



Premium Quality
Adhesives

Leech Products

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TECHNICAL DATA SHEET X-30[®] CONTACT CEMENT

BRUSH GRADE

NEOPRENE CONTACT ADHESIVE

BASE:	Resin Modified Neoprene Rubber
VISCOSITY:	800 cps \pm 100 cps.
SOLIDS:	% by Weight 26% \pm 1%
SOLVENT:	Ketone, Hydrocarbon Resin Blend
POUNDS PER GALLON:	7.2 Lbs./gl.
DESCRIPTION:	Leech X-30 [®] is a fast drying contact cement. The adhesive offers rapid strength build up, high ultimate strength, with greater than normal open time and high softening point. The adhesive has excellent specific adhesion to metal and finds use in automotive soft trim and in bonding high design decorative plastic laminates, and honeycomb or Styrofoam to metal and wood bases.
APPLICATION:	The adhesive is designed for brush or roller application
BONDING TIME:	Apply adhesive to both surfaces and allow the solvent to evaporate. Mating surfaces will be between two minutes and 30 minutes, depending on temperature and humidity.
CAUTION:	Surfaces should be clean, dry and free from oil or grease.
DANGER:	Keep adhesive away from sparks and flames. Provide adequate ventilation while applying.