



Polyform[®]



catalog

designed by Anke Humpert
made with premo! Sculpey Accents

volume 20



From humble beginnings more than 50 years ago to widespread popularity in today's marketplace, Sculpey® oven-bake clays from Polyform Products Co. Inc. are among the most desirable craft clays on the market today. An entire culture has sprouted around this amazing medium — websites, newsgroups, conferences, guilds and retreats. As the market leader, we focus on creating new ways to stimulate and encourage creativity.

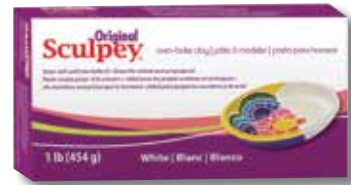
Polyform Products Co. Inc. continues to inspire a “world of bright ideas” with new and innovative products for beginners to advanced clay users.

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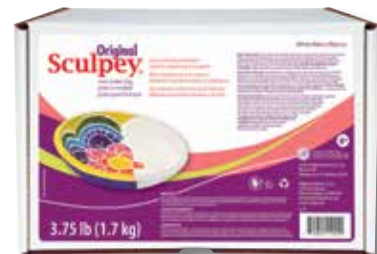
original sculpey



S01 | 1 lb (454 g) White
S01G | 1 lb (454 g) Gray
S01T | 1 lb (454 g) Terra Cotta



S2 | 1.75 lb (794 g) White
S2G | 1.75 lb (794 g) Gray
S2T | 1.75 lb (794 g) Terra Cotta



S375 | 3.75 lb (1.7 kg) White
S375G | 3.75 lb (1.7 kg) Gray



S8 | 8 lb (3.6 kg) White
S8G | 8 lb (3.6 kg) Gray
S8T | 8 lb (3.6 kg) Terra Cotta

- Soft and easy to sculpt
- Most economical clay which makes it perfect for school and art projects!
- Stays soft until you bake it in your home oven
- Perfect for building a sculpture in sections as you can rebake until your masterpiece is complete!
- The clay takes acrylic paints beautifully
- Perfect for use with armatures
- After baking may be sanded, drilled or carved

S24 | 24 lb (10.9 kg) White BULK BUY
S24G | 24 lb (10.9 kg) Gray BULK BUY
S24T | 24 lb (10.9 kg) Terra Cotta BULK BUY

America's first oven-bake clay is known for its soft easy to use texture, lasting strength and easy clean up. Original Sculpey has been a favorite of kids, parents and teachers for generations.

Perfect for amateurs, Original Sculpey is soft and easy to sculpt, which makes it great for school and art projects. It stays soft until baked in a home oven, and can be rebaked, ideal for sculpting in sections. Once baked, Original Sculpey can be sanded, drilled, carved or painted with acrylic paints.



super sculpey

Super Sculpey is a unique ceramic-like sculpting compound that is oven-bakeable. Super Sculpey clay is much loved by artists, doll makers and animation studios around the world. Shatter and chip resistant, it can be carved, sanded, drilled and painted after baking.

Super Sculpey Medium is the perfect blend of both Super Sculpey and Super Sculpey Firm. Firm enough to hold its shape, yet soft/malleable enough to comfortably build/shape and blend pieces together. Allows the consumer to carve detail into their piece easily. This clay allows you to use build up methods that are more additive and focused on building out shapes in small increments. Once the clay has been kneaded slightly, it is highly malleable and ready to blend. Cuts down on sanding time because it blends so smoothly. Shatter and chip resistant.

Super Sculpey Firm is an extra firm gray sculpting clay. The gray color allows both sculptors and photographers to see the smallest details when sculpted. After baking, Super Sculpey Firm can be sanded, drilled, carved and painted.



SS1 | 1 lb (454 g) Beige

- The softest of the Super Sculpey sculpting clays
- Semi-translucent finish which captures the look of flesh when baked
- Shatter and chip resistant
- Available in easy to cut scored bars
- Takes paint beautifully for an amazing finished piece look



SS8 | 8 lb (3.6 kg) Beige

SS24 | 24 lb (10.9 kg) Beige
BULK BUY



SS1SCULPT | 1 lb (454 g) FIRM-Gray

- Perfect for fine tooling and detailing characteristics in your piece
- Gray color allows for shadows to be seen more easily and therefore more detail and accuracy can be achieved in a sculpture.
- Available in easy to cut scored bars
- Shatter and chip resistant
- Great for both small and large scale sculptures because of its ability to hold detail.
- Takes paint beautifully for an amazing finished looking piece



SSMED1 | 1 lb (454 g) MEDIUM BLEND-Gray

- Perfect blend of both Super Sculpey and Super Sculpey Firm.
- Firm enough to hold its shape, yet soft/malleable enough to comfortably build/shape and blend pieces together. Allows the consumer to carve detail into their piece easily.
- This clay allows you to use build up methods that are more additive and focused on building out shapes in small increments. Once the clay has been kneaded slightly, it is highly malleable and ready to blend. Cuts down on sanding time because it blends so smoothly.
- Available in easy to cut scored bars.
- Shatter and chip resistant.

living doll

Super Sculpey Living Doll is a dream come true for dollmakers. This professional quality oven-bake clay is formulated for easy blending and bakes to a semi-translucent skin tone. 3 different skin tones allow you to blend your perfect shade and does not show seams. Living Doll is perfect for fine tooling and creating detailed characteristics on your piece. Can be sanded, carved, drilled and painted after baking.



ZSLD1 | 1 lb (454 g) Beige



ZSLD3 | 1 lb (454 g) Light



ZSLD4 | 1 lb (454 g) Baby

- Semi-translucent skin tone look after baking
- Comes in 3 popular skin tone colors – mix them together to perfectly replicate any skin tone
- Takes paint beautifully for an amazing finished piece look
- Perfect for fine tooling and detailing characteristics in your piece
- Blends easily with no seams
- Can be sanded, carved and drilled after baking



sculpey III

Sculpey III is a great introduction to oven-bake clay for beginners, kids and moms due to its soft easy-to-use consistency. Bright and vibrant colors will spark imaginations making it great for school, holiday and everyday projects. Sculpey III stays soft until baked in a home oven and clean up is a breeze!



