates included.
For Vinyl ester resin, use "V" instead of "P" in part number.

Example: FCCNV-04-HT12

Cat. No.	Width (in.)
NM-FCCNP-03-HT12	3
NM-FCCNP-04-HT12	4
NM-FCCNP-06-HT12	6
NM-FCCNP-08-HT12	8

Horizontal Crosss

HX

Three pairs of splice plates included.

For vinyl ester resin, use "V" instead of "P" in part number.

Example: FCCNV-04-HX12

Cat. No.	Width (in.)
NM-FCCNP-03-HX12	3
NM-FCCNP-04-HX12	4
NM-FCCNP-06-HX12	6
NM-FCCNP-08-HX12	8

Covers available. Please contact your Regional Sales Office.

Splice Plates

Standard Splice Plates

Cat. No.	Material
NM-XSS-1001-SS6	Stainless steel
NM-XFP-1001-SS6	Polyester resin
NM-XFV-1001-SS6	Vinyl ester resin

Supplied in pairs

Expansion Splice Plates

Cat. No.	Material
NM-XSS-1011-SS6	Stainless steel
NM-XFP-1011-SS6	Polyester resin
NM-XFV-1011-SS6	Vinyl ester resin

Supplied in pairs

Horizontal 90º Splice Plates

Cat. No.	Material
NM-XSS-1901H-SS6	Stainless steel
NM-XFP-1901H-SS6	Polyester resin
NM-XFV-1901H-SS6	Vinyl ester resin

Supplied in pairs

Horizontal 45º Splice Plates

Cat. No.	Material
NM-XSS-1451H-SS6	Stainless Steel
NM-XFP-1451H-SS6	Polyester resin
NM-XFV-1451H-SS6	Vinyl ester resin

Supplied in pairs

Horizontal 30º Splice Plates

Cat. No.	Material
NM-XSS-1301H-SS6	Stainless steel
NM-XFP-1301H-SS6	Polyester resin
NM-XFV-1301H-SS6	Vinyl ester resin

Supplied in pairs

Vertical 90º Splice Plates

Cat. No.	Material
NM-XSS-1901V-SS6	Stainless steel
NM-XFP-1901V-SS6	Polyester resin
NM-XFV-1901V-SS6	Vinyl ester resin

Supplied in pairs

Vertical 45º Splice Plates

Cat. No.	Material
NM-XSS-1451V-SS6	Stainless steel
NM-XFP-1451V-SS6	Polyester resin
NM-XFV-1451V-SS6	Vinyl ester resin

Supplied in pairs

Vertical 30º Splice Plates

Cat. No.	Material
NM-XSS-1301V-SS6	Stainless steel
NM-XFP-1301V-SS6	Polyester resin
NM-XFV-1301V-SS6	Vinyl ester resin

Supplied in pairs

Supplied with standard hardware is 1/4 in. Stainless Steel 316.

Channels

Thomas & Betts is proud of its line of nonmetallic strut and accessoires. You'll find a complete selection of nonmetallic accessoires, fasteners, hangers, pipe clamps and channels.

Most Thomas & Betts Strut products are available in a choice of resins – either vinyl ester or polyester. Our design and engineering staff is ready to help you select the material that best suits your needs.

Straight section catalogue selector

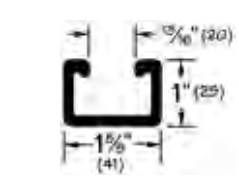
NM	-SS	P-	100	( )	( )	- 120
STRUT SYSTEM	**TYPE OF SYSTEM**	**Material**	**Size**	**Double**	**HOLES/SLOTS/INSERT**	**Length**
Nonmetallic	SS = STRUT SYSTEM	P = Polyester V = Vinylester	100 = 1 in. 158 = 1-5/8 in.	D = double Blank = single	H = holes S = slots I = insert	120 = 10 ft. 240 = 20 ft.

Example: NM-SSP-100-120, 1 in. single strut, 120 in. (10 ft.)
Note: Stocked in 120 in. (10 ft.) and 240 po (20 ft.)

