SDS DATE: 03/26/2016 REPLACES: 05/20/2011

COMPANY IDENTITY: PRODUCT IDENTITY: Packaging Service Co., Inc. CROWN MEK (METHYL ETHYL KETONE)

SDS NUMBER: CR.MK

SAFETY DATA SHEET

This Safety Data Sheet conforms to ANSI Z400.5, and to the format requirements of the Global Harmonizing System.

THIS SDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD) IMPORTANT: Read this SDS before handling & disposing of this product. Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

PRODUCT IDENTITY: Crown MEK (Methyl Ethyl Ketone)
SYNONYMS: 2-Butanone, MEK

PRODUCT USES: Solvent

COMPANY IDENTITY: SolvChem, Inc.
COMPANY ADDRESS: 1904 Mykawa Road
COMPANY CITY: Pearland, TX 77581-3210
COMPANY PHONE: 1-281-485-1458
EMERGENCY PHONES: CHEMTREC: 1-800-424-9300 (USA)
CANUTEC: 1-613-996-6666 (CANADA)

SECTION 2. HAZARDS IDENTIFICATION

DANCEDII

DANGER::	
2.1 HAZARD STATEMENTS: (CAT = Hazard Category)	
(H200s) PHYSICAL: Flammable Liquids (CAT:2)	10
H225 HIGHLY FLAMMABLE LIQUID AND VAPOR.	
(H300s) HEALTH: Aspiration Hazard: (CAT:1)	
H304 MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.	
(H300s) HEALTH: Skin Corrosion/Irritation: (CAT:2)	
H315 CAUSES SKIN IRRITATION.	
(H300s) HEALTH: Serious Eye Damage/Eye Irritation: (CAT:2A)	
H319 CAUSES SERIOUS EYE IRRITATĪON.	
(H300s) HEALTH: Target Organ Toxicity, Single Exposure: (CAT:3)
H335 MAY CAUSE RESPIRATORY IRRITATION.	
(H300s) HEALTH: Target Organ Toxicity, Single Exposure: (CAT:3 H336 MAY CAUSE DROWSINESS OR DIZZINESS.)
H336 MAY CAUSE DROWSINESS OR DIZZINÉSS.	•



P100s = Gener	al, P200s = Prevention, P300s = Response, P400s = Storage, P500s = Disposal
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, hot surfaces, sparks, open flames, and other ignition
	sources. No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting equipment.
P242	Use only non-sparking tools.
P243	Take précautionary méasures against static discharge.
P264	Wash with soap & water thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P303+361+353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing
	Rinse skin with water/shower.
P304+340	IF INHALED: Remove victim to fresh air & keep at rest in a position
	comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact
	lenses if present & easy to do - Continue rinsing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P332+313	If skin irritation occurs: Get medical advice/attention.
P337+313	If eye irritation persists, get medical advice/attention.
P361	Remove/Take off immediatelý all contaminated clothing.
P363	Wash contaminated clothing before reuse.
P403+235	Store in a well-ventilated place. Keep cool.

COMPANY IDENTITY: Packaging Service Co., Inc. SDS DATE: 03/26/2016 PRODUCT IDENTITY: CROWN MEK (METHYL ETHYL KETONE) REPLACES: 05/20/2011

SDS NUMBER: CR.MK

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

 MATERIAL
 CAS#
 EINECS#
 WT %

 Methyl Ethyl Ketone
 78-93-3
 201-159-0
 95-100

The specific chemical component identities and/or the exact component percentages of this material may be withheld as trade secrets. This information is made available to health professionals, employees, and designated representatives in accordance with the applicable provisions of 29 CFR 1910.1200 (I)(1).

TRACE COMPONENTS: Trace ingredients (if any) are present in < 1% concentration, (< 0.1% for potential carcinogens, reproductive toxins, respiratory tract mutagens, and sensitizers). None of the trace ingredients contribute significant additional hazards at the concentrations that may be present in this product. All pertinent hazard information has been provided in this document, per the requirements of the Federal Occupational Safety and Health Administration Standard (29 CFR 1910.1200), U.S. State equivalents, and Canadian Hazardous Materials Identification System Standard (CPR 4).

