

SCREW EXTRACTORS

SPIRAL FLUTE SCREW EXTRACTORS

- Screw extractors are used when a screw or bolt has broken off while still in the fastening hole.



SIZE	REMOVES BOLT OR SCREW SIZE	REMOVES PIPE	USE DRILL SIZE	CARDED PART NO.	STD. PACK	BULK PART NO.	STD. PACK
1	3/32" - 5/32"	-	5/64"	73401	4	73301	6
2	5/32" - 7/32"	-	7/64"	73402	4	73302	6
3	7/32" - 9/32"	-	5/32"	73403	4	73303	6
4	9/32" - 3/8"	1/8"	1/4"	73404	4	73304	6
5	3/8" - 5/8"	1/4"	19/64"	73405	4	73305	6
6	5/8" - 7/8"	3/8"	13/32"	73406	3	73306	3
7	7/8" - 1-1/8"	1/2"	17/32"	73307	1	-	-
8	1-1/8" - 1-3/8"	3/4"	13/16"	73308*	1	-	-
9	1-3/8" - 2"	1	1-1/16"	73309*	1	-	-

SQUARE FLUTE SCREW EXTRACTORS

- Screw extractors are used when a screw or bolt has broken off while still in the fastening hole.
- Ideal for thin wall extractions.
- Will not spread the wall as it extracts.



SIZE	REMOVES BOLT OR SCREW SIZE	REMOVES PIPE	USE DRILL SIZE	CARDED PART NO.	STD. PACK	BULK PART NO.	STD. PACK
1	3/16" - 5/16"	-	9/64"	73201	4	73101	6
2	3/8"	-	3/16"	73202	4	73102	6
3	7/16"	1/8"	15/64"	73203	4	73103	6
4	1/2" - 9/16"	1/4"	5/16"	73204	4	73104	6
5	5/8"	3/8"	3/8"	73205	4	73105	6
6	3/4"	1/2"	15/32"	73206	3	73106	3
7	7/8"	-	9/16"	73107	1	-	1



#73414



#73415



#73214



#73215



#88710

SCREW EXTRACTOR SETS

NO. OF PIECES	STYLE	INCLUDES	CARDED PART NO.	STD. PACK
5	Spiral	#1, #2, #3, #4 and #5 screw extractors.	73415	2
6	Spiral	#1, #2, #3, #4, #5 and #6 screw extractors.	73414	2
5	Square	#1, #2, #3, #4 and #5 screw extractors.	73215	4
6	Square	#1, #2, #3, #4, #5 and #6 screw extractors.	73214	4
10	HSS & Spiral	5/64", 7/64", 5/32", 1/4", 17/64" 135° quick cut point drills and #1, #2, #3, #4, #5 spiral screw extractors.	88710	6



TAP & DIE ACCESSORIES

PITCH GAUGE

- For measuring pitch for metric or fractional threads per inch.



SERIES	RANGE	CARDED PART NO.	BULK PART NO.	STD. PACK
Fractional	12-40 threads per inch	98401	98403*	2
Metric	0.50-1.75 pitch, NPT and BSP	98402	98404*	2

* standard pack of 4

SELF-CENTERING GUIDE DIE STOCK

- Heavy duty adjustable wrench maintains alignment for accurate threading while locking hex dies or round dies with a set screw.



FOR DIE SIZE A/F	PART NO.	STD. PACK
1"	98511	1

DIE STOCK

- Nor-adjustable die stock locks hex dies with one set screw.



#98504

#98513 & 98516

FOR DIE SIZE A/F	PART NO.	STD. PACK
1"	98504	2
1-7/16"	98513	1
1-13/16"	98516	1

T-HANDLE TAP WRENCH

- T-handle wrench with sliding handle for extra leverage, used to hold taps or screw extractors.
- Hardened, tempered carbon steel.



FOR TAP SIZES	FOR EXTRACTOR SIZES	PART NO.	STD. PACK
0" to 1/4", 3.0 to 6.0MM	#1-#2 Square, #1-#3 Spiral	98501	2
1/4" to 1/2", 7.0 to 12.0MM	#3 Square, #4 Spiral	98502	2

ADJUSTABLE TAP WRENCH

- A heavy duty adjustable wrench used to hold and turn taps and screw extractors.
- Solic zinc alloy cast.



FOR TAP SIZES	FOR EXTRACTOR SIZES	PART NO.	STD. PACK
0" to 1/2", 3.0 to 12.0MM	#1-#4 Spiral & Square	98510	3
3/8" to 1", 8.0 to 25.0MM	#5-#7 Spiral & Square	98512	1

CUTTING OIL



APPLICATION	PART NO.	STD. PACK
For use in conjunction with taps, dies and drills for smooth, precise cuts and extended tool life.	64113	3

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TAPS & DIES