S302 001 White	S302 534 Acid Yellow
S302 010 Translucent	S302 538 Teal Pearl
S302 033 Sweet Potato	S302 583 Red Hot Red
S302 042 Black	S302 1086 Gold
S302 053 Chocolate	S302 1101 Pearl
S302 063 Blue	S302 1103 Lt. Blue Pearl
S302 072 Yellow	S302 1109 Suede Brown
S302 083 Red	S302 1112 Fuchsia Pearl
S302 093 Beige	S302 1113 Glow In The Dark
S302 301 Tan	S302 1130 Silver
S302 303 Dusty Rose	S302 1132 Jewelry Gold
S302 322 Leaf Green	S302 1140 Deep Red Pearl
S302 323 Emerald	S302 1142 Candy Pink
S302 355 Gentle Plum	S302 1144 Sky Blue
S302 360 Camouflage	S302 1150 Lemonade
S302 370 Tranquility	S302 1209 Ballerina
S302 380 Buried Treasure	S302 1216 Spring Lilac
S302 503 Hot Pink	S302 1628 String Bean
S302 505 Turquoise	S302 1629 Granny Smith
S302 513 Purple	S302 1634 Just Orange
S302 515 Violet	S302 1645 Elephant Gray
S302 530 Princess Pearl	S302 1657 Hazelnut



Sculpey III
2 oz (57 g)
available
in colors
shown left



8 oz (227 g)
available in:

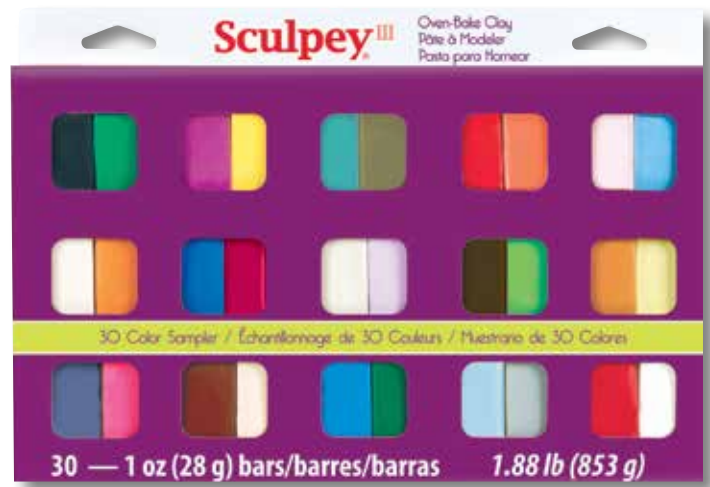
S308 001 White
S308 010 Translucent
S308 042 Black
S308 583 Red Hot Red
S308 1657 Hazelnut



1 lb (454 g)
available in:

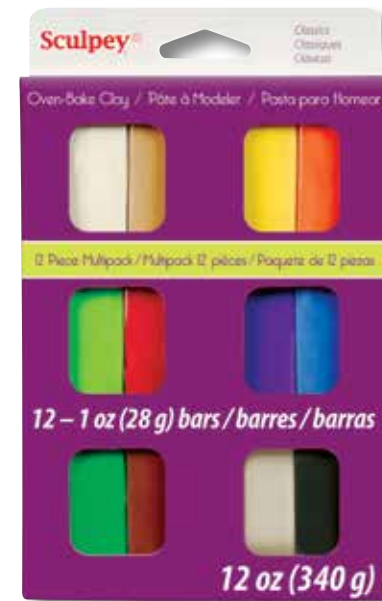
S31 001 White
S31 042 Black
S31 093 Beige

- Bright & vibrant colors that spark your imagination
- Easy-to-condition oven-bake clay, a great introduction to crafting
- Great for beginners, kids and moms due to its soft easy to use consistency
- Perfect for holiday, school and everyday projects!
- Clay will stay soft and workable until baked in a home oven
- Easy clean up
- Extra clay can be stored and reused - won't dry out!



**S3 30-1 |
Sculpey III 30 Color Sampler**

- Best-selling sampler makes a wonderful gift
 - Provides an economical way to try a variety of Sculpey III colors
 - Includes 30—1 oz (28 g) bars from the Classics, Brights, Naturals and Pearls & Pastels color families
- Black, Emerald, Violet, Yellow, Teal Pearl, Camouflage, Red Hot Red, Just Orange, Ballerina, Lt. Blue Pearl, Translucent, Sweet Potato, Blue, Deep Red Pearl, Pearl, Spring Lilac, Suede Brown, Granny Smith, Gold, Lemonade, Gentle Plum, Hot Pink, Chocolate, Beige, Turquoise, Leaf Green, Sky Blue, Silver, Red, White



**S3 VMC-6 |
12 pc Classics Multi**

- Includes 12—1 oz (28 g) bars of clay to make sampling colors fun and easy
- Great for party prizes, gifts or craft activities

White, Tan, Yellow, Just Orange, Granny Smith, Red, Purple, Blue, Emerald, Chocolate, Elephant Gray, Black



**S3 VMN-6 |
12 pc Naturals Multi**

- Includes 12—1 oz (28 g) bars of clay to make sampling colors fun and easy
- Great for party prizes, gifts or craft activities

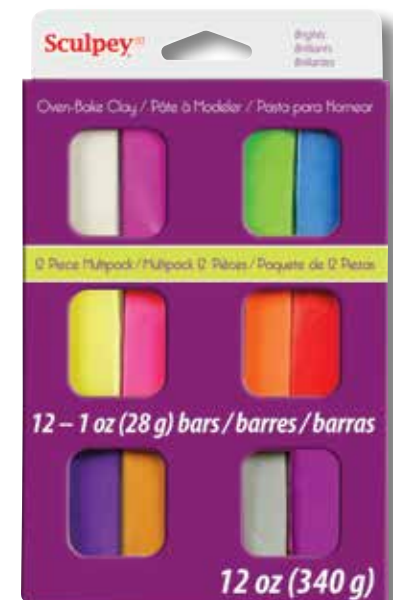
White, Beige, Tan, Jewelry Gold, Camouflage, Red, Sweet Potato, Buried Treasure, Elephant Gray, Hazelnut, Suede Brown, Black

sculpey III

**S3 VMB-6 |
12 pc Brights Multi**

- Includes 12—1 oz (28 g) bars of clay to make sampling colors fun and easy
- Great for party prizes, gifts or craft activities

White, Fuschia Pearl, Granny Smith, Turquoise, Yellow, Hot Pink, Just Orange, Red Hot Red, Purple, Gold, Silver, Violet



**S3 VMP-6 |
12 pc Pearls & Pastels Multi**

- Includes 12—1 oz (28 g) bars of clay to make sampling colors fun and easy
- Great for party prizes, gifts or craft activities

Pearl, Ballerina, Dusty Rose, Spring Lilac, Lemonade, Jewelry Gold, White, String Bean, Sky Blue, Lt. Blue Pearl, Silver, Gold



premo! premo! accents

premo! Sculpey & premo! Sculpey Accents are premium oven-bake clays, the choice of clay enthusiasts

- Artist color palettes for precise color mixing
- Pure pigments for densely saturated colors
- Holds fine details, maintains crisp lines and does not bleed!
- When baked, provides premium strength and flexibility
- Perfect for advanced techniques like caning, mokume gane and skinner blends

premo! Sculpey Accents feature optimum granite, glitters, pearls, translucents, and metallic tones to take your project to the next level.

