

# Form 7™ Iron Conduit Bodies, Covers and Gaskets

For use with Rigid Steel, Rigid Aluminum and IMC Conduit.

NEC/CEC — Suitable for use in the following  
Hazardous Locations:  
Class I, Division 2 per NEC 501.10(B)(4)

## Applications

- Serve as pulling fittings.
- Make bends in conduit system.
- Provide openings for splicing.
- Connect and change direction of conduit runs.
- Allow connections for branch runs.
- Permit access to conductors for maintenance.

## Features

- Smooth, rounded integral bushings in hubs protect conductor insulation.
- Accurately tapped, tapered threads for tight, rigid joints and excellent ground continuity.
- Wedge-Lok™ Form-IN-Place covers with integral gasket are approved for use in wet locations. Grayloy-iron bodies with cast covers and gasket are approved for use in wet locations.
- Unique Wedge-Lok™ clip cover design allows easy removal at any later time, without damaging the conduit body. The cover is secured with clips, not screws.
- Completely interchangeable with Crouse-Hinds † Form 7™ † bodies, gaskets and covers. Equivalent FM7™ and Form 7™ units have identical applications and installation dimensions.
- Flat back design provides greater cubic content for easier wire pulling, and more room for splicing. Fits flush and snug against flat surfaces for more stable installation.
- Smooth hub bushings and cover openings protect conductor insulation. Smooth hub openings allow easy conduit joining.
- Pan-head cover screws secure cover clips and provide superior screwdriver seating and torque. Cover screws and clips are captive to prevent loss.
- Hub Size (inches), body style, compliance data, maximum wire number/size and cubic capacity molded into body.

## Standard Materials

- Body: Grayloy-iron
- Covers: Grayloy-iron or steel
- Cover screws: stainless steel

## Standard Finishes

- Grayloy-iron bodies and covers: triplecoat — (1) zinc electroplate, (2) chromate, and (3) epoxy powder coat
- Steel covers: zinc electroplate
- Stamped aluminum covers: natural finish

## Optional Finish

- For additional corrosion protection, add suffix -G to the standard catalog number to specify hot dip galvanized.

## NEC/CEC Certifications and Compliances

- UL Standard: 514A
- UL Listed: E-18095
- CSA Standard: C22.2 No. 18
- CSA Certified: 009795
- Fed. Spec: A-A-50563
- NEMA Standard: FB-1, FB-2.10



Type LB

## Illustrated Features



Conduit Body with Cast Aluminum Cover, 1" Type C shown



Grayloy™-Iron, 1" Type C shown with cut-away body and cover to illustrate Wedge-Lok™ Clip Cover detail

Illustrated views are cut away to demonstrate back configurations.



O-Z/Gedney™ Form 7™ (C57, 1-1/2")  
28 Cubic Inches Capacity  
Flat-Back Design



Crouse-Hinds Form 7™  
(C57, 1-1/2")  
26 Cubic Inches Capacity




† Crouse-Hinds and Form 7™ are registered trademarks of Cooper Crouse-Hinds.




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## Conduit Bodies ①

Trade Size (Inches)	Max. Wire Fill	C		LB		LL	
		Grayloy-Iron	Max. Wire Fill	Grayloy-Iron	Max. Wire Fill	Grayloy-Iron	Max. Wire Fill
							