SECTION 4. FIRST AID MEASURES

- 4.1 MOST IMPORTANT SYMPTOMS/EFFECTS, ACUTE & CHRONIC: See Section 11 for symptoms/effects, acute & chronic.
- 4.2 GENERAL ADVICE:
 First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists, refer to Section 8 for specific personal protective equipment.
- 4.3 EYE CONTACT:

 If this product enters the eyes, check for and remove any contact lenses. Open eyes while under gently running water. Use sufficient force to open eyelids. "Roll" eyes to expose more surface. Minimum flushing is for 15 minutes. Seek immediate medical attention.
- 4.4 SKIN CONTACT:

 If the product contaminates the skin, immediately begin decontamination with running water. Minimum flushing is for 15 minutes. Remove contaminated clothing, taking care not to contaminate eyes. If skin becomes irritated and irritation persists, medical attention may be necessary. Wash contaminated clothing before reuse, discard contaminated shoes.
- 4.5 INHALATION:
 After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR). Seek immediate medical attention.
- 4.6 SWALLOWING:
 If swallowed, CALL PHYSICIAN OR POISON CONTROL CENTER FOR MOST CURRENT INFORMATION. If professional advice is not available, give two glasses of water to drink. DO NOT INDUCE VOMITING. Never induce vomiting or give liquids to someone who is unconscious, having convulsions, or unable to swallow. Seek immediate medical attention.
- 4.7 NOTES TO PHYSICIAN:
 There is no specific antidote. Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient. Any material aspirated during vomiting may cause lung injury. Therefore, emesis should not be induced mechanically or pharmacologically. If it is considered necessary to evacuate the stomach contents, this should be done by means least likely to cause aspiration (such as: Gastric lavage after endotracheal intubation).

SECTION 5. FIRE FIGHTING MEASURES

- 5.1 FIRE & EXPLOSION PREVENTIVE MEASURES: NO open flames, NO sparks, & NO smoking. Use a closed system, ventilation, explosion-proof electrical equipment, lighting.
- 5.2 SUITABLE (& UNSUITABLE) EXTINGUISHING MEDIA: Use dry powder, AFFF, foam, carbon dioxide.

COMPANY IDENTITY: Packaging Service Co., Inc. SDS DATE: 03/26/2016 PRODUCT IDENTITY: CROWN MEK (METHYL ETHYL KETONE) REPLACES: 05/20/2011

SDS NUMBER: CR.MI

SECTION 5. FIRE FIGHTING MEASURES (CONTINUED)

5.3 SPECIAL PROTECTIVE EQUIPMENT & PRECAUTIONS FOR FIRE FIGHTERS:
Water spray may be ineffective on fire but can protect fire-fighters
& cool closed containers. Use fog nozzles if water is used.
Do not enter confined fire-space without full bunker gear.
(Helmet with face shield, bunker coats, gloves & rubber boots).

5.4 SPECIFIC HAZARDS OF CHEMICAL & HAZARDOUS COMBUSTION PRODUCTS:

EXTREMELY FLAMMABLE!! VAPORS CAN CAUSE FLASH FIRE
Isolate from oxidizers, heat, sparks, electric equipment & open flame.
Closed containers may explode if exposed to extreme heat.
Applying to hot surfaces requires special precautions.
Empty container very hazardous! Continue all label precautions!

