

MULTI-MATERIAL

JOB NAME:	
CONTRACTOR:	DATE:
NOTES:	



MULTI-MATERIAL

MULTI-MATERIAL ENGINEERED FASTENERS



SPAX® multi-material engineered fasteners are the versatile fastening solution for multiple materials including wood, concrete, masonry, sheet metal, plastic, and treated lumber. Use our high-performance, professional-grade screws for a wide range of interior and exterior applications.

FEATURES:

- Heat treated to grade 5 durability
- IRC/IBC Code Compliant
- Patented thread serrations reduce driving torque to prolong power tool battery life
- Unique 4CUT[™] Point prevents splitting and requires no pre-drilling in wood

SCREW HEAD OPTIONS:

- T-STAR plus flat head style
- T-STAR plus wafer head style

COATING OPTIONS:

- Yellow zinc coating for interior applications
- HCR-X[™] coating for exterior applications

CODE / TECHNICAL REPORTS:

 IRC/IBC Code Compliant DrJ TER No. 2010-02 **Properties Report**

INSTALLATION NOTES:

- Do not install fasteners in locations exposed to saltwater or salt spray.
- For use in concrete/masonry attachment refer to pilot hole charts
- For use in sheet metal attachment no pre-drill is required for thickness up to 24 gauge

Main Member / Base Material





Side Member / Attached Material









ORIGINS:

Manufactured in Bryan, Ohio



MULTI-MATERIAL

MATERIALS & COATINGS:

YELLOW ZINC:

"Yellow zinc" is tested and recognized for use in untreated and above ground contact pressure treated lumber for interior dry/damp general construction applications (e.g. AWPA UC1-UC2).

HCR-X™:

"HCR-X" is tested and recognized for use in ground contact pressure treated lumber for exterior freshwater general construction applications (e.g. AWPA UC1-UC4A, UCFA).

USE CATEGORY	BRIEF DESCRIPTION
UC1	Interior Dry
UC2	Interior Damp
UC3A	Exterior Above Ground, Coated with Rapid Water Runoff
UC3B	Exterior Above Ground, Uncoated or Poor Water Runoff
UC4A	Ground Contact, General Use
UC4B	Ground Contact, Heavy Duty
UC4C	Ground Contact, Extreme Duty
UC5A	Marine Use, Northern Waters (Salt or Brackish Water)
UC5B	Marine Use, Central Waters (Salt or Brackish Water)
UC5C	Marine Use, Southern Waters (Salt or Brackish Water)
UCFA	Interior Above Ground Fire Protection
UCFB	Exterior Above Ground Fire Protection

Information referenced from the AWPA site: https://awpa.com/info/technical/codes



MULTI-MATERIAL

CHECK ALL THAT APPLY FOR SUBMITTAL

HEAD TYPE: COATING TYPE: SIZE: Flat Head 0 #8 Yellow Zinc (Interior) O Wafer Head 0 #9 HCR-X™ (Exterior) ○ #10 0 #14

LENGTH:

O 1" ○ 3" O 1-1/4" O 3-1/4" O 1-1/2" O 3-1/2" ○ 2" O 4" O 4-3/4" O 2-1/2" O 2-3/4"





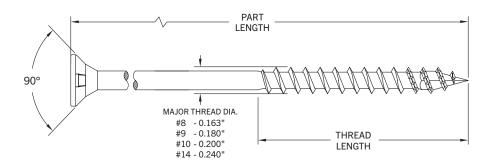
T-STAR plus FLAT HEAD YELLOW ZINC





T-STAR plus FLAT HEAD YELLOW ZINC

SPAX® T-STAR plus Flat Head fasteners with yellow zinc coating are designed for use in multiple material connections often found inside residential buildings. These "work horse" construction fasteners are designed to countersink in wood for a clean-flush finish and provides a quick and easy installation. In addition, they provide long-lasting, "contractor proven" secure connections. Cold-rolled "carbon steel" wire, heat treated to grade 5 durability and plated with a yellow zinc finish to prevent red rust. "Yellow zinc" is tested and recognized for use in above ground contact pressure treated lumber for interior dry/damp general construction applications (e.g. AWPA UC1-UC2).



PRODUCT SELECTION

PART LENGTH	THREAD	LENGTH	HEAD SIZE	DRIVE/BIT	APPROX.	PKG. TYPE	MASTER	PART NO.								
PART LENGTH	FULL	PARTIAL	HEAD SIZE	SIZE	QTY.	FRG. ITFE	QTY.	FART NO.								
					240	1 lb. Box	5	4191020400324								
#8 x 1-1/4"	N/A	0.670"	0.320"	T20+	675	3 lb. Box	3	41910204003245								
						Bulk Pail	N/A	3191020400320								
			0.320" T20+	197	1 lb. Box	5	4191020400404									
#8 x 1-1/2"	N/A	0.870"		0.320"	0.320"	0.320"	0.320"	0.320"	0.320"	0.320"	0.320"	320" T20+	597	3 lb. Box	3	41910204004045
									Bulk Pail	N/A	3191020400400					
			' 0.320" T	0.320" T20+	161	1 lb. Box	5	4191020400504								
#8 x 2"	N/A	1.240"			0.320"	T20+	465	3 lb. Box	3	41910204005045						
					1500	Bulk Pail	N/A	3191020400500								
					133	1 lb. Box	5	4191020400604								
#0 - 0 1 /O#				T20+	375	3 lb. Box	3	41910204006045								
#8 x 2-1/2"	N/A	1.340"	0.320"		618	5 lb. Box	3	4191020400607								
					1500	Bulk Pail	N/A	3191020400600								

NOTE: Only sold in master cartons

* Bit not included.

Page 5 of 24







T-STAR plus FLAT HEAD YELLOW ZINC

PRODUCT SELECTION

PART LENGTH		LENGTH	HEAD SIZE	DRIVE/BIT SIZE	APPROX. QTY.	PKG. TYPE	MASTER QTY.	PART NO.										
	FULL	PARTIAL		0.22	116	1 lb. Box	5	4191020450604										
#9 x 2-1/2"	N/A	1.655"	0.340"	T20+	1500	Bulk Pail	N/A	3191020450600										
					89	1 lb. Box	5	4191020450804										
#9 x 3-1/4"	N/A	1.810"	0.340"	T20+	1500	Bulk Pail	N/A	3191020450800										
#10 x 1-1/2"	N/A	1.000"	0.390"	T20+	133	1 lb. Box	5	4191020500404										
					107	1 lb. Box	5	4191020500504										
#10 x 2"	N/A	1.250"	0.390"	T20+	1500	Bulk Pail	N/A	3191020500500										
					87	1 lb. Box	5	4191020500604										
#10 x 2-1/2"	N/A	1.600"	0.390"	T20+	230	3 lb. Box	3	41910205006045										
																1500	Bulk Pail	N/A
#10 x 2-3/4"	N/A	1.600"	0.390"	T20+	1500	Bulk Pail	N/A	3191020500690										
								16	Retail Pax®*	10	4191020500752							
			0.390"	0.390"	0.390"							72	1 lb. Box	5	4191020500754			
#10 x 3"	N/A	1.600"				T20+	200	3 lb. Box	3	41910205007545								
									322	5 lb. Box	3	4191020500757						
					1500	Bulk Pail	N/A	3191020500750										
					57	1 lb. Box	5	4191020500904										
#10 x 3-1/2"	N/A	2.375"	0.390"	T20+	170	3 lb. Box	3	41910205009045										
					1500	Bulk Pail	N/A	3191020500900										
#14 x 3-1/2"	N/A	2.400"	0.450"	T30+	10	Retail Pax®*	10	4191020600902										
#14 x 4"	N/A	2.400"	0.450"	T30+	8	Retail Pax®*	10	4191020601002										
#14 X 4	IN/A	2.400	0.430	130+	1000	Bulk Pail	N/A	3191020601000										
#14 x 4-3/4"	N/A	2.650"	0.450"	T30+	8	Retail Pax®*	10	4191020601202										

NOTE: Only sold in master cartons. * Bit not included.







