



In 1908, C.A. Lakin and Harry McKey had a vision to provide quality workwear for the hardworking farmers and ranchers of America's Great Plains. They began the Lakin-McKey Manufacturing Company in Kansas, establishing a household brand that started with a pair of bib overalls at a great value. In 1938, the founding family of Oshkosh B'Gosh purchased Lakin-McKey and shortened the name to KEY.

Key built its reputation on manufacturing "The Nation's Finest" work clothes. Key has maintained the quality and value that were of utmost importance to its founders, but also has adapted to the changing needs of today's consumer. Key designs and produces apparel for men, women & children. The Key family of brands include Polar King® clothes for extreme conditions, Key and Key FR (fire-resistant) workwear, Performance Comfort line of jeans, and DRYve, its newest addition of sweat-wicking, technical activewear.

Throughout the past century, KEY and its employees have dedicated their lives to providing honest people with the very best clothing. They now look to the future as they continue innovating and providing you with clothing that aims to fit your lifestyle, both on and off the job.





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# NEW ITEMS

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# JACKETS





# 379 Carry-All Coat

The Polar King Carry-All Coat is the most versatile and reliable coat you can find. With enough pockets to ensure proper storage of all items you need with you and some hidden pockets for items you may want concealed. The rugged duck outer shell has a water and stain resistant finish to protect you from anything that comes your way, while the bi-swing back and pleated elbows help with ease of movement. This coat provides a new kind of versatility, all the while maintaining the quality and reliability Polar King is known for.

- 100% Cotton Duck Fabric Outer Shell
- Fleece Lined Interior
- Brushed Hand Washed Finish
- Full Gusseted Bi-Swing Back and Pleated Elbows for Ease of Movement
- Articulated Elbows with 5-Piece Sleeves
- 12 Total Pockets
- Taffeta Lined Sleeves for Easy On, Easy Off
- Storm Flap Over Heavy Duty Front Zipper



## Be secure in everything you carry... both on and off the job!

# 12 TOTAL POCKETS



Three right inside pockets



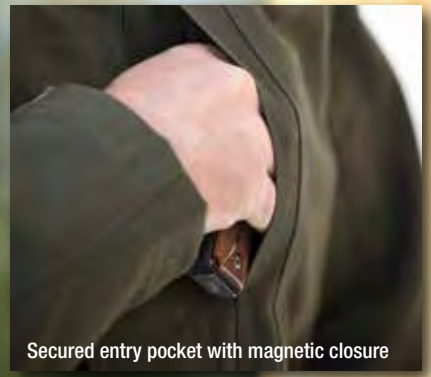
Articulated elbow

379.03	Charcoal	379	M	L	XL	2XL	3XL	4XL	5XL
379.07	Black	Regular	■	■	■	■	■	■	■
379.23	Chestnut	Tall	■	■	■	■	■	■	■
379.28	Saddle								
379.36	Forest Green								

■ IN-STOCK + 10% ■ + 20%



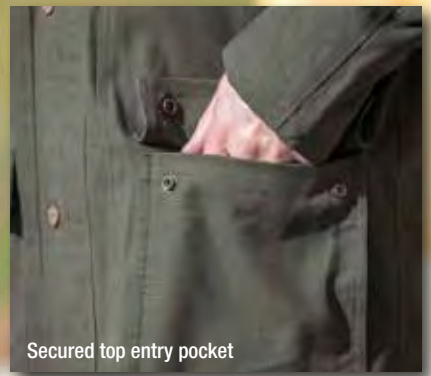
Bi-Swing back



Secured entry pocket with magnetic closure



Two left inside pockets



Secured top entry pocket



Side entry pocket



OUTERWEAR

# 37 NEW ITEM

## Carry-All Vest

The Polar King Carry-All Vest is designed to provide the same comfort and functionality one would find in their favorite Carry-All Coat. This vest contains enough pockets to ensure that you have room for all your essentials, including the ones you want to conceal in the hidden pockets. The durable outer shell is water and stain resistant to protect you from the elements. When looking for the most versatile vest, the Polar King Carry-All Vest checks all the boxes.

- 100% Cotton Duck Fabric Outer Shell
- Fleece Lined Interior
- Water and Stain Resistant Finish
- 12 Total Pockets
- Storm Flap Over Heavy Duty Front Zipper
- Antique Brass Snaps and Rivets for Durability

# 12 TOTAL POCKETS



IN-STOCK + 10%

6

37.28	Saddle
37.36	Forest

37	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

Customer Service: 800-835-0365 | [customerservice@keyapparel.com](mailto:customerservice@keyapparel.com)



# 30 Montana Vest

The Polar King Montana Vest takes versatility to a whole new level. The interior and exterior taffeta lining allow for this vest to be used in between layers or on its own. The quilted insulation provides another layer of warmth without adding bulk. Pockets and locker loop add convenience to this already highly functional piece.

- Softer Taffeta for Inner and Outer Lining
- Oversized Hand Patch Pockets
- Knit Collar Band
- Locker Loop
- Interior Pockets



30.01	Black
30.03	Gray

30	M	L	XL	2XL	3XL	4XL	5XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

# 303 Montana Jacket

When you are battling the most extreme cold temperatures, be sure to add the Polar King Diamond Quilted Jacket to your arsenal. The inner and outer taffeta lining allows for easy layering and the quilted insulation provides additional warmth. If you prefer, you can wear this as a standalone jacket. Functionality, convenience and warmth are KEY!

- Softer Taffeta for Inner and Outer Lining
- Oversized Hand Patch Pockets
- Exposed Knit Cuffs
- Locker Loop
- Interior Pockets
- Storm Flap Over Chest Zipper
- Open Bottom



303.01	Black
303.03	Gray

303	M	L	XL	2XL	3XL	4XL	5XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

■ IN-STOCK + 10% ■ + 20%



# 33 Colorado Vest

Whether at work or play, or relaxing on the weekend, grab the Polar King Colorado Vest as your go to layering piece. This vest has soft fabric with sleek pockets providing warmth and style that is expected from Polar King.

- 65% Polyester, 35% Cotton
- Welted Side Seam Pockets
- Snap Front Storm Flap
- Heavy Duty Front Zipper
- Taffeta Lining



33.24	Khaki	M	L	XL	2XL	3XL	4XL	5XL
33.40	Navy	■	■	■	■	■	■	■
	Regular	■	■	■	■	■	■	■
	Tall	■	■	■	■	■	■	■



# 302

## NEW ITEM

# Soldier Road Jacket

Grab your Polar King Soldier Road Jacket when the cold temperatures begin to set in. With a variety of convenient pockets, have easy access to all the items you need. This jacket even includes an interior hidden pocket for protecting your most valuable belongings. The rib knit cuffs and waistband not only provides a clean, sleek look, but also keeps your jacket in place while you move throughout your day. Add this versatile jacket to your closet!

- 91% Poly, 9% Nylon
- Front Pockets with Hidden Snaps
- Interior Pocket
- Rib Knit Cuffs and Waistband



OUTERWEAR

302.01 Black

302.01	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■



OUTERWEAR

# 376 Premium Insulated Fleece Lined Hooded Jacket

The Polar King Premium Insulated Fleece Lined Hooded Jacket is the leading choice for comfort and warmth. The heavyweight, duck outer shell is sturdy enough to endure the elements during the toughest job, yet soft to the touch from the brushed hand, washed finish. This fabric, in conjunction with the gusseted back and articulated elbows, ensure ease of movement without restriction. Inside you will find heavyweight insulation and fleece lining to provide superior warmth. The heat stays in and the cold stays out with storm cuffs, an elastic waistband and heavy duty zipper. When temperatures are at their coldest, layer this coat over your favorite bibs, pull the hood over your head and tuck your hands into the fleece lined pockets. In no time, you will see why the Polar King Premium Insulated Fleece Lined Hooded Jacket is the premier winter jacket offered by KEY.

- 100% Cotton, 12 oz. Duck Fabric Outer Shell – Brushed Hand, Washed Finish
- Heavyweight Bonded Polyester Fiberfil Insulation & Polyester Fleece Body Lining
- Full Gusseted Bi-Swing Back for Ease of Movement
- Articulated Elbows with Four Piece Sleeves
- Fleece Lined Hand Warmer Pockets
- Two Interior Pockets for Extra Storage
- Recessed Storm Cuffs
- Heavy Duty Front Zipper
- Rivets at Stress Points
- Taffeta Lined Sleeves for Easy On, Easy Off



IN-STOCK + 10% + 20% N/A

376.04	Graphite - Limited Quantities
376.07	Black
376.27	Bark
376.28	Saddle

376	S	M	L	XL	2XL	3XL	4XL	5XL
Regular	■	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■	■

OVERSIZE front zipper



WITH Y-Bar TECHNOLOGY



Full Gusset Bi-Swing Back



Hanger Packed



OUTERWEAR

# 337 Premium Fleece Lined Hooded Jacket

Get comfortable in the Polar King Premium Fleece Lined Hooded Jacket! The heavyweight, duck outer shell will endure the elements, while you enjoy the soft feel of the brushed hand, washed finish. This fabric, along with the gusseted back and articulated elbows, ensure ease of movement without restriction. The fleece lining will keep you warm inside, while the storm cuffs, elastic waistband and heavy duty zipper keep the cold out. When temperatures are at their coldest, layer this coat over a Polar King Insulated Bib Overall to maximize warmth and comfort!

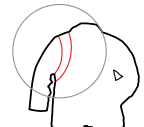
- 100% Cotton, 12 oz. Duck Fabric Outer Shell – Brushed Hand, Washed Finish
- Fleece-Lined Body
- Full Gusseted Bi-Swing Back for Ease of Movement
- Articulated Elbows with Four Piece Sleeves
- Fleece Lined Hand Warmer Pockets
- Two Interior Pockets for Extra Storage
- Recessed Storm Cuffs
- Heavy Duty Front Zipper
- Rivets at Stress Points
- Taffeta Lined Sleeves for Easy On, Easy Off



OVERSIZE front zipper



WITH Y-Bar TECHNOLOGY



Full Gusset Bi-Swing Back



Hanger Packed

- 337.07** Black - Limited Quantities
- 337.27** Bark - Limited Quantities
- 337.28** Saddle - Limited Quantities

337	S	M	L	XL	2XL	3XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

IN-STOCK + 10% N/A

# 372 Insulated Hooded Duck Jacket

The KEY Insulated Hooded Duck Jacket works hard with you all day through. The rugged, duck outer shell is made to last and the water/stain resistant finish will sustain anything the job throws at you. The bi-swing back and pleated elbows help you move with ease, while the fiberfil insulation, heavy-duty front zipper and storm cuffs keep you warm long after the sun goes down. When the weather is intense, pair with a matching KEY Insulated Duck Bib Overall to stay warm from head-to-toe.

- 100% Cotton, 12 oz. Duck Fabric Outer Shell, Firm Hand
- Water and Stain Resistant Finish
- Bi-Swing Back for Ease of Movement
- Pleated Elbows with Two Piece Sleeves
- Fleece Lined Hand Warmer Pockets
- Two Interior Pockets for Extra Storage
- Exposed Knit Storm Cuffs Dyed to Match
- Heavy-Duty Front Zipper
- Taffeta Lining in Body and Sleeves
- Mid-Weight Bonded Polyester Fiberfil Insulation



**OVERSIZE**  
front zipper



WITH **Y-Bar**  
TECHNOLOGY



Bi-Swing Back



Hanger Packed

<b>372.01</b>	Black
<b>372.29</b>	Saddle

372	S	M	L	XL	2XL	3XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

■ IN-STOCK ■ + 10% ■ N/A

# 378 Insulated Duck Chore Coat

The KEY Insulated Duck Chore Coat is called a chore coat for a reason. This coat is the toughest, most reliable and hardest working coat you can find. The rugged, heavyweight outer shell has a water and stain resistant finish to protect you from anything that comes your way. Storage is not an issue with the many pocket options this coat has to offer and you will appreciate the bi-swing back and pleated elbows that allow for ease of movement. Stay warm with the fiberfil insulation, hand warmer pockets and recessed storm cuffs. For maximum warmth, pair with a matching KEY Insulated Duck Bib Overall.

- 100% Cotton, 12 oz. Duck Fabric Outer Shell, Firm Hand
- Water and Stain Resistant Finish
- Bi-Swing Back for Ease of Movement
- Pleated Elbows with Two Piece Sleeves
- Fleece Lined Hand Warmer Pockets
- Two Interior Pockets for Extra Storage
- Heavy-Duty Front Zipper with Storm Flap
- Taffeta Lining in Body and Sleeves
- Recessed Storm Cuffs
- Mid-Weight Bonded Polyester Fiberfil Insulation



<b>378.01</b>	<b>Black</b>
<b>378.29</b>	<b>Saddle</b>

378	S	M	L	XL	2XL	3XL	4XL	5XL
<b>Regular</b>	■	■	■	■	■	■	■	■
<b>Tall</b>	■	■	■	■	■	■	■	■

OVERSIZE  
front zipper



WITH **Y-Bar**  
TECHNOLOGY



Bi-Swing Back



Hanger Packed

IN-STOCK + 10% + 20% N/A



# 35 Premium Berber Lined Vest

Get the job done in the Polar King Premium Berber Lined Vest. The heavyweight outer shell with kidney flap will keep the cold air out while the heavy-piled Berber lining will keep the warmth in. The heavy duty front zipper, interior pockets and fleece lined hand warmer pockets ensure comfort and convenience. Rivets and triple needle stitching provide the durability needed for the toughest jobs.

- 100% Cotton, 12 oz. Duck Fabric Outer Shell – Brushed Hand, Washed Finish
- Fleece Lined Hand Warmer Pockets
- Two Interior Pockets for Extra Storage
- Heavy Duty Front Zipper
- Rivets at Stress Points
- Triple Needle Stitching



IN-STOCK + 10% N/A

- 35.27** Bark
- 35.28** Saddle

35	M	L	XL	2XL	3XL
Regular	■	■	■	■	■
Tall	■	■	■	■	■



# 522 The Bourbon Jac

The Polar King Bourbon Jac is your solution for maximum warmth in a single layer. The heavyweight yarn dyed cotton is designed to keep you warm and has been garment washed to feel soft to the touch. The fleece lining provides another layer to insulate and keep you warm. This Jac is constructed with a banded collar, hemmed bottom and double needle seams for durability. Adjustable cuffs ensure a comfortable fit, while taffeta lined sleeves allow for easy on, easy off. Keep your essentials at your fingertips in the double chest pockets that include a pencil slot on the left side. For comfort that lasts, choose Polar King!

- 100% Yarn Dyed Cotton Outer Shell
- 100% Polyester Fleece Lining
- Garment Washed
- Banded Collar
- Hemmed Bottom
- Double Needle Seams
- Adjustable Cuff
- Taffeta Lined Sleeves for Easy On, Easy Off
- Double Front Chest Pockets with Flaps and Snap Closures
- Left Side Pocket with Pencil Slot
- Side Seam Pockets
- Heavy Duty Snap Front Closure



OUTERWEAR



522.19 Buffalo



522.29 Blue/Green



522.398 Black/White

522	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

IN-STOCK + 10% N/A

# 524 **NEW ITEM** Goodlander Jac

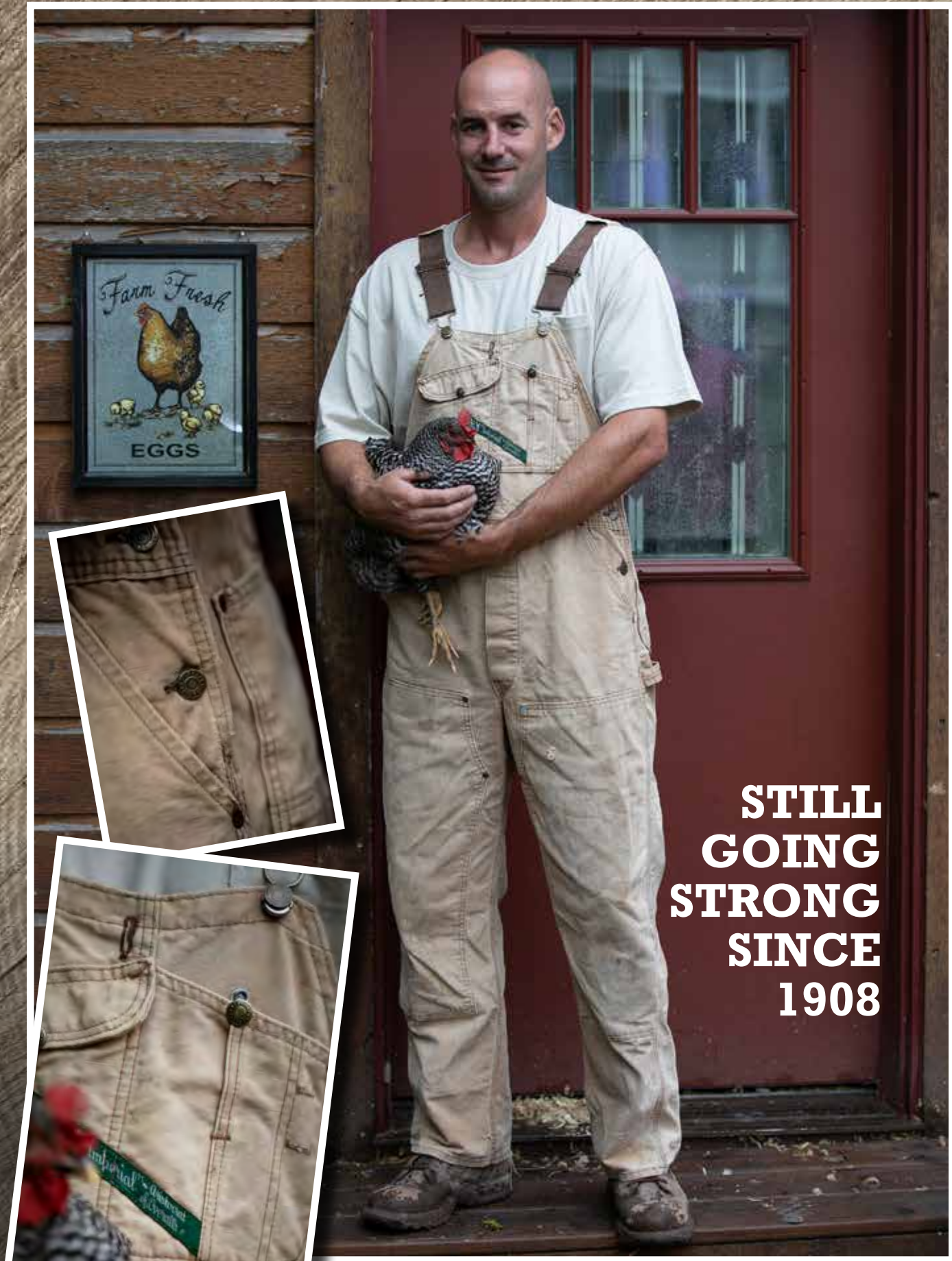
The Goodlander Jac provides maximum comfort and durability. This cotton flannel is designed with a polyester lined insulation to keep you warm and has been washed for softness. This Jac is fashioned with a banded collar and double needle seams for durability. Keep the items you need in the two front chest pockets that include a pencil pocket on the left side. Whether at work or play, choose the Goodlander Jac!

- 100% Cotton Flannel
- 100% Polyester Lining
- Garment Washed
- Banded Collar
- Double Needle Seams
- Adjustable Cuffs
- Two Front Chest Pockets with Flaps and Button Closure
- Pencil Pocket on Wearer's Left Front Pocket
- Side Seam Pockets



IN-STOCK  + 10%  + 20%  N/A

<b>524.03</b>	<b>Charcoal</b>	<b>M</b>	<b>L</b>	<b>XL</b>	<b>2XL</b>	<b>3XL</b>	<b>4XL</b>
<b>524.40</b>	<b>Navy</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>



**STILL  
GOING  
STRONG  
SINCE  
1908**



9

# BIBS & COVERALLS





# 276 Premium Insulated Bib Overall

With the Premium Insulated Bib Overall, Polar King gives you everything you could want from a bib and more! Polar King's duck fabric has a brushed hand, washed finish that gives the material a soft touch and flexibility to provide comfort and ease of movement. This bib is fully lined and the legs have additional snaps at the bottom to prevent gapping, ensuring ultimate warmth. Pull this bib on over your clothes effortlessly with the front and leg-to-waist zippers. These zippers also allow for easy access to interior pockets at anytime. Durability is at its best with scuff plates on the heels, reinforced pockets, waterproof barriers and heavy duty zippers. Gain even more warmth and durability when you match this bib with a Polar King Premium Hooded Jacket.