1/2	③	<b>OZGC17</b>	③	<b>OZGLB17</b>	③	<b>OZGLL17</b>	
3/4	(3) # 6	<b>OZGC27</b>	(3) # 6	<b>OZGLB27</b>	(3) # 6	<b>OZGLL27</b>	
1	(3) # 4	<b>OZGC37</b>	(3) # 4	<b>OZGLB37</b>	(3) # 4	<b>OZGLL37</b>	
1-1/4	(3) # 3	<b>OZGC47</b>	(3) # 3	<b>OZGLB47</b>	(3) # 2	<b>OZGLL47</b>	
1-1/2	(3) # 3	<b>OZGC57</b>	(3) # 3	<b>OZGLB57</b>	(3) # 2	<b>OZGLL57</b>	
2	(3) # 1/0	<b>OZGC67</b>	(3) # 1/0	<b>OZGLB67</b>	(3) # 3/0	<b>OZGLL67</b>	
2-1/2	(3) 2/0	<b>OZGC77</b>	(3) 3/0	<b>OZGLB77</b>	(3) 250	<b>OZGLL77</b>	
3	(3) 2/0	<b>OZGC87</b>	(3) 2/0	<b>OZGLB87</b>	(3) 250	<b>OZGLL87</b>	
3-1/2	—	—	(3) 300	<b>OZGLB97</b>	(3) 350	<b>OZGLL97</b>	
4	—	—	(3) 350	<b>OZGLB107</b>	(3) 350	<b>OZGLL107</b>	

Trade Size (Inches)	Max. Wire Fill	E		L ②		TA	
		Grayloy-Iron	Max. Wire Fill	Grayloy-Iron	Max. Wire Fill	Grayloy-Iron	Max. Wire Fill
							
1/2	③	<b>OZGE17</b>	③	<b>OZGL17</b>	③	<b>OZGTA17</b>	
3/4	(3) # 6	<b>OZGE27</b>	(3) # 6	<b>OZGL27</b>	(3) # 6	<b>OZGTA27</b>	
1	(3) # 4	<b>OZGE37</b>	(3) # 4	<b>OZGL37</b>	(3) # 4	<b>OZGTA37</b>	
1-1/4	—	—	(3) # 2	<b>OZGL47</b>	(3) # 2	<b>OZGTA47</b>	
1-1/2	—	—	(3) # 2	<b>OZGL57</b>	(3) # 2	<b>OZGTA57</b>	
2	—	—	(3) # 2	<b>OZGL67</b>	(3) # 2	<b>OZGTA67</b>	

① Refer to following pages for Wiring Capacity Table.

② L Unilets have double opening and are furnished with one steel cover, assembled.



③ All 1/2" Max Wire Fill Calculations per the NEC - Annex C - Table C8.



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## Conduit Bodies ①

Trade Size (Inches)	Max. Wire Fill	LR	Max. Wire Fill	T
		Grayloy-Iron		Grayloy-Iron
				
1/2	②	<b>0ZGLR17</b>	②	<b>0ZGT17</b>
3/4	(3) # 6	<b>0ZGLR27</b>	(3) # 6	<b>0ZGT27</b>
1	(3) # 4	<b>0ZGLR37</b>	(3) # 4	<b>0ZGT37</b>
1-1/4	(3) # 2	<b>0ZGLR47</b>	(3) # 3	<b>0ZGT47</b>
1-1/2	(3) # 2	<b>0ZGLR57</b>	(3) # 3	<b>0ZGT57</b>
2	(3) # 2	<b>0ZGLR67</b>	(3) # 2	<b>0ZGT67</b>
2-1/2	—	<b>0ZGLR77</b>	(3) 1/0	<b>0ZGT77</b>
3	(3) 250	<b>0ZGLR87</b>	(3) 1/0	<b>0ZGT87</b>
3-1/2	(3) 350	<b>0ZGLR97</b>	(3) 3/0	<b>0ZGT97</b>
4	(3) 350	<b>0ZGLR107</b>	(3) 3/0	<b>0ZGT107</b>

Trade Size (Inches)	Max. Wire Fill	TB	Max. Wire Fill	X
		Grayloy-Iron		Grayloy-Iron
				
1/2	②	<b>0ZGTB17</b>	②	<b>0ZGX17</b>
3/4	(3) # 6	<b>0ZGTB27</b>	(3) # 6	<b>0ZGX27</b>
1	(3) # 4	<b>0ZGTB37</b>	(3) # 4	<b>0ZGX37</b>
1-1/4	(3) # 3	<b>0ZGTB47</b>	(3) # 3	<b>0ZGX47</b>
1-1/2	(3) # 2	<b>0ZGTB57</b>	(3) # 2	<b>0ZGX57</b>
2	(3) # 2	<b>0ZGTB67</b>	(3) # 2	<b>0ZGX67</b>

① Refer to following pages for Wiring Capacity Table.