T-STAR plus FLAT HEAD YELLOW ZINC

FASTENER LENGTHS

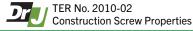
PART LENGTH	HEAD	FASTENER	PART LENGTH	HEAD	FASTENER
#8 x 1-1/4"	Ö	- resonan-	#10 x 2"	(6)	
#8 x 1-1/2"	8	- Innum-	#10 x 2-1/2"	(6)	
#8 x 2"	Ö	- commons	#10 x 3"	(6)	- mmm
#8 x 2-1/2"	6	<u>ummm</u>	#10 x 3-1/2"	(6)	<u>ummmmm</u>
#9 x 2-1/2"	(6)		#14 x 3-1/2"	6	
#9 x 3-1/4"	6	##########	#14 x 4"	(6)	
#10 x 1-1/2"			#14 x 4-3/4"	6	

MASONRY & CONCRETE PRE-DRILL SPECIFICATIONS

NOTE: In masonry/concrete, pre-drill a hole at least 1/4" to 1/2" longer than the length of the screw (refer to chart). No anchor required. In sheet metal, no pre-drilling is required up to 24 gauge.

	SCREW DIAMETER	DRILL BIT	WEIGHT
ľ	#8/9	1/8"	Light
	#10	5/32"	Medium
	#14	3/16"	Medium

PERFORMANCE SPECIFICATIONS



E R		ALLO	WABLE WITHDRAWAL (W) AN	DRAWAL (W) AND HEAD PULL-THROUGH (W _H) ^{1,2,3,4}				
	SOUTHERN PINE (SG=0.55)		DOUGLAS-F	IR (SG=0.50)	HEM FIR & SPRUCE-PINE-FIR (SG=0.42)			
IAM	WITHDRAWAL HEAD PULL-THROUGH		WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH		
	W (lbs./inch) W _H (lbs.)		W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)		
#8	175	157	133	157	127	123		
#9	190	303	146	211	132	177		
#10	190	315	176	238	144	177		

K.	ALLOWABLE WITHDRAWAL (W) AND HEAD PULL-THROUGH $(W_{_{ m H}})^{1,2,3,4}$								
ETE	SOUTHERN P	SOUTHERN PINE (SG=0.55) LAMINATED VENEER LUMBER (SG=0.50)				-PINE-FIR (SG=0.42)			
AM	WITHDRAWAL HEAD PULL-THROUGH		HEAD PULL-THROUGH WITHDRAWAL HEA		WITHDRAWAL	HEAD PULL-THROUGH			
	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)			
#14 (Dry)	205	240	180	350	130	190			
#14 (Wet)	140	155	-	-	95	135			

^{1.} Tabulated withdrawal and head pull-through design values (W) and (W_H) are shown at a C_D = 1.0. Tabulated withdrawal and head pull-through values shall be adjusted by all applicable adjustment factors per NDS Table 11.3.1.

Page 7 of 24



^{2.} Full withdrawal strength is calculated by multiplying the length of thread embedded in the main member by the tabulated reference withdrawal values.

^{3.} Head pull-through values for #8 diameter and larger in Southern Pine, Douglas-Fir, Hem-Fir and Spruce-Pine-Fir are minimum 1.5" side member thickness.

⁴⁻ For wood species with an assigned specific gravity between 0.42 and 0.50, use the tabulated values for specific gravity of 0.42. For wood species with an assigned specific gravity between 0.50 and 0.55, use the tabulated values for specific gravity of 0.50. For wood species with an assigned specific gravity greater than or equal to 0.55, use the tabulated values for specific gravity of 0.55.





T-STAR plus FLAT HEAD YELLOW ZINC

E.	ALLOWABLE WITHDRAWAL (W) AND HEAD PULL-THROUGH (W _H) ^{1,2}												
	PLYWOOD 15/32" (0.39) PLY		PLYWOOD 1	PLYWOOD 19/32" (0.39)		PLYWOOD 23/32" (0.50)		OSB 15/32" (0.50)		OSB 19/32" (0.50)		OSB 23/32" (0.50)	
AM	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	
	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	
#8	51	120	83	120	162	212	36	68	48	78	52	110	
#9	51	125	92	145	186	258	54	68	54	78	66	110	
#10	90	151	92	177	186	293	54	78	54	78	66	110	

- 1 Tabulated withdrawal and head pull-through design values (W) and (W_H) are shown at a C_D = 1.0. Tabulated withdrawal and head pull-through values shall be adjusted by all applicable adjustment factors per NDS Table 11.3.1.
- ² Full withdrawal strength is calculated by multiplying the length of thread embedded in the main member by the tabulated reference withdrawal values.

 ³ Head pull-through values for #8 diameter and larger in Southern Pine, Douglas-Fir, Hem-Fir and Spruce-Pine-Fir are minimum 1.5" side member thickness.
- 4- For wood species with an assigned specific gravity between 0.42 and 0.50, use the tabulated values for specific gravity of 0.42. For wood species with an assigned specific gravity between 0.50 and 0.55, use the tabulated values for specific gravity of 0.50. For wood species with an assigned specific gravity greater than or equal to 0.55, use the tabulated values for specific gravity of 0.55.

DIAMETER	BENDING YIELD	ALLOWABLE STEE	L STRENGTH (lbs)
DIAMETER	STRENGTH ¹ , f _{yb} (psi)	TENSILE	SHEAR ²
#8	187,000	460	345
#9	201,000	540	435
#10	187,000	690	545

- 1. Bending yield strength, f_w, is determined in accordance with ASTM F1575 using minor thread diameter when fastener is tested in thread section.
- ² Shear strength is determined in accordance withh AISI S904 using minor thread diameter when fastener is tested in threaded section.

		REFER	RENCE LATERAL SHEAR VALUE ^{4,5,6}	, Z (lbf)				
DIAMETER	MINIMUM MAIN MEMBER	MINIMUM SIDE MEMBER	WOOD SPECIES (SPECIFIC GRAVITY ^{2,3})					
	PENETRATION ¹ (in)	THICKNESS (in)	SP (0.55)	DF-L (0.50)	SPF/HF (0.42)			
#8 x 1-1/2"	3/4"	3/4"	70	59	43			
#8 x 1-3/4"	1"	3/4"	80	69	50			
#8 x 2"	1-1/4"	3/4"	80	70	55			
#8 x 2-1/2"	1"	1-1/2"	84	75	58			
#9 x 2-1/2"	1"	1-1/2"	105	92	73			
#9 x 3-1/4"	1-3/4"	1-1/2"	116	106	90			
#10 x 1-1/2"	3/4"	3/4"	86	72	53			
#10 x 2"	1-1/4"	3/4"	112	99	73			
#10 x 2-1/2"	1"	1-1/2"	115	101	81			
#10 x 2-3/4"	1-1/4"	1-1/2"	132	117	91			
#10 x 3"	1-1/2"	1-1/2"	132	121	103			
#10 x 3-1/2"	1-1/2"	1-1/2"	132	121	103			
#14 x 2"	1-1/4"	3/4"	145	121	88			

SI: 1 in = 25.4 mm, 1 lbf = 4.45 N

- ¹ Penetration depth includes the length of tapered tip.
- 2. The species applies to both the main and the side members. Where the Members are different specific gravities, use the lower of the two.
- 3. For wood species with an assigned specific gravity between 0.42 and 0.50, use the tabulated values for specific gravity of 0.42. For wood species with an assigned specific gravity between 0.50 and 0.55, use the tabulated values for specific gravity of 0.50. For wood species with an assigned specific gravity greater than or equal to 0.55, use the tabulated values for specific gravity of 0.55.
- 4. The fastener orientation shall be perpendicular to the grain, and the underside of the fastener head shall be installed flush with the surface of the side member.
- ⁵ Lateral design values apply to both perpendicular grain (Z_1) and parallel to grain (Z_n) orientations.
- 6. Tabulated lateral design values shall be adjusted by all applicable adjustment factors per NDS 11.3.1.