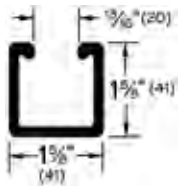
Channels

Combinations and Hole Pattern

Solid – Single Strut



NM-SS(*)-100



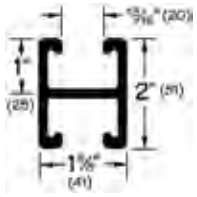
NM-SS(*)-158

*Add P - for polyester or V - for vinyl ester

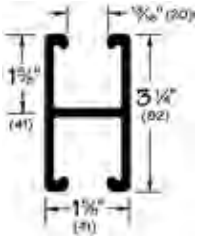
Cat. No.	Material/ Resin	Colour	Weight	
			lb. / ft.	kg / m
NM-SSP-100-(L)	Polyester	Grey	0.47	0.70
NM-SSP-158-(L)			0.63	0.94
NM-SSV-100-(L)	Vinyl ester	Beige	0.47	0.70
NM-SSV-158-(L)			0.63	0.94

(L) Add desired length 120 (10 ft.) or 240 (20 ft.)
Cut-to-length channel also available.
Contact your Regional Sales Office for more information.

Solid – Back to Back



NM-SS(*)-100-D



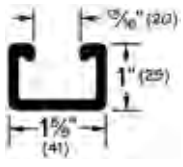
NM-SS(*)-158-D

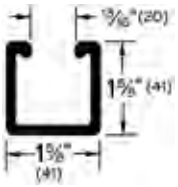
*Add P - for polyester or V - for vinyl ester

Cat. No.	Material/ Resin	Colour	Weight	
			lb. / ft.	kg / m
NM-SSP-100-D-(L)	Polyester	Grey	0.86	1.28
NM-SSP-158-D-(L)			1.17	1.75
NM-SSV-100-D-(L)	Vinyl ester	Beige	0.86	1.28
NM-SSV-158-D-(L)			1.17	1.75

(L) Add desired length 120 (10 ft.) or 240 (20 ft.)
Cut-to-length channel also available.
Contact your Regional Sales Office for more information.

Punched





Holes - 9/16 in. holes X 1-7/8 in. on center

Cat. No.	Material/ Resin	Colour	Weight	
			lb. / ft.	kg / m
NM-SSP-100-H-(L)	Polyester	Grey	0.45	0.67
NM-SSP-158-H-(L)			0.61	0.91
NM-SSV-100-H-(L)	Vinyl ester	Beige	0.45	0.67
NM-SSV-158-H-(L)			0.61	0.91

(L) Add desired length 120 (10 ft.) or 240 (20 ft.)
Cut-to-length channel also available.
Contact your Regional Sales Office for more information.

Channels

Combinations and Hole Pattern

Slotted

Slots - 9/16 in. X 7/8 in. on 2 in. centers

Cat. No.	Material/ Resin	Colour	Weight	
			lb. / ft.	kg / m
NM-SSP-100-S-(L)	Polyester	Grey	0.46	0.69
NM-SSP-158-S-(L)			0.62	0.93
NM-SSV-100-S-(L)	Vinyl ester	Beige	0.46	0.69
NM-SSV-158-S-(L)			0.62	0.93

(L) Add desired length 120 (10 ft.) or 240 (20 ft.)
Cut-to-length channel also available.
Contact your Regional Sales Office for more information.

