

TRIM
SPECIALTY &
MOLDINGS



*Spring
2020*

WINDSORONE
CRAFTSMANSHIP PAYS



INTERIOR/EXTERIOR USE | LEARN ABOUT THE **30** YEAR WARRANTY AND OUR PROTECTED PROCESS



CRAFTSMANSHIP PAYS.

*The first thing you notice on a home is the detail work.
Builders use WindsorONE Trim Boards &
Moldings on their projects because craftsmanship pays.
It gets your work noticed and generates referrals.*

QUESTIONS? ASK THE BOYS:

888.229.7900

2 TYPES OF BOARDS

Check the Ink Stamp to tell the difference



ALL WindsorONE BOARDS ARE STRAIGHT TIGHT & TRUE

Boards are made of real wood, finger jointed and coated with three coats of acrylic latex primer. WindsorONE Traditional Boards can be used for both interior and exterior use. The back of all WindsorONE Traditional boards contain an ink stamp ("WindsorONE Traditional") to be easily identified.

WindsorONE Traditional 0744 H 1128 F3 MANUFACTURED IN THE USA



30 YEAR WARRANTY* PROTECTS AGAINST ROT, INSECTS AND MOLD

Boards are made of real wood, finger jointed and coated with three coats of acrylic latex primer. All boards are protected with a 30 year warranty against rot, insects & mold. WindsorONE Protected Boards can be used for both interior and exterior use. The back of all WindsorONE Protected boards contain an ink stamp ("WindsorONE Protected") to be easily identified.

WindsorONE+Protected 1029 H 0623 F3 MANUFACTURED IN THE USA



**BUILD
AMERICA**

MANUFACTURED IN THE U.S.A.

Windsor Mill is a family owned & operated company

MILL
Willits
CA



MILL
Surry
VA



*"Take away my people,
but leave my factories and
soon grass will grow on the
factory floors... Take away my
factories, but leave my people
and soon we will have a new
and better factory."*

-ANDREW CARNEGIE

WHAT DOES 2524 MEAN FOR YOU?

2 200,000:
200,000 American jobs
are lost to outsourcing
each year.

2 220,000:
220,000 more jobs
would be created here
in the U.S.

5 5 %
If builders bought an
additional 5% more
building materials
manufactured in the U.S...

4 45 ¢
When you buy locally 45¢
of your dollar gets returned
to your local community,
vs. 15¢ otherwise.



YOUR LOCAL LUMBERYARD

WindsorONE is only available at your local pro lumberyard.
To find the dealer nearest you visit WindsorONE.com/locate



HEALTH STARTS AT HOME

Sustainably harvested

No-waste waterborne components

No-waste priming process

Safe to live with & work with

No harmful off gassing

Gold Indoor Air Quality Rating

No added urea-formaldehyde



INDOOR ADVANTAGE GOLD
BUILDING MATERIALS

HEALTHY

NO HARMFUL ODORS



SUSTAINABLE

NO WASTE



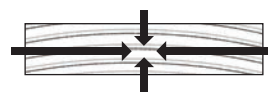
WARRANTY*

PROTECTED
BOARDS HAVE
A SAFE,
ECOLOGICALLY
SOUND WATER-
BOURNE PROCESS

A PROPRIETARY
PROTECTION
PROCESS

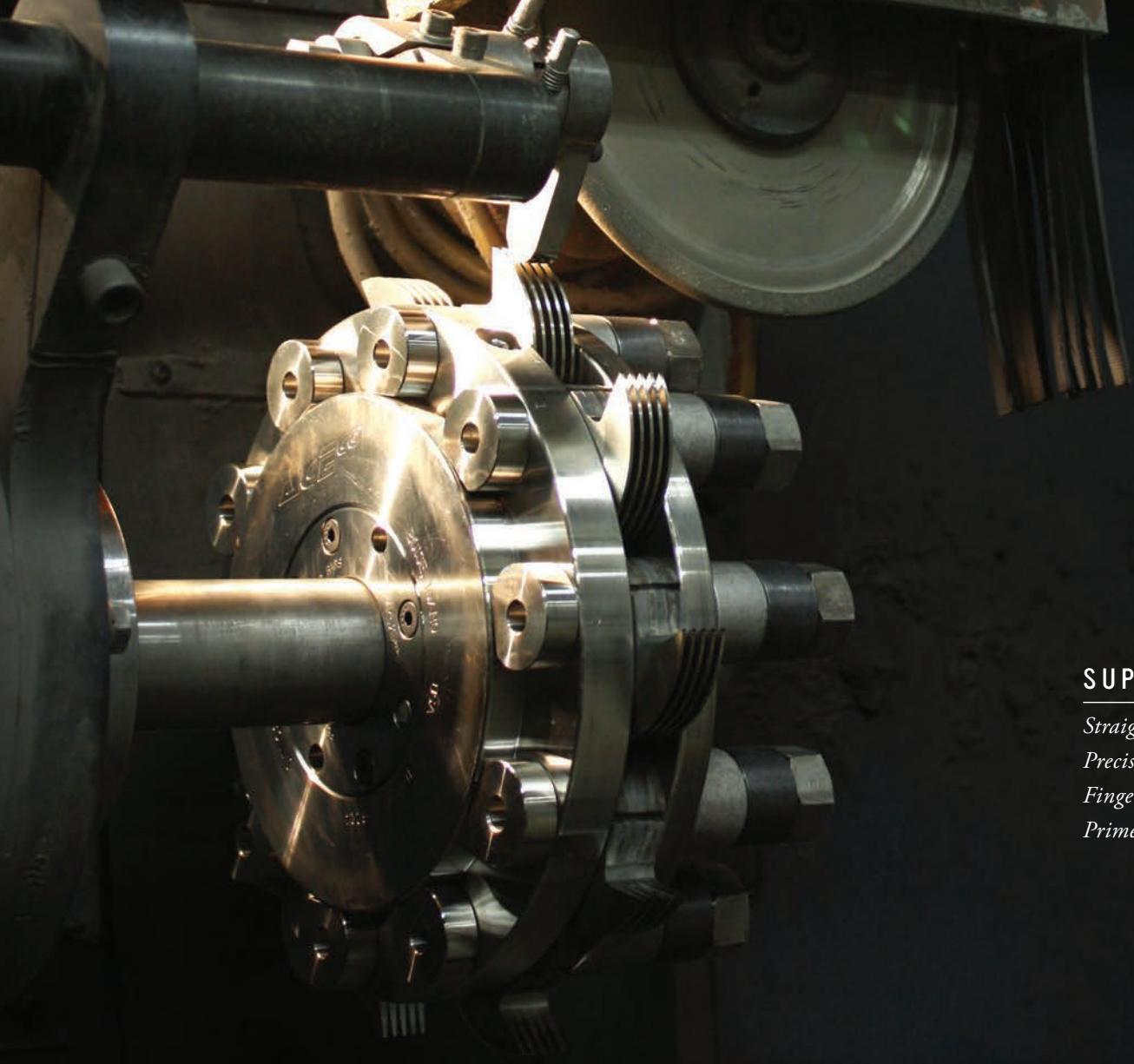
Unlike other treatments, ours protects to the core. Providing you the most stable boards on the market. A protection process that is

DURABLE FOR THE
EXTERIOR
& SAFE FOR THE
INTERIOR



Protects to the core!
(including heartwood)





SUPERIOR

Straightness

Precision

Finger Joints

Prime Coat



CRAFTSMANSHIP PAYS

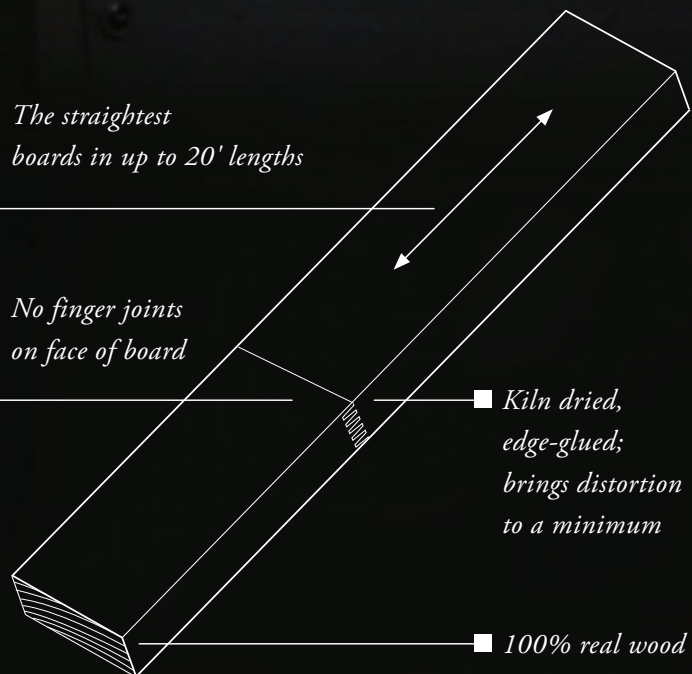
Have you ever picked up a 16ft or 20ft board and stared down it? Often you'll notice twisting and cupping on a longer board. Not the case with WindsorONE Trim Boards; superior finger jointing and edge gluing ensure you get one of the most straight, tight and true trim boards on the market.

■ *The straightest
boards in up to 20' lengths*

■ *No finger joints
on face of board*

■ *Kiln dried,
edge-glued;
brings distortion
to a minimum*

■ *100% real wood*





2 INSTALL 2" ABOVE PORCHES, ROOFS, ETC:

2" breaks are crucial on the porches, roofs and all flat surfaces (patios, decks, etc).



6 INSTALL 6" ABOVE GRADE:

Trim should be installed at least 6" from ground.



1/4 INSTALL 1/4" ABOVE FLASHING:

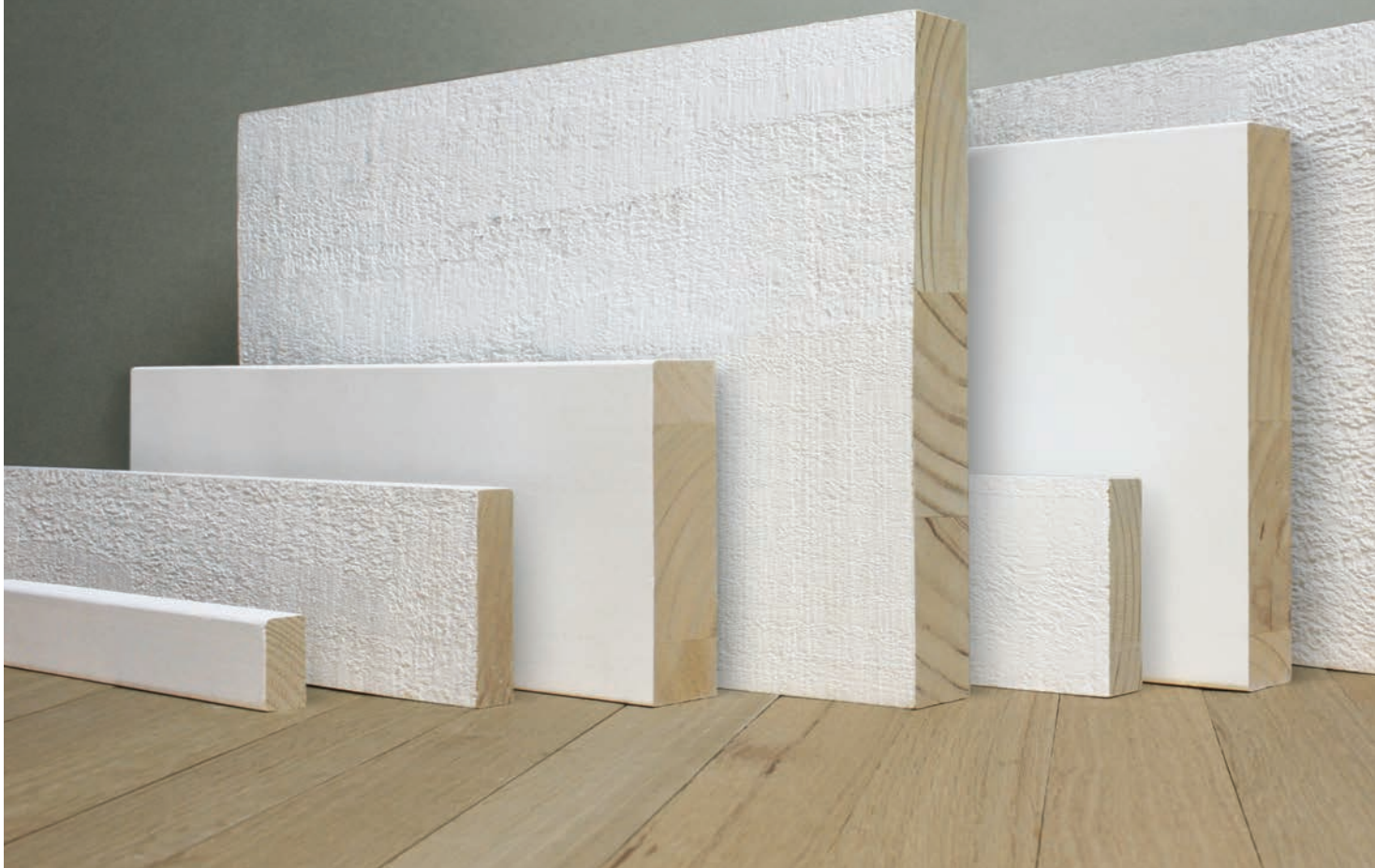
Flashing is imperative, but maintain a 1/4" gap for a capillary break.



Educating the builders of today and tomorrow on proper building practices is imperative. This is why WindsorONE is a Global Sponsor of the Katz Roadshow; an interactive workshop held at lumberyards that teaches and reinforces proper building practices. To find out when one will be at a lumberyard near you visit KatzRoadshow.com.

S1S2E TRIM BOARDS

30-YR Warranty* on Protected Boards





S1S2E BOARDS

ARE ALL PROTECTED

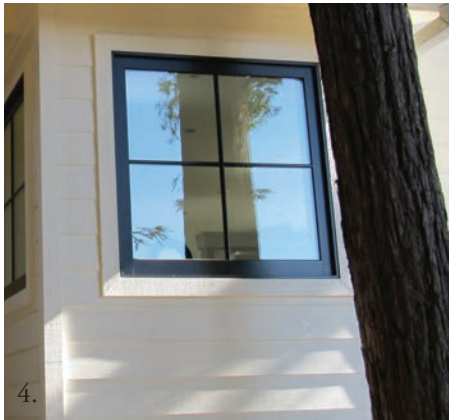
S1S2E

16'	20'	30'	YR warranty* on Protected boards
.	.	1x2	
.	.	1x3	
.	.	1x4	
.	.	1x6	
.	.	1x8	
.	.	1x10	
.	.	1x12	
.	.	5/4 x3	
.	.	5/4 x4	
.	.	5/4 x6	
.	.	5/4 x8	
.	.	5/4 x10	
.	.	5/4 x12	
.	.	2 x2	
.	.	2 x4	
.	.	2 x6	
.	.	2 x8	
.	.	2 x10	
.	.	2 x12	



REVERSIBLE ROUGH SAWN ON ONE SIDE, SMOOTH ON OTHERS WITH EASED EDGES

All S1S2E products are protected with a 30 year warranty against rot, insects and mold. Durable for the exterior, healthy for the interior.

