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Read all instructions before using Lire toutes les instructions avant de démarrer les travaux. Lea y comprende todas las instrucciones antes de usar.

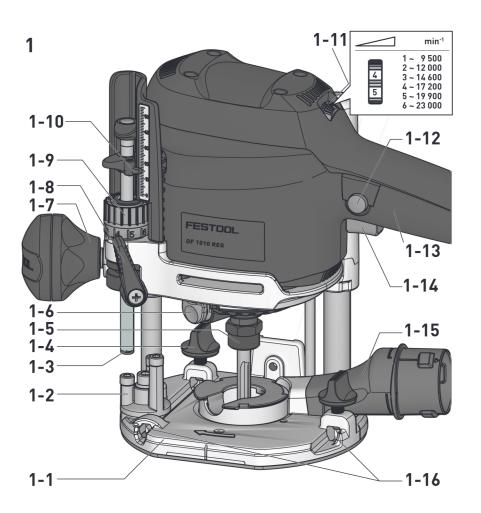


OF 1010 REQ-F



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1 About this manual

Save these instructions

It is important for you to read and understand this manual. The information it contains relates to protecting **your safety** and **preventing problems**. The symbols below are used to help you recognize this information.

<u> </u>	DANGER	Description of imminent hazard and failure to avoid hazard will result in death.
<u> </u>	WARN- ING	Description of hazard and possible resulting injures or death.
<u> </u>	CAUTION	Description of hazard and possible resulting injuries.
	NOTICE	Description of possible damage of the device or its surroundings.

2 Symbols



Warning of general danger



Warning of electric shock



Read the operating instructions and safety instructions.



Wear ear protection.



Wear protective gloves when changing tools and working with raw materials.



Wear a dust mask.



Wear protective goggles.



Pull out the mains plug



Safety class II



Tip or advice

Handling instruction

←□;

Disconnecting the mains power cable



Connecting the mains power cable

V Volt

A Ampere

Hz Hertz

W Watt

~ Alternating current

 n_0 no load speed

rpm

min⁻¹ revolutions per minute

tr/mn

kg kilogram

lb. pound

" Inch

mm millimetre

3 Safety warnings

3.1 General power tool safety warnings



WARNING! Read all safety warnings, instructions, illustrations and specifica-

tions provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1 WORK AREA SAFETY

- Keep work area clean and well lit. Cluttered or dark areas invite accidents.
- b. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.

 Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

2 ELECTRICAL SAFETY

- Power tool plugs must match the outlet.
 Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- c. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- d. Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- e. When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f. If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.

3 PERSONAL SAFETY

- a. Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- b. Use personal protective equipment. Always wear eye protection. Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
- c. Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.

- d. Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- f. Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- g. If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.
- h. Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles. A careless action can cause severe injury within a fraction of a second.

4 POWER TOOL USE AND CARE

- a. **Do not force the power tool. Use the cor- rect power tool for your application.** The
 correct power tool will do the job better and
 safer at the rate for which it was designed.
- b. Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c. Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d. Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- e. Maintain power tools and accessories.
 Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

- Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.
- h. Keep handles and grasping surfaces dry, clean and free from oil and grease. Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.

5 SERVICE

- Have your power tool repaired by qualified specialists only and always use original spare parts. This ensures that the safety of the power tool is maintained.
- b. Only use original parts for repairs and maintenance. The use of incompatible accessories or spare parts can result in electric shocks or other injuries.

3.2 Machine-specific safety notices

- Hold the power tool by insulated gripping surfaces only, because the cutter may contact its own cord. Cutting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
- Use clamps or another practical way to secure and support the workpiece to a stable platform. Holding the work by your hand or against the body leaves it unstable and may lead to loss of control.
- Only cutters provided by Festool for this purpose may be mounted on the power tool. The use of other cutters is prohibited due to the increased risk of injury.
- The maximum rotational speed specified on the tool must not be exceeded or the rotational speed range must be observed. Accessories that rotate faster than the permissible level can rupture.
- Wait until the power tool has come to a complete halt before placing it down. The insertion tool can get caught and lead to a loss of control of the power tool.
- In the case of materials to be processed which can become statically charged or lead to static charging, a dissipative overall

- system consisting of an antistatic suction hose (AS) and extraction mobile must be used.
- Do not clamp tools with an unsuitable shank diameter in the clamping collet.
- Only use tools that meet standard EN 847-1. All Festool routing tools fulfil these requirements.
- Ensure that the router bit is seated firmly and that it runs perfectly.
- The clamping collet and locking nut must not show any signs of damage
- Do not use cracked or deformed router bits.