Page 8 of 24







T-STAR plus FLAT HEAD YELLOW ZINC

	REFERENCE LATERAL SHEAR VALUE ^{4,5,6} , Z (lbf)									
DIAMETER	MINIMUM MAIN MEMBER	MINIMUM SIDE MEMBER	W	WOOD SPECIES (SPECIFIC GRAVITY ^{2,3})						
	PENETRATION ¹ (in)	THICKNESS (in)	SP (0.55)	DF-L (0.50)	SPF/HF (0.42)					
#14 x 2-1/2"	1"	1-1/2"	151	134	109					
#14 x 3"	1-1/2"	1-1/2"	187	171	133					
#14 x 3-1/2"	2"	1-1/2"	187	172	146					
#14 x 4"	3"	1-1/3"	187	172	146					
#14 x 4-1/2"	4"	1-1/4"	187	172	146					

SI: 1 in = 25.4 mm, 1 lbf = 4.45 N

^{5.} Lateral design values apply to both perpendicular grain (Z_{\perp}) and parallel to grain (Z_{\parallel}) orientations. 6. Tabulated lateral design values shall be adjusted by all applicable adjustment factors per *NDS 11.3.1*.

	REFERENCE LATERAL SHEAR VALUE, Z (lbf)							
DIAMETER	MINIMUM MAIN MEMBER	MINIMUM SIDE MEMBER	REFERENCE LATERAL S	SHEAR VALUE ^{1,3,4} , Z (lbf)				
	PENETRATION ¹ (in)	THICKNESS (in)	OSB ⁵ (0.50)	PLYWOOD⁵ (0.39)				
#8 x 1-1/4"	13/16"	7/16"	40	-				
#8 x 1-1/4"	25/32"	15/32"	40	33				
#8 x 1-1/4"	21/32"	19/32"	42	32				
#8 x 1-1/2"	1-1/16"	7/16"	51	-				
#8 x 1-1/2"	1-1/32"	15/32"	50	44				
#8 x 1-1/2"	29/32"	19/32"	49	41				
#8 x 1-1/2"	25/32"	23/32"	51	39				
#8 x 1-3/4"	1-5/16"	7/16"	53	-				
#8 x 1-3/4"	1-9/32"	15/32"	54	46				
#8 x 1-3/4"	1-5/32"	19/32"	59	48				
#8 x 1-3/4"	1-1/32"	23/32"	58	48				
#8 x 2"	1-9/16"	7/16"	53	-				
#8 x 2"	1-17/32"	15/32"	54	46				
#8 x 2"	1-13/32"	19/32"	59	48				
#8 x 2"	1-9/32"	23/32"	64	51				
#8 x 2-1/2"	1-9/16"	7/16	53	-				
#8 x 2-1/2"	1-17/32"	15/32	54	46				
#8 x 2-1/2"	1-13/32"	19/32	59	48				
#8 x 2-1/2"	1-9/32"	23/32	64	51				
#9 x 2-1/2"	2-1/16"	7/16"	71	-				

SI: 1 in = 25.4 mm, 1 lbf = 4.45 N

^{5.} OSB shall comply with DOC PS 2 and have a minimum specific gravity of 0.50. Plywood shall comply with DOC PS 1 and have a minimum specific gravity of 0.39.



Page 9 of 24

 $^{^{\}mbox{\tiny 1.}}$ Penetration depth includes the length of tapered tip.

² The species applies to both the main and the side members. Where the Members are different specific gravities, use the lower of the two.

^{3.} For wood species with an assigned specific gravity between 0.42 and 0.50, use the tabulated values for specific gravity of 0.42. For wood species with an assigned specific gravity between 0.50 and 0.55, use the tabulated values for specific gravity of 0.50. For wood species with an assigned specific gravity greater than or equal to 0.55, use the tabulated values for specific gravity of 0.55.

^{4.} The fastener orientation shall be perpendicular to the grain, and the underside of the fastener head shall be installed flush with the surface of the side member.

^{1.} Reference lateral design values apply to two-member single shear connections where the side member is OSB or plywood, the main member is SPF (SG = 0.42), and the fastener is installed in the face of the member and oriented perpendicular to the grain. The underside of the fastener head shall be installed flush with the surface of the side member.

^{2.} Penetration depth includes the length of the tapered tip.

^{3.} Lateral design values apply to both perpendicular to grain (Z_{\perp}) and parallel to grain (Z_{\parallel}) orientations.

⁴ Tabulated lateral design values shall be adjusted by all appplicable adjustment factors per NDS Table 11.3.1.





T-STAR plus FLAT HEAD YELLOW ZINC

	REFERENCE LATERAL SHEAR VALUE, Z (lbf)							
DIAMETER	MINIMUM MAIN MEMBER	MINIMUM SIDE MEMBER	REFERENCE LATERAL S	SHEAR VALUE ^{1,3,4} , Z (lbf)				
	PENETRATION ¹ (in)	THICKNESS (in)	OSB ⁵ (0.50)	PLYWOOD ⁵ (0.39)				
#9 x 2-1/2"	2-1/32"	15/32"	71	62				
#9 x 2-1/2"	1-29/32"	19/32"	76	63				
#9 x 2-1/2"	1-25/32"	23/32"	81	66				
#10 x 1-1/4"	13/16"	7/16"	48	-				
#10 x 1-1/4"	25/32"	15/32"	48	40				
#10 x 1-1/2"	1-1/16"	7/16"	61	-				
#10 x 1-1/2"	1-1/32"	15/32"	60	53				
#10 x 1-1/2"	29/32"	19/32"	60	49				
#10 x 1-1/2"	25/32"	23/32"	63	48				
#10 x 2"	1-9/16"	7/16"	80	-				
#10 x 2"	1-17/32"	15/32"	81	70				
#10 x 2"	1-13/32"	19/32"	85	72				
#10 x 2"	1-9/32"	23/32"	83	71				
#10 x 2-1/2"	2-1/16"	7/16"	80	-				
#10 x 2-1/2"	1-17/32"	15/32"	81	70				
#10 x 2-1/2"	1-29/32"	19/32"	85	72				
#10 x 2-1/2"	1-25/32"	23/32"	90	74				

SI: 1 in = 25.4 mm, 1 lbf = 4.45 N



^{1.} Reference lateral design values apply to two-member single shear connections where the side member is OSB or plywood, the main member is SPF (SG = 0.42), and the fastener is installed in the face of the member and oriented perpendicular to the grain. The underside of the fastener head shall be installed flush with the surface of the side member.

^{2.} Penetration depth includes the length of the tapered tip.

 $^{^3}$. Lateral design values apply to both perpendicular to grain (Z_{\perp}) and parallel to grain (Z_{\parallel}) orientations.

⁴ Tabulated lateral design values shall be adjusted by all appplicable adjustment factors per NDS Table 11.3.1.

^{5.} OSB shall comply with DOC PS 2 and have a minimum specific gravity of 0.50. Plywood shall comply with DOC PS 1 and have a minimum specific gravity of 0.39.





T-STAR *plus* FLAT HEAD HCR-X™

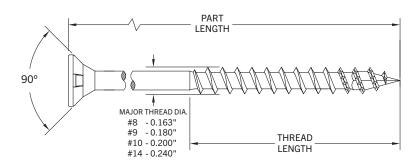




T-STAR plus FLAT HEAD HCR-X™

SPAX® T-STAR plus Flat Head fasteners with HCR-X™ coating are designed for use in multiple material connections often found outside residential domains. These "work horse" construction fasteners are designed to countersink in treated lumber for a clean-flush finish and provides a quick and easy installation. In addition, they provide long-lasting, "contractor proven" secure connections. Cold-rolled "carbon steel" wire, heat

treated to grade 5 durability and plated with a HCR-X™ finish to prevent red rust. "HCR-X™" is tested and recognized for use in ground contact pressure treated lumber for exterior, freshwater general construction applications (e.g. AWPA UC1-UC4A, UCFA). SPAX® recommends stainless steel for cedar and redwood attachment applications.



PRODUCT SELECTION

PART LENGTH	THREAD	LENGTH	HEAD SIZE	DRIVE/BIT	APPROX.	PKG. TYPE	MASTER	PART NO.
PART LENGTH	FULL	PARTIAL	HEAD SIZE	SIZE	QTY.	PNG. ITPE	QTY.	PART NO.
				T20+	230	1 lb. Box	5	4191670400324
#8 x 1-1/4"	N/A	0.670"	0.320"		1150	5 lb. Box	3	4191670400327
					2500	Bulk Pail	N/A	3191670400320
				T20+	25	Retail Pax®*	10	4191670400402
	N/A	0.870"	0.320"		195	1 lb. Box	5	4191670400404
#8 x 1-1/2"					550	3 lb. Box	3	41916704004045
					975	5 lb. Box	3	4191670400407
					2500	Bulk Pail	N/A	3191670400400
			0.320"		154	1 lb. Box	5	4191670400504
#0 OII	N1/A	1.240"		T20+	465	3 lb. Box	3	41916704005045
#8 x 2"	N/A				770	5 lb. Box	3	4191670400507
					1500	Bulk Pail	N/A	3191670400500

NOTE: Only sold in master cartons.