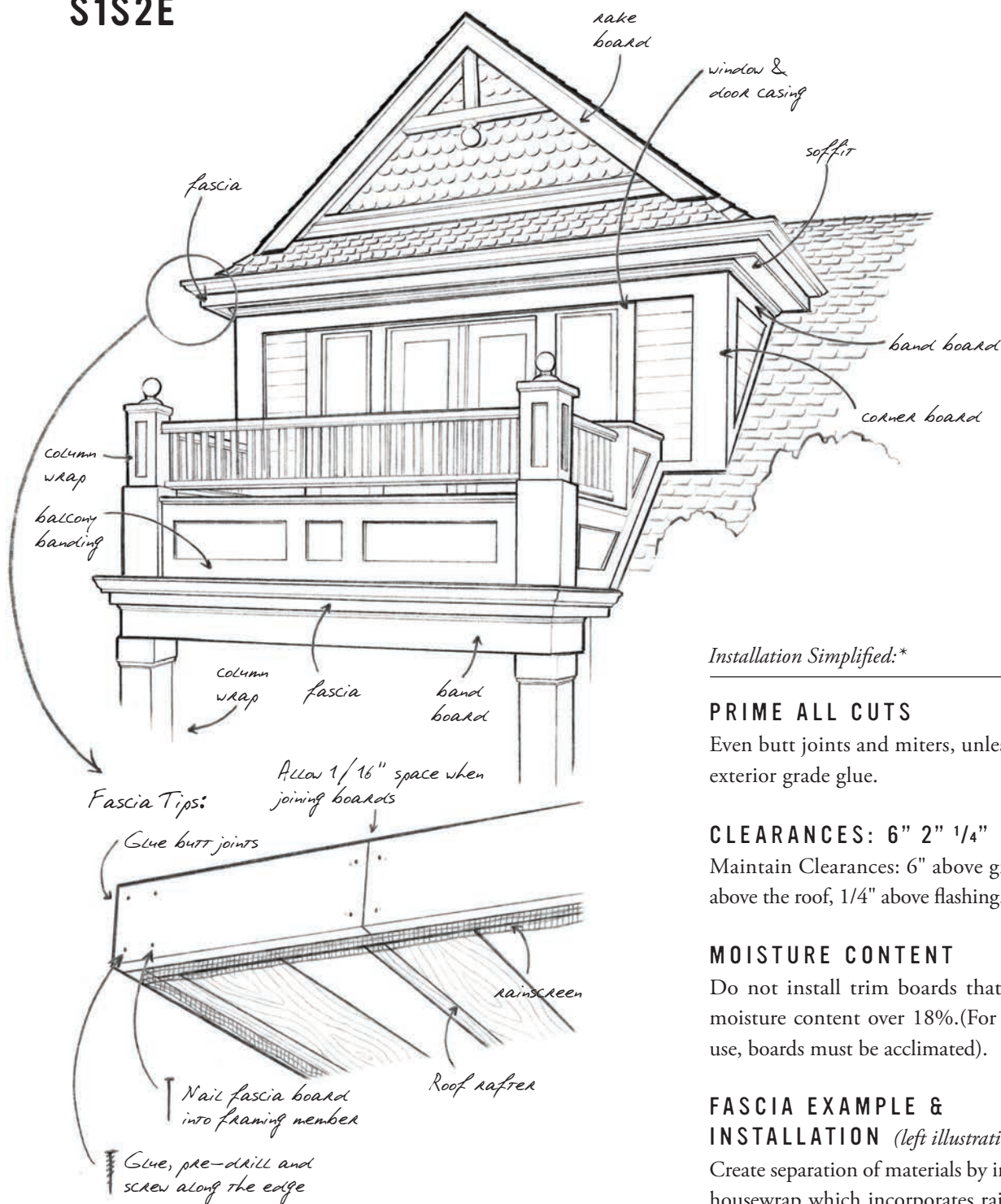


ROUGH
— OR —
SMOOTH
REVERSIBLE
S1S2E TRIM

CREDITS

1-2. From the WindsorONE archive 3. Jeffrey J. Masters Construction in HI
4-5. Streamline Builders in CA 6. From the WindsorONE archive

FOR MORE IDEAS VISIT WindsorONE.com/ideas



*Installation Simplified.**

PRIME ALL CUTS

Even butt joints and miters, unless using exterior grade glue.

CLEARANCES: 6" 2" 1/4"

Maintain Clearances: 6" above grade, 2" above the roof, 1/4" above flashing.

MOISTURE CONTENT

Do not install trim boards that have a moisture content over 18%. (For interior use, boards must be acclimated).

FASCIA EXAMPLE & INSTALLATION *(left illustration)*

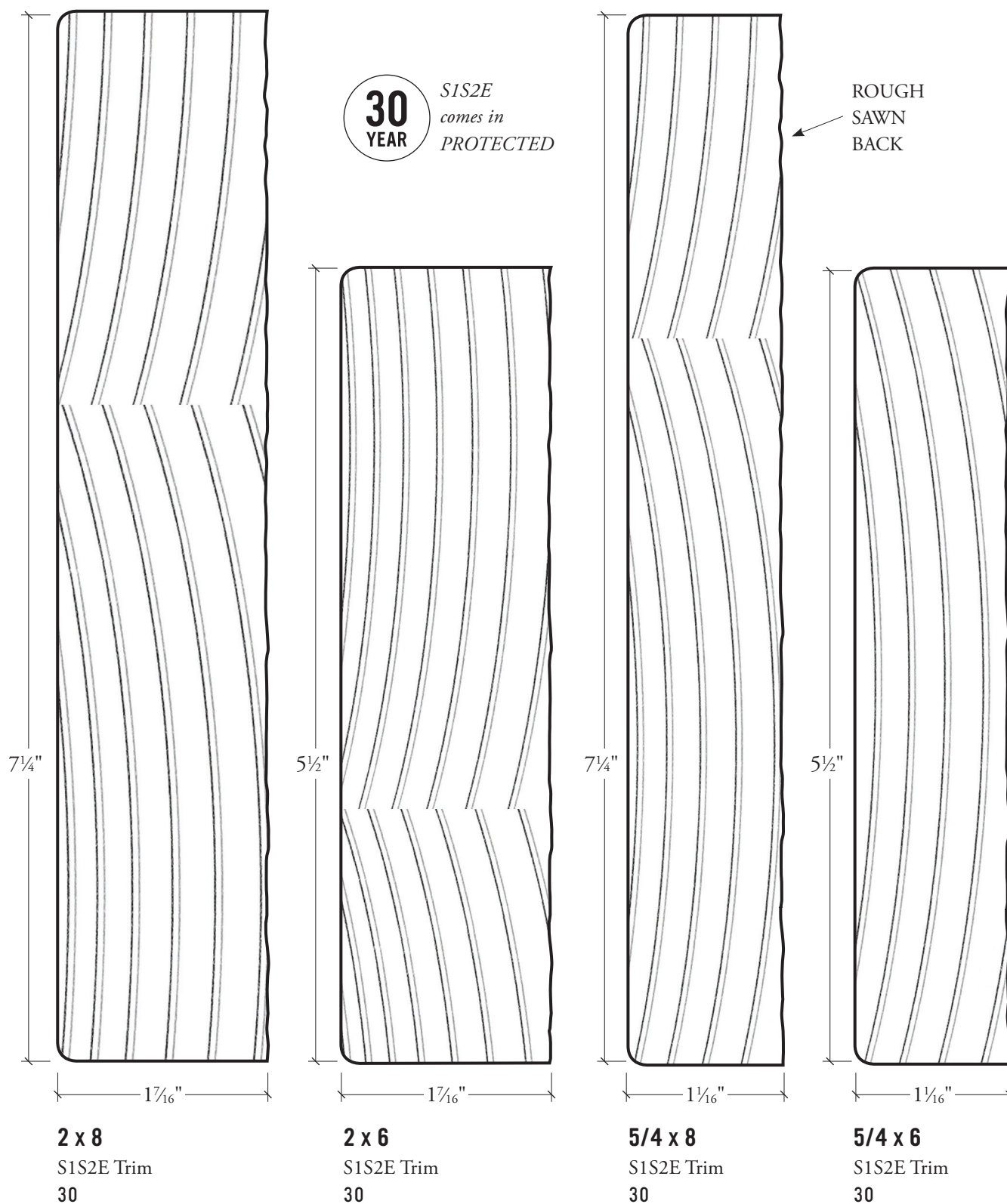
Create separation of materials by inserting housewrap which incorporates rainscreen (e.g. Home Slicker) between the framing member and fascia board.

Remember, make sure that there is 2" of clearance between your fascia and all roofing materials.

1/1

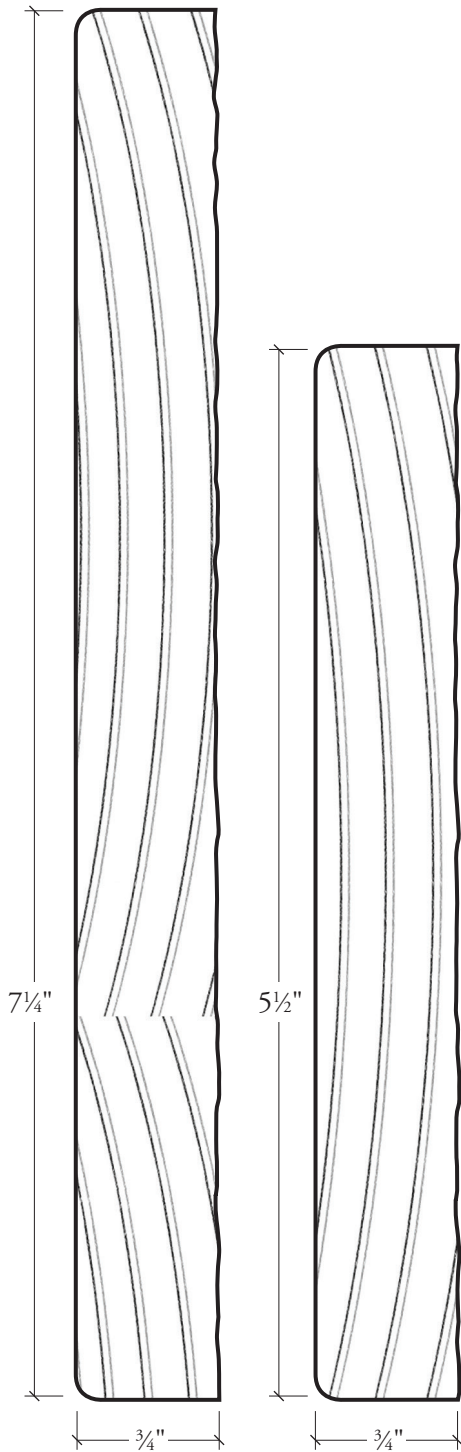
S1S2E BOARDS: REVERSIBLE ROUGH-SAWN, 2 EASED EDGES

SCALE SELECTED FULL SCALE EXAMPLES:



S1S2E BOARDS (WITH WindsorONE PROTECTED 30yr WARRANTY*)

S1S2E



1 x 8
S1S2E Trim
30

1 x 6
S1S2E Trim
30

lengths 16' 20'	nominal sizes	net sizes	1/4 scale of profiles **(also shown in full scale on left)
• •	1 x 2	3/4" x 1 1/2"	
• •	1 x 3	3/4" x 2 1/2"	
• •	1 x 4	3/4" x 3 1/2"	
• •	1 x 6	3/4" x 5 1/2"	
• •	1 x 8	3/4" x 7 1/4"	
• •	1 x 10	3/4" x 9 1/4"	
• •	1 x 12	3/4" x 11 1/4"	
• •	5/4 x 3	1 1/16" x 2 1/2"	
• •	5/4 x 4	1 1/16" x 3 1/2"	
• •	5/4 x 6	1 1/16" x 5 1/2"	
• •	5/4 x 8	1 1/16" x 7 1/4"	
• •	5/4 x 10	1 1/16" x 9 1/4"	
• •	5/4 x 12	1 1/16" x 11 1/4"	
• •	2 x 2	1 7/16" x 1 1/2"	
• •	2 x 4	1 7/16" x 3 1/2"	
• •	2 x 6	1 7/16" x 5 1/2"	
• •	2 x 8	1 7/16" x 7 1/4"	
• •	2 x 10	1 7/16" x 9 1/4"	
• •	2 x 12	1 7/16" x 11 1/4"	

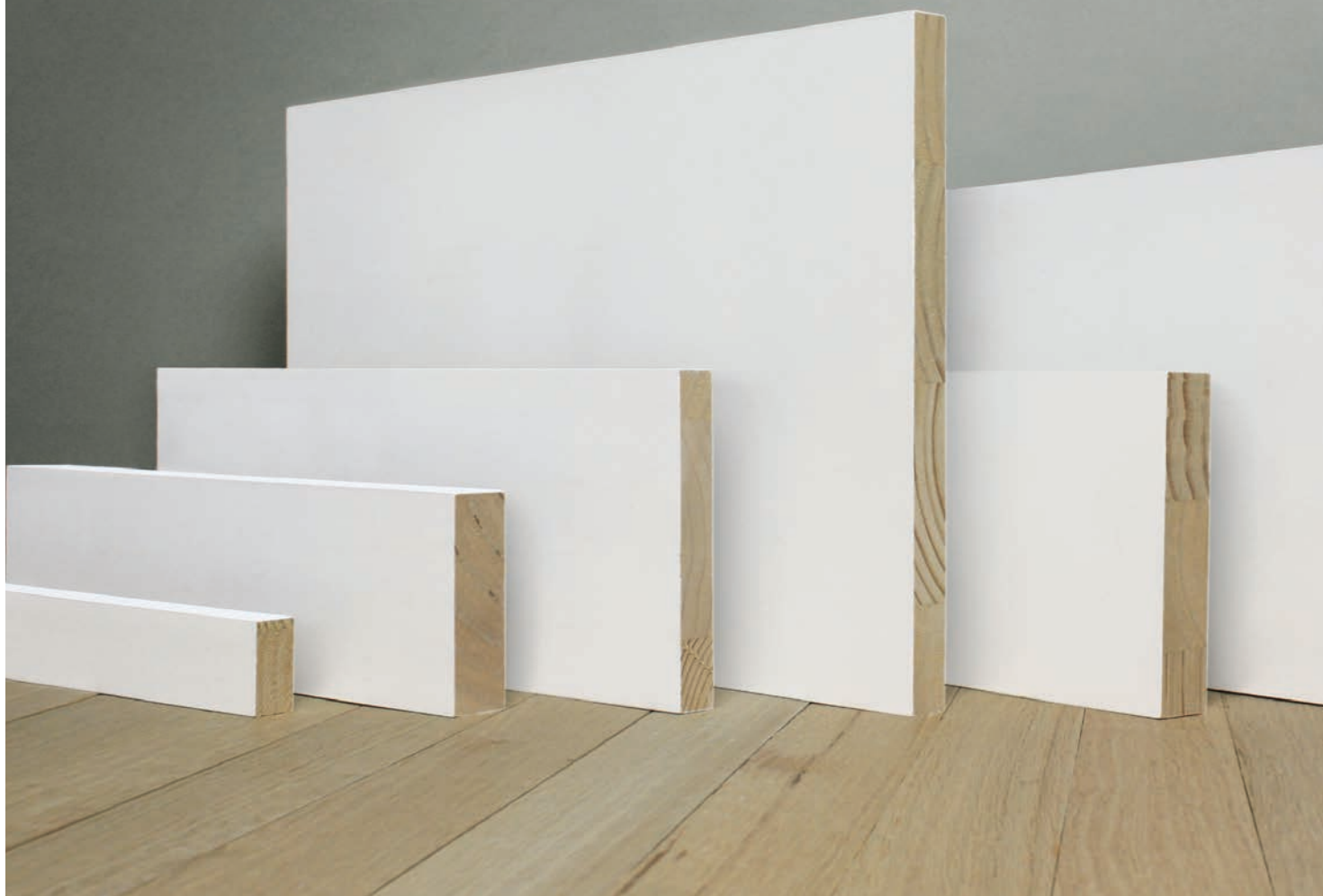
S1S2E 1/4 SCALE

Full list above

S4SSE

TRIM BOARDS

Available in Traditional or Protected





S4SSE TRIM BOARDS

S4SSE

TR		30 YEAR
TRADITIONAL	or	PROTECTED
16' Traditional & Protected lengths		30 YR warranty* on Protected
1x2		1x2 
1x3		1x3 
1x4		1x4 
1x5		1x5 
1x6		1x6 
1x8		1x8 
1x10		1x10 
1x12		1x12 
5/4x3		5/4x3 
5/4x4		5/4x4 
5/4x5		5/4x5 
5/4x6		5/4x6 
5/4x8		5/4x8 
5/4x10		5/4x10 
5/4x12		5/4x12 



SMOOTH SURFACE 4 SIDES

All WindsorONE Trim Boards come with a three coat, 100% acrylic latex primer ensuring a smooth finish. Bottom line, it saves you time and money on the jobsite.

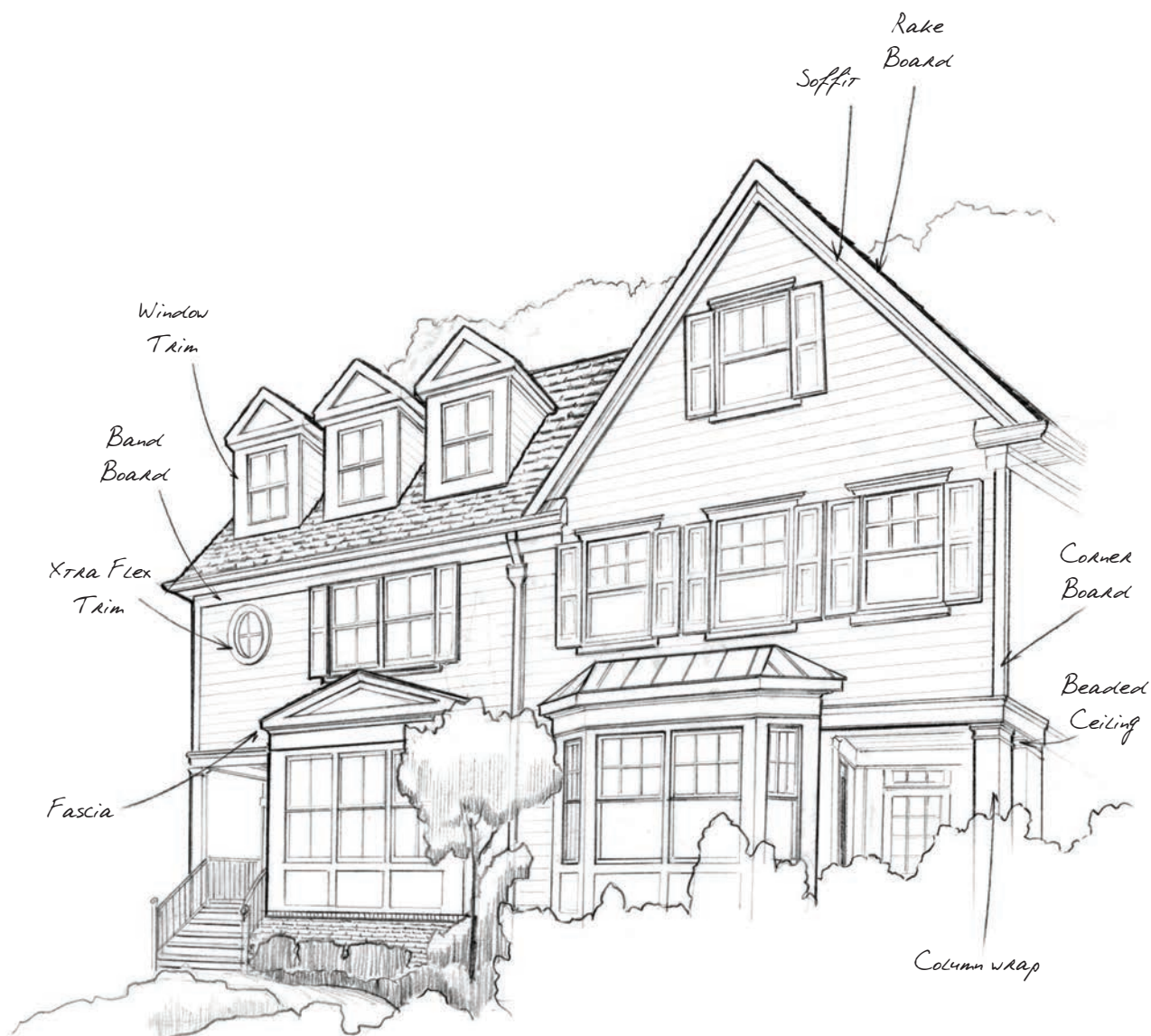
*Warranty based on proper installation, see WindsorONE.com/install for details 15



INTERIOR — & — EXTERIOR USE

CREDITS

1. Compton Homes in AL 2. RW Anderson Homes & First Lamp Architecture Construction in WA 3. From the WindsorONE archive 4. Art Guerrero in CA 5. Platinum Homes and Custom Trim and Rails in TX. 6. Streamline Builders in CA
FOR MORE IDEAS VISIT WindsorONE.com/ideas



INSTALLATION SIMPLIFIED*



14%

MOISTURE CONTENT (<18%) Do not install trim boards that have a moisture content over 18%. (For interior use, boards must be acclimated).



