# **TECHNICAL DATA**

ATO-02



# AUTOMOTIVE TRIM & BUMPER PAINT

### **DESCRIPTION AND USES**

Rust-Oleum<sup>®</sup> Trim & Bumper Paint is designed to renew and restore the OEM finishes found on many vehicles. Trim & Bumper Paint is ideal for metal trim, moldings, rearview mirror covers, and rub strips. Rust-Oleum<sup>®</sup> Trim & Bumper Paint features an advanced spray system that allows you to spray at any angle, even upside down for those hard to reach areas. A comfort spray tip with a wider finger pad reduces fatigue caused by continuous spraying.

### PRODUCTS

SKU	Description	
251574	Matte Black	
260861	Charcoal Gray	

### PAINTING APPLICATION

### PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 50°F (10°C) and 90°F (32°C) and humidity is below 85% to ensure proper drying. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

#### SURFACE PREPARATION

Remove all dirt, wax, and grease from the surface with Rust-Oleum<sup>®</sup> Wax & Tar Remover. Wash the area with a mild soap and water solution, fresh with fresh water, and dry with a clean cloth.

### **PRODUCT APPLICATION (cont.)**

#### PRIMING

To improve adhesion, apply a Rust-Oleum Primer first. Recommended primers include 249321 Primer Sealer or any of the sandable primers (249419 Red, 252472 Light Gray, or 249415 Gray).

#### APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can 12-16" from the surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. For best results, apply 2-3 light coats a few minutes apart. Do not use near open flame.

#### DRY & RECOAT

Dry and recoat times are based on 70°F and 50% relative humidity. Allow more time at cooler temperatures. Dries to touch in 20 minutes, to handle in 1 hour and fully dry in 24 hours. Apply a second coat within 1 hour or after 24 hours.

#### CLEAN-UP

Wipe off tip when finished. Clean-up wet paint with xylene or mineral spirits or xylene. Properly discard empty container. Do not burn or place in home trash compactor.

#### CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.



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## PHYSICAL PROPERTIES

		TRIM & BUMPER PAINT	
Resin Type		Modified Alkyd	
Pigment Type		Carbon Black	
Solvents		Acetone, Aliphatic and Aromatic Hydrocarbons	
MIR		1.70 Max	
Fill Weight		11 ounces	
Recommended Dry Film Thickness (DFT) Per Coat		1.0-2.0 mils (25-50μ)	
Practical Coverage at Recommended DFT		10-15 sq.ft./can (1.1-1.7 m²/can)	
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Touch	20 minutes	
	Handle	1 hour	
	Recoat	Within 1 hour or after 24 hours	
Shelf Life		5 years	
Flash Point		-156°F (-104°C)	
Safety Information		For additional information, see SDS	

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