^{*} Bit not included.





T-STAR *plus* FLAT HEAD HCR-X™

PRODUCT SELECTION

PART LENGTH	THREAD FULL	LENGTH PARTIAL	HEAD SIZE	DRIVE/BIT SIZE	APPROX. QTY.	PKG. TYPE	MASTER QTY.	PART NO.
					124	1 lb. Box	5	4191670400604
#8 x 2-1/2"	N/A	1.340"	0.320"	T20+	375	3 lb. Box	3	41916704006045
					1500	Bulk Pail	N/A	3191670400600
					109	1 lb. Box	5	4191670450604
#9 x 2-1/2"	N/A	1.655"	0.340"	T20+	310	3 lb. Box	3	41916704506045
						Bulk Pail	N/A	3191670450600
						1 lb. Box	5	4191670450804
#9 x 3-1/4"	N/A	1.810"	0.340"	T20+	245	3 lb. Box	3	41916704508045
					1500	Bulk Pail	N/A	3191670450800
						1 lb. Box	5	4191670500404
#10 x 1-1/2"	N/A	1.000"	0.390"	T20+	625	5 lb. Box	3	4191670500407
				-	2500	Bulk Pail	N/A	3191670500400
					99	1 lb. Box	5	4191670500504
#40 OH		4.050	0.390"		277	3 lb. Box	3	41916705005045
#10 x 2"	N/A	1.250"		90" T20+ -	474	5 lb. Box	3	4191670500507
					1500	Bulk Pail	N/A	3191670500500
					81	1 lb. Box	5	4191670500604
"10 01 0		4 0000	0.000#		235	3 lb. Box	3	41916705006045
#10 x 2-1/2"	N/A	1.600"	0.390"	T20+	388	5 lb. Box	3	4191670500607
					1500	Bulk Pail	N/A	3191670500600
					16	Retail Pax®*	10	4191670500752
					67	1 lb. Box	5	4191670500754
"40 0"		4 0000	0.000#		200	3 lb. Box	3	41916705007545
#10 x 3"	N/A	1.600"	0.390"	T20+	335	5 lb. Box	3	4191670500757
					225	Mini Pail	3	4191670500758
					1500	Bulk Pail	N/A	3191670500750
					59	1 lb. Box	5	4191670500904
#10 x 3-1/2"	N/A	2.375"	0.390"	T20+	177	3 lb. Box	3	41916705009045
					1500	Bulk Pail	N/A	3191670500900
#14 x 1"	Full	N/A	0.450"	T30+	115	1 lb. Box	5	4191670600254
					97	1 lb. Box	5	4191670600324
#14 x 1-1/4"	Full	N/A	0.450"	T30+	1500	Bulk Pail	N/A	3191670600320
					90	1 lb. Box	5	4191670600404
#14 x 1-1/2"	Full	N/A	0.450"	T30+	1500	Bulk Pail	N/A	3191670600400

NOTE: Only sold in master cartons.

* Bit not included.

Page 12 of 24







T-STAR *plus* FLAT HEAD HCR-X™

PRODUCT SELECTION

PART LENGTH	THREAD	THREAD LENGTH		DRIVE/BIT	APPROX.	PKG. TYPE	MASTER	PART NO.
TART ELIVORIT	FULL	PARTIAL	HEAD SIZE	SIZE	QTY.	TRG. TTT E	QTY.	TARTINO.
#14 x 2"	Full	N/A	0.450"	T30+	65	1 lb. Box	5	4191670600504
#14 X Z	ruii	IN/A	0.450	130+	1500	Bulk Pail	N/A	3191670600500
#14 x 2-1/2"	N/A	1.600"	0.450"	' T30+	55	1 lb. Box	5	4191670600604
#14 X Z-1/Z	IN/A	1.600	0.450	130+	1000	Bulk Pail	N/A	3191670600600
	#14 x 3" N/A 1.600" 0.450"		10	Retail Pax®*	10	4191670600752		
#14 x 3"		1.600"	0.450"	50" T30+	50	Project Pax®	5	41916706007543
					1000	Bulk Pail	N/A	3191670600750
	N/A	2.400"	0.450"	T30+	10	Retail Pax®*	10	4191670600902
#14 x 3-1/2"					50	Project Pax®	5	41916706009043
					1000	Bulk Pail	N/A	3191670600900
					8	Retail Pax®*	10	4191670601002
#14 x 4"	N/A	2.400"	0.450"	T30+	50	Project Pax®	5	41916706010043
					1000	Bulk Pail	N/A	3191670601000
			0.450"	T30+	8	Retail Pax®*	10	4191670601202
#14 x 4-3/4"	N/A	2.650"			50	Project Pax®	5	41916706012043
					750	Bulk Pail	N/A	3191670601200

NOTE: Only sold in master cartons.

* Bit not included.

FASTENER LENGTHS

MOTENTER					
PART LENGTH	HEAD	FASTENER	PART LENGTH	HEAD	FASTENER
#8 x 1-1/4"	(5)		#10 x 3-1/2"	(6)	
#8 x 1-1/2"	8	- mm-	#14 x 1"	6	- Dates
#8 x 2"	(8)	• minimin-	#14 x 1-1/4"	(8)	ETTITAL
#8 x 2-1/2"	©	D rummm.	#14 x 1-1/2"	6	ETTITIES .
#9 x 2-1/2"	(6)		#14 x 2"	6	- Antititites
#9 x 3-1/4"	(6)	- mmmm	#14 x 2-1/2"	6	
#10 x 1-1/2"	(3)		#14 x 3"	6	
#10 x 2"		- mmm	#14 x 3-1/2"		
#10 x 2-1/2"	(3)		#14 x 4"	6	- minimi
#10 x 3"	(3)	nununu ==	#14 x 4-3/4"	(6)	#########

Page 13 of 24





T-STAR plus FLAT HEAD HCR-X™

MASONRY & CONCRETE PRE-DRILL SPECIFICATIONS

NOTE: In masonry/concrete, pre-drill a hole at least 1/4" to 1/2" longer than the length of the screw (refer to chart). No anchor required. In sheet metal, no pre-drilling is required up to 24 gauge.

SCREW DIAMETER	DRILL BIT	WEIGHT
#8/9	1/8"	Light
#10	5/32"	Medium
#14	3/16"	Medium

PERFORMANCE SPECIFICATIONS



				•						
H.	ALLOWABLE WITHDRAWAL (W) AND HEAD PULL-THROUGH $(W_{_{ m H}})^{1,2,3,4}$									
<u> </u>	SOUTHERN F	SOUTHERN PINE (SG=0.55)		IR (SG=0.50)	HEM FIR & SPRUCE-PINE-FIR (SG=0.42)					
DIAMI	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH				
	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)				
#8	175	157	133	157	127	123				
#9	190	303	146	211	132	177				
#10	190	315	176	238	144	177				

ER	ALLOWABLE WITHDRAWAL (W) AND HEAD PULL-THROUGH $(\mathrm{W_H})^{1,2,3,4}$								
<u> </u>	SOUTHERN PINE (SG=0.55)		LAMINATED VENEER	R LUMBER (SG=0.50)	HEM FIR & SPRUCE-PINE-FIR (SG=0.42)				
IAM	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH			
	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)			
#14 (Dry)	205	240	180	350	130	190			
#14 (Wet)	140	155	-	-	95	135			

ER		ALLOWABLE WITHDRAWAL (W) AND HEAD PULL-THROUGH $(W_{_{\! H}})^{1,2}$										
	PLYWOOD 1	5/32" (0.39)	PLYWOOD 1	9/32" (0.39)	PLYWOOD 2	3/32" (0.50)	OSB 15/3	32" (0.50)	OSB 19/3	32" (0.50)	OSB 23/3	32" (0.50)
DIAM	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH
\Box	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)
#8	51	120	83	120	162	212	36	68	48	78	52	110
#9	51	125	92	145	186	258	54	68	54	78	66	110
#10	90	151	92	177	186	293	54	78	54	78	66	110

^{1.} Tabulated withdrawal and head pull-through design values (W) and (W_H) are shown at a C_D = 1.0. Tabulated withdrawal and head pull-through values shall be adjusted by all applicable adjustment factors per *NDS Table 11.3.1*.