CLEARANCES: 6" 2" 1/4" Maintain Clearances: 6" above grade, 2" above the roof, 1/4" above flashing.

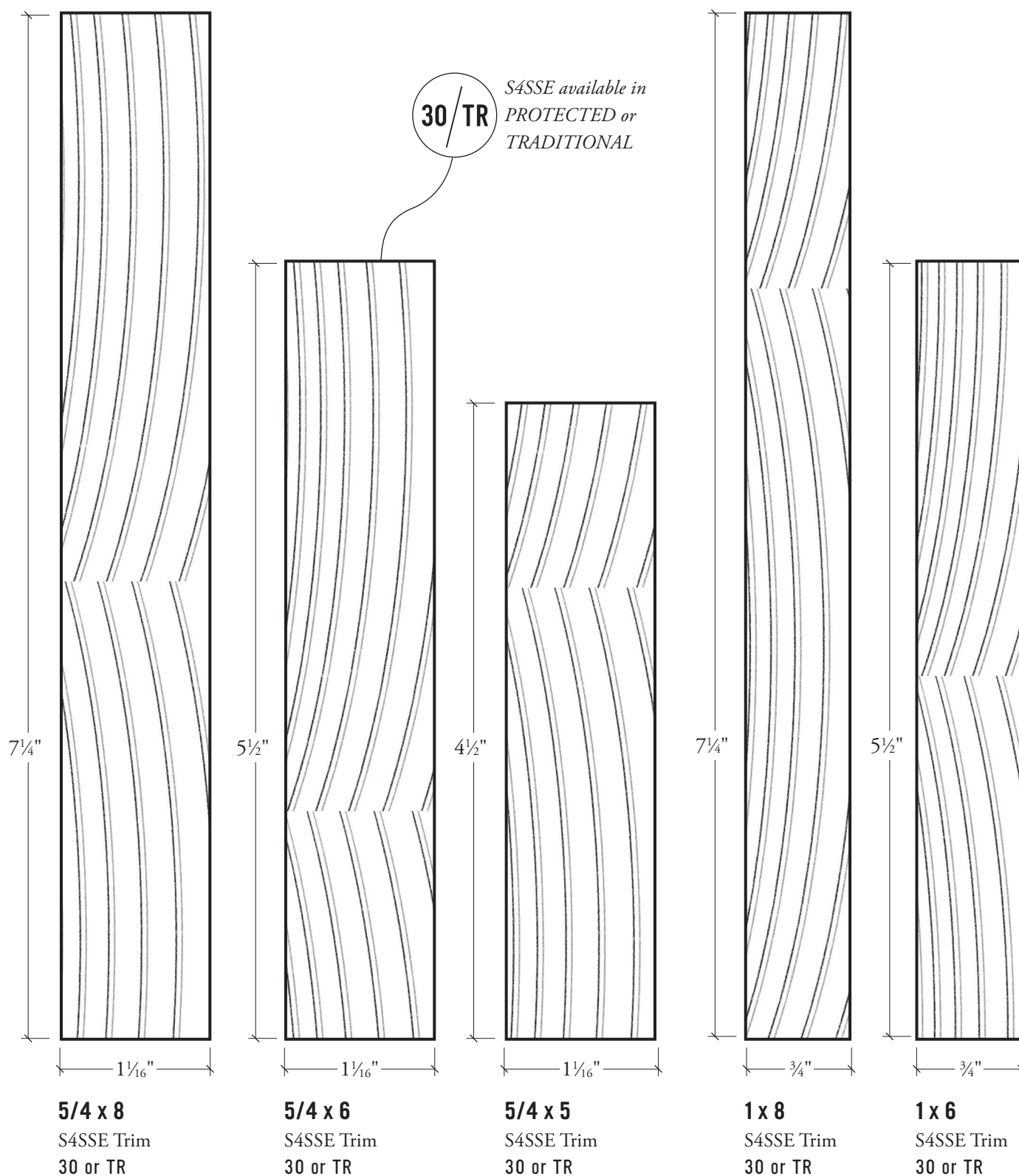


PRIME ALL CUTS (Even butt joints and miters, unless using exterior grade glue).

1/1

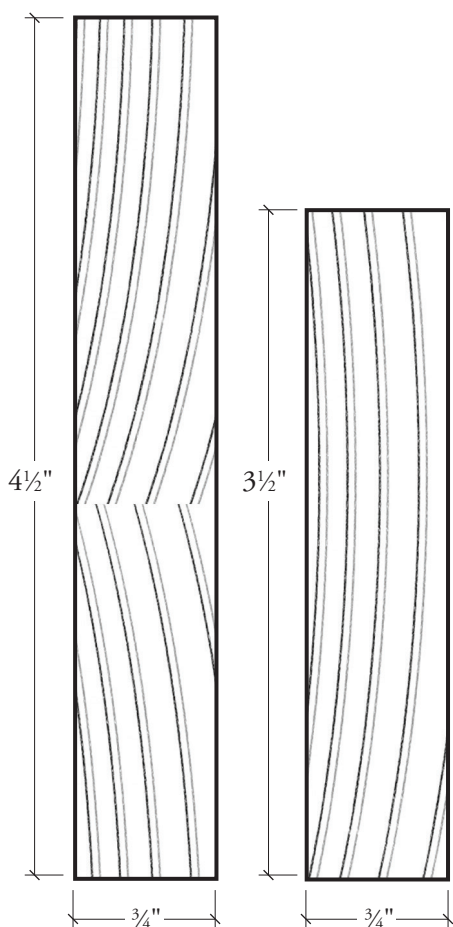
S4SSE BOARDS: SMOOTH SURFACE 4 SIDES, SQUARE EDGES

SCALE SELECTED FULL SCALE EXAMPLES:



S4SSE BOARDS (AVAILABLE WITH THE WindsorONE PROTECTED 30yr WARRANTY*)

S4SSE



1 x 5

S4SSE Trim
30 or TR

1 x 4

S4SSE Trim
30 or TR

length 16'	nominal sizes	net sizes	1/4 scale of profiles **(also shown in full scale on left)
•	1 x 2	3/4" x 1 1/2"	
•	1 x 3	3/4" x 2 1/2"	
•	1 x 4	3/4" x 3 1/2"	
•	1 x 5	3/4" x 4 1/2"	
•	1 x 6	3/4" x 5 1/2"	
•	1 x 8	3/4" x 7 1/4"	
•	1 x 10	3/4" x 9 1/4"	
•	1 x 12	3/4" x 11 1/4"	
•	5/4 x 3	1 1/16" x 2 1/2"	
•	5/4 x 4	1 1/16" x 3 1/2"	
•	5/4 x 5	1 1/16" x 4 1/2"	
•	5/4 x 6	1 1/16" x 5 1/2"	
•	5/4 x 8	1 1/16" x 7 1/4"	
•	5/4 x 10	1 1/16" x 9 1/4"	
•	5/4 x 12	1 1/16" x 11 1/4"	

S4SSE 1/4 SCALE

Full list above

TRADITIONAL

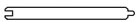
BEADBOARD & V-GROOVE BOARDS



TONGUE & GROOVE TRADITIONAL OR PROTECTED

Are you looking for a way to make your project unique? WindsorONE Specialty Boards are perfect for when you really want people to stop and take notice. No 4x8 sheets here, 16' precision boards give your projects depth & detail that is second to none. WindsorONE Specialty Boards always highlight your work.

CALCULATING SQUARE FOOTAGE

	SPBC4 1 lineal ft. = .26 ft. ²
	SPBC6, WOBC6, WOTG 1 lineal ft. = .43 ft. ²
	SPBC8 1 lineal ft. = .57 ft. ²
	230 1 lineal ft. = .59 ft. ²

TRADITIONAL TONGUE & GROOVE

	SPBC4	9/16" x 3 5/16"
	SPBC6	2 3/32" x 5 1/2"
	WOTG	2 3/32" x 5 1/2"
	WOBC6	3/4" x 5 3/8"

All of the above profiles are also available in Protected.

PROTECTED

BEADBOARD, V-GROOVE & PLANTATION

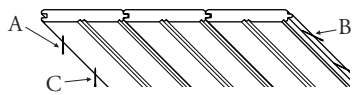
Protected Boards have a 30-YR Warranty*



INSTALLATION SIMPLIFIED*

T NAILING TONGUE & GROOVE

Don't forget to stagger joints! A) Nail along finished edge. B) Nail at angles along inside edge of tongue. C) Use 6 penny nails



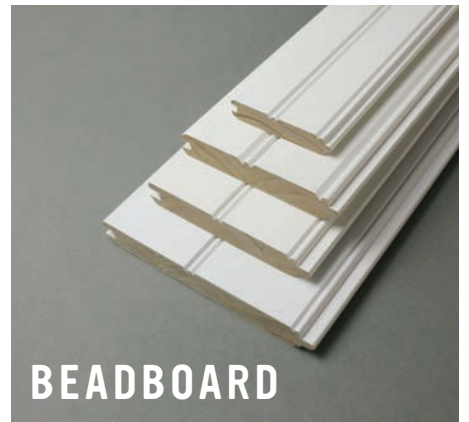
MOISTURE CONTROL

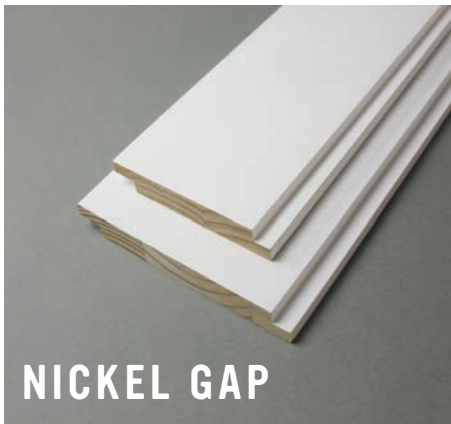
Be sure to acclimate material to the environment.¹ Exterior in-use moisture content is approx 14%. Interior in-use moisture content is approx 8%.



30 YEAR PROTECTED TONGUE & GROOVE:

	SPBC4	$\frac{1}{16}$ " x $3\frac{5}{16}$ "
	SPBC6	$\frac{23}{32}$ " x $5\frac{1}{2}$ "
	SPBC8	$\frac{23}{32}$ " x $7\frac{1}{4}$ "
	WOBC6	$\frac{3}{4}$ " x $5\frac{3}{8}$ "
	WOTG	$\frac{23}{32}$ " x $5\frac{1}{2}$ "
	230	$1\frac{1}{16}$ " x $7\frac{1}{2}$ "
	plantation	$\frac{3}{4}$ " x $5\frac{1}{2}$ "





NICKEL GAP



SHIPLAP *smooth side out*



SHIPLAP *rough side out*



PRE-SET 3/16"
3/16" reveal every time



CHOOSE YOUR OWN GAP
shown: 1/2" reveal, smooth side out



CHOOSE YOUR OWN GAP
shown: 3/16" reveal, rough side out



WOSN8 *always a 3/16" gap*



WORS6 *smooth side out, 3/16" gap*



WORS8 *rough side out, 1/2" gap*



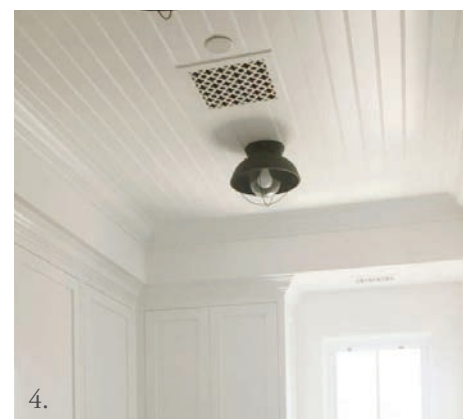
WOSN6 *always a 3/16" gap*

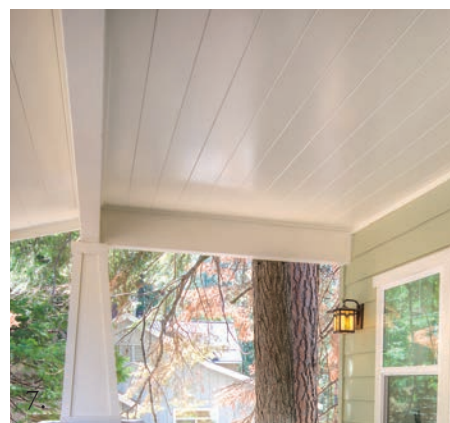


WORS8 *smooth side out*



WORS6 *rough side, nickel gap, horizontal*



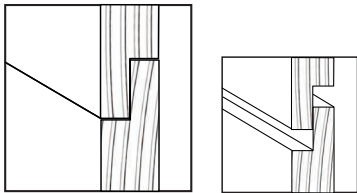


PRECISION
16'
BOARDS

CREDITS

1. JAS Design Build in WA 2. Horner Millwork in MA 3. Platinum Homes and Custom Trim and Rails in TX 4. Art Guerrero in CA 5. Streamline Builders in CA 6. Joe Denman Carpentry for Baker Barn & Restoration in PA 7. Robert Gamen in CA 8. JL Madison General Contractors and Donahue Construction in CA 9. by Curry Construction in MD 10. Holland Construction in CA

SHIPLAP AND NICKEL GAP



PROTECTED SHIPLAP

CHOOSE YOUR REVEAL
(up to 1/2")

ROUGH OR SMOOTH

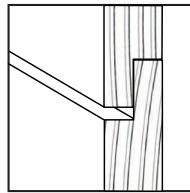
PROTECTED (30yr warranty*)

30
YEAR

16' BOARDS:

WORS6 3/4" x 5 1/2"
WORS8 3/4" x 7 1/4"

OR



TRADITIONAL NICKEL GAP

CONSISTENT 3/16"
GAP EVERY TIME

SMOOTH FINISH ONLY

TRADITIONAL

TR

16' BOARDS:

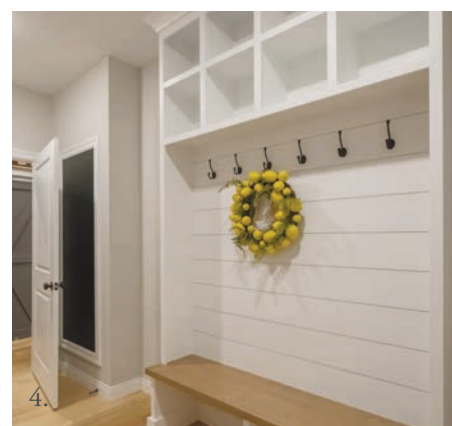
WOSN6 3/4" x 5 1/2"
WOSN8 3/4" x 7 1/4"

CALCULATING SQ. FTG.

WORS6** WOSN6
1 lineal ft. = .42 ft.²
WORS8** WOSN8
1 lineal ft. = .56 ft.²

CHOOSE YOUR REVEAL; install Shiplap boards with up to a 1/2" gap between boards. It's also reversible, smooth on one side and rough sawn on the other. WOSN provides the look of shiplap with a sized up nickel gap reveal, providing a 3/16" gap every time. Either board can be installed vertically or horizontally on walls. Providing a variety of options to highlight your work.