Concrete Insert

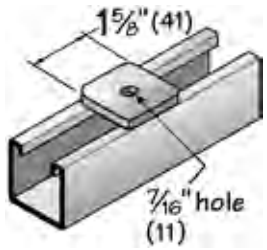
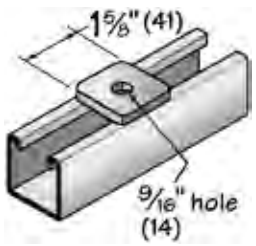
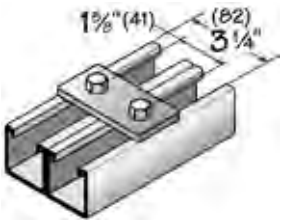
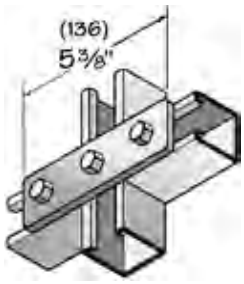
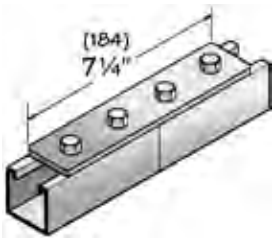
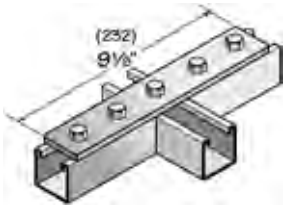
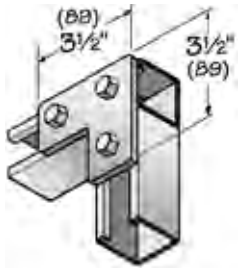
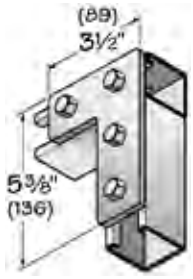
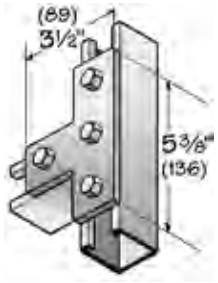
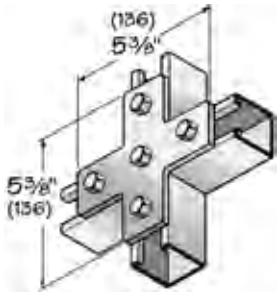
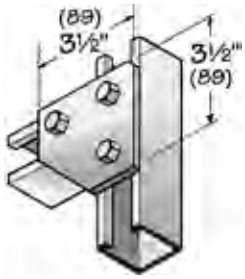
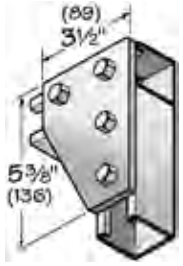
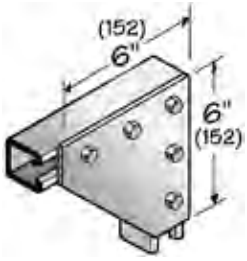
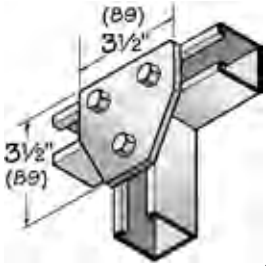
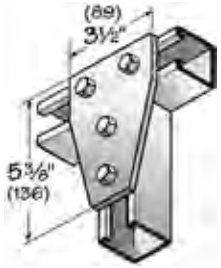
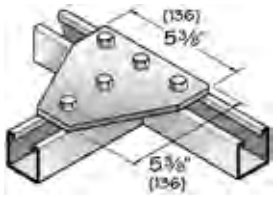
Cat. No.	Material/ Resin	Colour	Weight	
			lb. / ft.	kg / m
NM-SSP-158-I-(L)	Polyester	Grey	1.04	1.55
NM-SSV-158-I-(L)	Vinyl ester	Beige	1.04	1.55

(L) Add desired length 120 (10 ft.) or 240 (20 ft.)
Cut-to-length channel also available.
Contact your Regional Sales Office for more information.

Fittings and Brackets

Nonmetallic Strut Fittings and Brackets

Superstrut® Fittings and Brackets

NM-SFP-1S7	NM-SFP-1S9	NM-SFP-2S	NM-SFP-3S
			
NM-SFP-4S	**NM-SFP-5S**	**NM-SFP-3HL**	**NM-SFP-4HL**
			
NM-SFP-4HT	**NM-SFP-5HX**	**NM-SFP-3HCG**	**NM-SFP-4HCG**
			
NM-SFP-5HCG	**NM-SFP-3HTG**	**NM-SFP-4HTG**	**NM-SFP-5HTG**
			

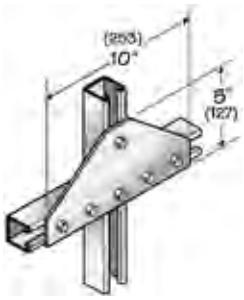
All fittings are 1-5/8 in. (41 mm) wide and 1/4 in. (6 mm) thick unless specified otherwise. All holes are 13/32 in. (10 mm) diameter unless specified otherwise. Not supplied with hardware.