^{3.} Head pull-through values for #8 diameter and larger in Southern Pine, Douglas-Fir, Hem-Fir and Spruce-Pine-Fir are minimum 1.5" side member thickness.
4. For wood species with an assigned specific gravity between 0.42 and 0.50, use the tabulated values for specific gravity of 0.42. For wood species with an assigned specific gravity of 0.50 and 0.55, use the tabulated values for specific gravity of 0.50. For wood species with an assigned specific gravity greater than or equal to 0.55, use the tabulated

DIAMETER	BENDING YIELD	ALLOWABLE STEEL STRENGTH (lbs)				
DIAMETER	STRENGTH ¹ , f _{yb} (psi)	TENSILE	SHEAR ²			
#8	187,000	460	345			
#9	201,000	540	435			
#10	187,000	690	545			

^{1.} Bending yield strength, f_{vb}, is determined in accordance with ASTM F1575 using minor thread diameter when fastener is tested in thread section.

Page 14 of 24



values for specific gravity of 0.55.

² Full withdrawal strength is calculated by multiplying the length of thread embedded in the main member by the tabulated reference withdrawal values.

² Shear strength is determined in accordance withh AISI S904 using minor thread diameter when fastener is tested in threaded section.





T-STAR plus FLAT HEAD HCR-X™

	REFERENCE LATERAL SHEAR VALUE ^{4,5,6} , Z (lbf)								
DIAMETER	MINIMUM MAIN MEMBER	MINIMUM SIDE MEMBER	w	OOD SPECIES (SPECIFIC GRAVITY	2.3)				
	PENETRATION ¹ (in)	THICKNESS (in)	SP (0.55)	DF-L (0.50)	SPF/HF (0.42)				
#8 x 1-1/2"	3/4"	3/4"	70	59	43				
#8 x 1-3/4"	1"	3/4"	80	69	50				
#8 x 2"	1-1/4"	3/4"	80	70	55				
#8 x 2-1/2"	1"	1-1/2"	84	75	58				
#9 x 2-1/2"	1"	1-1/2"	105	92	73				
#9 x 3-1/4"	1-3/4"	1-1/2"	116	106	90				
#10 x 1-1/2"	3/4"	3/4"	86	72	53				
#10 x 2"	1-1/4"	3/4"	112	99	73				
#10 x 2-1/2"	1"	1-1/2"	115	101	81				
#10 x 2-3/4"	1-1/4"	1-1/2"	132	117	91				
#10 x 3"	1-1/2"	1-1/2"	132	121	103				
#10 x 3-1/2"	1-1/2"	1-1/2"	132	121	103				
#14 x 2"	1-1/4"	3/4"	145	121	88				
#14 x 2-1/2"	1"	1-1/2"	151	134	109				
#14 x 3"	1-1/2"	1-1/2"	187	171	133				
#14 x 3-1/2"	2"	1-1/2"	187	172	146				
#14 x 4"	3"	1-1/3"	187	172	146				
#14 x 4-1/2"	4"	1-1/4"	187	172	146				

SI: 1 in = 25.4 mm, 1 lbf = 4.45 N

	REFERENCE LATERAL SHEAR VALUE, Z (lbf)								
DIAMETER	MINIMUM MAIN MEMBER	MINIMUM SIDE MEMBER	REFERENCE LATERAL S	SHEAR VALUE ^{1,3,4} , Z (lbf)					
	PENETRATION ¹ (in)	THICKNESS (in)	OSB ⁵ (0.50)	PLYWOOD ⁵ (0.39)					
#8 x 1-1/4"	13/16"	7/16"	40	-					
#8 x 1-1/4"	25/32"	15/32"	40	33					
#8 x 1-1/4"	21/32"	19/32"	42	32					
#8 x 1-1/2"	1-1/16"	7/16"	51	-					
#8 x 1-1/2"	1-1/32"	15/32"	50	44					
#8 x 1-1/2"	29/32"	19/32"	49	41					
#8 x 1-1/2"	25/32"	23/32"	51	39					
#8 x 1-3/4"	1-5/16"	7/16"	53	-					
#8 x 1-3/4"	1-9/32"	15/32"	54	46					
#8 x 1-3/4"	1-5/32"	19/32"	59	48					
#8 x 1-3/4"	1-1/32"	23/32"	58	48					
#8 x 2"	1-9/16"	7/16"	53	-					

Page 15 of 24



 $^{^{\}mbox{\tiny 1}}$ Penetration depth includes the length of tapered tip.

² The species applies to both the main and the side members. Where the Members are different specific gravities, use the lower of the two.
³ For wood species with an assigned specific gravity between 0.42 and 0.50, use the tabulated values for specific gravity of 0.42. For wood species with an assigned specific gravity between 0.50 and 0.55, use the tabulated values for specific gravity of 0.50. For wood species with an assigned specific gravity greater than or equal to 0.55, use the tabulated values for specific gravity of 0.55.

^{4.} The fastener orientation shall be perpendicular to the grain, and the underside of the fastener head shall be installed flush with the surface of the side member.
5. Lateral design values apply to both perpendicular grain (Z₁) and parallel to grain (Z₁) orientations.
6. Tabulated lateral design values shall be adjusted by all applicable adjustment factors per NDS 11.3.1.



T-STAR *plus* FLAT HEAD HCR-X™

	REFERENCE LATERAL SHEAR VALUE, Z (lbf)								
DIAMETER	MINIMUM MAIN MEMBER	MINIMUM SIDE MEMBER	REFERENCE LATERAL S	SHEAR VALUE ^{1,3,4} , Z (lbf)					
	PENETRATION ¹ (in)	THICKNESS (in)	OSB ⁵ (0.50)	PLYWOOD ⁵ (0.39)					
#8 x 2"	1-17/32"	15/32"	54	46					
#8 x 2"	1-13/32"	19/32"	59	48					
#8 x 2"	1-9/32"	23/32"	64	51					
#8 x 2-1/2"	1-5/16"	7/16"	51	46					
#8 x 2-1/2"	1-9/32"	15/32"	52	48					
#8 x 2-1/2"	1-5/32"	19/32"	57	51					
#9 x 2-1/2"	2-1/16"	7/16"	71	-					
#9 x 2-1/2"	2-1/32"	15/32"	71	62					
#9 x 2-1/2"	1-29/32"	19/32"	76	63					
#9 x 2-1/2"	1-25/32"	23/32"	81	66					
#10 x 1-1/4"	13/16"	7/16"	48	-					
#10 x 1-1/4"	25/32"	15/32"	48	40					
#10 x 1-1/2"	1-1/16"	7/16"	61	-					
#10 x 1-1/2"	1-1/32"	15/32"	60	53					
#10 x 1-1/2"	29/32"	19/32"	60	49					
#10 x 1-1/2"	25/32"	23/32"	63	48					
#10 x 2"	1-9/16"	7/16"	80	-					
#10 x 2"	1-17/32"	15/32"	81	70					
#10 x 2"	1-13/32"	19/32"	85	72					
#10 x 2"	1-9/32"	23/32"	83	71					
#10 x 2-1/2"	2-1/16"	7/16"	80	-					
#10 x 2-1/2"	1-17/32"	15/32"	81	70					
#10 x 2-1/2"	1-29/32"	19/32"	85	72					
#10 x 2-1/2"	1-25/32"	23/32"	90	74					

SI: 1 in = 25.4 mm, 1 lbf = 4.45 N

^{2.} Penetration depth includes the length of the tapered tip.



¹ Reference lateral design values apply to two-member single shear connections where the side member is OSB or plywood, the main member is SPF (SG = 0.42), and the fastener is installed in the face of the member and oriented perpendicular to the grain. The underside of the fastener head shall be installed flush with the surface of the side member.

³ Lateral design values apply to both perpendicular to grain (Z_{\parallel}) and parallel to grain (Z_{\parallel}) orientations.

