

## Regular-Duty

Up to 200 lbs.\*  
Easy to Clean  
Scratch and Stain Resistant



1980 Series Shelf Board  
(Walnut shown)



Oak

White

Espresso

Maple

## Decorative Shelf Board

**Applications** 1980 All Purpose Shelf Board is ideal for storage and display needs.

**Load Rating** Up to 200 lbs. (when properly installed)

**Material** Heavy-duty particleboard with a durable finish

**Finishes** Diamond Ash (DA) Espresso (ESP), Maple (MPL), Oak (OK), Walnut (WAL), White (WH): Easy to clean, scratch and stain resistant finishes

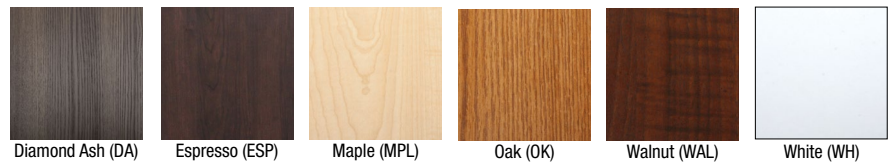
**Features** Specially designed to fit the entire line of KV Brackets and Standard/Bracket Shelving Systems. Also works great with custom and commercial/industrial shelving support systems when installed properly.

### 1980 Series All Purpose Shelves:

- 5/8" thick with square corners
- Made in the China
- Available from open stock

\*Varies per size. Contact KV Customer Service for more information.

### Available Finishes



Diamond Ash (DA)

Espresso (ESP)

Maple (MPL)

Oak (OK)

Walnut (WAL)

White (WH)

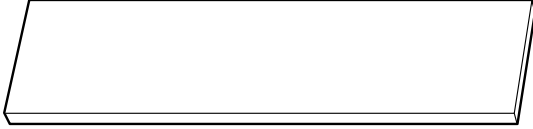
### Sizes and Finishes Available

Size	Diamond Ash (DA)	Espresso (ESP)	Maple (MPL)	Oak (OK)	Walnut (WAL)	White (WH)
Standard Pack (5/carton. Except 3/carton: 12" x 72")						
8" x 24"	1980 DA 8X24	1980 ESP 8X24	1980 MPL 8X24	1980 OK 8X24	1980 WAL 8X24	1980 WH 8X24
8" x 36"	1980 DA 8X36	1980 ESP 8X36	1980 MPL 8X36	1980 OK 8X36	1980 WAL 8X36	1980 WH 8X36
8" x 48"	1980 DA 8X48	1980 ESP 8X48	1980 MPL 8X48	1980 OK 8X48	1980 WAL 8X48	1980 WH 8X48
10" x 24"	1980 DA 8X24	1980 ESP 10X24	1980 MPL 10X24	1980 OK 10X24	1980 WAL 10X24	1980 WH 10X24
10" x 36"	1980 DA 8X36	1980 ESP 10X36	1980 MPL 10X36	1980 OK 10X36	1980 WAL 10X36	1980 WH 10X36
10" x 48"	1980 DA 8X48	1980 ESP 10X48	1980 MPL 10X48	1980 OK 10X48	1980 WAL 10X48	1980 WH 10X48
12" x 24"	1980 DA 8X24	1980 ESP 12X24	1980 MPL 12X24	1980 OK 12X24	1980 WAL 12X24	1980 WH 12X24
12" x 36"	1980 DA 8X36	1980 ESP 12X36	1980 MPL 12X36	1980 OK 12X36	1980 WAL 12X36	1980 WH 12X36
12" x 48"	1980 DA 8X48	1980 ESP 12X48	1980 MPL 12X48	1980 OK 12X48	1980 WAL 12X48	1980 WH 12X48
12" x 72"	—	—	—	—	—	1980 WH 12X72

### Nominal Sizes

Size	Nominal Width	Nominal Length
8" x 24"	7-3/4"	23-7/16"
8" x 36"	7-3/4"	35-7/16"
8" x 48"	7-3/4"	47-7/16"
10" x 24"	9-3/4"	23-7/16"
10" x 36"	9-3/4"	35-7/16"
10" x 48"	9-3/4"	47-7/16"
12" x 24"	11-3/4"	23-7/16"
12" x 36"	11-3/4"	35-7/16"
12" x 48"	11-3/4"	47-7/16"
12" x 72"	11-3/4"	71-7/16"

# Decorative Shelf Board



1980 All Purpose Decorative Shelf Board

## 1. Product Name

1980 All Purpose Decorative Shelf Board ideal for storage and display needs.

## 2. Manufacturer

Knap & Vogt® Manufacturing Company  
2700 Oak Industrial Dr. NE, Grand Rapids, MI USA 49505-6026  
616.459.3311 | www.kv.com

## 3. Product Description

**Basic Use:** Heavy-duty shelving where appearance and strength is critical. Appropriate for any institutional or residential setting requiring attractive, adjustable, strong storage. Applications include schools, hospitals, offices, libraries, retail stores, and homes.