- premo! Sculpey Accents are the best brand for mica shift due to the high concentration of mica particles
- Perfect for creating faux semi-precious stones
- Add a sparkle & shine to your projects with glitters
- Brighten clay colors and add transparency with translucents

PE02 5001 White	PE02 5029 Magenta Pearl
PE02 5007 Spanish Olive	PE02 5031 Purple Pearl
PE02 5020 Blush	PE02 5035 Bright Green Pearl
PE02 5022 Wasabi	PE02 5038 Peacock Pearl
PE02 5026 Pomegranate	PE02 5049 Blue Glitter
PE02 5033 Orange	PE02 5051 Red Glitter
PE02 5042 Black	PE02 5055 18K Gold
PE02 5053 Burnt Umber	PE02 5057 Frost White Glitter
PE02 5063 Cobalt Blue Hue	PE02 5065 Gray Granite
PE02 5072 Zinc Yellow Hue	PE02 5067 Copper
PE02 5092 Beige	PE02 5101 Pearl
PE02 5093 Ecu	PE02 5109 Opal
PE02 5103 Periwinkle	PE02 5115 Sunset Pearl
PE02 5107 Wisteria	PE02 5120 Graphite Pearl
PE02 5323 Green	PE02 5129 Silver
PE02 5382 Cadmium Red Hue	PE02 5132 White Gold Glitter
PE02 5383 Alizarin Crimson Hue	PE02 5135 Rose Gold Glitter
PE02 5392 Raw Sienna	PE02 5147 Yellow Gold Glitter
PE02 5504 Fuchsia	PE02 5303 Gold
PE02 5505 Turquoise	PE02 5310 Translucent
PE02 5513 Purple	PE02 5503 Fluorescent Pink
PE02 5525 Sunshine	PE02 5517 Antique Gold
PE02 5529 Rhino Gray	PE02 5519 Bronze
PE02 5535 Jungle	PE02 5527 White Translucent
PE02 5562 Ultramarine Blue Hue	PE02 5540 Twinkle Twinkle
PE02 5572 Cadmium Yellow Hue	PE02 5600 Fluorescent Yellow



premo! Sculpey & premo! Sculpey Accents
2 oz (57 g) available in colors shown left



premo! Sculpey
8 oz (227 g) available in:
PE08 5001 White
PE08 5042 Black



premo! Sculpey Accents
8 oz (227 g) available in:
PE08 5310 Translucent



premo! Sculpey
1 lb (454 g) available in:
PE1 5001 White
PE1 5042 Black
PE1 5053 Burnt Umber
PE1 5092 Beige
PE1 5093 Ecu
PE1 5382 Cadmium Red Hue
PE1 5562 Ultramarine Blue Hue
PE1 5572 Cadmium Yellow Hue

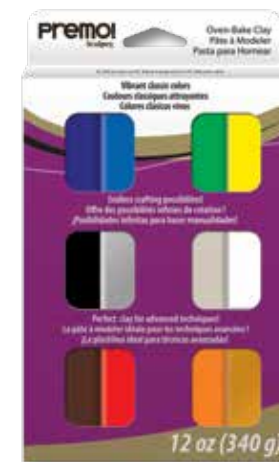


premo! Sculpey Accents
1 lb (454 g) available in:
PE1 5101 Pearl
PE1 5129 Silver
PE1 5303 Gold
PE1 5310 Translucent
PE1 5317 White Translucent



PE MP024 |
premo! Sculpey & premo! Sculpey Accents
24 Color Sampler

- 24—1 oz (28 g) bars of the most popular premo! Sculpey and premo! Sculpey Accents clay
 - Great for creating jewelry and home décor
- White, Pearl, Translucent, Ecu, Sunshine, Cadmium Yellow Hue, Wasabi, Bright Green Pearl, Spanish Olive, Orange, Pomegranate, Magenta Pearl, Purple Pearl, Purple, Turquoise, Peacock Pearl, Gold, Antique Gold, Copper, Bronze, Burnt Umber, Gray Granite, Silver, Black



PE VMC-12 | Classics

- 12—1 oz (28 g) bars of classic premo! Sculpey colors
 - Perfect for someone who is new to premo! Sculpey and would like to sample the different basic color options in the palette. Also comes with 3 true mixing colors that will allow you to create new colors easily.
- Purple, Cobalt Blue Hue, Green, Zinc Yellow Hue, Black, Silver, Rhino Gray, White, Burnt Umber, Cadmium Red Hue, Orange, Gold

PE VMS-12 | Mixed Effects

- 12—1 oz (28 g) bars of all different popular premo! Sculpey Accents clays
 - A mix of glitters, pearls, fluorescents and a granite.
- Opal, Gray Granite, Fluorescent Pink, Fluorescent Yellow, Yellow Gold Glitter, Rose Gold Glitter, White Gold Glitter, Twinkle Twinkle, Bright Green Pearl, Sunset Pearl, Peacock Pearl, Graphite Pearl

soufflé

Sculpey Soufflé is an innovative lightweight polymer clay that is excellent for jewelry making and large home décor pieces. Its great strength and ability to hold fine detail make it great for techniques like mokume gane, bargello and caning. Best of all Soufflé is strong and self supporting and will not crack when baked in large pieces. Available in 22 fashion forward colors, it bakes to a beautiful suede-like finish.

- Strong, self supporting and will not crack when baked into large creations
- Best clay for stamping, alcohol markers and inks
- Takes textures and maintains clean lines, does not drag when sliced
- Holds fine details
- Fashion forward colors
- Bakes to a beautiful suede-like finish



SUMP0750 | Sculpey Soufflé Multipack

- 12 – 0.9 oz (26 g) bars
- Perfect way to try Soufflé colors: Igloo, Canary, Pistachio, Jade, Pumpkin, Cherry Pie, So 80's, Turnip, Sea Glass, Lagoon, Cowboy, Poppy Seed



Sculpey Soufflé
1.7 oz (48 g)
available in
colors shown above

SU 6001 Igloo
SU 6003 Bluestone
SU 6033 Pumpkin
SU 6042 Poppy Seed
SU 6053 Cowboy
SU 6063 Lagoon
SU 6072 Canary
SU 6073 Mocha
SU 6083 Cherry Pie
SU 6301 Latte
SU 6323 Jade
SU 6343 Sage
SU 6503 So 80's
SU 6505 Sea Glass
SU 6513 Royalty
SU 6515 Turnip
SU 6629 Pistachio
SU 6633 Mai Tai
SU 6653 Guava
SU 6645 Concrete
SU 6652 Robin's Egg
SU 6665 Cinnamon

ultralight



LW2001 | Sculpey UltraLight

- Our most lightweight clay; extremely soft, easy to knead and it even floats in water
- Stays flexible in thin sheets, great for paper crafting
- Perfect for armatures; smoother and easier to work with than aluminum foil



AD2222 | Model Air-White

AD2222T | Model Air-Terra Cotta

- Easy to smooth, lightweight and durable
- Exceptional pliability
- Can be painted
- Air Dries



AD3350 | Model Air-Porcelain Clay

- Smooth translucent porcelain like finish
- Hard and durable
- Ideal for making realistic looking flowers, jewelry and detailed figurines
- Can be sanded, drilled, carved and painted with acrylic based paints!
- Air Dries

air-dry clay



AS2055 | Work 'n Bake Clay Mat

- Non-skid silicone
- Bake your projects right on the mat

AS8AR | Acrylic Roller

- Seamless Acrylic Roller smooths without leaving roller marks
- 7.75 in (20 cm) width is perfect for rolling large sheets
- Clear material will not block vision of clay below
- Easy-to-clean roller has a non-stick surface



basics

ACG1 | Clay Extruder

- Indispensable tool has 19 interchangeable discs for making clovers, ropes, grass, hair and more
- Made from die-cast steel, it provides a simple way to add textural details to your project
- Easily disassembles for cleanup