^{4.} Tabulated lateral design values shall be adjusted by all appplicable adjustment factors per NDS Table 11.3.1.

^{5.} OSB shall comply with DOC PS 2 and have a minimum specific gravity of 0.50. Plywood shall comply with DOC PS 1 and have a minimum specific gravity of 0.39.





T-STAR plus WAFER HEAD YELLOW ZINC

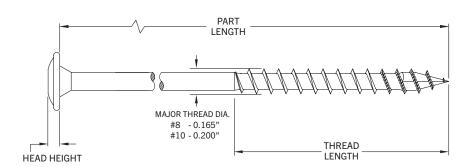




T-STAR plus WAFER HEAD YELLOW ZINC

SPAX® T-STAR *plus* Wafer Head fasteners with yellow zinc coating are designed for use in multiple material connections often found inside residential buildings. These fasteners are designed with a low profile large diameter wafer head for applications requiring additional surface area under the head for superior pull-down force. Ideal for the installation of cabinetry where a flush or countersunk installation is not possible or desired.

Cold-rolled "carbon steel" wire, heat treated to grade 5 durability and plated with a yellow zinc finish to prevent red rust. "Yellow zinc" is tested and recognized for use in above ground contact pressure treated lumber for interior dry/damp general construction applications (e.g. AWPA UC1-UC2).



PRODUCT SELECTION

PART LENGTH	THREA	D LENGTH	HEAD DIA.	DRIVE/BIT	APPROX.	PKG. TYPE	MASTER	PART NO.	
PARTLENGIN	FULL	PARTIAL	HEAD HT.	SIZE	QTY.	FNG. ITFE	QTY.	TAKT NO.	
					195	1 lb. Box	5	4281020400324	
#8 x 1-1/4"	N/A	0.670"	0.375" 0.080"	T20+	951	5 lb. Box	3	4281020400327	
			0.000		2500	Bulk Pail	N/A	3281020400320	
#0 - 1 1/0#	B1/6	0.0751	0.375"	T00	175	1 lb. Box	5	4281020400404	
#8 x 1-1/2"	N/A	0.875"	0.080"	T20+	2500	Bulk Pail	N/A	3281020400400	
#0 O!!	N1/A	1.050"	0.375"	T20.	140	1 lb. Box	5	4281020400504	
#8 x 2"	N/A	1.250"	0.080"	T20+	1500	Bulk Pail	N/A	3281020400500	
					120	1 lb. Box	5	4281020400604	
#8 x 2-1/2"	N/A	1.375"	0.375" 0.080"	T20+	550	5 lb. Box	3	4281020400607	
			3.300		1500	Bulk Pail	N/A	3281020400600	

NOTE: Only sold in master cartons.





T-STAR plus WAFER HEAD YELLOW ZINC

PART LENGTH	THREAD LENGTH		HEAD DIA.	DRIVE/BIT	APPROX.	PKG. TYPE	MASTER	PART NO.
PARTLENGIN	FULL	PARTIAL	HEAD HT.	SIZE	QTY.	FNG. ITFE	QTY.	PART NO.
				T20+	75	1 lb. Box	5	4281020500604
#10 v 2 1/2"	N/A	1 500"	0.470"		220	3 lb. Box	3	42810205006045
#10 x 2-1/2"	IN/A	1.500"	0.085"		375	5 lb. Box	3	4281020500607
					1500	Bulk Pail	N/A	3281020500600
					65	1 lb. Box	5	4281020500754
#1021	NI/A	1.625"	0.470" 0.085"	T20+	185	3 lb. Box	3	42810205007545
#10 x 3"	N/A				311	5 lb. Box	3	4281020500757
					1000	Bulk Pail	N/A	3281020500750

NOTE: Only sold in master cartons.

FASTENER LENGTHS

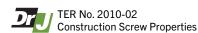
PART LENGTH	HEAD	FASTENER	PART LENGTH	HEAD	FASTENER
#8 x 1-1/4"			#8 x 2-1/2"		<u> </u>
#8 x 1-1/2"	1-1/2"		#10 x 2-1/2"		
#8 x 2"	(8)		#10 x 3"		

MASONRY & CONCRETE PRE-DRILL SPECIFICATIONS

NOTE: In masonry/concrete, pre-drill a hole at least 1/4" to 1/2" longer than the length of the screw (refer to chart). No anchor required. In sheet metal, no pre-drilling is required up to 24 gauge.

SCREW DIAMETER	DRILL BIT	WEIGHT		
#8	1/8"	Light		
#10	5/32"	Medium		

PERFORMANCE SPECIFICATIONS



_													
	<u>K</u>	ALLOWABLE WITHDRAWAL (W) AND HEAD PULL-THROUGH $(\mathrm{W_H})^{1.2,3,4}$											
		SOUTHERN PINE (SG=0.55)		DOUGLAS-F	IR (SG=0.50)	HEM FIR & SPRUCE-PINE-FIR (SG=0.42)							
	IAM	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH						
		W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)						
	#8	175	335	133	297	127	268						
	#10	190 461		176	176 387		338						

^{1.} Tabulated withdrawal and head pull-through design values (W) and (W_H) are shown at a C_D = 1.0. Tabulated withdrawal and head pull-through values shall be adjusted by all applicable adjustment factors per *NDS Table 11.3.1*.

Page 18 of 24



² Full withdrawal strength is calculated by multiplying the length of thread embedded in the main member by the tabulated reference withdrawal values.

³ Head pull-through values for #8 diameter and larger in Southern Pine, Douglas-Fir, Hem-Fir and Spruce-Pine-Fir are minimum 1.5" side member thickness.

^{4.} For wood species with an assigned specific gravity between 0.42 and 0.50, use the tabulated values for specific gravity of 0.42. For wood species with an assigned specific gravity between 0.50 and 0.55, use the tabulated values for specific gravity of 0.50. For wood species with an assigned specific gravity greater than or equal to 0.55, use the tabulated values for specific gravity of 0.55.





T-STAR plus WAFER HEAD YELLOW ZINC

E.		ALLOWABLE WITHDRAWAL (W) AND HEAD PULL-THROUGH $(W_{_{ m H}})^{1.2}$											
	PLYWOOD 1	5/32" (0.39)	PLYWOOD 1	9/32" (0.39)	PLYWOOD 2	3/32" (0.50)	OSB 15/3	32" (0.50)	OSB 19/3	32" (0.50)	OSB 23/3	32" (0.50)	
AM	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	
DIA	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	
#8	51	146	83	190	162	319	36	86	48	110	52	131	
#10	90	183	92	246	186	322	54	87	54	126	66	131	

- 1. Tabulated withdrawal and head pull-through design values (W) and (W_H) are shown at a C_D = 1.0. Tabulated withdrawal and head pull-through values shall be adjusted by all applicable adjustment factors per NDS Table 11.3.1.
- ² Full withdrawal strength is calculated by multiplying the length of thread embedded in the main member by the tabulated reference withdrawal values.
- 3. Head pull-through values for #8 diameter and larger in Southern Pine, Douglas-Fir, Hem-Fir and Spruce-Pine-Fir are minimum 1.5" side member thickness.
- 4. For wood species with an assigned specific gravity between 0.42 and 0.50, use the tabulated values for specific gravity of 0.42. For wood species with an assigned specific gravity between 0.50 and 0.55, use the tabulated values for specific gravity of 0.50. For wood species with an assigned specific gravity greater than or equal to 0.55, use the tabulated values for specific gravity of 0.55.

DIAMETER	BENDING YIELD	ALLOWABLE STEEL STRENGTH (lbs)				
	STRENGTH ¹ , f _{yb} (psi)	TENSILE	SHEAR ²			
#8	187,000	460	345			
#10	187,000	690	545			

^{1.} Bending yield strength, f., is determined in accordance with ASTM F1575 using minor thread diameter when fastener is tested in thread section.

^{2.} Shear strength is determined in accordance withh AISI S904 using minor thread diameter when fastener is tested in threaded section.