Wear suitable personal protective equipment: Ear protection, protective goggles, dust mask for work that generates dust, protective gloves for working with rough materials and for changing tools.

3.3 Sawing aluminium

When sawing aluminium, the following measures must be taken for safety reasons:

- Install an upstream residual-current circuit breaker (RCD, PRCD).
- Connect the power tool to a suitable dust extractor with an antistatic suction hose.
- Regularly clean dust deposits from the motor housing on the power tool.



Wear protective goggles.

3.4 Health hazard by dust

WARNING! various dust created by power sanding, sawing, grinding, drilling and other construction activities contains chemicals known (to the State of California) to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically treated lumber.



The risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated

area, and work with approved safety equipment, such as dust masks that are specially designed to filter out microscopic particles. Wash hands after handling.



WARNING

TO REDUCE THE RISK OF INJURY, USER MUST READ INSTRUCTION MANUAL.

4 Intended use

The router is designed for routing wood, plastics and wood-based materials.

If the cutters are used for the intended purpose outlined in the Festool Sales, they may also be used to machine aluminium and plasterboard.

This power tool may only be used by experts or instructed persons.



The user is liable for improper or non-intended use.

5 Technical data

Router	OF 1010 REQ-F
Power input	1010 W
Rated current	8.4 A
Speed	9500 - 23000 min ⁻¹
Max. speed (no-load)	26000 min ⁻¹
Quick depth adjustment	2-1/8" (55 mm)
Fine depth adjustment	5/16" (8 mm)
Drive shaft connecting thread	M16 x 1.5
Cutter diameter	max. 1-3/8" (35 mm)
Weight as per EPTA procedure 01:2014:	6.8 lbs. (3.1 kg)

6 Functional description

[1-1] Router table

[1-2] Stepped stop

[1-3] Depth stop

[1-4] Locking for trammel unit

[1-5] Nut

[1-6] Spindle stop

[1-7] Handle/Height adjustment

[1-8] Clamp lever

[1-9] Fine adjuster

[1-10] Depth stop indicator

[1-11] Speed adjusting wheel

[1-12] Locking button

[1-13] Handle

[1-14] On/off switch

[1-15] Extractor connector

[1-16] Grooves for guide bars/parallel side fence

The pictures for the functional description are on a fold-out page at the beginning of the instruction manual. While reading the manual you can fold out the page for comparison and quick reference.

Accessories shown or described are not always included in the scope of delivery.

7 Commissioning

11/4

WARNING

Unauthorised voltage or frequency. Risk of accidents

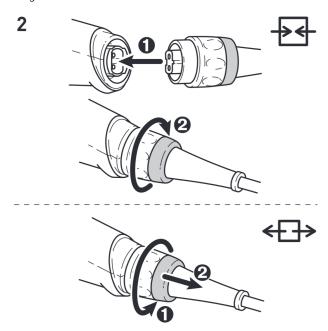
- ► The mains voltage and the frequency of the power source must correspond to the specifications on the name plate.
- ► In North America, only Festool machines with the voltage specifications 120 V/60 Hz may be used.

1

CAUTION

Heating of the Plug it connection if bayonet fitting is not completely locked Risk of burns

- Before switching on the power tool, make sure that the bayonet fitting at the mains cable is closed fully and locked.
- Connect and disconnect the mains power cable - [2].



7.1 Extension Cord

If an extension cord is required, it must have sufficient cross-section to prevent an excessive drop in voltage or overheating. An excessive drop in voltage reduces the output and can lead to failure of the motor. The table below shows you the correct cord diameter as a function of the cord length for this tool.

Cord Size in A.W.G

Tool`s Ampere Rating	Cor	Cord Length in Fe		
	25	50	100	150
3-6	18	16	16	14
6-8	18	16	14	12
8-10	18	16	14	12
10-12	16	16	14	12
12-16	14	12	-	-

Wire Sizes in mm²

Tool`s Ampere Rat- ing	Cord Length in Meters			
	15	30	60	120
3-6	0.75	0.75	1.5	2.5
6-8	0.75	1.0	2.5	4.0
8-10	0.75	1.0	2.5	4.0
10-12	1.0	2.5	4.0	-
12-16	-	-	-	-

Use only NRTL listed extension cords. Never use two extension cords together. Instead, use one long one. The lower the AWG number, the stronger the cord.