SECTION 6. ACCIDENTAL RELEASE MEASURES

- 6.1 SPILL AND LEAK RESPONSE AND ENVIRONMENTAL PRECAUTIONS:
 Uncontrolled releases should be responded to by trained personnel using pre-planned procedures. Proper protective equipment should be used. In case of a spill, clear the affected area, protect people, and respond with trained personnel. ELIMINATE all ignition sources (no smoking, flares, sparks, or flames in immediate area).
- 6.2 PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT, EMERGENCY PROCEDURES:
 The proper personal protective equipment for incidental releases (such as: 1 Liter of the product released in a well-ventilated area), use impermeable gloves, they should be Level B: triple-gloves (rubber gloves and nitrile gloves over latex gloves), chemical resistant suit and boots, hard-hat, and Self-Contained Breathing Apparatus specific for the material handled, goggles, face shield, and appropriate body protection. In the event of a large release, use impermeable gloves, specific for the material handled, chemically resistant suit and boots, and hard hat. Self-Contained Breathing Apparatus or respirator may be required where engineering controls are not adequate or conditions for potential exposure exist. When respirators are required, select NIOSH/MSHA approved based on actual or potential airborne concentrations in accordance with latest OSHA and/or ANSI recommendations.
- 6.3 ENVIRONMENTAL PRECAUTIONS:
 Stop spill at source. Construct temporary dikes of dirt, sand, or any appropriate readily available material to prevent spreading of the material. Close or cap valves and/or block or plug hole in leaking container and transfer to another container. Keep from entering storm sewers and ditches which lead to waterways, and if necessary, call the local fire or police department for immediate emergency assistance.
- 6.4 METHODS AND MATERIAL FOR CONTAINMENT & CLEAN-UP:
 Absorb spilled liquid with polypads or other suitable absorbent materials. If necessary, neutralize using suitable buffering material, (acid with soda ash or base with phosphoric acid), and test area with litmus paper to confirm neutralization. Clean up with non-combustible absorbent (such as: sand, soil, and so on). Shovel up and place all spill residue in suitable containers. Dispose of at an appropriate waste disposal facility according to current applicable laws and regulations and product characteristics at time of disposal (see Section 13 Disposal Considerations).

SECTION 7. HANDLING AND STORAGE

7.1 PRECAUTIONS FOR SAFE HANDLING:
Electrostatic charge may accumulate and create a hazardous condition when pumping and handling this material. Review all operations which have the potential of generating and accumulating an electrostatic charge and/or a flammable atmosphere (including tank and container filling, splash filling, tank cleaning, sampling, gauging, switch loading, filtering, mixing, agitation, and vacuum truck operations) and use appropriate mitigating procedures. For more information, refer to OSHA Standard 29 CR 1910.106, "Flammable and Combustible Liquids", National Fire Protection Association (NFPA 77, "Recommended Practice on Static Electricity", and/or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising Out of Static, Lightning, and Stray Currents". Ensure electrical continuity by bonding and grounding (earthing) all equipment. Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<= 1 m/sec until fill pipe submerged to twice its diameter. then <= 7 m/sec). Avoid splash filling. Do NOT use compressed air for filling, discharging or handling operations. Avoid free fall of liquid. Ground containers when transferring. Empty container very hazardous! Do not flame cut, saw, drill, braze, or weld. Continue all label precautions!

Packaging Service Co., Inc. CROWN MEK (METHYL ETHYL KETONE) COMPANY IDENTITY: SDS DATE: 03/26/2016 PRODUCT IDENTITY: REPLACES: 05/20/2011

SDS NUMBER: CR.MK

SECTION 7. HANDLING AND STORAGE (CONTINUED)

7.2 CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES:
Vapors may ignite explosively & spread long distances. Prevent vapor buildup. Put out pilot lights & turn off heaters, electric equipment & other ignition sources during use & until all vapors are gone. Keep in fireproof surroundings. Keep separated from strong oxidants, strong acids. Keep cool. Do not store above 49 C/120 F.
Keep container tightly closed & upright when not in use to prevent leakage.

7.3 NONBULK: CONTAINERS:

Store containers in a cool, dry location, away from direct sunlight, sources of intense heat, or where freezing is possible. Material should be stored in secondary containers or in a diked area, as appropriate. Store containers away from incompatible chemicals (see Section 10, Stability and Reactivity). Post warning and "NO SMOKING" signs in storage and use areas, as appropriate. Empty containers should be handled with care. Never store food, feed, or drinking water in containers which held this product.

7.4 BULK CONTAINERS:

All tanks and pipelines which contain this material must be labeled. Perform routine maintenance on tanks or pipelines which contain this product. Report all leaks immediately to the proper personnel.

