



L LENGHT TOLERANCE	≤ 3/4"	+0	-0,03
	> 3/4" to ≤ 1-1/2"	+0	-0,05
	> 1-1/2"	+0	-0,06

S THREAD LENGTH			
When "L" is	"S" Should be	When "L" is	"S" Should be
3/4	1/2	2	1-1/2
1	3/4	2-1/2	2
1-1/4	3/4	3	2-1/2
1-7/16	1-1/16	4	3-1/2
1-1/4	3/4		

SCREW	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	H TOP THICKNESS	D THREAD DIAM.	T POINT DIAM.	THREAD PER INCH	TORK INCH/ POUND
#10	# 2	Min	0,060	0,461	0,039	0,183	0,161	24	65
		Max	,0,075	0,476	0,050	0,190	0,168		
#12	# 3	Min	0,080	0,527	0,048	0,209	0,191	24	100
		Max	0,095	0,560	0,060	0,216	0,197		

For #11 screw see drawing WKTZ_11

Date: 30 août 2012

Fait par: *DG*