7.2 Switching on/off

The switch [1-14] is an on/off switch (press = ON, release = OFF).

The on/off switch with the locking button [1-12] can be engaged to operate in continuous mode. Press the on/off switch again to release the lock.

8 Settings

MARNING

Risk of injury, electric shock

Always disconnect the mains plug from the socket before performing any work on the machine.

8.1 Electronics

Speed adjustment

You can continuously adjust the speed within the speed range using the adjusting wheel [1-11] (see "Technical data").

This enables you to optimise the cutting speed to suit each surface.

Materi-	Cu	Recom-					
al	1/8" - 1/2"	5/8" - 1"	1-1/8" - 1-3/8"	mended cutter material			
	3 - 14 mm	15 - 25 mm	26 - 35 mm	mater lat			
	Rotar	y controll	setting				
Hard- wood	6 - 4	5 - 3	3 - 1	HW (HSS)			
Soft- wood	6 - 5	6 - 3	4 - 1	HSS (HW)			
Lami- nated chip- board	6 - 5	6 - 3	4 - 2	HW			
Plastic	6 - 4	5 - 3	2 - 1	HW			
Alumi- nium	3 - 1	2 - 1	1	HSS (HW)			
Plaster- board	2 - 1	1	1	HW			
Tomporaturo cut out							

Temperature cut-out

Electronic temperature monitoring is integrated in order to protect against overheating (motor burnout). The safety electronics system switches off the motor before a critical motor temperature is reached. Let the machine cool

down for approximately 3–5 minutes before using it and/or fully loading it again. The cooldown time is significantly reduced when the machine is running (no-load).

Restart protection

The built-in restart protection prevents the power tool from starting up again automatically if the power is disconnected when the on/off switch is pressed. In this case, the power tool must be switched off and then switched back on again.

Due to the built-in restart protection, the power tool cannot be switched on and off via an external switch module.

8.2 Changing tools



CAUTION

Risk of injury from hot and sharp insertion tool

- Do not use any blunt or faulty insertion tools
- Wear protective gloves when handling an insertion tool.

To change tools, place the power tool on its side.

Inserting the tool

- Insert the routing tool into the open collet as far as possible or at least up to the mark ✓ on the router shank.
- Turn the spindle until the spindle stop [1-6] engages when pressing and the spindle locks.
- ➤ Tighten the nut **[1-5]** using an open ended spanner (WAF 19).

Removing the tool

- ► Turn the spindle until the spindle stop [1-6] engages when pressing and the spindle locks.
- Undo the nut [1-5] using an open ended spanner (WAF 19) until you can feel resistance. Overcome the resistance by continuing to turn the open ended spanner.
- Remove the router.

8.3 Changing the collets

Collets are available for the following shaft diameters: 1/4" (6.35 mm); 5/16" (8 mm) (See Festool catalogue or online at www.festool.com for the order numbers)

- Completely unscrew the nut [1-5] and remove it together with the collet.
- Only insert a new collet into the spindle if a nut is fitted and engaged.

 Gently screw in the nut. Do not tighten the nut if no cutter is inserted.

8.4 Setting the routing depth

The routing depth is set in three steps:

- 1. Set the zero point, see 8.5.
- 2. Specify the routing depth, see 8.6.
- 3. Clamp the routing depth, see 8.7.

8.5 Setting the zero point

- ► Release the clamp lever [1-8] so that the depth stop [1-3] can move freely.
- Position the router with the router table [1-1] on a level surface. Open the rotary knob [1-7] and push the power tool downwards until the cutter sits on the surface.
- Clamp the power tool in this position by closing the rotary knob [1-7].
- Press the depth stop [1-3] against one of the three fixed stops of the rotatable stepped stop [1-2].

A hex key can be used to individually adjust the height of each fixed stop.

- ► Push the indicator [1-10] downwards so that it points to 0" (0 mm) on the scale.
- i If the zero position is incorrect, this can be corrected using the screw on the indicator [1-10].

8.6 Specifying the routing depth

The required routing depth can be specified using either quick depth adjustment or fine depth adjustment.