ASBSET | Super Slicer

- Three interchangeable blades
- New snap on handles that are easy to assemble! Each blade now comes with a set of comfort grip handles to protect hands from sharp blades!
- Long, rigid blade sections clay and trims wide sheets
- Flexible blade cuts curves
- Wave blade trims sheets and add details



ASESSKIT | Essential Tool Kit

- A collection of 11 tools made specifically for working with oven-bake clay
- Great for beginners, makes a wonderful gift

A8PS | 8 pc Clay Tool Set

- Set includes 8 functional tools: potter's rib, steel scraper, wooden modeling tool, needle, ribbon and loop tools, wire clay cutter and sponge
- Keep tools organized in the bonus storage bag
- Perfect for cutting, shaping, sculpting and detailing oven-bake clay before baking



ASSD01 | Style & Detail Tools

- A sleek looking set of double-ended tools with metal ball ends for shaping clay and flexible tips for smoothing and blending clay.
- Use the Flexible Tip Shaper ends to shape and smooth clays, blend seams, create patterns and textures. They come in 5 mm, 7 mm and 8 mm sizes.
- Use Metal Ball Ends to make indentations, concave forms and create curled or wavy edges. They come in 12 mm, 6 mm and 2 mm sizes.

ASCT01 | 5 - in - 1 Tool

A multi-purpose tool set that includes five interchangeable heads including; Blade, Needle Tool, Metal Ball End and two Flexible Shapers. Unique magnetic design makes switching tool heads quick and easy. The head storage base allows you to keep all of the heads organized and in one place.

- Use Blade to create lines, fine details and cut clay.
- Use Cone Tip Flexible Shaper to shape and smooth clay, blend seams, create textures and patterns.
- Use Chisel Tip Flexible Shaper to form thin lines and patterns, smooth clay and blend seams.
- Metal Ball End creates indentations, concave forms and creates curled or wavy edges.
- Use Needle Tool to create lines, small holes, textures, fine details and patterns.



forming

With Sculpey Tools and Accessories you are covered for all of your rolling, cutting, etching, smoothing and detailing needs plus more. Designed specifically for ease of use, these tools meet the needs of all polymer clay users from beginners to experienced artists.



ASCTV01 | Clay Tool Starter Set

A set of 3 double ended tools, each used for a wide range of projects and techniques.

- Use the Needle Tool to create lines, small holes, textures, fine details and patterns.
- Use Stamp End to add detail.
- Use Blunt Point for small scale sculpting, punching holes, shaping, refining and smoothing clay.
- Ball End creates indentations, concave forms and curled or wavy edges.
- Use Knife End to create lines, patterns and cut clay.
- Flat End easily smooths, blends and adds patterns and details to clay.

ASTECH01 | Technique Design Blocks

- Use to create mokume gane, bargello and mica shift techniques quickly and easily. These techniques typically require multiple tools and accessories, now they are possible with just one tool.
- 4 blocks include: one Dragging Tool end and 3 additional ends (Linear, Geometric and Bristol Block) that have different shapes, lengths and width points to create varying designs



ASETPL | Etch 'n Pearl

- Functional points and different sized rods for piercing and baking beads
- Etch detail into clay pieces
- Create three sizes of pearls with concave ends
- Use to pierce your beads before baking
- Use with the bead cores to make special beads for charm bracelets

AS2040 | Tool Organizer

- This clever design helps keep your workspace organized! Features multiple sized compartments for storing your clay tools and accessories! Simple assembly required



ASTWLD4 | Texture Wheels

- 4 heads that fit onto the Texture Wheel Tool
- Patterns include: Greek Key, Argyle, Whirl and Wrought Iron
- Wheels roll freely to create continuous patterns

ASTWL01 | Texture Wheel

- 4 interchangeable design wheels: Rope, Vine, Feather Stitch and Pearl and 1 handle
- Wheels roll freely to create continuous patterns
- Ideal for creating borders in clay



Create beautiful, one-of-a-kind beads with Sculpey's assortment of bead making accessories. Now measuring, rolling and baking perfect beads are as easy as 1,2,3 with the Sculpey Bead Maker and Bead Baking Rack.

Sculpey Hollow Bead Maker now allows you to design the perfect bead for your project in 5 available size options.

*Circle Cutter sizes match the Hollow Bead Maker for perfectly sized beads every time.

AS2050 | Bead Making Kit

- The Bead Making Kit provides all the essential tools needed to start making beautiful beads!
- Includes all the tools you need from start to finish!
- Bonus storage pouch is perfect for on the go crafters!
- Kit includes: Clay Baking Cushion, 400 and 800 Grit Sandpaper, Blade, Roller, Metal Cutter, Needle Tool, Storage Pouch, Lentil Bead Tool, Bead Making Guide



AS2010 | Wet/Dry Sandpaper Variety Pack

- 4 grits included: 400/600/800/1000
- 2 pieces of each grit included in pack
- Sandpaper is an easy and fast way to add a beautiful finish or texture to any of your projects

beading

AS2020 | Hollow Bead Maker

- Creates the perfect dome for a variety of hollow bead sizes
- Includes five different dome sizes: 0.75", 1", 1.25", 1.5", 1.75" (1.9 cm, 2.5 cm, 3.1 cm, 3.8 cm, 4.4 cm)
- Make both halves of the same size bead at one time
- Sized to perfectly match the Sculpey graduated circle cutter set (see page 22)
- Bake right on the mold

AS2035 | Bead Maker

- Makes 3 different sized beads – 13 mm, 16 mm, 18 mm
- Measuring cups guarantee a perfectly sized bead every time!
- Easy to use, makes beads in seconds!

AS2030 | Bead Baking Rack

- Includes 12 skewers
- The bead baking rack is ideal for baking multiple beads at one time
- Beads bake evenly and perfectly shaped. No risk of flat bottomed beads!



*Works great with the Etch 'n Pearl for easy assembly - see page 19!

ASFRSEHNGR | Purse Hanger

- Trendy accessory to take with you on the go. Keep your purse off the floor by using the purse hanger to hang it on the edge of any table

AS2024 | Custom Bead Cores

- Unique two-piece core makes it simple to create any size designer beads that easily fit onto popular charm bracelets



ASFSQRING | Square Ring

- Trendy geometric shape to showcase your creativity

ASFRNDRING | Round Ring

- Two blank areas can showcase a variety of techniques

ASFDRNDPEN | Round Pendant

- Fashionable blank with two areas to express your creativity

ASFCUFBRAC | Cuff Bracelet

- Versatile bracelet is a reusable form to create endless cuff bracelets



AMM1020 | Circle
 AMM1021 | Oval
 AMM1022 | Tear Drop
 AMM1023 | Diamond

- 6 Graduated sizes 0.75", 1", 1.25", 1.5", 1.75", 2" (1.9 cm, 2.5 cm, 3.1 cm, 3.8 cm, 4.4 cm, 5 cm)
- Perfect for layering or adding dimensions to your clay projects

*Circle Cutter sizes match the Hollow Bead Maker for perfectly sized beads every time. The 1.75" (4.4 cm) cutter also perfectly matches the round silk screen designs.



