



**STOPS RUST®  
2-IN-1 RUST REFORM & SEAL**

**DESCRIPTION AND USES**

Rust-Oleum® Stops Rust 2-IN-1 Rust Reform & Seal is a flexible, rubberized paint that seals rust and protects metal surfaces from corrosion and moisture. Its trusted formula provides a chemical and abrasion resistant barrier from rust on cars, trucks, trailers and other recreational vehicles.

**PRODUCT**

SKU	DESCRIPTION (Aerosol)
344713	2 In 1 Rust Reform & Seal

**PRODUCT APPLICATION**

**READ ALL INSTRUCTIONS CAREFULLY BEFORE STARTING PROJECT**

Use outdoors or in a well-ventilated area such as an open garage. Use when temperature is above 50°F (10°C) and humidity is below 65% to ensure proper drying. Avoid spraying in very windy, dusty conditions. Cover nearby objects to protect from overspray.

**SURFACE PREPARATION**

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Apply to bare, primed or rusted metal surfaces including the underbody and wheel wells.

**WARNING!** If you scrape, sand or remove old paint from any surface, you may release lead paint dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

**PRODUCT APPLICATION (cont.)**

**APPLICATION**

Shake can vigorously for one minute after mixing ball begins to rattle. If mixing ball fails to rattle **DO NOT STRIKE**. Contact Rust-Oleum. Shake often during use. To start, hold can upright 12-16" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. While spraying, keep the can the same distance from the surface and in motion. Remove any overspray from the auto finish immediately. For best results, apply 2 coats. Allow coating to dry 1-2 minutes between coats.

**DRY AND RECOAT**

Air dry for a minimum of one hour at 70°F (21°C) and 50% relative humidity before touching. Allow more time at cooler temperatures. Surface can be re-coated before 2 hours or after 48 hours.

**CLEAN UP**

Wipe off tip before storing. Clean up wet paint with Xylene or mineral spirits. Throw away empty can in trash pickup. Do not burn or place in home trash compactor.

**CLOGGING**

After use, turn can upside down and press spray nozzle until spray is clear to prevent clogging. If valve clogs, twist and pull off spray tip and rinse it in a solvent such as mineral spirits. Do not stick a pin or other objects into the stem.

	<b>TECHNICAL DATA</b>	<b>SRT-51</b>
<small>• TRUSTED QUALITY SINCE 1921 •</small> <b>RUST-OLEUM®</b> 	<b>STOPS RUST®</b> <b>2-IN-1 RUST REFORM &amp; SEAL</b>	

**PHYSICAL PROPERTIES**

		2 IN 1 RUST REFORM & SEAL
<b>Resin Type</b>		Alkyd
<b>Pigment Type</b>		Iron oxide, talc, modified zinc aluminum phosphate
<b>Solvents</b>		Acetone, n-butyl acetate, parachlorobenzene trifluoride
<b>MIR</b>		0.76 Max
<b>Fill Weight</b>		12 ounces
<b>Recommended Dry Film Thickness (DFT) Per Coat</b>		1.0-2.0 mils (25-50μ)
<b>Practical Coverage at Recommended DFT (assumes 15% material loss)</b>		12-13 sq.ft./can
<b>Dry Times at 77°F (25°C) and 50% Relative Humidity</b>	<b>Touch</b>	1 hour
	<b>Handle</b>	1 hour
	<b>Recoat</b>	Before 2 hours or after 48 hours
	<b>Full Cure</b>	7-10 days
<b>Shelf Life</b>		2 years
<b>Flash Point</b>		-141°F (-96°C)
<b>Safety Information</b>		For additional information, see SDS.

Calculated values are shown and may vary from the actual manufactured material.

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