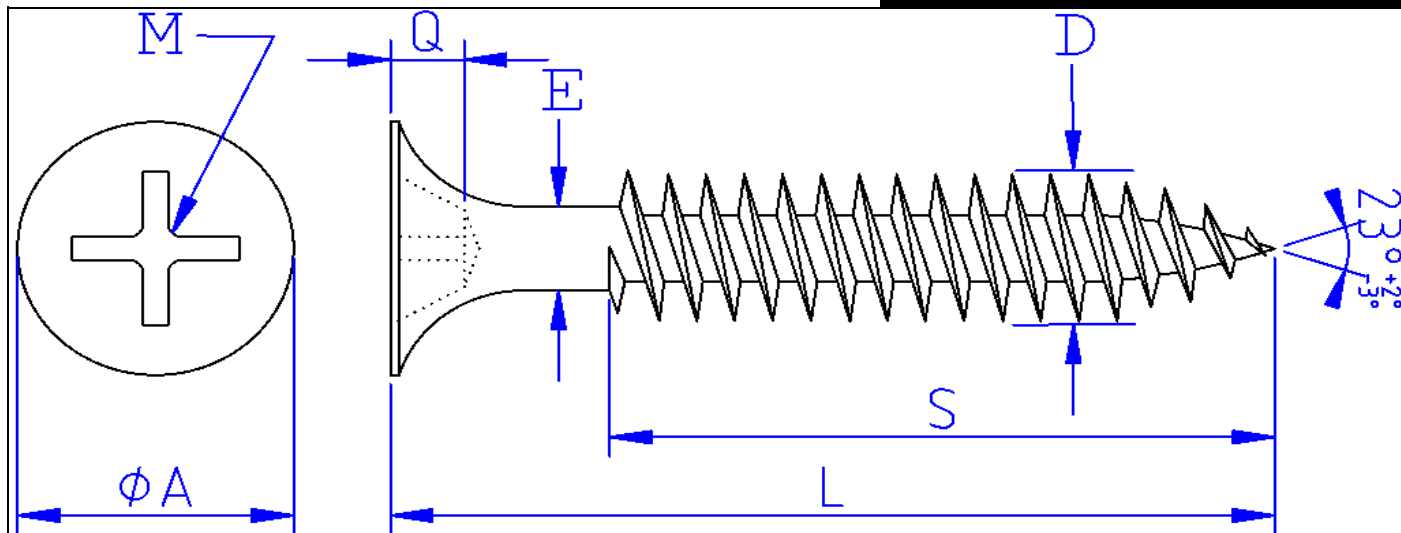




unit: INCH

L LENGTH TOLERANCE	>5/8" to ≤1-1/2"	-0,05	+0
	>1-1/2" to ≤2-3/4"	-0,06	+0
	>2-3/4"	-0,09	+0

S THREAD	< 2-1/2"	Full Thread
	≥ 2-1/2"	2" ±0,1

SCREW	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	E BODY DIAM.	D THREAD DIAM.	THREAD PER INCH	TORQUE INCH/ POUND
# 6	# 2	Min	0,104	0,315	0,104	0,136	15	24
		Max	0,125	0,335	0,111	0,147		
# 7	# 2	Min	0,104	0,315	0,113	0,147	15	30
		Max	0,125	0,335	0,119	0,155		
# 8	# 2	Min	0,104	0,315	0,122	0,160	15	39
		Max	0,125	0,335	0,129	0,168		

Point must be sharp 23° with a tolerance of +2° -3°
Screw must be made using steel 1018 ~ 1022 case hardened

Date: 16 janvier 2012

Fait par: D.Y.