

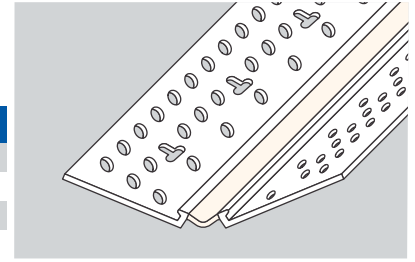
TRIM-TEX

Magic Corner Bead

Installation Instructions

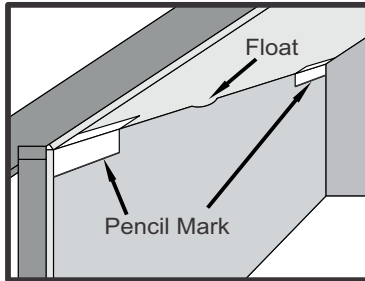
U.S. Patent # 5,313,755

STOCK#	PCS/BOX	LENGTH
4320	1	200'
4325K	1	100'
4366	50	10'
4368	50	8'

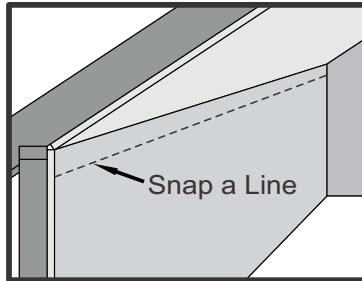


Two equally effective methods of installation are given below. Use whichever one you feel more comfortable with.

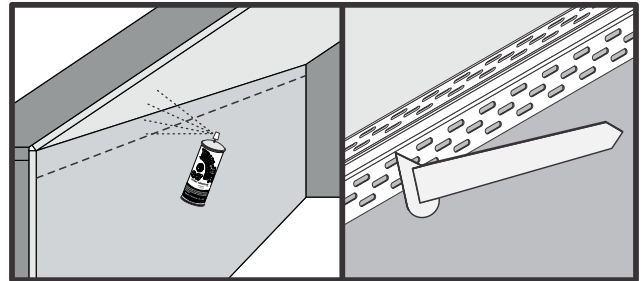
Method 1 - Spray Adhesive



Step 1: Float out any large dips in the drywall. Take a short scrap piece of Magic Corner (6" long) and make a pencil mark along the leg of the Magic Corner at both ends of the run.

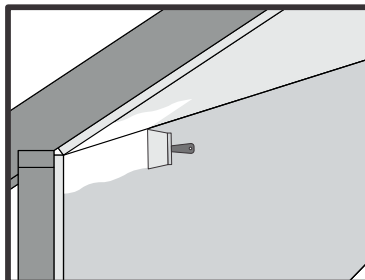


Step 2: With a chalk line, snap a line along the two pencil marks. This will ensure a straight corner. Cut the Magic Corner to the desired length. Remember, 200' rolls mean no butt joints.

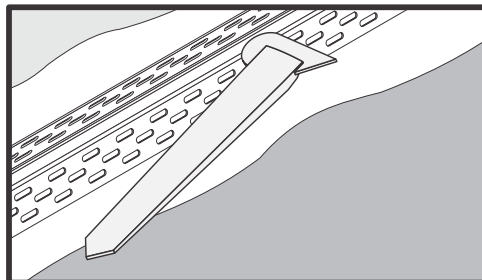


Step 3: Liberally apply Trim-Tex 847 spray adhesive 1st on the drywall and then to the back of the Magic Corner Bead. Immediately apply bead to the wall using the chalk line as a guide, and press down both mud legs with the flat end of the enclosed Cleaning Tool (See above right). Allow adhesive to tack up 2-4 minutes. Press both mud legs a second time and then staple both legs every 6-10" with 1/2" long staples. See **Finishing** section for finishing details.

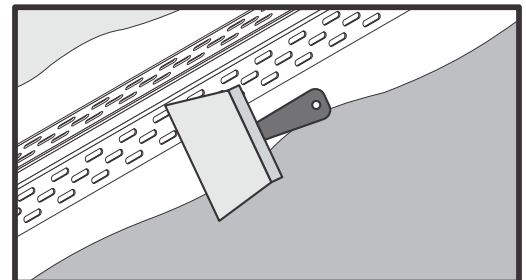
Method 2 - Mud Setting



Step 1: Dry fit the Magic Corner and cut to length. Apply a coat of multi-purpose joint compound to the wall. Do not use fast setting joint compounds.