AMCC | Crinkle Cutters
 • Includes 6 geometric shapes with a unique crinkle edge

Add the finishing details and enhance any design with Sculpey Metal Cutters. Perfect for beginners or clay enthusiasts, these cutters are easy to use and will add eye catching details to your projects.

cutting



AMMC | Basic Shapes
 AMMCMF | Sweet Treats
 AMMCNT | Nature
 AMMCHL | Holiday
 AMM1012 | Baby

- 5 great sets help add special touches to all crafting projects
- Each set includes 12 unique designs to make perfect shapes every time
- Great for parties and events



Create focal pieces and elements for bracelets and necklaces with Sculpey oven-bakeable Bezel and Cabochon molds.

These sturdy silicone molds can bake right in the oven! Simply press and fill the mold with clay, bake, cool, remove and create!



APM80 | Bezel Mold APM81 | Cabochon Mold

Works great with Liquid Sculpey Bakeable Medium. See page 28 for more details.



APM04 | Family Time APM06 | Sea Life APM34 | Art Doll Faces

- Includes detailed instructions complete with hints and tips
- Can be used with oven-bake, air dry and non-drying clays as well as with Plaster of Paris, craft soap and candle wax

m o l d i n g

Sculpey Flexible Push Molds turn any clay lover into a pro! Molds contain fine realistic details that can help personalize any craft project. Condition clay, press & fill mold, remove clay and bake.



APM50 | Fairy
APM71 | Woman
APM72 | Infant

- Use to make professionally sculpted, highly detailed dolls in just minutes
- Each mold makes a head, torso, limbs and ears



APM75 | Flowers & Leaves APM76 | Letters & Numbers

- Includes detailed instructions complete with hints and tips
- Can be used with oven-bake, air dry and non-drying clays as well as with Plaster of Paris, craft soap and candle wax

Intricate details don't have to be hard. We have a line of products to help you achieve amazing looks in minutes. From texture sheets to decals the possibilities are endless!



ASTM007 | Flexible Texture Sheets – Landscape

ASTM009 | Flexible Texture Sheets – Edgy

- Adds detailed textures to oven-bake clay
- Translucent material is easy to line up for repeating patterns
- Two sheets per pack. One sheet has a large pattern and the other sheet has 6 mini patterns



K3 4007 | Silk Screen Kit

- A fun and easy way to personalize projects
- This kit includes everything clayers need to get started! Comes with 14 patterns to choose from, a squeegee, gold and silver paint!
- * The 1.75" (4.4 cm) Circle Cutter also perfectly matches the round silk screen designs.



embellish

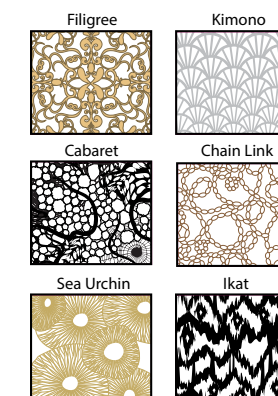


AS2125 | Design It Templates - General Shapes

- Includes 22 shapes: Tags, Hearts, Keys, Flowers, Leaves and Bird
- Add maximum creativity to all of your jewelry, home décor and other projects!
- Easy to trace plastic templates – includes the inside shape.

AS2137 | Design It Templates - Jewelry Shapes

- 40 shapes perfect for clay, paper and more!
- These versatile shapes can be mixed and matched for endless jewelry making options!
- Easy to trace plastic templates – includes the inside shape.



AS2180 | Clay Decals

- Simply cut shape of clay, apply decal and bake.
- Clay decals allow people to easily design trendy pieces of clay jewelry
- Includes 6 designs and an application squeegee

specialty

Liquid Sculpey Bakeable Medium allows you to embellish clay and create formed bezels and cabochons. It's great for window clings, grout for clay projects (mosaics), fine details and designs.



ALSWE02 | Liquid Sculpey – White

ALSBK02 | Liquid Sculpey – Black

ALSPL02 | Liquid Sculpey – Pearl

ALSSV02 | Liquid Sculpey – Silver

ALSGD02 | Liquid Sculpey – Gold

- Perfect for all types of clay projects - Grout for tiles, painting designs on clay, fill carving pieces and much more!
- Also perfect for use in the Sculpey Bakeable Silicone Molds
- 2 fl oz (59 mL)



ALSCL02 | Liquid Sculpey – Clear

- New Clear is TRULY transparent capable of a resin like finish while staying flexible
- Crystal clear appearance allows for excellent visibility of additives such as glitter, dried flowers and inclusions
- Works perfectly with Sculpey Silicone Bakeable Molds
- May be tinted to create beautiful color washes or shiny glazes
- Holds a crisp, clear line when used with image transfers
- 2 fl oz (59 mL)



ALSB02 | Translucent Liquid Sculpey

- May be tinted to create beautiful color washes or glazes
- Holds a crisp, clear line when used with image transfers
- May be baked in a very thin sheet or used to draw lines for creating a stained glass effect for sun catchers and window clings
- 2 fl oz (59 mL)



ALSTNT1 | Liquid Sculpey Multipack – Basics

- Includes: 1 fl oz (30 mL) each of Clear, Black, White
- Clear may be used as a coating to achieve a resin-like glazed finish
- White is perfectly opaque and works well for adding color for a paint like application
- Black offers a deep solid ebony color without transparency, perfect for crisp outlining and details

ALSMET1 | Liquid Sculpey Multipack – Metallic

- Includes: 1 fl oz (30 mL) each of Pearl, Silver and Gold
- A multipack offering the highest mica content on the market providing a fabulous metallic sheen
- Pearl is well suited for adding a shimmer glaze to a special piece and takes color beautifully to create new pearl colors
- Gold offers a rich accent while providing an unrivaled flexibility to any project.
- Silver adds a touch of glitz by drawing on projects for a liquid embellishment or a bold statement in a filled mold

ABB02 | Bake & Bond

- Provides a very strong bond to adhere raw clay to raw clay, raw clay to baked clay and porous surfaces like paper, wood or canvas
- Must be baked to adhere
- 2 fl oz (59 mL)

ASSD | Thinner & Clay Softener

- Easy to use, add just a few drops to Sculpey products and mix
- Improves the texture of firm or crumbly polymer clay
- Use with the Liquid Sculpey® line to achieve a thinner consistency
- 1 fl oz (30 mL)

ASG33G | Gloss Glaze

ASG33M | Satin Glaze

- Adds a durable seal or finish to baked clay items
- Compatible with acrylic, water-based finishes
- 1 fl oz (30 mL)



14+



Capture life's little moments and turn them into life long memories with Sculpey Keepsake Kits.

