



Revision Number: 003.1

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LePage PL610 Mirror Construction Adhesive	IDH number:	1664870
Product type:	Assembly adhesive, solvent	Region:	United States
Restriction of Use:	None identified	Contact information:	
Company address:	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com		
Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067			

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HIGHLY FLAMMABLE LIQUID AND VAPOR.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.
Response:	If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Limestone	1317-65-3	30 - 60
Acetone	67-64-1	10 - 30
Kaolin	1332-58-7	10 - 30
Petroleum resins	64742-16-1	1 - 5
Resin acids and Rosin acids, esters with pentaerythritol	8050-26-8	1 - 5
Methyl acetate	79-20-9	1 - 5
Titanium dioxide	13463-67-7	0.1 - 1
Quartz (SiO ₂), <1% respirable	14808-60-7	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If inhaled, immediately remove the affected person to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
Skin contact:	Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion:	Do not induce vomiting, seek medical advice immediately.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide. In case of fire, keep containers cool with water spray.
Special firefighting procedures:	Wear a self-contained breathing apparatus with a full face piece operated in pressure-demand or other positive pressure mode. Wear full protective clothing.
Unusual fire or explosion hazards:	Closed containers may explode when exposed to extreme heat. Vapors may form explosive mixtures with air. Vapors are heavier than air and may travel along floor to an ignition source.
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Eliminate all sources of ignition or flammables that may come into contact with a spill of this material. Ventilate area. Do not allow product to enter sewer or waterways.
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Clean-up methods:

Use noncombustible absorbent material such as sand. Use non-sparking tools for clean-up. Absorb spill with inert material. Shovel material into appropriate container for disposal. Wear suitable protective clothing, gloves and eye/face protection.

7. HANDLING AND STORAGE

Handling:

Do not pressurize, cut, heat or weld containers. Empty product containers may contain product residue. Do not reuse empty containers. Use only in well-ventilated areas. Keep out of the reach of children.

Storage:

For safe storage, store between -20 °C (-4°F) and 50 °C (122°F)
Keep away from heat, spark and flame. Keep containers closed when not in use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Limestone	10 mg/m ³ TWA Total dust.	5 mg/m ³ PEL Respirable fraction. 15 mg/m ³ PEL Total dust.	None	None
Acetone	250 ppm TWA 500 ppm STEL	1,000 ppm (2,400 mg/m ³) PEL	None	None
Kaolin	2 mg/m ³ TWA Respirable fraction.	5 mg/m ³ PEL Respirable fraction. 15 mg/m ³ PEL Total dust. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 5 mg/m ³ TWA Respirable fraction. 15 mg/m ³ TWA Total dust.	None	None
Petroleum resins	None	None	None	None
Resin acids and Rosin acids, esters with pentaerythritol	None	None	None	None
Methyl acetate	200 ppm TWA 250 ppm STEL	200 ppm (610 mg/m ³) PEL	None	None
Titanium dioxide	10 mg/m ³ TWA	15 mg/m ³ PEL Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m ³ TWA Total dust. 50 MPPCF TWA Total dust. 5 mg/m ³ TWA Respirable fraction.	None	None
Quartz (SiO ₂), <1% respirable	0.025 mg/m ³ TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m ³ TWA Respirable. 0.05 mg/m ³ TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m ³ OSHA ACT (Respirable dust.) 0.05 mg/m ³ PEL Respirable dust.	None	None

Engineering controls:

Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.

Respiratory protection:

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection:

Safety goggles or safety glasses with side shields.

Skin protection:

Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Tan
Odor:	Strong, Solvent
Odor threshold:	Not available.
pH:	7
Vapor pressure:	Not available.
Boiling point/range:	56 - 57 °C (132.8 - 134.6 °F)
Melting point/ range:	< 0 °C (< 32°F)
Specific gravity:	1.39
Vapor density:	2.0
Flash point:	-17 °C (1.4 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	14.4
Solubility in water:	Slightly soluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0.25 %; 7.5 g/l (by weight, calculated using CARB method; g/L less water, less exempts calculated using SCAQMD method)
Viscosity:	270,000 mPa.s
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Incompatible materials:	Strong oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Inhalation, Skin contact
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Potential Health Effects/Symptoms

Inhalation:	Irritates the nose, throat and respiratory system. Exposure to high doses may cause central nervous system depression. Such doses may also cause adverse effects in the liver, kidneys, and lungs. Abrasion of cured material such as by sanding or grinding could release respirable particles of silica quartz, a cancer hazard by inhalation. Normal use of this product causes no such release. Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.
Skin contact:	Prolonged and/or repeated skin contact with this product may cause irritation/dermatitis.
Eye contact:	Contact with eyes can cause eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
Ingestion:	Ingestion can cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Limestone	None	Nuisance dust
Acetone	Oral LD50 (Mouse) = 5.2 g/kg Oral LD50 (Mouse) = 3,000 mg/kg Oral LD50 (Rabbit) = 5,340 mg/kg Oral LD50 (Rat) = 5,800 mg/kg Oral LD50 (Rat) = 9,800 mg/kg Dermal LD50 (Rabbit) = 20,000 mg/kg Inhalation LC50 (Rat, 4 h) = 76 mg/l	Central nervous system, Irritant
Kaolin	Oral LD50 (Rat) = > 5,000 mg/kg Dermal LD50 (Rat) = > 5,000 mg/kg	Nuisance dust
Petroleum resins	None	Central nervous system
Resin acids and Rosin acids, esters with pentaerythritol	None	Irritant
Methyl acetate	Oral LD50 (Rabbit) = 3.7 g/kg	Blood, Central nervous system, Eyes, Irritant
Titanium dioxide	None	Irritant, Respiratory, Some evidence of carcinogenicity
Quartz (SiO ₂), <1% respirable	None	Immune system, Lung, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Limestone	No	No	No
Acetone	No	No	No
Kaolin	No	No	No
Petroleum resins	No	No	No
Resin acids and Rosin acids, esters with pentaerythritol	No	No	No
Methyl acetate	No	No	No
Titanium dioxide	No	Group 2B	No
Quartz (SiO ₂), <1% respirable	Known To Be Human Carcinogen.	Group 1	Yes

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA. It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Adhesives
Hazard class or division: 3
Identification number: UN 1133
Packing group: II
DOT Hazardous Substance(s): Acetone

International Air Transportation (ICAO/IATA)

Proper shipping name: Adhesives
Hazard class or division: 3
Identification number: UN 1133
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: ADHESIVES
Hazard class or division: 3
Identification number: UN 1133
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Fire, Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: This Safety Data Sheet contains changes from the previous version in Section(s): 2, 3, 8, 11, 15, 16

Prepared by: Product Safety and Regulatory Affairs

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