CREDITS: 1 & 4. *Spillman Contracting in MO* 2. *Collins Company in CA* 3, 5 & 7. *Seven Development in AZ* 6. *Streamline Builders in CA*

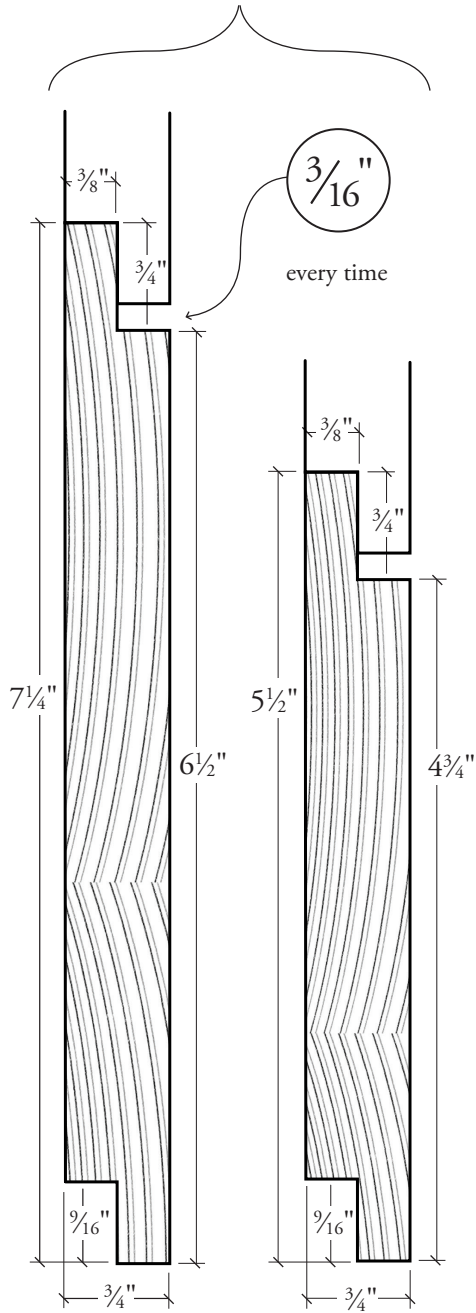


3/4

SHIPLAP, NICKEL GAP, PLANTATION, V-GROOVE & BEADBOARD

SCALE

SIZED UP NICKEL GAP,
*a Traditional board with
a pre-set 3/16" gap*



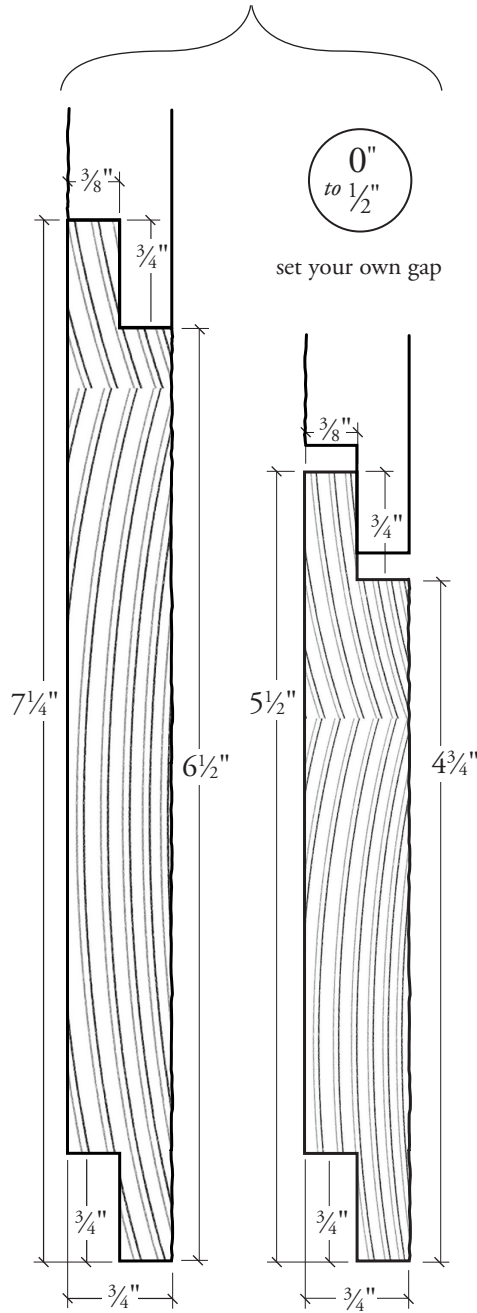
WOSN8

pre-set gap
nickel gap 16'
TR

WOSN6

pre-set gap
nickel gap 16'
TR

REVERSIBLE SHIPLAP,
*smooth on front with a
rough sawn back*



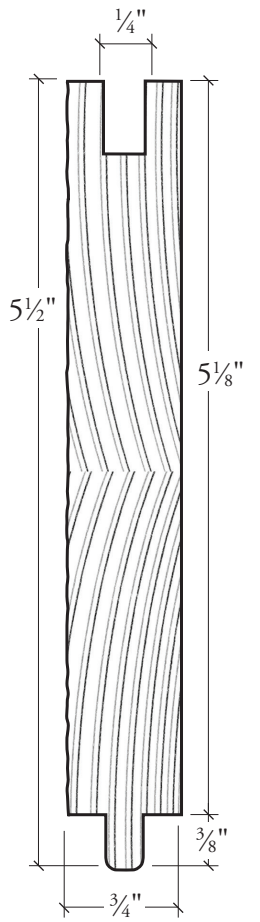
WORS8

reversible
shiplap 16'
30

WORS6

reversible
shiplap 16'
30

REVERSIBLE
PLANTATION
*smooth on front with a
rough sawn back*



PLANTATION

T&G
board 20'
30

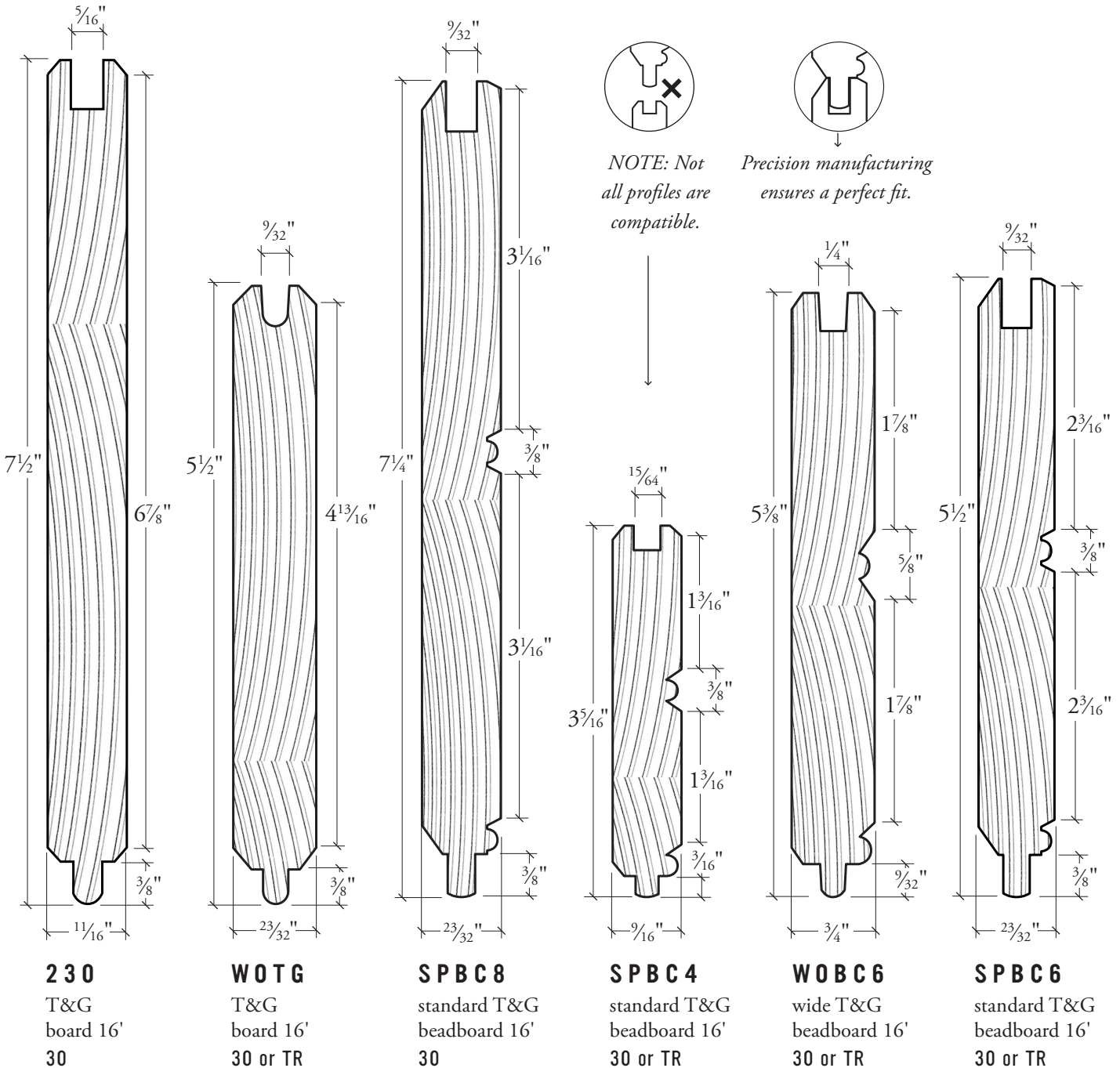
SPECIALTY BOARDS (AVAILABLE WITH WindsorONE PROTECTED 30yr WARRANTY)



2 Types of Boards:
TRADITIONAL or PROTECTED

only
PROTECTED
HAS THE
30 YEAR
WARRANTY*

*based on proper
installation



CLASSICAL COLONIAL



Classical Colonial

GREEK REVIVAL



Greek Revival

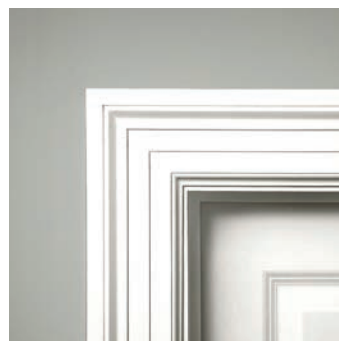
FLOOR TO
CEILING
STYLES

CLASSIC AMERICAN MOLDING COLLECTION

CLASSICAL CRAFTSMAN



COLONIAL REVIVAL

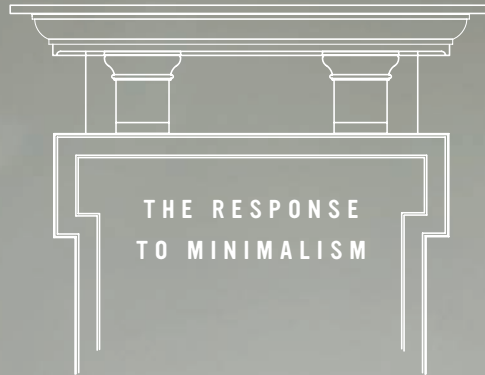
*Classical Craftsman**Colonial Revival*

HISTORICALLY
ACCURATE

Brent Hull, a graduate of the prestigious North Bennett Street School and historic millwork expert, designed the WindsorONE Molding Collection. Comprised of four historically inspired Styles: Classical Colonial, Greek Revival, Classical Craftsman and Colonial Revival. Each includes all the components to design an architecturally proportionate room, eliminating guesswork. Go with a complete Style or mix and match to create your own signature look.

— a whole-room concept —

CLASSICAL COLONIAL



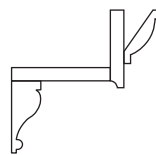
HISTORICAL BACKGROUND 1725-1820

The Classical Colonial Style captures the feel of the 18th century. Designed after the historic William Gibbes House in Charleston, South Carolina, where the rooms and walls are symmetrical, balanced and perfectly proportionate.



TRADITIONAL CLASSICAL COLONIAL

	BASE	WOBM001	1 3/16" x 7 1/4"
	CASING	WOCs001	3/4" x 5 1/2"
	BACK BAND	WOBB001	7/8" x 1 3/4"
	CHAIR RAIL	WOCH001	1 5/8" x 2 1/4"
	CROWN	WOCM003	1 5/8" x 4"
	CROWN	WOCM002	3/4" x 4 5/16"
	CROWN	WOCM001	3/4" x 3 19/32"



cornice buildup:
WOCM001
WOCM002
1x6 S4SSE
WOCM003



chair rail:
WOCH001



casing buildup:
WOCS001
WOBB001



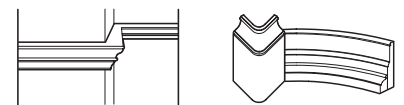
base:
WOBM001



1.



2.



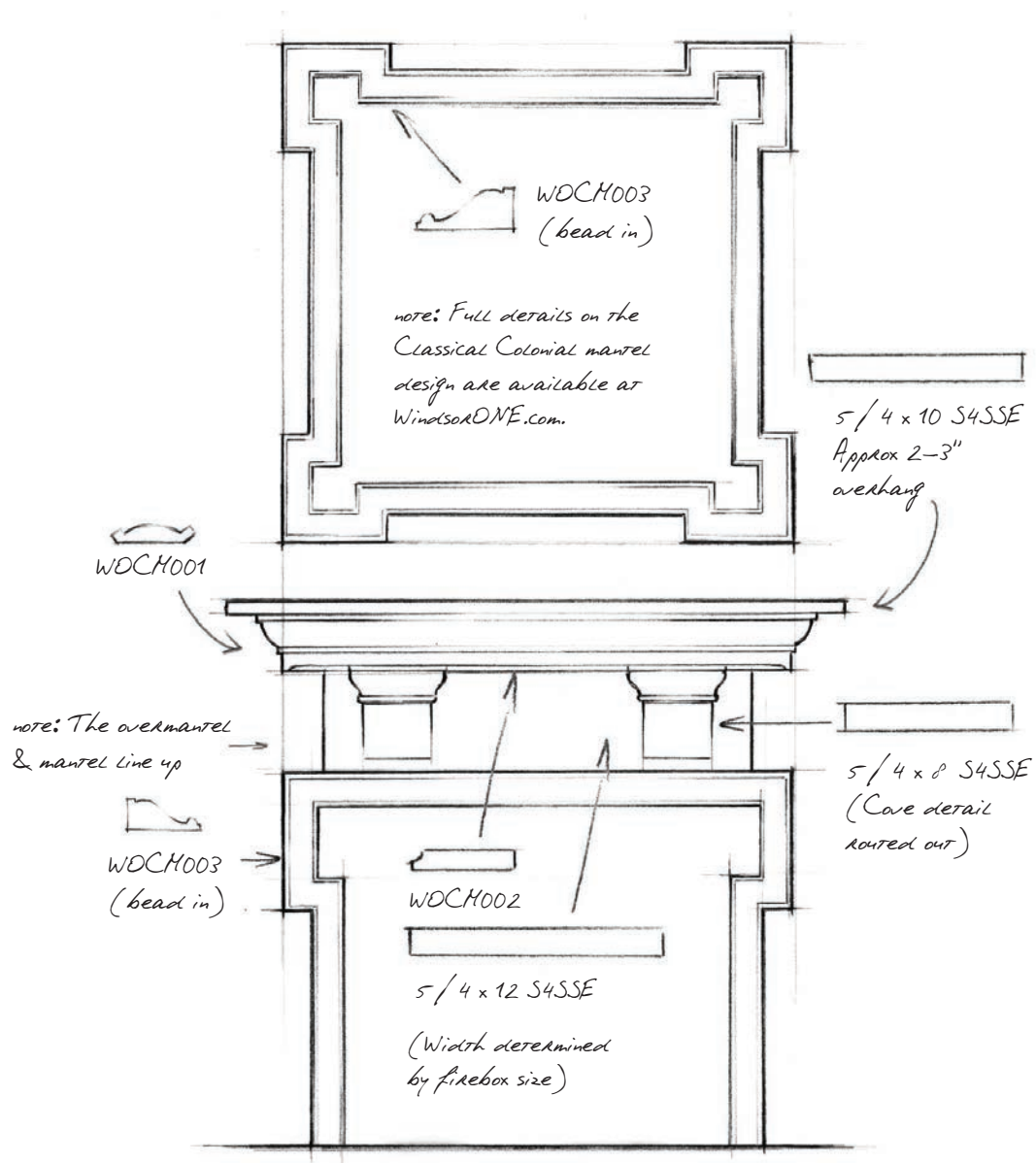
IDEAL CHAIR RAIL HEIGHT

For most chair rails in the typical American home, 28"-32" off the ground.