Fittings and Brackets

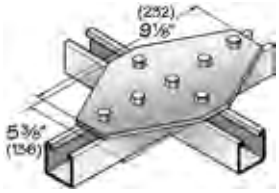
Nonmetallic Strut Fittings and Brackets

Superstrut® Fittings and Brackets

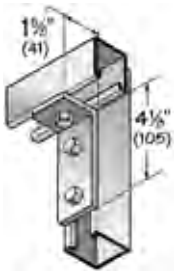
NM-SFP-6HTG



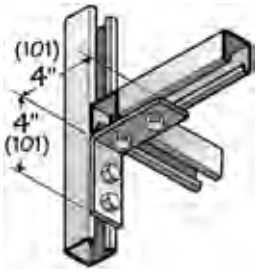
NM-SFP-7HXG



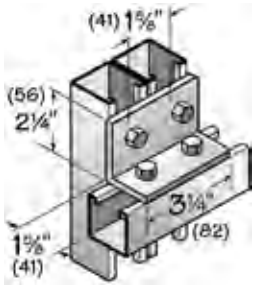
NM-SFP-3VL



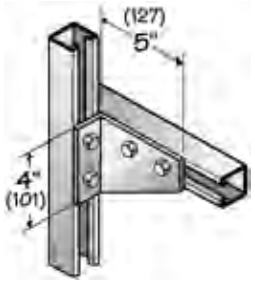
NM-SFP-4VL



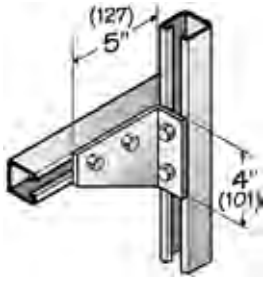
NM-SFP-4VLD



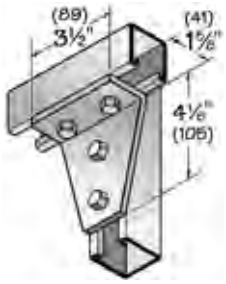
NM-SFP-4VGL



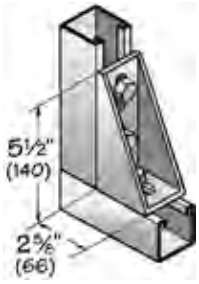
NM-SFP-4VGR



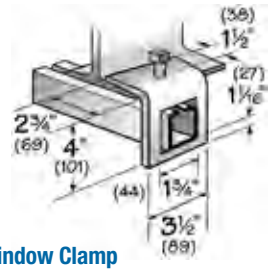
NM-SFP-4VTG



NM-SFP-3CB



NM-SWC-158



Window Clamp

NM-SSV-DBASE

Double Base

NM-SSV-SBASE

Single Base

NM-SCSP-158

Channel Spacer (for 3/8" rod)

All fittings are 1-5/8 in. (41 mm) wide and 1/4 in. (6 mm) thick unless specified otherwise. All holes are 13/32 in. (10 mm) diameter unless specified otherwise. Hardware not included.

Hardware

Nonmetallic Threaded Hardware

Hex Head Bolt

Cat. No.	Thread Size	Bolt Length (in.)	Design Load		Max Torque		Weight / C	
			lb.	N	in.-lb.	N-m	lb.	g
NM-F516100	5/16 in. - 18	5/16 x 1	190	845	30	3.4	0.4	181
NM-F516114	5/16 in. - 18	5/16 x 1-1/4	190	845	30	3.4	0.4	181
NM-F38100	3/8 in. - 16	3/8 x 1	300	1334	45	5.1	0.9	408
NM-F38114	3/8 in. - 16	3/8 x 1-1/4	300	1334	45	5.1	1.1	499
NM-F38212	3/8 in. - 16	3/8 x 2-1/2	300	1334	45	5.1	1.5	680
NM-F12100	1/2 in. - 13	1/2 x 1	490	2180	110	12.4	1.4	635
NM-F12114	1/2 in. - 13	1/2 x 1-1/4	490	2180	110	12.4	1.8	816
NM-F12212	1/2 in. - 13	1/2 x 2-1/2	490	2180	110	12.4	3.7	1678

Safety factor of 3 on design load.

All-Thread Rod

Cat. No.	Thread Size	Height		Weight / C	
		in.	mm	lb.	g
NM-F38AT	3/8 in. - 16	21/64	8	0.3	136
NM-F12AT	1/2 in. - 13	7/16	11	0.7	318
NM-F58AT	5/8 in. - 11	35/64	14	1.4	635

Note: 3/4 in. and 1 in. sizes are available.

Hex Nut

Cat. No.	Thread Size	Design Load		Max Torque		Weight / C	
		lb.	N	in.-lb.	N-m	lb.	g
NM-F38HN	3/8 in. - 16	425	1890	45	5.1	0.08	36
NM-F12HN	1/2 in. - 13	750	3336	110	12.4	0.13	59
NM-F58HN	5/8 in. - 11	950	4226	230	26.0	0.21	95

Safety factor of 3 on design load. Note: 3/4 in. and 1 in. sizes are available.
Standard lengths are 4 ft. and 8 ft. Example: NM-F38AT-4.