② All 1/2" Max Wire Fill Calculations per the NEC - Annex C - Table C8.

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Class I, Division 2 per NEC 501.10(B)(4)

## Wedge-Lok™ Clip Covers and Gaskets (Covers furnished with stainless steel screws)

Body Size (Inches)	Wedge-Lok Cast Cover	Wedge-Lok Stamped Cover	Solid Neoprene Gasket
	Grayloy-Iron	Steel	
			
1/2	0ZG170F	0ZG170	0ZGGASK571
3/4	0ZG270F	0ZG270	0ZGGASK572
1	0ZG370F	0ZG370	0ZGGASK573
1-1/4	0ZG470F	0ZG470	0ZGGASK574
1-1/2	0ZG570F	0ZG570	0ZGGASK575
2	0ZG670F	0ZG670	0ZGGASK576
2-1/2	0ZG870F	0ZG870	0ZGGASK578
3	0ZG870F	0ZG870	0ZGGASK578
3-1/2	0ZG970F	0ZG970	0ZGGASK579
4	0ZG970F	0ZG970	0ZGGASK579

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COMMERCIAL AND INDUSTRIAL FITTINGS: CONDUIT BODIES

# Form 7™ Iron Conduit Bodies, Covers and Gaskets

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## Wiring Capacity: Combine Body and Cover Capacities for Total Usable Capacity per NEC 314.16(A)

