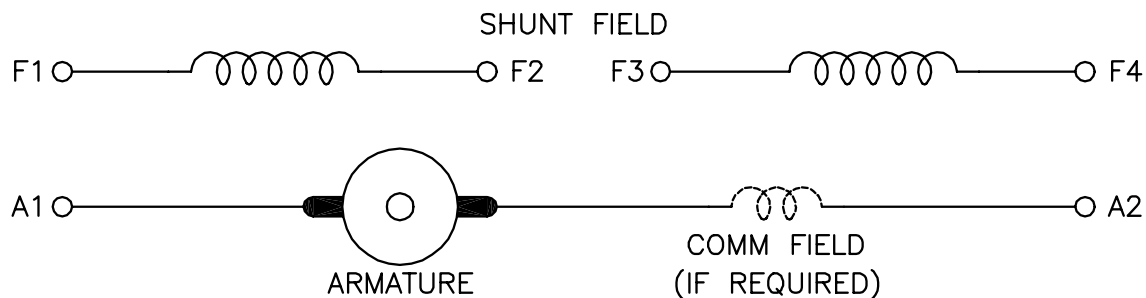


SHUNT WOUND



CONNECTION	DIRECTION OF ROTATION			
	CWDE		CCWDE	
	POS TERM (+)	NEG TERM (-)	POS TERM (+)	NEG TERM (-)
HIGH VOLTAGE	A1 F1 CONNECT F2 & F3	A2 F4	A2 F1 CONNECT F2 & F3	A1 F4
LOW VOLTAGE	A1 F1 & F3	A2 F2 & F4	A2 F1 & F3	A1 F2 & F4

NOTES:

1. LIMIT STARTING INRUSH CURRENT TO NOT MORE THAN 3 TIMES RATED AMPERES BY ENERGIZING THE FULL SHUNT FIELD BEFORE BRINGING THE ARMATURE VOLTAGE UP SLOWLY OR IN STEPS.
2. OPTIONAL FIELD REOSTAT MAY BE CONNECTED IN SERIES WITH THE SHUNT FIELD.
3. OPTIONAL THERMOSTAT LEADS ARE MARKED J,J.

REV. DESC: NEW, REPLACE CD0860

REV. LTR: - BY: JLP REVISED: 15: 35:22 11/03/2004 TDR: 347796

BALDOR ELECTRIC Co.

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FILE: AAA00121477 REF: CD0860C01
MTL: -

DC CONNECTION DIAGRAM, SHUNT FIELD, 6 LEAD, DUAL VOLTAGE