K3 4055 | Keepsake Frame Kit – White

- Kit contains soft, pliable, oven-bake clay making it easy to get a clear hand, foot or pawprint
- Includes a silver metal frame, detail tool, photo mat and clear pane to protect your picture
- Makes a perfect gift for expecting parents or new grandparents



K3 4002 | Baby Impression Kit

- Babies grow so fast! Complete kit includes everything you need to capture a moment in time
- Ideal gift for a new parent or grandparent

k i t s

H3001 | Deluxe Pawprint Ornament

- Fun and easy ornament kit allows you to create a unique and lasting impression of your pet that you and your family can cherish forever
- Kit includes everything you need to create a holiday ornament
- Great for cats too!
- Deluxe Kit includes: Keepsake clay, roller, pawprint ribbon, shaping ring, detail tool and instructions



H3002 | Deluxe Handprint Ornament

- Celebrate the holidays with a special ornament capturing your babies tiny handprint
- The perfect way to celebrate baby's first christmas. Makes a great gift for baby showers
- Deluxe Kit includes: Keepsake clay, roller, ribbon, shaping ring, detail tool and instructions

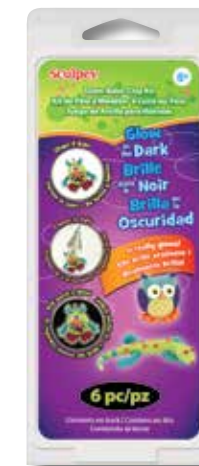


FX 4004 | Bake & Bend

- Set includes 8—2 oz (57 g) bars in Beige, Black, Blue, Green, Orange, Red, White, Yellow, clay roller and modeling tool

NDC60 | 4 Modeling Tools

- Set of 4 versatile tools performs a wide variety of functions: Adding small holes, texturing, making patterns, smoothing, blending and cutting
- Colorful, easy-to-hold tools are perfect for working with all kinds of clays



K3 6110 | Glow in the Dark - 6 pc

- Set includes 4—1 oz (28 g) bars of Glow-in-the-Dark clay and 2—1 oz (28 g) bars Sculpey III clay in Black and White
- Great for glowing eyes, shimmering bugs or fun, glowing touches to any project
- Rechargeable by holding under a light for a few minutes

K3 6120 | Bake & Bend - 7 pc

- Set includes 6—1 oz (28 g) bars in Black, Blue, Green, Red, White, Yellow, modeling tool
- Creations stay rubbery and bendable after baking
- Perfect for making jewelry, animal figures, dolls and fun shapes like coils



K3 6130 | Amazing Eraser Clay - 8 pc

- Set includes 6—1 oz (28 g) bars in Mango, Pink, Lime, Grape, Orange, Blue and 2 modeling tools
- Becomes a real eraser after it is baked, can even be baked right on a pencil
- Fun and functional, this clay is ideal for school-aged children

K3 6100 | Pet Pals - 9 pc

- Set includes 6—1 oz (28 g) bars in Emerald, Yellow, Hazelnut, Sweet Potato, Black, White, modeling tool and 2 wires
- Step by step instructions included to make cute clay pets!

children

pluffy

It's fluffy, squishy, light and most importantly FUN!! Pluffy never dries out perfect for continuous play or you can bake it to save your masterpiece forever.



K3 4300 | Primary

- Includes 6—1 oz (28 g) bars of clay: White, Yellow, Blue, Red, Brown, Black and 1 modeling tool



K3 4301 | Tropical

- Includes 6—1 oz (28 g) bars of clay: Yellow, White, Orange, Lime Green, Aqua, Hot Pink, Dark Purple and 1 modeling tool



K3 4302 | Pastel

- Includes 6—1 oz (28 g) bars of clay: Yellow, Orange, Beige, White, Pink, Purple and 1 modeling tool

bake shop

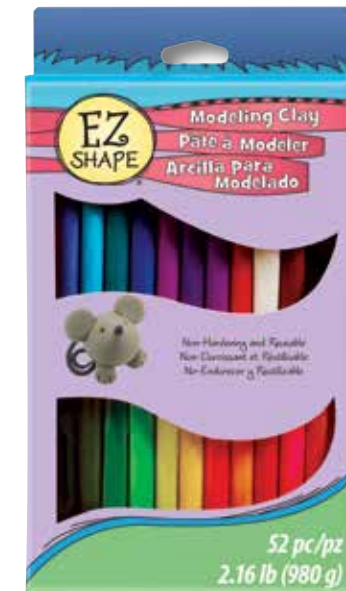
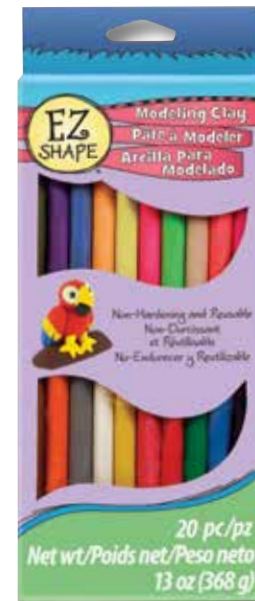


BAVPPA | Bake Shop

- Economical variety pack – perfect for camps, classrooms and other group activities.
- Includes 12 colors for maximum creativity!
- Bonus modeling tool to shape and sculpt cool clay creations.

ez shape

EZ SHAPE is a wax based modeling clay that is easy to work with and never dries out. This pliable clay sticks to itself with just a little pressure making it easy to form fun figures and shapes in a variety of vibrant colors. Safe and fun, EZ SHAPE is ideal for kids ages 4 and up.



NDC20 | 20 Color Sampler

Olive Green, Purple, Light Blue, Neon Orange, Neon Yellow, Neon Pink, Neon Green, Beige, Neon Red, Magenta, Black, Blue, Green, Red, Pink, Yellow, White, Gray, Orange, Brown

NDC52 | 52 pc Variety Pack

Gray (2), Pine Green (2), Olive Green (1), Green (2), Lime Green (2), Lemon Green (2), Yellow (2), Burnt Sienna (2), Peach Orange (2), Pink (2), Shocking Pink (2), Red (1), Light Peach (1), White (4), Neon Red (1), Cherry Pink (1), Light Pink (1), Purple (2), Red (2), Persian Blue (2), Slate Blue (1), Teal (2), Midnight Blue (2), Violet (1), Brown (2), Black(4), Tan (2), Beige (1), Light Purple (1)



NDC03 | Natural

Black, Brown, Persian Blue, Olive Green, White



NDC53 | Bright

Violet, Neon Pink, Neon Yellow, Green Apple, Peach Orange



NDC56 | Primary

White, Yellow, Red, Midnight Blue, Green

displays

DR75 Modular Wire Display

- The new DR75 display is a modular, stacking merchandising system that allows retailers to build and customize their displays of Sculpey III, premo! Sculpey and Soufflé clay.
- Start with the 2-tier shelf and add single-tier shelves or another 2-tier shelf to increase the height and offerings on the display.
- Separate header holder is easily attached to the top of the display
- Gravity feed display keeps clay continuously merchandised to front of display.