Trade Size (Inches)	Capacity — dm <sup>3</sup> (in <sup>3</sup> )										Stamped Cover	Cast Cover
	C	E	LB	LL LR	L	T	TA	TB	X			
<b>FM7™ Grayloy™-Iron Bodies and Covers: Threaded</b>												
1/2	0.07 (4.00)	0.07 (4.00)	0.07 (4.00)	0.07 (4.00)	0.08 (5.00)	0.10 (6.00)	0.10 (6.00)	0.10 (6.00)	0.10 (6.00)	0.10 (6.00)	0.00 (0.30)	0.01 (0.40)
3/4	0.11 (7.00)	0.11 (7.00)	0.11 (7.00)	0.11 (7.00)	0.15 (9.00)	0.16 (10.00)	0.16 (10.00)	0.16 (10.00)	0.16 (10.00)	0.16 (10.00)	0.01 (0.50)	0.01 (0.80)
1	0.18 (11.00)	0.18 (11.00)	0.18 (11.00)	0.18 (11.00)	0.22 (13.50)	0.25 (15.50)	0.25 (15.50)	0.25 (15.50)	0.25 (15.50)	0.25 (15.50)	0.02 (1.30)	0.02 (1.30)
1-1/4	0.33 (20.00)	—	0.33 (20.00)	0.33 (20.00)	0.37 (22.50)	0.33 (20.00)	0.33 (20.00)	0.33 (20.00)	0.33 (20.00)	0.33 (20.00)	0.03 (1.80)	0.03 (2.00)
1-1/2	0.46 (28.00)	—	0.46 (28.00)	0.46 (28.00)	0.51 (31.00)	0.46 (28.00)	0.46 (28.00)	0.46 (28.00)	0.46 (28.00)	0.46 (28.00)	0.04 (2.30)	0.05 (3.00)
2	0.82 (50.00)	—	0.82 (50.00)	0.82 (50.00)	0.82 (50.00)	0.82 (50.00)	0.82 (50.00)	0.82 (50.00)	0.82 (50.00)	0.82 (50.00)	0.05 (2.80)	0.08 (4.80)
2-1/2	1.67 (102.00)	—	1.67 (102.00)	1.67 (102.00)	—	1.67 (102.00)	—	—	—	—	0.16 (9.80)	0.16 (9.70)
3	2.18 (133.00)	—	2.18 (133.00)	2.18 (133.00)	—	2.18 (133.00)	—	—	—	—	0.16 (9.80)	0.16 (9.70)
3-1/2	—	—	3.57 (218.00)	3.57 (218.00)	—	3.57 (218.00)	—	—	—	—	0.27 (16.50)	0.26 (16.00)
4	—	—	4.00 (244.00)	4.00 (244.00)	—	4.00 (244.00)	—	—	—	—	0.27 (16.50)	0.26 (16.00)
<b>Form7™ Aluminum Bodies and Covers: Threaded</b>												
1/2	0.07 (4.00)	0.07 (4.00)	0.07 (4.00)	0.07 (4.00)	—	0.10 (6.00)	—	0.10 (6.00)	0.10 (6.00)	0.10 (6.00)	0.005 (0.30)	0.007 (0.40)
3/4	0.11 (7.00)	0.11 (7.00)	0.11 (7.00)	0.11 (7.00)	—	0.16 (10.00)	—	0.16 (10.00)	0.16 (10.00)	0.16 (10.00)	0.008 (0.50)	0.01 (0.80)
1	0.18 (11.00)	0.18 (11.00)	0.18 (11.00)	0.18 (11.00)	—	0.25 (15.50)	—	0.25 (15.50)	0.25 (15.50)	0.25 (15.50)	0.02 (1.30)	0.02 (1.30)
1-1/4	0.33 (20.00)	—	0.33 (20.00)	0.33 (20.00)	—	0.33 (20.00)	—	0.33 (20.00)	0.33 (20.00)	0.33 (20.00)	0.03 (1.80)	0.03 (2.00)
1-1/2	0.46 (28.00)	—	0.46 (28.00)	0.46 (28.00)	—	0.46 (28.00)	—	0.46 (28.00)	0.46 (28.00)	0.46 (28.00)	0.04 (2.30)	0.05 (3.00)
2	0.82 (50.00)	—	0.82 (50.00)	0.82 (50.00)	—	0.82 (50.00)	—	0.82 (50.00)	0.82 (50.00)	0.82 (50.00)	0.05 (2.80)	0.08 (4.80)
2-1/2	1.67 (102.00)	—	1.67 (102.00)	1.67 (102.00)	—	1.67 (102.00)	—	—	—	—	0.16 (9.80)	0.16 (9.70)
3	2.18 (133.00)	—	2.18 (133.00)	2.18 (133.00)	—	2.18 (133.00)	—	—	—	—	0.16 (9.80)	0.16 (9.70)
3-1/2	—	—	3.57 (218.00)	3.57 (218.00)	—	3.57 (218.00)	—	—	—	—	0.27 (16.50)	0.26 (16.00)
4	—	—	4.00 (244.00)	4.00 (244.00)	—	4.00 (244.00)	—	—	—	—	0.27 (16.50)	0.26 (16.00)

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COMMERCIAL AND INDUSTRIAL FITTINGS: CONDUIT BODIES

# Form 7™ Iron Conduit Bodies, Covers and Gaskets

Form 7™ Covers with Integral Form-In-Place Gasket.

**NEC/CEC:**  
Class 1, Division 2  
NEMA 3R

## Applications

- Cover with integral gasket for FM7™ conduit bodies.
- Can be used as replacement covers for installed bodies or in new installations.

## Features

- Benefit from superior sealing, reduced inventory parts and faster installation times.
- Captive pan-head screws.
- Wedge-Lok™ clips (FM7™ and Form 7™ only) provide superior screwdriver torque and cover seating.
- High-strength, corrosion and weather resistant.
- Approved for wet locations.
- Fits all body configurations and sizes from 1/2" thru 4".
- Operating temperature: -54 °C to +150 °C (-65 °F to +302 °F).