- 100% Cotton, 12 oz. Duck Fabric Outer Shell – Brushed Hand, Washed Finish
- Heavyweight Bonded Polyester Fiberfil Insulation
- Waterproof Barrier in Seat and Knees
- Scuff Plate on Each Heel for Added Durability
- Reinforced Front Pockets
- Heavy Duty, Two Way Leg Zippers to Waist
- Heavy Duty, Two Way Front Zipper
- Two Exterior Chest Pockets with Zippered Closure
- Two Interior Storage Pockets
- Oversized Reinforced Back Pockets
- Double Knee with Cleanout
- Double Utility Pocket on Right Leg – Single Utility Pocket on Left Leg



276.07	Black
276.27	Bark
276.28	Saddle

276	S	M	L	XL	2XL	3XL	4XL	5XL
Short	■	■	■	■	■	■	■	■
Regular	■	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■	■



# 275 Insulated Duck Bib Overall

The KEY Insulated Duck Bib Overall works hard and wears well. Maximize productivity during extreme weather with the rugged, heavyweight, protective outer shell. This bib was made to last with the reinforced pockets, heavy-duty zippers and double knee with cleanout. Storage is KEY with the variety of pockets on the interior and exterior, including different versions of utility pockets on each leg. When the job is done, you will appreciate the convenience of the leg zippers to hip, front chest zipper and black taffeta lining for easy on, easy off. Pair with a matching KEY Insulated Hooded Duck Jacket or KEY Insulated Duck Chore Coat.

- 100% Cotton, 12 oz. Duck Fabric Outer Shell, Firm Hand
- Water and Stain Resistant Finish
- Mid-Weight Bonded Polyester Fiberfil Insulation with Black Taffeta Lining
- Reinforced Front Pockets
- Heavy-Duty Leg Zippers to Hip
- Heavy-Duty Front Zipper
- Two Exterior Chest Pockets with Zippered Closure
- Two Interior Storage Pockets
- Oversized Reinforced Back Pockets
- Double Knee with Cleanout
- Double Utility Pocket on Right Leg
- Single Utility Pocket on Left Leg
- Locker Loop



275	S	M	L	XL	2XL	3XL	4XL	5XL
<b>Short</b>	■	■	■	■	■	■	■	■
<b>Regular</b>	■	■	■	■	■	■	■	■
<b>Tall</b>	■	■	■	■	■	■	■	■

<b>275.01</b>	<b>Black</b>
<b>275.29</b>	<b>Saddle</b>



WITH **Y-Bar** TECHNOLOGY



# 210 Unlined Duck Bib Overall

The KEY Premium Unlined Duck Bib Overall is designed to make working hard look easy. The duck fabric is durable, yet features a brushed hand, washed finish to gain flexibility and make it soft to the touch. Knee length zippers allow you to conveniently wear them with boots, while the double knee with cleanout enhances durability where you need it most. Utility pockets, tool loops and a variety of other reinforced pockets add to the reliability and functionality of this bib. When the weather is moderate, wear it alone, and when it gets cold out, layer it with Polar King Thermal Underwear. No matter when you wear it or what you do in it, this bib overall will exceed your expectations.

- 100% Cotton, 10 oz. Duck Fabric – Brushed Hand, Washed Finish
- Knee Length Zipper with Exterior Storm Flap
- Double Knee with Cleanout
- Multi-Pocket Bib Top – Primary Pocket with Zipper Closure
- Reinforced Bib Top Button Tabs
- Double Utility Pockets on Right Legs
- Reinforced Double Bottom Front Pockets
- Reinforced Oversized Back Pockets
- Loop for Tape Measure/Cell Phone
- Hammer Loop
- Adjustable Straps with Elastic Inserts



210.28	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W	52 W	54 W
30 L	■	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■	■	■

**210.28** Saddle

■ IN-STOCK ■ + 10% ■ + 20% □ N/A

# 272 Enzyme Washed Denim Bib Overall

The KEY Denim Bib Overall is the foundation of the KEY brand. With the exception of a few minor enhancements over the years, the KEY Denim Bib Overall is built with the same construction as it was in 1908. Our forefathers knew that things should be built to last and KEY has carried on that tradition. Find durability in the triple needle stitching, reinforced pockets and the true diamond back construction. The heavyweight, cotton fabric is enzyme washed for your comfort. The trademark bib pocket design, button side closures and adjustable shoulder straps add convenience and functionality to this timeless overall. Be a part of the history of KEY when you have the KEY Denim Bib Overall!

- 100% Cotton, 12 oz. Fabric, Enzyme Washed
- Triple Needle Stitched
- True Diamond Back Construction
- Trademark Bib Pocket Design
- Reinforced Front and Back Pockets
- Button Side Closures
- Adjustable Shoulder Straps



272.42	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W	52 W	54 W	56 W
29 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■
30 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■

**272.42** Indigo Denim

■ IN-STOCK ■ + 10% ■ + 20% ■ N/A

# 273 Unwashed Denim Bib Overall

The KEY Denim Bib Overall is the foundation of the KEY brand. With the exception of a few minor enhancements over the years, the KEY Denim Bib Overall is built with the same construction as it was in 1908. Our forefathers knew that things should be built to last and KEY has carried on that tradition. Find durability in the triple needle stitching, reinforced pockets and the true diamond back construction. The trademark bib pocket design, button side closure, adjustable shoulder straps and double utility pocket adds convenience and functionality to this timeless overall. Be a part of the history of KEY when you have the KEY Denim Bib Overall!

- 100% Cotton, 12 oz. Fabric
- Triple Needle Stitched
- True Diamond Back Construction
- Trademark Bib Pocket Design
- Reinforced Front and Back Pockets
- Button Side Closures
- Adjustable Shoulder Straps
- Double Utility Pocket on Right Leg



273.41	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W	52 W	54 W	56 W	58 W	60 W	62 W	64 W
28 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
29 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
30 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■

**273.41**

Indigo Denim

■ IN-STOCK ■ + 10% ■ + 20% ■ + 30% ■ N/A



# 273 Garment Washed Denim Bib Overall

BIBS & COVERALLS

The KEY Bib Overall is the foundation of the KEY brand. With the exception of a few minor enhancements over the years, the KEY Bib Overall is built with the same construction as it was in 1908. Our forefathers knew that things should be built to last and KEY has carried on that tradition. Find durability in the triple needle stitching, reinforced pockets and the true diamond back construction. The heavyweight, cotton fabric is garment washed for your comfort. The trademark bib pocket design, button side closures and adjustable shoulder straps add convenience and functionality to this timeless overall. Be a part of the history of KEY when you have the KEY Bib Overall!

- 100% Cotton, 12 oz. Fabric, Garment Washed
- Triple Needle Stitched
- True Diamond Back Construction
- Trademark Bib Pocket Design
- Reinforced Front and Back Pockets
- Button Side Closures
- Adjustable Shoulder Straps



273.43	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W	52 W	54 W	56 W	58 W	60 W	62 W	64 W
28 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
29 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
30 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■

**273.43** Indigo Denim

# 273 Hickory Stripe Bib Overall

The KEY Denim Bib Overall is the foundation of the KEY brand. With the exception of a few minor enhancements over the years, the KEY Denim Bib Overall is built with the same construction as it was in 1908. Our forefathers knew that things should be built to last and KEY has carried on that tradition. Find durability in the triple needle stitching, reinforced pockets and the true diamond back construction. The trademark bib pocket design, button side closures and adjustable shoulder straps add convenience and functionality to this timeless overall. Be a part of the history of KEY when you have the KEY Denim Bib Overall!

- 100% Cotton, 12 oz. Fabric
- Triple Needle Stitched
- True Diamond Back Construction
- Trademark Bib Pocket Design
- Reinforced Front and Back Pockets
- Button Side Closures
- Adjustable Shoulder Straps



273.47	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W	52 W	54 W	56 W	58 W	60 W
28 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
29 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
30 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■

273.47 Hickory Stripe

# 975 Insulated Duck Coverall

For those jobs that don't get cancelled due to the weather, you can depend on the KEY Insulated Duck Coverall. Ensure productivity during extreme weather with the rugged, heavyweight, protective outer shell. Getting in and out of this coverall is a cinch with the front zipper, leg zippers to the hip and black taffeta lining. The bi-swing back and pleated elbows provide ease of movement during the most physical jobs. Convenience is KEY with the locker loop, exterior zippered pockets, interior pockets and utility pockets on each leg. With this kind of durability, comfort and convenience, KEY has you covered!

- 100% Cotton, 12 oz. Duck Fabric Outer Shell, Firm Hand
- Mid-Weight Bonded Polyester Fiberfil Insulation with Black Taffeta Lining
- Water and Stain Resistant Finish
- Bi-Swing Back for Ease of Movement
- Pleated Elbows with Two Piece Sleeves
- Reinforced Front Pockets
- Heavy-Duty Leg Zippers to Hip
- Heavy-Duty Front Zipper
- Two Exterior Chest Pockets with Zippered Closure
- Two Interior Storage Pockets
- Oversized Reinforced Back Pockets
- Double Knee with Cleanout
- Double Utility Pocket on Right Leg
- Single Utility Pocket on Left Leg
- Locker Loop



**OVERSIZE**  
front zipper



WITH **Y-Bar**  
TECHNOLOGY



**Bi-Swing Back**



**Hanger Packed**

975	S	M	L	XL	2XL	3XL	4XL	5XL
<b>Short</b>	■	■	■	■	■	■	■	■
<b>Regular</b>	■	■	■	■	■	■	■	■
<b>Tall</b>	■	■	■	■	■	■	■	■

<b>975.01</b>	<b>Black</b>
<b>975.29</b>	<b>Saddle</b>

■ IN-STOCK ■ + 10% ■ + 20% ■ N/A

# 975 Insulated Twill Coverall

When you are facing a dirty job on a cold day, the KEY Insulated Twill Coverall has you covered. The twill outer shell has a water and stain resistant finish to prevent the dirt and grime from setting in and added durability with reinforced pockets, double knee with cleanout and heavy duty zippers. KEY has made convenience a top priority with the locker loop and various pockets, including utility pockets on each leg. Getting in and out of this coverall is a cinch with the front zipper, leg zippers to the hip and black taffeta lining, while the bi-swing back and pleated elbows provide ease of movement during the most physical jobs. With durability, convenience and comfort, KEY has you covered!

- 55% Cotton / 45% Polyester Twill Fabric Outer Shell
- Mid-Weight Bonded Polyester Fiberfil Insulation with Black Taffeta Lining
- Water and Stain Resistant Finish
- Bi-Swing Back for Ease of Movement
- Pleated Elbows with Two Piece Sleeves
- Reinforced Front Pockets
- Heavy-Duty Leg Zippers to Hip
- Heavy-Duty Front Zipper
- Two Exterior Chest Pockets with Zippered Closure
- Two Interior Storage Pockets
- Oversized Reinforced Back Pockets
- Double Knee with Cleanout
- Double Utility Pocket on Right Leg
- Single Utility Pocket on Left Leg
- Locker Loop



Zip to knee



Storm cuff



Cinched waist band

975.31	S	M	L	XL	2XL	3XL
Short	■	■	■	■	■	■
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

OVERSIZE front zipper



WITH Y-Bar TECHNOLOGY



Bi-Swing Back



Hanger Packed

**975.31**    **Loden Green**

# 995 Deluxe Unlined Long Sleeve Coverall

Rely on the KEY Deluxe Unlined Long Sleeve Coverall to tackle the dirtiest jobs and keep your clothing clean. With a relaxed fit, true bi-swing back and pleated elbows, you will find comfort and ease of movement. KEY has made convenience a top priority with the leg zipper to the knee, front pocket pass-thru, locker loop and various pockets, including pencil stalls on the left sleeve. With durability, comfort and convenience, KEY has you covered!

- 10 oz. 100% Cotton
- Full Relaxed Fit for Superior Comfort
- True Bi-Swing Back for Ease of Movement
- Heavy-Duty Leg Zipper to the Knee
- Front Pocket Pass-Thru
- Reinforced Front and Rear Pockets – Left Rear Pocket with Zippered Closure
- Two Exterior Chest Pockets with Zippered Closure
- Two Piece Sleeves with Pleated Elbows
- Double Pencil Stall on Left Sleeve
- Triple Needle Stitching
- Locker Loop



995.18	S	M	L	XL	2XL	3XL	4XL
Short	■	■	■	■	■	■	■
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

**995.18** Fisher Stripe



# 995 Deluxe Unlined Long Sleeve Coverall

Rely on the KEY Deluxe Unlined Long Sleeve Coverall to tackle the dirtiest jobs and keep your clothing clean. The blended fabric has a water and stain resistant finish to prevent the dirt and grime from setting in and added durability with reinforced pockets and heavy duty zippers. With a relaxed fit, true bi-swing back and pleated elbows, you will find comfort and ease of movement. KEY has made convenience a top priority with the leg zipper to the knee, front pocket pass-thru, locker loop and various pockets, including pencil stalls on the left sleeve. With durability, comfort and convenience, KEY has you covered!

- Water and Stain Resistant Finish
- 8.5 oz. 55% Cotton / 45% Polyester
- Full Relaxed Fit for Superior Comfort
- True Bi-Swing Back for Ease of Movement
- Heavy-Duty Leg Zipper to the Knee
- Front Pocket Pass-Thru
- Reinforced Front and Rear Pockets – Left Rear Pocket with Zippered Closure
- Two Exterior Chest Pockets with Zippered Closure
- Two Piece Sleeves with Pleated Elbows
- Double Pencil Stall on Left Sleeve
- Triple Needle Stitching



OVERSIZE  
front zipper



WITH **Y-Bar**  
TECHNOLOGY



Bi-Swing Back

995	S	M	L	XL	2XL	3XL	4XL
Short	■	■	■	■	■	■	■
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

995.31	Loden Green
995.41	Navy

# 996 Unlined Poplin Short Sleeve Coverall

The KEY Unlined Poplin Short Sleeve Coverall brings you durability with breathable comfort. The lightweight poplin, full relaxed fit with pleated back provides ample comfort while the water and stain resistant finish ensure protection. You will find all your storage needs are met with the oversized rear pockets, front chest pockets and the different utility pockets on each leg.

- 55% Cotton / 45% Polyester, 5.25 oz. Poplin Fabric
- Water and Stain Resistant Finish
- Full Relaxed Fit for Superior Comfort
- Pleated Back
- Oversized Reinforced Rear Pockets
- Two Exterior Chest Pockets – Left with Flap and Snap Closure
- Double Utility Pocket on Left Side – Single Utility Pocket on Right Side
- Triple Needle Stitching
- Locker Loop



996	S	M	L	XL	2XL	3XL
<b>996.24</b> Khaki	■	■	■	■	■	■
<b>996.41</b> Navy	■	■	■	■	■	■

■ IN-STOCK ■ + 10% ■ N/A

# LINED BOTTOOMS





LINED BOTTOMS

# 440 Fleece Lined Dungaree

NEW ITEM

The Fleece Lined Canvas Dungaree brings you hard-working features that Dungaree is known for. Made from 100% cotton canvas and a polyester fleece lining, these pants will keep you warm when the weather begins to cool down. Whether you're hiking through the woods or on the job, the relaxed fit and triple needle stitching provide comfort and durability. Use the double utility pocket, hammer loop and tape measure loop for easy access to your tools while on the job. Rely on Key for a quality Dungaree pant!

- 8 oz 100% Cotton Canvas
- 5 oz Polyester Fleece Lining
- Relaxed Fit
- Double Utility Pocket, Hammer Loop and Tape Measure Lop
- Reinforced Oversized Hip Pockets
- Triple Needle Stitching



- 440.04 Graphite
- 440.07 Black
- 440.27 Bark

	30 W	32 W	33 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W
440										
30 L	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■

IN-STOCK + 10% N/A

# 432 Performance Comfort Fleece Lined Dungaree

The KEY Performance Comfort Fleece Lined Dungaree brings you all the hard-working features a dungaree is known for, while keeping you warm when temperatures drop. The tough, long-lasting, cotton blend provides enhanced durability and range of motion, while the comfortable relaxed fit gives you extra room to move. You will be amazed at the heavy duty, extended life denim that stands up to nicks and tears unlike any other. With a tool loop and a variety of pockets, you will have all the essentials right at your fingertips. Get the comfort and reliability you have come to know in your everyday dungaree, now with fleece for the coldest days.

- 12 oz. Performance Denim
- 70% Cotton / 30% Polyester
- Tough, Long-Lasting Cotton Blend
- Relaxed Fit
- Comfortable Relaxed Fit
- Antique Brass Button Waistband
- Contrast Stitching
- Double Utility Pocket on Right Side
- Fully Lined in Soft Polyester Fleece



432.45	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W
30 L	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■

**432.45** Enzyme Washed

# 4732 Performance Comfort Fleece Lined Jean

The KEY Performance Comfort Fleece Lined Jean is named for comfort for a reason! The cotton blend provides enhanced durability and range of motion, while the comfortable relaxed fit gives you extra room to move. With the fleece lining, you will stay warm when the cold settles in. Rest assured that the heavy duty, extended life denim will stand up to nicks and tears unlike any other jean. Whether you are at work or play, the KEY Performance Comfort Fleece Lined Jean is right for you!

- 12 oz. Performance Denim
- 70% Cotton / 30% Polyester
- Tough, Long-Lasting Cotton Blend
- Relaxed Fit
- Fully Lined in Soft Polyester Fleece
- Comfortable Relaxed Fit
- Antique Brass Button Waistband
- Contrast Stitching



4732.45	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W
30 L	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■

**4732.45** Enzyme Washed

# BOTTOMS





## Double Front Knee

A second layer of fabric over the knee to provide added **durability** and ensure **longer wear** in an area that experiences increased contact.



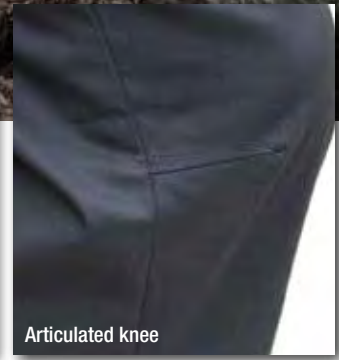
# 478 **NEW ITEM** Adventure Pant

Go exploring with the Men's Polar King Adventure Pant! This pant is a blend of cotton, nylon and spandex that gives you comfort and flexibility for any adventure. The double knee and extra wide center back beltloop provide extra durability just where you need it most, while the antique brass waistband button gives the pants a classic appearance. Additional features, such as the hidden pockets, ensure that your belongings stay safe. Next time you venture out, choose the Polar-King Adventure Pant!

- 69% Cotton, 29% Nylon, 3% Spandex
- Hidden Zipper Front Pockets
- Deep, Slant Front Pockets
- Double Knee
- Hidden Cell Phone Pocket within Back Right Pocket
- Antique Brass Waistband Button
- Extra Wide Center Back Beltloop



Dual pocket



Articulated knee

- 478.01** Black
- 478.03** Charcoal

478	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W
30 L	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■



# 469 **NEW ITEM** Carry-All Pant

The Polar King Carry-All Pant mirrors the comfort and convenience you have seen in the Carry-All Coat. The Carry-All pants include thirteen unique pockets including deep, slant front pockets and hidden cell phone pockets. The easy release cargo zipper pocket allows for ultimate accessibility. In addition, the cleaning cloth adds convenience to an already extremely versatile pant! Rest assured, this tough pant provides durability and comfort.

- 69% Cotton, 29% Nylon, 3% Spandex
- Deep, Slant Front Pockets
- Hidden Cell Phone Pocket within Front Right Pocket
- 13 Total Pockets
- Easy Release Cargo Zipper Pocket
- Attached Cleaning Cloth in Left Front Pocket
- Antique Brass Waistband Button
- Extra Wide Center Back Beltloop with Reflective Strip



	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W
<b>469.03</b> Charcoal	■	■	■	■	■	■	■	■	■	■	■
<b>469.24</b> Khaki	■	■	■	■	■	■	■	■	■	■	■
<b>469.40</b> Navy	■	■	■	■	■	■	■	■	■	■	■

■ IN-STOCK ■ + 10% □ N/A

# 477 Flex Twill Pant

For a comfortable pant that is made to last, get the KEY Flex Twill Pant. Find incredible comfort in a relaxed fit, made from a flexible fabric to help you move throughout the day. Triple needle stitching and reinforced pockets add to the strength of this comfortable pant and a variety of pockets allow you to keep essentials right at your fingertips.

- Flex Twill, 97% Cotton / 3% Spandex
- Relaxed Fit
- Reinforced Back Pockets
- Triple Needle Stitching
- Large Side Utility Pocket
- Reinforced Front Pockets with Double Bottom Pocket Bag
- “L” Shaped Pocket Design
- Button Waist Band



477.03	Smoke
477.24	Khaki
477.37	Olive
477.40	Navy

477	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W
30 L	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■

# 4877 Flex Denim 5-Pocket Jean

The Flex Denim 5-Pocket Jean is exactly what you need for timeless style, endless reliability and extreme comfort. Made with a slightly flexible denim fabric, 5-pocket styling and antique brass hardware, this jean is an update to our classic style. Whether at work or play, the Stretch Denim 5-Pocket Jean will help you move through the day with ease and comfort.

