

CARBON STEEL TAPS

FRACTIONAL TAPS

- Precision cut threads, accurately formed for consistent, exact threading.
- Heat treated and tempered for file hard threads, and longer, useful life.
- Designed for hand cutting applications.



PLUG STYLE

The most commonly used style of tap - 3 to 5 threads chamfered.



BOTTOMING STYLE

For tapping to bottom of hole - 1 to 1-1/2 threads chamfered.

SIZE	BEST DRILL	PLUG CARDED PART NO.	PLUG BULK PART NO.	DRILL/TAP CARDED PART NO.	BOTTOMING CARDED PART NO.	STD. PACK
3/16-24 NS	26	95101	97101	—	99501*	2
3/16-32 NS	22	95102	97102	—	—	2
1/4-20 NC	7	95103	97103	95403	99503*	2
1/4-28 NF	3	95104	97104	95404	99504*	2
5/16-18 NC	F	95105	97105	95405	99505*	2
5/16-24 NF	I	95106	97106	94506	99506*	2
5/16-32 NEF	9/32"	—	97129	—	—	2
5/16-36 NF	L	—	97130	—	—	2
3/8-16 NC	5/16"	95107	97107	95407	99507*	2
3/8-24 NF	21/64"	95108	97108	95408	99508*	2
7/16-14 NC	3/8"	95109	97109	95409	99509*	2
7/16-20 NF	25/64"	95110	97110	95410	99510*	2
1/2-13 NC	27/64"	95111	97111	95411	99511*	2
1/2-20 NF	29/64"	95112	97112	95412	99512*	2
9/16-12 NC	31/64"	95113	—	—	—	1
9/16 18 NF	33/64"	95114	—	—	—	1
5/8-11 NC	17/32"	95115	—	—	—	1
5/8-18 NF	37/64"	95116	—	—	—	1
3/4-10 NC	21/32"	97117	—	—	—	1
3/4-16 NF	11/16"	97118	—	—	—	1
7/8-9 NC	49/64"	97119	—	—	—	1
7/8-14 NF	13/16"	97120	—	—	—	1
7/8-18 SP	—	97304	—	—	—	1

* standard pack of 1

MACHINE SCREW TAPS

- Precision cut threads, accurately formed for consistent, exact threading.
- Heat treated and tempered for file hard threads, and longer, useful life.
- Designed for hand cutting applications.



PLUG STYLE

The most commonly used style of tap - 3 to 5 threads chamfered.



BOTTOMING STYLE

For tapping to bottom of hole - 1 to 1-1/2 threads chamfered.

SIZE	BEST DRILL	PLUG CARDED PART NO.	PLUG BULK PART NO.	DRILL/TAP CARDED PART NO.	BOTTOMING CARDED PART NO.	STD. PACK
4-36 NS	44	95001	97001	—	—	2
4-40 NC	43	95002	97002	95302	—	2
5-40 NC	38	95003	—	—	—	2
6-32 NC	36	95004	97004	95304	99404*	2
6-48 NF	36	—	—	—	99409*	2
8-32 NC	29	95005	97005	95305	99405*	2
8-36 NF	29	—	—	—	99410*	2
8-40 NS	28	—	—	—	99411*	2
10-24 NC	25	95006	97006	95306	99406*	2
10-32 NF	21	95007	97007	95307	99407*	2
12-24 NC	16	95008	97008	95308	99408*	2
14-20 NS	10	95009	97009	95309	—	2
1-8 NC	7/8"	97121	—	—	—	1
1-12 NF	15/16"	97122	—	—	—	1
1-14 NS	15/16"	97123	—	—	—	1

* standard pack of 1

KEY:
NS = National Standard

NC = National Coarse
NF = National Fine

NEF = National Extra Fine
SP = Spark Plug



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