## Standard Materials

- Stamped steel
- Stamped aluminum
- Cast grayloy-iron
- Cast aluminum
- Gasket - Urethane

## NEC/CEC Certifications and Compliances

- UL Listed: E2527
- CSA Certified: 65183, Class 4413-02



Trade Size (Inches)	Stamped Steel	Stamped Aluminum	Cast Grayloy-Iron	Cast Aluminum
				
1/2	0ZG170IG	0ZG170IGSA	0ZG170FIG	0ZG170FIGSA
3/4	0ZG270IG	0ZG270IGSA	0ZG270FIG	0ZG270FIGSA
1	0ZG370IG	0ZG370IGSA	0ZG370FIG	0ZG370FIGSA
1-1/4	0ZG470IG	0ZG470IGSA	0ZG470FIG	0ZG470FIGSA
1-1/2	0ZG570IG	0ZG570IGSA	0ZG570FIG	0ZG570FIGSA
2	0ZG670IG	0ZG670IGSA	0ZG670FIG	0ZG670FIGSA
2-1/2 and 3	0ZG870IG	0ZG870IGSA	0ZG870FIG	0ZG870FIGSA
3-1/2 and 4	0ZG970IG	0ZG970IGSA	0ZG970FIG	0ZG970FIGSA

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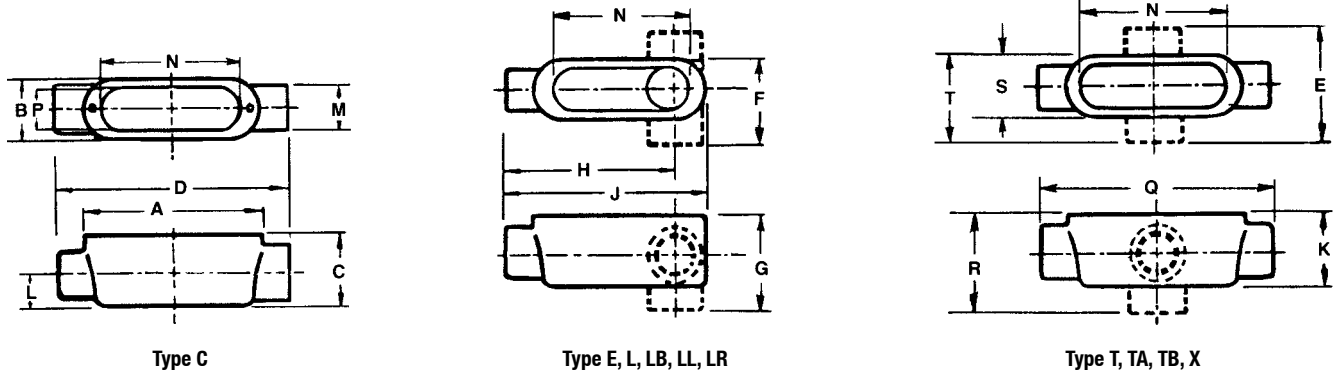
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NEC/CEC:  
Class I, Division 2  
NEMA 3R