- 67% Cotton, 32% Polyester and 1% Lycra
- Relaxed Fit
- Antique Brass Button Waistband
- Reinforced Front Pockets
- Contrast Stitching
- Rivets at Stress Points



4877.461	30 W	31 W	32 W	33 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W	52 W
30 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■

**4877.461** Dark Wash

# 4730 Performance Comfort 5-Pocket Jean

The KEY Performance Comfort 5-Pocket Jean is named for comfort for a reason! The cotton blend provides enhanced durability and range of motion, while the comfortable relaxed fit gives you extra room to move. Rest assured that the heavy duty, extended life denim will stand up to nicks and tears unlike any other jean. Whether you are at work or play, the KEY Performance Comfort Jean is right for you!

- 12 oz. Performance Denim
- 70% Cotton / 30% Polyester
- Tough, Long-Lasting Cotton Blend
- Comfortable Relaxed Fit
- Antique Brass Button Waistband
- Contrast Stitching



## Traditional Fit

4730.45	30 W	31 W	32 W	33 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W	52 W
30 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■

**4730.45** Indigo Blue

# 4875 Cell Phone Pocket Denim Jean

This KEY Denim Jean gives you style, comfort and has unique features not found with most other jeans. Enjoy the convenience of a cell phone pocket and tool loop, which is not usually found on a standard pair of jeans. You will find comfort in the relaxed fit and enzyme washed denim. The double needle stitching, rivets and reinforced pockets add durability to this mid-weight denim jean.

- 100% Cotton, 12 oz. Ring Spun Denim Fabric, Enzyme Washed
- Relaxed Fit
- Antique Brass Button Waistband
- Reinforced Front Pockets
- Tape Measure Loop
- Double Needle Contrast Stitching
- Cell Phone Pocket
- Rivets at Stress Points



## Traditional Fit

4875.45	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W
29 L	■	■	■	■	■	■	■	■	■	■	■
30 L	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■

**4875.45** Indigo Blue

# 4874 Traditional Fit 5-Pocket Jean

KEY brings you classic style and reliability with the Traditional Fit 5-Pocket Jean. This heavyweight fabric is strong, yet has a soft feel from the enzyme wash. This traditional fit jean features contrast stitching and an antique brass button waistband to compliment the classic 5-pocket styling. For enhanced durability, the front pockets are reinforced and there are rivets at stress points. Whether at work or play, KEY has the jean for you!

- 100% Cotton, 14 oz. Denim Fabric, Garment Washed or Enzyme Washed
- Traditional Fit
- Antique Brass Button Waistband
- Reinforced Front Pockets
- Contrast Stitching
- Rivets at Stress Points



## Traditional Fit

4874	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W
29 L	■	■	■	■	■	■	■	■	■	■	■
30 L	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■

- 4874.43** Indigo Blue Garment Washed
- 4874.45** Indigo Blue Enzyme Washed

# 4876 5-Pocket Denim Jean

You will experience timeless style and endless reliability in the KEY 5-Pocket Denim Jean. This heavyweight fabric is strong, yet has a soft feel from the enzyme wash. 5-pocket styling, contrast stitching and the antique brass buttons give this jean a classic design. The relaxed fit gives you room to move and has enhanced durability with reinforced pockets and rivets at stress points. Whether at work or play, you will look and feel great in KEY!

- 100% Cotton, 14 oz. Denim Fabric, Enzyme Washed
- Relaxed Fit
- Antique Brass Button Waistband
- Reinforced Front Pockets
- Contrast Stitching
- Rivets at Stress Points



## Relaxed Fit

4876.45	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W	52 W	54 W
29 L	■	■	■	■	■	■	■	■	■	■	■	■	■
30 L	■	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■	■	■

**4876.45** Indigo Blue

■ IN-STOCK ■ + 10% ■ N/A

# 468 Rip Stop Double Knee Dungaree

Comfort and durability are what make the KEY Rip Stop Dungaree perfect for all your needs. Find superior comfort with the relaxed fit that gives you room to move and a fabric that is garment washed for instant softness. The cotton rip stop fabric is woven with a special reinforced technique that makes it resistant to tearing or ripping and is lightweight for breathability, making it ideal for warmer weather. Additional features that enhance durability include, a double knee with cleanout, reinforced pockets and triple needle stitching. Work is tough, but the KEY Rip Stop Dungaree is tougher.

- 9.5 oz. 100% Cotton Rip Stop Fabric
- Relaxed Fit
- Ideal Weight for Summer but Heavy Enough for Extended Durability
- Garment Washed for Instant Softness
- Double Knee with Cleanout
- Hammer Loop
- Double Utility Pocket on Right Leg
- Reinforced Back Pockets
- Reinforced Front Pockets with Double Bottomed Pocket Bag
- Antique Brass Button Waistband
- "L" Shaped Front Pocket Design
- Triple Needle Stitching



## Relaxed Fit

- 468.04 Graphite
- 468.24 Khaki
- 468.37 Olive

468	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W
30 L	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■

# 467 Rip Stop Foreman Pant

For a comfortable pant that is made to last, get the KEY Rip Stop Foreman Pant. Find incredible comfort with the relaxed fit that gives you room to move and a fabric that is garment washed for instant softness. The cotton rip stop fabric is woven with a special reinforced technique that makes it resistant to tearing or ripping and is lightweight for breathability, making it ideal for warmer weather. Triple needle stitching and reinforced pockets add to the strength of this durable pant and a variety of pockets allow you to keep essentials right at your fingertips. Work is tough, but KEY is tougher!

- 9.5 oz. 100% Cotton Rip Stop Fabric
- Relaxed Fit
- Ideal Weight for Summer but Heavy Enough for Extended Durability
- Garment Washed for Instant Softness
- Triple Needle Stitching
- Large Side Utility Pocket
- Reinforced Back Pockets
- Reinforced Front Pockets with Double Bottom Pocket Bag
- Antique Brass Button Waistband
- “L” Shaped Front Pocket Design



## Relaxed Fit

467	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W
30 L	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■

- 467.04 Graphite
- 467.24 Khaki
- 467.37 Olive

IN-STOCK + 10% N/A

# 453 Premium Double Knee Duck Dungaree

The KEY Premium Double Knee Duck Dungaree helps you get the toughest jobs done, without sacrificing comfort. The duck fabric is durable, yet has a brushed hand, washed finish to add flexibility and comfort, while the double knee adds a second layer of protection where you need it most. This dungaree has an abundance of loops and pockets to ensure that you have all the essential tools right by your side. Offered in a variety of colors, the Premium Double Knee Duck Dungaree will become your choice for every workday!

- 100% Cotton, 10 oz. Duck Fabric, Brushed Hand, Washed Finish
- Relaxed Fit
- Double Utility Pockets on Right Leg
- Reinforced Oversized Back Pockets
- Loop for Tape Measure / Cell Phone
- Hammer Loop
- Double Knee
- Oversized Leg Opening Fits Over Boots



## Relaxed Fit

453.07	Black
453.13	Taupe
453.27	Bark
453.28	Saddle
453.35	Moss

453	30 W	32 W	33 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W
29 L	■	■	■	■	■	■	■	■	■	■	■	■
30 L	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■	■

# 458 Relaxed Fit Duck Dungaree

Get the job done in the KEY Relaxed Fit Duck Dungaree. The duck fabric is durable, yet has a brushed hand, washed finish to add flexibility and comfort. The relaxed fit gives you room to move and the oversized leg opening fits easily over boots. With the abundance of loops and pockets, you can have all your essential tools right by your side. The Relaxed Fit Duck Dungaree works hard and wears well!

- 100% Cotton, 10 oz. Duck Fabric, Brushed Hand, Washed Finish
- Relaxed Fit
- Double Utility Pocket on Right Leg
- Reinforced Oversized Back Pockets
- Double Bottom Reinforced Front Pockets
- Loop for Tape Measure / Cell Phone
- Hammer Loop
- Oversized Leg Opening Fits Over Boots



## Relaxed Fit

458	30 W	32 W	33 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W
29 L	■	■	■	■	■	■	■	■	■	■	■	■
30 L	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■	■

- 458.27** Bark
- 458.28** Saddle

# 452 Ring Spun Denim Dungaree

The KEY Denim Dungaree gives you the quality of KEY with all the hard-working features a dungaree includes. This relaxed fit dungaree gives you room to move and is made from ring spun denim that is enzyme washed for softness. The mid-weight denim is designed to be durable and with features like triple needle stitching, reinforced pockets and rivets at stress points, this dungaree is made to last. Keep essentials right at your fingertips with the hammer loop and variety of pockets. This dungaree is made to work, yet with the light color stitching it gives you the option to wear more casually. Looks great with a KEY 3-Button Henley!

- 100% Cotton, 12 oz. Denim Fabric, Enzyme Washed
- Relaxed Fit
- Antique Brass Button Waistband
- Reinforced Front and Back Pockets
- Double Utility Pockets on Right Leg
- Triple Needle Stitching
- Hammer Loop
- Rivets at Stress Points



## Relaxed Fit

452.45	30 W	32 W	33 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W	52 W	54 W
29 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■
30 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■

**452.45** Indigo Blue

# 451 Denim Dungaree

The KEY Denim Dungaree gives you the durability of KEY with all the convenient features of a traditional dungaree. This relaxed fit dungaree gives you room to move and is made from heavyweight denim that is enzyme washed for softness. The heavyweight denim is designed to be durable and with features like triple needle stitching, reinforced pockets and rivets at stress points, this dungaree is made to last. Keep essentials right at your fingertips with the hammer loop and a variety of pockets. Pair with a KEY Heavyweight T-Shirt for comfort that lasts!

- 100% Cotton, 14 oz. Denim Fabric, Enzyme Washed
- Relaxed Fit
- Antique Brass Button Waistband
- Reinforced Front Pockets
- Double Utility Pockets on Right Leg
- Triple Needle Contrast Stitching
- Hammer Loop
- Rivets at Stress Points



## Relaxed Fit

451.45	30 W	32 W	33 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W
29 L	■	■	■	■	■	■	■	■	■	■	■	■
30 L	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■	■

451.45

Indigo Blue

# 402 Traditional Fit Dungaree

The KEY Denim Dungaree gives you the quality of KEY with all the hard-working features that a dungaree includes. This traditional fit dungaree is made from ring spun denim and is garment washed for softness. The mid-weight denim is designed to be durable and with features like triple needle stitching, reinforced pockets and rivets at stress points, this dungaree is made to last. Keep essentials right at your fingertips with the hammer loop and variety of pockets. This dungaree is made to work, yet with the light color stitching it gives you the option to wear more casually. Looks great with a KEY 3-Button Henley!

- 100% Cotton, 12 oz. Ring Spun Denim Fabric
- Garment Washed or Enzyme Washed
- Traditional Fit
- Antique Brass Button Waistband
- Reinforced Front and Back Pockets
- Double Utility Pockets on Right Leg
- Triple Needle Stitching
- Hammer Loop
- Rivets at Stress Points



## Traditional Fit

- 402.43** Indigo Blue Garment Washed
- 402.45** Indigo Blue Enzyme Washed

402	30 W	32 W	33 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W
29 L	■	■	■	■	■	■	■	■	■	■	■	■
30 L	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■	■

# 430 Performance Comfort Denim Dungaree

The KEY Performance Comfort Denim Dungaree brings you all the hard-working features a dungaree is known for, plus it has comfort as it's middle name! The cotton blend provides enhanced durability and range of motion, while the comfortable relaxed fit gives you extra room to move. You will be amazed at the heavy duty, extended life denim that stands up to nicks and tears unlike any other. With a tool loop and a variety of pockets, you will have all the essentials right at your fingertips. This dungaree is strong enough to make it through the workday, but comfortable enough to wear on the weekend.

- 12 oz. Performance Denim
- 70% Cotton / 30% Polyester
- Tough, Long-Lasting Cotton Blend
- Comfortable Relaxed Fit
- Antique Brass Button Waistband
- Contrast Stitching
- Double Utility Pocket on Right Side



## Relaxed Fit

430.45	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W
30 L	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■

**430.45** Indigo Blue

■ IN-STOCK ■ + 10% □ N/A

# 403 Contractor Grade Double Front Denim Dungaree

The KEY Contractor Grade Double Front Denim Dungaree is designed to help you tackle the toughest jobs with ease. The heavyweight denim provides protection and is built to endure vigorous working conditions, while the chap style double front with cleanout gives you double the durability right where you need it. Rivets, reinforced pockets and triple needle stitching give this dungaree superior strength. Keep all your essential tools right at your fingertips with the tool loop and the variety of pockets. It's a tough job, so wear KEY when you do it!

- 100% Cotton, 14 oz. Denim Fabric, Enzyme Washed
- Relaxed Fit
- Chap Style Double Knees with Cleanout
- Rivets at Stress Points
- Double Utility Pockets on Right Leg
- Single Utility Pocket on Left Leg
- Reinforced Double Bottom Front Pockets
- Triple Needle Stitching



## Relaxed Fit

403.45	30 W	32 W	33 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W
29 L	■	■	■	■	■	■	■	■	■	■	■	■
30 L	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■	■

**403.45** Indigo Blue

IN-STOCK + 10%  N/A

# 48011 Denim Double Front Logger Dungaree

The KEY Denim Logger Dungaree is the premium choice for loggers, made with durability and comfort in mind. The heavyweight denim provides protection and is built to endure tough working conditions, yet has an enzyme wash to enhance comfort. The chap style double front is working double duty, providing another layer of heavyweight denim where you need it most. Rivets and triple needle stitching reinforce everything, giving this dungaree superior strength. Additional features include six suspender buttons, zipper fly and utility pockets on both legs. If you need a tough, long lasting dungaree, the KEY Denim Logger Dungaree is the one for you!

- 100% Cotton, 14 oz. Denim Fabric, Enzyme Washed
- Relaxed Fit
- Zipper Fly
- Antique Brass Button Waistband
- Chap Style Double Front with Rivets
- Six Suspender Buttons
- Riveted Stress Points on Front Pockets, Watch Pocket, Hip Pockets
- Double Utility Pocket on Right Leg
- Single Utility Pocket on Left Leg
- Triple Needle Stitching



## Relaxed Fit

48011.45	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W
30 L	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■

**48011.45** Indigo Blue

# 446 Denim Logger Dungaree

Get the job done with the KEY Denim Logger Dungaree. The heavyweight denim, reinforced with triple needle stitching and riveted pockets, provides protection and is built to endure tough working conditions. Additional features include, six suspender buttons, zipper fly and a utility pocket on the right leg. You can hack it, when you wear the KEY Denim Logger Dungaree!

- 100% Cotton, 14 oz. Denim Fabric
- Relaxed Fit
- Zipper Fly
- Antique Brass Button Waistband
- Six Suspender Buttons
- Riveted Stress Points on Front Pockets, Watch Pocket, Hip Pockets
- Utility Pocket on Right Leg
- Triple Needle Stitching



## Relaxed Fit

446.41	30 W	32 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W	52 W
29 L	■	■	■	■	■	■	■	■	■	■	■	■
30 L	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■	■

446.41

Indigo Blue

■ IN-STOCK ■ + 10% ■ + 20% ■ N/A

# 447 Double Front Denim Logger Dungaree

The KEY Double Front Denim Logger Dungaree is strong and built to last. The heavyweight denim, reinforced with triple needle stitching and riveted pockets, provides protection and is built to endure tough working conditions. The chap style double front is working double duty, providing another layer of heavyweight denim where you need it most. Additional features include six suspender buttons, zipper fly and utility pockets on both legs. Choose KEY, for a logger dungaree that's tough!

- 100% Cotton, 14 oz. Denim Fabric
- Relaxed Fit
- Zipper Fly
- Antique Brass Button Waistband
- Chap Style Double Front with Rivets
- Six Suspender Buttons
- Riveted Stress Points on Front Pockets, Watch Pocket, Hip Pockets
- Double Utility Pocket on Right Leg
- Single Utility Pocket on Left Leg
- Triple Needle Stitching



## Relaxed Fit

447.41	30 W	32 W	33 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W
30 L	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■

447.41

Indigo Blue

# 155 Performance Comfort Denim Dungaree Short

The KEY Performance Comfort Denim Dungaree Short gives you all the function a dungaree is known for while giving your legs the freedom they need as temperatures rise. The cotton blend provides enhanced durability and range of motion, while the relaxed fit gives you extra room to move. This tough, extended life denim stands up to nicks and tears, while the triple needle stitching and reinforced pockets make it tough as nails. With a tool loop and a variety of pockets, you will have a place for everything. This dungaree is strong enough to make it through the workday, but comfortable enough to wear on the weekend.

- 12 oz. Performance Denim
- 70% Cotton / 30% Polyester
- Tough, Long Lasting Cotton Blend
- Relaxed Fit
- 10.5 Inch Inseam
- Reinforced Back Pockets
- Tool Loop
- Double Utility Pocket
- Triple Needle Stitching
- Reinforced Front Pockets with double bottom pocket bag



<b>155.45</b>	<b>Enzyme Washed</b>
<b>155.461</b>	<b>Dark Wash</b>

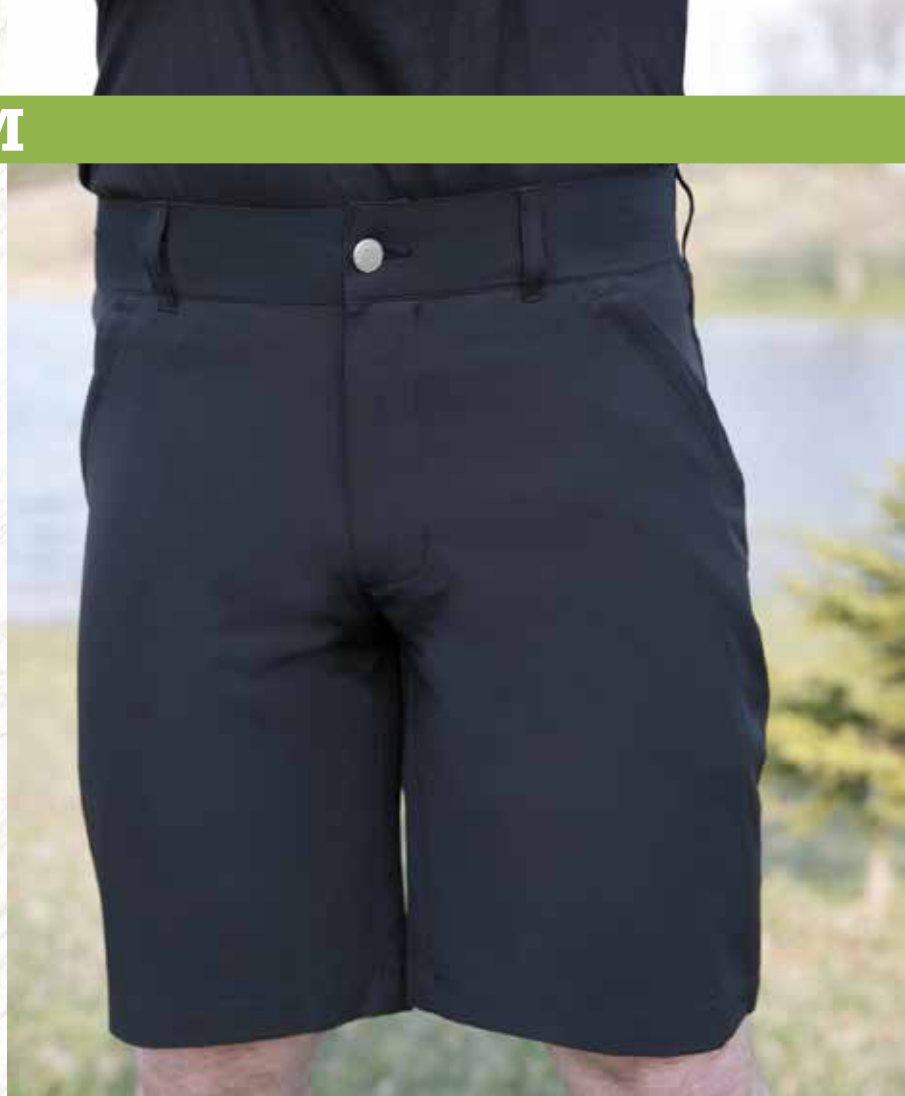
	<b>32</b>	<b>33</b>	<b>34</b>	<b>36</b>	<b>38</b>	<b>40</b>	<b>42</b>	<b>44</b>
<b>155</b>	<b>W</b>	<b>W</b>	<b>W</b>	<b>W</b>	<b>W</b>	<b>W</b>	<b>W</b>	<b>W</b>
<b>10.5"</b>	■	■	■	■	■	■	■	■



# 166 **NEW ITEM** Adventure Short

Experience everyday comfort in the Polar King Adventure Short! The breathable cotton/nylon/spandex blend offers a cool, flexible, relaxed fit. These shorts have five total pockets, featuring a separate cell phone pocket and front zipper closures to keep valuables secure and at your fingertips. Choose the Polar King Adventure Short to go along with you wherever the road may lead.