Quick depth adjustment

- Pull the depth stop [1-3] upwards until the indicator [1-10] points to the required routing depth.
- Clamp the depth stop in this position using the clamp lever [1-8].

Fine depth adjustment

- Clamp the depth stop using the clamp lever [1-8].
- Set the required routing depth by turning the adjusting wheel [1-9].
- Turning the adjusting wheel by a mark changes the routing depth by 0.004" (0.1 mm). A full rotation changes the routing depth by 1/16" (1 mm). The maximum adjustment range for the adjusting wheel is 5/16" (8 mm).

8.7 Clamping the routing depth

- Open the rotary knob [1-7] and push the power tool down until the depth stop touches the fixed stop.
- Clamp the power tool in this position by closing the rotary knob [1-7].

8.8 Dust extraction



WARNING

Heath hazard posed by dust

- ► Always work with an extractor.
- Comply with national regulations.

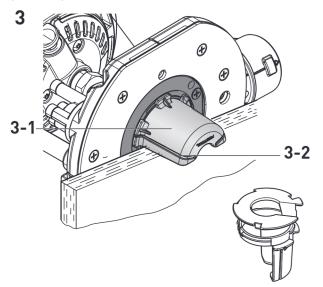
CAUTION! If an anti-static suction hose is not used, static charge may occur. The user may receive an electric shock and the electronics of the power tool may be damaged.

A Festool dust extractor with an extractor hose diameter of 1-7/16" (36 mm) or 1-1/16" (27 mm) (1-7/16" (36 mm) recommended due to the reduced risk of clogging) can be connected to the extractor connector **[1-15]**.

Chip catcher KSF-OF

KSF-OF chip catcher **[3-1]** (partly accessory) consists of a hood and cover and can increase the efficiency of the extraction when routing edges. Installation is similar to that of the copying ring., the cover is attached at the top.

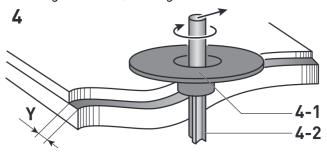
The hood can be cut off along the grooves [3-2] using a hacksaw and can thus be reduced in size. The chip catcher can then be used for interior radiuses up to a minimum radius of 1-1/2" (40 mm).



9 Working with the electric power tool

When working on the machine, observe all of the safety warnings that are listed at the start as well as the following rules:

- Only guide the power tool towards the workpiece when it is switched on.
- Always secure the workpiece in such a way that it cannot move during machining.
- When working, always hold the power tool with both hands on the handles [1-7] + [1-13]. This is a prerequisite for precise work and is essential for plunge-cutting. Plunge into the workpiece slowly and evenly.
- When routing, ensure that the power tool's feed direction is the same as the tool's cutting direction, see figure [4].



9.1 Freehand routing

Freehand routing is the method normally used for lettering or shapes, and for routing edges using cutters with a guide pin or ring.

9.2 Routing with a parallel side fence

For work running parallel to the workpiece edge, the supplied parallel side fence **[5-4]** can be used.

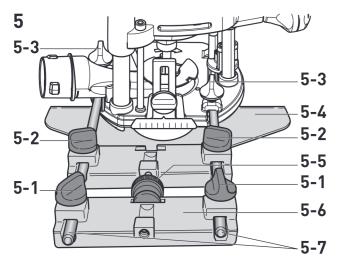


WARNING

Risk of injury

Upon installation on the wrong side, the router may touch the parallel side fence.

- Only install the parallel side fence on the side of the power tool depicted in the image [5].
- Clamp the two guide rods [5-7] to the parallel side fence using the two rotary knobs [5-2].
- Insert the guide rods into the grooves of the router table to the required extent and clamp them using the rotary knob [5-3].



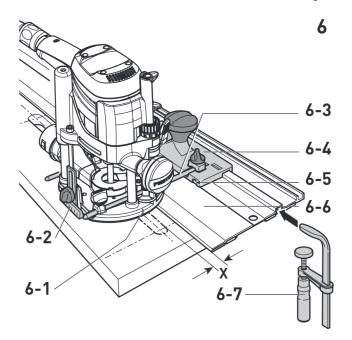
This distance can be adjusted faster and more precisely with the fine precision adjustment **[5-6]** available as an accessory:

- ► Turn the adjusting screw **[5-5]** in the plastic part of the guide.
- Clamp the guide rods with the rotating knobs [5-1] in the precision adjustment.
- ► Loosen the rotating knobs **[5-2]** of the parallel guide.
- Set the desired distance with the adjusting screw and retighten the rotating knobs.
- For better extraxtion, a special suction hood is available as an accessory for the side stop.