## Dimensions in Millimeters (Inches)



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COMMERCIAL AND INDUSTRIAL FITTINGS: CONDUIT BODIES

Trade Size (Inches)	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S	T
1/2	92.2 (3.63)	35.1 (1.38)	35.1 (1.38)	136.7 (5.38)	84.1 (3.31)	57.2 (2.25)	57.2 (2.25)	100.1 (3.94)	115.8 (4.56)	44.5 (1.75)	16.0 (0.63)	31.8 (1.25)	81.0 (3.19)	23.9 (0.94)	143.0 (5.63)	66.8 (2.63)	39.6 (1.56)	62.0 (2.44)
3/4	108.0 (4.25)	39.6 (1.56)	41.4 (1.63)	152.4 (6.00)	88.9 (3.50)	62.0 (2.44)	63.5 (2.50)	112.8 (4.44)	131.8 (5.19)	50.8 (2.00)	19.1 (0.75)	38.1 (1.50)	96.8 (3.81)	28.7 (1.13)	158.8 (6.25)	73.2 (2.88)	47.8 (1.88)	66.8 (2.63)
1	127.0 (5.00)	44.5 (1.75)	47.8 (1.88)	177.8 (7.00)	98.6 (3.88)	69.9 (2.75)	73.2 (2.88)	131.8 (5.19)	152.4 (6.00)	57.2 (2.25)	22.4 (0.88)	44.5 (1.75)	114.3 (4.50)	35.1 (1.38)	184.2 (7.25)	82.6 (3.25)	50.8 (2.00)	76.2 (3.00)
1-1/4	139.7 (5.50)	55.6 (2.19)	58.7 (2.31)	189.0 (7.44)	104.9 (4.13)	81.0 (3.19)	84.1 (3.31)	138.2 (5.44)	165.1 (6.50)	58.7 (2.31)	28.7 (1.13)	55.6 (2.19)	127.0 (5.00)	44.5 (1.75)	189.0 (7.44)	84.1 (3.31)	55.6 (2.19)	81.0 (3.19)
1-1/2	152.4 (6.00)	62.0 (2.44)	65.0 (2.56)	208.0 (8.19)	117.6 (4.63)	88.9 (3.50)	93.7 (3.69)	150.9 (5.94)	181.1 (7.13)	65.0 (2.56)	31.8 (1.25)	62.0 (2.44)	138.2 (5.44)	49.3 (1.94)	208.0 (8.19)	92.2 (3.63)	62.0 (2.44)	90.4 (3.56)
2	177.8 (7.00)	76.2 (3.00)	79.5 (3.13)	233.4 (9.19)	131.8 (5.19)	103.1 (4.06)	108.0 (4.25)	168.4 (6.63)	206.5 (8.13)	79.5 (3.13)	38.1 (1.50)	76.2 (3.00)	162.1 (6.38)	62.0 (2.44)	233.4 (9.19)	106.4 (4.19)	76.2 (3.00)	104.9 (4.13)
2-1/2	228.6 (9.00)	108.0 (4.25)	92.2 (3.63)	304.8 (12.00)	—	146.1 (5.75)	130.3 (5.13)	222.3 (8.75)	266.7 (10.50)	92.2 (3.63)	44.5 (1.75)	88.9 (3.50)	212.9 (8.38)	90.4 (3.56)	304.8 (12.00)	—	108.0 (4.25)	146.1 (5.75)
3	228.6 (9.00)	108.0 (4.25)	111.3 (4.38)	304.8 (12.00)	—	146.1 (5.75)	149.4 (5.88)	212.9 (8.38)	266.7 (10.50)	111.3 (4.38)	54.1 (2.13)	108.0 (4.25)	212.9 (8.38)	90.4 (3.56)	306.3 (12.06)	—	108.0 (4.25)	146.1 (5.75)
3-1/2	279.4 (11.00)	133.4 (5.25)	124.0 (4.88)	—	—	176.3 (6.94)	166.6 (6.56)	260.4 (10.25)	322.3 (12.69)	124.0 (4.88)	60.5 (2.38)	120.7 (4.75)	260.4 (10.25)	114.3 (4.50)	363.5 (14.31)	—	133.4 (5.25)	176.3 (6.94)
4	279.4 (11.00)	133.4 (5.25)	136.7 (5.38)	—	—	176.3 (6.94)	179.3 (7.06)	254.0 (10.00)	322.3 (12.69)	136.7 (5.38)	66.8 (2.63)	133.4 (5.25)	260.4 (10.25)	114.3 (4.50)	363.5 (14.31)	—	133.4 (5.25)	176.3 (6.94)

## Fraction/Decimal Equivalents (Inches)

Fraction	Decimal	Fraction	Decimal	Fraction	Decimal	Fraction	Decimal
1/16	0.06	5/16	0.31	9/16	0.56	13/16	0.81
1/8	0.13	3/8	0.38	5/8	0.63	7/8	0.88
3/16	0.19	7/16	0.44	11/16	0.69	15/16	0.94
1/4	0.25	1/2	0.50	3/4	0.75	1	1.00