7.5 TANK CAR SHIPMENTS:

Tank cars carrying this product should be loaded and unloaded in strict accordance with tank-car manufacturer's recommendation and all established on-site safety procedures. tank-car manufacturer's recommendation and all established on-site safety procedures. Appropriate personal protective equipment must be used (see Section 8, Engineering Controls and Personal Protective Equipment.). All loading and unloading equipment must be inspected, prior to each use. Loading and unloading operations must be attended, at all times. Tank cars must be level, brakes must be set or wheels must be locked or blocked prior to loading or unloading. Tank car (for loading) or storage tanks (for unloading) must be verified to be correct for receiving this product and be properly prepared, prior to starting the transfer operations. Hoses must be verified to be in the correct positions, before starting transfer operations. A sample (if required) must be taken and verified (if required) prior to starting transfer operations. All lines must be blown-down and purged before disconnecting them from the tank car or vessel.

7.6 PROTECTIVE PRACTICES DURING MAINTENANCE OF CONTAMINATED EQUIPMENT: Follow practices indicated in Section 6 (Accidental Release Measures). Make certain application equipment is locked and tagged-out safely. Always use this product in areas where adequate ventilation is provided. Collect all rinsates and dispose of according to applicable Federal, State, Provincial, or local procedures.

7.7 EMPTY CONTAINER WARNING:

Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY BURST AND CAUSE INJURY OR DEATH.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 EXPOSURE LIMITS:

MATERIAL CAS# EINECS# TWA (OSHA) TLV (ACGIH) 200 ppm Methyl Ethyl Ketone 78-93-3 201-159-0 200 ppm

MATERIAL CAS# **EINECS#** CEILING STEL(OSHA/ACGIH) HAP 78-93-3 201-159-0 None Known Methyl Ethyl Ketone 300 ppm

This product contains no EPA Hazardous Air Pollutants (HAP) in amounts > 0.1%.

8.2 APPROPRIATE ENGINEERING CONTROLS: RESPIRATORY EXPOSURE CONTROLS

Maintain airborne contaminant concentrations below exposure limits given above. If respiratory protection is needed, use only protection authorized in 29 CFR 1910.134, European Standard EN 149, or applicable State regulations. If adequate ventilation is not available or there is potential for airborne exposure above the exposure limits, a respirator may be worn up to the respirator exposure limitations, check with respirator equipment manufacturer's recommendations/limitations. For a higher level of protection, use positive pressure supplied air respiration protection or Self-Contained Breathing Apparatus or if oxygen levels are below 19.5% or are unknown.

Packaging Service Co., Inc. CROWN MEK (METHYL ETHYL KETONE) COMPANY IDENTITY: SDS DATE: 03/26/2016 PRODUCT IDENTITY: REPLACES: 05/20/2011

SDS NUMBER:

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION (CONTINUED)

EMERGENCY OR PLANNED ENTRY INTO UNKNOWN CONCENTRATIONS OR IDLH CONDITIONS Positive pressure, full-face piece Self-Contained Breathing Apparatus; or positive pressure, full-face piece Self-Contained Breathing Apparatus with an auxilliary positive pressure Self-Contained Breathing Apparatus.

VENTILATION

LOCAL EXHAUST: Necessary MECHANICAL (GENERAL): Necessary SPECIAL: OTHER: None None Please refer to ACGIH document, "Industrial Ventilation, A Manual of Recommended Practices", most recent edition, for details.

8.3 INDIVIDUAL PROTECTION MEASURES, SUCH AS PERSONAL PROTECTIVE EQUIPMENT:

EYE PROTECTION:

Splash goggles or safety glasses. Face-shields are recommended when the operation can generate splashes, sprays or mists.