9.3 Routing with the FS guide system

The guide system (available as an accessory) makes it easier to route straight grooves.

- ➤ Secure the guide rail adapter [6-4] to the router table using the guide rods [6-3] of the parallel side fence.
- ➤ Secure the guide rail **[6-6]** to the workpiece using fastening clamps **[6-7]**.
 - Ensure that there is a safety distance X of (see figure **[6]**) 7/32" (5 mm) between the front edge of the guide rail and the cutter, or the groove.
- Place the guide rail adapter on the guide rail, as shown in figure [6]. To ensure that the router stop can be guided without play, use a screwdriver through the top openings [6-5] on the side to adjust the two guidance jaws.
- ➤ Tighten the height-adjustable support [6-2] on the threaded hole of the router table so that the underside of the router table is parallel to the workpiece surface.



When working with marking-up lines, the marks on the platen [6-1] and the scale on the support [6-2] show the centre axis of the cutter.

For a more precise setting, a fine adjustment is available as an accessory for the guide system.

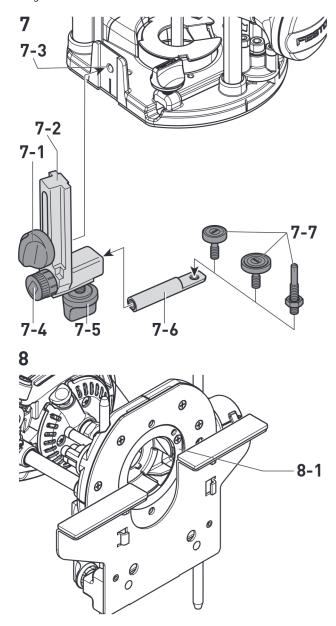
9.4 Routing with the beam compasses

With the SZ-OF 1000 beam compasses (accessory) you can make circular cuts or segments of circles with diameters from 6-1/32 to 29-7/8" (153 to 760 mm).

- ► The beam compasses are pushed into the front groove of the platen until the desired radius is set.
- Lock the beam compasses with the rotating knob [1-4].
 - To prevent the tip of the compasses from making a hole in the workpiece, fix a thin board at the centre point by means of double-sided adhesive tape.

9.5 Copy cutting

A copying ring or the copying device is used to exactly reproduce existing workpieces (accessories).



Copying ring

When choosing the size of the copying ring **[4-1]**, ensure that the cutter **[4-2]** being used fits through its opening.

 Secure the copying ring to the router table from below in place of the covering ring [8-1].

Excess Y (figure [4]) of the workpiece to the template is calculated as follows:

Y = (copying ring diameter - cutter diameter)/2 The copying ring can be exactly centred with the ZD-OF centring mandrel (accessory).

Copying device

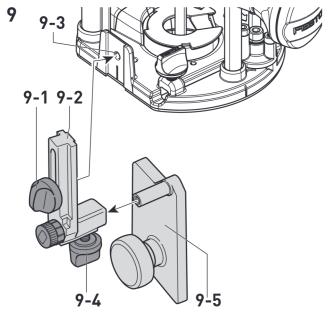
The copying device requires the angle arm WA-OF [7-2] and the copier scanning set KT-OF, consisting of a roller support [7-6] and three copying rollers [7-7].

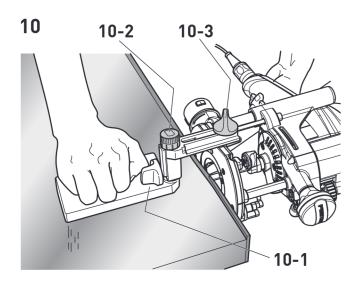
- ► Use the rotary knob [7-1] to tighten the angle arm to the required height on the threaded hole [7-3].
- ► Fit a copying roller to the roller support and use the rotary knob [7-5] to tighten it on the angle arm. Make sure that the copying roller and the router have the same diameter.
- ► The distance between the feeler roller and the cutter axis can be adjusted by turning the adjusting wheel [7-4].

9.6 Edge band trimming

Protruding edge bands can be flush trimmed with the angle arm WA-OF [9-2] in connection with the guide plate UP-OF [9-5] (accessory).