All-Thread Rod Hex Nut

Cat. No.	Thread Size	Height		Weight / C	
		in.	mm	lb.	g
NM-F38ATHN	3/8 in. - 16	3/4	19	0.8	376
NM-F12ATHN	1/2 in. - 13	7/8	22	1.7	771

Rod Coupler

Cat. No.	Thread Size	Weight / C	
		lb.	g
NM-FRC38	3/8 in. - 16	7.4	3357
NM-FRC12	1/2 in. - 13	11.3	5118
NM-FRC58	5/8 in. - 11	16.7	7575

3/4 in. and 1 in. sizes are available.

Brackets, Hangers and Clamps

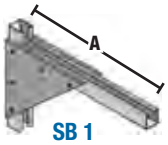
Nonmetallic Pipe Hangers, Brackets and Beam Clamps

Clevis Hangers

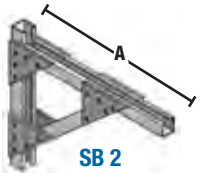
Cat. No.	Nominal Pipe Size		Maximum O.D. Range		Hanger Rod Size	Design Load	
	(in.)	(mm)	(in.)	mm		lb.	N-m
NM-SCH200	2	50	2-1/2	63	1/2 in. - 13	90	0.40
NM-SCH212	2-1/2	65	3-1/4	82	1/2 in. - 13	120	0.54
NM-SCH300	3	80	3-7/8	98	1/2 in. - 13	160	0.71
NM-SCH400	4	100	5	127	5/8 in. - 11	250	1.12
NM-SCH600	6	150	7	177	5/8 in. - 11	400	1.79
NM-SCH800	8	200	9	228	5/8 in. - 11	450	2.01
NM-SCH1000	10	250	11-3/8	289	5/8 in. - 11	500	2.24
NM-SCH1200	12	300	13-1/2	342	5/8 in. - 11	600	2.69

Safety Factor of 3 on design loads at 120°F (49°C). Insulation may be required at high temperatures. Order hanger rods and nuts separately.

Support Brackets



SB 1



SB 2

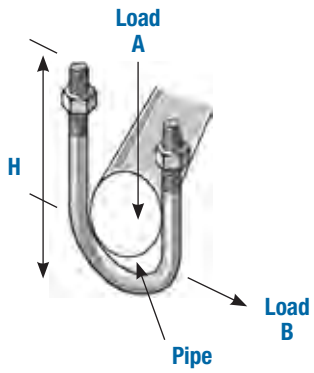
Cat. No.*	Dimension "A"		Design Load	
	(in.)	(mm)	lb.	N
NM-SB1-06P	10	250	1400	6.22
NM-SB1-09P	13	330	1000	4.45
NM-SB1-12P	16	406	800	3.56
NM-SB1-18P	22	559	675	3.00
NM-SB1-24P	28	711	450	2.00
NM-SB2-24P	28	711	750	3.33
NM-SB2-30P	34	863	750	3.33
NM-SB2-36P	40	1016	750	3.33

*Substitute "V" for "P" when vinyl ester resin is needed.
Design loads based on uniform loading with a safety factor of 3.

Brackets, Hangers and Clamps

Nonmetallic Threaded Hardware and Sealant

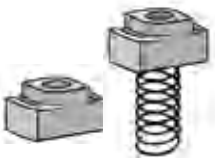
U-Bolt



Cat. No.	Nominal Pipe Size		H Height (in.)	Design Load A		Design Load B		Max. Torque		Weight / C	
	(in.)	(mm)		lb.	N	lb.	N	in.-lb.	N-m	lb.	g
NM-FUB050	1/2	15	2.41	300	1334	150	667	30	3.4	3.5	1588
NM-FUB075	3/4	20	2.60	300	1334	150	667	30	3.4	3.9	1769
NM-FUB100	1	25	2.85	300	1334	150	667	30	3.4	4.4	1996
NM-FUB114	1-1/4	32	3.16	300	1334	150	667	30	3.4	4.8	2177
NM-FUB112	1-1/2	40	3.47	300	1334	150	667	30	3.4	5.2	2359
NM-FUB200	2	50	4.18	600	2669	200	890	60	6.8	7.7	3493
NM-FUB212	2-1/2	65	4.68	600	2669	200	890	60	6.8	10.2	4627
NM-FUB300	3	80	5.31	600	2669	200	890	60	6.8	12.6	5715
NM-FUB312	3-1/2	90	5.81	600	2669	200	890	60	6.8	15.1	6849
NM-FUB400	4	100	6.31	600	2669	200	890	60	6.8	17.6	7983

Safety factor of 3 on design load.

