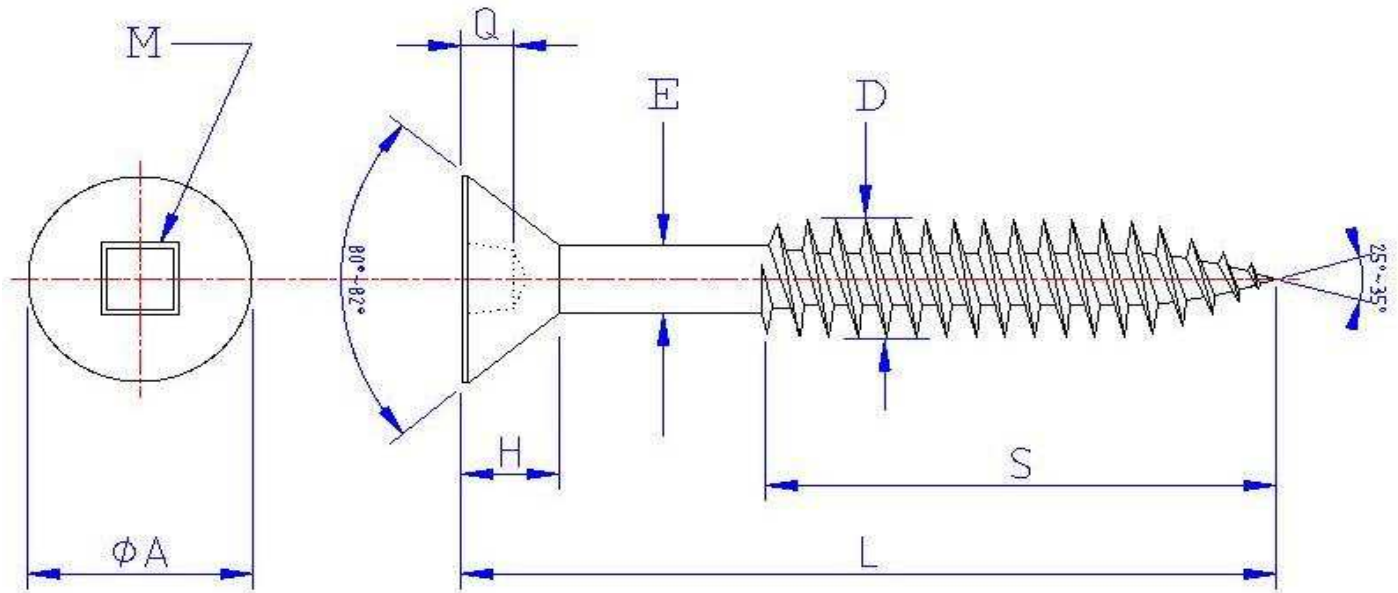




unit: INCH

L LENGTH TOLERANCE	$\leq 5/8"$	+ 0	- 0.03
	$> 5/8"$ to $\leq 1-1/2"$	+ 0	- 0.05
	$> 1-1/2"$ to $\leq 2-3/4"$	+ 0	- 0.06
	$> 2-3/4"$	+ 0	- 0.09

S THREAD LENGTH	$< 1"$	Full Thread
	$\geq 1"$	2/3 Thread

SCREW SIZE	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	H HEAD HEIGHT	E BODY DIAM.	D THREAD DIAM.	THREAD PER INCH	TORK INCH/ POUND
# 5	# 1	Min	0.050	0.220	Ref.	0.096	0.118	20	18
		Max	0.065	0.252	0.075	0.107	0.129		
# 6	# 1	Min	0.050	0.244	Ref.	0.107	0.131	18	24
		Max	0.065	0.279	0.083	0.118	0.142		
# 8	# 2	Min	0.060	0.292	Ref.	0.125	0.157	15	39
		Max	0.075	0.332	0.100	0.136	0.168		

Flat Head Countersunk, Square drive, Wood Screw, **TWINFAST** Double Lead Thread, Zinc plated
HEAD PAINTED WHITE

Date : 1 février 2018

Done by : **P.B.**