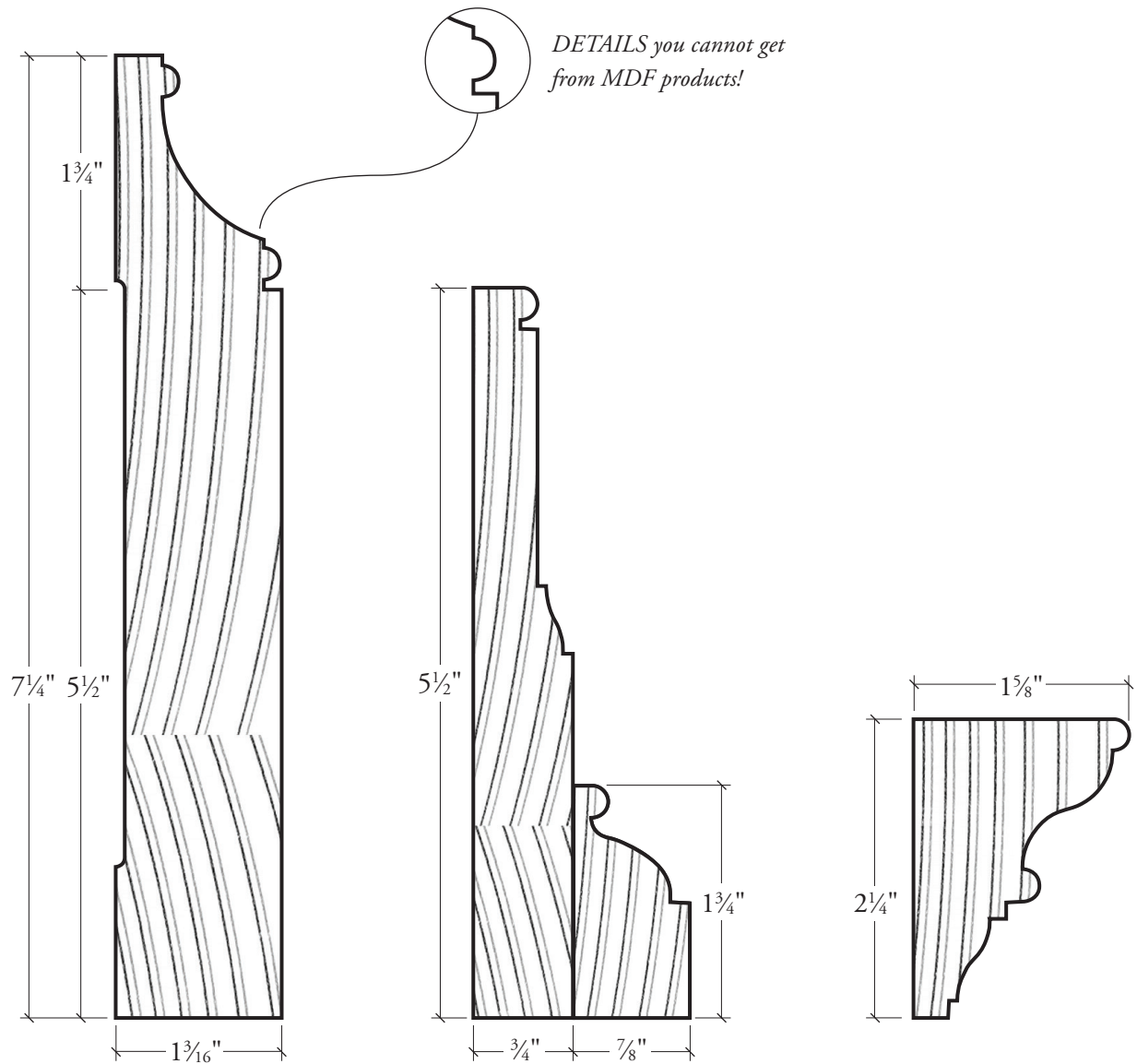
AVAILABLE IN CURVED

All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

Mantel Idea:



The two-piece casing adds detail & depth. A monumental four-piece built up cornice, chair rail, casing and base are all proportioned so that they can complement each other.



BASE MOLDING

 WOBM001 base

CASING DETAIL

 WOCS001 casing
 WOBB001 back band

CHAIR RAIL

 WOCH001 chair rail



WOCM001 crown 1 (cyma)

— a whole-room concept —

GREEK REVIVAL



HISTORICAL BACKGROUND 1820-1840

Based on the ellipse rather than the circle, this style was founded on the principles of classic Greek architecture. This style flourished as American builders, fueled by patriotism, moved away from more traditional English styles.

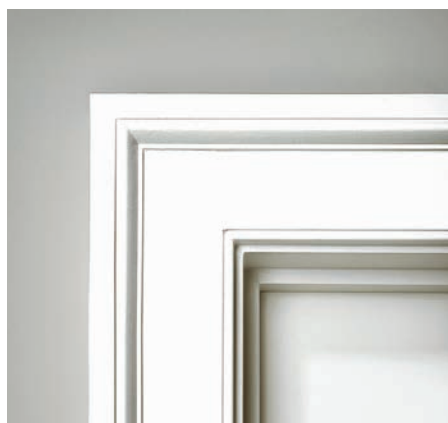


TRADITIONAL GREEK REVIVAL

	BASE	WOBM002	$\frac{3}{4}$ " x $5\frac{1}{2}$ "
	CASING	WOCS007	$\frac{3}{4}$ " x $3\frac{1}{2}$ "
	COVE	WOCV001	$\frac{3}{4}$ " x $\frac{7}{8}$ "
	BAND MOLD	WOBB002	$\frac{3}{4}$ " x $\frac{3}{4}$ "
	STOOL	WOWS001	$1\frac{1}{16}$ " x $4\frac{1}{2}$ "
	CROWN	WOCM004	$1\frac{1}{16}$ " x 4"



cornice buildup:
WOCM004
1x2 S4SSE



casing buildup:
1x2 S4SSE
WOBB002
WOCB007



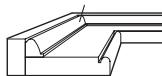
stool buildup:
WOWS001
WOCV001
WOCB007



base:
WOBM002

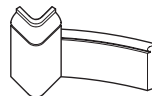


INSTALLATION SIMPLIFIED*



Use 23ga micro pins or brad nails for small moldings or delicate small returns.

AVAILABLE IN CURVED

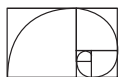
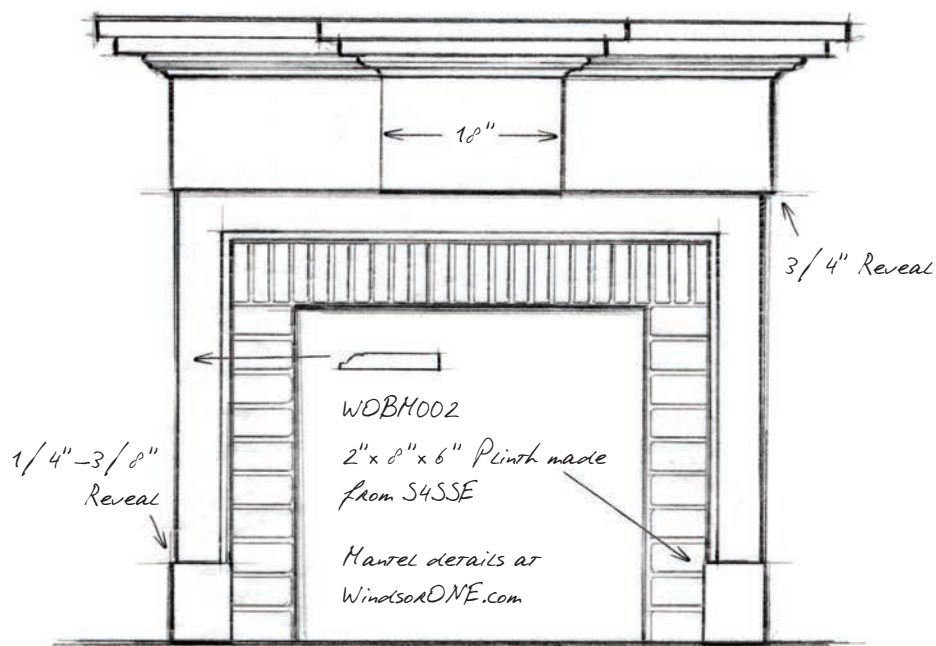
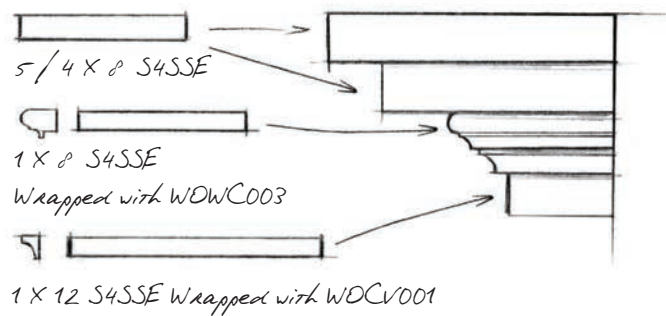


All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

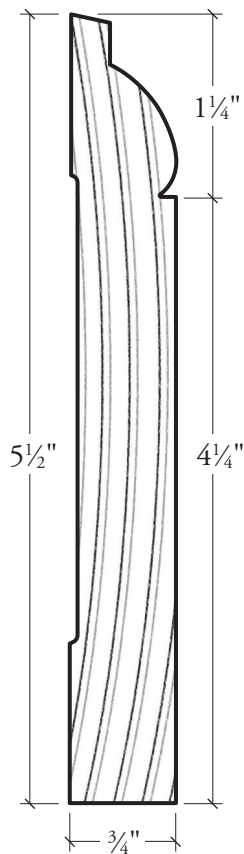
VARIATIONS ON GREEK REVIVAL

Variations using the visual language of Greek Revival. 4. Bullnose along the edge of casing. 5. Scaled up casing

Hanrel Idea:

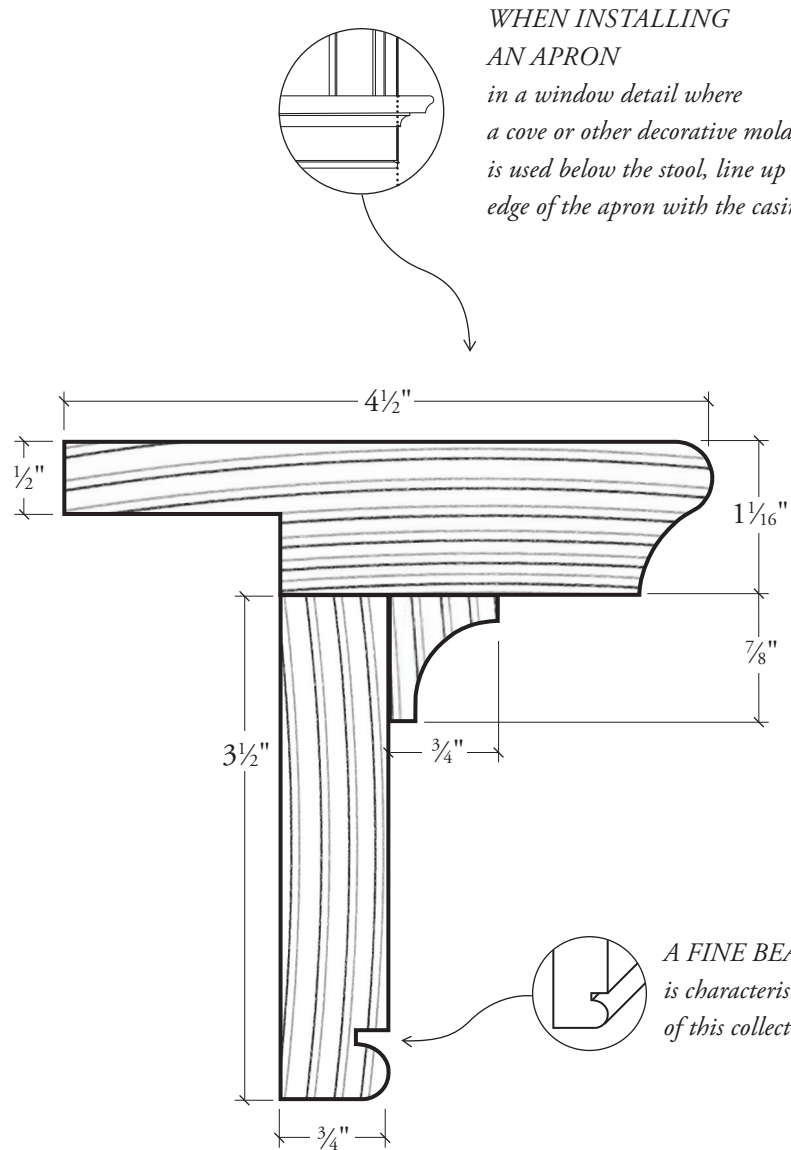


The Greek Revival Style is characterized by the elliptical radius found in the Golden Rectangle's nautilus shell.  Note, the beaded casing is used in both the casing & the stool buildup.



BASE MOLDING

 WOBM002 base



STOOL DETAIL

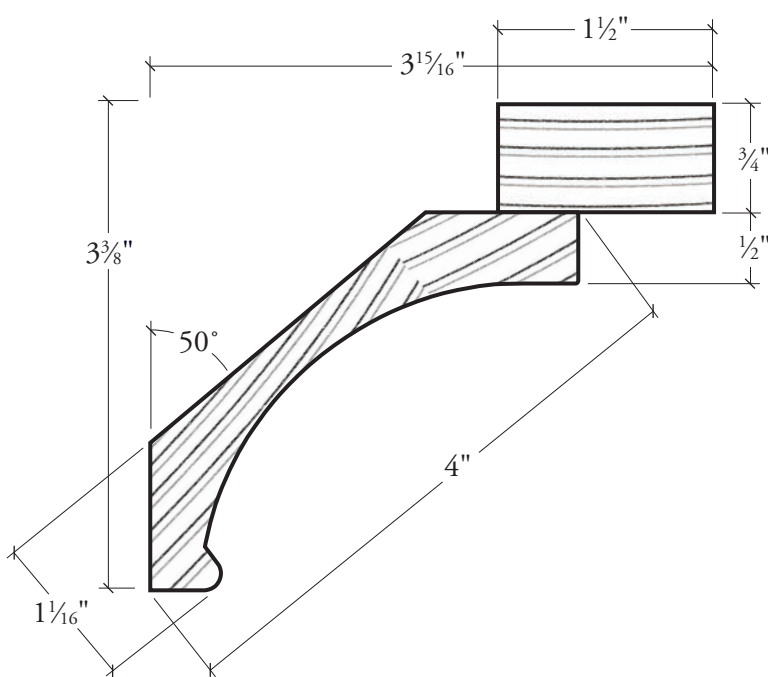
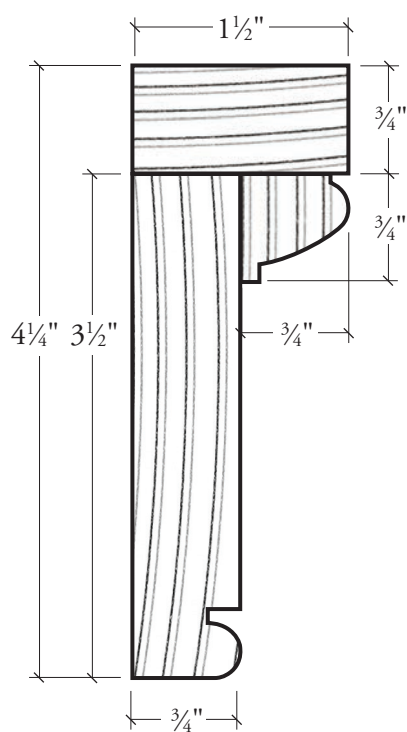
 WOWS001 window stool

 WOCV001 apron

 WOCV001 cove



ELLIPSE:
This style is based off of the ellipse rather than the circle.



CASING

- 1x2 S4SSE board
- WOCS007 casing
- WOBB002 band molding

CORNICE DETAIL

- 1x2 S4SSE board
- WOCM004 crown



HISTORICAL BACKGROUND
1900-1930

The Classical Craftsman Style is inspired by the Arts and Crafts, Bungalow and Prairie movements. These movements rejected Victorian era excesses and embraced the desire to emphasize “man-made” over “machine-made” materials.

TR **TRADITIONAL**
CLASSICAL CRAFTSMAN

	BASE SHOE	WOBS001	1/2" x 3/4"		CASING	WOCS003	3/4" x 4 1/4"
	BASE	WOBM003	3/4" x 7 1/4"		HEADER CAP	WOHC001	1 5/16" x 2 1/4"
	PLINTH	WOPB001	1 3/8" x 8"		STOP	WOST001	7/16" x 1 1/16"
	APRON	WOCS004	3/4" x 3 9/16"		PICTURE	WOPM004	3/4" x 1 3/4"
	COVE	WOCV001	3/4" x 7/8"		CROWN	WOCM005	3/4" x 4 9/16"
	STOOL	WOWS002	1 1/16" x 4 1/4"				



cornice buildup:
WOCM005
WOPM004



*header
frieze buildup:*
WOHC001
1x5 S4SSE
WOST001



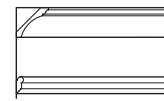
stool buildup:
WOWS002
WOCV001
WOCS004



base buildup:
WOBM003
WOBS001



plinth buildup:
WOCS003
WOPB001



INSTALLATION SIMPLIFIED*:

The ideal space between picture mold and crown is 4" to 8," no less than 2."

CRAFTSMAN VARIATIONS:

1,5-7. Classical Craftsman 2. Bullnose Craftsman: WOWC003 cap, 1x5 S4SSE frieze, WOST001 stop, WOCS003 casing 3. Beaded & Bullnose: WOCS008 & WOCS009 beaded casing, WOWC003 cap. 4. S4S Craftsman: Scale up or down with S4SSE trim boards.