- Screw the angle arm into the platen's threaded bore [9-1] with the rotating knob [9-3].
- ► Bolt the guide plate to the angle arm with the rotating knob [9-4].
- Adjust the milling depth so that this is equal to the thickness of the edge band +1/16" [2 mm].
- Move the guide plate [10-1] as close as possible to the cutter by loosening the rotating knob [10-3].
- Adjust the depth of the guide plate with the adjusting wheel [10-2] so that during trimming a few decimillimetres of the edge band are left protruding which can then be sanded down by hand.





10 Service and maintenance



WARNING

Any maintenance or repair work that requires opening of the motor or gear housing should only be carried out by an authorised Customer Service Centre (name supplied by your dealer)!

Maintenance or repair work carried out by an unauthorised person can lead to the wrong connection of the power cord or other components, which in turn can lead to accidents with serious consequences.



WARNING

To prevent accidents, always remove the plug from the power supply socket before carrying out any changes or maintenance work on the tool!

Do not use compressed air to clean the electrical tool! Do not try to clean parts inside the tool in this way, as you could let foreign objects in through the openings of the tool housing.



CAUTION

Certain cleaning agents and solvents are harmful to plastic parts.

Some of these include, but are not limited to: Gasoline, Acetone, Methyl Ethyl Ketone (MEK), Carbonyl Chloride, cleaning solutions containing Chlorine, Ammonia, and household cleaners containing Ammonia.



Customer service and repairs must only be carried out by the manufacturer or service workshops. Find the nearest address at: www.festoolusa.com/service



Always use original Festool spare parts. Order no. at: www.festoolusa.com/service

The tool is equipped with special self-disconnecting carbon brushes. If they wear out, the power supply is disconnected automatically and the tool stops.

Check all warnings on the electric power tool for readability and completeness. Replace missing or illegible warnings.

Observe the following instructions:

- Damaged safety devices and components must be repaired or replaced in a recognised specialist workshop, unless otherwise indicated in the operating instructions.
- ► To ensure constant air circulation, always keep the cooling air openings in the housing clean and free of blockages.

11 Accessories

Use only original Festool accessories and Festool consumable material intended for this machine. These components are designed specifically for this machine. Using accessories and consumable material from other suppliers will most likely affect the quality of your results and limit warranty claims. Machine wear or your own personal workload may increase depending on the application. Protect yourself and your machine, and preserve your warranty claims by always using original Festool accessories and Festool consumable material!

The order numbers of the accessories and tools can be found in the Festool catalogue or on the Internet under "www.festoolusa.com".

11.1 SYSTAINER

Systainer

Many Festool products are shipped in a unique system container, called "Systainer". This provides protection and storage for the tool and accessories. The Systainers are stackable and can be interlocked together. They also can be interlocked atop Festool CT dust extractors.

To open the Systainer



Turn the T-loc **[SYS-b-1]** to this position.

To lock the Systainer



Turn the T-loc **[SYS-b-1]** to this position

To connect two Systainers

Place one Systainer on the top of the other (Fig. **[SYS-a]**).

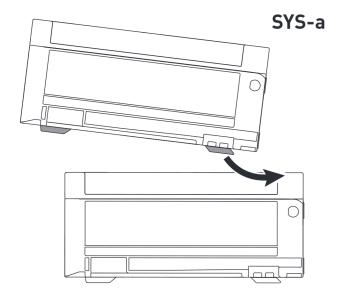


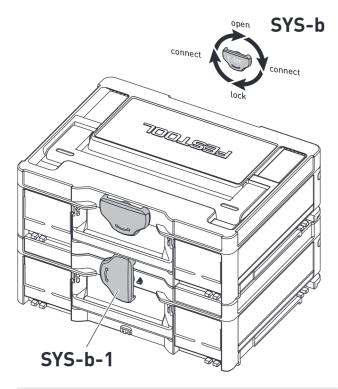
Turn the T-loc **[SYS-b-1]** to one of this positions (Fig. **[SYS-b]**).

The Systainers are connected and locked.

A Systainer Classic Line can be connected to a Systainer T-Loc or to a Systainer from below via its four locking devices.

A Systainer T-Loc can be connected to a Systainer both from below and from above.





12 Environment

Do not dispose of the device as domestic waste! Dispose of machines, accessories and packaging at an environmentally responsible recycling centre. Observe the respective national regulations.