DR75S3 | Best of Sculpey III

DR75 Single-Tier Shelf (1), DR75 Double-Tier Shelf (1), DR75 Header Holder, Sculpey III (24 colors/240 bars)

12" L x 18" W x 18.5" H; 41.5 lb
30.5 cm L x 45.7 cm W x 47 cm H; 18.8 kg

DR75S5 | Full Line of Sculpey III

DR75 Double-Tier Shelf (2), DR75 Single-Tier Shelf (1), DR75 Header Holder, Sculpey III (38 colors/400 bars)

12" L x 18" W x 28.75" H; 68.5 lb
30.5 cm L x 45.7 cm W x 73 cm H; 31.1 kg



DR75DS6 | Full Line of Sculpey III

DR75 Single-Tier Shelf (2), DR75 Double-Tier Shelf (2), DR75 Header Holder (2), Sculpey III (44 colors/480 bars)

12" L x 32" W x 18.5" H; 83 lb
30.5 cm L x 81.3 cm W x 47 cm H; 37.6 kg



DR75P3 | Basic premo! Sculpey

DR75 Double-Tier Shelf (1), DR75 Single-Tier Shelf (1), DR75 Header Holder, premo! Sculpey (24 colors/240 bars)

12" L x 18" W x 18.5" H; 41.5 lb
30.5 cm L x 45.7 cm W x 47 cm H; 18.8 kg



DR75PA3 | premo! Sculpey Accents

DR75 Single-Tier Shelf (1), DR75 Double-Tier Shelf (1), DR75 Header Holder, premo! Sculpey Accents (24 colors/240 bars)

12" L x 18" W x 18.5" H; 41.5 lb
30.5 cm L x 45.7 cm W x 47 cm H; 18.8 kg



DR75BP3 | Best of premo! Sculpey/premo! Sculpey Accents

DR75 Single-Tier Shelf (1), DR75 Double-Tier Shelf (1), DR75 Header Holder, premo! Sculpey/premo! Sculpey Accents (24 colors/240 bars)

12" L x 18" W x 18.5" H; 41.5 lb
30.5 cm L x 45.7 cm W x 47 cm H; 18.8 kg



DR75P5 | Full Line of premo! Sculpey/premo! Sculpey Accents

DR75 Double-Tier Shelf (2), DR75 Single-Tier Shelf (1), DR75 Header Holder, premo! Sculpey/premo! Sculpey Accents (38 colors/400 bars)

12" L x 18" W x 28.75" H; 68.5 lb
30.5 cm L x 45.7 cm W x 73 cm H; 31.1 kg



DR75SP6 | Best of Sculpey III premo! Sculpey/premo! Sculpey Accents

DR75 Double-Tier Shelf (3), Header Holder, Sculpey III/premo! Sculpey/premo! Sculpey Accents (48 colors/480 bars)

12" L x 18" W x 30.75" H; 85.5 lb
30.5 cm L x 45.7 cm W x 78 cm H; 38.8 kg

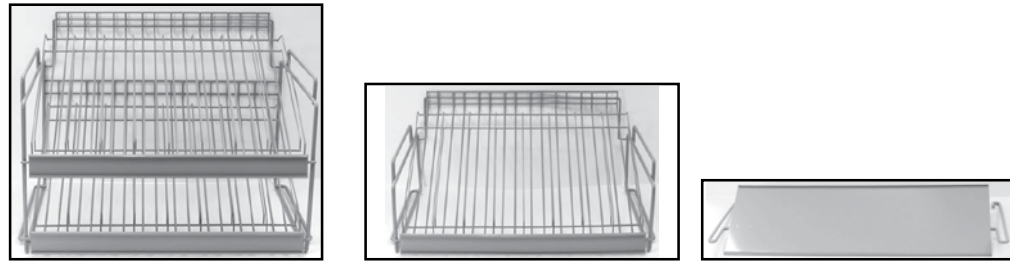


DR75U3 | Full Line of Sculpey Soufflé

DR75 Single-Tier Shelf (1), DR75 Double-Tier Shelf (1), DR75 Header Holder, Sculpey Soufflé (22 colors/240 bars)

12" L x 18" W x 18.5" H; 40 lb
30.5 cm L x 45.7 cm W x 47 cm H; 18.1 kg

replacement parts



DR75 Display Components

Mix and Match the DR75 components to customize your own display!

Item Number	Name
939747	DR75 Single-Tier Shelf - 12" L x 18" W x 8.25" H, 4.5 lb; 30.5 cm L x 45.7 cm W x 21 cm H, 2 kg
939749	DR75 Double-Tier Shelf - 12" L x 18" W x 10.25" H, 7 lb; 30.5 cm L x 45.7 cm W x 26 cm H, 3.2 kg
939751	DR75 Header Holder - 12" L x 4.25" W x 9" H, 1.85 lb; 30.5 cm L x 10.8 cm W x 22.9 cm H, 0.8 kg
DR75X	Empty Display (1) Single-Tier, (1) Double-Tier, (1) Header Holder. NO CLAY, NO LITERATURE. 12" L x 18" W x 18.5" H, 11.5 lb; 30.5 cm L x 45.7 cm W x 47 cm H, 5.2 kg

DR75 Headers

Item Number	Name
939720	DR75 Header Card - Sculpey III
939754	DR75 Header Card - premo! Sculpey/premo! Sculpey Accents
939757	DR75 Header Card - Sculpey III/premo! Sculpey/premo! Sculpey Accents
939723	DR75 Header Card - premo! Sculpey
939725	DR75 Header Card - premo! Sculpey Accents



DR75 Soufflé Replacement Pack

Item Number	Name
939762	DR75 Header Card & Strips - Sculpey Soufflé



DR75 Channel Strips

Item Number	Name
939762	DR75 Channel Strips/Header/Instructions - Soufflé DR75U3
939726	DR75 Channel Strip Set - Sculpey III DR75S5
939758	DR75 Channel Strip Set - premo! Sculpey/premo! Sculpey Accents DR75P5
939760	DR75 Channel Strip Set - Sculpey III/premo! Sculpey/premo! Sculpey Accents DR75SP6
939752	DR75 Channel Strips Set - Best of Sculpey III DR75S3
939753	DR75 Channel Strips Set - Full Line Sculpey III DR75DS6
939755	DR75 Channel Strips Set - premo! Sculpey DR75P3
939756	DR75 Channel Strips Set - premo! Sculpey Accents DR75PA3
939724	DR75 Channel Strips Set - Best of premo! Sculpey/premo! Sculpey Accents DR75BP3

Rack and Sales Materials Only

Item Number	Description
DR75XS3	Best of Sculpey III Display Program: DR75 Single-Tier Shelf (1), DR75 Double-Tier Shelf (1), DR75 Header Holder. NO CLAY. 12" L x 18" W x 18.5" H, 11.5 lb; 30.5 cm L x 45.7 cm W x 47 cm H, 5.2 kg
DR75XDS6	Full Line of Sculpey III Display Program: DR75 Single-Tier Shelf (2), DR75 Double-Tier Shelf (2), DR75 Header Holder (2). NO CLAY. 12" L x 32" W x 18.5" H, 23 lb; 30.5 cm L x 81.3 cm W x 47 cm H, 10.4 kg
DR75XBP3	Best of premo! Sculpey Display Program: DR75 Single-Tier Shelf (1), DR75 Double-Tier Shelf (1), DR75 Header Holder. NO CLAY. 12" L x 18" W x 18.5" H, 11.5 lb; 30.5 cm L x 45.7 cm W x 47 cm H, 5.2 kg
DR75XP3	Basic premo! Sculpey Display Program: DR75 Single-Tier Shelf (1), DR75 Double-Tier Shelf (1), DR75 Header Holder. NO CLAY. 12" L x 18" W x 18.5" H, 11.5 lb; 30.5 cm L x 45.7 cm W x 47 cm H, 5.2 kg
DR75XPA3	premo! Sculpey Accents Display Program: DR75 Single-Tier Shelf (1), DR75 Double-Tier Shelf (1), DR75 Header Holder. NO CLAY. 12" L x 18" W x 18.5" H, 11.5 lb; 30.5 cm L x 45.7 cm W x 47 cm H, 5.2 kg
DR75XP5	Full Line of premo! Sculpey/premo! Sculpey Accents Display Program: DR75 Double-Tier Shelf (2), DR75 Single-Tier Shelf (1), DR75 Header Holder and Literature. NO CLAY. 12" L x 18" W x 28.75" H, 18.5 lb; 30.5 cm L x 45.7 cm W x 73 cm H, 8.4 kg
DR75XS5	Full Line of Sculpey III Display Program: DR75 Double-Tier Shelf (2), DR75 Single-Tier Shelf (1), DR75 Header Holder and Literature. NO CLAY. 12" L x 18" W x 28.75" H, 18.5 lb; 30.5 cm L x 45.7 cm W x 73 cm H, 8.4 kg
DR75XSP6	Best of Sculpey III/premo! Sculpey/premo! Sculpey Accents Display Program: DR75 Double-Tier Shelf (3), DR75 Header Holder and Literature. NO CLAY. 12" L x 18" W x 30.75" H, 25.5 lb; 30.5 cm L x 45.7 cm W x 78 cm H, 11.6 kg
DR75XU3	Full Line of Sculpey Soufflé Display Program: DR75 Single-Tier Shelf (1), DR75 Double-Tier Shelf (1), DR75 Header Holder. NO CLAY. 12" L x 18" W x 18.5" H, 11.5 lb; 30.5 cm L x 45.7 cm W x 47 cm H, 5.2 kg