- 69% Cotton / 29% Nylon / 3% Spandex
- Garment Washed
- 10" Inseam
- Relaxed Fit
- Front Slant Pockets with Invisible Zipper Closure
- Antique Brass Waistband Closure
- 5 Total Pockets
- Separate Secure Cell Phone Pocket



<b>166.03</b>	<b>Charcoal</b>	<b>166</b>	<b>32</b>	<b>33</b>	<b>34</b>	<b>36</b>	<b>38</b>	<b>40</b>	<b>42</b>	<b>44</b>
			<b>W</b>	<b>W</b>	<b>W</b>	<b>W</b>	<b>W</b>	<b>W</b>	<b>W</b>	<b>W</b>
<b>166.07</b>	<b>Black</b>	<b>10"</b>	■	■	■	■	■	■	■	■

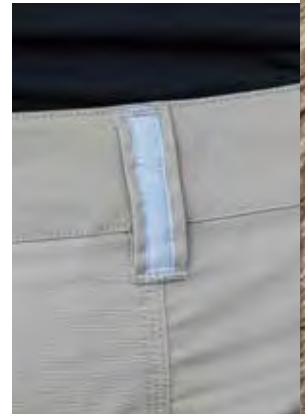


**BOTTOMS**

# 169 **NEW ITEM** Carry-All Explorer Short

The Polar King Carry-All Explorer Short gives you everything you could ask for in a cargo short, and more! They offer abundant storage with twelve total pockets, including a fitted cell phone pocket, and are secured with Velcro closures for quick and easy access. Additionally, a microfiber cloth is attached and concealed in the front pocket to allow for quick and easy clean-up for eyeglasses or cell phone screens. These shorts are designed with a breathable fabric that features a reflective tape on the back belt loop to enhance visibility and style. For the superior choice, choose the Polar King Carry-All Explorer Short!

- 69% Cotton, 29% Nylon, 3% Spandex
- Garment Washed
- 10" Inseam
- Relaxed Fit
- 12 Total Pockets
- Bungee Cord in Front Pocket with Microfiber Cloth
- Quick Release Cargo Pocket
- Fitted Cell Phone Pocket within Front Pocket
- Reflective Tape on Back Belt Loop



## 12 TOTAL POCKETS

169.03	Charcoal									
169.11	Putty	169	32 W	33 W	34 W	36 W	38 W	40 W	42 W	44 W
169.24	Khaki	10"	■	■	■	■	■	■	■	■



# 165 Cargo Pocket Flex Short

With the KEY Cargo Pocket Flex Short you will experience comfort and durability with abundant storage options. The cotton twill fabric is light and breathable for summer and soft to the touch for superior comfort. With triple needle stitching, reinforced front pockets and a double bottom pocket bag, this cargo short is even more durable. With ten total pockets, you can spread out your essentials to avoid bulk, yet still have everything you need at your fingertips.

- Flex Twill (97% Cotton, 3% Spandex)
- Garment Washed
- 10 Inch Inseam
- Welled Back Pockets
- Triple Needle Stitching
- 10 Total Pockets
- Reinforced Front Pockets with Double Bottom Pocket Bag



165.031	Smoke
165.24	Khaki
165.282	Saddle Brown
165.37	Olive

165	32 W	33 W	34 W	36 W	38 W	40 W	42 W	44 W
10"	■	■	■	■	■	■	■	■

# 167 Flex Foreman Short

The KEY Flex Foreman Short is built to handle tough jobs, yet comfortable for everyday use. The cotton twill fabric is light and breathable for summer and soft to the touch for superior comfort. With triple needle stitching, reinforced front pockets and a double bottom pocket bag, this cargo short is even more durable. The Front, Back and side utility pocket allow you to keep your essentials handy. For comfort and durability you can count on, choose KEY!

- Flex Twill (97% cotton, 3% spandex)
- Garment Washed
- 10 Inch Inseam
- Reinforced Back Pockets
- Triple Needle Stitching
- Large Side Utility Pocket
- Reinforced Front Pockets with Double Bottom Pocket Bag



167.031	Smoke
167.24	Khaki
167.282	Saddle Brown
167.37	Olive

167	32 W	33 W	34 W	36 W	38 W	40 W	42 W	44 W
10"	■	■	■	■	■	■	■	■

# TOPS





TOPS

# 861 Polar King Long Sleeve Thermal Henley

With the Polar King Long Sleeve Thermal Henley, you will look and feel great. The thermal fabric helps you stay warm on those chilly mornings, and the stylish 3-button placket adds style and comfort. This Henley is casual enough to work in, yet has the ability to be worn out for a special occasion. Layer with one of our vests or jackets to stay extra warm during those cool fall days.

- 59% Cotton / 39% Polyester / 2% Spandex
- 3-button Henley Placket
- Rib Knit Cuffs and Collar
- Crew Neck
- Heat Transfer Tag



861.03	Charcoal
861.40	Navy
861.632	Brick
861.88	Burnt Orange

861	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

■ IN-STOCK ■ + 10% □ N/A

# 865 Heavyweight Long Sleeve 3-Button Henley Pocket T-Shirt

With the KEY Heavyweight Long Sleeve 3-Button Henley Pocket T-Shirt, you will experience style and comfort. The cotton fabric is sturdy, yet soft and comfortable. The bone-colored, 3-button accent gives you style to wear out for a special occasion or can be casual enough to work in. A left chest pocket is added to conveniently store essentials and the hemmed long sleeves keep you warm during cooler temperatures. This Henley is offered in a variety of colors to suit your style!

- 85% Cotton / 15% Polyester
- .05 Heather Gray is 90% Cotton / 10% Polyester
- Left Chest Pocket
- Taped Shoulder, Back and Neck Seams
- Hemmed Knit Cuff and Bottom
- Bone-Colored Buttons
- Heat Transfer Tag



<b>865.01</b>	<b>Black</b>
<b>865.05</b>	<b>Heather Gray</b>
<b>865.36</b>	<b>Forest Green</b>
<b>865.40</b>	<b>Navy</b>

865	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

# 860 KEY Long Sleeve Pocket T-shirt

The KEY Long Sleeve Pocket T-Shirt is designed with comfort and hard work in mind. The cotton-blend fabric is sturdy, yet soft to the touch for your comfort. The left chest pocket allows for essentials to be kept right at your fingertips. Additional features, such as taped seams, hemmed sleeves and a heat transfer tag have been added to enhance comfort. The KEY Long Sleeve Pocket T-Shirt is offered in a variety of colors and pairs nicely with any KEY Dungaree.

- 85% Cotton / 15% Polyester
- Left Chest Pocket
- Taped Shoulder, Neck and Back Seams
- Hemmed Knit Cuff and Bottom
- Crew Neck
- Heat Transfer Tag



860.01	Black
860.05	Heather Gray
860.40	Navy
860.403	Midnight Blue
860.63	Red
860.751	Mustard

860	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■



## **DRIVE**<sup>®</sup>

This proprietary fabric has a double layer that **drives moisture** from the inside layer out, maintaining a **dry, cool, comfortable** fit.



**DRY**VE®



TOPS

# 864 DRYve Long Sleeve T-Shirt

The same moisture transport system with Polar King DRYve Tee is now available in a long sleeve. This shirt takes moisture wicking to a whole new level. Stay dry, even when hard work makes you sweat. The athletic fit and multitude of colors gives you the style you want, while the crew neck, raglan sleeves and stitched side seams provide added comfort to move about your day.

- 55% Polyester / 45% Polypropylene
- Athletic Fit
- Raglan Sleeve For Ease of Movement Through Shoulders
- Crew Neck
- Stitched Sides to Eliminate Torque
- Taped Seams



## DRYVE®



864.01	Black
864.06	Gunmetal
864.331	Pine Green <i>NEW</i>
864.40	Navy
864.44	Royal Blue
864.75	Yellow
864.89	Autumn Glory <i>NEW</i>

864	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

IN-STOCK + 10% N/A



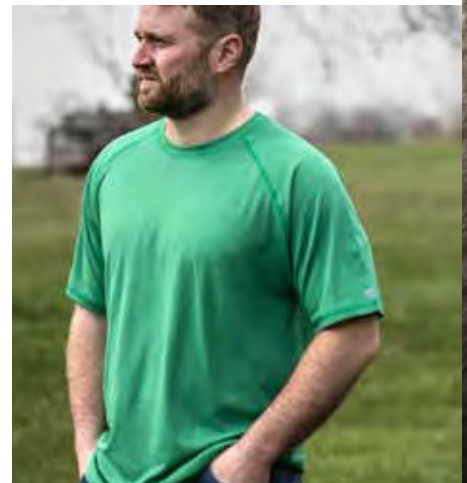
TOPS

# 824 DRYve Shirt

Witness the most amazing moisture transport system with the Polar King DRYve Shirt. This shirt takes moisture wicking to a whole new level. Stay dry even when temperatures and hard work make you sweat. The athletic fit and multitude of colors give you the style you want, while the crew neck, taped seams and stitched sides provide added comfort. Let the Polar King DRYve Tee raise your expectations for performance!

- Moisture Wicking
- 55% Polyester / 45% Polypropylene
- Athletic Fit
- Crew Neck
- Taped Seams (Shoulder, Back and Neck)
- Stitched Sides to Eliminate Torque
- Raglan Sleeves

## DRYVE®



824.01	Black
824.06	Gunmetal
824.331	Pine Green <i>NEW</i>
824.40	Navy
824.44	Royal Blue
824.63	Red
824.75	Yellow
824.89	Autumn Glory <i>NEW</i>

824	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■



TOPS

# 827 **NEW ITEM**

## DRYve 2-Tone T-Shirt

# DRYVE®

When you think you can't take the heat any longer, get out the Polar King DRYve 2-Tone T-Shirt. This shirt features DRYve technology that transports moisture away from the body, leaving the fabric against the skin smooth and dry to prevent sticking. Additionally, this shirt has mesh paneling in areas where sweat is concentrated to enhance air circulation for faster drying and cooling down core temperatures. The lightweight fabric, athletic fit and raglan sleeves ensure comfort throughout all levels of activity, while the 2-tone style makes this shirt stand out from all the others. Double the style, double the performance, only with Polar King!

- Body: 90% Polyester / 10% Elastane
- Mesh: 100% Polyester
- Athletic Fit
- Crew Neck
- Mesh Panels on Sides
- Raglan Sleeves



<b>827.01</b>	<b>Black/Gray</b>
<b>827.426</b>	<b>Light Blue/Navy</b>
<b>827.75</b>	<b>Yellow/Gray</b>

827	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

IN-STOCK 
  + 10% 
  N/A



TOPS

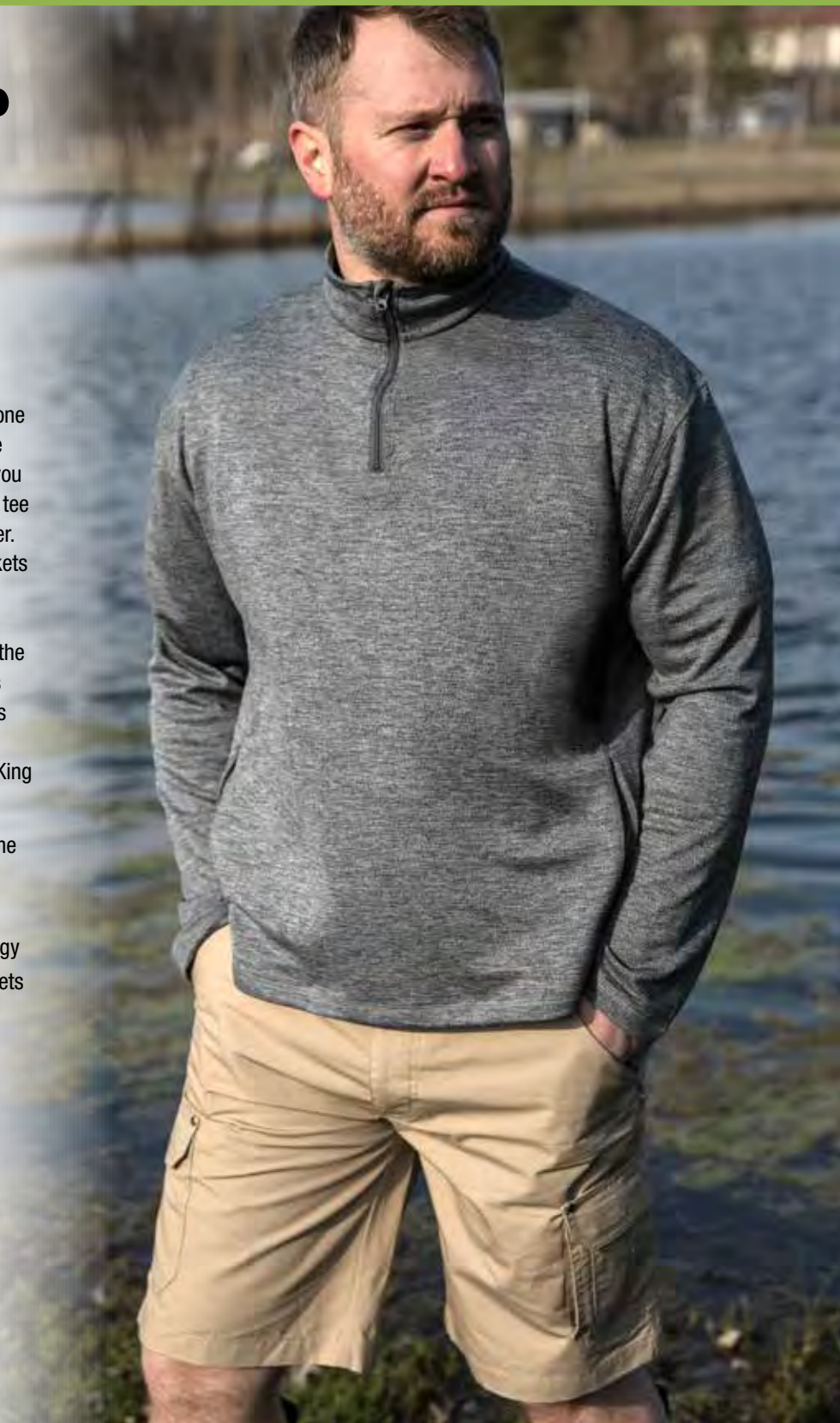
# 830 NEW ITEM

## DRYve Quarter Zip



The Polar King DRYve Quarter Zip Shirt is so versatile, you will take it everywhere you go! This shirt is the perfect layering piece and a great addition to any wardrobe. Wear it alone comfortably with the DRYve moisture wicking technology and it will keep you dry and protected or pull it on over a tee when conditions call for an extra layer. The hidden in-seam side zipper pockets allow for small items to be tucked away securely, while keeping them right at your fingertips. Additionally, the thumbholes ensure that your sleeves stay in place, no matter how vigorous the activity. Whether it is work wear, active wear or everyday wear, Polar King has it covered!

- 55% Polyester / 45% Polypropylene
- Athletic Fit
- 1/4 Zip Collar
- DRYve Moisture Wicking Technology
- Hidden In-Seam Side Zipper Pockets
- Thumbholes



830.01	Black
830.06	Gunmetal
830.40	Navy
830.75	Yellow

830	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

IN-STOCK + 10%  N/A



TOPS

# 810 DRYve Active Comfort Polo

## DRYVE®

Look good and feel even better in our new DRYve Polar King Active Comfort Polo. Using our moisture wicking DRYve technology together with an athletic fit, this shirt is going to transport moisture away from your body and help you look and feel cool, even when temperatures aren't.

- 55% Polyester / 45% Polypropylene
- 3-button placket
- Athletic Fit
- Stitched Sides to eliminate torque



810.01	Black
810.06	Gunmetal
810.36	Forest Green
810.40	Navy
810.63	Red

	S	M	L	XL	2XL	3XL	4XL
810							
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

IN-STOCK + 10% N/A

# 825 Heavyweight Short Sleeve 3-Button Henley Pocket T-Shirt

With the KEY Short Sleeve Henley, you will experience style and comfort. The cotton fabric is sturdy, yet soft and comfortable. The bone-colored, 3-button accent gives you style to wear out for a special occasion or can be casual enough to work in. A left chest pocket is added to conveniently store essentials and there's no irritation with the heat transfer tag. This Henley is offered in a variety of colors to suit your style!

- 85% Cotton / 15% Polyester
- .05 Heather Gray is 90% Cotton / 10% Polyester
- Left Chest Pocket
- Taped Shoulder, Back and Neck Seams
- Hemmed Sleeves and Bottom
- Bone-Colored Buttons
- Heat Transfer Tag



825.01	Black
825.05	Heather Gray
825.24	Khaki
825.36	Forest Green
825.383	Sea Foam <i>NEW</i>
825.40	Navy
825.403	Midnight Blue <i>NEW</i>
825.63	Red

825	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

# 820 Heavyweight Short Sleeve Pocket T-Shirt

The KEY Short Sleeve Pocket T-Shirt is designed with comfort and hard work in mind. The cotton fabric is sturdy, yet soft to the touch for your comfort. The left chest pocket allows for essentials to be kept right at your fingertips. Additional features, such as taped seams, stitched sides and a heat transfer tag have been added to enhance comfort. The KEY Cotton Work Tee is offered in a variety of colors and pairs nicely with any of our 5-pocket jeans.

- 100% Cotton
- .05 Heather Gray is 90% Cotton / 10% Polyester
- Left Chest Pocket
- Taped Seams (Shoulder, Back and Neck)
- Hemmed Sleeves and Bottom
- Stitched Sides to Eliminate Torque
- Crew Neck
- Heat Transfer Tag



<b>820.01</b>	<b>Black</b>
<b>820.05</b>	<b>Heather Gray</b>
<b>820.36</b>	<b>Forest Green</b>
<b>820.40</b>	<b>Navy</b>

	S	M	L	XL	2XL	3XL	4XL
<b>820</b>							
<b>Regular</b>	■	■	■	■	■	■	■
<b>Tall</b>	■	■	■	■	■	■	■

# 822 Blended T-Shirt

The KEY Blended T-Shirt is designed with comfort and hard work in mind. This blended fabric is designed to outperform both in fit and colorfastness. A left chest pocket allows for essentials to be kept right at your fingertips and features, such as taped seams, stitched sides and a heat transfer tag have been added to enhance comfort. The KEY Blended Tee is offered in a variety of colors and pairs nicely with any of our 5-pocket jeans.

- 85% Cotton / 15% Polyester
- Left Chest Pocket
- Taped Seams (Shoulder, Back and Neck)
- Stitched Sides to Eliminate Torque
- Crew Neck
- Heat Transfer Tag



822.01	Black*	822.36	Forest Green
822.04	Graphite	822.383	Seafoam* <b>NEW</b>
822.05	Heather Gray*	822.40	Navy
822.24	Khaki	822.403	Midnight Blue* <b>NEW</b>
822.242	Stone <b>NEW</b>	822.63	Red
822.332	Jade <b>NEW</b>	822.761	Grain <b>NEW</b>
822.34	Neon Green	822.89	Autumn Glory <b>NEW</b>

822	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■
822*	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

# 821 Performance Comfort Short Sleeve Pocket T-Shirt

Stay cool in the KEY Performance Comfort Short Sleeve Pocket T-Shirt! This light polyester is perfect to wear during warm temperatures and the moisture wicking weave promotes dryness. Stitched sides and taped seams provide added comfort and the left chest pocket lets you keep all your essentials right at your fingertips. Whether you are at work or play on a hot day, the KEY Performance Comfort Tee is what you need!

- 100% Polyester Performance Comfort Knit
- Moisture Wicking Performance Weave
- Crew Neck
- Left Chest Pocket
- Taped Seams (Shoulder, Back and Neck)
- Hemmed Sleeves and Bottom
- Stitched Sides to Eliminate Torque



821.01	Black
821.03	Charcoal
821.38	Teal
821.40	Navy
821.423	Ocean
821.62	Mars Red
821.88	Burnt Orange

821	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■



Hi Performance  
Wicking Fabric

# 823 Blended Sleeveless Tee

The KEY Blended Sleeveless Tee is designed with comfort and hard work in mind. This blended fabric is designed to outperform both in fit and colorfastness. A left chest pocket allows for essentials to be kept right at your fingertips and features such as, taped seams, stitched sides and a heat transfer tag have been added to enhance comfort. To stay cool on a hot summer day, the KEY Blended Sleeveless Tee pairs well with any of our shorts.

