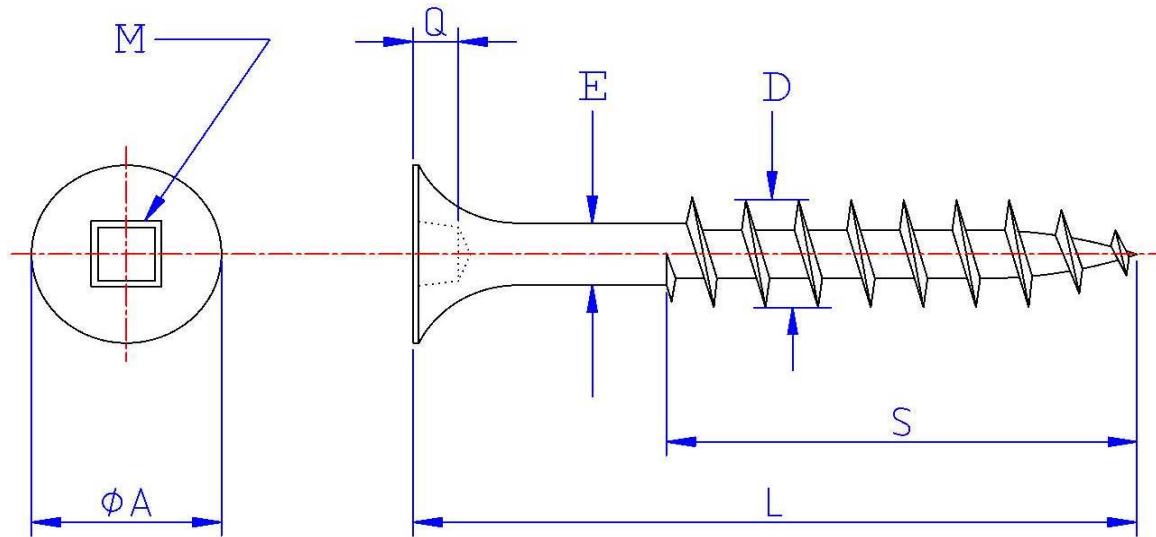




unit: INCH

L LENGTH TOLERANCE	$\leq 1-1/2"$	+ 0	- 0.05
	$> 1-1/2"$ to $\leq 2-3/4"$	+ 0	- 0.06
	$> 2-3/4"$	+ 0	- 0.09

S THREAD	$< 1"$	Full Thread
	$\geq 1"$ to $\leq 2"$	2/3 Thread
	$> 2"$	1/2 Thread

SCREW	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	E BODY DIAM.	D THREAD DIAM.	THREAD PER INCH	TORK INCH/ POUND
# 6	# 2	Min	0.060	0.292	0.103	0.140	12	24
		Max	0.075	0.332	0.110	0.152		
# 8	# 2	Min	0.060	0.292	0.121	0.168	10	39
		Max	0.075	0.332	0.126	0.179		
# 10	# 2	Min	0.060	0.340	0.142	0.194	9	56
		Max	0.075	0.385	0.147	0.205		

Flat Bugle head, Square recess, Coarse Thread, BROWN RUSPERT (pantone 469C metallic)



Date: 16 mai 2014

Done by : **P.B.**