

TAP & DIE ACCESSORIES

PITCH GAUGE

- For measuring pitch for metric or fractional threads per inch.



SERIES	RANGE	CARDED PART NO.	BULK PART NO.	STD. PACK
Fractional	12-40 threads per inch	98401	98403*	2
Metric	0.50-1.75 pitch, NPT and BSP	98402	98404*	2

* standard pack of 4

SELF-CENTERING GUIDE DIE STOCK

- Heavy duty adjustable wrench maintains alignment for accurate threading while locking hex dies or round dies with a set screw.



FOR DIE SIZE A/F	PART NO.	STD. PACK
1"	98511	1

DIE STOCK

- Non-adjustable die stock locks hex dies with one set screw.



FOR DIE SIZE A/F	PART NO.	STD. PACK
1"	98504	2
1-7/16"	98513	1
1-13/16"	98516	1

T-HANDLE TAP WRENCH

- T-handle wrench with sliding handle for extra leverage, used to hold taps or screw extractors.
- Hardened, tempered carbon steel.



FOR TAP SIZES	FOR EXTRACTOR SIZES	PART NO.	STD. PACK
0" to 1/4", 3.0 to 6.0MM	#1-#2 Square, #1-#3 Spiral	98501	2
1/4" to 1/2", 7.0 to 12.0MM	#3 Square, #4 Spiral	98502	2

ADJUSTABLE TAP WRENCH

- A heavy duty adjustable wrench used to hold and turn taps and screw extractors.
- Solid zinc alloy cast.



FOR TAP SIZES	FOR EXTRACTOR SIZES	PART NO.	STD. PACK
0" to 1/2", 3.0 to 12.0MM	#1-#4 Spiral & Square	98510	3
3/8" to 1", 8.0 to 25.0MM	#5-#7 Spiral & Square	98512	1

CUTTING OIL



APPLICATION	PART NO.	STD. PACK
For use in conjunction with taps, dies and drills for smooth, precise cuts and extended tool life.	64113	3



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