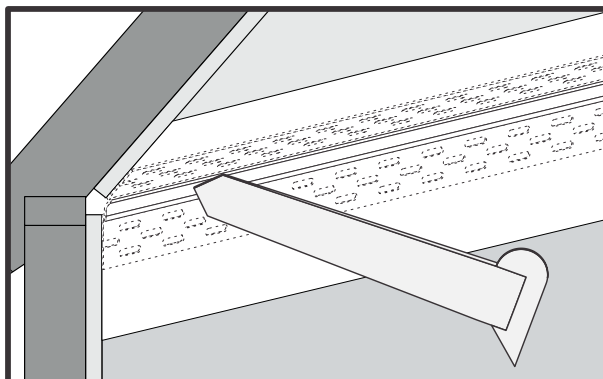


Step 2: Using the large radius end of the enclosed Cleaning Tool, roll the Magic Corner into place as shown above. The Magic Corner should align itself straight along the run. Sight line and make any adjustments if necessary.



Step 3: Press down the legs with your tapping knife. The compound should squeeze through the holes in the mud legs. Allow joint compound to dry. See finishing section for finishing details.

Finishing



Finishing: Always use multi-purpose joint compound to mud Magic Corner. Use lightweight or topping only as a final coat. Between coats, use the pointed tip of the Cleaning Tool to clean the mud out of the flexible center of the bead as shown to the left. The center must be clean of mud for the product to function properly.

Painting: Magic Corner is designed to be an expansion joint to prevent expensive call backs to fix cracks in the drywall. The pliable center is designed to expand or contract as much as 3/8". Since paint is not very flexible, please follow the guidelines below to ensure satisfactory results. Always use high quality paints as they bond better and have more flexibility than more inexpensive brands. Do not prime the flexible center of the Magic Corner. If applying primer by spray, try not to spray too much paint into the flexible center. The heavier the paint is applied, the worse the performance will be. Brush in a coat of the final paint color.

Texturing: Textures are not designed to be pliable and will crack if applied to the flexible portion of Magic Corner, therefore textures should not be used on the flexible portion of the Magic Corner.

TRIM-TEX

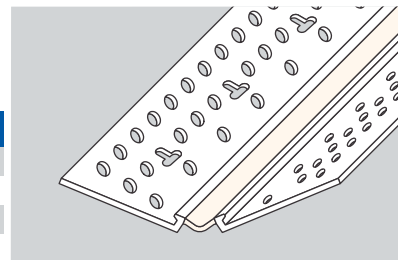
Magic Corner Bead

Instrucciones de Instalacion

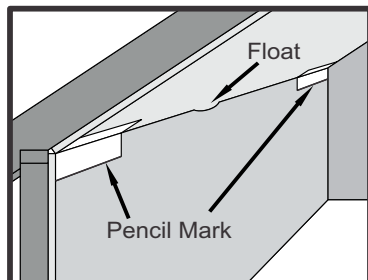
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Metodo 1 - Con Adhesivo

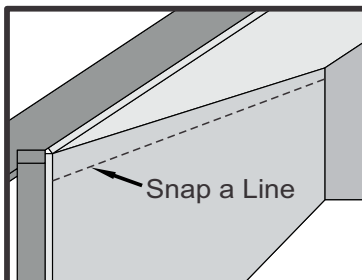
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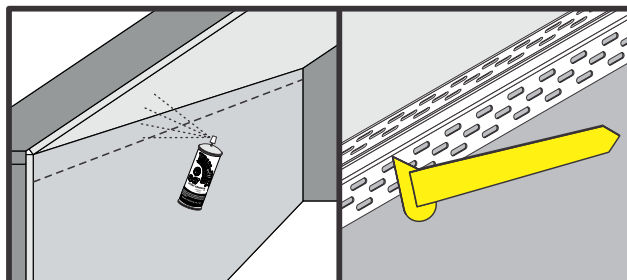
Dos métodos adecuados para la aplicacion del Magic Corner. Utilize el mas apropiado.



Paso 1: Borre cualquier desnivel a lo largo del panel de yeso. Tome un trozo de Magic Corner (6" de largo) y con un lápiz marque la orilla de la pata del Magic Corner en cada extremo donde se ubicara el Magic Corner.