HAND PROTECTION:

Use gloves chemically resistant to this material. Preferred examples: Butyl rubber, Chlorinated Polyethylene, Polyethylene, Ethyl vinyl alcohol laminate ("EVAL"), Polyvinyl alcohol ("PVA"). Examples of acceptable glove barrier materials include: Natural rubber ("latex"), Neoprene, Nitrile/butadiene rubber ("nitril") or ("NBR"), Polyvinyl chloride ("PVC") or "vinyl"), Viton. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/ specifications provided by the glove supplier.

BODY PROTECTION:

Use body protection appropriate for task. Cover-all, rubber aprons, or chemical protective clothing made from impervious materials are generally acceptable, depending on the task.

WORK & HYGIENIC PRACTICES:

Provide readily accessible eye wash stations & safety showers. Wash at end of each shift & before eating, smoking or using the toilet. Remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.

SECTION 9. PHYSICAL & CHEMICAL PROPERTIES

```
APPEARANCE:
                                                                                                                         Liquid, Water-White
ODOR:
ODOR THRESHOLD:
                                                                                                                         Ketone
                                                                                                                         Not Available
pH (Neutrality):
MELTING POINT/FREEZING POINT:
                                                                                                                         Not Available
                                                                                                                         Not Available
MELIING POINT/FREEZING FOINT.

BOILING RANGE (IBP,50%,Dry Point):

FLASH POINT (TEST METHOD):

EVAPORATION RATE (n-Butyl Acetate=1):

FLAMMABILITY CLASSIFICATION:

LOWER FLAMMABLE LIMIT IN AIR (% by vol):

UPPER FLAMMABLE LIMIT IN AIR (% by vol):
                                                                                                                         78 79 80 C / 174 175 176 F
-8 C / 16 F (TCC)
                                                                                                                         3.6
                                                                                                                         Class I B
                                                                                                                         1.8
                                                                                                                         10.0
VAPOR PRESSURE (mm of Hg)@20 C
VAPOR DENSITY (air=1):
GRAVITY @ 68/68 F / 20/20 C:
                                                                                                                         70.0
       DENSITY:
                                                                                                                         0.804
        SPECIFIC GRAVITY (Water=1): POUNDS/GALLON:
                                                                                                                         0.805
                                                                                                                         6.706
WATER SOLUBILITY:
                                                                                                                         Appreciable
PARTITION COEFFICIENT (n-Octane/Water):
AUTO IGNITION TEMPERATURE:
DECOMPOSITION TEMPERATURE:
                                                                                                                         Not Available
                                                                                                                         515 C / 960 Not Available
                                                                                                                                             960 F
VOCS (>0.044 Lbs/Sq In): 100
TOTAL VOC'S (TVOC)*: 100
NONEXEMPT VOC'S (CVOC)*: 100
HAZARDOUS AIR POLLUTANTS (HAPS): 0.0
NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20 C) 0.0
VISCOSITY @ 20 C (ASTM D445): No
* Using CARB (California Air Resources Board Rules).
                                                                                                                         100.0 Vol% / 805.0 g/L / 6.7 Lbs/Gal
100.0 Vol% / 805.0 g/L / 6.7 Lbs/Gal
100.0 Vol% / 805.0 g/L / 6.7 Lbs/Gal
0.0 Wt% /0.0 g/L / 0.000 Lbs/Gal
                                                                                                                         0.0
                                                                                                                         Not Available
```

SDS DATE: 03/26/2016

REPLACES: 05/20/2011

Packaging Service Co., Inc. CROWN MEK (METHYL ETHYL KETONE) COMPANY IDENTITY: PRODUCT IDENTITY:

SDS NUMBER:

CR.MK

SECTION 10. STABILITY & REACTIVITY

10.1 REACTIVITY & CHEMICAL STABILITY: Stable under normal conditions.

10.2 POSSIBILITY OF HAZARDOUS REACTIONS & CONDITIONS TO AVOID: Isolate from oxidizers, heat, sparks, electric equipment & open flame.

10.3 INCOMPATIBLE MATERIALS:

Reacts with strong oxidants, causing fire & explosion hazard.

