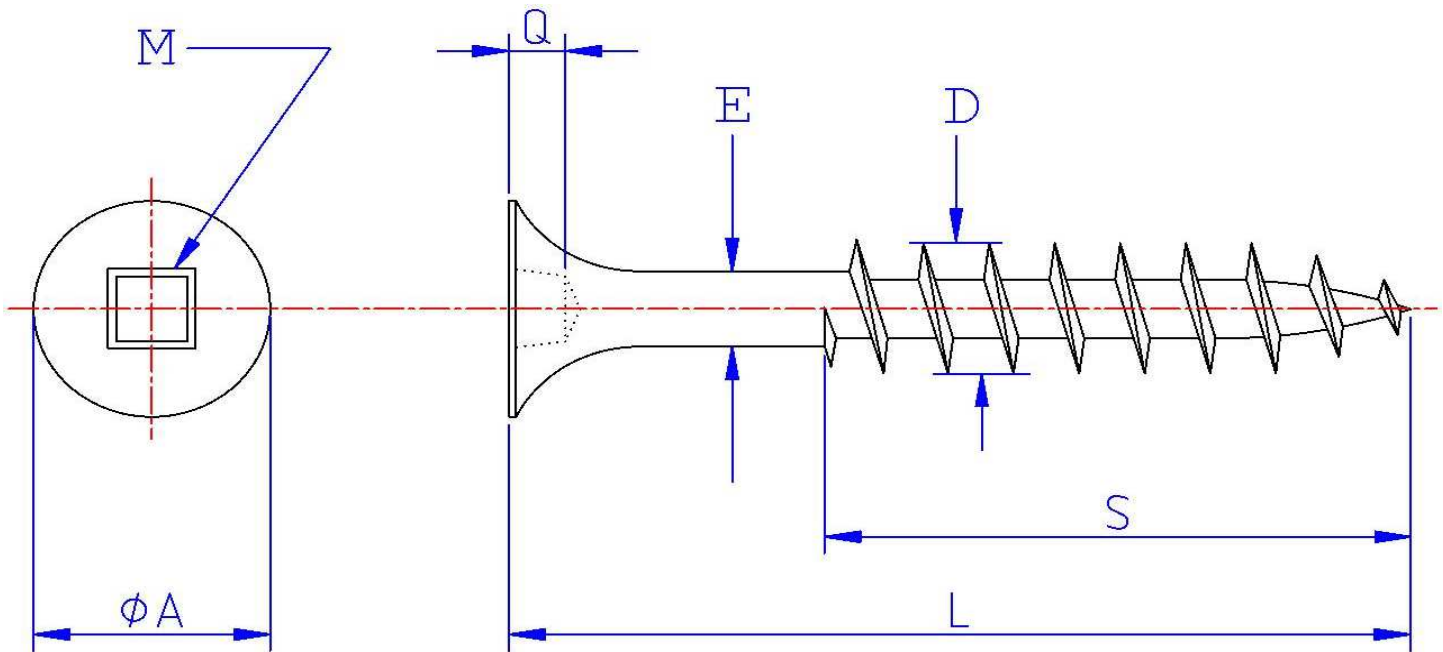




unit: INCH

L LENGTH TOLERANCE	> 5/8" to ≤ 1-1/2"	+ 0	- 0.05
	> 1-1/2" to ≤ 2-3/4"	+ 0	- 0.06
	> 2-3/4"	+ 0	- 0.09

S THREAD	< 1"	Full Thread
	≥ 1"	2/3 Thread
	> 2"	1/2 Thread

SCREW	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	E BODY DIAM.	D THREAD DIAM.	THREAD PER INCH	TORK INCH/ POUND
# 6	# 2	Min	0.060	0.292	0.103	0.140	12	24
		Max	0.075	0.332	0.110	0.152		
# 8	# 2	Min	0.060	0.292	0.121	0.168	10	39
		Max	0.075	0.332	0.126	0.179		
# 10	# 2	Min	0.060	0.340	0.142	0.194	9	56
		Max	0.075	0.385	0.147	0.205		

Flat Bugle head, Square recess, Coarse Thread, Yellow Zinc Plated

Date : 16 décembre 2014

Done by : P.B.