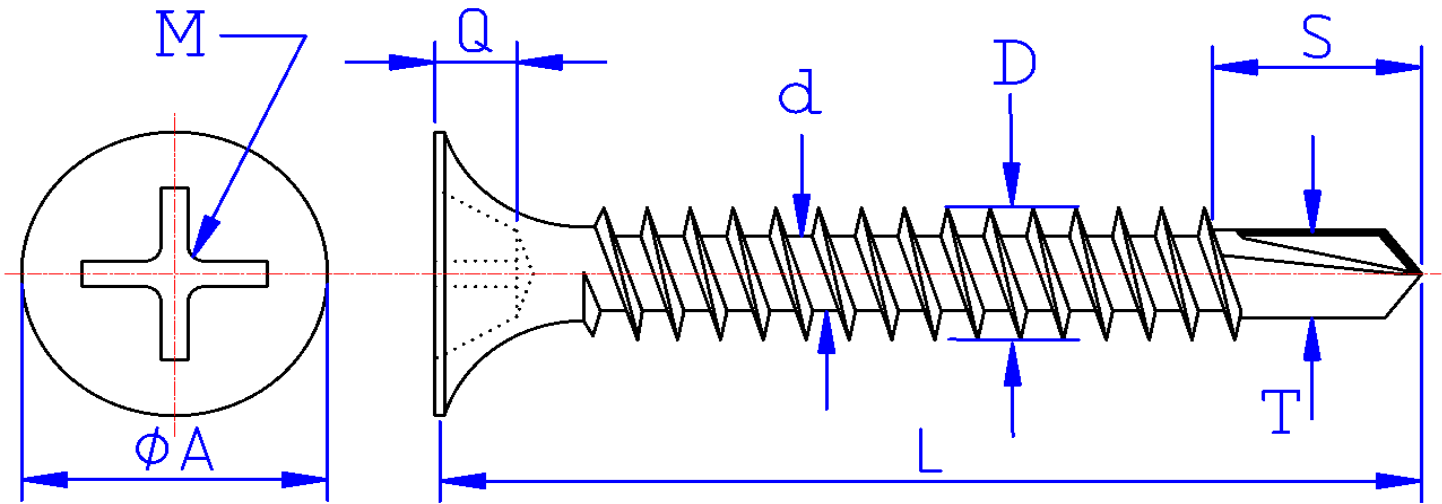




unit: INCH

L LENGTH TOLERANCE	up to $\leq 1\text{-}1/2"$	+ 0	- 0.05
	> $1\text{-}1/2"$	+ 0	- 0.06

FULL THREAD

SCREW	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	d MINOR DIAM.	D MAJOR DIAM.	TEK SIZE	T POINT DIAM.	S POINT LENGTH	THREAD PER INCH	TORK INCH/POUND
# 6	#2	Min	0.102	0.292	0.099	0.135	#1	0.108	0.143	20	24
		Max	0.125	0.332	0.104	0.139		0.112	0.155		

Date: 12 décembre 2011

Fait par: D.G.