10.4 HAZARDOUS DECOMPOSITION PRODUCTS: Carbon Monoxide, Carbon Dioxide from burning.

10.5 HAZARDOUS POLYMERIZATION: Will not occur.

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 ACUTE HAZARDS

11.11 EYE & SKIN CONTACT:

Primary irritation to skin, defatting, dermatitis. Primary irritation to eyes, redness, tearing, blurred vision. Liquid can cause eye irritation. Wash thoroughly after handling.

11.12 INHALATION:

Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful.

11.13 SWALLOWING:

Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea.

11.2 SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE:

Pre-existing disorders of any target organs mentioned in this SDS can be aggravated by over-exposure by routes of entry to components of this product. Persons with these disorders should avoid use of this product.

11.3 CHRONIC HAZARDS

11.31 CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS: This product has no carcinogens listed by IARC, NTP, NIOSH, OSHA or ACGIH, as of this date, greater or equal to 0.1%.

11.32 TARGET ORGANS: May cause damage to target organs, based on animal data. 11.33 IRRITANCY: Irritating to contaminated tissue.

11.34 SENSITIZATION: No component is known as a sensitizer.

11.35 MUTAGENICITY: No known reports of mutagenic effects in humans. 11.36 EMBRYOTOXICITY: No known reports of embryotoxic effects in humans. 11.37 TERATOGENICITY: No known reports of teratogenic effects in humans.

11.38 REPRODUCTIVE TOXICITY: No known reports of reproductive effects in humans.

A MUTAGEN is a chemical which causes permanent changes to genetic material (DNA) such that the changes will propagate across generational lines. An EMBRYOTOXIN is a chemical which causes damage to a developing embryo (such as: within the first 8 weeks of pregnancy in humans), but the damage does not propagate across generational lines. A TERATOGEN is a chemical which causes damage to a developing fortunal lines and propagate across generational lines. fetus, but the damage does not propagate across generational lines. A REPRODUCTIVE TOXIN is any substance which interferes in any way with the reproductive process.

11.4 MAMMALIAN TOXICITY INFORMATION

MATERIAL	CAS#	EINECS#	LOWEST KNOWN LETHAL DOSE DATA LOWEST KNOWN LD50 (ORAL)
Methyl Ethyl Ketone	78-93-3	201-159-0	3400.0 mg/kg(Rats) LOWEST KNOWN LC50 (VAPORS)
Methyl Ethyl Ketone	78-93-3	201-159-0	2000 ppm (Rats) ` ´
Methyl Ethyl Ketone	78-93-3	201-159-0	LOWEST KNÓWN LÓ50 (SKIN) 12600.0 mg/kg (Rabbits)

SDS DATE: 03/26/2016

REPLACES: 05/20/2011

Packaging Service Co., Inc. CROWN MEK (METHYL ETHYL KETONE) COMPANY IDENTITY: PRODUCT IDENTITY:

SDS NUMBER: CR.MK

SECTION 12. ECOLOGICAL INFORMATION

12.1 ALL WORK PRACTICES MUST BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.

12.2 EFFECT OF MATERIAL ON PLANTS AND ANIMALS:
This product may be harmful or fatal to plant and animal life if released into the environment. Refer to Section 11 (Toxicological Information) for further data on the effects of this product's components on test animals.

12.3 EFFECT OF MATERIAL ON AQUATIC LIFE: The most sensitive known aquatic group to any component of this product is: Fish exposed to 5120 ppm or mg/L are adversely affected by components of this product. Keep out of sewers and natural water supplies.

12.4 MOBILITY IN SOIL This material is a mobile liquid.

12.5 DEGRADABILITY This product is completely biodegradable.

12.6 ACCUMULATION This product does not accumulate or biomagnify in the environment.

SECTION 13. DISPOSAL CONSIDERATIONS

THE GENERATION OF WASTE SHOULD BE AVOIDED OR MINIMIZED WHEREVER POSSIBLE.

Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers and liners may retain some product residues. Vapor from some product residues may create a highly flammable or explosive atmosphere inside the container. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE USED CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY BURST AND CAUSE INJURY OR DEATH. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Processing, use or contamination may change the waste disposal requirements. Do not dispose of on land, in surface waters, or in storm drains. Waste should be recycled or disposed of in accordance with regulations. Large amounts should be collected for reuse or consigned to licensed hazardous waste haulers for disposal.