- 85% Cotton / 15% Polyester
- Left Chest Pocket
- Taped Seams (Shoulder, Back and Neck)
- Stitched Sides to Eliminate Torque
- Crew Neck
- Heat Transfer Tag



823.01	Black
823.05	Heather Gray
823.34	Neon Green
823.40	Navy
823.403	Midnight Blue <i>NEW</i>
823.63	Red
823.89	Autumn Glory <i>NEW</i>

823	M	L	XL	2XL	3XL	4XL
Regular	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

IN-STOCK + 10%  N/A

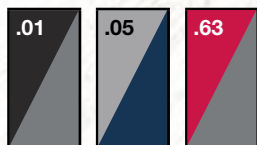


TOPS

# 817 Baseball Tee

Polar King brings traditional comfort to the plate with the Baseball Tee. This casual t-shirt has raglan sleeves for added mobility through the shoulders and stitched sides that eliminate torque. It is made from a cotton/poly blend fabric for lasting performance and features a heat transferred tag for added comfort. Score a homerun with the Polar King Baseball Tee!

- 85% Cotton / 15% Polyester
- Raglan Sleeves
- Crew Neck
- Stitched Sides to Eliminate Torque
- Heat Transfer Tag



<b>817.01</b>	<b>Black/Gray</b>
<b>817.05</b>	<b>Heather Gray/Navy</b>
<b>817.63</b>	<b>Red/Gray</b>

817	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

■ IN-STOCK ■ + 10% □ N/A

# SWEATSHIRTS

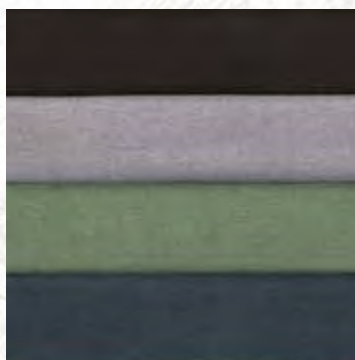




# 881 Men's Quarter Zip Pull Over Sweatshirt

When comfort is the priority, reach for the Polar King Men's Quarter Zip Pullover Sweatshirt. Relax in this ultrasoft fabric with fleece lining to stay warm and comfortable. The stand up collar with quarter zip allows for easy on, easy off and offers a smooth style. For premium comfort, choose Polar King!

- 60% Cotton / 40% Polyester
- Ultrasoft Fabric
- Fleece Lining
- Quarter Zip with Stand Up Collar
- Kangaroo Pocket



881.02	Black
881.04	Cement
881.36	Moss
881.40	Steel Blue

881	S	M	L	XL	2XL	3XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

IN-STOCK + 10%

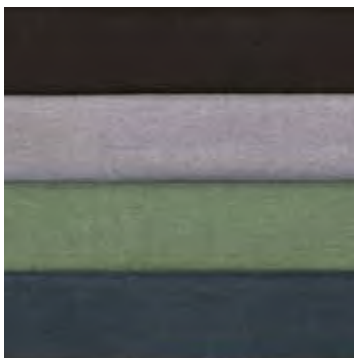


**SWEATSHIRTS**

# 882 Men's Fleece Pullover Hoodie

When you crave comfort, reach for the Polar King Men's Fleece Pullover Hoodie. Relax in this ultrasoft fabric with fleece lining to keep you warm and comfortable. Raglan sleeves allow for easy movement and the three piece hood ensures a better fit. Allow Polar King to introduce your new favorite hoodie!

- 60% Cotton / 40% Polyester
- Ultrasoft Fabric
- Raglan Sleeves
- Three Piece Hood
- Kangaroo Pocket



882.02	Black
882.04	Cement
882.36	Moss
882.40	Steel Blue

882	S	M	L	XL	2XL	3XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■



SWEATSHIRTS

# 840 Premium Heavy Weight Thermal Lined Sweatshirt

The Polar King Premium Heavy Weight Thermal Lined Sweatshirt is a must have for everyone. Use this sweatshirt in place of a jacket or use it as a layering piece with your favorite coat. The sturdy fleece outer shell and the thermal knit lining make this hooded sweatshirt warmer and more durable than any other. No static. No bulk. No fuss. The taffeta lined sleeves and zippered front make getting in and out of this sweatshirt a breeze!

- Fleece Outer Shell
- Thermal Knit Lining
- Dyed to Match Knit Cuffs
- Oversized Front Pockets
- Taffeta Lined Sleeves for Easy On, Easy Off



840.03	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
Regular	■	■	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■	■	■
840.07 & 840.40	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
Regular	■	■	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■	■	■

840.03	Charcoal
840.07	Black
840.40	Navy

■ IN-STOCK ■ + 10% ■ N/A

# SECRETS



# 514 Marble Road Flannel Shirt

The KEY Marble Road Flannel Shirt is sure to be a wardrobe staple during the cooler seasons! Find superior softness from the 100% Yarn Dyed Cotton, while providing warmth and comfort that flannel is famous for. The casual style from the single pocket, button down collar and hemmed bottom allows versatility to wear this shirt tucked in or layered with a thermal or tee. Since it is sure to be a favorite, this shirt has been built to last and increase softness with every wash. When you want quality and comfort on your sleeve, wear KEY!

- 100% Yarn Dyed Cotton
- Banded Collar
- Button Down Collar
- Hemmed Bottom
- Single Needle Stitching
- Adjustable Cuff
- Left Side Front Pocket
- Metallic Button Front Closure



514.279 Navy Ship



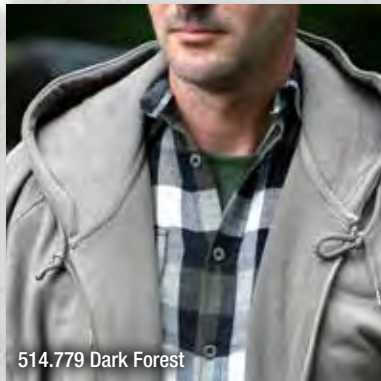
514.679 Heated Steel



514.579 Red Quartz



514.379 Canyon



514.779 Dark Forest



514.879 Limestone



514.179 Brick Stone

514	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

■ IN-STOCK ■ + 10% ■ N/A



514.479 Blue Sangria



# 512 Fort Scott Plaids

The Polar King Fort Scott Plaid Shirt is as tough as they come. The heavyweight yarn dyed cotton is designed to keep you warm and has been garment washed to feel soft to the touch. This shirt is constructed with double needle seams for durability and adjustable cuffs ensure a comfortable fit. Conveniently store your essentials at your fingertips in the double chest pockets that include a pencil slot on the left side. For exceptional quality and comfort, wear Polar King!

- 100% Yarn Dyed Cotton
- Garment Washed
- Banded Collar
- Hemmed Bottom
- Double Needle Seams
- Adjustable Cuff
- Double Front Chest Pockets with Flaps and Snap Closures
- Left Side Pocket with Pencil Slot
- Heavy Duty Snap Front Closure



512.589 Cement Mix



512.189 Mad Skies



512.489 Blue Wheat



512.389 Lumberjack

512	M	L	XL	2XL	3XL	4XL
Regular	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Tall	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

IN-STOCK  + 10%  N/A



512.289 Green Asphalt

# 535 **NEW ITEM**

## Steelhead Shirt

Stay cool and look great in the Key Steelhead Shirt! Made from a breathable, lightweight, polyester fabric, this shirt has a short-sleeved, button-down, collar design. It features a back panel with a mesh vent to allow airflow, keeping you cool and dry as temperatures rise. Additionally, a sleek chest pocket with an invisible zipper keeps items discretely secure, yet right at your fingertips. Choose the Key Steelhead Shirt for maximum comfort!

- 100% Polyester
- Metallic buttons
- Back Panel with Mesh Vent
- Sleek Left Chest Pocket with Invisible Zipper



535.01	Black
535.40	Navy
535.63	Red

535	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

# 534 **NEW ITEM**

## Liberty Work Shirt

Work with ease in the Key Liberty Work Shirt! Made from 100% cotton, garment washed fabric, this shirt has a short-sleeved, button-down collar design. The enhanced mobility that the armpit gusset provides, allows you to get the job done with comfort, while the button closure pockets and pencil slot allow for you to keep all the necessities securely at your fingertips. Work freely in the Key Liberty Work Shirt!

- 100% Cotton
- Garment Washed
- Metallic Buttons
- Button Down Collar
- Two Chest Pockets with Button Closure
- Pencil Slot on Left Chest Pocket



**SHIRTS**

534.06	Gunmetal
534.07	Black
534.24	Khaki
534.40	Navy

534	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

IN-STOCK  + 10%  N/A

# 536 **NEW ITEM**

## Liberty Long Sleeve Work Shirt

The KEY Liberty Long Sleeve Work Shirt is a necessary addition to your wardrobe. Made from 100% Cotton Twill, this garment washed shirt gives you the comfort and functionality you have come to expect from KEY. This shirt has two front chest pockets and a pencil pocket on the left for your convenience. Plus, the wrinkle resistant finish and button down collar keep you looking refined, whether at work or play. Look to KEY to help you get the toughest job done!

- 5 oz. 100% Cotton Twill
- Two Front Chest Pockets with Button
- Pencil Pocket on Left Front Pocket
- Button Down Collar
- Enamel Buttons
- Wrinkle Resistant Finish
- Garment Washed



- 536.01** Black
- 536.06** Gunmetal
- 536.24** Khaki
- 536.40** Navy

536	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

537

**NEW ITEM**

# Huntington Shirt

Find comfort and durability with the Huntington Shirt. This shirt is garment washed for softness. The button down collar, deco stitching and enamel buttons give this shirt a clean look that can be worn whether you're hard at work or enjoying a relaxing night out. Use the two front chest pockets with pencil holder on the left side when you need to store your essentials. Allow Key to introduce your new favorite shirt!

- 5 oz. 100% Cotton, 18 Wale
- Two Front Chest Pockets with Deco Stitching
- Pencil Pocket on Left Front Pocket
- Button Down Collar
- Enamel Buttons
- Garment Washed



**SHIRTS**

537.363	Sage
537.40	Navy

537	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

IN-STOCK + 10%  N/A

# 517

## KEY Chambray Long Sleeve Shirt

The KEY Chambray Long Sleeve Shirt gives you all the comfort of chambray and the function of KEY. The lightweight fabric is comfortable enough to wear during all seasons and features a button down front with bone-colored buttons. The fabric is pre-washed and is made to have a relaxed fit for increased comfort. This shirt is designed with an abundance of convenient features which include two chest pockets with mitered flaps, a pencil slot, adjustable cuffs and a banded collar with collar stays. KEY is happy to introduce your new favorite shirt!

- 100% Cotton, 4.5 oz. Fabric
- Relaxed Fit
- Double Needle Stitching with Matching Thread
- Bone-Colored Buttons
- Double Button Adjustable Cuff with Finished Doghouse Placket
- Two Chest Pockets with Mitered Flaps / Left with Pencil Slot
- Pleated Back Yoke
- Banded Collar / Collar Stays



517.01	Black
517.424	Sky Blue
517.451	Blue Chambray

517	S	M	L	XL	2XL	3XL	4XL	5XL
Regular	■	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■	■



■ IN-STOCK ■ + 10% □ N/A

# 5017

## Blue Chambray Long Sleeve Western Shirt

Get the comfort and durability of KEY in western style with the KEY Blue Chambray Long Sleeve Western Shirt. The soft chambray fabric with triple needle stitching is durable to wear for work or play and features pearl snaps for front closure. The fabric is pre-washed and is made to have a relaxed fit to increase comfort. Two chest pockets, left with a pencil slot and a banded collar with collar stays are added for your convenience. Find the style and comfort you are looking for in KEY!

- 100% Cotton, 4.5 oz. Fabric
- Relaxed Fit
- Double Needle Stitching with Traditional Wheat Colored Thread
- Pearl Snap Front Closure
- Two Chest Pockets with Snap Closure / Left with Pencil Slot
- Pearl Snap Cuff Closure
- Front and Back Western Yokes
- Banded Collar / Collar Stays



5017.451	S	M	L	XL	2XL	3XL	4XL	5XL
Regular	■	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■	■



5017.451 Blue Chambray

# 507

## Blue Chambray Short Sleeve Work Shirt

The KEY Blue Chambray Short Sleeve Work Shirt gives you all the comfort of chambray and the function of KEY. The lightweight fabric is comfortable enough to wear during work or play and features a button down front with bone-colored buttons. The fabric is pre-washed and is made to have a relaxed fit to increase comfort. This shirt is designed with two chest pockets with mitered flaps and a pencil slot on the left side for your convenience. With the KEY Blue Chambray Short Sleeve Work Shirt, you will find that KEY delivers on comfort!

- 100% Cotton, 4.5 oz. Fabric
- Relaxed Fit
- Double Needle Stitching with Matching Thread
- Bone-Colored Buttons
- Two Chest Pockets with Mitered Flaps / Left with Pencil Slot
- Pleated Back Yoke
- Banded Collar / Collar Stays



**507.451** Blue Chambray

507.451	S	M	L	XL	2XL	3XL	4XL	5XL
Regular	■	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■	■



# 5007

## Blue Chambray Short Sleeve Western Shirt

Go out in western style in the KEY Blue Chambray Short Sleeve Western Shirt. The soft chambray fabric with triple needle stitching is durable to wear for work or play and features pearl snaps for front closure. The fabric is pre-washed and is made to have a relaxed fit to increase comfort. Two chest pockets, left with a pencil slot and a banded collar with collar stays are added for your convenience. You can rely on KEY for the style and comfort to meet your needs!

- 100% Cotton, 4.5 oz. Fabric
- Relaxed Fit
- Double Needle Stitching with Traditional Wheat Colored Thread
- Pearl Snap Front Closure
- Two Chest Pockets with Snap Closure / Left with Pencil Slot
- Pearl Snap Cuff Closure
- Front and Back Western Yokes
- Banded Collar / Collar Stays
- Cuffed Hem Sleeves



**5007.451** Blue Chambray

5007.451	S	M	L	XL	2XL	3XL	4XL	5XL
Regular	■	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■	■



# 541 Long Sleeve Denim Western Shirt

Get the comfort and durability of KEY in western style with the KEY Long Sleeve Denim Western Shirt. The heavyweight denim fabric with triple needle stitching is durable to wear for work or play and features pearl snaps for front closure. The fabric is enzyme washed and is made to have a relaxed fit to increase comfort. Two chest front pockets, left with pencil slot and a banded collar with collar stays are included for your convenience. Find the style and comfort you are looking for with KEY!

- 100% Cotton, 8 oz. Denim Fabric, Enzyme Washed
- Relaxed Fit
- Two Chest Pockets with Snap Closure / Left with Pencil Slot
- Triple Needle Stitching with Traditional Wheat Colored Thread
- Pearl Snap Front Closure / Button Closure at Neck
- Pearl Snap Cuff Closure
- Front and Back Western Yokes
- Banded Collar / Collar Stays



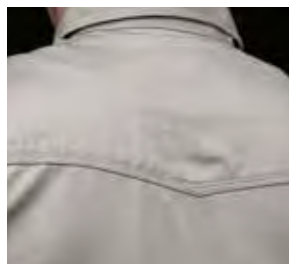
541.45	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

541.45

Indigo Denim

# 519 Long Sleeve Western Welder's Shirt

For western style with the durability KEY is known for, look to the KEY Long Sleeve Western Welder's Shirt. The heavyweight fabric, enhanced with triple needle stitching provides maximum durability. Enjoy the style of front and back western yokes and pearl snaps, while you revel in comfort from the relaxed fit. The chest pockets have a snap closure that feature a pencil slot on the left side for your convenience. Whether at work or play, look good and feel great in KEY!



- 100% Cotton, 9 oz. Fabric
- Relaxed Fit
- Triple Needle Stitching with Matching Thread
- Pearl Snap Front Closure / Snap Closure at Neck
- Two Chest Pockets with Snap Closure / Left with Pencil Slot
- Pearl Snap Cuff Closure
- Front and Back Western Yokes
- Banded Collar
- Folded Pack

519.24	S	M	L	XL	2XL	3XL	4XL	5XL
Regular	■	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■	■

519.24

Khaki

# 542 Premium Long Sleeve Denim Shirt

Get the comfort and durability that you have come to rely on in KEY Jeans now in the KEY Premium Long Sleeve Denim Shirt. The heavyweight denim fabric is durable to wear for work or play and features a button down front collar with bone-colored buttons. The fabric is enzyme washed and is made to have a relaxed fit to increase comfort. Designed with two chest pockets with flap button closures, adjustable cuffs and a sunglass loop for your convenience.

- 100% Cotton, 8 oz. Denim Fabric, Enzyme Washed
- Relaxed Fit for Superior Comfort
- Two Chest Pockets, Each with Flaps and Button Closures
- Button Down Collar
- Double Button Adjustable Cuff
- Sunglass Loop



**542.45** Indigo Denim

542.45	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

■ IN-STOCK ■ + 10% ■ N/A

# 5703 Hickory Stripe Short Sleeve Zip Front Logger Shirt

For effective performance during the most vigorous jobs, look to the KEY Hickory Stripe Short Sleeve Zip Front Logger Shirt. This rugged, but relaxed fit, shirt is built to defend, with double needle stitching to reinforce seams that make this shirt the most reliable. The zippered front closure protects from even the finest particles of dirt and debris. The two chest pockets with a pencil slot on the left side, offer convenience, while a relaxed fit adds comfort. Look to KEY to help you master the toughest job!

- 100% Cotton, 9 oz. Denim Fabric
- Relaxed Fit
- Zippered Front Closure
- Two Chest Pockets with Mitered Flaps / Left with Pencil Slot
- Banded Collar
- Double Needle Stitching
- Pleated Back Yoke

5703.47	S	M	L	XL	2XL	3XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

**5703.47** Firm Hand Hickory Stripe

# 575

## Hickory Stripe Long Sleeve Button Front Logger Shirt

To get the most effective performance, look to the KEY Hickory Stripe Long Sleeve Button Front Logger Shirt. This rugged, denim fabric with double needle stitching is designed to last. Double adjustable cuffs and two chest pockets with the left pencil slot add convenience, while the relaxed fit and pleated back yoke provide comfort. Reliability, comfort and convenience are KEY!

- 100% Cotton, 9 oz. Denim Fabric
- Relaxed Fit
- Button Front Closure
- Double Button Adjustable Cuff with Finished Doghouse Placket
- Two Chest Pockets with Mitered Flaps / Left with Pencil Slot
- Banded Collar
- Double Needle Stitching
- Pleated Back Yoke
- Folded Pack



575.47	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

**575.47** Firm Hand Hickory Stripe

# 573

## Hickory Stripe Long Sleeve Zip Front Logger Shirt

For ultimate performance during the toughest jobs, look to the KEY Hickory Stripe Long Sleeve Zip Front Logger Shirt. This rugged, but relaxed fit shirt is built to defend, with double needle stitching to reinforce seams that make this shirt most reliable. The zippered front closure protects from even the finest particles of dirt and debris. The two chest pockets with pencil slot and double button adjustable cuffs offer convenience. Look to KEY to tackle the toughest job!

- 100% Cotton, 9 oz. Denim Fabric
- Relaxed Fit
- Zippered Front Closure
- Double Button Adjustable Cuff with Finished Doghouse Placket
- Two Chest Pockets with Mitered Flaps / Left with Pencil Slot
- Banded Collar
- Double Needle Stitching
- Pleated Back Yoke
- Folded Pack



573.47	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

**573.47** Firm Hand Hickory Stripe

# KEY FOR HER





KEY FOR HER

# 392 **NEW ITEM** Cooper Chore Coat

The Polar King Cooper Chore Coat is perfect for working on those rainy days. This water repellent coat is designed to keep you warm and dry with a micro fiber fleece interior, three-piece hood and zipper storm flap. The hi-lo hem with kick vent and adjustable cuffs allow for a comfortable fit while you get chores done. Made to compliment a feminine figure, the cinched waist and trendy rose gold accent details will provide a feminine look to make you feel great. No matter the weather, Polar King is there for you!

- 96% Nylon, 4% Spandex
- Micro Fiber Fleece Interior
- Water Repellent
- Three-Piece Hood
- Storm Flap Covering 2-way Zipper
- Rose Gold Accent Details
- Draw Cord Waist
- Adjustable Cuffs
- 4 Total Pockets
- Hi-Lo Hem with Kick Vent



<b>392.01</b>	<b>Black</b>	<b>392</b>	<b>XS</b>	<b>S</b>	<b>M</b>	<b>L</b>	<b>XL</b>	<b>2XL</b>
<b>392.36</b>	<b>Forest Green</b>	<b>Regular</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

IN-STOCK + 10% N/A

# 393 **NEW ITEM**

## Carry-All Coat For Her

The Polar King Carry-All Coat for Her is the most versatile ladies' coat available! With eleven pockets, it has room for all your essentials. It even has hidden pockets for items that you may want to conceal. This waxed canvas jacket with adjustable cuffs and three-piece sleeves, protects you against the elements and keeps you comfortable at the same time. Plus, the adjustable snaps, detailed stitching and rose gold accents provide that feminine look that keeps you looking stylish. If you want a coat with both form and function, make room for the Carry-All Coat for Her in your closet!

