

• TRUSTED QUALITY SINCE 1921 •



**RUST-OLEUM®  
TRIPLE THICK PATCH & SEALER**

**DESCRIPTION AND USES**

Rust-Oleum® Triple Thick Roof Patch & Sealer patches and repairs a variety of roofing substrates to stop leaks in just minutes. The highly UV resistant acrylic formulation provides a water-tight, flexible seal that prevents moisture penetration and corrosion for a long lasting roof repair. The high build formulation is 3 times thicker than Rust-Oleum® Leakseal® aerosol products.

Use on a variety of roofing substrates including metal, aluminum, Kynar®, concrete, modified bitumen, gutters, all single-ply membranes, asphalt, shingles, and previously coated substrates not including silicone coatings. (Kynar® is a trademark of Arkema, Inc.)

For the best and longest lasting results, combine Triple Thick Roof Patch & Sealer with the Rust-Oleum® Roof Patch Cleaner & Primer.

**PRODUCTS**

SKU	DESCRIPTION (13 oz. Aerosol)
345813	Triple Thick Patch & Sealer Black
345814	Triple Thick Patch & Sealer White
346240	Triple Thick Patch & Sealer Clear

**COMPANION PRODUCTS**

SKU	DESCRIPTION (Aerosol)
345815	Roof Patch Cleaner & Primer

SKU	ROOF PATCH FABRIC
301948	Polyester Patching Fabric 4"x50'
345650	Self-Adhering Roof Fabric 4"x16'
345651	Self-Adhering Roof Fabric 4"x25'

**PRODUCT APPLICATION**

**SURFACE PREPARATION**

All surfaces must be clean and free from dirt, grease, oil, mold, algae, loose granules, loose paint, rust, excess chalk and other foreign matter which could prevent proper adhesion. For quick and easy cleaning use Rust-Oleum Roof Patch Cleaner & Primer. Simply spray the product, wait 15-30 seconds and then wipe it off and then immediately apply the Triple Thick Roof Patch & Sealer. The cleaner primer leaves behind an adhesions promoter which helps create strong adhesion to typically slick roofing substrates such as single ply membranes, previously coated roofs, metal and more.

**PRODUCT APPLICATION (cont.)**

**SURFACE PREPARATION (cont.)**

**WARNING!** If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-Approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

**APPLICATION**

Use outdoors or in a well ventilated area. Use when temperature is between 40-120°F (10-48°C) and humidity is below 85% to ensure proper drying.

Shake can vigorously for one minute after mixing ball begins to rattle. Shake often during use. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Hold can upright, and press applicator tip to spray material onto cleaned surface. Generally, a distance of 8-12" from the surface. Apply short, even strokes. For best results creating a heavy- build seal do not push the application button all the way down. This will slow the rate of spray and allow for a heavier build repair.

**DRY & RECOAT TIMES**

Dry and recoat times are based on 70°F (21°C) and 50% relative humidity. Dry times increase at cooler temperatures. Dries to the touch to touch in 1-2 minutes. Recoat or topcoat in 10 minutes. Full waterproofing will occur after 1 hour and full cure in 24 hours. Can be top-coated with acrylic or solvent based roof coatings.

**CLOGGING**

After use, turn can upside down and press spray nozzle until spray is clear to prevent clogging. If valve clogs, twist and pull off spray tip and rinse it in a solvent such as mineral spirits. Do not stick a pin or other objects into the stem.

**CLEAN-UP**

Wipe tip off before storing. Clean up wet or dry coating with Xylene or mineral spirits. Throw away empty can in trash pick-up. Do not burn or place in home trash compactor.

	<b>TECHNICAL DATA</b>	<b>ROC-158</b>
• TRUSTED QUALITY SINCE 1921 • 	<b>RUST-OLEUM®</b> <b>TRIPLE THICK PATCH &amp; SEALER</b>	

**PHYSICAL PROPERTIES**

		TRIPLE THICK PATCH & SEALER
<b>Resin Type</b>		Acrylic
<b>Pigment Type</b>		Varies depending on color
<b>Solvents</b>		MEK, Methyl Acetate, Toluene
<b>Weight</b>	<b>Per Gallon</b>	6.9 lbs.
	<b>Per Liter</b>	0.82 kg
<b>Solids</b>	<b>By Weight</b>	27%
	<b>By Volume</b>	19%
<b>Volatile Organic Compounds</b>		518 g/l
<b>Recommended Dry Film Thickness (DFT) per Coat</b>		4-8 mils (100-200µ) per coat (two coats are recommended)
<b>Practical Coverage at Recommended DFT (assume 15% material loss)</b>		2.5-5 sq.ft./can
<b>Dry Times at 77°F (21-27°C) and 50% Relative Humidity</b>	<b>Touch</b>	1-2 minutes
	<b>Recoat/Topcoat</b>	10 minutes
	<b>Full Cure</b>	24 hours
<b>Shelf Life</b>		3 years
<b>Flash Point</b>		-69°F
<b>Safety Information</b>		For additional information, see SDS

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