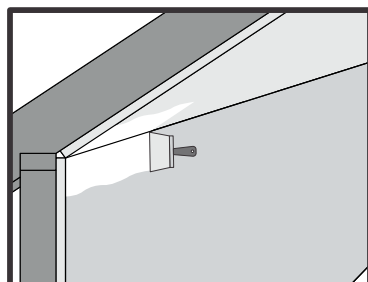


Paso 2: Con un hilo marcador, marcar una línea que una las dos marcas que se hicieron en los extremos. Esto asegurara una esquina derecha. Corte el Magic Corner a la longitud deseada. Recuerde que rollos de 200 pies no requieren uniones.

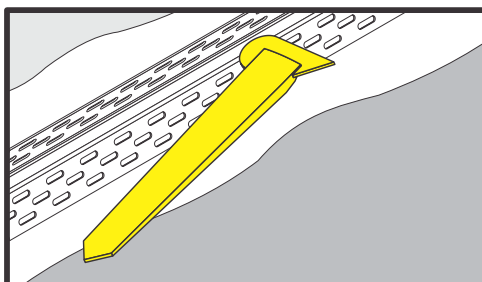


Paso 3: Aplique el adhesivo Trim-Tex 847, primeramente en el yeso y después en la parte trasera del Magic Corner. Inmediatamente aplique la moldura a la pared, Usando la línea que marcó como guía. Presione ambas partes de el Magic Corner con el lado plano del cleaning tool que se encuentra incluido. Favor de ver el diagrama arriba a la derecha. Permita que el adhesivo se ponga pegajoso por 2-4 minutos. Presione ambas partes de nuevo y engrape cada 6 a 10 pulgadas. Con grapas de 1/2 pulgada. Favor de ver la seccion de acabado para mas detalles.

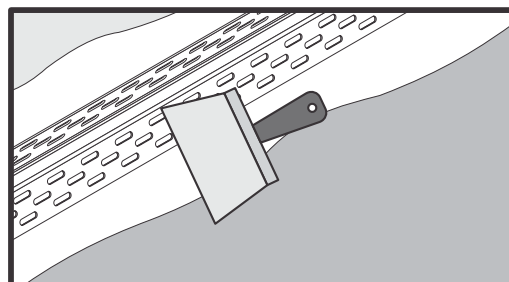
Metodo 2 - Con Yeso



Paso 1: Ubique el Magic Corner antes de poner adhesivo y corte a la medida. Aplique una capa de Multi-Purpose Joint Compound a la pared. No utilizar compuestos que sequen rapidamente. (No Lightweight or Fast Setting Compounds).

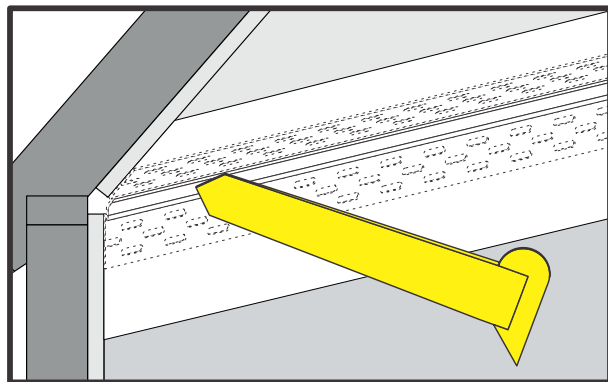


Paso 2: Utilizando el lado mas grande del cleaning tool que viene incluido, presione el Magic Corner en la esquina como se muestra en el diagrama de arriba. Observe que el Magic Corner quede justo con la línea que marcó y haga los ajustes necesarios.



Paso 3: Presione las piernas con el tapping knife. El compuesto debera salir por los hoyos de la moldura. Permita que el compuesto de union se seque.

Terminado



Acabado: Siempre utilice "All Purpose" en la primer mano. Utilize material "lightweight" o "topping" solo como ultima capa. Entre capas, use la punta mas chica del cleaning tool para limpiar el material del centro flexible del Magic Corner, como se indica arriba. El centro debe quedar libre de material para que el producto funcione bien.

Pintura: El Magic Corner es diseñado para tener una union expandible para prevenir casos de yeso reventado. El centro flexible es diseñado para poder expandir o contraerse hasta 1/8 de pulgada. Ya que la pintura no es igual de flexible favor de seguir las siguientes sugerencias para asegurar resultados satisfactorios. Siempre usar pinturas de alta calidad ya que forman mejor union y tienen mas flexibilidad que pinturas de menos calidad. No utilice "Primer" en el centro flexible del magic corner. Si se esta aplicando el "primer" con spray procure de no rociar pintura en el centro flexible. Mientras mas pintura se aplique, peor sera el resutado en cuanto a la efectividad del producto. Aplique una capa final de pintura.