- 46% Cotton, 39% Poly, 15% Nylon
- Side Adjustment Snaps
- 11 Total Pockets
- Detailed Quilted Stitching on Shoulder Yoke
- Rose Gold Snaps and Rivets
- Three-Piece Sleeve
- Adjustable Cuffs

**11**  
**TOTAL**  
**POCKETS**



- 393.01** Black
- 393.69** Raspberry
- 393.87** Cayenne

393	XS	S	M	L	XL	2XL
Regular	■	■	■	■	■	■

**KEY FOR HER**

■ IN-STOCK ■ + 10% ■ N/A



KEY FOR HER

# 36 Polar King Alpine Vest

The Polar King Alpine Vest is a great layering piece to wear on top of any of our ladies long sleeved shirts when needing an extra layer of warmth. This vest has everything covered with a dropped tail design providing extra length in the back. Be sure to reach for Polar King when needing stylish and comfortable outerwear!

- 100 % Polyester
- Durable Metal Center Front Zipper
- Diamond Quilted
- Taffeta Lining
- Kidney Flap



36.01	Black	36	XS	S	M	L	XL	2XL
36.40	Navy	Regular	■	■	■	■	■	■



Customer Service: 800-835-0365 | [customerservice@keyapparel.com](mailto:customerservice@keyapparel.com)

IN-STOCK



KEY FOR HER

# 360 Polar King Alpine Coat

The Polar King Alpine Coat is a great outerwear piece for even the coldest of days. With stylish pockets, a comfortable hood and soft, yet durable taffeta fabric, this coat has everything you need to feel comfortable and confident. Reach for Polar King for all your stylish outerwear needs!

- 100 % Polyester
- Durable Metal Center Front Zipper
- Diamond Quilted
- Taffeta Lining



360.01	Black
360.40	Navy

360	XS	S	M	L	XL	2XL
Regular	■	■	■	■	■	■



KEY FOR HER

# 871 Polar King for Her Thermal Henley

Stay warm this season with the Polar King Thermal Henley. Be comfortable every day with the soft thermal fabric and a petite button front placket. Great on its own, or layered under a Polar King vest, this shirt must have a place in your closet!

- 59% Cotton, 39% Polyester, 2% Spandex
- Petite Button and Front Placket
- Rib Knit Collar and Cuffs



.621 - Plum



.691 - Rose



.40 - Navy



.632 - Brick

871.40	Navy
871.621	Plum
871.632	Brick
871.691	Rose

871	XS	S	M	L	XL	2XL
Regular	■	■	■	■	■	■

IN-STOCK



## Enzyme Washing

A laundering process that uses special enzymes, or chemicals, to **soften** and **finish** the fabric, giving it a softer worn texture. This technique is cost effective and safe for the environment.

# 511 River's Edge

The KEY River's Edge Shirt is the perfect addition to your fall wardrobe. It is offered in three different trendy flannels and a super soft 100% cotton denim. You are sure to find a place to wear this shirt during cool months. This shirt is made with the female figure and style needs in mind, with a hidden interest fabric on the inside cuffs, collar and placket. This shirt is incredibly versatile, as you can wear it alone or layer it under your favorite vest. When you want quality, comfort and style... wear KEY!

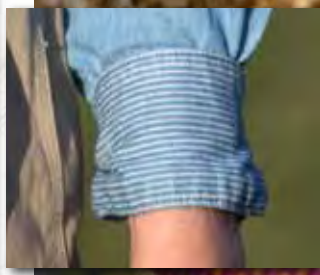
- 100% Cotton
- Full Button Front Placket
- Inside Interest on Cuffs, Collar, and Placket



511.472 - Light Wash Denim



511.129 Americana



511.053 Grey/White



511	XS 2-4	S 6-8	M 10-12	L 14-16	XL 18-20	2XL 22-24
Regular	■	■	■	■	■	■



511.128 - Buffalo Plaid

# 873 **NEW ITEM**

## Horton Long Sleeve T-Shirt

Grab the Key Horton Long Sleeve T-Shirt when looking for quality and comfort. The safety stitch detailing provides a fun accent to the shirt as well as durability. Designed with ladies' style needs in mind, the feminine fit of this shirt will compliment your figure each time you wear it. This shirt is extremely versatile, as it can be paired with your favorite Key jacket or bib. Look and feel great in Key!

- 85% Cotton, 15% Polyester
- Safety Stitch Detailing
- 2-1/2" Cuffs
- Feminine Fit



873.01	Black
873.403	Midnight Blue
873.662	Lavender
873.901	White

873	XS 2-4	S 6-8	M 10-12	L 14-16	XL 18-20	2XL 22-24
Regular	■	■	■	■	■	■

IN-STOCK + 10% N/A



# 883

# NEW ITEM

## Broadway Pullover Sweatshirt

The Polar King Broadway Pullover is a must-have for your closet this fall. The princess seams and hidden pockets provide a sleek appearance, while the fashionable thumbholes allow you to keep those brisk winds away from your wrists. Stay warm and cozy on fall nights with the hi-lo hem and high collar design. For quality and style, choose Polar King!

- 60% Cotton, 40% Polyester Sponge Fleece
- High Collar
- Princess Seams
- In-Seam Hidden Pockets
- Hi-Lo Hem
- Thumbhole Sleeves



883.01	Black
883.403	Midnight Blue
883.691	Rose

883	XS 2-4	S 6-8	M 10-12	L 14-16	XL 18-20	2XL 22-24
Regular	■	■	■	■	■	■



KEY FOR HER

# 390 Premium Insulated Fleece Lined Hooded Jacket

Conquer the elements in the Polar King Women's Premium Insulated Fleece Lined Hooded Jacket. You will experience exceptional warmth with the insulated, quilted, fleece lining and the heavyweight outer shell. This jacket has the same comfort, durability and convenience that you have come to know with our Men's Premium Insulated Fleece Lined Hooded Jacket, but designed with women in mind. The princess seams and welted pockets provide a tailored appearance and you can choose from our standard chocolate color or two additional vibrant colors for added appeal. On the coldest days, layer your Polar King Women's Premium Insulated Fleece Lined Hooded Jacket over your coordinating Women's Insulated to Waist Bib for superior warmth and comfort.

- 100% Cotton, 12 oz. Duck Fabric Outer Shell, Brushed Hand, Washed Finish
- Chocolate Colored Fleece Lining Quilted to Mid-Weight Insulation
- Two Interior Pockets
- Heavy Duty Zipper
- Hidden Knit Cuffs
- Open Bottom
- Taffeta Lined Sleeves for Easy On, Easy Off



390.24	Chocolate
390.48	Sapphire
390.69	Raspberry

390	XS 2-4	S 6-8	M 10-12	L 14-16	XL 18-20	2XL 22-24
Regular	■	■	■	■	■	■



Full Gusset  
BI-Swing Back



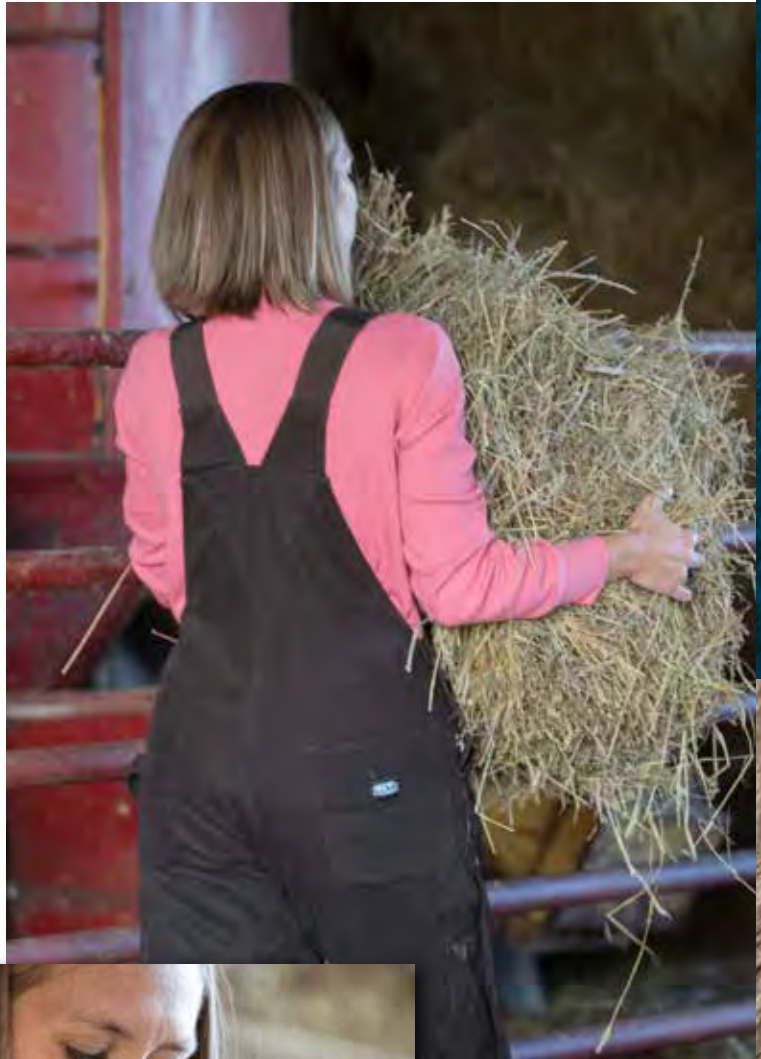
Hanger Packed

IN-STOCK

# 290 Insulated to Waist Bib Overall

Whether you are going out with the kids for a day in the snow or drudging through chores at the farm, the Polar King Women's Insulated to Waist Bib Overall is a must have. The heavy insulation and duck fabric keep you warm inside even on the coldest day outside. You will find all the durability, comfort and convenience that you've come to know with our insulated men's bibs, but now with a woman's style and figure in mind. For maximum warmth, pair with a Polar King Insulated Jacket in coordinating colors!

- 100% Cotton, 12 oz. Duck Fabric, Brushed Hand, Garment Washed
- Heavy Weight Bonded Polyester Fiberfil Insulation to the Waist
- Hip Length Zippers
- Multi Pocket Chest Pocket with Zipper Closure
- Reinforced Front Pockets and Hip Pockets
- Double Utility Pockets on Each Leg
- Hammer Loop on Left Side



290	XS 2-4	S 6-8	M 10-12	L 14-16	XL 18-20	2XL 22-24
Regular	■	■	■	■	■	■

290.24 Chocolate



# 280 Denim Bib Overall

The KEY Ladies' Bib Overall is designed to provide the same comfort, convenience and functionality of the traditional bib with a women's style and fit in mind. The ring spun, enzyme washed denim is soft to touch, grants ease of movement and considers your natural curves. The double chest pocket with snap closure and the variety of other pockets add storage and convenience. You will find that it is easy to work hard while wearing KEY!

- 100% Cotton Ring Spun Denim, Enzyme Washed
- Double Chest Pocket with Snap Closure
- Reinforced Bib Top Tabs
- Mock Fly
- Double Utility Pockets on Each Leg



280.45	4	6	8	10	12	14	16	18	20
Short	■	■	■	■	■	■	■	■	■
Regular	■	■	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■	■	■

**280.45** Indigo Blue

# KIDS





KIDS

# 875 NEW ITEM

## Children's Crewneck Sweatshirt

Comfort is the key with this Children's Crew Neck Sweatshirt. Made with a child's mobility in mind, the rib knit cuffs, collar and hem will provide the durability to keep your little ones favorite sweatshirt looking brand new, even after many adventures.

This product is even offered in a variety of colors for boys and girls to choose from. When looking to dress your little ones in the latest Polar King, reach for the newest Crew Neck!

- 70% Cotton, 30% Polyester Fleece
- Rib Knit Cuffs, Collar and Hem
- Contrast Polar Bear Logo



875.05	Heather Gray					
875.40	Navy	875	2T	3T	4T	5T
875.612	Bubblegum	Regular	■	■	■	■

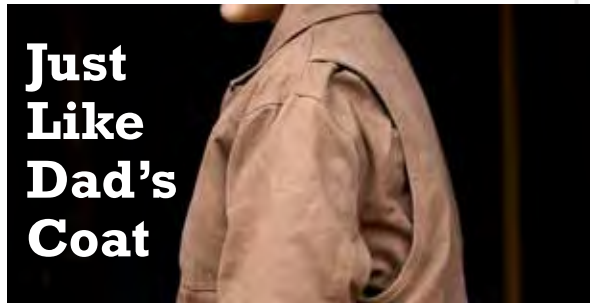
IN-STOCK

# 357 **NEW ITEM**

## Polar King Youth's Carry-All Coat

If your little one wants to be like Dad, outfit them in the multi-purpose Polar King Youth's Carry-All Coat. With the same versatility of the Men's Carry-All Coat, they can fit all their favorite items in the numerous pockets, just like one of the guys. The outer shell is designed to keep them warm against the brisk winds outside and the full gusseted bi-swing back allows them to move about with ease. Most importantly, the taffeta lined sleeves make getting this coat on and off a piece of cake!

- 100% Cotton Duck Fabric Outer Shell
- Fleece Lined Interior
- Water and Stain Resistant Finish
- Full Gusseted Bi-Swing Back and Pleated Elbows
- Articulated Elbows with 5-Piece Sleeves
- 12 Total Pockets
- Taffeta Lined Sleeves
- Storm Flap Over Heavy Duty Front Zipper



<b>357.03</b>	<b>Charcoal</b>	<b>357</b>	<b>XS</b> 4	<b>S</b> 6-8	<b>M</b> 10-12	<b>L</b> 14-16	<b>XL</b> 18-20
<b>357.28</b>	<b>Saddle</b>	<b>Regular</b>	■	■	■	■	■



KIDS

# 359 Youth's Insulated Fleece Lined Jacket

With the Polar King Youth Insulated Fleece Lined Jacket, there won't be any battles getting the kids to wear a coat. The kids are going to love the comfort and flexibility of this jacket. The duck outer shell is heavy enough to keep the cold out, yet the brushed hand, washed finish makes it soft and flexible. The insulation and fleece lining along with the knit-cuffed sleeves, hand warming pockets and hood all ensure maximum warmth. There's no fighting to get this jacket back off either, with the taffeta lined sleeves, pulling it off is smooth and easy. Kids can pick from a variety of colors and coordinate with a Polar King Insulated Duck Bib Overall.

- 100% Cotton, 10 oz. Duck Fabric Outer Shell, Brushed Hand, Washed Finish
- Full Gusseted Bi-Swing Back for Ease of Movement
- Articulated Elbows
- Fleece Lined Hand Warmer Pockets
- One Piece Sleeve with Exposed Knit Cuff
- Bonded Polyester Fiberfil Insulation with Fleece Lined Body and Hood
- Taffeta Lined Sleeves for Easy On, Easy Off



359.07	Black
359.27	Bark
359.28	Saddle
359.48	Sapphire
359.69	Raspberry

359	XS	S	M	L	XL
4	6-8	10-12	14-16	18-20	
Regular	■	■	■	■	■



Full Gusset Bi-Swing Back



IN-STOCK

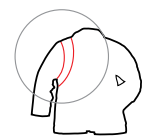


KIDS

# 358 Toddler's Insulated Fleece Lined Jacket

Keep your little ones warm with the Polar King Toddler's Insulated Fleece Lined Jacket. The duck outer shell is heavy enough to fight off the cold, while the insulation and fleece lining hold in the warmth. The youngsters will still be able to play and move with ease from the help of the gusseted back and articulated elbows. Moms will appreciate the soft feel of the brushed hand, washed finish and the taffeta lined sleeves for easy on, easy off. Available in colors to coordinate with Polar King Insulated Duck Bib Overall.

- 100% Cotton, 10 oz. Duck Fabric Outer Shell, Brushed Hand, Washed Finish
- Full Gusseted Bi-Swing Back for Ease of Movement
- Articulated Elbows
- Fleece Lined Hand Warmer Pockets
- One Piece Sleeve with Exposed Knit Cuff
- Bonded Polyester Fiberfil Insulation with Fleece Lined Body and Hood
- Taffeta Lined Sleeves for Easy On, Easy Off



Full Gusset  
Bi-Swing Back



Hanger Packed

358.28 Saddle

358.28	2T	3T	4T
Regular	■	■	■



KIDS

# 258 Toddler's Insulated Duck Bib Overall

When it comes to keeping you warm, KEY has the whole family covered! With the Polar King Toddler's Insulated Duck Bib Overall even the little ones can join in to help on the farm or have fun playing in the snow. The duck outer shell keeps the cold out while the heavyweight insulation keeps the warmth in. Durability is important with kids, which is why there are reinforced pockets, knees and suspender buttons. You will also find that with the taffeta lining, pulling these on and taking them off will be easy. Pair this item a coordinating Polar King Toddler's Insulated Fleece Lined Jacket for maximum warmth.

- 100% Cotton, 10 oz. Duck Fabric Outer Shell
- Heavyweight Bonded Polyester Fiberfil Insulation
- Black Taffeta Lining for Easy On, Easy Off
- Reinforced Suspender Buttons on Bib Top
- Chest Pocket for Storage
- Reinforced Pockets
- Double Utility Pockets on Each Leg
- Reinforced Knees



IN-STOCK



<b>258.28</b>	<b>2T</b>	<b>3T</b>	<b>4T</b>
<b>258.28</b> Saddle	■	■	■
<b>Regular</b>	■	■	■





KIDS

# 259 Youth's Insulated Duck Bib Overall

Don't worry about the kids being stuck inside when it's cold out. With the Polar King Youth Insulated Duck Bib Overall, they can keep up with chores and enjoy those snow days! The protective outer shell and heavyweight insulated interior will keep them warm no matter what Mother Nature throws at them. With the knee length zippers and taffeta lining, pulling on and taking off is a cinch. Pair with a coordinating Polar King Youth Insulated Fleece Lined Jacket for superior warmth.

- 100% Cotton, 10 oz. Duck Fabric Outer Shell
- Heavyweight Bonded Polyester Fiberfil Insulation
- Heavy Duty Front Zipper
- Two Exterior Chest Pockets with Closure
- Double Knee with Cleanout
- Double Utility Pockets on Right Leg
- Knee Length Coil Zippers
- Reinforced Knees
- Black Taffeta Lining for Easy On, Easy Off



259.07	Black
259.27	Bark
259.28	Saddle

259	XS	S	M	L	XL
	4	6-8	10-12	14-16	18-20
Regular	■	■	■	■	■





KIDS

# 959 Youth's Insulated Duck Coverall

When there is a cold days work ahead, outfit the kids to be able to help, in the Polar King Youth Insulated Duck Coverall. The duck outer shell is heavy enough to keep out the cold, while the brushed hand, washed finish provides a soft touch and flexibility. The gusseted back and articulated elbows provide even more ease of movement. The heavyweight insulation, cuffed sleeves and ankle snap closure make sure that kids stay warm on the inside. Comfort and warmth are to be expected in a coverall, but with this kid's coverall, convenience is the KEY! The double knee not only offers durability but includes a cleanout opening. The exterior chest pockets have a Velcro® closure for securing items. Additional utility pockets on the right leg and interior chest provide optimum storage. More importantly, the knee-length zippers, front zipper and taffeta lining make getting it on and off a cinch!



- 100% Cotton, 10 oz. Duck Fabric Outer Shell, Brushed Hand, Washed Finish
- Heavyweight Bonded Polyester Fiberfil Insulation
- Gusseted Back
- Articulated Elbows
- Knee Length Coil Zippers
- Heavy Duty Front Coil Zipper
- Two Exterior Chest Pockets with Closure
- Double Knee with Cleanout
- Double Utility Pockets on Right Leg
- Taffeta Lining for Easy On, Easy Off

959.28	XS	S	M	L	XL
	4	6-8	10-12	14-16	18-20
Regular	■	■	■	■	■

959.28 Saddle



IN-STOCK

# 223 Premium Infant Bib Overall

Pass on the tradition of KEY Bib Overalls to the next generation with the Premium Infant Bib Overall. KEY offers a variety of colors for boys and girls that are all washed to add comfort and a soft touch. Snap closures at the waist, hooking shoulder straps and hidden gripper inseam closures allow for easy on, easy off. Your baby will be the center of attention while wearing KEY Bibs!