Channel Nut



Cat. No.	Cat. No.	Thread Size	Pull-Out		Slip Resistance		Max Torque		Weight / C	
			lb.	N	lb.	N	in.-lb.	N-m	lb.	g
NM-FCN38	FCN38WO	3/8 – 16	300	1334	150	667	200	22.6	2.3	1043
NM-FCN12	FCN12WO	1/2 – 13	300	1334	150	667	200	22.6	2.3	1043

Safety factor of 3 on design load. Note: 1/4 in. and 5/16 in. sizes are available.

Flat Washer

Cat. No.	Hole Size (in.)	Weight / C	
		lb.	g
NM-F38W	3/8	0.5	227
NM-F12W	1/2	0.5	227
NM-F58W	5/8	0.5	227
NM-F34W	3/4	0.5	227
NM-F100W	1	0.5	227

Brush-On Resin Seal Kit

Cat. No.	Material
NM-RSK-QT	946 ml

To reseal fiberglass after field modifications.
Vinyl ester resin

Kit Contents
- **Resin**
- **Catalyst**
- **Stir stick and applicator**

Spray Sealant

Cat. No.	Material
NM-CLEAR-1215	12 fl. oz. can

Should be used for top coating polyester applications only. Not recommended to seal vinylester.

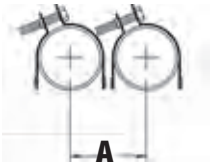
Spray acrylic to reseal fiberglass after field modifications.

Brackets, Hangers and Clamps

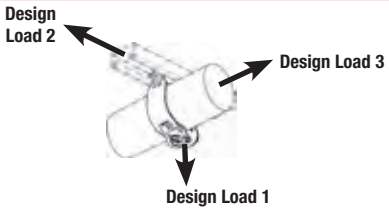
Pipe Clamps

Quik Clamp II™

Design Load 1 has a safety factor of 4.
Design Loads 2 and 3 have a safety factor of 1.



Cat. No.	Dimension A EMT in. (mm)	Dimension A Rigid Conduit in. (mm)	Quantity per Box	Wt./C lb.
TBQC050	1-5/16 (33.5)	1-1/4 (31.5)	100	10
TBQC075	1-3/4 (44.5)	1-11/16 (43)	100	12
TBQC100	1-13/16 (46)	1-3/4 (44.5)	100	13
TBQC125	2-1/8 (54)	2 (51)	50	15
TBQC150	2-3/8 (60.5)	2-3/16 (55.5)	50	16
TBQC200	2-5/8 (66.5)	2-1/2 (63.5)	50	19
TBQC250	3-1/16 (78)	3-1/16 (78)	25	29
TBQC300	3-11/16 (93.5)	3-11/16 (93.5)	25	34
TBQC350	4-3/16 (106.5)	4-3/16 (106.5)	25	38
TBQC400	4-11/16 (119)	4-11/16 (119)	25	42

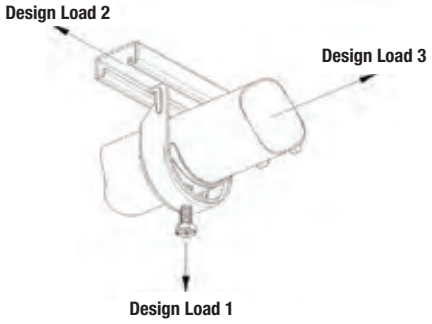


Design Load 1 Static Load Limit lb. (kg)	Design Load 2 lb. (kg)	Design Load 3 lb. (kg)
200 (90)	50 (23)	50 (23)
200 (90)		
200 (90)		
200 (90)		
200 (90)		
200 (90)		
350 (158)		
350 (158)		
350 (158)		
350 (158)		

Cobra®

Standard material is commercial-grade, bright electrogalvanized steel. Stainless steel 316L is also available; add the suffix "SS6" to catalogue no. (i.e.: CPC050SS6). Stainless steel bolt head is hexagonal and slotted only.

