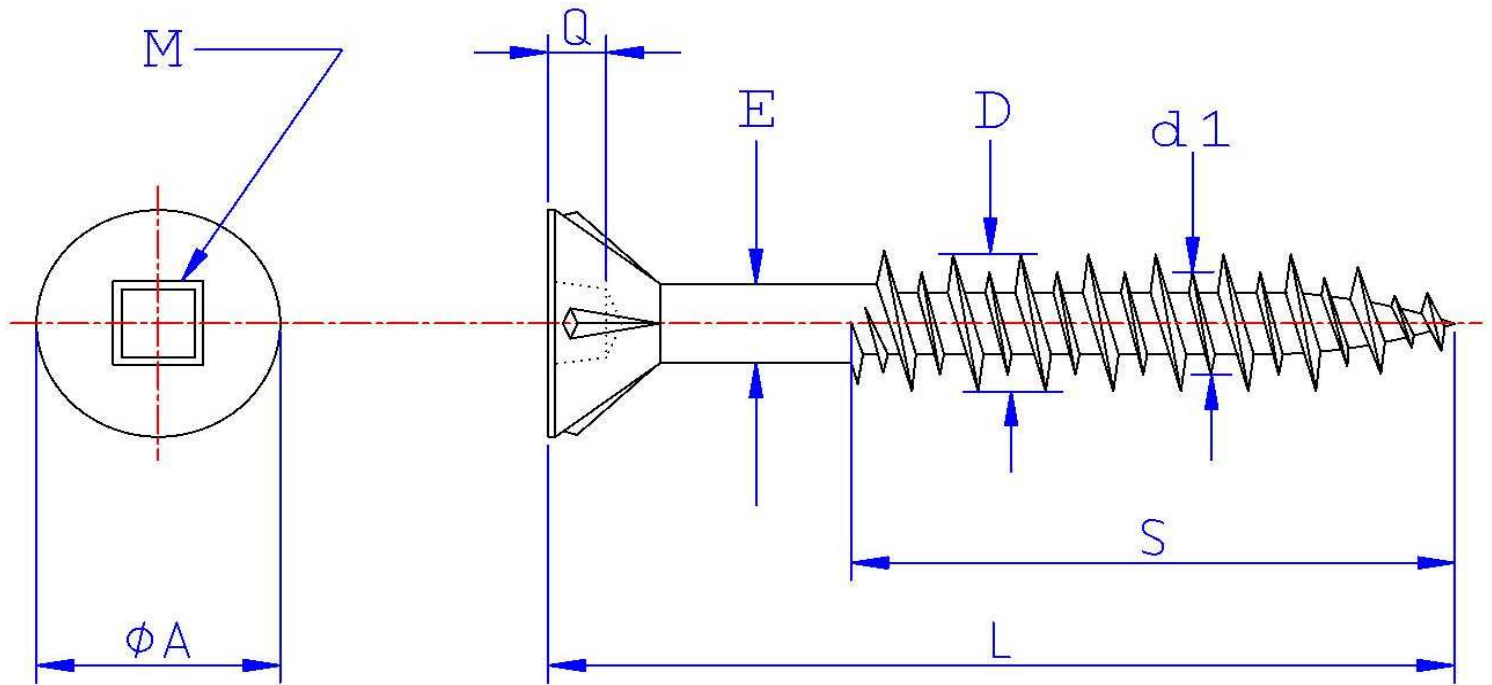




unit: INCH

L LENGTH TOLERANCE	≤ 5/8"	+ 0	- 0.03
	> 5/8" to ≤ 1-1/2"	+ 0	- 0.05
	> 1-1/2" to ≤ 2-3/4"	+ 0	- 0.06
	> 2-3/4"	+ 0	- 0.09

S THREAD LENGTH	< 1"	Full Thread
	≥ 1"	2/3 Thread

SCREW	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	E BODY DIAM.	D THREAD DIAM.	d1 THREAD DIAM.	THREAD PER INCH	TORK INCH/ POUND
# 6	# 1	Min	0.050	0.244	0.105	0.141	0.122	18	24
		Max	0.065	0.279	0.110	0.015	0.130		
# 8	# 2	Min	0.060	0.292	0.121	0.157	0.138	16	39
		Max	0.075	0.332	0.126	0.168	0.146		

Date: 14 octobre 2009

Fait par: D.G.