- 100% Cotton Fabric
- Hidden Gripper Inseam Closures
- Pewter Hardware
- Mock Reinforced Back Pockets
- Double Utility Pockets on Right Leg
- Button Closure at Waist



223.45	Ring Spun Denim Enzyme Washed
223.49	Hickory Stripe Garment Washed
223.68	Pink White Stripe Garment Washed

223	9 mo	12 mo	18 mo	24 mo
Regular	■	■	■	■

# 224 Premium Toddler Bib Overall

Pass on the tradition of KEY Bib Overalls to the next generation with the Premium Toddler Bib Overall. KEY offers a variety of colors for boys and girls that are all washed to add comfort and a soft touch. With the variety of pockets, hammer loop and pewter hardware, your little tot will look just like one of the big guys!

- 100% Cotton Fabric
- Pewter Hardware
- Mock Reinforced Back Pockets
- Double Utility Pockets on Right Leg
- Button Closure at Waist
- Zippered Fly



224.45	<b>Ring Spun Denim</b> Enzyme Washed
224.49	<b>Hickory Stripe</b> Garment Washed
224.68	<b>Pink White Stripe</b> Garment Washed

224	2T	3T	4T
Regular	■	■	■

# 225 Premium Kid's Bib Overall

Pass on the tradition of KEY Bib Overalls to the next generation with the Premium Kid's Bib Overall. KEY offers a variety of colors for boys and girls that are all washed to add comfort and a soft touch. Kids will be able to store lots of things with the variety of pockets and with the other features they will look just like the adults. Every kid should have KEY denim bibs!

- 100% Cotton Fabric
- Pewter Hardware
- Mock Reinforced Back Pockets
- Double Utility Pockets on Right Leg
- Button Closure at Waist
- Zippered Fly



225.45	<b>Ring Spun Denim</b> Enzyme Washed
225.49	<b>Hickory Stripe</b> Garment Washed
225.68	<b>Pink White Stripe</b> Garment Washed

225	4	5	6	7
Regular	■	■	■	■

# 226 Premium Youth's Bib Overall

Pass on the tradition of KEY Bib Overalls to the next generation with the Premium Youth Bib Overall. The cotton, ring spun denim is enzyme washed to add comfort and a soft touch. With the pewter hardware, hammer loop and variety of pocket features, the kids will enjoy the same style, comfort and convenience as the adults. Outfit your kids in style with KEY!

- 100% Cotton Fabric, Enzyme Washed
- Pewter Hardware
- Mock Reinforced Back Pockets
- Double Utility Pockets on Right Leg
- Button Closure at Waist
- Zippered Fly



**226.45**

Ring Spun Denim  
Enzyme Washed

<b>226.45</b>	<b>8</b>	<b>10</b>	<b>12</b>	<b>14</b>	<b>16</b>	<b>18</b>
Regular	■	■	■	■	■	■

# STAV-THI



# 304

## Hi-Visibility Sight Coat

The KEY Hi-Visibility Sight Coat is meant to keep you warm and safe when temperatures start to drop. The reflective tape is sewn on for durability, while Velcro sleeve openings ensure sleeves are tight around your wrists and black fabric is added to areas most likely to get dirty. Zippered pockets keep your items safe and secure; while the coat hood tucks away into the collar should you decided you don't need it. Rated ANSI Class 2 and ANSI/ISEA 107-2015 compliant.

- 100% Polyester
- Adjustable Sleeve Opening
- 6 Pockets
- Snap Storm Flap
- Removable Hood
- **Rating: ANSI Class 2**
- **ANSI / ISEA 107-2015 Compliant**

304.39 Hi-Vis Yellow	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■



# 404

## Hi-Visibility Sight Pant

The Key Hi-Visibility Sight Pant is meant to keep you warm and safe when temperatures start to drop. The reflective tape is sewn on for durability and black fabric is added to areas most likely to get dirty. The adjustable leg openings with buttons ensure pants fit perfectly around your boots, while a draw-string waistband keeps pants fitting the way you like and a zippered back pocket keeps items safe and secure. Rated ANSI Class E and ANSI/ISEA 107-2015 compliant.

- 100% Polyester
- Adjustable Leg Opening
- 3 Pockets
- Stretch Waistband with Drawstring
- Faux Fly
- **Rating: ANSI Class E**
- **ANSI / ISEA 107-2015 Compliant**



404.39 Hi-Vis Yellow	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■



# 813

## Hi-Visibility See Polo

Safely get the job done in the KEY Hi-Visibility Polo. The high-performance fabric wicks moisture away, keeping you cool and dry so you can focus on the job at hand. This shirt features a 3-button placket with a collar and has a front chest pocket, as well as a left sleeve pen pocket, to keep all essentials close. The reflective tape is sewn on for durability and black fabric is added in areas most likely to get dirty. Rated ANSI Class 2, ANSI/ISEA 107-2015 Compliant.

- 100% Polyester Two Toned Fabric
- 3-button Placket
- Left Chest Pocket
- Left Sleeve Pen Pocket
- **Rating: ANSI Class 2**
- **ANSI / ISEA 107-2015 Compliant**



813.39 Hi-Vis Yellow	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

# 713

## Hi-Visibility Visible Beanie

The KEY Hi-Visibility Beanie is your top choice for safety needs. This acrylic knit beanie has a smooth fit, while trapping in warmth and warding off the cold. With the visibility Beanie, you are sure to be seen from head to toe.

- 100% Acrylic



713.39 Hi-Vis Yellow	OS
Regular	■

# 513

## Hi-Visibility Contractor Shirt

Safely get the job done with KEY Hi-Visibility Contractor Shirt. The light weight fabric with front and back venting, allows airflow, while the button front placket creates a polished look. Protect the back of your neck with the stand-up collar and keep essentials close in the front chest pockets. Reflective tape is sewn on for durability. Rated ANSI Class 2, ANSI/ISEA 107-2015 Compliant.



- 100% Polyester
- Button Front Placket
- 2 Chest Pockets
- Button-Down Collar
- Front and Back Venting
- Pencil Pocket on Left Chest Pocket
- Stand-Up Collar
- **Rating: ANSI Class 2**
- **ANSI / ISEA 107-2015 Compliant**

513.39 Hi-Vis Yellow	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■

# 879

## ANSI Class 3 Hi-Visibility Hooded Sweatshirt

Get the KEY Hi-Vis Sweatshirt when you need to stay warm and maintain visibility. This heavyweight fleece sweatshirt, featuring a three piece hood and oversized hand pockets will keep you warm when it gets cool on the job. The Hi-Vis yellow, with reflective striping and orange trim ensure maximum visibility. This striping is sewn-on for durability. Rated ANSI Class 3, ANSI/ISEA 107-2015 compliant. You can count on KEY for comfort, durability and visibility.



- 100% Heavyweight Polyester Fleece
- Three Piece Hood
- Oversized Hand Pockets
- Premium Reflective Striping with Hi-Vis Orange Trim Stitched into Garment
- **Rating: ANSI II Class 3**
- **ANSI / ISEA 107-2015 Compliant**

879.39 Hi-Vis Yellow	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■



Sewn on Tape for Superior Durability

# 818

## Enhanced Visibility Short Sleeve Pocket T-Shirt

Stand out in the crowd with the KEY Enhanced Visibility Short Sleeve Pocket T-Shirt. The high performance fabric wicks moisture away, keeping you cool and dry so you can focus on the job. This shirt is designed with a relaxed fit while providing taped neck and shoulder seams for added comfort. Also, includes a left chest pocket for your convenience. KEY gives you the high visibility you need!

- 100% Polyester
- Relaxed Oversize Fit
- Pocket on Left Chest
- High Performance Waffle Weave Fabric
- Taped Neck and Shoulder Seams



818.39 Hi-Vis Yellow	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■



# 838

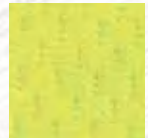
## Enhanced Visibility Long Sleeve Pocket T-Shirt

You won't be overlooked in the KEY Enhanced Visibility Long Sleeve Pocket T-Shirt. The high performance fabric wicks moisture away, keeping you cool and dry so you can focus on the job. This shirt is designed with a relaxed fit while providing taped neck and shoulder seams for added comfort. Also, includes a left chest pocket for your convenience. Stand out in the crowd with KEY!

- 100% Polyester
- Relaxed Oversize Fit
- Pocket on Left Chest
- High Performance Waffle Weave Fabric
- Taped Neck and Shoulder Seams



838.39 Hi-Vis Yellow	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■



# 828

## ANSI Class 3 Hi-Visibility Short Sleeve Pocket T-Shirt

Be safe on the job with the KEY ANSI Class 3 Hi-Visibility Short Sleeve Pocket T-Shirt. The high performance fabric wicks moisture away, keeping you cool and dry so you can stay on task. This shirt is designed with a relaxed fit while providing taped neck and shoulder seams for added comfort. The reflective striping is sewn-on for durability. Also, includes a left chest pocket for your convenience. Rated ANSI Class 3, ANSI/ISEA 107-2015 Compliant. Look to KEY for your safety needs!

- 100% Polyester
- Relaxed Oversize Fit
- Sewn-On Premium Reflective Striping
- Pocket on Left Chest
- High Performance Waffle Weave Fabric
- Taped Neck and Shoulder Seams
- **Rating: ANSI Class 3**
- **ANSI / ISEA 107-2015 Compliant**



828.39 Hi-Vis Yellow	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■



Hi Performance Wicking Fabric



Sewn on Tape for Superior Durability

# 848

## ANSI Class 3 Hi-Visibility Long Sleeve Pocket T-Shirt

Get the job done safely with the KEY ANSI Class 3 Hi-Visibility Long Sleeve Pocket T-Shirt. The high performance fabric wicks moisture away, keeping you dry so you can stay on task. This shirt is designed with a relaxed fit while providing taped neck and shoulder seams for added comfort. The reflective striping is sewn-on for durability. Also, includes a left chest pocket for your convenience. Rated ANSI Class 3, ANSI/ISEA 107-2015 Compliant. Get KEY for safety and visibility!

- 100% Polyester
- Relaxed Oversize Fit
- Sewn-On Premium Reflective Striping
- Pocket on Left Chest
- High Performance Waffle Weave Fabric
- Taped Neck and Shoulder Seams
- **Rating: ANSI Class 3**
- **ANSI / ISEA 107-2015 Compliant**



848.39 Hi-Vis Yellow	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■
Tall	■	■	■	■	■	■



Hi Performance Wicking Fabric



Sewn on Tape for Superior Durability

# 98

## ANSI II Class 2 Hi-Visibility Break-A-Way Mesh Vest

The KEY ANSI Class 2 Hi-Visibility Break-A-Way Mesh Vest is designed for when you need visibility and security. The Hi-Vis yellow with sewn on reflective striping gives you enhanced visibility. Velcro® closures on the front, shoulders and sides ensure a safe break-a-way, should you get caught on moving parts or machinery. The large neck and arm openings give you room to move, while the breathable mesh material ensures comfort all year round. Rated ANSI Class 2 and ANSI/ISEA 107-2015 compliant. Be seen in KEY!

- 100% Poly Mesh Material for Year Round Wear
- Premium Sewn-On Reflective Striping
- Large Neck and Arm Openings
- Velcro® Closure Front, Shoulders and Sides
- **Rating: ANSI II Class 2**
- **ANSI / ISEA 107-2015 Compliant**



98.39 Hi-Vis Yellow	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■



Sewn on Tape for Superior Durability

# 99

## ANSI II Class 2 Hi-Visibility Break-A-Way Solid Vest

Be seen and be safe in the KEY ANSI Class 2 Hi-Visibility Break-A-Way Solid Vest. This hi-vis yellow vest has reflective striping with orange trim that stands out and is sewn-on for durability. Made with a relaxed fit and cut with large neck and arm openings for your comfort. Designed with Velcro® closures at the front, shoulders and sides to allow for easy break-a-way should you get caught on moving parts or machinery. Also features double front chest pockets and two badge holders or mic loops for your convenience. Rated ANSI Class 2 and ANSI/ISEA 107-2015 compliant. Get the job done safely with KEY!

- 100% Poly Solid Material
- Premium Sewn-On Reflective Striping with Hi-Vis Orange Trim
- Large Neck and Arm Openings
- Two Exterior Front Pockets
- Velcro Closure Front, Shoulders and Sides
- Two Badge Holders / Mic Loops
- **Rating: ANSI Class 2**
- **ANSI / ISEA 107-2015 Compliant**



99.39 Hi-Vis Yellow	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■



Sewn on Tape for Superior Durability

# 88

## ANSI II Class 2 Hi-Visibility Mesh Vest

Let yourself be seen in the KEY ANSI Class 2 Hi-Visibility Mesh Vest. Hi-Vis yellow with sewn-on reflective striping gives you enhanced visibility. The relaxed oversized fit, breathable mesh material and large neck and arm openings provide comfort so that you can focus on the job. Rated ANSI Class 2 and ANSI/ISEA 107-2015 compliant. Look to KEY to meet your Hi-Vis safety needs!

- 100% Polyester
- Relaxed Oversized Fit
- Velcro® Front
- Premium Sewn-On Reflective Striping
- Large Neck and Arm Openings
- Mesh Material for Year-Round Wear
- **Rating: ANSI Class 2**
- **ANSI / ISEA 107-2015 Compliant**



88.39 Hi-Vis Yellow	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■



Sewn on Tape for Superior Durability

# 89

## ANSI II Class 2 Hi-Visibility Solid Vest

Get superior visibility with the KEY ANSI Class 2 Hi-Visibility Solid Vest. This Hi-Vis yellow vest has reflective striping with orange trim that stands out and is sewn-on for durability. Made with a relaxed fit and cut with large neck and arm openings for your comfort. Also featuring a zippered front closure, double front chest pockets and two badge holders or mic loops for your convenience. Rated ANSI Class 2 and ANSI/ISEA 107-2015 compliant. For the important jobs, choose KEY!

- 100% Polyester
- Relaxed Oversized Fit
- Zippered Front
- Premium Sewn-On Reflective Striping with Hi-Vis Orange Trim
- Large Neck and Arm Openings
- Two Exterior Front Pockets
- Inside Chest Pockets
- Two Badge Holders / Mic Loops
- **Rating: ANSI Class 2**
- **ANSI / ISEA 107-2015 Compliant**



Sewn on Tape for Superior Durability

89.39 Hi-Vis Yellow	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■





All Key Flame-Out Garments are designed to meet the following standards:

**ASTM F1506**

Standard Performance Specification for Textile Materials for Wearing Apparel for use by electrical workers exposed to Momentary ARC and related Thermal Hazards

**NFPA 2112**

Standards on Flame Resistant Garments for Protection of Industrial Personnel Against Flash Fire

**NFPA 70E**

Standard for Electrical Safety in the Workplace

**NESC**

National Electrical Safety Code Standard for the Safety of Employees in the Electrical Utility Industry.

**OSHA 29 CFR 1910.269**

Operation and Maintenance of Electrical Power Generation, Control, Transformation, Transmission, and Distribution Lines and Equipment

All Key Flame-Out Garments are:

- To be used as Secondary Personnel Protection Equipment Only - Not Flame Retardant
- Guaranteed to be Flame Resistant for the Life of the Garment if proper care and maintenance are followed as recommended
- Double Shrunk prior to garment construction in order to provide a proper fit
- Designed with FR pocketing and FR thread



FIRE RESISTANT

# 844 **NEW ITEM** Flame Resistant Pullover Sweatshirt

If getting the job done includes a risk of electrical arc flash or fire, be protected in the KEY Flame Resistant Pullover Hooded Sweatshirt. This sweatshirt is built to protect, while keeping you warm and comfortable. It is designed with a three-piece hood, knit cuffs and waistband to ensure proper fit. It is rated HRC level 2 and ARC rated 14.5 for your safety. Be protected with KEY FR!

- 11 oz. 100% Cotton
- Three Piece Hood
- Kangaroo Front Pockets
- Raglan Sleeves
- Knit Cuffs and Waistband
- HRC Level 2
- ARC Rating Unknown



IN-STOCK  + 10%  N/A

**844.40** Navy

844.40	S	M	L	XL	2XL	3XL	4XL
Regular	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Tall	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

# 846 **NEW ITEM**

## Flame Resistant Zip Front Hooded Sweatshirt

Be protected in the KEY Flame Resistant Zip-Front Hooded Sweatshirt. This sweatshirt will shield against the risks that come from working in the electrical, oil and chemical industries. The heavy weight cotton fleece with hand warmer pockets will keep you warm and a three-piece hood, two-piece sleeves, knit cuffs and waistband helps make a comfortable fit. It is rated HRC level 2, ARC rated 16.5 and NFPA 2112 Certified. When the job requires Flame Resistant apparel, get yours with KEY!

- 11 oz. 100% Cotton Fleece Jersey
- Three Piece Hood
- Heavy Duty FR Metal Front Zipper
- Oversized Front Hand Warmer Pockets
- Two-Piece Sleeves
- Knit Cuffs and Waistband
- HRC Level 2
- ARC Rating Unknown
- NFPA 2112 Certified



**FIRE RESISTANT**

**846.40** Navy

846.40	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

IN-STOCK + 10%  N/A

# 387 Flame Resistant Insulated Duck Hooded Jacket

When the job has you out in the cold and safety is a must, get the KEY Flame Resistant Insulated Duck Hooded Jacket. The rugged, heavyweight outer shell is reinforced with triple needle stitching for enhanced durability and defends against cold temperatures. A moda-quilt lining insulates for warmth, while the adjustable cuffs, storm flap and three-piece hood help seal in the warmth for all day comfort. Built to work, this coat features a bi-swing back and articulated elbows for ease of movement. Rated HRC level 4, ARC rated 41 and NFPA 2112 certified for superior safety. When the job requires protection, KEY FR has you covered!

- 11 oz., 88% Cotton / 12% High Tenacity Nylon, Airo Finish
- Triple Needle Stitching
- Three Piece Hood
- Adjustable Cuffs
- Four Piece Sleeve
- Bi-Swing Back
- Moda-Quilt Lining
- Storm Flap
- Articulated Elbows
- Inside Chest Pockets
- Locker Loop
- HRC Level 4
- ARC Rating 41
- NFPA 2112 Certified



IN-STOCK + 10% N/A

387.21	Caramel
387.40	Navy

387	S	M	L	XL	2XL	3XL	4XL	5XL
Regular	■	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■	■



# 287 Flame Resistant Insulated Duck Bib Overall

Be protected from risks on the job and extreme weather with the KEY Flame Resistant Insulated Duck Bib Overall. The rugged, heavyweight, protective outer shell keeps cold out, while the moda-quilt lining insulates to keep you warm inside. It includes numerous convenient tool loops and pockets to allow you to maximize productivity. The double knee gives you durability where you need it most and allows for cleanout. This bib overall is rated HRC level 4, ARC rated 41 and NFPA 2112 certified for safety on the job. Pair with the matching KEY Flame Resistant Insulated Duck Chore Coat for superior protection.

- 11 oz., 88% Cotton / 12% High Tenacity Nylon, Airo Finish
- Moda-Quilt Lining
- Watch Pocket
- Tape Loop
- Center Release Buckles
- Multi-Chest Pockets
- Double Utility Pockets
- Two Hip Pockets
- Hip Length Zippers
- Hammer Loop
- Double Knee with Cleanout
- HRC Level 4
- ARC Rating 41
- NFPA 2112 Certified



- 287.21** Caramel
- 287.40** Navy

287	S	M	L	XL	2XL	3XL	4XL	5XL
Short	■	■	■	■	■	■	■	■
Regular	■	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■	■



# 488 **NEW ITEM**

## Flame Resistant Denim 5-Pocket Jean

Get classic style with the protection you need in the Flame Resistant Denim 5-Pocket Jean. This heavyweight fabric is strong, yet has a soft feel from being garment washed. This relaxed fit jean features contrast stitching to enhance style, while the reinforced front pockets provide durability. These jeans are rated HRC level 2, ARC rated 24 and are NFPA 2112 certified. For all your FR needs, choose KEY!

- 13.5 oz Denim, 100% Cotton
- Relaxed Fit
- Reinforced Front Pockets
- Scoop Front Pockets
- Contrast Stitching
- ARC Rating 19
- NFPA 2112 Certified



**488.452** FR Light Wash

488.452	30 W	31 W	32 W	33 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W	52 W	54 W	56 W	58 W	60 W
29 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
30 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
OB	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■

# 408 **NEW ITEM**

## Flame Resistant Denim Dungaree

Get the durability of KEY, the function of a dungaree and the protection of FR in the Flame Resistant Denim Dungaree. This relaxed fit dungaree gives you room to move and is made from heavyweight denim that is garment washed for softness. The heavyweight denim is designed to be durable with features like triple needle stitching, reinforced pockets, a double utility pocket and hammer loop allow you to keep necessary tools right at your fingertips. This dungaree is rated HRC level 2, ARC rated 24 and NFPA 2112 certified. Pair with the KEY Flame Resistant Long Sleeve Button Twill Shirt for ultimate protection.