	REFERENCE LATERAL SHEAR VALUE 4.5.6, Z (lbf)									
DIAMETER	MINIMUM MAIN MEMBER	MINIMUM SIDE MEMBER	WOOD SPECIES (SPECIFIC GRAVITY ^{2,3})							
	PENETRATION ¹ (in)	THICKNESS (in)	SP (0.55)	DF-L (0.50)	SPF/HF (0.42)					
#8 x 1-1/2"	3/4"	3/4"	70	59	43					
#8 x 2"	1-1/4"	3/4"	80	70	55					
#8 x 2-1/2"	1"	1-1/2"	84	75	58					
#10 x 1-1/2"	3/4"	3/4"	86	72	53					
#10 x 2"	1-1/4"	3/4"	112	99	73					
#10 x 2-1/2"	1"	1-1/2"	115	101	81					
#10 x 3"	1-1/2"	1-1/2"	132	121	103					

SI: 1 in = 25.4 mm, 1 lbf = 4.45 N



¹ Penetration depth includes the length of tapered tip.

^{2.} The species applies to both the main and the side members. Where the Members are different specific gravities, use the lower of the two.

^{3.} For wood species with an assigned specific gravity between 0.42 and 0.50, use the tabulated values for specific gravity of 0.42. For wood species with an assigned specific gravity between 0.50 and 0.55, use the tabulated values for specific gravity of 0.50. For wood species with an assigned specific gravity greater than or equal to 0.55, use the tabulated values for specific gravity of 0.55.

^{4.} The fastener orientation shall be perpendicular to the grain, and the underside of the fastener head shall be installed flush with the surface of the side member.

⁵ Lateral design values apply to both perpendicular grain (Z_1) and parallel to grain (Z_n) orientations.

^{6.} Tabulated lateral design values shall be adjusted by all applicable adjustment factors per NDS 11.3.1.





T-STAR plus WAFER HEAD YELLOW ZINC

	REFERENCE LATERAL SHEAR VALUE, Z (lbf)								
DIAMETER	MINIMUM MAIN MEMBER	MINIMUM SIDE MEMBER	REFERENCE LATERAL S	SHEAR VALUE ^{1,3,4} , Z (lbf)					
	PENETRATION ¹ (in)	THICKNESS (in)	OSB ⁵ (0.50)	PLYWOOD ⁵ (0.39)					
#8 x 1-1/4"	13/16"	7/16"	40	-					
#8 x 1-1/4"	25/32"	15/32"	40	33					
#8 x 1-1/4"	21/32"	19/32"	42	32					
#8 x 1-1/2"	1-1/16"	7/16"	51	-					
#8 x 1-1/2"	1-1/32"	15/32"	50	44					
#8 x 1-1/2"	29/32"	19/32"	49	41					
#8 x 1-1/2"	25/32"	23/32"	51	39					
#8 x 2"	1-9/16"	7/16"	53	-					
#8 x 2"	1-17/32"	15/32"	54	46					
#8 x 2"	1-13/32"	19/32"	59	48					
#8 x 2"	1-9/32"	23/32"	64	51					
#8 x 2-1/2"	1-5/16"	7/16"	51	46					
#8 x 2-1/2"	1-9/32"	15/32"	52	48					
#8 x 2-1/2"	1-5/32"	19/32"	57	51					
#10 x 2-1/2"	2-1/16"	7/16"	80	-					
#10 x 2-1/2"	1-17/32"	15/32"	81	70					
#10 x 2-1/2"	1-29/32"	19/32"	85	72					
#10 x 2-1/2"	1-25/32"	23/32"	90	74					

SI: 1 in = 25.4 mm. 1 lbf = 4.45 N



Page 20 of 24

^{1.} Reference lateral design values apply to two-member single shear connections where the side member is OSB or plywood, the main member is SPF (SG = 0.42), and the fastener is installed in the face of the member and oriented perpendicular to the grain. The underside of the fastener head shall be installed flush with the surface of the side member.

^{2.} Penetration depth includes the length of the tapered tip.

^{3.} Lateral design values apply to both perpendicular to grain (Z_{\perp}) and parallel to grain (Z_{\parallel}) orientations.

^{4.} Tabulated lateral design values shall be adjusted by all appplicable adjustment factors per NDS Table 11.3.1.

^{5.} OSB shall comply with DOC PS 2 and have a minimum specific gravity of 0.50. Plywood shall comply with DOC PS 1 and have a minimum specific gravity of 0.39.





T-STAR plus WAFER HEAD HCR-X

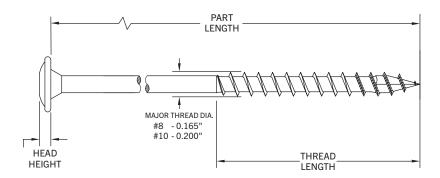




T-STAR plus WAFER HEAD HCR-X™

SPAX® T-STAR *plus* Wafer Head fasteners with HCR-X™ coating are designed for use in multiple material connections often found outside residential dwellings. These fasteners are designed with a low profile large diameter wafer head for applications requiring additional surface area under the head for superior pull-down force. Ideal for attaching rail, fencing and out building hardware where a flush or countersunk

installation is not possible or desired. Cold-rolled "carbon steel" wire heat treated to grade 5 durability and plated with a HCR-X™ finish to prevent red rust. "HCR-X™" is tested and recognized for use in ground contact pressure treated lumber for exterior, freshwater general construction applications (e.g. AWPA UC1-UC4A, UCFA). SPAX® recommends stainless steel fasteners for applications with cedar and redwoods.



PRODUCT SELECTION

PART LENGTH	THREAD	LENGTH	HEAD DIA. DRIVE/BIT		APPROX.	PKG. TYPE	MASTER	PART NO.
PART LENGTH	FULL	PARTIAL	HEAD HT.	SIZE	QTY.	FRG. TIFE	QTY.	PART NO.
					75	Large Retail Pax®	10	42816704003242
#8 x 1-1/4"	N/A	0.670"	0.375" 0.080"	T20+	195	1 lb. Box	5	4281670400324
					2500	Bulk Pail	N/A	3281670400320
			0.375" 0.080"	T20+	40	Large Retail Pax®	10	42816704004042
#0 1 1/0"	NI/A	0.0751			165	1 lb. Box	5	4281670400404
#8 x 1-1/2"	N/A	0.875"			495	3 lb. Box	3	42816704004045
					2500	Bulk Pail	N/A	3281670400400
#8 x 2"	N/A	1.050"	0.375"	T20.	140	1 lb. Box	5	4281670400504
#0 X Z	IN/A	1.250"	0.080"	T20+	1500	Bulk Pail	N/A	3281670400500
#0 0 1/0"	N1/A	1 2751	0.375"	T20.	120	1 lb. Box	5	4281670400604
#8 x 2-1/2"	N/A	1.375"	0.080"	120+	1500	Bulk Pail	N/A	3281670400600

NOTE: Only sold in master cartons.

Page 21 of 24







T-STAR plus WAFER HEAD HCR-X™

PRODUCT SELECTION

PART LENGTH	THREAD LENGTH		HEAD DIA. DRIVE/BI		APPROX.	PKG. TYPE	MASTER	PART NO.						
PART LENGTH	FULL	PARTIAL	HEAD HT.	SIZE	QTY.	PNG. ITPE	QTY.	PART NO.						
#10 × 2 1/2"	N/A	1.500"	0.470"	T20+	77	1 lb. Box	5	4281670500604						
#10 x 2-1/2"	IN/A	1.500	0.085"	120+	1200	Bulk Pail	N/A	3281670500600						
					63	1 lb. Box	5	4281670500754						
#10 x 3"	#10 x 3" N/A 1.625" 0.470" 0.085"								1201	T20+	185	3 lb. Box	3	42816705007545
					1000	Bulk Pail	N/A	3281670500750						

NOTE: Only sold in master cartons.

FASTENER LENGTHS

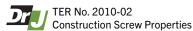
PART LENGTH	HEAD	FASTENER	PART LENGTH	HEAD	FASTENER
#8 x 1-1/4"		(titte	#8 x 2-1/2"		<u> </u>
#8 x 1-1/2"			#10 x 2-1/2"		
#8 x 2"		<u> </u>	#10 x 3"		

MASONRY & CONCRETE PRE-DRILL SPECIFICATIONS

NOTE: In masonry/concrete, pre-drill a hole at least 1/4" to 1/2" longer than the length of the screw (refer to chart). No anchor required. In sheet metal, no pre-drilling is required up to 24 gauge.