AVAILABLE IN CURVED:

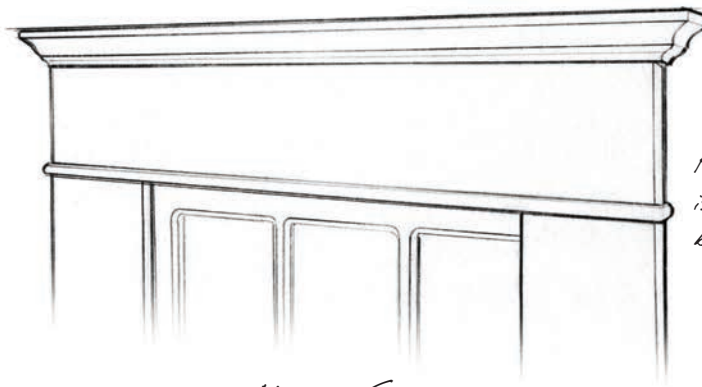
All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

CREDITS:

6. Streamline Builders 7. Jim Fox

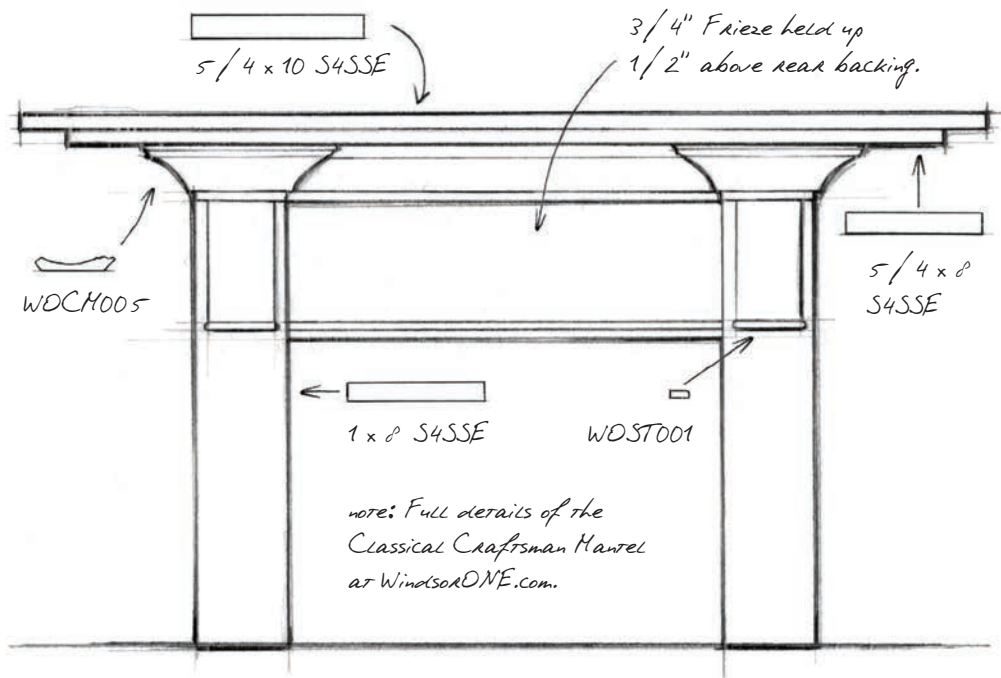
Header Buildup:

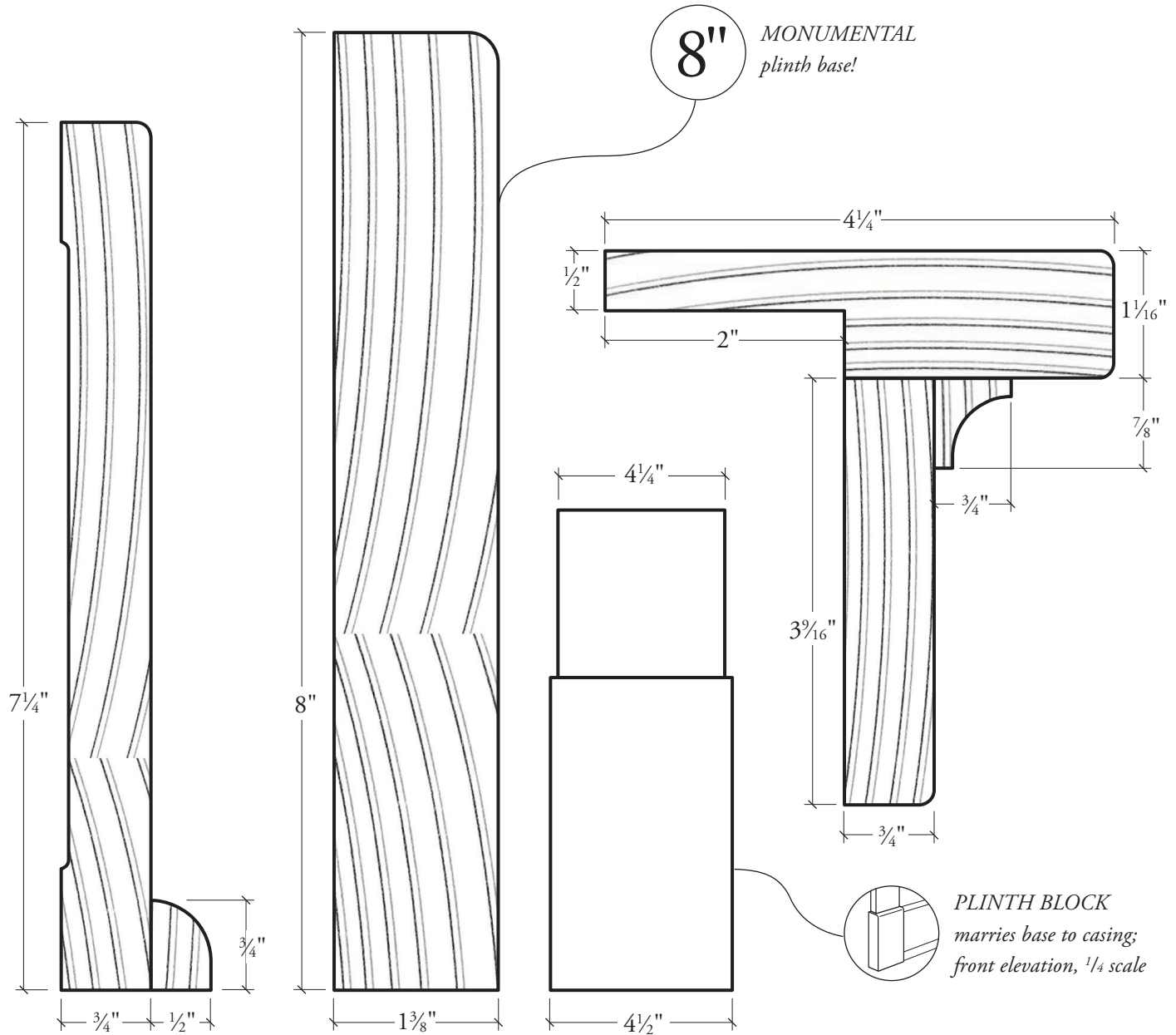
Header cap projects 2 - 1/4" from the wall, establishing a strong horizontal line.



Header frieze is a 1x5 S4SSE board.

Mantel Idea:





BASE BUILDUP

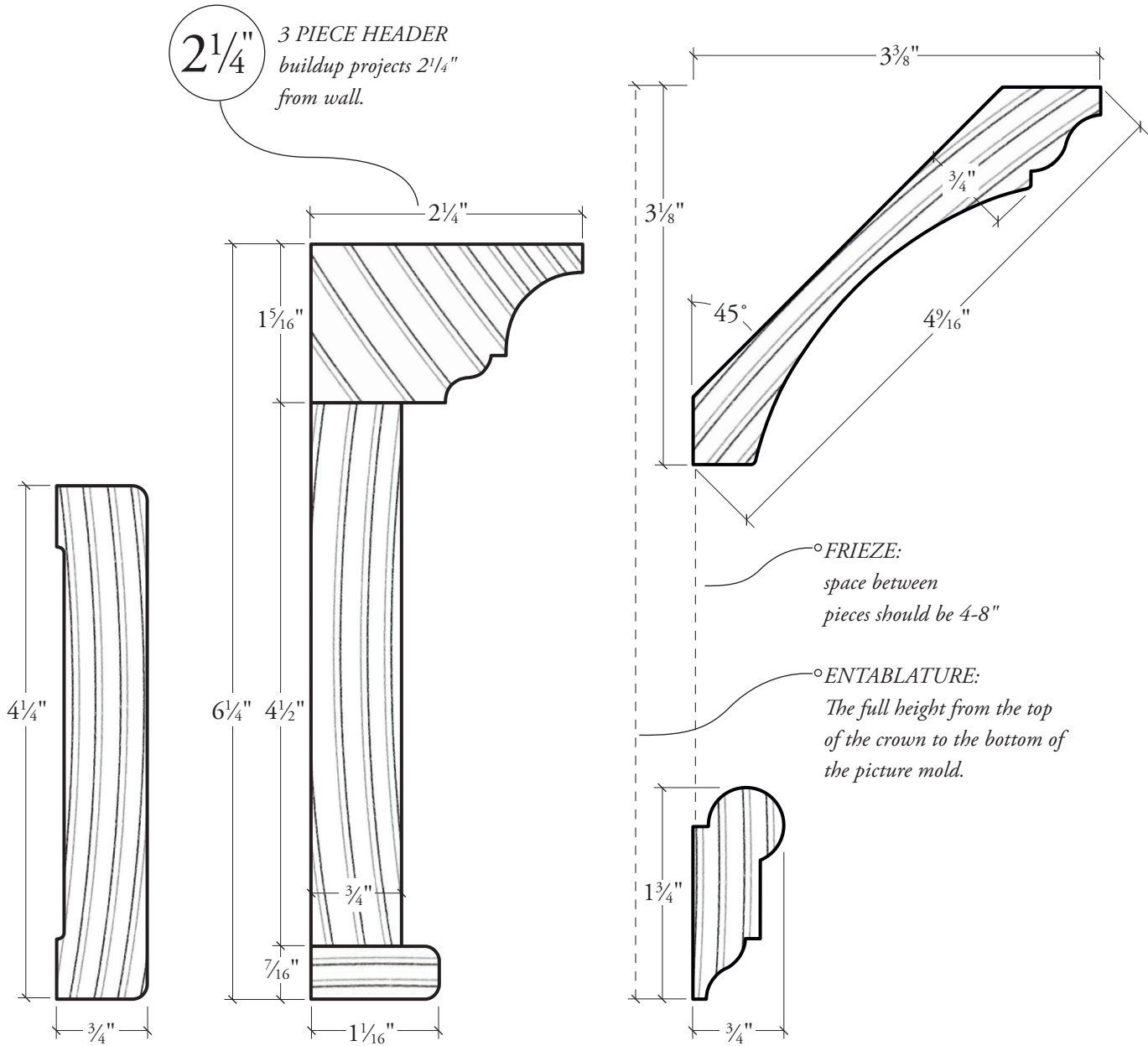
- WOBM003 base
- WOBS001 base shoe

PLINTH/CASING BUILDUP

- WOPB001 plinth
- WOCS003 casing

WINDOW DETAIL

- WOWS002 window stool
- WOCS004 apron
- WOCV001 cove



CASING

WOC003 casing

HEADER BUILDUP

WOHC001 header cap
1x5 S4SSE header frieze
WOST001 stop

CORNICE DETAIL

WOCM005 crown molding
WOPM004 picture molding



— a whole-room concept —

COLONIAL REVIVAL

—



AMERICAN
HERITAGE

HISTORICAL BACKGROUND 1920-1940

Capturing the spirit of classical details on a smaller scale and the revival of old world styles, the Colonial Revival Style reflects a new interpretation of classical orders with a distinctively American feel.

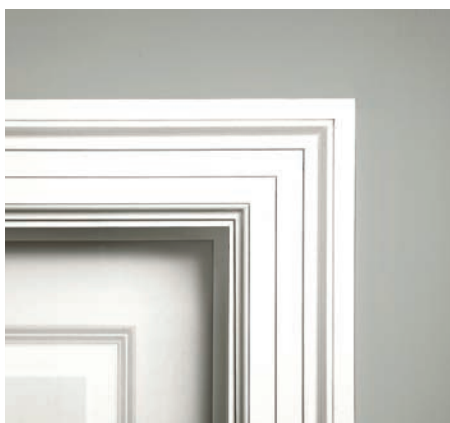


TRADITIONAL COLONIAL REVIVAL

	BASE SHOE	WOBS001	1/2" x 3/4"		CASING	WOCS005	1 3/16" x 4 3/8"
	BASE	WOBM004	3/4" x 7 1/4"		PICTURE	WOPM004	3/4" x 1 3/4"
	APRON	WOCM006	3/4" x 3 9/16"		CROWN	WOCM006	3/4" x 4 9/16"
	STOOL	WOWS001	1 1/16" x 4 1/2"		STOP	WOST004	1/2" x 1 7/8"



cornice buildup:
WOCM006
WOST004
WOPM004



casing:
WOCS005



stool buildup:
WOWS001
WOCS006



base buildup:
WOBM004
WOBS001



1.



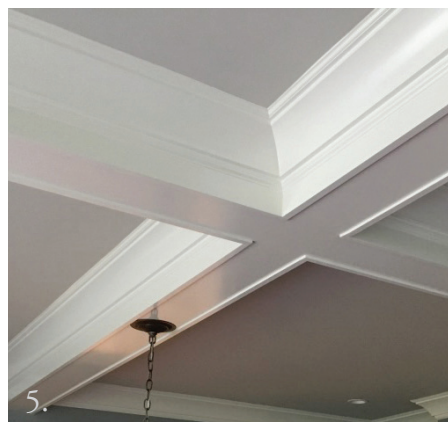
2.



3.



4.

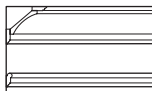


5.



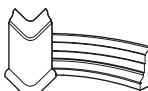
6.

INSTALLATION SIMPLIFIED *



The gap between the crown and picture mold is often painted to create a full entablature.