- 13.5 oz Denim, 100% Cotton
- Relaxed Fit
- Double Utility Pocket
- Reinforced Front and Hip Pockets
- Scoop Front Pockets
- Bar Tacks
- Triple Needle Stitching
- Hammer Loop
- Contrast Stitching
- ARC Rating 19
- NFPA 2112 Certified



**FIRE RESISTANT**

408.452 FR Light Wash

408.452	30 W	31 W	32 W	33 W	34 W	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W
29 L	■	■	■	■	■	■	■	■	■	■	■	■	■
30 L	■	■	■	■	■	■	■	■	■	■	■	■	■
32 L	■	■	■	■	■	■	■	■	■	■	■	■	■
34 L	■	■	■	■	■	■	■	■	■	■	■	■	■
36 L	■	■	■	■	■	■	■	■	■	■	■	■	■

IN-STOCK + 10% N/A

# 563 Flame Resistant Long Sleeve Button Chambray Shirt

The KEY Flame Resistant Long Sleeve Button Chambray Shirt gives you the comfort of chambray and the protection of KEY FR. This shirt is made in a relaxed fit to increase comfort and features melamine buttons. It is designed with multiple convenient features which include two chest pockets with button-through flaps, a pencil slot, adjustable cuffs and a banded collar. A doghouse placket on the arms and triple needle stitching throughout enhance durability. NFPA 2112 certified and rated HRC level 2, ARC rated 9.2 to meet your safety needs. When the job requires FR protection, KEY is there to meet your needs!



- 7 oz., 88% Cotton / 12% High Tenacity Nylon
- Relaxed Fit
- Triple Needle Stitching
- Button-Down Collar
- Two Button-Through Flap Chest Pockets
- Banded Collar
- Pencil Slot
- Double Button Adjustable Cuffs
- Doghouse Placket
- Melamine Buttons
- Hanger Packed
- HRC Level 2
- ARC Rating 9.2
- NFPA 2112 Certified

563.45	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

**563.45** Blue Chambray



# 565 **NEW ITEM**

## Flame Resistant Long Sleeve Button Twill Shirt

If you are looking for a professional look that has all the functionality to work hard, choose the KEY Flame Resistant Long Sleeve Button Twill Shirt. This shirt comes in a relaxed fit with adjustable cuffs for your comfort. The durable fabric is triple needle stitched throughout and includes doghouse plackets on the sleeves for increased durability. It is NFPA 2112 certified for your safety needs. For the look that you want and the protection that you need, choose KEY FR!

- 6.5 oz, 88% Cotton / 12% Nylon
- Relaxed Fit
- Two Button-Through Flap Chest Pockets
- Button Down Collar
- Triple Needle Stitching
- Double Button Adjustable Cuff
- Hanger Packed
- ARC Rating of 9.5 Subject to Change
- NFPA 2112 Certified



**FIRE RESISTANT**

565.24	Khaki
565.41	Navy

565	S	M	L	XL	2XL	3XL	4XL
Regular	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■

IN-STOCK + 10%  N/A

# 985 Flame Resistant Unlined Coverall

Rely on the KEY Flame Resistant Unlined Coverall for ultimate safety, while keeping you clean during dirty jobs. The heavy-duty cotton material has an air brushed finish for softness and features reinforced pockets for durability. It is made with a relaxed fit and includes adjustable cuffs, two piece sleeves and a pleated back for comfort and ease of movement. Keep your essentials handy with the variety of pockets, including utility, hip and pencil pockets. Rated HRC level 2 and ARC rated 8 and NFPA 2112 certified for your safety needs. For safety you can count on, KEY has you covered!



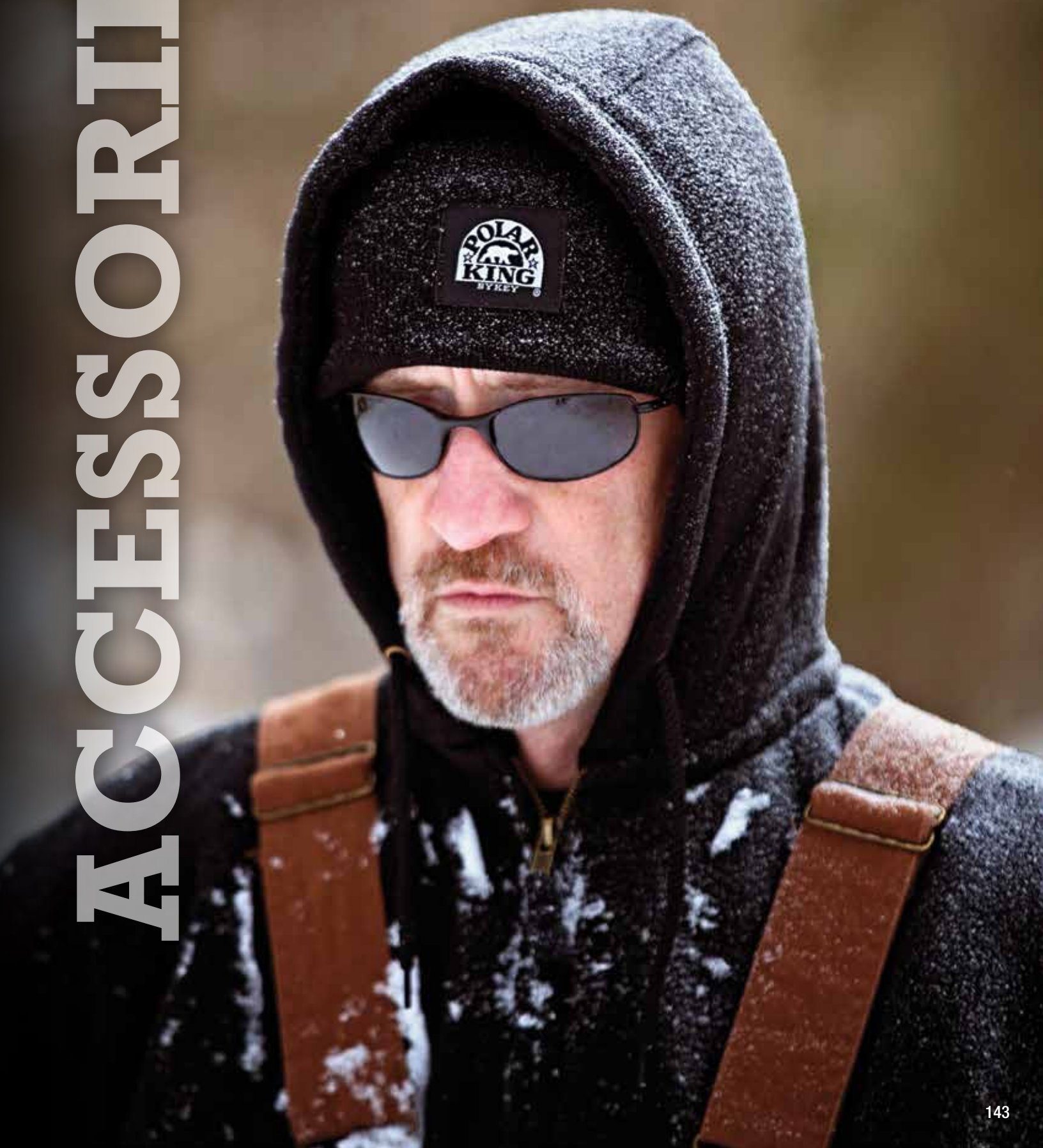
- 7 oz., 100% Cotton
- Air Brushed Finish
- Relaxed Fit
- Pleated Back
- Utility Pocket
- Adjustable Cuff
- Pencil Pocket
- FR Zipper Tape
- Two-Piece Sleeve
- Reinforced Pockets
- Two Chest Pockets
- Two Hip Pockets
- HRC Level 2
- ARC Rating 8
- NFPA 2112 Certified

IN-STOCK  + 10%  N/A

- 985.04** Medium Gray
- 985.41** Navy

985	36 W	38 W	40 W	42 W	44 W	46 W	48 W	50 W	52 W	54 W	56 W
Short	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Regular	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Tall	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

# ACCESSORIES





# 78 Polar King Pom Pom Beanie and Infinity Scarf

Keep your head and neck warm with our stylish Polar King Pom Pom Beanie and Infinity Scarf. The soft fleece lining offers warmth and comfort on chilly days and has a removable Pom Pom, giving you plenty of options to wear it however you like. This Infinity Scarf is a perfect addition to any Polar King jacket and offers a stylish look. For flexible style and comfort from head to toe, Polar King has everything you need!

- 100% Acrylic Cable Knit
- Fleece Lined
- Removable Pom Pom on Hat
- Infinity Loop Style



78.03	Charcoal	78	OS
78.641	Wine	Regular	■

■ IN-STOCK

# 777 Polar King Knit Beanie

The Polar King Knit Beanie is your everyday choice. The acrylic knit traps in the warmth and wards off the cold, without looking or feeling bulky. As comfortable and versatile as the Polar King Knit Beanie is, you'll find that it becomes your year-round solution.

- 100% Acrylic
- One Size Fits Most



.01	777.01 Black	
	OS	■

# 784 Polar King Watch Cap

Keep your head in the game with the Polar King Watch Cap. The soft, acrylic material offers comfort, while the unique, Thinsulate insulated interior provides maximum warmth without added bulk. This cap will help you fend off the cold during those chilly winter months and is ideal whether you are at work or play. Polar King is the premium choice for comfort!

- Thinsulate Insulation
- 100% Acrylic
- One Size Fits Most



.01	784.01 Black	
	OS	■





# 785 Polar King Knit Helmet Hat

Tackle the cold head-first in the Polar King Knit Helmet Hat. The sturdy, acrylic, knit is thick to seal out chilly air, yet soft and stretchable for comfort. The helmet shape ensures that ears stay warm and protected from the elements. For premium comfort from head-to-toe, Polar King has you covered!

- 100% Acrylic
- One Size Fits Most

.05	785.05 Gray/Black	
	OS	■



# 776 Polar King Reversible Beanie

Stay warm and stylish with the Polar King Reversible Beanie. The soft acrylic material offers warmth and comfort on chilly days. This hat is reversible, giving you two awesome looks for the price of one. For style and comfort from head to toe, Polar King is the way to go!

- 100% Acrylic
- Reversible
- Embossed Logo

.01	776.01 Black	
	OS	■

.044	776.044 Gray	
	OS	■



Polar King  
Embossed Logo



Gray



Black



# 172

## Men's Heavyweight Thermal Top

The Polar King Men's Heavyweight Thermal Top provides a barrier of warmth between you and the bitter cold. This thermal fabric of high-density yarn keeps warm air in and cold air out. The soft cotton / polyester blend is shrink resistant to retain original size, while the neckband and double-thick cuffs keep their shape and maintain warmth and comfort. Don't get left out in the cold without Polar King's Thermal Top!

- 50% Cotton / 50% Polyester 9 oz. Fabric
- Crew Neck
- Knitted Cuffs
- Poly Bag Packaging



172.10 Natural

172.10	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
Regular	■	■	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■	■	■

# 173

## Men's Heavyweight Thermal Bottom

The Polar King Men's Heavyweight Thermal Bottom provides a barrier of warmth between you and the bitter cold. This thermal fabric of high-density yarn keeps warm air in and cold air out. The soft cotton / polyester blend is shrink resistant to retain original size, while the waistband and double-thick cuffs keep their shape and maintain warmth and comfort. Don't get left out in the cold without Polar King's Thermal Bottoms!

- 50% Cotton / 50% Polyester 9 oz. Fabric
- Ankle Length with Cuff
- Elastic Waistband
- Poly Bag Packaging



173.10 Natural

173.10	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
Regular	■	■	■	■	■	■	■	■	■
Tall	■	■	■	■	■	■	■	■	■



KEY would like to thank **Lakeview Hill Farm**, located in Leelanau, Michigan & **Sweetwater Lavender** of Petoskey, Michigan for supporting the KEY Brand.



# PETS



# 22 Reversible Pet Bed

- Large 30" x 40"
- Medium 27" x 36"
- Soft and Comfortable
- Removable Cover
- Zippered Baffle
- Machine-Washable
- Cotton Duck Reverses to Sherpa
- Eco-Friendly Recycled Filler



.28	22.28 Saddle		.69	22.69 Raspberry	
	Medium	<input type="checkbox"/>		Medium	<input type="checkbox"/>
	Large	<input type="checkbox"/>		Large	<input type="checkbox"/>

# 23 Cuddle Pet Bed

- 25" x 21" x 7"
- Soft and Comfortable
- Cotton Duck Fabric
- Sherpa Pillow Top & Sides
- Non-Skid Bottom
- Machine-Washable
- Eco-Friendly Recycled Filler



.28	23.28 Saddle	<input type="checkbox"/>	.69	23.69 Raspberry	<input type="checkbox"/>
-----	--------------	--------------------------	-----	-----------------	--------------------------

# 20 Gusseted Pet Bed

- Large 30" x 40" x 4"
- Medium 27" x 36" x 4"
- Cotton Duck Fabric
- Removable Cover
- Zippered Baffle
- Machine-Washable
- Eco-Friendly Recycled Filler
- Non-Skid Bottom



.28	20.28 Saddle	
	Medium	<input type="checkbox"/>
	Large	<input type="checkbox"/>

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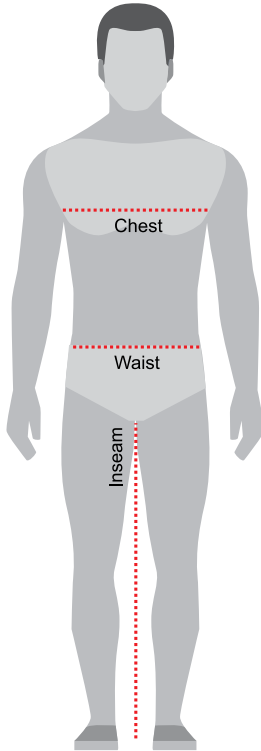
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# SIZING CHART

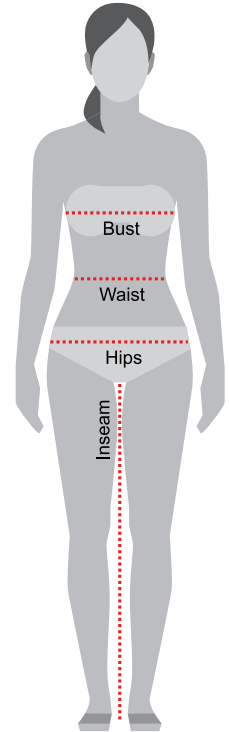
## Men's Sizing Guide



SIZE	S	M	L	XL	2XL	3XL	4XL	5XL
WAIST	28-30	32-34	36-38	40-42	44-46	48-50	52-54	56-58
CHEST	34-36	38-40	42-44	46-48	50-52	54-56	58-60	62-64

SHORT: 5'4" - 5'7" | REGULAR: 5'8" - 5'11" | TALL: 6' - 6'3" | X-TALL: 6'4" - 6'7"

## Women's Sizing Guide

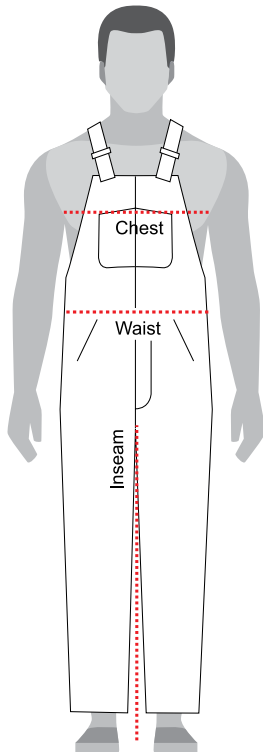


SIZE	XS	S	M	L	XL	2XL
	2-4	6-8	10-12	14-16	18-20	22-24
BUST	35	37	39.5	42.5	46	50
WAIST	26	29	31.5	34.5	38	42
HIP	37	39	41.5	44.5	48	52

## Children's Sizing Guide

SIZE	9 MO	12 MO	18 MO	24 MO	2T	3T	4T
HEIGHT	27.5	28-30.5	31-32.5	33-34.5	33-35.5	36-38.5	39-41.5
WEIGHT	20	20.5-24	24.5-26	26.5-28	25-28	29-32	33-36
	4	5	6	7	8	10	12
	14	16	18	39-41.5	42-44.5	45-46.5	47-48.5
	49-50	52-54	56-58	59-61	62-64	65-66	33-36
	37-42	43-48	49-54	55-59	60-73	74-87	88-100
	101-115	116-126					

SIZE	XS	S	M	L	XL
	4	6/8	10/12	14/16	18/20



### These measurements are specific to Key bib overalls

If your measurements fall between two sizes, choose the next size up  
When measuring the waist, measure across the widest part.

When choosing an inseam size, order the size that matches your usual pant inseam.

### How to Measure

Suggestion: When taking your measurements, it is recommended that you measure over the underclothes that you would typically wear using a flexible measuring tape.

### Waist

Bend back and forth to locate the natural curves of your waist and measure across the widest part.

### Inseam

The first option is to measure along the inside of your leg. Another option is to measure along the inseam of pants you already own.

Waist measurement	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58
Recommended Size if worn with undergarments or lightweight clothing	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Recommended Size if worn over heavier clothing	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	—

# PROGRAMS / CO-OP & FIXTURES

## KEY STUDIO

To Help you be more efficient and assist you in building your advertisements, please visit the KEY Studio. The KEY Studio is your online resource, located at [www.keyapparel.com/webdisk](http://www.keyapparel.com/webdisk). At this link you will find:

- All Branded Logo's
- Product Images
- Lifestyle Images
- Current Catalog

## KEY CO-OP AND OTHER ADVERTISING OPPORTUNITIES

Please contact your local KEY Sales representative or KEY's Marketing Department about special promotions, co-op usage and overall advertising opportunities. KEY offers a co-op accrual fund consisting of up to 2% of net current year invoices. You may spend your co-op dollars in a variety of ways, such as:

- Approved Advertising Claims
- Support Material
- Fixtures

Submit a claim within 60 days of the date of the advertising invoice. Claims must be submitted before January 31 for an advertisement that took place during the previous year. Co-op accrual funds are not carried over into the next co-op program year. If you have questions about co-op or you would like to know your current co-op accrual balance, contact Penny Pollock-Barnes at 1-800-835-0365 x367 or [ppbarnes@KEYapparel.com](mailto:ppbarnes@KEYapparel.com).

## KEY FIXTURE PACKAGES AND IN-STORE MERCHANDISING SUPPORT

Please contact KEY's Marketing Department @ 1-800-835-0365 X361 about all the new opportunities to acquire KEY fixture packages and further information regarding in-store merchandising support.

## ONLINE ORDERING AT KEY'S B2B WEBSITE

You can now do business with KEY online at [www.KEYapparelB2B.com](http://www.KEYapparelB2B.com).

- Check Inventory
- See Pricing
- Place Orders
- Monitor/Track Order Status
- See Invoice History

For further information and to get registered, please contact Customer Service at [customerservice@keyapparel.com](mailto:customerservice@keyapparel.com) or call us toll free at 800-835-0365.

## DROP SHIP AND WEB ACCOUNT FEE

For each drop ship order placed with KEY, retailer will be charged a processing and handling fee (the "Drop Ship" fee) of \$7.50 per order. KEY reserves the right to change the Drop Ship fee at any time, without notice at its sole discretion.

- All retail web accounts must provide a FedEx or UPS account number that will be used and charged to ship all freight collect orders related to a Drop Ship order.
- All consumer returns will be shipped back to the retailer. The retailer will contact KEY at [customerservice@KEYapparel.com](mailto:customerservice@KEYapparel.com) for Return Authorization in accordance with KEY's return policy.
- KEY will drop ship within the 50 United States only. We are unable to ship to P.O. Boxes and we do not verify addresses for correctness. KEY reserves the right to modify this policy and to suspend drop shipments entirely at any time. All web account orders will be subject to the policy as in effect at the time the order is submitted to KEY.

## GUARANTEES

KEY Industries guarantees first quality merchandise against defects in workmanship or materials. To obtain credit, complete a "Credit Request Form" giving the following information: lot number and size of defective garments, number of garments for each lot number, work order number, and a brief description of defect. Contact us by email at [customerservice@KEYapparel.com](mailto:customerservice@KEYapparel.com) or call us Toll-Free at 800-835-0365.

## TERMS

Net 30 days terms. Prices subject to change without notice. Service charge of \$5.00 on orders under \$100.00. All orders subject to credit approval or payment in advance of shipment. No C.O.D. A minimum opening order of \$1,000.00 is required. All claims for lost shipments, shortages, discounts, chargebacks, etc. must be submitted within 90 days.

## IRREGULARS

Irregulars are available from time to time. Sizes cannot be specified. Irregulars are priced at 25% off list price net, subject to prior sale. F.O.B. Fort Scott, Kansas

KEY reserves the right to modify any of the above policies in their entirety at any time