Now available in aluminum ; add the suffix "AL" to catalogue no. (i.e.: CPC050AL).



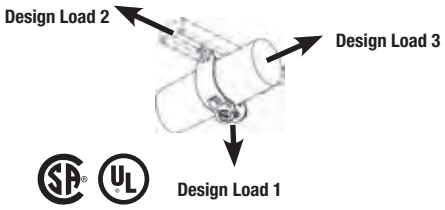
Cat. No.	EMT Trade Size (in.)	Rigid Cond. Trade Size (in.)	Cable O.D. Range (in.)	Static Load Limit (lb.) Safety Factor = 4	Qty. per Box	Wt./C lb.	Torque Value (ft.-lb.)
CPC025	1/4	1/4	0.312 - 0.600	200	100	8	35
CPC050	1/2	1/2	0.500 - 0.890	200	100	10	
CPC075	3/4	3/4	0.860 - 1.110	200	100	12	
CPC100	1	1	1.100 - 1.400	200	100	14	
CPC125	1 1/4	1 1/4	1.400 - 1.725	200	50	16	
CPC150	1 1/2	1 1/2	1.690 - 1.980	200	50	18	
CPC200	2	2	1.980 - 2.576	200	50	24	
CPC250	2 1/2	2 1/2	2.576 - 3.060	350	25	36	
CPC300	3	3	3.060 - 3.626	350	25	42	
CPC350	3 1/2	3 1/2	3.626 - 4.126	350	25	46	
CPC400	4	4	4.126 - 4.626	350	25	50	

Design Load 1 Static Load Limit lb. (kg)	Design Load 2 lb. (kg)	Design Load 3 lb. (kg)
200 (91)	50 (23)	50 (23)
200 (91)		
200 (91)		
200 (91)		
200 (91)		
200 (91)		
350 (159)		
350 (159)		
350 (159)		
350 (159)		

Brackets, Hangers and Clamps

Pipe Clamps

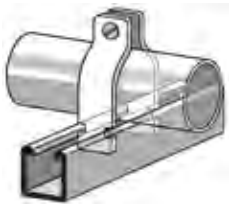
Loc-King Cobra™



Cat. No.	EMT Trade Size (in.)	Rigid Cond. Trade Size (in.)	Cable O.D. Range (in.)	Static Load Limit (lb.) Safety Factor = 4	Qty. per Box	Wt./C lb.	Torque Value (ft.-lb.)
LKCPC050	1/2	1/2	0.650 - 0.890	100	15	10	35
LKCPC075	3/4	3/4	0.860 - 1.110	100	16	12	
LKCPC100	1	1	1.100 - 1.400	50	19	14	
LKCPC125	1 1/4	1 1/4	1.400 - 1.725	50	23	16	
LKCPC150	1 1/2	1 1/2	1.690 - 1.980	50	27	18	
LKCPC200	2	2	1.980 - 2.576	50	38	24	
LKCPC250	2 1/2	2 1/2	2.576 - 3.060	25	44	36	
LKCPC300	3	3	3.060 - 3.626	25	53	42	
LKCPC350	3 1/2	3 1/2	3.626 - 4.126	25	58	46	
LKCPC400	4	4	4.126 - 4.626	25	66	50	

Design Load 1 Static Load Limit lb. (kg)	Design Load 2 lb. (kg)	Design Load 3 lb. (kg)
350 (159)	50 (23)	50 (23)
350 (159)		
350 (159)		
350 (159)		
350 (159)		
350 (159)		
350 (159)		
450 (204)		
450 (204)		
450 (204)		

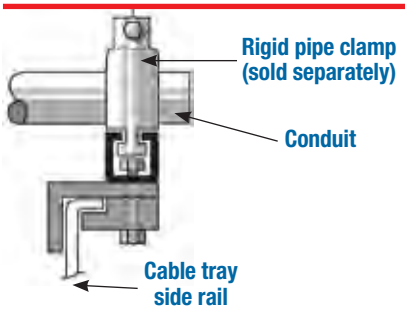
Rigid Pipe Clamp



Cat. No.	Nominal Pipe Size		Design Load		Max. Torque	
	(in.)	(mm)	lb.	N	in.-lb.	N-m
NM-SRPC050	1/2	15	300	1.33	10	1.13
NM-SRPC075	3/4	20	300	1.33	10	1.13
NM-SRPC100	1	25	300	1.33	10	1.13
NM-SRPC114	1-1/4	32	300	1.33	10	1.13
NM-SRPC112	1-1/2	40	300	1.33	10	1.13
NM-SRPC200	2	50	300	1.33	10	1.13
NM-SRPC212	2-1/2	65	300	1.33	10	1.13
NM-SRPC300	3	80	300	1.33	10	1.13
NM-SRPC312	3-1/2	90	300	1.33	10	1.13
NM-SRPC400	4	100	300	1.33	10	1.13

Safety factor of 3 on design load.