### Composition and Materials:

1980: Heavy-duty particleboard with high quality finish

### Sizes:

1980: 8" x 24", 8 x 36", 8 x 48", 10" x 24", 10" x 36", 10" x 48", 12" x 24",  
12" x 36", 12" x 48", 12" x 72"

### Finishes:

1980: Diamond Ash (DA), Espresso (ESP), Maple (MPL),  
Oak (OK), Walnut (WAL), White (WH) (some finishes may not be available in some sizes)

## 4. Technical Data

**Applicable Standards:** Shelf board is tested to meet or exceed the ANSI performance standards as established by BHMA in the Knap & Vogt (KV) recommended application.

These load limits are intended to be used as general guidelines only, and no warranty—expressed or implied—is made by Knap & Vogt.

Results were obtained by laboratory testing in accordance with ANSI/ BHMA A156.9-2003 performance standard. (Load ratings based on brackets being mounted on 16" centers. Wider spacing will result in reduced load capacity.) Actual use conditions will typically result in lower load capacity than laboratory conditions.

Representative testing in a fully configured application is the only way to assure proper performance, durability, and safety. Contact KV for verification testing service of your specific application.

The aforementioned shelf board load limit is intended as a guide only and not as a warranty. Actual load bearing capabilities depend upon the type of cabinet/wall material and use of appropriate shelf standard mounting fasteners, installation technique, shelf standard spacing, shelf size and construction.

## Environmental Considerations:

**Environment:** Excessive humidity, salts, or other chemical agents can corrode the finish and attack metal or plastic components.

**Fastening:** Inadequate or incorrect fasteners can result in the shelves pulling loose and causing damage.

**Alignment:** Improper shelving alignment can result in a system that is ineffective and unsafe.

## 5. Installation

Determine depth of shelf bracket and length of shelf. Place shelf on brackets and fasten shelving to brackets through available screw holes.

## 6. Availability and Cost

**Availability:** Knap & Vogt (KV) products are available from stocking distributors and through KV Representatives worldwide.

**Cost:** Current pricing is available from area KV Representatives. Please call for the nearest representative at: 800.253.1561.

## 7. Warranty

**Limited Lifetime Warranty:** Knap & Vogt offers its standard Limited Lifetime Warranty to the initial purchaser of commercial products. This warranty covers defects in materials and workmanship which occur during normal use, and the remedy is limited to repair or replacement of defective products, at KV's option. Certain types of defects and damage are excluded from warranty coverage, costs and expenses are not covered, and additional restrictions apply. A copy of the Limited Lifetime Warranty, with all warranty details, limitations and disclaimers, is available on the Customer Care Connection location at [www.kv.com](http://www.kv.com) or from KV Customer Service, 2700 Oak Industrial Drive, Grand Rapids, MI 49505, 800.253.1561.

## 8. Maintenance

Shelf boards require no maintenance. Inspect for proper fit periodically and adjust when necessary. Replace as required or recommended by application.

## 9. Technical Services

Knap & Vogt and area representatives can assist with any application. For further information, or for the name of the representative nearest you, please call Knap & Vogt Customer Service: 800.253.1561 or visit our website at: [www.kv.com](http://www.kv.com).

## 10. Filing Systems

Additional product information, data sheets, application sheets, and a full catalog are available upon request from Knap & Vogt.



**KNAPE & VOGT.**

2700 Oak Industrial Dr. NE  
Grand Rapids, MI 49505-6026 USA  
1.800.253.1561 | 616.459.3311  
Fax: 877.636.3290  
[www.kv.com](http://www.kv.com)

**BHMA** Knap & Vogt shelving products follow the ANSI testing standards established by BHMA.

*This and other KV literature is available for download at [www.kv.com](http://www.kv.com) > Resource Library*  
*Knap & Vogt reserves the right to change product specifications at any time without notice and without incurring responsibility for existing units. This information conforms to editorial style prescribed by The Construction Specifications Institute.*  
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