



**VARATHANE®  
PREMIUM FILL STICKS**

**DESCRIPTION AND USES**

Varathane® Premium Fill Sticks are a quick and easy way to repair scratches, nicks, dents or other minor imperfections in any wood surface. Premium Fill Sticks are suitable for touching up furniture, cabinets, trim, doors and floors. Premium Fill Sticks can be used to complement Varathane Premium Wood Stains or blend different Fill sticks to create custom colors.

**PRODUCTS**

<b>Fill Stick</b>	<b>Description</b>
215362	Color Group 1
215363	Color Group 2
215364	Color Group 3
215365	Color Group 4
215366	Color Group 5
215367	Color Group 6
215368	Color Group 7
215369	Color Group 8
215370	Color Group 9
215371	Color Group 10

**PRODUCT APPLICATION**

**SURFACE PREPARATION**

If the area around the nick or dent is rough, sand the area smooth by sanding with #120 grit sandpaper in the direction of the grain. Remove all sanding dust with a vacuum or clean rag dampened with mineral spirits.

**WARNING!** If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

**PRODUCT APPLICATION (cont.)**

**APPLICATION**

Prior to repairs, determine the Fill Stick color that best matches the wood project. See the front panel of the package for Fill Stick color identification. Test the Fill Stick in an inconspicuous area to ensure the chosen color will match the project. Work the Fill stick into the defect until filled. Remove excess material using a plastic putty knife.

**DRY TIME**

Dry time of product depends on depth of scratch or repair. Most repairs will dry within 5 minutes. If more than one filling is required, allow sufficient dry time between fillings.

**PROTECTING YOUR PROJECT**

If desired, additional protection of the repaired area can be achieved by applying a thin coat of Varathane Diamond Polyurethane. Apply the polyurethane with an artist acrylic paint brush and follow the manufacturer's directions for dry times.

**TECHNICAL DATA****VARATHANE® PREMIUM FILL STICKS****PHYSICAL PROPERTIES**

		PREMIUM FILL STICKS
<b>Resin Type</b>		Waxes
<b>Pigment Type</b>		Inorganic and Organic
<b>Solvents</b>		None
<b>Weight</b>	<b>Per Gallon</b>	8.75 lbs.
	<b>Per Liter</b>	1.05 kg
<b>Solids</b>	<b>By Weight</b>	100%
	<b>By Volume</b>	100%
<b>Volatile Organic Compounds</b>		None
<b>Recommended Dry Film Thickness (DFT) Per Coat</b>		NA
<b>Wet Film to Achieve DFT (unthinned material)</b>		NA
<b>Practical Coverage at Recommended DFT (assumes 15% material loss)</b>		Varies with wood type
<b>Dry Times at 70-80°F (21-80°C) and 50% Relative Humidity</b>	<b>Touch</b>	5 minutes
	<b>Handle</b>	5 minutes
	<b>Full Cure</b>	10 minutes
<b>Shelf Life</b>		3 years
<b>Flash Point</b>		NA
<b>Safety Information</b>		For additional information, see MSDS

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