Conduit Swivel Clamp



Cat. No.
NM-SCSC-(CTD)

Cable tray designation (CTD) required (Ex. 6CP series designates 6 in. deep polyester resin). Pipe clamps are a separate order item.

Strut Loading Chart

Nonmetallic Strut Load Charts

Loading Information

Beam Loads: The charts below list the total allowable uniform load for various simple spans based on a minimum safety factor of 2. If the load is concentrated at center span, multiply the load by 0.5 and the corresponding deflection by 0.8.

Beam Loading Data for Glass Reinforced Polyester Resin

Beam Span in. (mm)	Cat. No.	Maximum Allowable Beam Load		Deflection at Maximum Allowable Beam Load		Allowable Load @ Deflection =			
						1/240 Span		1/360 Span	
		lb.	N	in.	mm	lb.	N	lb.	N
12 (305)	NM-SSP-100	793	3527	0.106	2.69	373	1659	249	1107
	NM-SSP-100-D	2301	10235	0.060	1.52	1928	8576	1285	5715
	NM-SSP-158	1783	7931	0.067	1.70	1327	5902	885	3936
	NM-SSP-158-D	5172	23005	0.037	.94	5172	23005	4696	20888
14 (609)	NM-SSPP-100	397	1766	0.425	10.79	93	413	62	276
	NM-SSP-100-D	1150	5115	0.239	6.07	482	2144	321	1428
	NM-SSP-158	891	3963	0.269	6.83	332	1477	221	983
	NM-SSP-158-D	2586	11502	0.147	3.73	1761	7833	1174	5222
36 (914)	NM-SSP-100	264	1174	0.957	24.31	41	182	28	124
	NM-SSP-100-D	767	3411	0.537	13.64	214	952	143	636
	NM-SSP-158	594	2642	0.604	15.34	147	654	98	436
	NM-SSP-158-D	1724	7668	0.330	8.38	783	3483	522	2322

Beam Loading Data for Glass Reinforced Vinyl Ester Resin

Beam Span in. (mm)	Cat. No.	Maximum Allowable Beam Load		Deflection at Maximum Allowable Beam Load		Allowable Load @ Deflection			
						1/240 Span		1/360 Span	
		lb.	N	in.	mm	lb.	N	lb.	N
12 (305)	NM-SSV-100	988	4394	0.112	2.84	441	1961	294	1308
	NM-SSV-100-D	2866	12748	0.063	1.60	2279	10137	1519	6756
	NM-SSV-158	2221	9879	0.071	1.80	1569	6979	1046	4652
	NM-SSV-158-D	6443	28658	0.039	.99	6443	28658	5550	24686
14 (609)	NM-SSV-100	494	2197	0.448	11.38	110	489	73	325
	NM-SSV-100-D	1433	6374	0.252	6.40	570	2535	380	1690
	NM-SSV-158	1110	4937	0.283	7.19	392	1743	261	1161
	NM-SSV-158-D	3221	14327	0.155	3.94	2081	9256	1387	6169
36 (914)	NM-SSV-100	329	1463	1.009	25.63	49	218	33	147
	NM-SSV-100-D	955	4248	0.566	14.37	253	1125	169	752
	NM-SSV-158	740	3291	0.637	16.18	174	774	116	516
	NM-SSV-158-D	2148	9554	0.348	8.84	925	4114	617	2744

Note: Dimensions shown as metric are in millimètres, unless otherwise specified.

Recommended Guideline

Published design loads are based on usage at 70°F (21°C) and must be reduced for continuous exposure to higher temperatures. Refer to the chart at right for high temperature applications.

Temperature	Design Load Multiplier
75°F (24°C)	100%
100°F (38°C)	90%
125°F (52°C)	78%
150°F (66°C)	68%
175°F (79°C)	60%
200°F (93°C)	52%