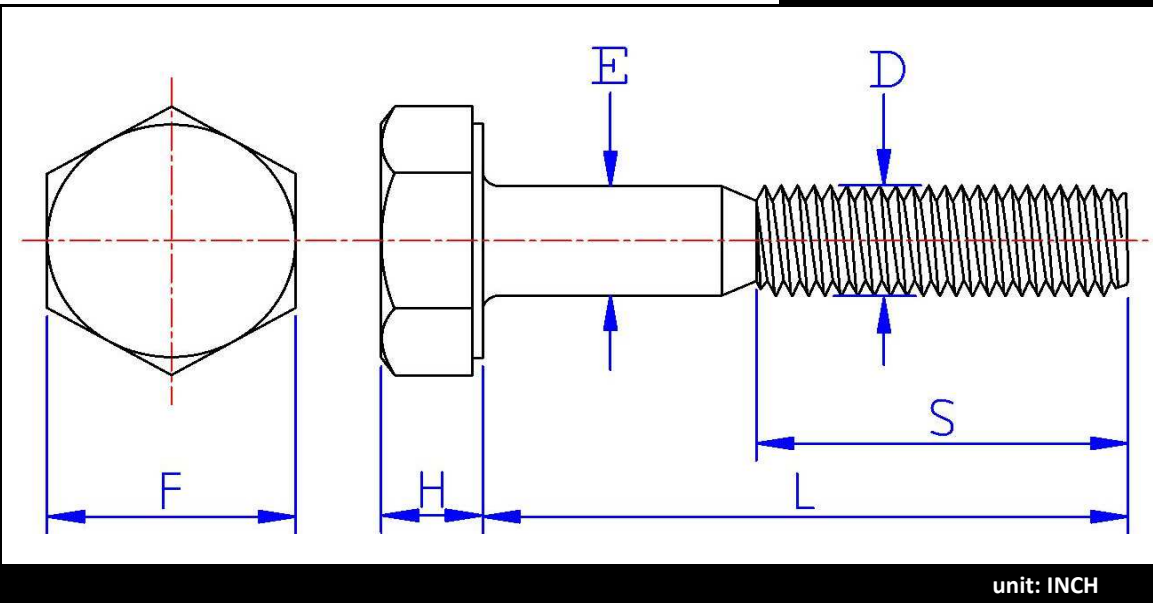




	Diam.	1/4 to 3/8	7/16 to 1/2
L LENGTH TOLERANCE	≤ 1"	+0 / -0.03	+0 / -0.03
	> 1" to ≤ 2-1/2"	+0 / -0.04	+0 / -0.06
	> 2-1/2" to ≤ 4"	+0 / -0.06	+0 / -0.08
	> 4" to ≤ 6"	+0 / -0.10	+0 / -0.10
	> 6"	+0 / -0.18	+0 / -0.18

S THREAD	≤ 6"	2D + 0.25"
	> 6"	2D + 0.5"

SCREW		F ACROSS FLAT	H HEAD HEIGHT	E BODY DIAM.	D THREAD DIAM.	THREAD PER INCH
1/4	Min	0.428	0.150	0.245	0.237	20
	Max	0.438	0.163	0.250	0.249	
5/16	Min	0.489	0.195	0.306	0.298	18
	Max	0.500	0.211	0.312	0.311	
3/8	Min	0.551	0.226	0.369	0.360	16
	Max	0.562	0.243	0.375	0.374	
1/2	Min	0.736	0.302	0.493	0.482	13
	Max	0.750	0.323	0.500	0.499	

HEX CAP SCREW, STAINLESS STEEL 18-8
shall be conform to ASTM F593

Date : 10 mars 2015

Done by : P.B.