

• TRUSTED QUALITY SINCE 1921 •

RUST-OLEUM®**RUST-OLEUM®
NEOPRENE RUBBER FLASHING CEMENT****DESCRIPTION AND USES**

Rust-Oleum® Neoprene Rubber Flashing Cement is a 100% synthetic rubber based sealant for sealing and repairing all types of flashing, metal roofs and trailers, built-up roofing, modified bitumen, asphalt, Kynar, EPDM and TPO surfaces. It is ideal for caulking termination bars, metal flashing and fasteners. It has excellent adhesion to wet or dry surfaces. Rust-Oleum Neoprene Rubber Flashing Cement contains no asphalt and dries to a black finish. For exterior use only.

PRODUCT FEATURES

- Excellent adhesion to wet or dry surfaces
- Outstanding flexibility and tensile strength
- Resists cracking for long lasting protection
- Sag resistant, suitable for vertical repairs
- Applies smooth, can be painted when dry
- Formulated to apply by trowel or caulking gun

PRODUCTS

SKU	DESCRIPTION
301823	10.1 Ounce Cartridge
345462	2.8 Gallons

COMPANION SYSTEMS

- 580 Fibered Aluminum Roof Coating
- 550 Fibered Aluminum Roof Coating
- 510 Fibered Aluminum Roof Coating

PRODUCT APPLICATION**SURFACE PREPARATION**

All surfaces must be clean, sound and free from dirt, grease, oil, mold, algae, loose granules, loose gravel, loose paint, rust, excess chalk and other foreign matter which could prevent proper adhesion.

WARNING! If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN YOUNG CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

PRODUCT APPLICATION (cont.)**APPLICATION**

Apply only when air, material, and surface temperatures are between 0-100°F (-18-38°C) and the relative humidity is below 85%. For application in cold weather (under 40°F), store unopened container in a warm room for 24 hours prior to use.

CARTRIDGE: Place cartridge in a cradle type caulking gun. Cut tip and puncture seal in spout. Squeeze trigger slowly. Apply 1/4"-1/2" bead of sealant to areas that are to be sealed.

2.8 GALLONS: Apply as it comes from container with either a trowel or caulking gun. For use in bulk caulk gun, place material in caulk gun and apply a 1/8"-1/4" bead of sealant to areas that are to be sealed.

COVERAGE

Will cover approximately 25 linear feet per 10.1 Ounce Cartridge and 45 square feet a gallon. Actual coverage will vary depending upon application method.

DRY & RECOAT TIMES

Dry and recoat times are based on 70°F and 50% relative humidity. Allow to dry at least 2 hours for thorough dry. Product will reach full cure in 24 hours. Environmental or site specific conditions may lead to a variation in dry time.

CLEAN-UP

Wash tools and equipment with mineral spirits. Wipe up spills before they dry. Properly dispose of all soiled rags and containers.

PERFORMANCE CHARACTERISTICS**ELONGATION**

METHOD: ASTM 2370

RESULT: 400%

LIMITATIONS

Not recommended as a shingle tab cement or as an adhesive. Do not use under roofing felts and membranes.

	TECHNICAL DATA	ROC-97
• TRUSTED QUALITY SINCE 1921 • 	RUST-OLEUM® NEOPRENE RUBBER FLASHING CEMENT	

PHYSICAL PROPERTIES

		NEOPRENE RUBBER FLASHING CEMENT
Resin Type		Synthetic Rubber
Pigment Type		Mineral
Solvents		Mineral Spirits
Weight	Per Gallon	8.4 lbs.
	Per Liter	1.01 kg
Solids	By Weight	57%
	By Volume	49%
Volatile Organic Compounds		440 g/l
Practical Coverage		Approximately 25 linear feet per 10.1 Ounce Cartridge and 45 square feet a gallon (Actual coverage may vary depending on application method)
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Through Dry	2 hours
	Full Cure	24 hours
Shelf Life		3 years
Flash Point		103°F (39°C)
Safety Information		For additional information, see SDS

Calculated values are shown and may vary from the actual manufactured material.

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.



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