

1. Identification

Product identifier	Oatey H2O 5 Paste Flux	
Other means of identification		
SDS number	1613C	
Synonyms	Part Numbers: 30130, 30131, 30132, 30133, 53067	
Recommended use	Joining Copper Pipes. Joining Copper Tubing.	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/Distributor information		
Company Name	Oatey Co.	
Address	4700 West 160th St. Cleveland, OH 44135	
Telephone	216-267-7100	
E-mail	info@oatey.com	
Transport Emergency	Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)	
Emergency First Aid	1-877-740-5015	
Contact person	MSDS Coordinator	

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 1B
	Serious eye damage/eye irritation	Category 1
Environmental hazards	Not classified.	
Label elements		



Signal word	Danger	
Hazard statement	Causes severe skin burns and eye damage.	
Precautionary statement		
Prevention	Do not breathe dusts or mists. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.	
Response	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. Wash contaminated clothing before reuse.	
Storage	Store locked up.	
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.	
Other hazards	None known.	
Supplemental information	Not applicable.	

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Glycerin	56-81-5	7-13

Triethanolamine Hydrochloride	637-39-8	7-13
Zinc chloride	7646-85-7	3-7
Ammonium chloride	12125-02-9	1-5

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Continue rinsing. Call a physician or poison control center immediately. Remove contact lenses, if present and easy to do.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Use water spray to cool unopened containers.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Small Spills: Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Do not get this material on clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
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Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Glycerin (CAS 56-81-5)	TWA	10 mg/m3	Mist.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Glycerin (CAS 56-81-5)	TWA	3 mg/m3	Respirable mist.
		10 mg/m3	Mist.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Glycerin (CAS 56-81-5)	TWA	10 mg/m3	Mist.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.

Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Glycerin (CAS 56-81-5)	TWA	10 mg/m3	Mist.

Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)

Components	Type	Value	Form
Zinc chloride (CAS 7646-85-7)	TWA	1 mg/m ³	Fume.
Biological limit values	No biological exposure limits noted for the ingredient(s).		
Exposure guidelines	Occupational Exposure Limits are not relevant to the current physical form of the product.		
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.		
Individual protection measures, such as personal protective equipment			
Eye/face protection	Wear safety glasses with side shields (or goggles) and a face shield.		
Skin protection			
Hand protection	Wear appropriate chemical resistant gloves.		
Other	Wear appropriate chemical resistant clothing.		
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.		
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.		
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.		

9. Physical and chemical properties**Appearance**

Physical state Liquid.

Form Paste.

Color Light yellow.

Odor Slight.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range Not Applicable

Flash point Not Applicable

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density > 1

Relative density 1.1

Solubility(ies)

Solubility (water) Soluble

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity 30000 - 50000

Other information

VOC (Weight %) 8 g/l <1% by weight

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information**Information on likely routes of exposure**

Inhalation Prolonged inhalation may be harmful. May cause irritation to the respiratory system.

Skin contact Causes skin burns.

Eye contact Causes serious eye damage.

Ingestion Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects**Acute toxicity**

Components	Species	Test Results
Ammonium chloride (CAS 12125-02-9)		
Acute		
<i>Oral</i>		
LD50	Rat	1650 mg/kg
Glycerin (CAS 56-81-5)		
Acute		
<i>Oral</i>		
LD50	Rat	12600 mg/kg
Zinc chloride (CAS 7646-85-7)		
Acute		
<i>Oral</i>		
LD50	Mouse	350 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization**Canada - Alberta OELs: Irritant**

Ammonium chloride (CAS 12125-02-9)	Irritant
Glycerin (CAS 56-81-5)	Irritant
Zinc chloride (CAS 7646-85-7)	Irritant

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not expected to cause cancer.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Zinc chloride (CAS 7646-85-7)		
Aquatic		
Crustacea	EC50	American or virginia oyster (Crassostrea virginica) 0.1511 - 0.2782 mg/l, 48 hours
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss) 0.101 - 0.197 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Partition coefficient n-octanol / water (log Kow)

Glycerin (CAS 56-81-5) -1.76

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Avoid discharge into water courses or onto the ground.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations**Stockholm Convention**

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other Information**Issue date** 17-December-2015**Revision date** -**Version #** 01

List of abbreviations

STEL: Short term exposure limit.
IATA: International Air Transport Association.
IMDG: International Maritime Dangerous Goods.
ACGIH: American Conference of Industrial Hygienists.
CAS: Chemical Abstracts Service.
OEL: Occupational Exposure Limit.
LD50: Lethal dose 50% (dose that kills 50% of test animals).
LC50: Lethal concentration 50% (concentration that kills 50% of test animals).
EC50: (Effective Concentration – 50%) The concentration that will produce a 50% in vivo inhibition of a biological or biochemical effect, in the test organisms or animals.
MARPOL: International Convention for the Prevention of Pollution from Ships.
ANTT: National Agency of Land Transport.
IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.

Disclaimer

Oatey Co. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.