AVAILABLE IN CURVED

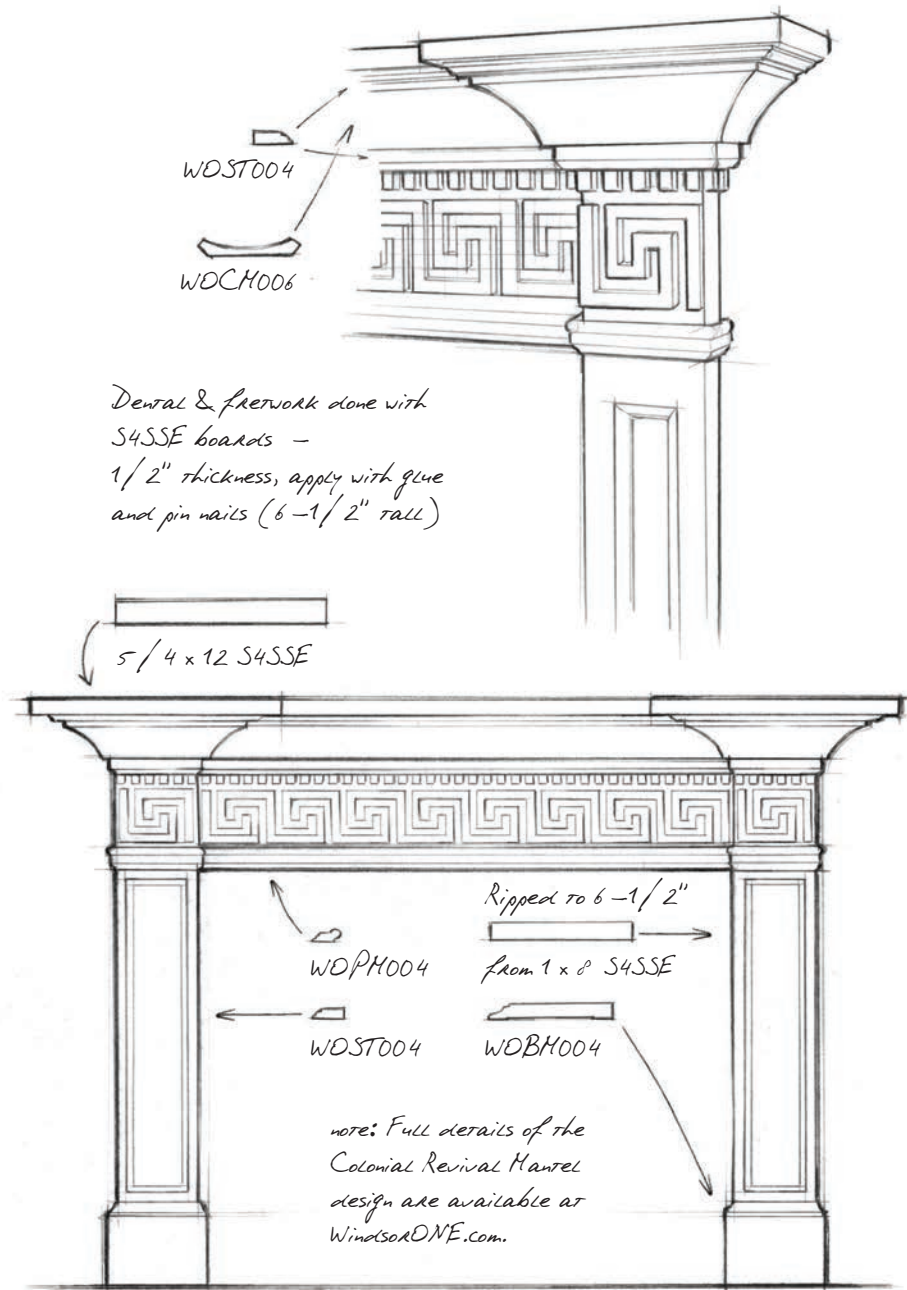


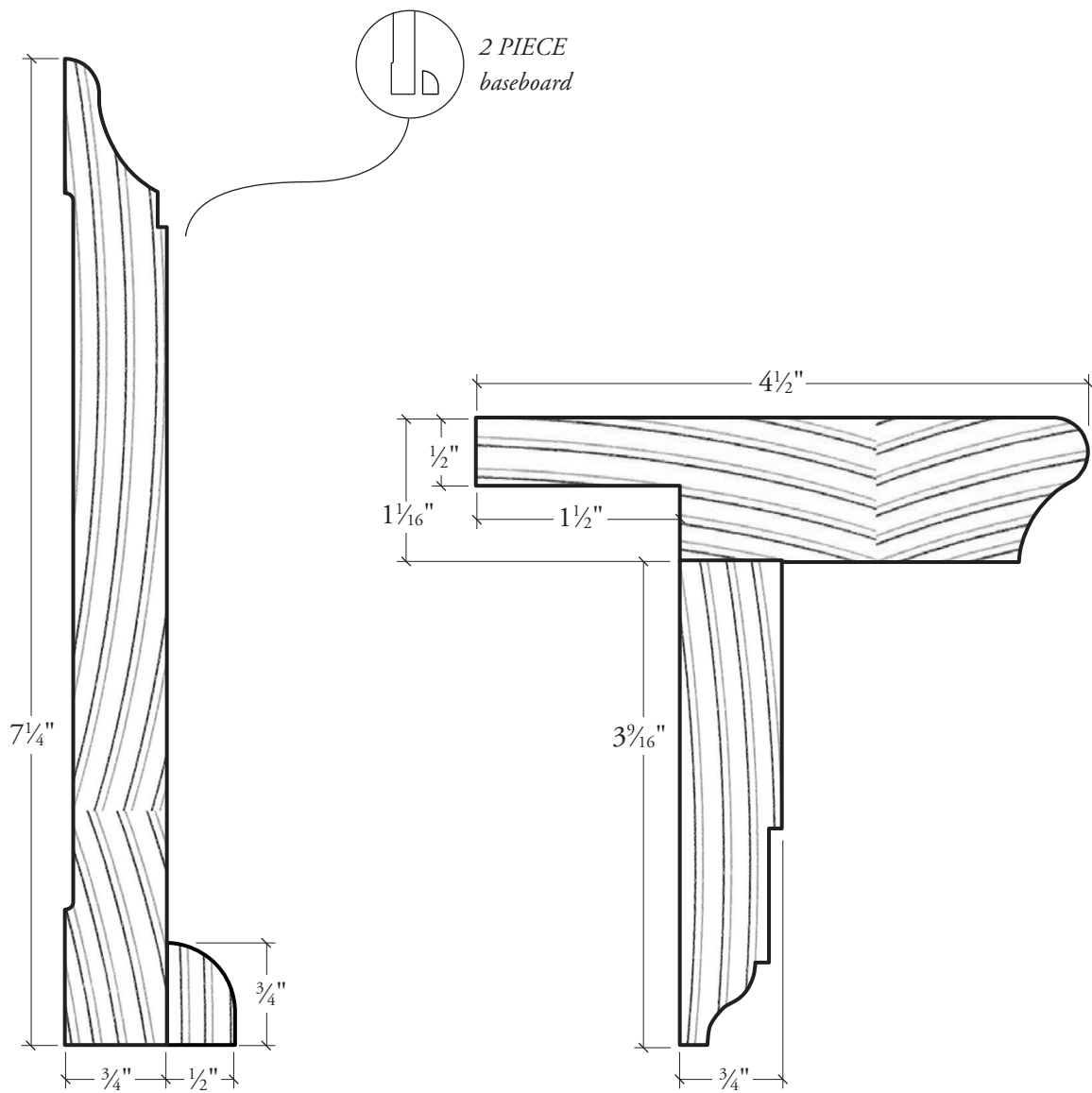
All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

CEILING TREATMENTS

Here are some examples of this style paired with a coffered ceiling (5) and a v-groove ceiling style (6).

Mantel Idea:



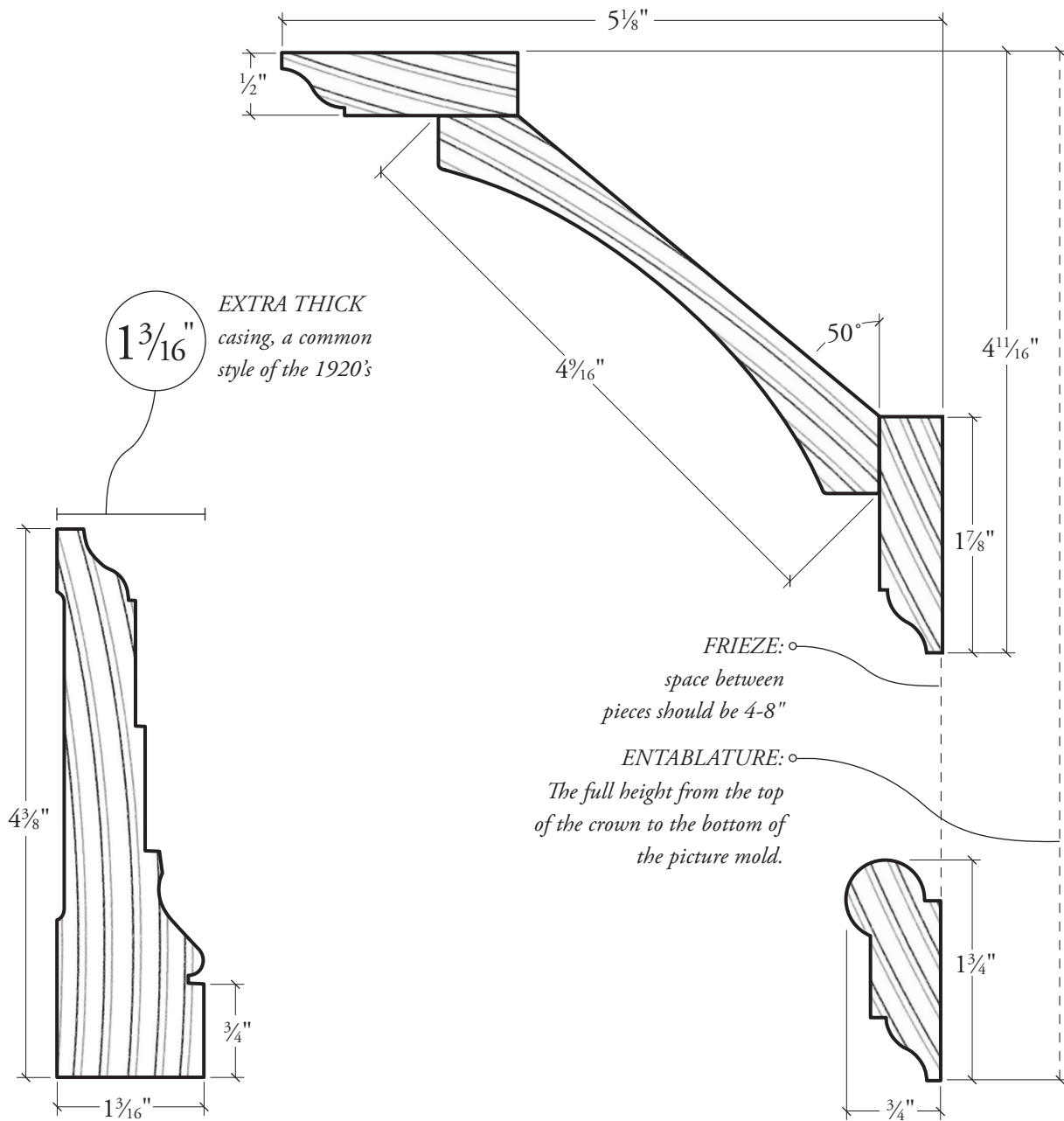


BASE BUILDUP

-  WOBM004 base molding
-  WOBS001 base shoe

STOOL DETAIL

-  WOWS001 window stool
-  WOCS006 apron



CASING

WOC005 casing

CORNICE BUILDUP

WOST004 stop

WOCM006 crown molding

WOPM004 picture molding

BEADED CASING

A FINE BEAD ACCENTS YOUR WORK



ROUNDING OUT THE MOLDING COLLECTION

Beadboard, wainscot caps and panel molding are designed to complement WindsorONE moldings and specialty boards in a variety of applications; casings, aprons, wainscoting.

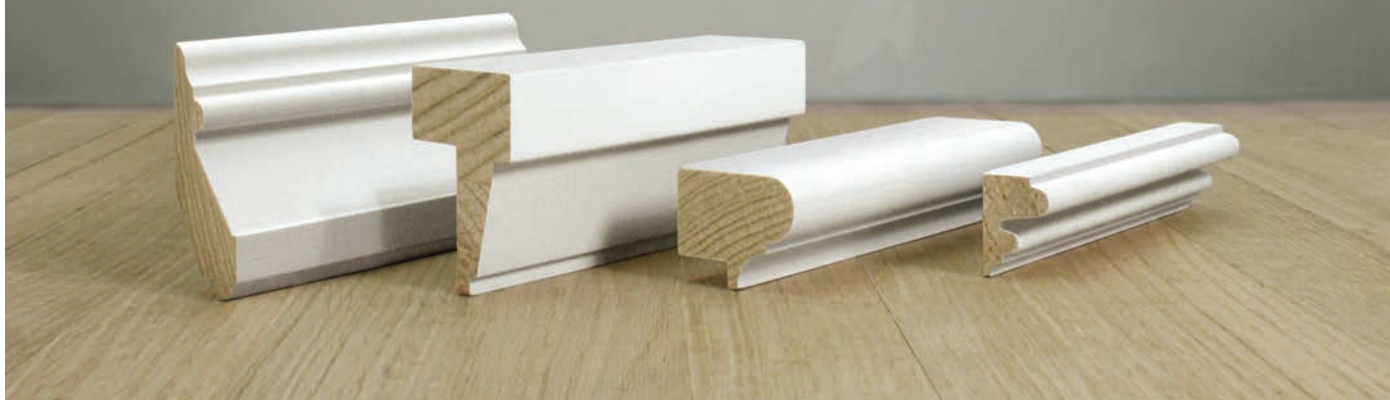
TR TRADITIONAL BEADED CASING (17')

	WOC007	3/4" x 3 1/2"
	WOC008	3/4" x 4 1/4"
	WOC009	3/4" x 5 1/4"
	WOC010	3/4" x 3 1/2"

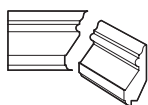
TR TRADITIONAL CAPS & PANEL MOLD (16')

	WOWC002	1 1/8" x 3"
	WOWC006	1 5/8" x 2 5/8"
	WOWC003	1 3/4" x 1 3/8"
	WOSP001	7/8" x 1 1/4"

WAINSCOT CAPS & FEDERAL PANEL MOLDING

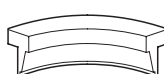


INSTALLATION SIMPLIFIED*



Inside corners for wainscot caps, baseboard & crown should be coped for best results.

AVAILABLE IN CURVED



All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.



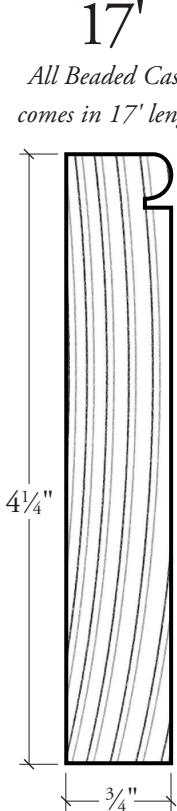
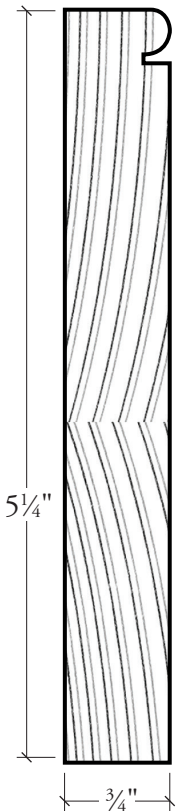
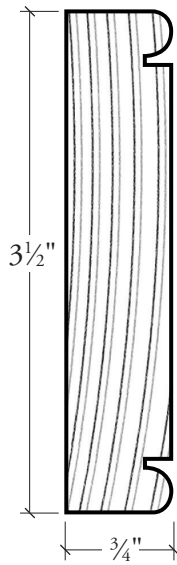
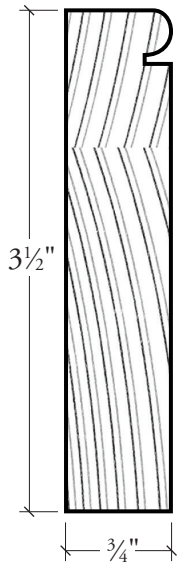


ACCENT — YOUR — WORK

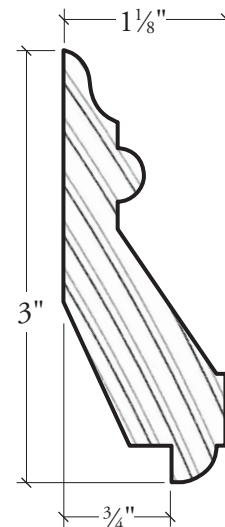
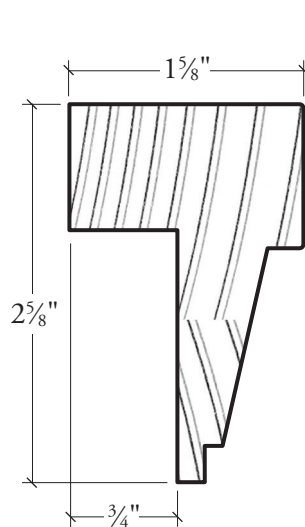
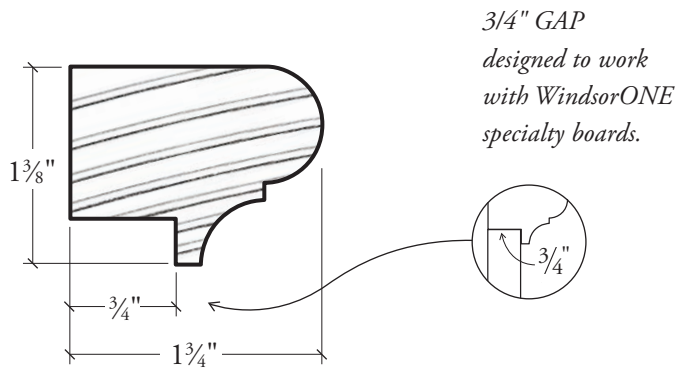
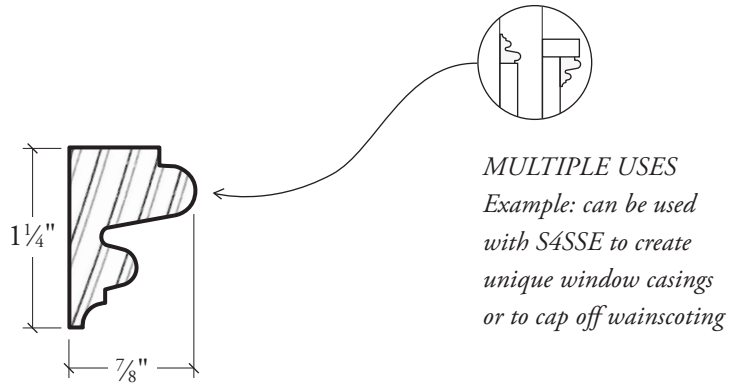
APPLICATION NOTES

1. WOWC002 wainscot cap 2. WOWC003 wainscot cap 3. WOSP001 casing detail with WOCS009 beaded casing 4. WOWC006 wainscot cap 5. WOSP001 as baseboard cap 6. WOWC002 as wainscot cap
(1-6 all photos from the WindsorONE archive)

SCALE



17'
All Beaded Casing
comes in 17' lengths!