SCREW DIAMETER	DRILL BIT	WEIGHT
#8	1/8"	Light
#10	5/32"	Medium

PERFORMANCE SPECIFICATIONS



	<u>~</u>	ALLOWABLE WITHDRAWAL (W) AND HEAD PULL-THROUGH (W _H) ^{1,2,3,4}								
	ETE	SOUTHERN PINE (SG=0.55)		DOUGLAS-F	IR (SG=0.50)	HEM FIR & SPRUCE-PINE-FIR (SG=0.42)				
	₩ITHDRAWAL H		HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH			
		W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)			
	#8	175	335	133	297	127	268			
:	#10	190	461	176	387	144	338			

^{1.} Tabulated withdrawal and head pull-through design values (W) and (W_H) are shown at a C_D = 1.0. Tabulated withdrawal and head pull-through values shall be adjusted by all applicable adjustment factors per *NDS Table 11.3.1*.

Page 22 of 24



^{2.} Full withdrawal strength is calculated by multiplying the length of thread embedded in the main member by the tabulated reference withdrawal values.

^{3.} Head pull-through values for #8 diameter and larger in Southern Pine, Douglas-Fir, Hem-Fir and Spruce-Pine-Fir are minimum 1.5" side member thickness.

^{4.} For wood species with an assigned specific gravity between 0.42 and 0.50, use the tabulated values for specific gravity of 0.42. For wood species with an assigned specific gravity between 0.50 and 0.55, use the tabulated values for specific gravity of 0.50. For wood species with an assigned specific gravity greater than or equal to 0.55, use the tabulated values for specific gravity of 0.55.





T-STAR *plus* WAFER HEAD HCR-X[™]

22		ALLOWABLE WITHDRAWAL (W) AND HEAD PULL-THROUGH ($\mathrm{W_{H}}$) 1,2										
H	PLYWOOD 1	5/32" (0.39)	PLYWOOD 1	9/32" (0.39)	PLYWOOD 2	3/32" (0.50)	OSB 15/3	32" (0.50)	OSB 19/3	32" (0.50)	OSB 23/3	32" (0.50)
DIAMI	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH	WITHDRAWAL	HEAD PULL-THROUGH
	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)	W (lbs./inch)	W _H (lbs.)
#8	51	146	83	190	162	319	36	86	48	110	52	131
#10	90	183	92	246	186	322	54	87	54	126	66	131

^{1.} Tabulated withdrawal and head pull-through design values (W) and (W_H) are shown at a C_D = 1.0. Tabulated withdrawal and head pull-through values shall be adjusted by all applicable adjustment factors per *NDS Table 11.3.1*.

^{4.} For wood species with an assigned specific gravity between 0.42 and 0.50, use the tabulated values for specific gravity of 0.42. For wood species with an assigned specific gravity between 0.50 and 0.55, use the tabulated values for specific gravity of 0.50. For wood species with an assigned specific gravity greater than or equal to 0.55, use the tabulated values for specific gravity of 0.55.

DIAMETER	BENDING YIELD	ALLOWABLE STEEL STRENGTH (lbs)			
DIAMETER	STRENGTH ¹ , f _{yb} (psi)	TENSILE	SHEAR ²		
#8	187,000	460	345		
#10	187,000	690	545		

^{1.} Bending yield strength, f,,, is determined in accordance with ASTM F1575 using minor thread diameter when fastener is tested in thread section.

² Shear strength is determined in accordance withh AISI S904 using minor thread diameter when fastener is tested in threaded section.

	REFERENCE LATERAL SHEAR VALUE ^{4,5,6} , Z (lbf)							
DIAMETER	MINIMUM MAIN MEMBER	MINIMUM SIDE MEMBER	WOOD SPECIES (SPECIFIC GRAVITY ^{2,3})					
	PENETRATION ¹ (in)	THICKNESS (in)	SP (0.55)	DF-L (0.50)	SPF/HF (0.42)			
#8 x 1-1/2"	3/4"	3/4"	70	59	43			
#8 x 2"	1-1/4"	3/4"	80	70	55			
#8 x 2-1/2"	1"	1-1/2"	84	75	58			
#10 x 2-1/2"	1"	1-1/2"	115	101	81			
#10 x 3"	1-1/2"	1-1/2"	132	121	103			

SI: 1 in = 25.4 mm, 1 lbf = 4.45 N

^{6.} Tabulated lateral design values shall be adjusted by all applicable adjustment factors per NDS 11.3.1.

	REFERENCE LATERAL SHEAR VALUE, Z (lbf)							
DIAMETER	MINIMUM MAIN MEMBER	MINIMUM SIDE MEMBER	REFERENCE LATERAL SHEAR VALUE ^{1,3,4} , Z (lbf)					
	PENETRATION ¹ (in)	THICKNESS (in)	OSB ⁵ (0.50)	PLYWOOD⁵ (0.39)				
#8 x 1-1/4"	13/16"	7/16"	40	-				
#8 x 1-1/4"	25/32"	15/32"	40	33				
#8 x 1-1/4"	21/32"	19/32"	42	32				
#8 x 1-1/2"	1-1/16"	7/16"	51	-				
#8 x 1-1/2"	1-1/32"	15/32"	50	44				
#8 x 1-1/2"	29/32"	19/32"	49	41				
#8 x 1-1/2"	25/32"	23/32"	51	39				

Page 23 of 24



² Full withdrawal strength is calculated by multiplying the length of thread embedded in the main member by the tabulated reference withdrawal values.

^{3.} Head pull-through values for #8 diameter and larger in Southern Pine, Douglas-Fir, Hem-Fir and Spruce-Pine-Fir are minimum 1.5" side member thickness.

^{1.} Penetration depth includes the length of tapered tip.

² The species applies to both the main and the side members. Where the Members are different specific gravities, use the lower of the two.

³ For wood species with an assigned specific gravity between 0.42 and 0.50, use the tabulated values for specific gravity of 0.42. For wood species with an assigned specific gravity between 0.50 and 0.55, use the tabulated values for specific gravity of 0.50. For wood species with an assigned specific gravity greater than or equal to 0.55, use the tabulated values for specific gravity of 0.55.

⁴ The fastener orientation shall be perpendicular to the grain, and the underside of the fastener head shall be installed flush with the surface of the side member.

⁵ Lateral design values apply to both perpendicular grain (Z_1) and parallel to grain (Z_n) orientations.





T-STAR plus WAFER HEAD HCR-X™

	REFERENCE LATERAL SHEAR VALUE, Z (lbf)							
DIAMETER	MINIMUM MAIN MEMBER	MINIMUM SIDE MEMBER	REFERENCE LATERAL SHEAR VALUE ^{1,3,4} , Z (lbf)					
	PENETRATION ¹ (in)	THICKNESS (in)	OSB ⁵ (0.50)	PLYWOOD ⁵ (0.39)				
#8 x 2"	1-9/16"	7/16"	53	-				
#8 x 2"	1-17/32"	15/32"	54	46				
#8 x 2"	1-13/32"	19/32"	59	48				
#8 x 2"	1-9/32"	23/32"	64	51				
#8 x 2-1/2"	1-5/16"	7/16"	51	46				
#8 x 2-1/2"	1-9/32"	15/32"	52	48				
#8 x 2-1/2"	1-5/32"	19/32"	57	51				
#10 x 2-1/2"	2-1/16"	7/16"	80	-				
#10 x 2-1/2"	1-17/32"	15/32"	81	70				
#10 x 2-1/2"	1-29/32"	19/32"	85	72				
#10 x 2-1/2"	1-25/32"	23/32"	90	74				

SI: 1 in = 25.4 mm, 1 lbf = 4.45 N



The Reference lateral design values apply to two-member single shear connections where the side member is OSB or plywood, the main member is SPF (SG = 0.42), and the fastener is installed in the face of the member and oriented perpendicular to the grain. The underside of the fastener head shall be installed flush with the surface of the side member.

² Penetration depth includes the length of the tapered tip.

³ Lateral design values apply to both perpendicular to grain (Z_1) and parallel to grain (Z_m) orientations.

^{4.} Tabulated lateral design values shall be adjusted by all appplicable adjustment factors per NDS Table 11.3.1.

^{5.} OSB shall comply with DOC PS 2 and have a minimum specific gravity of 0.50. Plywood shall comply with DOC PS 1 and have a minimum specific gravity of 0.39.