DR50 Replacement Pack

Update your existing DR50 display with new signage and channel strips to showcase the new Sculpey III, premo! Sculpey and premo! Sculpey Accents colors!

Item Number	Name	Description
DR50LIT	DR50 Replacement Pack	5 Header Signs: Sculpey III Assortment, premo! Sculpey/premo! Sculpey Accents Assortment, Sculpey III/premo! Sculpey/premo! Sculpey Accents Assortment UPC Stickers Instructions

DR80 Replacement Pack

Update your existing DR80 display with new signage and channel strips to showcase the new Sculpey III, premo! Sculpey and premo! Sculpey Accents colors!

Item Number	Name	Description
DR80LIT	DR80 Replacement Pack	3 Header Signs: Sculpey III Assortment, premo! Sculpey/premo! Sculpey Accents Assortment, Sculpey III/premo! Sculpey/premo! Sculpey Accents Assortment 3 Sets of Channel Strips: Sculpey III Assortment, premo! Sculpey/premo! Sculpey Accents Assortment, Sculpey III/premo! Sculpey/premo! Sculpey Accents Assortment Instructions

gallery

syndee holt
made with
sculpey soufflé



Marilyn Morrison
made with
premo! sculpey



Leah Lester
(Little Lazies)
made with
sculpey III



Dennis Brown
made with
super sculpey

Patti Kimle
made with
sculpey soufflé



Patricia Kimle
made with
premo! sculpey &
premo! sculpey accents



Gretchen Amberg
made with
premo! sculpey



Patti Kimle
made with
sculpey soufflé



syndee holt
made with
sculpey soufflé



Linda Hollander
made with Model Air

Gretchen Amberg
made with
liquid sculpey – clear



Amy Koranek
made with
sculpey III



Basic Instructions:

Start with clean hands and work area. Good working surfaces include a glass or metal surface, disposable foil, or wax paper. Work light colors before dark colors to avoid staining clay. Condition clay by kneading it until it's soft and smooth. When connecting two pieces of clay together, press firmly to ensure that they stick together after baking. Bake on an oven-proof metal surface. Use the Baking Table to determine the oven temperature and baking time. **DO NOT USE MICROWAVE OVEN. DO NOT** exceed the recommended oven temperature or baking time. Children using clay should be supervised at all times. All baking should be completed by an adult. Sculpey® clays should be used for decorative purposes only and not with food, beverage or smoking materials.

Product Quality:

Polyform Products Co. Inc. manufactures all of our oven-bake clays in the United States, each of which can be baked safely in your home oven or toaster oven. Every product manufactured or sold by Polyform is of the highest quality. Safety is and always has been our number one priority. All Polyform products are free from wheat, gluten, sulfur, dairy, nuts, and latex. Our products are never tested on animals.

Changing the Consistency of Clay:

Sculpey clays have the unique ability to be made as firm or as soft as you like. To make your clay softer, simply add a few drops of Sculpey® Thinner & Clay Softener into a handful of clay and knead until mixed. To make your clay more firm, leach the clay by following the steps below:

1. Roll your clay into a sheet.
2. Sandwich your flat clay between 8-10 sheets of plain white copy paper.
3. Place a weight on top your clay (a phone book works great) and allow to sit for 1-24 hours, check clay periodically.
4. When you are done, you will have clay that is the perfect consistency for you!

Pre-Baking Test:

The accuracy of home oven temperatures may vary significantly and will affect the baking of your clay. To test temperature of oven prior to baking your finished piece, always use the following test.

- Pinch off a small ball of clay.
- Shape a disc this size in diameter and approximately 1/4 in (6 mm) thick.
- Refer to instructions for baking time and temperature.
- Remove from oven and check color. Any darkened areas indicate that your oven is too hot.
- If your oven is too hot, lower your oven temperature by 10 °F (5 °C) and try this test again.

1/2 in
(12 mm)
DISC

Baking Table

Use this table to determine how long and at what temperature your clay should be baked. Always use an oven thermometer to confirm that the temperature in the oven is the same as that shown on the dial.

NOTICE!

Many modeling clays contain ingredients that may stain or damage finished surfaces. Do not place unbaked clay on furniture, flooring, carpeting or fabric. Protect finished surfaces by using unbaked Polyform clay products on a glass or metal surface, or use disposable foil or wax paper beneath your work.

Product	Temperature	Time per Thickness
Original Sculpey®	275 °F (130 °C)	15 min / 1/4 in (6 mm) thickness
Super Sculpey®	275 °F (130 °C)	15 min / 1/4 in (6 mm) thickness
Super Sculpey® Firm	275 °F (130 °C)	15 min / 1/4 in (6 mm) thickness
Living Doll®	275 °F (130 °C)	15 min / 1/4 in (6 mm) thickness
Sculpey III®	275 °F (130 °C)	15 min / 1/4 in (6 mm) thickness
premo! Sculpey®	275 °F (130 °C)	30 min / 1/4 in (6 mm) thickness
premo! Sculpey Accents®	275 °F (130 °C)	30 min / 1/4 in (6 mm) thickness
Sculpey® Soufflé	275 °F (130 °C)	30 min / 1/4 in (6 mm) thickness
Sculpey® UltraLight®	275 °F (130 °C)	15 min / 1/4 in (6 mm) thickness
Bake & Bend™	285 °F (130 °C)	20 min / 1/4 in (6 mm) thickness
Amazing Eraser Clay®	250 °F (121 °C)	20 min / 1/2 in (12 mm) thickness
Pluffy®	275 °F (130 °C)	15 min / 1/4 in (6 mm) thickness
Bake Shop®	275 °F (130 °C)	15 min / 1/4 in (6 mm) thickness

For projects thicker than 3 in (76 mm), bake for one hour. Baking time should not exceed one hour.

CATALOG

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