ALL DISPOSAL MUST BE IN ACCORDANCE WITH ALL FEDERAL, STATE, PROVINCIAL, AND LOCAL REGULATIONS. IF IN DOUBT, CONTACT PROPER AGENCIES. EPA CHARACTERISTIC: D001, D035 THE GENERATION OF WASTE SHOULD BE AVOIDED OR MINIMIZED WHEREVER POSSIBLE.

SECTION 14. TRANSPORT INFORMATION

IF > 5000 LB / 2272 KG OF THIS PRODUCT IS IN 1 CONTAINER, IT EXCEEDS THE RQ OF METHYL ETHYL KETONE. "RQ" MUST BE PUT BEFORE THE DOT SHIPPING NAME.

MARINE POLLUTANT: No

DOT/TDG SHIP NAME: UN1193, Methyl ethyl ketone, 3, PG-II DRUM LABEL:

(FLAMMABLE LIQUID)
UN1193, Methyl ethyl ketone, 3, PG-II
UN1193, Methyl ethyl ketone, 3, PG-II IATA / ICAO:
IMO / IMDG:

EMERGENCY RESPONSE GUIDEBOOK NUMBER: 127

SECTION 15. REGULATORY INFORMATION

15.1 EPA REGULATION:

SARA SECTION 311/312 HAZARDS: Acute Health, Fire

All components of this product are on the TSCA list. This material contains no known products restricted under SARA Title III, Section 313 in amounts greater or equal to 1%.

CAS# EINECS# WT% (REG.SECTION) 78-93-3 201-159-0 95-100 (311,312) RQ(LBS) SARA TITLE III INGREDIENTS Methyl Ethyl Ketone 5000

SDS DATE: 03/26/2016

REPLACES: 05/20/2011

Packaging Service Co., Inc. CROWN MEK (METHYL ETHYL KETONE) COMPANY IDENTITY: PRODUCT IDENTITY:

SDS NUMBER: CR.MK

SECTION 15. REGULATORY INFORMATION (CONTINUED)

Any release equal to or exceeding the RQ must be reported to the National Response Center (800-424-8802) and appropriate state and local regulatory agencies as described in 40 CFR 302.6 and 40 CFR 355.40 respectively. Failure to report may result in substantial civil and criminal penalties. State & local regulations may be more restrictive than federal regulations.

15.2 STATE REGULATIONS:

THIS PRODUCT MEETS REQUIREMENTS OF SOUTHERN CALIFORNIA AQMD RULE 443.1 & SIMILAR REGULATIONS

CALIFORNIA SAFE DRINKING WATER & TOXIC ENFORCEMENT ACT (PROPOSITION 65): This product contains no chemicals known to the State of California to cause cancer or reproductive toxicity.

15.3 INTERNATIONAL REGULATIONS

The identified components of this product are listed on the chemical inventories of the following countries:
Australia (AICS), Canada (DSL or NDSL), China (IECSC), Europe (EINECS, ELINCS), Japan (METI/CSCL, MHLW/ISHL), South Korea (KECI), New Zealand (NZIoC), Philippines (PICCS), Switzerland (SWISS), Taiwan (NECSI), USA (TSCA).

15.4 CANADA: WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)

B2: Flammable Liquid. D2B: Irritating to skin / eyes.

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all information required by the CPR.

SECTION 16. OTHER INFORMATION

16.1 HAZARD RATINGS:

HEALTH (NFPA): 1, HEALTH (HMIS): 2, FLAMMABILITY: 3, PHYSICAL HAZARD: (Personal Protection Rating to be supplied by user based on use conditions.) This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems. PHYSICAL HAZARD: 0

16.2 EMPLOYEE TRAINING

See Section 2 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this SDS) before handling it.

16.3 SDS DATE: 03/26/2016

NOTICE

The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency.

Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon information contained herein. This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.