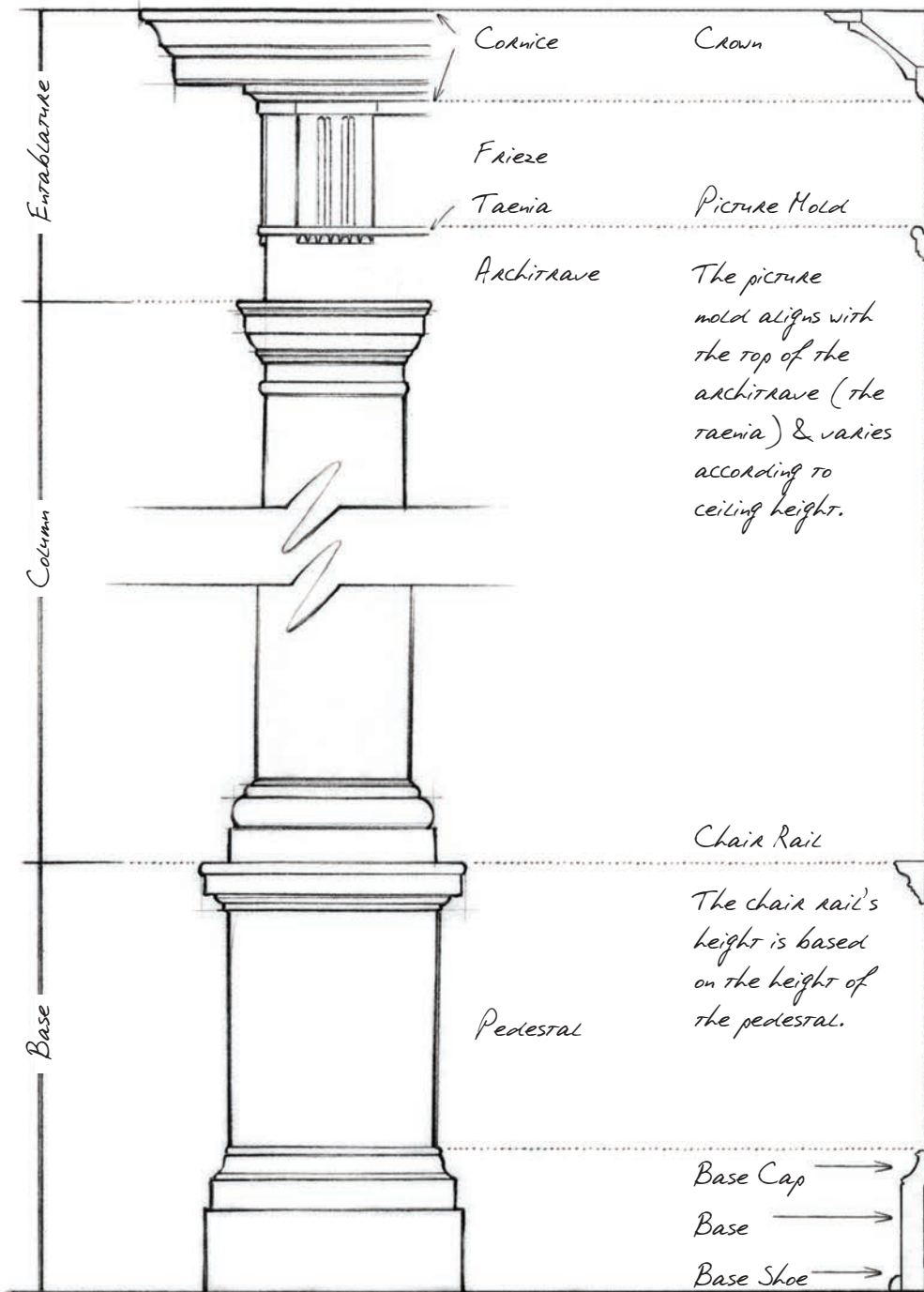


BEADED CASING

			
WOC007	WOC010	WOC009	WOC008
single beaded	double beaded	single beaded	single beaded

CAPS & FEDERAL PANEL

			
WOSP001	WOWC003	WOWC006	WOWC002
federal panel	wainscot cap	wainscot cap	wainscot cap



PROPORTION & SCALE USED SINCE ANCIENT TIMES:

The moldings we use on our homes today are derived from the shapes and proportions established by the Greeks and Romans. The chart above show us the proper placement of moldings in a room is determined by the proportions

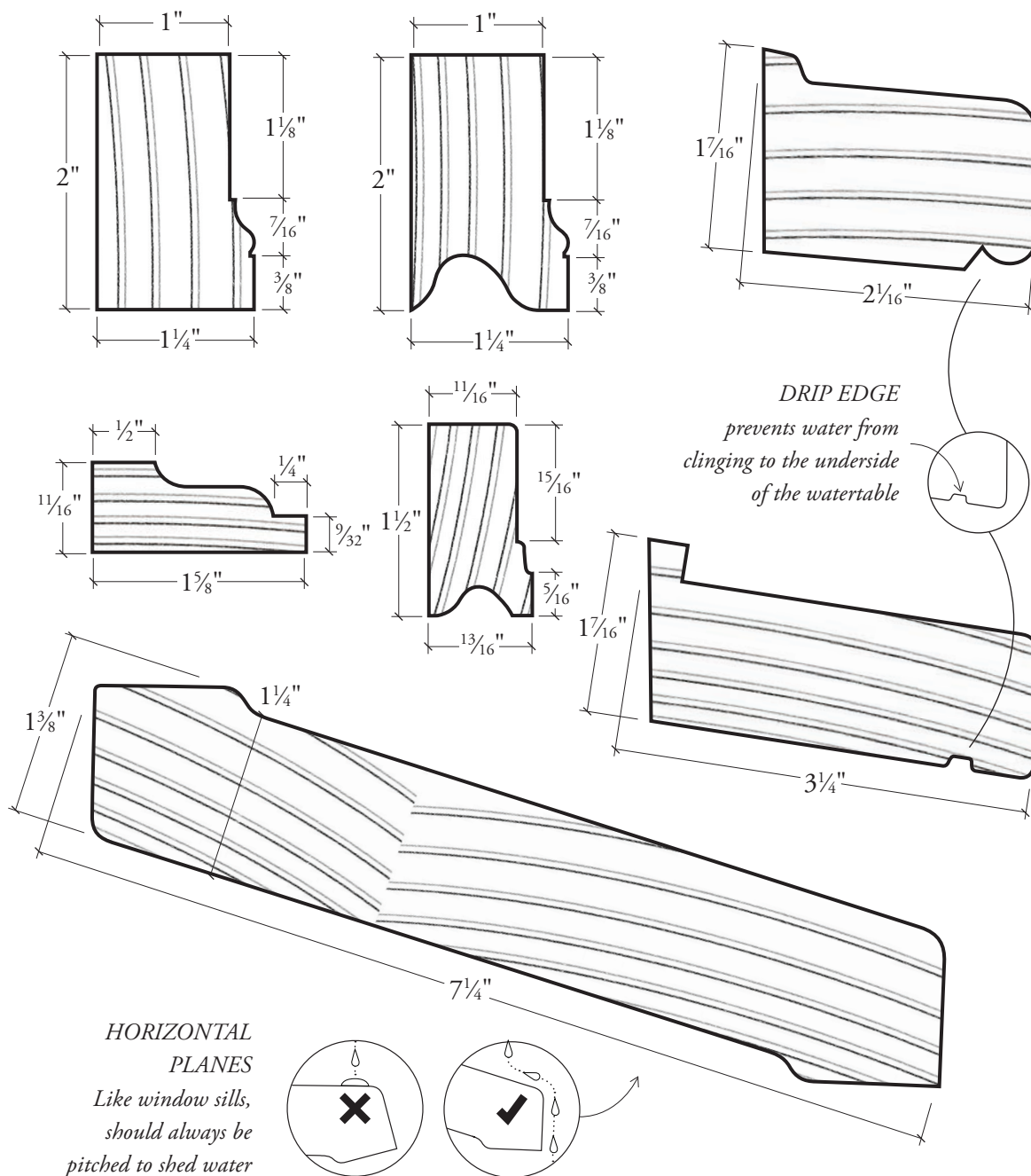
in the Classical system. The chair rail or wainscot cap in a room is established by the height of the pedestal. The same with the crown and picture mold. Even the size of the casing is given by the classical orders.

3/4

SCALE

EXTERIOR MOLDINGS PROTECTED *with a* **30YR WARRANTY**

EXTERIOR MOLDINGS



EXTERIOR MOLDINGS

W1-381 Brick Mold

W1-381K Brick w/ Key

W1-630 Watertable

W1-516 Shingle Mold

W1-618 Stucco Mold

W1-634 Watertable

W1-640 Reversible Sill

TRU-CORE®

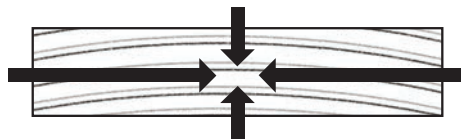
TECHNOLOGY

used in

**PROTECTED
TRIM BOARDS**

PENETRATES TO THE CORE

PRESERVATIVES DELIVERED DEEP INTO THE CORE The TRU-CORE® penetration technology takes five EPA registered decay and insect control preservatives and transports them to the core of the board, binding them to the wood fibers.



CARRIER, PENETRATION & FIXATION CHEMISTRY Five Decay and Termite Preservatives (Including Formosan)

PROTECTS HEARTWOOD

TRU-CORE® PENETRATES HEARTWOOD, OTHER TREATMENTS DO NOT FULLY PENETRATE ALL HEARTWOOD TRU-CORE® fully penetrates heartwood (unlike other outdated technologies). Heartwood typically makes up 30% of a board.

30 YEAR WARRANTY

Against rot, decay, formosan termites (& other wood eating insects). No end re-treatment required in the field to cut ends & nail holes. (Priming of cuts & nail holes still required.)

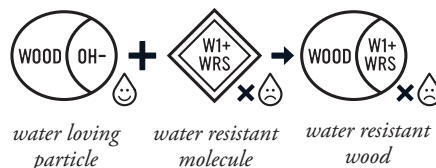
SAFETY/GOLD IAQ RATING

MEETS U.S. STANDARDS OF SAFETY

WindsorONE TRU-CORE® is applied in the USA. Other treatments are typically done overseas (New Zealand, Chile, China) due to the expense of operations & handling requirements needed to meet USA Environmental, Air Quality, Health & Safety standards. **SAFE FOR INTERIOR USE**
Gold IAQ rating, suitable for interior use

WEATHER RESISTANT

WindsorONE Protected is resistant to many effects of weathering thanks to the new Weather Resistant System (WRS) additive.



WRS provides you with a board that reduces the potential for cracking, swelling, and other weathering damage. Furthermore, the WRS improves the coating performance and breathability of your trim.

HIGHER STANDARDS

MEETS/EXCEEDS STANDARDS:

- WindsorONE TRU-CORE® Protected program uses 5 EPA registered and globally accepted carbon based preservatives for interior and exterior use approved by the manufacturer for use in the AWWPA (American Wood Protection Association) wood use Categories UC2 and UC3A.
- TRU-CORE® Process treatments are used to meet numerous standards and specifications in New Zealand, Australia, U.S., UK, Pacific Islands, Hawaii, Japan, South Africa and many other areas of the world.
- TRU-CORE® Process treatments are approved by the Window and Door Manufacturer's Association of North America (WDMA) to be compliant with the WDMA IS-4 Standard.
- TRU-CORE® Process treatments are widely used to protect railway ties, decking, fencing, I-joists, plywood, framing, windows, doors, siding, trim, and many other wood products.

10 THINGS

about

PROTECTED TRIM BOARDS



PROTECTED TO THE CORE; FULL PENETRATION

Because unlike the other guys, we're assuming you'll actually want to cut the material at some point.



PROTECTED AGAINST ROT, INSECTS & MOLD

Does not protect against your mother-in-law, hangovers, airport security, etc.



DURABLE FOR EXTERIOR & SAFE FOR INTERIOR

Gold Indoor Air Quality Rating, low VOC's & California Hippie Approved.



MINIMIZES NATURAL TENDENCY TO DISTORT

Unlike the explanation your 16 year old told you about how the family car ended up in the pond out on Route 1.



WEATHER RESISTANT SYSTEM

Water is for drinking, not trim boards.



PROTECTION NOT DIMINISHED

By shaping, planing, sanding, fastening or molding (actual use does not void the warranty).



NO KNOTS; YOUR BOARDS ARE ALWAYS CLEAR

Imagine that, you can actually use every foot you pay for.



THE CUT SURFACES ONLY NEED PRIMING

No need to also apply special protection (we took care of that for you).

30 YEAR

BACKED BY A 30 YEAR LIMITED* WARRANTY

*The "limitation" is you have to install it correctly (for an example, see note on priming cuts).



BUILD AMERICA: MANUFACTURED IN THE U.S.A.

Because everything else you bought was made in China.

TR

TRADITIONAL BOARDS

TRADITIONAL S4SSE TRIM BOARDS

smooth surface four sides

nominal sizes | 12' 16' 20'

	1x2	e •
	1x3	e •
	1x4	e • w
	1x5	e • w
	1x6	e • w
	1x8	e • w
	1x10	e • w
	1x12	e • w
	5/4x3	•
	5/4x4	e •
	5/4x5	e •
	5/4x6	e •
	5/4x8	e •
	5/4x10	e •
	5/4x12	e •

TRADITIONAL SPECIALTY BOARDS

TONGUE & GROOVE

	SPBC4	5/16" x 3 5/16"
	SPBC6	2 3/32" x 5 1/2"
	WOBC6	3/4" x 5 3/8"
	WOTG	2 3/32" x 5 1/2"

NICKEL GAP

	WOSN6	3/4" x 5 1/2"
	WOSN8	3/4" x 7 1/4"

BEADED CASING

	WOCS007	3/4" x 3 1/2"
	WOCS008	3/4" x 4 1/4"
	WOCS009	3/4" x 5 1/4"
	WOCS010	3/4" x 3 1/2"

TRADITIONAL MOLDINGS

APRONS

	WOCS004	3/4" x 3 3/16"
	WOCS006	3/4" x 3 3/16"
	WOCS007	3/4" x 3 1/2"

DETAIL

	WOSP001	7/8" x 1 1/4"
	WOPM004	3/4" x 1 3/4"
	WOST001	7/16" x 1 1/16"
	WOST004	1/2" x 1 7/8"
	WOCV001	3/4" x 7/8"
	WOBS001	1/2" x 3/4"
	WOBB001	7/8" x 1 3/4"
	WOBB002	3/4" x 3/4"

SPECIALTY

	WOCH001	1 5/8" x 2 1/4"
	WOCM002	3/4" x 4 9/16"
	WOCM003	1 5/8" x 4"

CROWNS

	WOCM001	3/4" x 3 1/32"
	WOCM004	1 1/16" x 4"
	WOCM005	3/4" x 4 9/16"
	WOCM006	3/4" x 4 9/16"

CAPS

	WOHC001	1 5/16" x 2 1/4"
	WOWC002	1 1/8" x 3"
	WOWC003	1 3/4" x 1 3/8"
	WOWC006	1 5/8" x 2 5/8"

STOOLS

	WOWS001	1 1/16" x 4 1/2"
	WOWS002	1 1/16" x 4 1/4"

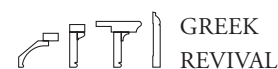
CASINGS

	WOCS001	3/4" x 5 1/2"
	WOCS003	3/4" x 4 1/4"
	WOCS005	1 3/16" x 4 3/8"
	WOCS007	3/4" x 3 1/2"

BASES

	WOBM001	1 3/16" x 7 1/4"
	WOBM002	3/4" x 5 1/2"
	WOBM003	3/4" x 7 1/4"
	WOBM004	3/4" x 7 1/4"
	WOPB001	1 3/8" x 8"

FLOOR TO CEILING STYLES



30 YEAR WARRANTY IS ON PROTECTED BOARDS ONLY & IS BASED ON PROPER INSTALLATION

**visit WindsorONE.com/install for more information & FULL installation instructions.*

30 YEAR

WARRANTY* PROTECTED BOARDS

PROTECTED EXT. MOLDINGS

	W1-618	1 3/16" x 1 1/2"
	W1-381K	1 1/4" x 2"
	W1-381	1 1/4" x 2"
	W1-516	1 1/16" x 1 5/8"
	W1-640	1 3/8" x 7 1/4"
	W1-630	1 7/16" x 2 1/16"
	W1-634	1 7/16" x 3 1/4"

PROTECTED S4SSE TRIM BOARDS

smooth surface four sides

nominal sizes | 12' 16' 20'

	1x2	e •
	1x3	e •
	1x4	e • w
	1x5	e • w
	1x6	e • w
	1x8	e • w
	1x10	e • w
	1x12	e • w
	5/4x3	•
	5/4x4	e •
	5/4x5	e •
	5/4x6	e •
	5/4x8	e •
	5/4x10	e •
	5/4x12	e •

PROTECTED S1S2E

TRIM BOARDS

*reversible rough sawn on one
side, smooth on others with
eased edges*

nominal sizes | 16' 20'

	1x2	w w
	1x3	w w
	1x4	w w
	1x6	w w
	1x8	w w
	1x10	w w
	1x12	w w
	5/4x3	w w
	5/4x4	w w
	5/4x6	w w
	5/4x8	w w
	5/4x10	w w
	5/4x12	w w

PROTECTED SPECIALTY

T&G & SHIPLAP

	SPBC4	5/16" x 3 3/16"
	SPBC6	2 3/32" x 5 1/2"
	SPBC8	2 3/32" x 7 1/4"
	WOBC6	3/4" x 5 3/8"
	WOTG	2 3/32" x 5 1/2"
	WORS6	3/4" x 5 1/2"
	WORS8	3/4" x 7 1/4"
	230	1 1/16" x 7 1/2"
	plantation	3/4" x 5 1/2"

(S1S2E continued) 16' 20'

	2 x 2	w w
	2 x 4	w w
	2 x 6	w w
	2 x 8	w w
	2 x 10	w w
	2 x 12	w w

ANY QUESTIONS? NEED SAMPLES? INSTALLATION ADVICE? ASK THE BOYS: 888.229.7900

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Some products have limited geography: KEY: e = east coast, w = west coast, • = both



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Trouble sleeping at night?

ASK THE BOYS!

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asktheboys@
WindsorONE.com

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DEALER LOCATOR
CAD FILES
SAMPLE REQUEST
IDEA GALLERY
ON DESKTOP
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